REPORT NUMBER: 111-MGA-05-003

SAFETY COMPLIANCE TESTING FOR FMVSS NO. 111 SCHOOL BUS REARVIEW MIRRORS

Les Entreprises Michel Corbeil Inc. 2004 Corbeil 30 Passenger School Bus NHTSA No. C40902

PREPARED BY: MGA RESEARCH CORPORATION 5000 WARREN ROAD BURLINGTON, WI 53105



Final Report Date: March 14, 2005

FINAL REPORT

PREPARED FOR: U.S. DEPARTMENT OF TRANSPORTATION NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION ENFORCEMENT OFFICE OF VEHICLE SAFETY COMPLIANCE 400 SEVENTH STREET, SW, ROOM 6115 (NVS-220) WASHINGTON, D.C. 20590 This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

Prepared by: Date: March 14, 2005 James Hansen, Program Manager

Reviewed by:

Date: March 14, 2005

FINAL REPORT ACCEPTED BY:

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Technical Report Documentation Page

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| NHTSA No. C40902 in accor | ucted on the subject 2004 Cor dance with the specifications No. TP-111SB-00 for the dete | of the Office of Vel | hicle Safety | |
| and H are not visible dire by the front bumper in b | nents were not met because ctly or through any system m oth System B mirrors. The to mounting bracket in the left | irror. The top of cop of cop of cylinder G is | vlinder H is blocked blocked by the left | |
| The required label indicating that the cross view mirrors are not to be used while driving is missing. | | | | |
| 17. Key Words Compliance Testing Safety Engineering FMVSS 111 | 18. Distribution S Copies of this rep from: National Highway Admin., Technica Services (TIS) Room 2336 (NP 400 Seventh Str Washington, D.C | oort are available / Traffic Safety al Information O-405) eet, S.W. 2. 20590 | | |
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SECTION 1 PURPOSE OF COMPLIANCE TEST

Tests were conducted by the MGA Research Corporation-Wisconsin Operations on a 2004 Corbeil 30 Passenger School Bus, NHTSA No. C40902, in accordance with the specifications of the Office of Vehicle Safety Compliance (OVSC) Test Procedures TP-111SB-00 to determine compliance to the requirements of Federal Motor Vehicle Safety Standard (FMVSS) 111, "School Bus Rearview Mirrors."

This program is sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-02-D-01057.

SECTION 2

TEST DATA SUMMARY

Based on the tests performed, the 2004 Corbeil 30 Passenger School Bus, NHTSA No. C40902 does not appear to meet all of the requirements of FMVSS 111. See Test Summary Data Sheets on the following pages.

There were two non-compliance issues:

1. Title 49 CFR part 571.111 Paragraph S.9.3(a): "For each of the cylinders A through P whose entire top surface is not directly visible from the driver's eye location, System B shall provide, at that location: (1) a view of the entire top surface of that cylinder."

The field of view requirements were not met because the entire top surface of cylinders G, and H are not visible directly or through any system mirror. The top of cylinder H is blocked by the front bumper in both System B mirrors. The top of cylinder G is blocked by the left front cross view mirror mounting bracket in the left System B mirror and by the front bumper/hood in the right System B mirror.

 Title 49 CFR part 571.111 Paragraph S.9.3(c): "Each school bus which has a mirror installed...that has an average radius of curvature of less that 889 mm...shall have a label visible to the seated driver... The label shall state the following: USE CROSS VIEW MIRRORS TO VIEW PEDESTRIANS WHILE THE BUS IS STOPPED. DO NOT USE THESE MIRRORS TO VIEW TRAFFIC..."

The required label indicating that the cross view mirrors are not to be used while driving is missing.

FMVSS 111SB, SCHOOL BUS REARVIEW MIRRORS TEST SUMMARY DATA SHEET

Test Vehicle:2004 Corbeil 30 Passenger School BusNHTSA No.:C40902Test Lab:MGA Research-Wisconsin OperationsTest Date:1/7/05

System A Mirrors

A. Outside Driver Side Mirror #3 - Unit Magnification

| Requirements | Pass/Fail | Comments |
|--------------------|-----------|----------|
| Mounting | PASS | |
| Field of View | PASS | |
| Surface Area | PASS | |
| Reflectance | PASS | |
| Unit Magnification | PASS | |

B. Outside Passenger Side Mirror #4 - Unit Magnification

| Requirements | Pass/Fail | Comments |
|--------------------|-----------|----------|
| Mounting | PASS | |
| Field of View | PASS | |
| Surface Area | PASS | |
| Reflectance | PASS | |
| Unit Magnification | PASS | |

C. Outside Driver Side Mirror #5 - Convex

| Requirements | Pass/Fail | Comments |
|---------------|-----------|----------|
| Mounting | PASS | |
| Field of View | PASS | |
| Reflectance | PASS | |

D. Outside Passenger Side Mirror #6 - Convex

| Requirements | Pass/Fail | Comments |
|---------------|-----------|----------|
| Mounting | PASS | |
| Field of View | PASS | |
| Reflectance | PASS | |

FMVSS 111SB, SCHOOL BUS REARVIEW MIRRORS TEST SUMMARY DATA SHEETS...continued

Test Vehicle:2004 Corbeil 30 Passenger School BusNHTSA No.:C40902Test Lab:MGA Research-Wisconsin OperationsTest Date:1/7/05

System B Mirrors

E. Driver Side Front Mirror #1 - Cross View

| Requirements | Pass/Fail | Comments |
|---------------------------------|-----------|----------|
| Mounting | PASS | |
| Field of View | FAIL | |
| Overlap with System A | PASS | |
| Distance to Eye Point | PASS | |
| No Surface Discontinuities | PASS | |
| Surface Area | PASS | |
| If Convex – Radius of Curvature | PASS | |
| Radius of Curvature Label | FAIL | |
| Arc Separation | PASS | |
| Reflectance | PASS | |

F. Passenger Side Front Mirror #2 - Cross View

| Requirements | Pass/Fail | Comments |
|---------------------------------|-----------|----------|
| Mounting | PASS | |
| Field of View | FAIL | |
| Overlap with System A | PASS | |
| Distance to Eye Point | PASS | |
| No Surface Discontinuities | PASS | |
| Surface Area | PASS | |
| If Convex – Radius of Curvature | PASS | |
| Radius of Curvature Label | FAIL | |
| Arc Separation | PASS | |
| Reflectance | PASS | |

SECTION 3 COMPLIANCE TEST DATA

FMVSS 111SB – DATA SHEET 1 SCHOOL BUS INSPECTION AND IDENTIFICATION

| Test Vehicle: | 2004 Corbeil 30 Passenger School Bus | NHTSA No.: | C40902 |
|---------------|--------------------------------------|------------|--------|
| Test Lab: | MGA Research-Wisconsin Operations | Test Date: | 1/7/05 |

GENERAL VEHICLE IDENTIFICATION

| Final Stage Manufacturer | Corbeil | Date of Mfg. | 05/2004 |
|--|-------------------|-----------------|---------|
| Chassis Manufacturer | Ford | Date of Mfg. | 03/2004 |
| Seating Capacity (including driver) | 31 | GVWR (kg) | 6373 |
| VIN No. | 1FDXE45P14HA89660 | GAWR Front (kg) | 2087 |
| | | GAWR Rear (kg) | 4286 |

DESCRIPTION OF MIRRORS

| | | Туре | | | |
|------------|-------------|--------|---------------|----------------|--------------|
| Mirror No. | Unit Mag | Convex | Cross View | Description | Manufacturer |
| 1 | | | Х | Driver Side | Rosco Mirror |
| 2 | | | Х | Passenger Side | |
| 3 | Х | | | Driver Side | |
| 4 | Х | | | Passenger Side | MLC |
| 5 | | Х | Driver Side | | MLC |
| 6 | | Х | | Passenger Side | |

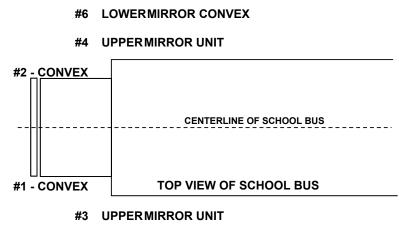
Recorded By: Brian Road

Date: <u>January 7, 2005</u>

FMVSS 111SB – DATA SHEET 2 MIRROR LOCATION AND FIELD OF VIEW

Test Vehicle:2004 Corbeil 30 Passenger School BusNHTSA No.:C40902Test Lab:MGA Research-Wisconsin OperationsTest Date:1/7/05

MIRROR DIAGRAM



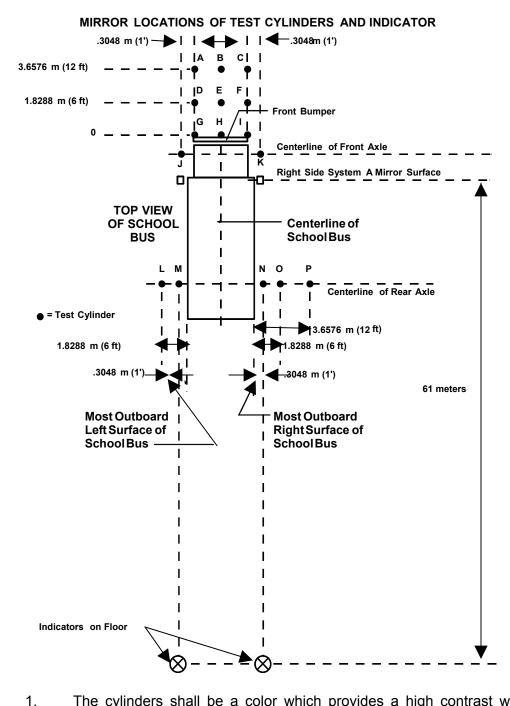
#5 LOWERMIRROR CONVEX

| MIRROR NO. | TYPE | MIRROR SYSTEM | CYLINDERS VIEWED (entire top surface) |
|---------------|--------------------|------------------|--|
| 1 | CROSS VIEW/CONVEX | В | B,C,E,F,J,L,M |
| 2 | CROSS VIEW/CONVEX | В | A,B,D,E,F,I,K,N,O,P |
| 3 | UNIT MAGNIFICATION | А | 61 Meter INDICATOR |
| 4 | UNIT MAGNIFICATION | А | 61 Meter INDICATOR |
| 5 | CONVEX | А | L,M |
| 6 | CONVEX | А | N,O |

SEE FIGURE ON NEXT PAGE

FMVSS 111SB – DATA SHEET 2...continued MIRROR LOCATION AND FIELD OF VIEW

| Test Vehicle: | 2004 Corbeil 30 Passenger School Bus | NHTSA No.: | C40902 |
|---------------|--------------------------------------|------------|--------|
| Test Lab: | MGA Research-Wisconsin Operations | Test Date: | 1/7/05 |



NOTES:

- The cylinders shall be a color which provides a high contrast with the surface on which the bus is parked (S13.1).
- 2. The cylinders are 0.3048 m high and 0.3048 m in diameter, except for cylinder P which is 0.9144 m high and 0.3048 m in diameter.

FMVSS 111SB DATA SHEET 2...continued MIRROR LOCATION AND FIELD OF VIEW

Test Vehicle:2004 Corbeil 30 Passenger School BusNHTSA No.:C40902Test Lab:MGA Research-Wisconsin OperationsTest Date:1/7/05

SYSTEM A AND DIRECT VISION

| System A Mirrors | Pass/Fail |
|--|-------------------------------------|
| Entire top surface of cylinder N and the indicator 61 meters (200 feet) rearward of the mirror surface be viewed in the photograph | PASS |
| Entire top surface of cylinder M and indicator 61 meters (200 feet) rearward of the mirror surface be viewed in the photograph | PASS |
| Which test cylinders A through P can not be photographed directly from the driver's eye location within the semi-circle viewing area using no mirror system: | A,B,C,D,E,F,G,H, I,J,K,L,M,N,O,P |

SYSTEM B ARC'S AND DISTANCE

| Mirror Number (from data sheet 2) | Mirror Location | Distance from the Driver's Eye Point to the Center of the Mirror (cm) | 3 Minutes of Arc (cm) | 9 Minutes of Arc (cm) |
|---|-----------------|---|--------------------------|--------------------------|
| #1 | Left Front | 188 | 0.164 | |
| #2 | Right Front | 234 | 0.204 | 0.613 |

Distance determined in column 3 multiplied by 0.000873 yield 3 minutes of arc, for column 4, for that mirror as viewed from the driver's eye point; the distances determined in column 3 multiplied by 0.002618 yield 9 minutes of arc, for column 5, for that mirror as viewed from the driver's eye point. The minimum distance for any system B mirror between the driver's eye point and the center of the mirror is more than 95 centimeters:

| Requirements | Distance | Pass/Fail |
|--|----------|-----------|
| Distance between center of System B mirror #1 and driver's eye point | 188 cm | PASS |
| Distance between center of System B mirror #2 and driver's eye point | 234 cm | PASS |

| Recorded By:_ | Ja free |
|---------------|----------------|
| Approved By: | Hichael Janois |

FMVSS 111SB DATA SHEET 3 FIELD OF VIEW TEST – PHOTOGRAPHS System B

Test Vehicle:2004 Corbeil 30 Passenger School BusNHTSA No.:C40902Test Lab:MGA Research-Wisconsin OperationsTest Date:1/7/05

| Requirements | Requirements | | |
|---|--------------|------|--|
| All test cylinders with entire top surface not of the driver's semi-circle eye location are able System B mirrors from the driver's semi-circl | FAIL | | |
| All test cylinders with entire top surface not of the driver's semi-circle eye location but the in viewed with System B mirrors. The image is edge of the effective mirror surface of the mini- image by a distance of not less than 3 minute | PASS | | |
| If the entire top surface of test cylinder P is n from the driver's semi-circle eye location, the viewed with System B mirrors from the driver location, where the angular size of the shorter that cylinder's image is not less than 3 minut | DASS | | |
| angular size of the longest dimension of that is not less than 9 minutes of arc: | | PASS | |
| Shortest arc length dimension | | | |
| Longest arc length dimension | | | |
| For each of the test cylinders whose entire top surface is not directly visible from the driver's eye location, System B provides a view of the ground that overlaps with the view of the ground provided by System A. | | PASS | |

If the Recorded By:

Approved By:

FMVSS 111SB DATA SHEET 4 MOUNTING ADEQUACY TEST

| Test Vehicle: | 2004 Corbeil 30 Passenger School Bus | NHTSA No.: | C40902 |
|---------------|--------------------------------------|------------|--------|
| Test Lab: | MGA Research-Wisconsin Operations | Test Date: | 1/7/05 |

| Mirror No. (from data sheet 2) | Туре | System | Stable Support Yes/No |
|-----------------------------------|--------------------|--------|--------------------------|
| 1 | Cross View/Convex | В | Yes |
| 2 | Cross View/Convex | В | Yes |
| 3 | Unit Magnification | A | Yes |
| 4 | Unit Magnification | A | Yes |
| 5 | Convex | A | Yes |
| 6 | Convex | A | Yes |

MOUNTING SUPPORT OF ALL MIRRORS

| Requirements | Pass/Fail |
|--|-----------|
| Outside mirrors free of sharp points or edges that could contribute to pedestrian injury | PASS |
| System B mirrors have no discontinuities in the slope of the surface of the mirror | PASS |

Hichael Ja Recorded By:

Approved By: anoca

FMVSS 111SB DATA SHEET 5 REFLECTANCE TEST – ALL MIRRORS

| Test Vehicle: | 2004 Corbeil 30 Passenger School Bus | NHTSA No.: | C40902 |
|---------------|--------------------------------------|------------|--------|
| Test Lab: | MGA Research-Wisconsin Operations | Test Date: | 1/7/05 |

| Mirror No. | Туре | Light meter reading from calibration (FC) | Light meter reading from light reflected by mirror (FC) | Pass/Fail | Observations |
|---------------|------------------|--|--|-----------|--------------|
| 1 | Crossview/Convex | 76 | 60 | PASS | |
| 2 | Crossview/Convex | 76 | 60 | PASS | |
| 3 | Unit | 76 | 57 | PASS | |
| 4 | Unit | 76 | 57 | PASS | |
| 5 | Convex | 75 | 57 | PASS | |
| 6 | Convex | 75 | 57 | PASS | |

Note: Reflectance _(example) = (Reflected Reading) 60 / (Cal Reading) 76 = 0.789 x 100 = 79% Minimum Requirement = 35 percent

| Mirror No. | Туре | Reflectance | Requirement |
|---------------|------------------|-------------|-------------|
| 1 | Crossview/Convex | 79% | >35% |
| 2 | Crossview/Convex | 79% | >35% |
| 3 | Unit | 75% | >35% |
| 4 | Unit | 75% | >35% |
| 5 | Convex | 76% | >35% |
| 6 | Convex | 76% | >35% |

Hichael Sanois Recorded By:

Approved By:

FMVSS 111SB DATA SHEET 6 UNIT MAGNIFICATION/CONVEX MIRROR TEST – ALL MIRRORS

| Test Vehicle: | 2004 Corbeil 30 Passenger School Bus | NHTSA No.: | C40902 |
|---------------|--------------------------------------|------------|--------|
| Test Lab: | MGA Research-Wisconsin Operations | Test Date: | 1/7/05 |

CONVERSION DATA TABLE FROM SPHEROMETER DIAL READING TO RADIUS OF CURVATURE

MIRROR NO. 1 (CONVEX)

| | IRROR NO. <u>I (CONVEX)</u> | | | | |
|----------------------------------|-----------------------------|-------------|----------------------------------|----------------|--|
| Test | Dial | Radius of | Deviation between the Average | Precent | |
| Postion | Reading | Curvature | Radius of Curvature and the Test | Deviation from | |
| | (inches) | (mm) | Position Radius of Curvature | the Average | |
| | | | (mm) | Radius of | |
| | | | | Curvature | |
| 1 | 0.05515 | 130.2 | 48.3 | 27.1% | |
| 2 | 0.03450 | 207.5 | -28.9 | -16.2% | |
| 3 | 0.02620 | 273.0 | -94.4 | -52.9% | |
| 4 | 0.05850 | 122.9 | 55.7 | 31.2% | |
| 5 | 0.04755 | 150.8 | 27.7 | 15.5% | |
| 6 | 0.03280 | 218.2 | -39.6 | -22.2% | |
| 7 | 0.05545 | 129.5 | 49.0 | 27.5% | |
| 8 | 0.02645 | 270.4 | -91.9 | -51.4% | |
| 9 | 0.05235 | 137.1 | 41.4 | 23.2% | |
| 10 | 0.04915 | 146.0 | 32.6 | 18.3% | |
| Average Radius of Curvature - | | | Greatest Percent Deviation from | n the Average | |
| The Summation of the Radius of | | | Radius of Curvatur | re | |
| Curvature readings divided by 10 | | vided by 10 | <u>51.4%</u> | | |
| | <u>178.6</u> | | | | |
| | | | | | |

MIRROR NO. 2 (CONVEX)

| Test | Dial | Radius of | Deviation between the Average | Precent |
|-----------------------------------|--------------|-------------|-------------------------------------|------------------|
| Postion | Reading | Curvature | Radius of Curvature and the Test | Deviation from |
| | (inches) | (mm) | Position Radius of Curvature | the Average |
| | | | (mm) | Radius of |
| | | | | Curvature |
| 1 | 0.05300 | 135.5 | 37.5 | 21.7% |
| 2 | 0.03405 | 210.2 | -37.2 | -21.5% |
| 3 | 0.02735 | 261.5 | -88.5 | -51.2% |
| 4 | 0.05605 | 128.2 | 44.8 | 25.9% |
| 5 | 0.05100 | 140.7 | 32.3 | 18.7% |
| 6 | 0.03520 | 203.4 | -30.4 | -17.6% |
| 7 | 0.06250 | 115.1 | 57.9 | 33.5% |
| 8 | 0.02730 | 262.0 | -89.0 | -51.5% |
| 9 | 0.05685 | 126.4 | 46.6 | 26.9% |
| 10 | 0.04880 | 147.0 | 26.0 | 15.0% |
| Average Radius of Curvature - The | | | Greatest Percent Deviation from the | e Average Radius |
| Summation of the Radius of | | | of Curvature | |
| Curvature readings divided by 10 | | vided by 10 | <u>51.5%</u> | |
| | <u>173.0</u> | | | |

FMVSS 111SB DATA SHEET 6...continued UNIT MAGNIFICATION/CONVEX MIRROR TEST – ALL MIRRORS

| Test Vehicle: | 2004 Corbeil 30 Passenger School Bus | NHTSA No.: | C40902 |
|---------------|--------------------------------------|------------|--------|
| Test Lab: | MGA Research-Wisconsin Operations | Test Date: | 1/7/05 |

CONVERSION DATA TABLE FROM SPHEROMETER DIAL READING TO RADIUS OF CURVATURE

MIRROR NO. 3 (UNIT MAGNIFICATION)

| Test | Dial | Radius of | Deviation between the Average | Precent |
|----------------------------------|--|--------------|-------------------------------|----------------|
| Postion | Reading | Curvature | Radius of Curvature and the | Deviation from |
| | (inches) | (mm) | Test Position Radius of | the Average |
| | | | Curvature (mm) | Radius of |
| | | | | Curvature |
| 1 | 0.00000 | N/A | N/A | N/A |
| 2 | 0.00000 | N/A | N/A | N/A |
| 3 | 0.00000 | N/A | N/A | N/A |
| 4 | 0.00000 | N/A | N/A | N/A |
| 5 | 0.00000 | N/A | N/A | N/A |
| 6 | 0.00000 | N/A | N/A | N/A |
| 7 | 0.00000 | N/A | N/A | N/A |
| 8 | 0.00000 | N/A | N/A | N/A |
| 9 | 0.00000 | N/A | N/A | N/A |
| 10 | 0.00000 | N/A | N/A | N/A |
| Average | ge Radius of Curvature - Greatest Percent Deviation from the Ave | | m the Average | |
| The Summation of the Radius of | | e Radius of | Radius of Curvatu | re |
| Curvature readings divided by 10 | | ivided by 10 | <u>0%</u> | |
| | <u>0.00000</u> | | | |

MIRROR NO. 4 (UNIT MAGNIFICATION)

| | | -1 | |
|----------------------------------|--|---|---|
| Dial | Radius of | Deviation between the Average | Precent |
| Reading | Curvature | Radius of Curvature and the | Deviation from |
| (inches) | (mm) | Test Position Radius of | the Average |
| | | Curvature (mm) | Radius of |
| | | | Curvature |
| 0.00000 | N/A | N/A | N/A |
| 0.00000 | N/A | N/A | N/A |
| 0.00000 | N/A | N/A | N/A |
| 0.00000 | N/A | N/A | N/A |
| 0.00000 | N/A | N/A | N/A |
| 0.00000 | N/A | N/A | N/A |
| 0.00000 | N/A | N/A | N/A |
| 0.00000 | N/A | N/A | N/A |
| 0.00000 | N/A | N/A | N/A |
| 0.00000 | N/A | N/A | N/A |
| Average Radius of Curvature - | | Greatest Percent Deviation fro | m the Average |
| The Summation of the Radius of | | Radius of Curvatu | re |
| Curvature readings divided by 10 | | <u>0%</u> | |
| <u>0.00000</u> | | | |
| | Dial Reading (inches) 0.000000 | Dial Reading (inches)Radius of Curvature (mm)0.00000N/A0.00000N/A0.00000N/A0.00000N/A0.00000N/A0.00000N/A0.00000N/A0.00000N/A0.00000N/A0.00000N/A0.00000N/A0.00000N/A0.00000N/A0.00000N/A0.00000N/A0.00000N/A0.00000N/A0.00000N/A0.00000N/Ae Radius of Curvature - mation of the Radius of e readings divided by 10 | Reading (inches)Curvature (mm)Radius of Curvature and the Test Position Radius of Curvature (mm)0.00000N/AN/A0.00000N/A< |

FMVSS 111SB DATA SHEET 6...continued UNIT MAGNIFICATION/CONVEX MIRROR TEST – ALL MIRRORS

| Test Vehicle: | 2004 Corbeil 30 Passenger School Bus | NHTSA No.: | C40902 |
|---------------|--------------------------------------|------------|--------|
| Test Lab: | MGA Research-Wisconsin Operations | Test Date: | 1/7/05 |

CONVERSION DATA TABLE FROM SPHEROMETER DIAL READING TO RADIUS OF CURVATURE

MIRROR NO. <u>5 (CONVEX)</u>

| Test PostionDial Reading (inches)Radius of Curvature (mm)Deviation between the Average Radius of Curvature and the Test Position Radius of Curvature (mm)Precent Deviation from the Average Radius of Curvature10.02235319.9-0.6-0.2%20.02175328.7-9.4-3.0%30.02235319.9-0.6-0.2%40.02285312.96.32.0%50.02310309.59.73.0%60.02275314.35.01.6%70.02265315.73.61.1%80.02150332.5-13.3-4.2%90.02265315.73.61.1%100.02210323.5-4.3-1.3%Average Radius of Curvature - The Summation of the Radius of Curvature readings divided by 10 319.3 Greatest Percent Deviation from the Average Radius of Curvature | | IRROR NO. <u>5 (CONVEX)</u> | | | | |
|---|-----------------------------------|-----------------------------|---------------|--------------------------------|----------------|--|
| (inches) (mm) Test Position Radius of Curvature (mm) the Average Radius of Curvature 1 0.02235 319.9 -0.6 -0.2% 2 0.02175 328.7 -9.4 -3.0% 3 0.02235 319.9 -0.6 -0.2% 4 0.02285 312.9 6.3 2.0% 5 0.02310 309.5 9.7 3.0% 6 0.02275 314.3 5.0 1.6% 7 0.02265 315.7 3.6 1.1% 8 0.02150 332.5 -13.3 -4.2% 9 0.02265 315.7 3.6 1.1% 10 0.02210 323.5 -4.3 -1.3% Average Radius of Curvature - The Summation of the Radius of Curvature readings divided by 10 Greatest Percent Deviation from the Average Radius of Curvature Radius of Curvature | Test | Dial | Radius of | Deviation between the Average | Precent | |
| Curvature (mm) Radius of Curvature 1 0.02235 319.9 -0.6 -0.2% 2 0.02175 328.7 -9.4 -3.0% 3 0.02235 319.9 -0.6 -0.2% 4 0.02285 312.9 6.3 2.0% 5 0.02310 309.5 9.7 3.0% 6 0.02275 314.3 5.0 1.6% 7 0.02265 315.7 3.6 1.1% 8 0.02150 332.5 -13.3 -4.2% 9 0.02265 315.7 3.6 1.1% 10 0.02210 323.5 -4.3 -1.3% Average Radius of Curvature - The Summation of the Radius of Curvature readings divided by 10 Greatest Percent Deviation from the Average Radius of Curvature Radius of Curvature | Postion | Reading | Curvature | Radius of Curvature and the | Deviation from | |
| 1 0.02235 319.9 -0.6 -0.2% 2 0.02175 328.7 -9.4 -3.0% 3 0.02235 319.9 -0.6 -0.2% 4 0.02285 312.9 6.3 2.0% 5 0.02310 309.5 9.7 3.0% 6 0.02275 314.3 5.0 1.6% 7 0.02265 315.7 3.6 1.1% 8 0.02150 332.5 -13.3 -4.2% 9 0.02265 315.7 3.6 1.1% 10 0.02210 323.5 -4.3 -1.3% Average Radius of Curvature - The Summation of the Radius of Curvature - The Summation of the Radius of Greatest Percent Deviation from the Average Radius of Curvature readings divided by 10 4.2% 4.2% 4.2% | | (inches) | (mm) | Test Position Radius of | J | |
| 1 0.02235 319.9 -0.6 -0.2% 2 0.02175 328.7 -9.4 -3.0% 3 0.02235 319.9 -0.6 -0.2% 4 0.02285 312.9 6.3 2.0% 5 0.02310 309.5 9.7 3.0% 6 0.02275 314.3 5.0 1.6% 7 0.02265 315.7 3.6 1.1% 8 0.02150 332.5 -13.3 -4.2% 9 0.02265 315.7 3.6 1.1% 10 0.02210 323.5 -4.3 -1.3% Average Radius of Curvature - The Summation of the Radius of Curvature - The Summation of the Radius of Greatest Percent Deviation from the Average Radius of Curvature - The Summation of the Radius of Radius of Curvature Radius of Curvature readings divided by 10 4.2% 4.2% | | | | Curvature (mm) | Radius of | |
| 2 0.02175 328.7 -9.4 -3.0% 3 0.02235 319.9 -0.6 -0.2% 4 0.02285 312.9 6.3 2.0% 5 0.02310 309.5 9.7 3.0% 6 0.02275 314.3 5.0 1.6% 7 0.02265 315.7 3.6 1.1% 8 0.02150 332.5 -13.3 -4.2% 9 0.02265 315.7 3.6 1.1% 10 0.02210 323.5 -4.3 -1.3% Average Radius of Curvature - The Summation of the Radius of Curvature readings divided by 10 Greatest Percent Deviation from the Average Radius of Curvature Radius of Curvature | | | | | Curvature | |
| 3 0.02235 319.9 -0.6 -0.2% 4 0.02285 312.9 6.3 2.0% 5 0.02310 309.5 9.7 3.0% 6 0.02275 314.3 5.0 1.6% 7 0.02265 315.7 3.6 1.1% 8 0.02150 332.5 -13.3 -4.2% 9 0.02265 315.7 3.6 1.1% 10 0.02210 323.5 -4.3 -1.3% Average Radius of Curvature - The Summation of the Radius of Curvature readings divided by 10 Greatest Percent Deviation from the Average Radius of Curvature | 1 | 0.02235 | 319.9 | -0.6 | -0.2% | |
| 4 0.02285 312.9 6.3 2.0% 5 0.02310 309.5 9.7 3.0% 6 0.02275 314.3 5.0 1.6% 7 0.02265 315.7 3.6 1.1% 8 0.02150 332.5 -13.3 -4.2% 9 0.02265 315.7 3.6 1.1% 10 0.02210 323.5 -4.3 -1.3% Average Radius of Curvature - The Summation of the Radius of Curvature readings divided by 10 Greatest Percent Deviation from the Average Radius of Curvature | 2 | 0.02175 | 328.7 | -9.4 | -3.0% | |
| 5 0.02310 309.5 9.7 3.0% 6 0.02275 314.3 5.0 1.6% 7 0.02265 315.7 3.6 1.1% 8 0.02150 332.5 -13.3 -4.2% 9 0.02265 315.7 3.6 1.1% 10 0.02210 323.5 -4.3 -1.3% Average Radius of Curvature - The Summation of the Radius of Curvature - The Summation of the Radius of Curvature readings divided by 10 Greatest Percent Deviation from the Average Radius of Curvature - The Summation of the Radius of Curvature - The Summation Of Curvature - The Summatin Of Curvature - The Summation Of Curvature - The | 3 | 0.02235 | 319.9 | -0.6 | -0.2% | |
| 6 0.02275 314.3 5.0 1.6% 7 0.02265 315.7 3.6 1.1% 8 0.02150 332.5 -13.3 -4.2% 9 0.02265 315.7 3.6 1.1% 10 0.02210 323.5 -4.3 -1.3% Average Radius of Curvature - The Summation of the Radius of Curvature - The Greatest Percent Deviation from the Average Radius of Curvature readings divided by 10 4.2% | 4 | 0.02285 | 312.9 | 6.3 | 2.0% | |
| 7 0.02265 315.7 3.6 1.1% 8 0.02150 332.5 -13.3 -4.2% 9 0.02265 315.7 3.6 1.1% 10 0.02210 323.5 -4.3 -1.3% Average Radius of Curvature - The Summation of the Radius of Curvature readings divided by 10 Greatest Percent Deviation from the Average Radius of Curvature | 5 | 0.02310 | 309.5 | 9.7 | 3.0% | |
| 8 0.02150 332.5 -13.3 -4.2% 9 0.02265 315.7 3.6 1.1% 10 0.02210 323.5 -4.3 -1.3% Average Radius of Curvature - The Summation of the Radius of Curvature readings divided by 10 Greatest Percent Deviation from the Average Radius of Curvature | 6 | 0.02275 | 314.3 | 5.0 | 1.6% | |
| 90.02265315.73.61.1%100.02210323.5-4.3-1.3%Average Radius of Curvature - The Summation of the Radius of Curvature readings divided by 10Greatest Percent Deviation from the Average Radius of Curvature 4.2% | 7 | 0.02265 | 315.7 | 3.6 | 1.1% | |
| 100.02210323.5-4.3-1.3%Average Radius of Curvature - The Summation of the Radius of Curvature readings divided by 10Greatest Percent Deviation from the Average Radius of Curvature 4.2% | 8 | 0.02150 | 332.5 | -13.3 | -4.2% | |
| Average Radius of Curvature - The Summation of the Radius of Curvature readings divided by 10Greatest Percent Deviation from the Average Radius of Curvature 4.2% | 9 | 0.02265 | 315.7 | 3.6 | 1.1% | |
| Summation of the Radius ofRadius of CurvatureCurvature readings divided by 10 <u>4.2%</u> | 10 | 0.02210 | 323.5 | -4.3 | -1.3% | |
| Curvature readings divided by 10 <u>4.2%</u> | Average Radius of Curvature - The | | rvature - The | Greatest Percent Deviation fro | m the Average | |
| | Summation of the Radius of | | | Radius of Curvatu | re | |
| <u>319.3</u> | Curvature readings divided by 10 | | ivided by 10 | <u>4.2%</u> | | |
| | | <u>319.3</u> | | | | |

MIRROR NO. 6 (CONVEX)

| Test Postion | Dial Reading (inches) | Radius of Curvature (mm) | Deviation between the Average Radius of Curvature and the Test Position Radius of Curvature | Precent Deviation from the Average |
|-----------------------------------|-----------------------------|--------------------------------|---|--|
| | | | (mm) | Radius of Curvature |
| 1 | 0.02315 | 308.9 | 8.3 | 2.6% |
| 2 | 0.02185 | 327.2 | -10.1 | -3.2% |
| 3 | 0.02305 | 310.2 | 6.9 | 2.2% |
| 4 | 0.02185 | 327.2 | -10.1 | -3.2% |
| 5 | 0.02315 | 308.9 | 8.3 | 2.6% |
| 6 | 0.02325 | 307.6 | 9.6 | 3.0% |
| 7 | 0.02215 | 322.8 | -5.7 | -1.8% |
| 8 | 0.02285 | 312.9 | 4.2 | 1.3% |
| 9 | 0.02250 | 317.8 | -0.6 | -0.2% |
| 10 | 0.02180 | 328.0 | -10.8 | -3.4% |
| Average Radius of Curvature - The | | vature - The | Greatest Percent Deviation from the | e Average Radius |
| Summation of the Radius of | | | of Curvature | |
| Curvature readings divided by 10 | | vided by 10 | <u>3.4%</u> | |
| <u>317.1</u> | | | | |

FMVSS 111SB DATA SHEET 6...continued UNIT MAGNIFICATION/CONVEX MIRROR TEST – ALL MIRRORS

| Test Vehicle: | 2004 Corbeil 30 Passenger School Bus | NHTSA No.: | C40902 |
|---------------|--------------------------------------|------------|--------|
| Test Lab: | MGA Research-Wisconsin Operations | Test Date: | 1/7/05 |

UNIT MAGNIFICATION IN SYSTEM A

| Requirements | Pass/Fail |
|---|-----------|
| At least one System A Mirror on the left and right sides of the bus is unit magnification -0 Radius of Curvature | PASS |

AVERAGE RADIUS OF CURVATURE OF CONVEX MIRRORS USED IN SYSTEM B

| | | If needed, |
|---------------|---------------------|-----------------|
| Mirror No. | Radius of Curvature | wording printed |
| | | properly* |
| | | Pass/Fail |
| 1 | 178.6 mm | FAIL |
| 2 | 173.0 mm | FAIL |

* If any of the Convex Mirrors in System B have an average radius of curvature less than 889 mm, then the following words must be printed on a label in type face and color that are clear and conspicuous to the driver:

"USE CROSS VIEW MIRRORS TO VIEW PEDESTRIANS WHILE BUS IS STOPPED. DO NOT USE THESE MIRRORS TO VIEW TRAFFIC WHILE BUS IS MOVING, IMAGES IN SUCH MIRRORS DO NOT ACCURATELY SHOW ANOTHER VEHICLE'S LOCATION."

| Recorded By:_ | Ja fr |
|---------------|----------------------------------|
| Approved By: | Hichael Janon |
| | \bigcirc \bigcirc \bigcirc |

FMVSS 111SB DATA SHEET 7 MIRROR REFLECTIVE SURFACE AREA TEST SYSTEM A & B

| Test Vehicle: | 2004 Corbeil 30 Passenger School Bus | NHTSA No.: | C40902 |
|---------------|--------------------------------------|------------|--------|
| Test Lab: | MGA Research-Wisconsin Operations | Test Date: | 1/7/05 |

DATA TABLE FOR SURFACE AREA

| System A Mirrors Mirror No. | Area | Requirement Min. 323 cm ² | Pass/Fail |
|--------------------------------|---------------------|---|-----------|
| 3 | 464 cm ² | 323 cm ² | PASS |
| 4 | 464 cm ² | 323 cm ² | PASS |
| | | | |
| System B Mirrors Mirror No. | Area | Requirement Min. 258 cm ² | Pass/Fail |
| 1 | 570 cm ² | 258 cm ² | PASS |
| 2 | 570 cm ² | 258 cm ² | PASS |
| | | | |

Hichael Janoe Recorded By:

Approved By:_

Date: January 7, 2005

anoca

SECTION 4

INSTRUMENTATION AND EQUIPMENT LIST

| Test Vehicle: | 2004 Corbeil 30 Passenger School Bus | NHTSA No.: CA | 40902 |
|---------------|--------------------------------------|---------------|-------|
| Test Lab: | MGA Research-Wisconsin Operations | Test Date: 1/ | 7/05 |

| | Digital Caliper | Light Meter | Tape Measure | Spherometer |
|---------------|-----------------|--------------------|--------------|--|
| Make | Starrett | AEMC | Stanley | MGA |
| Model | 721 | CA813 | Powerlock | 001 |
| Serial # (s) | 00410129 | 04L1017Y | SN173 | 001 |
| Range | 0 to 150 mm | 2000fc, 2000lux | 0-8 m | 2.25 x 10 ¹³ (cm * Hz ^{1/2}) ÷ W |
| Accuracy | 0.01 mm | 0.0 fc or 0.01 lux | 1 mm | 1.1 x 10 ⁻¹³ W/H ^{1/2} |
| Cal. Date | 8/26/04 | 9/27/04 | 9/1/04 | Daily when used |
| Cal. Due Date | 2/26/05 | 3/27/05 | 3/1/05 | N/A |

SECTION 5 PHOTOGRAPHS

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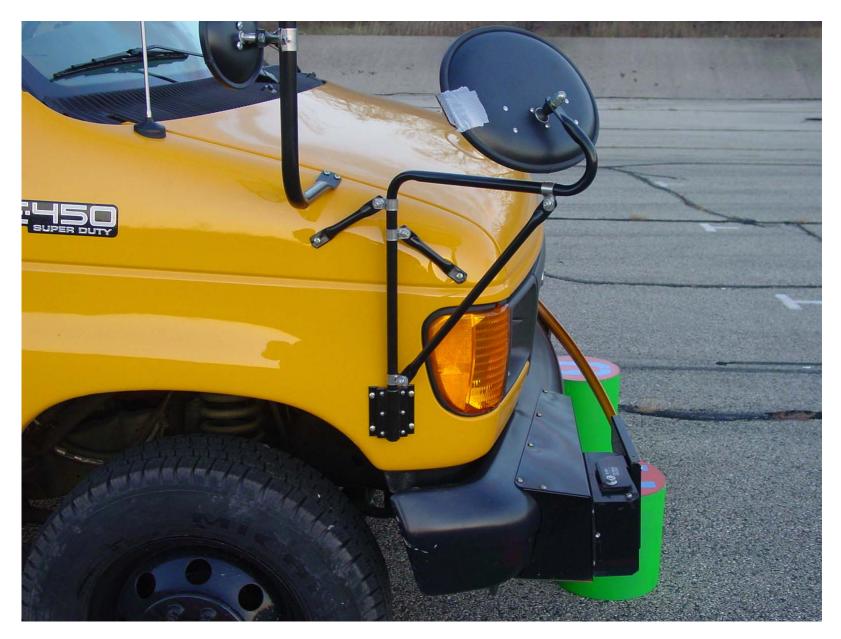
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2004 Corbeil 30 Passenger School Bus FMVSS 111



| MFD. BY Les Entreprises | Michel Corbeil Inc. | | |
|----------------------------|-------------------------|------|----------|
| DATE OF MANUFAC | TURE05/2004 | | |
| | LE MANUFACTURED BY: | | |
| | FORD | | |
| DATE INC. VEH. MFE | 03/2004 | | |
| GVWR | 14 050 | | |
| GAWR FRONT | 4 600 Lbs | WITH | |
| _LT225/75R16 | TIRES,16 X 6.0K | RIMS | |
| @65 | PSI COLD SINGLE | | |
| GAWR REAR | 9 450 Lbs | WITH | |
| | | RIMS | |
| @ <u>80</u> | PSI COLD DUAL | | |
| | FORMS TO ALL APPLICABLE | | |
| FEDERAL MOTOR V | EHICLE SAFETY STANDARDS | S IN | |
| VEHICLE IDENTIFIC | 05/2004 | | |
| | | | |
| | SCHOOL BUS | | |
| MODEL | 30 PASSENGERS | | CONT ANY |
| SERIAL | WO - 56340 | | - |



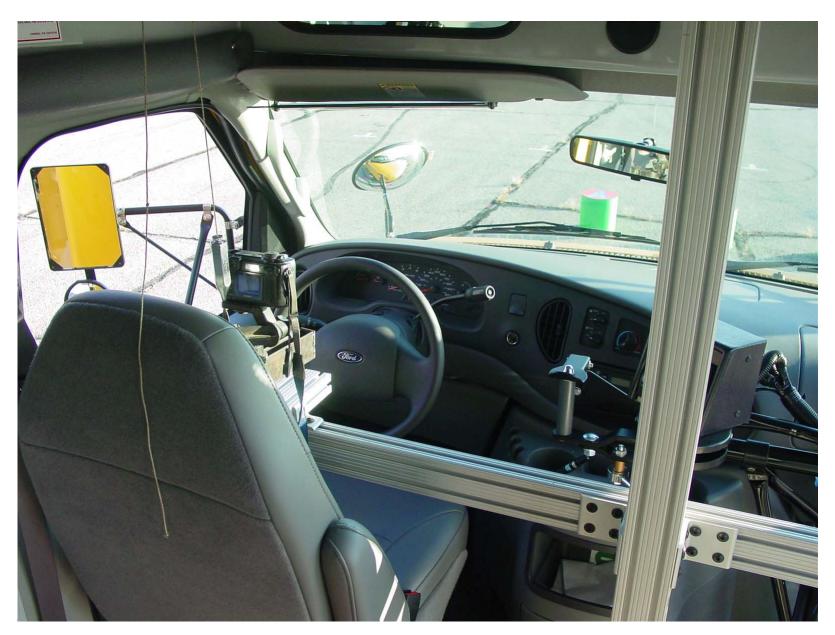




2004 Corbeil 30 Passenger School Bus FMVSS 111



2004 Corbeil 30 Passenger School Bus FMVSS 111



2004 Corbeil 30 Passenger School Bus FMVSS 111

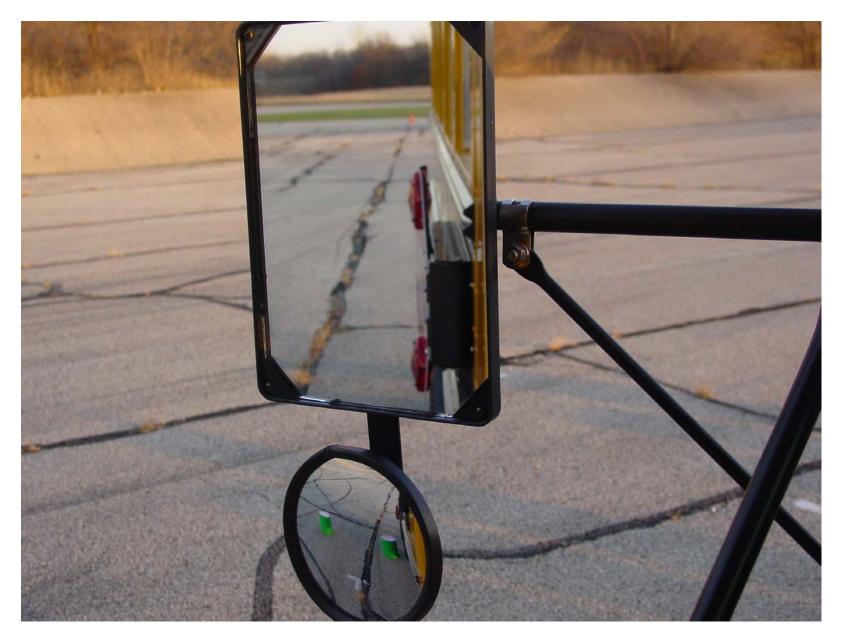


2004 Corbeil 30 Passenger School Bus FMVSS 111





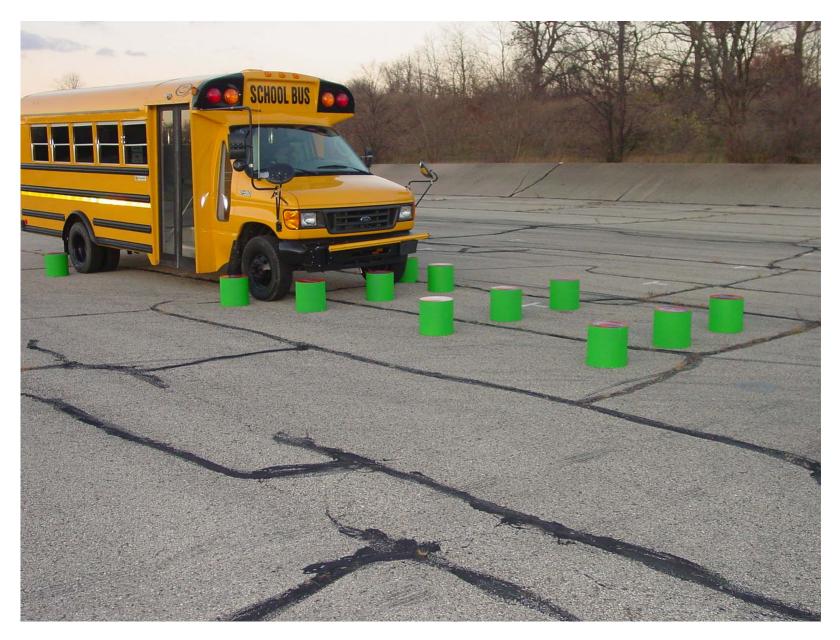
2004 Corbeil 30 Passenger School Bus FMVSS 111





2004 Corbeil 30 Passenger School Bus FMVSS 111





2004 Corbeil 30 Passenger School Bus FMVSS 111

NHTSA No.: **C40902**



Reflectance Test Setup

SECTION 6 LABORATORY NOTICE OF TEST FAILURE



LABORATORY NOTICE OF TEST FAILURE TO OVSC

| Test Procedure: | FMVSS 111 | Test Date: | January 11 |
|-----------------|-------------------|---------------------|--------------------|
| Test Vehicle: | Corbeil | Test Lab: | MGA Research Corp. |
| NHTSA No.: | C40902 | Project Engineer: | Jim Hansen |
| Contract No.: | DTNH22-02-D-01057 | Delivery Order No.: | 2 |
| MFR.: | Corbeil | VIN: | 1FDXE45P14HA89660 |
| Build Date: | 05/04 | | |

TEST FAILURE DESCRIPTION

The required label indicating that the cross view mirrors are not to be used while driving is missing.

FMVSS REQUIREMENTS DESCRIPTION

Paragraph S.9.3(c): "Each school bus which has a mirror installed...that has an average radius of curvature of less that 889 mm...shall have a label visible to the seated driver... The label shall state the following: USE CROSS VIEW MIRRORS TO VIEW PEDESTRIANS WHILE THE BUS IS STOPPED. DO NOT USE THESE MIRRORS TO VIEW TRAFFIC..."

Remarks: No remarks.

Notification to NHTSA (COTR): John Finneran

Date:

By: _____



LABORATORY NOTICE OF TEST FAILURE TO OVSC

| Test Procedure: | FMVSS 111 | Test Date: | January 11 |
|-----------------|-------------------|---------------------|--------------------|
| Test Vehicle: | Corbeil | Test Lab: | MGA Research Corp. |
| NHTSA No.: | C40902 | Project Engineer: | Jim Hansen |
| Contract No.: | DTNH22-02-D-01057 | Delivery Order No.: | 2 |
| MFR.: | Corbeil | VIN: | 1FDXE45P14HA89660 |
| Build Date: | 05/04 | | |

TEST FAILURE DESCRIPTION

The System B mirrors do not provide a field of view adequate for the entire top surface of cylinders G and H. The top of cylinder H is blocked by the front bumper in both System B mirrors. The top of cylinder G is blocked by the left front cross view mirror mounting bracket in the left System B mirror and by the front bumper/hood in the right System B mirror.

FMVSS REQUIREMENTS DESCRIPTION

<u>Paragraph S.9.3(a):</u> "For each of the cylinders A through P whose entire top surface is not directly visible from the driver's eye location, System B shall provide, at that location: (1) a view of the entire top surface of that cylinder.

Remarks: No remarks.

Notification to NHTSA (COTR): John Finneran

Date:

By: