REPORT NUMBER: 131SB-MGA-2007-002

SAFETY COMPLIANCE TESTING FOR FMVSS NO. 131 SCHOOL BUS PEDESTRIAN SAFETY DEVICES

> 2006 US Bus School Bus NHTSA No. C60900

PREPARED BY: MGA RESEARCH CORPORATION 5000 WARREN ROAD BURLINGTON, WI 53105



Final Report Date: October 24, 2006

FINAL REPORT

PREPARED FOR: U.S. DEPARTMENT OF TRANSPORTATION NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION ENFORCEMENT OFFICE OF VEHICLE SAFETY COMPLIANCE MAIL CODE: NVS-220 400 SEVENTH STREET, SW, ROOM 6115 WASHINGTON, D.C. 20590 This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

Date: October 24, 2006

Prepared by:

Jeff Koehler, Program Manager

Reviewed by:

Mike Janovicz, Project Engineer

Date: October 24, 2006

FINAL REPORT ACCEPTED BY:

Date of Acceptance

Technical Report Documentation Page				
1. Report No. 131SB-MGA-2007-002	2. Government Accession No.	3. Recipient's Ca	talog No.	
<i>4. Title and Subtitle</i> Final Report of FMVSS 131 Compliance Testing of 2006 US Bus School Bus		<i>5. Report Date</i> October 24, 20	06	
NHTSA No.: C60900		6. Performing Or MGA	ganization Code	
7. Author(s) Jeff Koehler, Program Manag		No.	ganization Report	
Mike Janovicz, Project Engin 9. Performing Organization N MGA Research Corporation 5000 Warren Road	lame and Address	131SB-MGA-2 10. Work Unit No		
Burlington, WI 53105		11. Contract or G DTNH22-02-D		
12. Sponsoring Agency Nam		13. Type of Repo Covered	ort and Period	
U.S. Department of Transpor National Highway Traffic Saf Enforcement Office of Vehicle Safety Com	ety Administration	Final Report 9/25/2006 - 10/	/24/2006	
Mail Code: (NVS-220) 400 Seventh Street, S.W. Ro Washington, D.C. 20590		14. Sponsoring A NVS-2.		
15. Supplementary Notes				
C60900, in accordance with	ucted on the subject, 2006 US the specifications of the Office for the determination of FMV as follows: None	e of Vehicle Safety	Compliance Test	
17. Key Words		18. Distribution S	Statement port are available	
Safety Bus Compliance Test Safety Engineering FMVSS 131		from: NHTSA, Technical Information Services (TIS), Room 2336 (NPO-405) 400 Seventh Street, S.W. Washington, D.C. 20590		
19. Security Classif. (of this report) Unclassified Form DOT F1700.7 (8-72)	20. Security Classif. (of this page) Unclassified	21. No. of Pages 25	22. Price	

obnical D ontation D

Form DOT F1700.7 (8-72)

TABLE OF CONTENTS

Section		<u>Page No</u>
1	Purpose of Compliance Test	1
2	Test Data Summary	2
3	Compliance Test Data	4
	Data Sheet 1- Dimensions of Stop Signal Arm (S5.1)	5
	Data Sheet 2 - Surface Content and Labeling (S5.2)	6
	Data Sheet 3 - Conspicuity (S5.3)	7
	Data Sheet 4 - Stop Signal Arm Installation (S5.4)	10
	Data Sheet 5 - Stop Signal Arm Operation (S5.5)	11
4	Instrumentation and Equipment List	12
5	Photographs	13

SECTION 1 PURPOSE OF COMPLIANCE TEST

Tests were conducted by the MGA Research Corporation-Wisconsin Operations on a 2006 US Bus School Bus, NHTSA No. C60900, in accordance with the specifications of the Office of Vehicle Safety Compliance (OVSC) Test Procedures TP-131SB-01 to determine compliance to the requirements of Federal Motor Vehicle Safety Standard (FMVSS) 131, "School Bus Pedestrian Safety Devices."

This program is sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-02-D-01057.

SECTION 2 TEST DATA SUMMARY

Based on the tests performed, the 2006 US Bus School Bus, NHTSA No. C60900, appears to meet all of the requirements of FMVSS 131. See Test Summary Data Sheets on the following pages.

FMVSS 131, SCHOOL BUS PEDESTRIAN SAFETY DEVICES VEHICLE INFORMATION AND TEST SUMMARY

Test Vehicle:2006 US Bus School BusTest Lab:MGA Research-Wisconsin Operations

 NHTSA No.:
 C60900

 Test Date:
 9/25/2006

VIN	1GBHG31V561226021	Chassis Cab	Yes
No. of Stop Signal Arms	1	Rear Engine	No
Pass. Capacity (driver included)	15	Tire Size (on bus)	225/75R16D
Stop Signal Arm Manufacturer	Transpec		

DATA FROM CERTIFICATION LABEL

Final Stage Manufacturer	US Bus Corporation	Date of Mfg.	08/2006
Incomplete Vehicle Manufacturer	General Motors Corporation	Date of Mfg.	03/2006
GVWR (kg)	4536	GAWR Front (kg)	1860
		GAWR Rear (kg)	3402

TEST SUMMARY

	Pass/Fail or N/A
Dimensional Requirements (S5.1)	PASS
Surface Content and Labeling (S5.2)	PASS
Conspicuity Requirements (S5.3)	PASS
Location and Position Requirements (S5.4)	PASS
Arm Operation Requirements (S5.5)	PASS

SECTION 3 COMPLIANCE TEST DATA

FMVSS 131 - DATA SHEET 1

DIMENSIONS OF STOP SIGNAL ARM (S5.1)

Test Vehicle: 2006 US Bus School Bus NHTSA No.: C60900 Test Lab: **MGA Research-Wisconsin Operations** Test Date: 9/25/06

"Regular octagon" with diameter of at least 450 mm (point to point).

	Forward Signal Arm (mm)	Rearmost Signal Arm (mm)
Diameter 1	510	
Diameter 2	510	
Diameter 3	510	
Diameter 4	509	
Range (max. – min.)	1	

REQUIREMENTS	Yes, No, N/A
Are all octagon diameter values ≥ 450 mm?	Yes
Is range of octagon diameter values ≤ 12 mm?	Yes
Are all octagon chord dimensions equal within 6 mm?	Yes

	Test Results	Pass/Fail
S5.1	Dimensions of Stop Signal Arm	PASS

acher Tested By Date: October

Approved By: Michael ano

FMVSS 131 – DATA SHEET 2

SURFACE CONTENT AND LABELING (S5.2)

Test Vehicle:2006 US Bus School BusTest Lab:MGA Research-Wisconsin Operations

NHTSA No.: **C60900** Test Date: **9/25/2006**

	Forward S	ignal Arm	Rearmost	Signal Arm
REQUIREMENTS	Front	Aft	Front	Aft
	Side	Side	Side	Side
Color RED except for border & legend (Yes/No)	YES	YES		
Color of border is WHITE (Yes/No)	YES	YES		
Color of word "STOP" is WHITE (Yes/No)	YES	YES		
Word "STOP" is in upper case letters	YES	YES		
(Yes/No)	TL5	TL5		
Width of border (≥ 12 mm)	16 mm	16 mm		
Percent of border obscured by mounting brackets, clips, or bolts, or other components $(15\% \le)^*$	0%	0%		
Height of letters (≥ 150 mm)	156 mm	156 mm		
Stroke width of letters (≥ 20 mm)	27 mm	27 mm		

* = In addition to area obscured by 2 optional red lamps, if installed.

NOTE:

1. Front side of rearmost signal arm shall not contain any lettering or border.

	Test Results	Pass/Fail
S5.2	Surface content and labeling	PASS

Tested By Date: October

Inchal Approved By: ____

FMVSS DATA SHEET 3

CONSPICUITY (S5.3)

Test Vehicle:2006 US Bus School BusTest Lab:MGA Research-Wisconsin Operations

NHTSA No.: **C60900** Test Date: **9/25/2006**

The Stop Signal Arm shall comply with either S5.3.1 or S5.3.2, or both.

REFLECTORIZED MATERIAL (S5.3.1)

Requirements	Forward S	ignal Arm	Rearmost S	Signal Arm
Requirements	Front Side	Aft Side	Front Side	Aft Side
Entire surface of stop signal arm reflectorized except for mounting brackets, clips, bolts, or other necessary components. Front side of rearmost stop signal arm must not be reflectorized. (Yes/No)	Yes ¹	Yes ¹		
Percent of entire surface obscured by mounting brackets, clips, bolts or other components necessary for mechanical or electrical operation. (7.5% max. each side)	0% ²	0% ²		

Test Notes:

¹ Flashing lights are present meeting the requirements of S5.3.2.

² Percentages do not include area obscured by red flashing lights.

FMVSS 131 DATA SHEET 3...continued

CONSPICUITY (S5.3)

Test Vehicle: 2006 US Bus School Bus MGA Research-Wisconsin Operations Test Lab:

NHTSA No.: **C60900** Test Date:

9/25/2006

Optional Illuminated Lettering (S5.3.1.1)

	Stop Signal Arm	
Item	Forward	Rearmost
Does the stop sign(s) have illuminated lettering? If optional		
illuminated lettering is installed, the following requirements	NO	
apply in addition to reflectorized surface.		

Requirements		Forward S	ignal Arm	Rearmost S	Signal Arm
Requirements		Front Side	Aft Side	Front Side	Aft Side
Only Red lamps used (Yes/No)		N/A	N/A		
Red lamps form the complete sha of each letter of the legend. (Yes/		N/A	N/A		
Red lamps centered within stroke of each letter (Yes/No) or Red lamps outline each letter in immediately surrounding area (Yes/No)		N/A	N/A		
The shape of each letter remains constant (Yes/No)		N/A	N/A		
	"S"	N/A	N/A		
Net stroke width > 15 mm	"T"	N/A	N/A		
(stroke width minus lamp width)	"O"	N/A	N/A		
	"P"	N/A	N/A		
Lamps on each side of the signal arm flash (60-120 flashes/min.)		N/A	N/A		
Lamps current "on" time of 30% to 75% of the total flash cycle		N/A	N/A		
Total current "on" time for the two terminals shall be between 90-110 of the total flash cycle.	N/A	N/A			
If Xenon short-arc lamps – "off" time before each flash of at least 50% of the total flash cycle.		N/A	N/A		

	Х	Filament
Lamp Type		Gaseous Discharge
		Light emitting diode

FMVSS 131 DATA SHEET 3...continued

CONSPICUITY (S5.3)

Test Vehicle:2006 US Bus School BusTest Lab:MGA Research-Wisconsin Operations

NHTSA No.: **C60900** Test Date: **9/25/2006**

RED FLASHING LAMPS (S5.3.2)

Requirements	Forward S	Signal Arm	Rearmost Signal Arm	
Requirements	Front Side	Aft Side	Front Side	Aft Side
Red lamps centered on the vertical centerline (At least 2, enter quantity)	2 – YES	2 – YES		
One lamp at extreme top and another at extreme bottom (Yes/No)	YES	YES		
Lamps on each side of the signal arm flash alternately (60-120 flashes/min.)	YES	YES		
Lamps current "on" time of 30% to 75% of the total flash cycle.	YES	YES		
Total current "on" time for two terminals shall be between 90 and 110% of the total flash cycle.	YES	YES		
If Xenon short-arc lamps-"off" time before each flash of at least 50% of total flash cycle.	N/A	N/A		
Symbol "DOT" on each lamp lens (Yes/No)	YES	YES		
Additional markings on lamp lenses	SAE I-95	SAE I-95		

MARKINGS ON THE FLASHER

Make	InPower	Serial No.	N/A
Model	SBF-94	Date of Mfg.	N/A

TEST RESULTS		Pass/Fail or N/A
S5.3.1	Reflectorized Material	PASS
S5.3.1.1	Optional Illuminated Lettering	N/A
S5.3.2	Red Flashing Lamps	PASS

Kachle Approved By: Hichal Tested By: Date: October

FMVSS 131 DATA SHEET 4

STOP SIGNAL ARM INSTALLATION (S5.4)

Test Vehicle:2006 US Bus School BusNHTSA No.:C60900Test Lab:MGA Research-Wisconsin OperationsTest Date:9/25/06

Dimensions and angles measured with Signal Arm in the extended position.

Requirements	Stop Signal Arm	
	Forward	Rearmost
Signal arm perpendicular to side of bus (Measure angle between vertical plane of side of bus and vertical plane of the signal arm.) 90 \pm 5°	YES 86°	
Top edge of signal arm parallel to horizontal plane (Measure angle between vertical plane of side of bus and the top edge of the signal arm.) $90 \pm 5^{\circ}$	YES 88.6°	
Top edge of signal arm not more than 152.4 mm from a horizontal plane tangent to edge of frame of passenger window immediately behind the driver's window:		
Measure top corner closest to the school bus	3 mm	
Measure top corner furthest from school bus	5 mm	
Vertical centerline of signal arm not less than 228.6 mm away from side of bus	384 mm	
Stop signal arm(s) installed on left side of bus (Yes, No, or Not Applicable)	YES	

TEST RESULTS		Pass/Fail or N/A	
S5.4	Stop Signal Arm Installation	PASS	

Tested By: acher Date: Octobe 2006

Hichal J Approved By: ____

FMVSS 131 DATA SHEET 5

STOP SIGNAL ARM OPERATION (S5.5)

Test Vehicle:2006 US Bus School BusTest Lab:MGA Research-Wisconsin Operations

NHTSA No.: **C60900** Test Date: **9/25/06**

Stop Signal Arm(s) shall be automatically extended, at a minimum, whenever the red signal lamps on the bus required by FMVSS 108 are activated; except that a manual override device may be installed that prevents automatic extension.

Requirements	Stop Signal Arm	
	Forward	Rearmost
Signal Arm(s) automatically extended when red lights are activated and override device is not activated. (Yes, No, or Not Applicable)	YES	
If a MANUAL OVERRIDE DEVICE is installed, enter applicable	data below:	
Mechanism for activating the override device is within reach of the school bus driver (Yes/No)	N/A	
While the override device is activated; there is a continuous or intermittent signal audible to the driver unless equipped with optional cut-off timing device (Measure duration \geq 10 min.)	N/A	
If audible signal is equipped with optional cut-off timing device, it sounds for at least 60 seconds while the manual override is activated. (Measure 3 times, duration \geq 60 sec.)	N/A	
If audible signal is equipped with optional cut-off timing device, it automatically recycles every time the service entry door is opened while the engine is running and the manual override is engaged. (Recycle 3 times, Yes/No each cycle)	N/A	

Describe location and mode of operation of the manual override control, if installed:

No manual override device, which allowed overhead lights to flash and stop signal arm <u>NOT</u> to extend, was installed on this vehicle.

		TEST RESULTS	Pass/Fail or N/A
S	\$5.5	Stop Signal Arm Operation	PASS

Kaehly Tested E Date: October 24 2006

ichal Approved By:

SECTION 4

INSTRUMENTATION AND EQUIPMENT LIST

Test Vehicle:2006 US Bus School BusNHTSA No.:C60900Test Lab:MGA Research-Wisconsin OperationsTest Date:9/25/06

Identify the instruments used during this test and record their make, model, serial number, range, accuracy, and calibration date.

	Digital Caliper	Inclinometer	Tape Measure
Make	Mitutoyo	Digital Protractor	Stanley
Model	CD-6"CS	Pro 360	Powerlock
Serial # (s)	04401288	Complab	269
Range	0 to 150 mm	0 to 360 degrees	0 to 8 m
Accuracy	0.01 mm	0.1 degree	1 mm
Cal. Date	9/11/06	9/25/06	8/16/06
Cal. Due	9/11/07	3/25/07	2/16/07

SECTION 5

PHOTOGRAPHS

Photo No.		Page No.
1	3/4 Frontal View from Left Side of Vehicle with Stop Signal Arm(s) Extended	15
2	Vehicle Certification Label and Tire Placard	16
3	Vehicle Identification Label	17
4	Front Close Up View of Stop Signal Arm	18
5	Back Close Up View of Stop Signal Arm	19
6	Close Up View of the Switches That Allow Extension of the Stop Signal Arm(s)	20
7	Switch Console Relative to the Driver Seating Position	21

TABLE OF PHOTOGRAPHS

Test Vehicle:2006 US School BusProcedure:FMVSS 131





Test Vehicle: Procedure: 2006 US School Bus FMVSS 131



Test Vehicle:2006 US School BusProcedure:FMVSS 131



Test Vehicle:2006 US School BusProcedure:FMVSS 131



Test Vehicle: Procedure: 2006 US School Bus FMVSS 131



Test Vehicle:2006 US School BusProcedure:FMVSS 131

