#### REPORT NUMBER: 222-MGA-2007-002

SAFETY COMPLIANCE TESTING FOR FMVSS NO. 222 SCHOOL BUS PASSENGER SEATING AND CRASH PROTECTION

> LES ENTERPRISES MICHEL CORBEIL INC. 2006 CORBEIL SCHOOL BUS NHTSA NO.: C60902

> > PREPARED BY: MGA RESEARCH CORPORATION 5000 WARREN ROAD BURLINGTON, WI 53105



Final Report Date: April 16, 2007

**FINAL REPORT** 

PREPARED FOR: U.S. DEPARTMENT OF TRANSPORTATION NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION ENFORCEMENT OFFICE OF VEHICLE SAFETY COMPLIANCE MAILCODE: NVS-220 400 SEVENTH STREET, SW, ROOM 6111 WASHINGTON, D.C. 20590 This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

Prepared by:	James Hansen, Project Engineer	Date: April 16, 2007
Reviewed by:	Hichael Janovicz, Program Manager	Date: April 16, 2007

FINAL REPORT ACCEPTED BY:

Yand Acceptance

# Technical Report Documentation Page

1. Report No. 222-MGA-2007-002	2. Government Accession No.	3. Recipient's Catalog No.	
4. Title and Subtitle Final Report of FMVSS 222 Compliance Testing of 2006 Corbeil School Bus		<ul> <li>5. Report Date April 16, 2007</li> <li>6. Performing Organization MGA</li> </ul>	Code
7. Author(s) James Hansen, Pr Michael Janovicz.	oject Engineer Program Manager	8. Performing Organization 222-MGA-2007-002	Report No.
9. Performing Organization Name MGA Research Corporation	e and Address	10. Work Unit No.	
5000 Warren Road Burlington, WI 53105		11. Contract or Grant No. DTNH22-02-D-01057	
12. Sponsoring Agency Name an U.S. Department of Transporta National Highway Traffic Safet Enforcement	nd Address ation ry Administration	13. Type of Report and Peri Covered Final Report 11/01/2006 to 4/16/2007	od
Office of Vehicle Safety Comp Mail Code: NVS-220 400 Seventh St., S.W. Room 6 Washington, D.C. 20590	liance	14. Sponsoring Agency Cod NVS-220	le
15. Supplementary Notes		1	
16. Abstract Compliance tests were conducte accordance with the specification 222-03 for the determination of F Test Failure: None	ed on the subject 2006 Corbeil Sons of the Office of Vehicle Safety FMVSS 222 compliance.	hool Bus, NHTSA No. C6090 Compliance Test Procedure N	2, in √o. TP-
<i>17. Key Words</i> Compliance Testing Safety Engineering FMVSS 222		18. Distribution Stateme Copies of this report are from: NHTSA, Technical Info Services (TIS), Room 2 (NPO-411) 400 Seventh Street, S.V	nt available rmation 334 W.
19. Security Classif. (of this report) Unclassified	20. Security Classif. (of this page) Unclassified	vvasnington, D.C. 2059           21. No. of         22. P           Pages         104	rice

Form DOT F1700.7 (8-72)

Section		Page No
1	Purpose of Compliance Test	1
2	Test Data Summary	2
3	Compliance Test Data	7
	Data Sheet 1 - Seat to Seat/Barrier Spacing	8
	Data Sheet 2 - Seat Back Height & Front Surface Area Test	9
	Data Sheet 3 - Seat Cushion Retention Test	11
	Data Sheet 4 - Seat Back Force Deflection Test - Forward	13
	Data Sheet 5 - Seat Back Force Deflection Test - Rearward	17
	Data Sheet 6 - Restraining Barrier Position and Projected Rear Surface Area	19
	Data Sheet 7 - Head Form Impact Contact Area and Energy Requirements	23
	Data Sheet 8 - Knee Form Impact Test	27
	Data Sheet 9 - Seat Belt Assembly Anchorages	29
4	TP-222-03 (Appendix B FMVSS 208, Occupant Crash Protection for Class 2	30
	School Buses)	30
	Data Sheet B1 - Seat Belt Check	30
	Data Sheet B2 - Seat Belt Warning System Check	33
5	Instrumentation and Equipment List	34
6	Photographs	35
7	Test Plots	59
8	Welt Contact Points	90
9	Bus Floor Plan	100

### SECTION 1 PURPOSE OF COMPLIANCE TEST

Tests were conducted on a 2006 Corbeil School Bus, NHTSA No. C60902, in accordance with the specifications of the Office of Vehicle Safety Compliance (OVSC) Test Procedures TP-222-03 to determine compliance to the requirements of Federal Motor Vehicle Safety Standards (FMVSS) 222, "School Bus Passenger Seating and Crash Protection".

This program is sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-02-D-01057.

# SECTION 2 TEST DATA SUMMARY

The passenger seating and crash protection tests were conducted during November 2006 through March 2007. All tests were conducted by MGA Research Corporation at the Wisconsin Operations. The test vehicle, 2006 Corbeil School Bus, NHTSA No. C60902, appeared to meet all the requirements of FMVSS 222.

### LINEAR AND AREA MEASUREMENTS

Seat to seat/barrier spacing was checked on all seats and found to be 610 mm or less as shown on Data Sheet 1.

The seat back height and front surface area of Seat Nos. 1 and 3 were measured in accordance with Section 12.1 of OVSC TP-222-03. As shown in Data Sheet 2 for Seat Nos. 1 and 3, the seat back area is greater than ninety percent of the seat bench width multiplied by 508.

### SEAT CUSHION RETENTION

Seat Nos. 7 and 10 were tested in accordance with Section 12.3 of OVSC TP-222-03. Seat cushion weight was 3.3 kg for both S7 and S10. The maximum force reached for S7 was 165.0 N for S7 and 162.0 N for S10. For S7, the lower time limit boundary (t1) was approximately 2.0 seconds with an approximate load duration of 5.0 seconds. For S10, the lower time limit boundary (t1) was approximately 2.0 seconds with an approximate load duration of 5.5 seconds. As shown in Data Sheet 3, the seat cushions tested complied with all requirements.

### SEAT BACK FORCE/DEFLECTION TEST - FORWARD

Seat Nos. 1 and 4 were tested in accordance with Section 12.4 of OVSC TP-222-03. Please note that S4 was tested in the S2 location. Seat bench width was determined to be 765 for both seats. "W" was calculated to be 2 for S1 and S4. The seating reference point (SRP) was 512 mm above the bus floor. The deflection of the seat back at conclusion of lower loading bar loading at 1557 W N load was 43.7 mm for S1 and 49.7 mm for S4. The allowable maximum deflection without moving the seat back to within 102 mm of another seat or restraining barrier

### SECTION 2 (CONTINUED) TEST DATA SUMMARY

was 356 mm. The stroke rate of the upper loading bar was determined by the test engineer to be 14.4 mm/sec. The location of the upper loading bar was 406 mm above the SRP. The tests were stopped when the maximum deflection of 356 mm was reached. The minimum required area under the force versus deflection curve of the upper loading bar was 452 W or 904 joules for both seats. As shown on Data Sheet No. 4, Seat Nos. 1 and 4 met the force deflection forward requirements. See Plots 3, 4, 5, and 6.

### SEAT BACK FORCE/DEFLECTION TEST - REARWARD

Seat No. 3 was tested in accordance with Section 12.4 of OVSC TP-222-03. Seat bench width was determined to be 760 mm for S3. "W" was calculated to be 2. The seating reference point (SRP) was 512 mm above the bus floor. The allowable maximum deflection without moving the seat back to within 102 mm of another seat or restraining barrier was 254 mm. The stroke rate of the upper loading bar was determined by the test engineer to be 14.4 mm/sec for S3. The location of the loading bar was 343 mm above the SRP. The test was stopped when the maximum deflection of the seat back of 254 mm was achieved.

The area under the force versus deflection curve of the loading bar was 922 joules for S3. The minimum required area under the force versus deflection curve of the loading bar was 316 W or 632 joules for S3. As shown in Data Sheet No. 5, the tested areas under the force versus deflection curves for the loading bar comply with the requirements for S3. See Plot 7.

### KNEE FORM IMPACT ZONE TESTS

Seat No. S9 was tested in accordance with Section 12.7 of OVSC TP-222-03. The mass of the knee form was 4.53 kg. All knee form contact area criteria and impact energy criteria were met for the seat.

### HEAD FORM IMPACT ZONE TESTS

Seat No. S9 and the bulkhead were tested in accordance with Section 12.6 of OVSC TP-222-03. The mass of the head form was 5.21 kg. All head form contact area criteria was met for the seat. The impact energy criteria and head injury criteria for all impact locations were met.

# SECTION 2 (CONTINUED) TEST DATA SUMMARY

### SEAT BELT ANCHORAGES

Seat belt anchorage for seat location S5 was tested in accordance with Appendix A of OVSC TP-222-03. Seat belt anchorages and specially made high strength webbing straps were used to conduct the test. The seat belt anchor points met the required load of 22,000 N for each of the seating positions being tested. See Plot 8.

### ADMINISTRATIVE DATA SHEET

Test Vehicle:	2006 CORBEIL SCHOOL BUS	NHTSA No.:	C60902
Test Lab:	MGA RESEARCH CORPORATION	Test Date:	9/27/2006

INCOMPLETE VEHICLE (IF APPLICABLE)		
Manufacturer:	Ford Motor Company	
Model:	754-NY-20-00WC-EMC	
VIN:	1FDSE35L66DA60778	
Build Date:	04/06	
Certification Date:		

### COMPLETED VEHICLE (SCHOOL BUS)

Manufacturer:	Les Enterprises Michel Corbeil Inc.
Make/Model:	FORD / CORBEIL
VIN:	1FDSE35L66DA60778
NHTSA No.:	C60902
Color:	Yellow
GVWR:	4,355 kg / 9,600 lbs
Build Date:	06/29/2006
Certification Date:	06/29/2006

DATES 9/27/2006 Vehicle Receipt: 11/1/2006 Start of Compliance Test: 3/14/2007 Completion of Compliance Test:

COMPLIANCE TEST:

All tests were performed in accordance with the references outlined in TP-222-03.

Recorded By:\_

Michael Janon Approved By:\_

DATE: 9/27/2006

### **GENERAL TEST DATA SHEET**

# Test Vehicle:2006 CORBEIL SCHOOL BUSNHTest Lab:MGA RESEARCH CORPORATIONTe

 NHTSA No.:
 C60902

 Test Date:
 11/1/2006

### SCHOOL BUS IDENTIFICATION

Model Year/Mfr./Make/Model:	2006 CORBEIL
Passenger Capacity:	(1 Driver, 20 Passengers)
NHTSA No.:	C60902
VIN:	1FDSE35L66DA60778
Conventional or Forward Control:	Conventional
GVWR (Certification Label) FRONT:	1,610 kg / 3,500 lbs
GVWR (Certification Label) REAR:	2,760 kg / 6,084 lbs
GVWR (Certification Label) TOTAL:	4,355 kg / 9,600 lbs

### **TEST CONDITIONS**

Date(s) of Test:	11/1/2006 – 3/14/2007
Ambient Temperature (°C):	21
Required Temperature Range:	0°C to 32°C

### SEAT IDENTIFICATION

Seat Manufacturer:	Les Enterprises Michel Corbeil Inc.
Model Name & Number:	
Description of Seats:	Seat frames are constructed of 25.4 mm square and round welded tubing. The seat back has 5 mm plywood attached to the tubing and is covered with 32 mm medium density foam on the front and rear surfaces. At the knee bolsters, there is 42 mm Styrofoam covered by 12 mm foam. The seat cushion is constructed of 12 mm plywood with 125 mm foam. The seat back and seat cushion are wrapped with 0.65 mm vinyl.

# SECTION 3 COMPLIANCE TEST DATA

The following data sheets document the results of testing on the 2006 Corbeil School Bus, NHTSA No. C60902.

### SEAT TO SEAT/BARRIER SPACING

Test Vehicle:	2006 CORBEIL SCHOOL BUS	NHTSA No.:	C60902
Test Lab:	MGA RESEARCH CORPORATION	Test Date:	11/1/2006

SEAT NUMBER	MEASUREMENT OF SPACING FROM SRP FORWARD TO SEAT/BARIER (mm)	REQMT <u>&lt;</u> 610 MM (< 24") CLASS 1 BUSES ONLY PASS/FAIL
1	500	PASS
2	480	PASS
3	470	PASS
4	465	PASS
5	420	PASS
6	420	PASS
7	460	PASS
8	485	PASS
9	490	PASS
10	490	PASS

COMMENTS: NONE

Recorded By:\_\_\_

Hichael Janoiz Approved By:\_\_\_

### SEAT BACK HEIGHT & FRONT SURFACE AREA TEST

Test Vehicle:	2006 CORBEIL SCHOOL BUS	NHTSA No.:	C60902
Test Lab:	MGA RESEARCH CORPORATION	Test Date:	11/1/2006

#### SEAT NUMBER: S1

		PASS/FAIL
1.	Is the seat back height at least 508 mm vertically above the SRP? (S5.1.2)	PASS

 Measure the seat back front projected area in a vertical plane bound by horizontal planes through the SRP and 508 mm above the SRP according to the following procedure:

Width, a = 650 mm; width, b = 740 mm; radius = 0 mm

Area =  $\frac{1}{2}$  (a+b) x 508 mm = 353,060 mm<sup>2</sup> - 0 mm<sup>2</sup> = 353,060 mm<sup>2</sup>

- Measure the seat cushion width W1 = 765 mm
   If the seat cushion is not rectangular, measure the cushion at the forward most edge and the rearward most edge, average the widths, and use the average width as W1.
- 4. Calculate the following:  $0.9 \times W1 \times 508 \text{ mm} = 349,758 \text{ mm}^2$

		PASS/FAIL
5.	Is item 2 greater than item 4? (S5.1.2)	PASS

NOTE: For a seat back or a seat cushion that has a nonsymmetrical shape or has a large radius at the corner, the above described measuring method must be modified as required to obtain accurate area measurements.

Comments: None

Recorded By:	Jame from
Approved By:	Hichal Janois

# DATA SHEET 2 (CONTINUED) SEAT BACK HEIGHT & FRONT SURFACE AREA TEST

Test Vehicle:2006 CORBEIL SCHOOL BUSNHTSA No.:C60902Test Lab:MGA RESEARCH CORPORATIONTest Date:11/1/2006

### SEAT NUMBER: S3

		PASS/FAIL
1.	Is the seat back height at least 508 mm vertically above the SRP? (S5.1.2)	PASS

 Measure the seat back front projected area in a vertical plane bound by horizontal planes through the SRP and 508 mm above the SRP according to the following procedure:

Width, a = 660 mm; width, b = 740 mm; radius = 0 mm

Area =  $\frac{1}{2}$  (a+b) x 508 mm = 355,600 mm<sup>2</sup> - 0 mm<sup>2</sup> = 355,600 mm<sup>2</sup>

- Measure the seat cushion width W1 = 760 mm
   If the seat cushion is not rectangular, measure the cushion at the forward most edge and the rearward most edge, average the widths, and use the average width as W1.
- 4. Calculate the following:  $0.9 \times W1 \times 508 \text{ mm} = 347,472 \text{ mm}^2$

		PASS/FAIL
5.	Is item 2 greater than item 4? (S5.1.2)	PASS

NOTE: For a seat back or a seat cushion that has a nonsymmetrical shape or has a large radius at the corner, the above described measuring method must be modified as required to obtain accurate area measurements.

Comments: None

Recorded By:

fichal Janoe Approved By:\_\_\_\_

### SEAT CUSHION RETENTION TEST

Test Vehicle:	2006 CORBEIL SCHOOL BUS	NHTSA No.:	C60902
Test Lab:	MGA RESEARCH CORPORATION	Test Date:	1/10/2007

### SEAT NUMBER: S7

- 1. Cushion Weight/Mass = 3.3 kg
- 2. Cushion Weight x = 5 = 162.0 N (S5.1.5)
- 3. Complete the following force/time graph:





F must be 5 x Cushion Weight; t1 and t2 must be according to the following expressions: T1=>1 sec., <5 sec., t2 = t1 + 5 sec., + 0 sec. and -0.10 sec.

		PASS/FAIL
4.	Did seat cushion separate from the seat structure at any attachment point? (S5.1.5)	PASS

DESCRIBE SEAT CUSHION ATTACHMENTS: Two steel retaining bands on the front; one pivoting latch in the rear.

Comments: None

Recorded By: Approved By:

### **DATA SHEET 3 (CONTINUED)**

### SEAT CUSHION RETENTION TEST

Test Vehicle:2006 CORBEIL SCHOOL BUSNHTSA No.:C60902Test Lab:MGA RESEARCH CORPORATIONTest Date:1/10/2007

#### SEAT NUMBER: S10

- 1. Cushion Weight/Mass = 3.3 kg
- 2. Cushion Weight x = F = 162.0 N (S5.1.5)
- 3. Complete the following force/time graph:



F must be 5 x Cushion Weight; t1 and t2 must be according to the following expressions: T1=>1 sec., <5 sec., t2 = t1 + 5 sec., + 0 sec. and -0.10 sec.

		PASS/FAIL
4.	Did seat cushion separate from the seat structure at any attachment point? (S5.1.5)	PASS

DESCRIBE SEAT CUSHION ATTACHMENTS: Two steel retaining bands on the front; one pivoting latch in the rear.

Comments: None

Recorded By: Approved By:

### SEAT BACK FORCE DEFLECTION TEST - FORWARD

Test Vehicle:2006 CORBEIL SCHOOL BUSNHTSA No.:C60902Test Lab:MGA RESEARCH CORPORATIONTest Date:11/1/2006

### SEAT NUMBER: S1

- 1. Seat Bench Width = 765 mm
  - W = (Seat Bench Width)/381 mm (round to nearest whole number) = (2) Seat Reference Point (SRP) location is: (Description of location as supplied by the COTR: 512 mm Above Floor, -265 mm from front aisle bolt.
- Location of lower loading bar is 0 mm above the SRP.
   (Requirement: Between 102 mm above and 102 mm below the SRP) (S5.1.3.1)
   Length of lower loading bar = 635 mm
   Seat Back width at SRP = 745 mm
- 3. Include x-y plot of Force vs. Time for the lower loading bar.
- Deflection of the seat back at conclusion of lower bar loading (1557 W Newtons position) = 43.7 mm, at start of upper bar loading 43.7 mm, at end of upper bar loading 43.7 mm.
- 5. Maximum deflection allowed without moving the seat back to within 102 mm of another seat or restraining barrier = 356 mm (must be 356 mm of less) (S5.1.3)
- 6. Seat back movement rate selected by the test engineer = 14.4 mm/sec
- Location of upper loading bar is in a horizontal plane 406 mm above the SRP. (Requirement: 406 mm) (S5.1.3.3). Length of upper loading bar = 585 mm. Width of seat back at 406 mm above SRP = 685 mm.
- 8. Reason for stopping seat back deflection:
  - \_\_\_\_ Reached deflection determined in Item 6 above (if less than 356 mm)
  - X Reached 356 mm maximum allowed deflection (Actual deflection was 356 mm) Separation was about to occur
- 9. Include the x-y plot of force vs. deflection for the upper loading bar with boundaries of Figure 14 (OVSC TP-222-3) superimposed.

### **DATA SHEET 4 (CONTINUED)**

### SEAT BACK FORCE DEFLECTION TEST - FORWARD

Test Vehicle:	2006 CORBEIL SCHOOL BUS	NHTSA No.:	C60902
Test Lab:	MGA RESEARCH CORPORATION	Test Date:	11/1/2006

		PASS/FAIL
10.	Is the seat in its final deflected position within 102 mm of the next seat or barrier?	PASS

			PASS/FAIL
,	11.	Does the forward force vs. deflection trace of the seat back lie within the corridor? (S5.1.3)	PASS

Include a deflection vs. time plot for the upper loading bar. 12.

- The area within the force vs. deflection curve = 1,312 joules 13.
- 14. 452W = 904 joules (S5.1.3.4)

		PASS/FAIL
15.	Is item 13 greater than or equal to item 14? (S5.1.3.4)	PASS

Comments: None

Michael Janois Recorded By:\_\_\_

Approved By:\_

# DATA SHEET 4 (CONTINUED) SEAT BACK FORCE DEFLECTION TEST - FORWARD

Test Vehicle:	2006 CORBEIL SCHOOL BUS	NHTSA No.:	C60902
Test Lab:	MGA RESEARCH CORPORATION	Test Date:	11/1/2006

### SEAT NUMBER: S4, in S2 Location

- 1. Seat Bench Width = 765 mm
  - W = (Seat Bench Width)/381 mm (round to nearest whole number) = (2) Seat Reference Point (SRP) location is: (Description of location as supplied by the COTR): 512 mm Above Floor, -265 mm from front aisle bolt.
- Location of lower loading bar is 0 mm above the SRP.
   (Requirement: Between 102 mm above and 102 mm below the SRP) (S5.1.3.1)
   Length of lower loading bar = 635 mm
   Seat Back width at SRP = 745 mm
- 3. Include x-y plot of Force vs. Time for the lower loading bar.
- Deflection of the seat back at conclusion of lower bar loading (1557 W Newtons position) = 49.7 mm, at start of upper bar loading 49.7 mm, at end of upper bar loading 49.7 mm.
- 5. Maximum deflection allowed without moving the seat back to within 102 mm of another seat or restraining barrier = 356 mm (must be 356 mm of less) (S5.1.3)
- 6. Seat back movement rate selected by the test engineer = 14.4 mm/sec
- Location of upper loading bar is in a horizontal plane 406 mm above the SRP. (Requirement: 406 mm) (S5.1.3.3). Length of upper loading bar = 585 mm. Width of seat back at 406 mm above SRP = 685 mm.
- 8. Reason for stopping seat back deflection:
  - \_\_\_\_ Reached deflection determined in Item 6 above (if less than 356 mm)
  - X Reached 356 mm maximum allowed deflection (Actual deflection was 356 mm) Separation was about to occur
- 9. Include the x-y plot of force vs. deflection for the upper loading bar with boundaries of Figure 14 (OVSC TP-222-3) superimposed.

### **DATA SHEET 4 (CONTINUED)**

### SEAT BACK FORCE DEFLECTION TEST - FORWARD

		PASS/FAIL
10.	Is the seat in its final deflected position within 102 mm of the next seat or barrier?	PASS

		PASS/FAIL
11.	Does the forward force vs. deflection trace of the seat back lie within the corridor? (S5.1.3)	PASS

Include a deflection vs. time plot for the upper loading bar. 12.

- The area within the force vs. deflection curve = 1,341 joules 13.
- 452W = 904 joules (S5.1.3.4) 14.

		PASS/FAIL
15.	Is item 13 greater than or equal to item 14? (S5.1.3.4)	PASS

Comments: None

Michael Janon Recorded By:

Approved By:

### SEAT BACK FORCE DEFLECTION TEST – REARWARD

Test Vehicle:2006 CORBEIL SCHOOL BUSNHTSA No.:C60902Test Lab:MGA RESEARCH CORPORATIONTest Date:11/1/2006

### SEAT NUMBER: S3

- 1. Seat Bench Width = 760 mm
  - W = (Seat Bench Width)/381 mm (round to nearest whole number) = (2)
- Location of the loading bar is in a horizontal plane 343 mm above the SRP of the test seat. (Requirement: 343 mm above the SRP) (S5.1.4.1)
   Length of loading bar = 595 mm
   Width of seat back at 343 mm above SRP = 696 mm
- 3. Deflection of seat back at 222 N preload = 17mm
- 4. Maximum deflection allowed without moving the seat back to within 102 mm of another seat = 254 mm (maximum allowed = 254 mm) (S5.1.4)
- 5. Seat back movement rate selected by the test engineer = 14.4 mm/sec
- 6. Reason for stopping deflection:
  - \_\_\_\_ Reached deflection determined in Item 4 above (if less than 254 mm)
  - X Reached 254 mm maximum allowed deflection (Actual deflection was 256 mm)
  - \_\_\_\_ Separation was about to occur
- Include the x-y plot of force vs. deflection for the loading bar with boundaries of Figure 18 (OVSC TP-222-3) superimposed.

		PASS/FAIL
8.	Does the force vs. deflection plot lie within the boundaries of Figure 18 (OVSC TP-222-03)?	PASS

- 9. Include a deflection vs. time plot for the upper loading bar.
- 10. 316W = 632 joules
- 11. The area within the force vs. deflection curve = 922 joules

### **DATA SHEET 5 (CONTINUED)**

### SEAT BACK FORCE DEFLECTION TEST – REARWARD

# Test Vehicle:2006 CORBEIL SCHOOL BUSTest Lab:MGA RESEARCH CORPORATION

NHTSA No.: **C60902** Test Date: **11/1/2006** 

		PASS/FAIL
12.	Is item 11 greater than or equal to item 10? (S5.1.4.2)	PASS

Comments: None

Recorded By:\_

chal Janoc Approved By:

### **RESTRAINING BARRIER POSITION AND PROJECTED REAR SURFACE AREA**

# Test Vehicle:2006 CORBEIL SCHOOL BUSNHTSA No.:C60902Test Lab:MGA RESEARCH CORPORATIONTest Date:11/1/2006

### SEAT NUMBER: B1

1. Measure distance T from SRP of seat immediately aft of barrier in a horizontal longitudinal line forward to barrier. T= 500 mm.

		PASS/FAIL
2.	Is distance T equal to or less than 610 mm? (S5.2)	PASS

3. Measure distance D at top (t) and bottom (b) of barrier.

 $D_t = 35 \text{ mm}$   $D_b = 0 \text{ mm}$ 

4. Measure distance C at top (t) and bottom (b) of barrier.

C<sub>t</sub> = 35 mm

 $C_{b} = 0 \text{ mm}$ 

		PASS/FAIL
5.	Is D <sub>t</sub> equal to or less than C <sub>t</sub> ?	PASS

		PASS/FAIL
6.	Is $D_b$ equal to or less than $C_b$ ?	PASS

7. Measure distance E at top of barrier and bottom of barrier.

 $E_t = 672 \text{ mm}$   $E_b = 753 \text{ mm}$ 

8. Measure distance A at top of seat back and bottom of seat.

 $A_t = 665 \text{ mm}$   $A_b = 750 \text{ mm}$ 

		PASS/FAIL
9.	Is distance $E_t + D_t$ equal to or greater than distance $A_t + C_t$ ?	PASS

		PASS/FAIL
10.	Is distance $E_b + D_b$ equal to or greater than distance $A_b + C_b$	PASS

11. Measure distance U at inboard (i) and outboard (o) side of barrier.

U<sub>i</sub> = 350 mm U<sub>o</sub> = 350 mm

12. Measure distance V at inboard (i) and outboard (o) sides of seat.

 $V_i = 350 \text{ mm}$   $V_o = 350 \text{ mm}$ 

### **DATA SHEET 6 (CONTINUED)**

### **RESTRAINING BARRIER POSITION AND PROJECTED REAR SURFACE AREA**

		PASS/FAIL
13.	Is U <sub>i</sub> equal to or less than V <sub>i</sub> ?	PASS

		PASS/FAIL
14.	Is $U_o$ equal to or less than $V_o$ ?	PASS

Measure distance S at inboard (I) and outboard (o) side of barrier. 15.

S<sub>i</sub> = 780 mm S<sub>o</sub> = 783 mm

Measure distance W at inboard (i) and outboard (o) sides of seat. 16.

$W_i = 775 \text{ mm}$ $W_o =$
--------------------------------

		PASS/FAIL
17.	Is $S_i + U_i$ equal to or greater than $W_i + V_i$ ?	PASS

		PASS/FAIL
18.	Is $S_o + U_o$ equal to or greater than $W_o + V_o$ ?	PASS

Compute area (W x A) = 548,313 mm<sup>2</sup> 19.

Compute area (E x S) = 556,819  $mm^2$ 20.

		PASS/FAIL
21.	Is (W x A) equal to or less than (E x S)?	PASS

Comments: None

Hichal Janon Recorded By:

Approved By:

### **DATA SHEET 6 (CONTINUED)**

### **RESTRAINING BARRIER POSITION AND PROJECTED REAR SURFACE AREA**

# Test Vehicle:2006 CORBEIL SCHOOL BUSNHTSA No.:C60902Test Lab:MGA RESEARCH CORPORATIONTest Date:11/1/2006

### SEAT NUMBER: B10

1. Measure distance T from SRP of seat immediately aft of barrier in a horizontal longitudinal line forward to barrier. T= 490 mm.

			PASS/FAIL
ĺ	2.	Is distance T equal to or less than 610 mm? (S5.2)	PASS

3. Measure distance D at top (t) and bottom (b) of barrier.

 $D_t = 45 \text{ mm}$   $D_b = 0 \text{ mm}$ 

4. Measure distance C at top (t) and bottom (b) of barrier.

 $C_{t} = 50 \text{ mm}$ 

 $C_b = 0 mm$ 

		PASS/FAIL
5.	Is D <sub>t</sub> equal to or less than C <sub>t</sub> ?	PASS

		PASS/FAIL
6.	Is $D_b$ equal to or less than $C_b$ ?	PASS

7. Measure distance E at top of barrier and bottom of barrier.

 $E_t = 675 \text{ mm}$   $E_b = 750 \text{ mm}$ 

8. Measure distance A at top of seat back and bottom of seat.

 $A_t = 665 \text{ mm}$   $A_b = 750 \text{ mm}$ 

		PASS/FAIL
9.	Is distance $E_t + D_t$ equal to or greater than distance $A_t + C_t$ ?	PASS

		PASS/FAIL
10.	Is distance $E_b + D_b$ equal to or greater than distance $A_b + C_b$	PASS

11. Measure distance U at inboard (i) and outboard (o) side of barrier.

U<sub>i</sub> = 350 mm U<sub>o</sub> = 345 mm

12. Measure distance V at inboard (i) and outboard (o) sides of seat.

 $V_i = 350 \text{ mm}$   $V_o = 350 \text{ mm}$ 

### **DATA SHEET 6 (CONTINUED)**

### **RESTRAINING BARRIER POSITION AND PROJECTED REAR SURFACE AREA**

		PASS/FAIL
13.	Is U <sub>i</sub> equal to or less than V <sub>i</sub> ?	PASS

		PASS/FAIL
14.	Is $U_o$ equal to or less than $V_o$ ?	PASS

Measure distance S at inboard (I) and outboard (o) side of barrier. 15.

S<sub>i</sub> = 780 mm S<sub>o</sub> = 780 mm

Measure distance W at inboard (i) and outboard (o) sides of seat. 16.

W <sub>i</sub> = 760 mm	W <sub>o</sub> = 760 mm
-------------------------	-------------------------

		PASS/FAIL
17.	Is $S_i + U_i$ equal to or greater than $W_i + V_i$ ?	PASS

		PASS/FAIL
18.	Is $S_o + U_o$ equal to or greater than $W_o + V_o$ ?	PASS

Compute area (W x A) = 537,700 mm<sup>2</sup> 19.

Compute area (E x S) =  $555,750 \text{ mm}^2$ 20.

		PASS/FAIL
21.	Is (W x A) equal to or less than (E x S)?	PASS

Comments: None

Hichal Janon Recorded By:

Approved By:

### HEAD FORM IMPACT CONTACT AREA AND ENERGY REQUIREMENTS

Test Vehicle:2006 CORBEIL SCHOOL BUSNHTSA No.:C60902Test Lab:MGA RESEARCH CORPORATIONTest Date:1/8/2007

### SEAT NUMBER: S9



SEAT BACK REAR SURFACE

- 1. Locate x-y reference point on sketch above for head form impact locations. (Label the positive and negative directions, if applicable)
- 2. Identify head form impact location on sketch by placing H1, H2, H3, H4, H5, and H6 in the appropriate location.
- 3. Define and mark on graphic above, the plane of reference for head form impact angle:
  - $0^{\circ}$  = Parallel With Floor, (+) is Up, (-) is Down
  - X = From Inboard Edge of Seat
  - Y = Measured Vertically from the SRP

### DATA SHEET 7 (CONTINUED)

### HEAD FORM IMPACT CONTACT AREA AND ENERGY REQUIREMENTS

(1)		(2)		(3)	(4)*	(5)	(6)	(7)
Head	L	ocation (a	a)	Speed Trap	Derived	Contact	CA <u>&gt;</u> 19	35 mm <sup>2</sup>
Impact	Х	Y	Angle	Impact	Velocity	Area (CA)	Yes-	No-
& lest#				Velocity** mps	mps	mm <sup>2</sup>	Pass	Fail
H1	588	510	0	1.56	1.74	5,010	PASS	
H2	488	510	0	1.55	1.98	5,260	PASS	
H3	588	360	0	1.56	1.56	4,660	PASS	
H4	488	360	0	1.56	1.35	4,490	PASS	
H5	388	360	0	1.56	1.45	4,400	PASS	
H6	388	510	0	1.56	1.78	4,970	PASS	

4. Complete the following table:

\* Contact Velocity from Item 7 below

\*\* Velocity Range = 1.52 mps, +0.08, -0 mps

- 5. Attach Contact Area Prints.
- 6. Attach acceleration versus time plots for each impact.
- 7. Integrate the acceleration versus time plots and attach plots of the results that show velocity versus time.

(a) All measurements are referenced to the point where the horizontal plane Comments: through the SRP intersects the vertical line tangent to the inboard edge of the seat.

Hichal Janois Recorded By:\_\_\_

Approved By:\_

DATE: 1/8/2007

### **DATA SHEET 7 (CONTINUED)**

### HEAD FORM IMPACT CONTACT AREA AND ENERGY REQUIREMENTS

Test Vehicle:2006 CORBEIL SCHOOL BUSNHTSA No.:C60902Test Lab:MGA RESEARCH CORPORATIONTest Date:1/8/2007

### SEAT NUMBER: S9 AND BULKHEAD



### PADDED BULKHEAD ABOVE B1 / SEAT BACK REAR SURFACE

- 1. Locate x-y reference point on sketch above for head form impact locations. (Label the positive and negative directions, if applicable)
- Identify head form impact location on sketch by placing H7, H8, H9, H10, H11, H12, H13, and H14 in the appropriate location.
- 3. Define and mark on graphic above, the plane of reference for head form impact angle:

 $0^{\circ}$  = Parallel With Floor, (+) is Up, (-) is Down

- X = From Inboard Edge of Seat
- Y = Measured Vertically from the SRP

### DATA SHEET 7 (CONTINUED)

### HEAD FORM IMPACT CONTACT AREA AND ENERGY REQUIREMENTS

(1)		(2)		(3)	(4)*	(5)	(6)	(7	<b>'</b> )	(8	3)
Head	Location (a)		Speed Trap	Derived	Max	Engy	Colum	n 5 <	Column	6 > 4.5	
impact &				Impact	Velocity	HIC	Reqd	10	00	joules	
Test #	Х	Y	Angle	Velocity **	** mps		Joules	Yes-	No-	Yes-	No-
			-	mps				Pass	Fail	Pass	Fail
H7	288	510	0	6.62	6.61	149	5.08	PASS		PASS	
H8	188	510	0	6.63	6.99	148	5.82	PASS		PASS	
H9	88	510	0	6.66	6.92	140	5.79	PASS		PASS	
H10	288	360	0	6.69	7.16	132	11.06	PASS		PASS	
H11	188	360	0	6.69	6.90	151	8.30	PASS		PASS	
H12	88	360	0	6.66	6.43	188	4.74	PASS		PASS	
H13	500	788	0	6.61	6.76	427	8.17	PASS		PASS	
H14	575	703	0	6.63	6.55	272	6.80	PASS		PASS	

4. Complete the following table:

\* Impact velocity from item No. 6 below

\*\* Impact velocity range = 6.69 mps, +0, -0.08 mps

- 5. Attach acceleration versus time plots for each impact.
- 6. Integrate the acceleration versus time plots and attach plots of the results that show velocity versus time.

Comments: (a) All measurements are referenced to the point where the horizontal plane through the SRP intersects the vertical line tangent to the inboard edge of the seat. H13 and H14 were located on the padded bulkhead above B1.

Hichael Janois Recorded By:\_ Approved By:\_\_\_\_

DATE: 1/8/2007

### **KNEE FORM IMPACT TEST**

Test Vehicle:2006 CORBEIL SCHOOL BUSTest Lab:MGA RESEARCH CORPORATION

NHTSA No.: **C60902** Test Date: **1/8/2007** 

#### **SEAT NUMBER: S9**



#### SEAT BACK REAR SURFACE

- 1. Locate x-y reference point on sketch above for knee form impact locations. (Label the positive and negative directions, if applicable)
- 2. Identify knee form impact location on sketch by placing K1, K2, K3, K4, K5, K6, K7, and K8 in the appropriate location.
- 3. Define the plane of reference for knee form impact angle:
  - $0^{\circ}$  = Parallel With Floor, (+) is Up, (-) is Down
  - X = From Inboard Edge of the Seat
  - Y = Measured Vertically from the SRP

### DATA SHEET 8 (CONTINUED)

### KNEE FORM IMPACT TEST

(1)		(2)		(3)	(4)*	(5)	(6)	(7	<b>'</b> )	3)	8)	
Knee	Location (a)		Location (a)		Speed Trap	Derived	Cont.	Resist	Colum	n 5 >	Colum	nn 6 <
impact &				Impact	Velocity	Velocity Area		1935	mm²	2669N		
Test #	Х	Y	Angle	Velocity **	** mps	mm²	(N)	Yes-	No-	Yes-	No-	
				mps				Pass	Fail	Pass	Fail	
K1	100	240	0	4.87	4.76	2,910	2,506	PASS		PASS		
K2	250	240	0	4.86	4.72	2,860	1,709	PASS		PASS		
K3	400	240	0	4.87	4.53	2,790	1,798	PASS		PASS		
K4	100	120	0	4.87	4.70	3,030	2,291	PASS		PASS		
K5	250	120	0	4.79	4.65		1,813			PASS		
K6	400	120	0	4.79	4.59		1,832			PASS		
K7	100	-28	0	4.83	4.72		2,420			PASS		
K8	250	-28	0	4.86	4.52		2,146			PASS		

4. Complete the following table:

\* Impact velocity from item No. 7 below

\*\* Impact velocity range = 4.86 mps, +0.08, -0 mps for contact area, +0, -0.08 mps for force

- 5. Attach Contact Area Prints for K1, K2, K3 and K4.
- 6. Attach acceleration versus time plots for each impact.
- 7. Integrate the acceleration versus time plots and attach plots of the results that show velocity versus time for each impact K1 through K8.
- 8. Attach force vs. time plots for K5, K6, K7 and K8.

Comments: (a) All measurements are referenced to the point where the horizontal plane through the SRP intersects the vertical line tangent to the inboard edge of the seat.

Recorded By:\_

Hichal Janois Approved By:\_\_\_\_

DATE: 1/8/2007

### SEAT BELT ASSEMBLY ANCHORAGES

Test Vehicle:	2006 CORBEIL SCHOOL BUS	NHTSA No.:	C60902
Test Lab:	MGA RESEARCH CORPORATION	Test Date:	1/12/2007

### **SEAT LOCATION: S5**

		PASS/FAIL
1.	Are all seat belt assembly anchorages designed for forward-facing occupant position?	PASS

			Measured		Load Application Angle (degrees)		
Seat Location	Seating Location	Anchor Type	Spacing (mm) *	Measured Angle **	Side View Horizontal Load Angle	Plan View From Vehicle Center Line	
95	Left	1	200	65°	11°	0°	
55	Right	1	200	65°	11°	0°	

- The spacing for an individual seat belt assembly anchorage shall be at least 165mm apart as \* measured between the vertical center lines of the bolt holes.
- \*\* Specified angle range above horizontal to be 20° to 75°

Seat Location	Seating Location	Required Load (N)	Actual Max. Test Load (N)	PASS/ FAIL	Comment
\$5	Left	22,000	21,790	PASS	
	Right	22,000	21,800	PASS	

Comments: None

Recorded By:\_\_

Hichal Janon Approved By:\_

### **SECTION 4**

# TP-222-03 (APPENDIX B FMVSS 208, OCCUPANT CRASH PROTECTION FOR CLASS 2 SCHOOL BUSES) DATA SHEET B1 - SEAT BELT CHECK

# Test Vehicle:2006 CORBEIL SCHOOL BUSNHTSA No.:C60902Test Lab:MGA RESEARCH CORPORATIONTest Date:1/08/2007

1. No. of designated seating positions (DSP): 21

2. Type of seat belt at each passenger DSP (571.208 S4.1.2.1, S4.1.2.2, S4.1.2.3)

Belt Type (Type 1 or 2 Required)													
Seat No.	1	2	3	4	5	6	7	8	9	10			
DSP #1	Type 1	Type 1	Type 1	Type 1	Type 1	Type 1	Type 1	Type 1	Type 1	Type 1			
Inboard	19001	, jp		. , p = .	. , po .	. , po .	. , po .	i ype i	. , po .	. , po .			
DSP #2		Type 1	Type 1	Type 1	Type 1	Type 1	Type 1	Type 1	Type 1	Type 1			
Outboard	Турет	турет	Турет	турет	турет	Турст	Турст	Турст	турет	турет			

### 3. Type of retractor at each passenger DSP: (571.208 S7.1.1.2)

	Retractor Type (Manual, ALR, ELR)									
Seat No.	1	2	3	4	5	6	7	8	9	10
DSP #1	Manual	Manual	Manual	Manual	Manual	Manual	Manual	Manual	Manual	Manual
Inboard	manaan	manaan	manaal	Manaa	manaa	manaa	Manaa	manaa	manaa	manadi
DSP #2	Manual	Manual	Manual	Manual	Manual	Manual	Manual	Manual	Manual	Manual
Outboard	Manual	Ivialiual	Manual	Ivialiual	Ivialiual	Ivialiual	Iviariuai	Ivialiual	Ivialiual	Ivialiual

 Single point, push-button, accessible latch release at each passenger DSP (571.208 S7.2(c))

Pass: single point push-button

Fail: not single point push-button

Seat No.	1	2	3	4	5	6	7	8	9	10
DSP #1	Pass									
Inboard	1 033	1 033	1 433	1 435	1 435	1 435	1 435	1 435	1 435	1 435
DSP #2	Pass									
Outboard	r d55	r d55	F 855	r d55						

# DATA SHEET B1 (CONTINUED) SEAT BELT CHECK

# Test Vehicle:2006 CORBEIL SCHOOL BUSNHTSA No.:C60902Test Lab:MGA RESEARCH CORPORATIONTest Date:1/08/2007

5. Latch plate and buckle must not pass through conduit or guide between seat cushion and seat back at each passenger DSP. (571.208 S7.4.6)

Pass: latch plate and/or buckle will not fit through conduit or guide

Fail: latch plate and/or buckle will fit through conduit or guide

Seat No.	1	2	3	4	5	6	7	8	9	10
DSP #1	Pass									
DSP #2	Pass									

6. Either the latch plate, buckle, or webbing must stay on top or above the seat when the seat belt is unbuckled and the remaining two parts must stay accessible at each passenger DSP. (571.208 S7.4.6)

Pass: the seat belt meets the above requirements

Fail: the seat belt does not meet the above requirements

Seat No.	1	2	3	4	5	6	7	8	9	10
DSP #1	Pass									
DSP #2	Pass									

7. Seat belt fit test dummies

		Manufacturer	Serial Number
7.1	50% 6-Year old Child	FTSS	153
7.2	5% Adult Female	FTSS	507
7.3	50% Adult Male	FTSS	312
7.4	95% Adult Male	Denton	050

### **DATA SHEET B1 (CONTINUED)** SEAT BELT CHECK

#### Test Vehicle: 2006 CORBEIL SCHOOL BUS NHTSA No.: C60902 MGA RESEARCH CORPORATION Test Lab: Test Date: 1/08/2007

Seat belt must fit persons whose dimensions range from those of a 50<sup>th</sup> 8. percentile 6-year old child to those of a 95<sup>th</sup> percentile adult male. (571.208 S7.1.1)

Two seats checked

Pass: snug fitting seat belt

Fail: loose fitting seat belt

Seat	Number	S6	S10
DSP #1	50% C	Pass	Pass
	95% AM	Pass	Pass
DSP #2	50% C	Pass	Pass
	95% AM	Pass	Pass

9. Driver's Seat (Not part of FMVSS 222)

Belt Type	2
Automatic Restraint	No
Type of Automatic	
Restraint (if applicable)	

Pass: snug fitting seat belt Fail: loose fitting seat belt

5% AF	Pass
95% AM	Pass

Comments: None

Recorded By:

Hichael Janoc Approved By:

DATE: 1/08/2007
### **DATA SHEET B2**

#### SEAT BELT WARNING SYSTEM CHECK

# Test Vehicle:2006 CORBEIL SCHOOL BUSNHTSA No.:C60902Test Lab:MGA RESEARCH CORPORATIONTest Date:1/08/2007

- 1. The occupant is in the driver's seat.
  - 2. The seat belt is in the stowed position.
- 3. The key is in the "on" or "start" position.
  - 4. The time duration of the audible signal beginning with key "on" or "start" is Seconds: 6
    - 5. The occupant is in the driver's seat.
    - 6. The seat belt is in the stowed position.
    - 7. The key is in the "on" or "start" position.
  - 8. The time duration of the warning light beginning with key "on" or "start" is Seconds: 6
  - 9. The occupant is in the driver's seat.
  - 10. The seat belt is in the latched position and with at least 4 inches of belt webbing extended.
  - 11. The key is in the "on" or "start" position.
  - 12. The time duration of the warning light beginning with key "on" or "start" is Seconds: 6
  - 13. Complete the following table with the data from 4, 8, and 12 to determine which option is used.14. Record exactly the wording of the visual seat belt warning system:
- 14.

Symbol

Х

Х

Х

X X

Х

Х

Х

Х

X X

Х

Х

X X

Х

		Warning light	Warning light specification	Audible signal	Audible signal specification*
S7.3 (a)(1)	Belt stowed & key on or start	Item 8: Stays On	60 seconds minimum	Item 4: 6	4 to 8 seconds
S7.3 (a)(2)	Belt latched & key on or start	Item 12: 0	4 to 8 seconds		
	Belt stowed & key on or start	Item 8: Stays On	4 to 8 seconds	Item 4: 6	4 to 8 seconds

\* 49 USCS @ 30124 does NOT allow an audible signal to operate for more than 8 seconds.

A voluntary audible signal after the 4 to 8 second required signal may be provided. It must be differentiated from the required signal (5/25/2001 legal interpretation to Longacre and Associates).

Comments: None

fichal Janoe Recorded By: Approved By:\_

DATE: 1/08/2007

### **SECTION 5**

## INSTRUMENTATION AND EQUIPMENT LIST

# Test Vehicle:2006 CORBEIL SCHOOL BUSNHTSA No.:C60902Test Lab:MGA RESEARCH CORPORATIONTest Date:11/1/2006

Equipment	Description	Model/Serial No.	Cal. Date	Next Cal. Date
Computer	HP	Vectra / US03263612		
Test Fixture	MGA	TF2003		
A/D Interface	Metrabyte	DAS-1802		
Load Cell	Interface	1210AF-SK / 62736	7/13/06	1/13/07
Load Cell	Interface	1210AF / 137778	5/8/06	11/8/06
Inclinometer	Digital Protractor	Pro 360 / Comp Lab	10/4/06	4/4/07
Steel Tape	Stanley	Powerlock / 278	9/26/06	3/26/07
Impact Fixture	MGA	IF2003A		
Camera	Sony	DSC-S75		
Planimeter	Sokkia Corp.	Planix5 007319	11/22/06	5/22/07
Accelerometer	Endevco	7264-2000 / W04807	10/4/06	4/4/07
Linear Motion Transducer	Ametek	P-25A / 1202- 19366	10/30/06	4/30/07
Linear Motion Transducer	Ametek	P25A / 21954	10/30/06	4/30/07

# SECTION 6 PHOTOGRAPHS

# TABLE OF PHOTOGRAPHS

<u>No.</u>		<u>Page No.</u>
1	Left Side View of School Bus	36
2	Right Side View of School Bus	37
3	3/4 Front View From Left Side of School Bus	38
4	3/4 Rear View From Right Side of School Bus	39
5	Certification Label	40
6	Incomplete Vehicle Label	41
7	Tire Placard	42
8	Vehicle Interior View From Front to Rear	43
9	Vehicle Interior View From Rear to Front	44
10	Pre-Test of Seat Cushion S7	45
11	Post-Test of Seat Cushion S7	46
12	Pre-Test of Seat Cushion S10	47
13	Post-Test of Seat Cushion S10	48
14	Pre-Test of Seat Back S1 Force Deflection Forward Test	49
15	Post-Test of Seat Back S1 Force Deflection Forward Test	50
16	Pre-Test of Seat Back S4 Force Deflection Forward Test (In S2 Location)	51
17	Post-Test of Seat Back S4 Force Deflection Forward Test (In S2 Location)	52
18	Pre-Test of Seat Back S3 Force Deflection Rearward Test	53
19	Post-Test of Seat Back S3 Force Deflection Rearward Test	54
20	Post-Test of Head and Knee Impact Locations on Seat S9	55
21	Post-Test of Head Impact Locations on Bulkhead	56
22	Pre-Test Seat Belt Assembly Anchorage on Seat S5	57
23	Post-Test Seat Belt Assembly Anchorage on Seat S5	58

2006 CORBEIL SCHOOL BUS FMVSS 222





2006 CORBEIL SCHOOL BUS FMVSS 222



2006 CORBEIL SCHOOL BUS FMVSS 222



2006 CORBEIL SCHOOL BUS FMVSS 222

MFD.BY Les Enterprises Michel Corbeil Inc. DATE OF MANUFACTURE	
SWR9,600.01SWR FRONT3.550.00.LbSLT245/75R16ETIRES055.00PSI COLDSWR REAR6.084.00.LbSMITHLT245/75R16ETIRES16.X.7.0KWITHMITH1245/75R16ETIRES16.X.7.0KB0.00PSI COLDWITH LT245/75R16ETIRES16.X.7.0KWITHMITH<	

2006 CORBEIL SCHOOL BUS FMVSS 222



2006 CORBEIL SCHOOL BUS FMVSS 222









2006 CORBEIL SCHOOL BUS FMVSS 222 
 NHTSA No.:
 C60902

 Test Date:
 11/01/2006



Post-Test of Seat Cushion S7





















2006 CORBEIL SCHOOL BUS FMVSS 222



2006 CORBEIL SCHOOL BUS FMVSS 222





57

Pre-Test Seat Belt Assembly Anchorage on Seat S5

2006 CORBEIL SCHOOL BUS FMVSS 222



# SECTION 7 TEST PLOTS

## TABLE OF TEST PLOTS

<u>No.</u>		<u>Page No.</u>
1	Seat Cushion Retention Seat S7	60
2	Seat Cushion Retention Seat S10	61
3	Seat Back Forward Deflection Seat S1 (Upper)	62
4	Seat Back Forward Deflection Seat S1 (Lower)	63
5	Seat Back Forward Deflection Seat S4 (Upper) (In S2 Location)	64
6	Seat Back Forward Deflection Seat S4 (Lower) (In S2 Location)	65
7	Seat Back Rearward Deflection S3	66
8	FMVSS 210 Lap Belt Load S5	67
9	H1 Head Form Impact (1.5 m/s)	68
10	H2 Head Form Impact (1.5 m/s)	69
11	H3 Head Form Impact (1.5 m/s)	70
12	H4 Head Form Impact (1.5 m/s)	71
13	H5 Head Form Impact (1.5 m/s)	72
14	H6 Head Form Impact (1.5 m/s)	73
15	H7 Head Form Impact (6.69 m/s)	74
16	H8 Head Form Impact (6.69 m/s)	75
17	H9 Head Form Impact (6.69 m/s)	76
18	H10 Head Form Impact (6.69 m/s)	77
19	H11 Head Form Impact (6.69 m/s)	78
20	H12 Head Form Impact (6.69 m/s)	79
21	H13 Head Form Impact (6.69 m/s)	80
22	H14 Head Form Impact (6.69 m/s)	81
23	K1 Knee Form Impact	82
24	K2 Knee Form Impact	83
25	K3 Knee Form Impact	84
26	K4 Knee Form Impact	85
27	K5 Knee Form Impact	86
28	K6 Knee Form Impact	87
29	K7 Knee Form Impact	88
30	K8 Knee Form Impact	89















62



















Test Date: 1/12/2007 NHTSA No: C60902




























Test Date: 1/5/2007

Component ID: CORBEIL S9, Location H7





Test Desc: Head Form Impact (6.69 m/s) Component ID: CORBEIL S9, Location H8 Test Date: 1/5/2007





Test Date: 1/5/2007

Component ID: CORBEIL S9, Location H9





Test Date: 1/5/2007

Component ID: CORBEIL S9, Location H10 NHTSA#: C60902





Test Date: 1/5/2007

Component ID: CORBEIL S9, Location H11





Test Desc: Head Form Impact (6.69 m/s) Component ID: CORBEIL S9, Location H12 Test Date: 1/5/2007





Test Date: 1/8/2007

Component ID: CORBEIL Bulkhead, Location H13 NHTSA#: C60902





Test Date: 1/8/2007

Component ID: CORBEIL Bulkhead, Location H14 NHTSA#: C60902



































#### **SECTION 8**

#### WELT CONTACT POINTS

Test Vehicle:2006 CORBEIL SCHOOL BUSTest Lab:MGA RESEARCH CORPORATION

NHTSA No.: **C60902** Test Date: **1/8/2007** 





H1 CORBEIL 50.1 cm<sup>2</sup>

### WELT CONTACT POINTS

Test Vehicle:2006 CORBEIL SCHOOL BUSTest Lab:MGA RESEARCH CORPORATION

NHTSA No.: **C60902** Test Date: **1/8/2007** 

## H2 / SEAT S9



H2 CORBEIL 52.6 cm<sup>2</sup>

### WELT CONTACT POINTS

Test Vehicle:2006 CORBEIL SCHOOL BUSTest Lab:MGA RESEARCH CORPORATION

NHTSA No.: **C60902** Test Date: **1/8/2007** 

## H3 / SEAT S9



H3 CORBEIL 46.6 cm<sup>2</sup>

### WELT CONTACT POINTS

Test Vehicle:2006 CORBEIL SCHOOL BUSTest Lab:MGA RESEARCH CORPORATION

NHTSA No.: **C60902** Test Date: **1/8/2007** 

### H4 / SEAT S9



H4 CORBEIL 44.9 cm<sup>2</sup>

#### WELT CONTACT POINTS

Test Vehicle:2006 CORBEIL SCHOOL BUSTest Lab:MGA RESEARCH CORPORATION

NHTSA No.: **C60902** Test Date: **1/8/2007** 

## H5 / SEAT S9



H5 CORBEIL 44.0 cm<sup>2</sup>

### WELT CONTACT POINTS

Test Vehicle:2006 CORBEIL SCHOOL BUSTest Lab:MGA RESEARCH CORPORATION

NHTSA No.: **C60902** Test Date: **1/8/2007** 





H6 CORBEIL 49.7 cm<sup>2</sup>

### WELT CONTACT POINTS

Test Vehicle:2006 CORBEIL SCHOOL BUSTest Lab:MGA RESEARCH CORPORATION

NHTSA No.: **C60902** Test Date: **1/8/2007** 

# K1 / SEAT S9



K1 CORBEIL 29.1 cm<sup>2</sup>

### WELT CONTACT POINTS

Test Vehicle:2006 CORBEIL SCHOOL BUSTest Lab:MGA RESEARCH CORPORATION

NHTSA No.: **C60902** Test Date: **1/8/2007** 





K2 CORBEIL 28.6 cm<sup>2</sup>

### WELT CONTACT POINTS

Test Vehicle:2006 CORBEIL SCHOOL BUSTest Lab:MGA RESEARCH CORPORATION

NHTSA No.: **C60902** Test Date: **1/8/20077** 

## K3 / SEAT S9



K3 CORBEIL 27.9 cm<sup>2</sup>

98

### WELT CONTACT POINTS

Test Vehicle:2006 CORBEIL SCHOOL BUSTest Lab:MGA RESEARCH CORPORATION

 NHTSA No.:
 C60902

 Test Date:
 1/8/2007

## K4 / SEAT S9



K4 CORBEIL 30.3 cm<sup>2</sup>

### SECTION 9 BUS FLOOR PLAN

