#### REPORT NUMBER: 217-MGA-2007-004

SAFETY COMPLIANCE TESTING FOR FMVSS NO. 217 SCHOOL BUS EMERGENCY EXITS AND WINDOW RETENTION AND RELEASE

THOMAS BUILT BUSES INC. 2007 THOMAS SAF-T-LINER C2 SCHOOL BUS NHTSA NO.: C70900

> PREPARED BY: MGA RESEARCH CORPORATION 5000 WARREN ROAD BURLINGTON, WI 53105



Final Report Date: April 30, 2007

**FINAL REPORT** 

PREPARED FOR: U.S. DEPARTMENT OF TRANSPORTATION NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION ENFORCEMENT OFFICE OF VEHICLE SAFETY COMPLIANCE MAIL CODE: NVS-220 400 SEVENTH STREET, SW, ROOM 6111 WASHINGTON, D.C. 20590 This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

Prepared by:	James Hansen, Project Engineer	Date: April 30, 2007
Reviewed by:	Hichael Janovicz, Program Manager	Date: April 30, 2007
FINAL REPOR	T ACCEPTED BY	

Date of Acceptance

# Technical Report Documentation Page

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	Page No
Purpose of Compliance Test	1
Test Data Summary	2
Data Sheet 1 - Test Summary	3
Compliance Test Data	4
Data Sheet 2 - Provision of Emergency Exits	5
Data Sheet 3 - Emergency Exit Door Operational Requirements	7
Data Sheet 4 - Emergency Exit Identification and Labeling	8
Data Sheet 5 - Tape Reflectivity Test	11
Data Sheet 6 - Force Tests to Unlatch the Emergency Exit	12
Data Sheet 7 - Force Tests for Open the Emergency Exit	14
Data Sheet 8 - Emergency Exit Extension	16
Data Sheet 9 - Window Retention Test	17
Instrumentation and Equipment List	19
Photographs	20
Test Plots	48
	Test Data Summary Data Sheet 1 - Test Summary Compliance Test Data Data Sheet 2 - Provision of Emergency Exits Data Sheet 3 - Emergency Exit Door Operational Requirements Data Sheet 3 - Emergency Exit Identification and Labeling Data Sheet 4 - Emergency Exit Identification and Labeling Data Sheet 5 - Tape Reflectivity Test Data Sheet 6 - Force Tests to Unlatch the Emergency Exit Data Sheet 7 - Force Tests for Open the Emergency Exit Data Sheet 8 - Emergency Exit Extension Data Sheet 9 - Window Retention Test Instrumentation and Equipment List Photographs

# SECTION 1 PURPOSE OF COMPLIANCE TEST

Tests were conducted on a MY2007 Thomas SAF-T-LINER C2 School Bus, NHTSA No. C70900, in accordance with the specifications of the Office of Vehicle Safety Compliance (OVSC) Test Procedures TP-217-06 to determine compliance to the requirements of Federal Motor Vehicle Safety Standards (FMVSS) 217, "School Bus Emergency Exits and Window Retention and Release".

This program is sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-02-D-01057.

# SECTION 2 TEST DATA SUMMARY

Based on the tests performed, the MY2007 Thomas SAF-T-LINER C2 School Bus, NHTSA No. C70900 appeared to meet the requirements of FMVSS 217. See Data Sheet 1 for Test Summary on the following page.

# DATA SHEET 1 TEST SUMMARY

## **GENERAL VEHICLE IDENTIFICATION**

Model Year/Mfr. /Make/Model:	2007 Thomas Built Buses Inc. SAF-T-LINE			
NHTSA No.:	C70900			
GVWR:	11,569 k	11,569 kg / 25,500 lbs		
Build Date for Bus Chassis:	(	07/06		
VIN:	4UZABPDG27CY03914			
Chassis VIN:	4UZABPDG27CY03914			
Seating Capacity:	(1 Driver, 48 Passengers, 1 Wheelchair)			
Type of Bus:	School Bus			
Tire Pressure from tire placard (at capacity):	Front: 690 kPa Rear: 689 kPa			
Odometer Reading:		1729 Miles		

	PASS/FAIL
S5.1 WINDOW RETENTION	PASS
<b>\$5.2</b> PROVISION OF EMERGENCY EXITS	PASS
Meets minimum exit provisions	PASS
Meets all other exit requirements	PASS
Meets requirements for additional exits	PASS
<b>S5.2.3.1.A</b> EMERGENCY EXIT DOOR OPERATIONAL REQUIREMENTS	PASS
<b>\$5.3</b> EMERGENCY EXIT RELEASE	PASS
Forces to unlatch the emergency exits	PASS
Forces to open the emergency exits	PASS
<b>\$5.4</b> EMERGENCY EXIT OPENING	PASS
<b>\$5.5</b> EMERGENCY EXIT LABELING AND IDENTIFICATION	PASS
S5.5 TAPE REFLECTIVITY (49CFR 571.131)	NOT TESTED

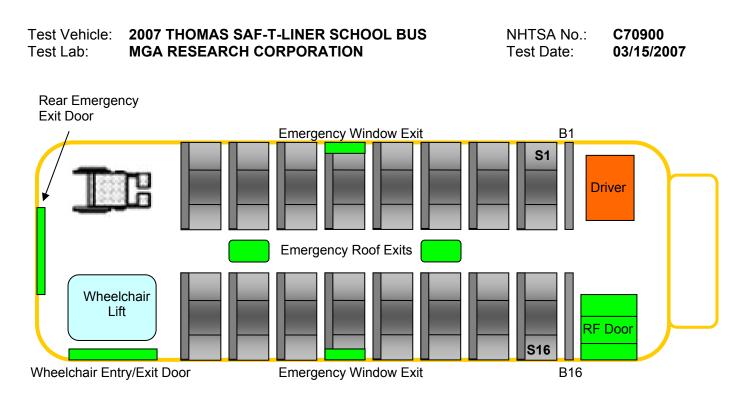
COMMENTS: NONE

# SECTION 3 COMPLIANCE TEST DATA

The following data sheets document the results of testing on the 2007 Thomas SAF-T-LINER C2 School Bus, NHTSA No. C70900.

#### **DATA SHEET 2**

## **PROVISION OF EMERGENCY EXITS**



		Height (mm)	Width (mm)
1	Rear Exit Door	1550	930
2	Left Emergency Window Exit	832	615
3	Right Emergency Window Exit	832	615
4	Front Emergency Roof Exit	568	568
5	Rear Emergency Roof Exit	568	568

#### Seating Capacity: <u>50 (Including 1 Driver and 1 Wheelchair)</u>

	PASS/FAIL
Bus meets minimum emergency exit provision, based upon Table 1	PASS

COMMENTS: NONE

# DATA SHEET 2 (CONTINUED) PROVISION OF EMERGENCY EXITS

		PASS/FAIL
1	Rear Emergency Door – opens outward and is hinged on the right side (either side, if the bus has a GVWR of 10,000 pounds or less)	PASS
2	Side Emergency Door – hinged on its forward side. No more than one side emergency exit door is located, in whole or in part, within the same post and roof bow panel space.	N/A
3	Rear Push Out Window – provides a minimum opening clearance 41 cm high and 122 cm wide (16" x 48")	N/A
4	Roof Exit – is hinged on its forward side, and operable from both the inside and outside the vehicle	PASS
5	There is an even number of side emergency exit windows on each side of bus.	PASS
6	The bus is not equipped with both sliding and push-out windows, (except for buses equipped with rear push out emergency exit windows).	PASS
7	A right side emergency exit door, if any, is located as near as practicable to the midpoint of the passenger compartment.	N/A

COMMENTS: NONE

Recorded By: the the

#### **DATA SHEET 3**

## **EMERGENCY EXIT DOOR OPERATIONAL REQUIREMENTS**

Test Vehicle:2007 THOMAS SAF-T-LINER SCHOOL BUSNHTSA No.:C70900Test Lab:MGA RESEARCH CORPORATIONTest Date:03/15/2007

		PASS/FAIL
1	The engine starting system does NOT operate if any Emergency Exit is LOCKED	N/A
2	All Emergency Door and Roof Exits can be released by one person (from inside and outside of bus)	PASS
3	When the Release Mechanism is NOT in the closed position and the vehicle ignition is in the "ON" position, there is a continuous warning sound audible at the Driver's DSP and in the vicinity of the Emergency Door(s) having the unclosed mechanism.	PASS
4	Emergency exit release mechanism does not use remote controls or central power systems	PASS

COMMENTS: NONE

Michael Janon Recorded By: Approved By:\_\_\_\_

#### DATA SHEET 4A

## EMERGENCY EXIT IDENTIFICATION AND LABELING

Test Vehicle:	2007 THOMAS SAF-T-LINER SCHOOL BUS	NHTSA No.:	C70900
Test Lab:	MGA RESEARCH CORPORATION	Test Date:	03/15/2007

Exit Location	Left Side	Right Side	Rear Door	Roof Exit (Front)	Roof Exit (Rear)	
Exit Description	Exit Window	Exit Window	Exit Door	Roof Hatch	Roof Hatch	
Letter Height (cm)	5.0	5.0	5.2	5.0	5.0	
Background Color	Clear	Clear	Clear	White	White	
Location Inside	Top Part of Window	Top Part of Window	Top Section of Window	On Each Hatch	On Each Hatch	
Pass/Fail	PASS	PASS	PASS	PASS	PASS	

#### **EMERGENCY EXIT LABELING - INTERIOR**

#### **OPERATING INSTRUCTIONS - INTERIOR**

Exit Location	Left Side	Right Side	Rear Exit Door	Roof Exit (Front)	Roof Exit (Rear)
Instructions	Emergency Exit Lift Handle To Open Push Out	Emergency Exit Lift Handle To Open Push Out	Emergency Exit Lift Handle To Open Push Out	Turn Then Push Knob to Open	Turn Then Push Knob to Open
Letter Height (cm)	1	1	1.3	1.2	1.2
Letter Color	Red	Red	Black	Red	Red
Background Color	Clear	Clear	White	White	White
Distance From Release (cm)	3.5	4.5	10.0	2.5	2.5
Reflective Tape Color					
Reflective Tape Width (cm)					
Pass/Fail	PASS	PASS	PASS	PASS	PASS

COMMENTS: NONE Hichal Janon Recorded By:\_\_\_

Approved By:\_\_\_

#### **DATA SHEET 4B**

## EMERGENCY EXIT IDENTIFICATION AND LABELING

Test Vehicle:	2007 THOMAS SAF-T-LINER SCHOOL BUS	NHTSA No.:	C70900
Test Lab:	MGA RESEARCH CORPORATION	Test Date:	03/15/2007

EMERGENCI EATLABELING - EXTERIOR							
Exit Location	Left Side Window	Right Side Window	Rear Exit Door	Roof Exit Front	Roof Exit Rear		
Exit Description	Emergency Exit	Emergency Exit	Emergency Door	Emergency Exit	Emergency Exit		
Letter Height (cm)	5.0	5.0	5.0	5.0	5.0		
Background Color	Yellow	Yellow	Yellow	White	White		
Location Outside	Above Emergency Exit Window	Above Emergency Exit Window	Below Top Window	Front of Roof Hatch	Front of Roof Hatch		
Pass/Fail	PASS	PASS	PASS	PASS	PASS		

#### **EMERGENCY EXIT | ABELING - EXTERIOR**

#### **OPERATING INSTRUCTIONS - EXTERIOR**

	•. =. • .				
Exit Location	Left Side Window	Right Side Window	Rear Exit Door	Front Roof Exit	Rear Roof Exit
Instructions	None	None	None	Turn Then Pull Knob to Open	Turn Then Pull Knob to Open
Letter Height (cm)				1.1	1.1
Letter Color				Black	Black
Background Color				White	White
Distance From Release (cm)				7.5	7.5
Reflective Tape Color	Yellow	Yellow	Yellow	Silver	Silver
Reflective Tape Width (cm)	25.4	25.4	25.4	25.4	25.4
Pass/Fail	PASS	PASS	PASS	PASS	PASS

COMMENTS: NONE

Recorded By: Approved By: Michael Janon

# DATA SHEET 4 (CONTINUED) EMERGENCY EXIT IDENTIFICATION AND LABELING

Test Vehicle:	2007 THOMAS SAF-T-LINER SCHOOL BUS	NHTSA No.:	C70900
Test Lab:	MGA RESEARCH CORPORATION	Test Date:	03/15/2007

		PASS/FAIL
1	Each required Emergency Exit is labeled with the words "Emergency Exit" or "Emergency Door" as appropriate in letters at least 5 cm high (2") of a color that contrasts with its background.	PASS
2	Emergency Doors – The designation "Emergency Exit" or "Emergency Door" is located at the top of, or directly above the exit door on both inside and outside surfaces of the bus.	PASS
3	Roof Exits – The designation for roof exits is located on an inside surface of the exit, or within 30 cm (11.8") of the roof exit opening.	PASS
4	Emergency Window Exits – The designation is located at the top of, or directly above, or at the bottom of the emergency window exit on both the inside and outside surfaces of the bus.	PASS
5	Exit Operating Instructions indicate all motions required to unlatch and open the exit, in letters at least 1 cm (.39") high and of a color that contrast with its background and shall be located within 15 cm (5.9") of the release mechanism on the inside surface of the bus.	PASS
6	Each required Emergency Exit opening is outlined around its perimeter with a 2.5 cm (1") wide retroreflective tape of red, white, or yellow color.	PASS

COMMENTS: NONE

Approved By: Hichal Janon

#### DATA SHEET 5

## TAPE RELECTIVITY TEST

Test Vehicle:	2007 THOMAS SAF-T-LINER SCHOOL BUS	NHTSA No.:	C70900
Test Lab:	MGA RESEARCH CORPORATION	Test Date:	03/15/2007

 Color of retroreflective tape (white, red, or yellow)
 Glass bead retroreflective element material – Fill in Part A
 Prismatic retroreflective element material – Fill in Part B

#### SPECIFIC INTENSITY PER UNIT AREA (Candela Per Foot Candle Per Square Foot)

Observation Angle	Entrance Angle	Min. Reqd. Intensity	Recorded Intensity	Pass/Fail
Part A – Glass Bead				
Part B - Prismatic				

This section of tape passes the REFLECTIVITY requirement. Yes\_\_\_ No\_\_\_\_

COMMENTS: NOT TESTED

Recorded By:\_\_\_\_\_

Approved By:\_\_\_\_\_ Date:

#### DATA SHEET 6A

#### FORCE TESTS TO UNLATCH THE EMERGENCY EXITS - INTERIOR

Test Vehicle:2007 THOMAS SAF-T-LINER SCHOOL BUSNHTSA No.:C70900Test Lab:MGA RESEARCH CORPORATIONTest Date:03/15/2007

Exit Location	Exit Description	High/Low Force Area	Maximum Force Requirement Newtons	Actual Force Measured (N)	Motion(s) required to Release Exit	Actual Motion(s) to Release Exit	PASS/FAIL
Left Exit Window	Window	Low	89	1. 25.0 2. 35.3 3. 37.3 Average: 32.5	Rotary	Rotate 90° Counter Clockwise to Release	PASS
Right Exit Window	Window	Low	89	1. 51.0 2. 67.1 3. 63.8 Average: 60.6	Rotary	Rotate 90° Counter Clockwise to Release	PASS
Rear Exit Door	Door	High	178	1. 42.2 2. 38.4 3. 38.1 Average: 39.5	Straight	Pull Up and to Right	PASS
Roof Exit (Front)	Roof Hatch	Low	89	1. 20.6 2. 20.6 3. 22.8 Average: 21.3	Rotary	Rotate 90° Clockwise Turn	PASS
Roof Exit (Front) 2 <sup>nd</sup> Step	Roof Hatch	High	178	1. 76.5 2. 73.0 3. 69.4 Average: 72.9	Straight	Push Up on Knob to Release (Open)	PASS
Roof Exit (Rear)	Roof Hatch	Low	89	1. 37.6 2. 41.3 3. 36.6 Average: 38.5	Rotary	Rotate 90° Clockwise Turn	PASS
Roof Exit (Rear) 2 <sup>nd</sup> Step	Roof Hatch	High	178	1. 80.4 2. 78.4 3. 42.9 Average: 67.2	Straight	Push Up on Knob to Release (Open)	PASS

COMMENTS: NONE

Aichal Janois Recorded By: Approved By

#### DATA SHEET 6B

## FORCE TESTS TO UNLATCH THE EMERGENCY EXITS - EXTERIOR

Test Vehicle:2007 THOMAS SAF-T-LINER SCHOOL BUSNHTSA No.:C70900Test Lab:MGA RESEARCH CORPORATIONTest Date:03/15/2007

Exit Location	Exit Description	High/Low Force Area	Maximum Force Requirement Newtons	Actual Force Measured (N)	Motion(s) required to Release Exit	Actual Motion(s) to Release Exit	PASS/FAIL
Rear Exit Door	Door	High	178	1. 164.2 2. 147.1 3. 143.8 Average: 151.7	Rotary	Rotate 90° Counter Clockwise Turn	PASS
Roof Exit (Front)	Roof Hatch	Low	89	1. 41.6 2. 34.2 3. 37.4 Average: 37.7	Rotary	Rotate 90° Counter Clockwise Turn	PASS
Roof Exit (Front) 2 <sup>nd</sup> Step	Roof Hatch	High	178	1. 67.4 2. 77.2 3. 77.6 Average: 74.1	Straight	Upward Pull	PASS
Roof Exit (Rear)	Roof Hatch	Low	89	1. 38.6 2. 34.9 3. 34.5 Average: 36.0	Rotary	Rotate 90° Counter Clockwise Turn	PASS
Roof Exit (Rear) 2 <sup>nd</sup> Step	Roof Hatch	High	178	1. 70.2 2. 74.1 3. 64.8 Average: 69.7	Straight	Upward Pull	PASS

COMMENTS: NONE Recorded By:

Approved By: anor

#### **DATA SHEET 7A**

### FORCE TESTS TO OPEN THE EMERGENCY EXITS - INTERIOR

Test Vehicle:	2007 THOMAS SAF-T-LINER SCHOOL BUS	NHTSA No.:	C70900
Test Lab:	MGA RESEARCH CORPORATION	Test Date:	03/15/2007

Exit Location	Exit Description	High/Low Force Area	Maximum Force Requirement Newtons	Actual Force Measured (N)	Motion(s) required to Open Exit	Actual Motion(s) to Open Exit	Passage of Ellipsoid or Parallelepiped	PASS/ FAIL
Left Exit Window	Emergency Exit	High	178	1.78.32.80.43.68.7	Straight	Push Out	33x50 Ellipsoid	PASS
				Average: 75.8				
Right	_			1. 41.0 2. 35.2			00.50	
Exit	• •	Emergency High Exit	gh 178	3. 42.5	Straight	ight Push Out	33x50 Ellipsoid	PASS
Window	Window			Average: 39.5				
Deer				1. 30.3				
Rear Exit	Emergency	High	178	2. 36.7 3. 39.4	Straight	Push Out	_114x61x30	PASS
Door	Door	5	J I				Parallelepiped	
5				1. 28.7				
Roof Exit	Emergency	Lliab	178	2. 32.6	Straight	Push Out	33x50	PASS
(Front)	Roof Hatch	High	170	3. 34.0	Straight	FusitOut	Ellipsoid	PA33
(110111)				Average: 31.8				
Deef				1. 36.2	Straight			
Roof Exit	Emergency	High	178	2. 31.4 3. 31.9		raight Push Out	t 33x50 Ellipsoid	PASS
(Rear)	Roof Hatch	latch	170	Average:				PA33
()				33.2				

Describe in the comments section if more than one force and motion are required to unlatch the exit.

COMMENTS: NONE

Aichal Janois Recorded By:\_\_

Approved By:

#### **DATA SHEET 7B**

### FORCE TESTS TO OPEN THE EMERGENCY EXITS - EXTERIOR

Test Vehicle:	2007 THOMAS SAF-T-LINER SCHOOL BUS	NHTSA No.:	C70900
Test Lab:	MGA RESEARCH CORPORATION	Test Date:	03/15/2007

Exit Location	Exit Description	High/Low Force Area	Maximum Force Requirement Newtons	Actual Force Measured (N)	Motion(s) required to Open Exit	Actual Motion(s) to Open Exit	Passage of Ellipsoid or Parallelepiped	PASS/ FAIL
Rear Door	Emergency Door	High	178	1. 30.2 2. 40.7 3. 36.4 Average: 35.8	Straight	Pull Out	114x61x30 Parallelepiped	PASS
Roof Exit (Front)	Emergency Roof Hatch	High	178	1. 34.2 2. 38.4 3. 29.6 Average: 34.1	Straight	Pull Upward	33x50 Ellipsoid	PASS
Roof Exit (Rear)	Emergency Roof Hatch	High	178	1. 37.4 2. 33.2 3. 33.0 Average: 34.5	Straight	Pull Upward	33x50 Ellipsoid	PASS

Describe in the comments section if more than one force and motion are required to unlatch the exit.

COMMENTS: NONE

Approved By: Michael Janon

#### **DATA SHEET 8**

### **EMERGENCY EXIT EXTENSION**

Test Vehicle:	2007 THOMAS SAF-T-LINER SCHOOL BUS	NHTSA No.:	C70900
Test Lab:	MGA RESEARCH CORPORATION	Test Date:	03/15/2007

		PASS/FAIL
1	Exit(s) can be extended by a single person.	PASS
2	Each emergency exit door is equipped with a positive door opening device that meets the requirements (outlined in Section S5.4.1 (3) of FMVSS 217).	PASS
3	There is a 30 cm (11.81") wide clear aisle space for each side emergency door exit.	N/A
4	For flip-up seat adjacent to the side emergency door exit it automatically assumes and retain a vertical position when not in use, so that no portion of the seat bottom is within the 30 cm (11.81") aisle clearance space	N/A
5	There is no seat or barrier which extend past the side door opening	N/A
6	There is no obstruction of door latch mechanism for the rear emergency door.	PASS <sup>(1)</sup>

#### COMMENTS:

(1) The door latch lever is nearly obstructed by the steel guard around the lever. The clearance from the end of the lever is about 1 mm. The handle was not obstructed during the unlatching force measurements.

Recorded By: Hichal Janog

#### **DATA SHEET 9**

## WINDOW RETENTION TEST

# Test Vehicle:2007 THOMAS SAF-T-LINER SCHOOL BUSNHTSA No.:C70900Test Lab:MGA RESEARCH CORPORATIONTest Date:03/15/2007

1	Test Window Identification:	Rear Door Upper Glass			
2	Provide a detailed description of the window such as fixed, push out, single or double glazed, horizontal or vertical sliding, etc.	Fixed			
3	Provide the horizontal and vertical glazing dimensions for each panel.	815 mm x 580 mm			
4	Did the window pass the retention requirements? Describe how the window structure and glazing withstood the force per the PASS/FAIL criteria:	Glazing Shattered at 2996 N. PASS			
5	Did the window pass the force tests to unlatch and open the exit after the completion of the retention test?	Unlatch Force Measured (N) <u>1. 28.2</u> <u>2. 30.7</u> <u>3. 26.4</u>	Open Force Measured (N) <u>1. 23.7</u> 2. 18.2 3. 16.1	Pass/ Fail PASS PASS PASS	

COMMENTS: NONE Hichal Janor Recorded By:\_ Approved By:

# DATA SHEET 9 (CONTINUED) WINDOW RETENTION TEST

# Test Vehicle:2007 THOMAS SAF-T-LINER SCHOOL BUSNHTSA No.:C70900Test Lab:MGA RESEARCH CORPORATIONTest Date:03/15/2007

1	Test Window Identification:	Left Side Emergency Exit Window		
2	Provide a detailed description of the window such as fixed, push out, single or double glazed, horizontal or vertical sliding, etc.	Push Out and Sliding		
3	Provide the horizontal and vertical glazing dimensions for each panel.	592 mm x 392 mm		
4	Did the window pass the retention requirements? Describe how the window structure and glazing withstood the force per the PASS/FAIL criteria:	Glazing Shattered at 1585 N. PASS		
5	Did the window pass the force tests to unlatch and open the exit after the completion of the retention test?	Unlatch Force Measured (N) 1. 11.3 2. 20.7	Open Force Measured (N) 1. 46.8 2. 52.4	Pass/ Fail PASS PASS
		3. 19.1	3. 40.7	PASS

COMMENTS: NONE

Hichal Janon Recorded By:\_\_ Approved By:\_

## **SECTION 4**

## INSTRUMENTATION AND EQUIPMENT LIST

Test Vehicle:	2007 THOMAS SAF-T-LINER SCHOOL BUS	NHTSA No.:	C70900
Test Lab:	MGA RESEARCH CORPORATION	Test Date:	03/15/2007

Equipment	Description	Model/Serial No.	Cal. Date	Next Cal. Date
Head Form	MGA	217	When Used	When Used
A/D Interface	Metrabyte	DAS-1802		
Sphere	MGA	Sphere – 1A	When Used	When Used
Load Cell	Interface	1210AF-62736	01/29/07	07/29/07
Inclinometer	Digital Protractor	Pro 360 / Comp Lab	10/04/06	04/04/07
Linear Potentiometer	Ametek	P40A/0504-21782	10/30/06	04/30/07
Digital Calipers	Mitutoyo	CD-6" cs/ 0441288	09/11/06	09/11/07
Steel Tape	Stanley	Powerlock / 278	09/26/06	03/26/07
Camera	Sony	DSC-S75		
Ellipsoid	MGA	ELLIP – 1A	When Used	When Used
Parallelepiped	MGA	PARA – 1A	When Used	When Used
Force Gauge	Dillon	AFG/DMLC	03/12/07	09/12/07

# SECTION 5 PHOTOGRAPHS

## TABLE OF PHOTOGRAPHS

	Page No.
Exterior Left Side View of School Bus	21
Exterior Right Front ¾ View of School Bus	22
Exterior Left Rear ¾ View of School Bus	23
Certification Label	24
Interior Front to Rear View Depicting Seating Arrangement	25
Interior Rear to Front View Depicting Seating Arrangement	26
Rear Emergency Exit Door	27
Rear Emergency Exit Door Identification (Outside View)	28
Rear Emergency Exit Door Identification (Inside View)	29
Rear Door Emergency Exit Parallelepiped Clearance	30
Right Side Emergency Exit Window (Outside View)	31
Right Side Emergency Exit Window Identification (Outside View)	32
Right Side Emergency Exit Window (Inside View)	33
Right Side Emergency Exit Window Identification (Inside View)	34
Left Side Emergency Exit Window (Outside View)	35
Left Side Emergency Exit Window Identification (Outside View)	36
Left Side Emergency Exit Window (Inside View)	37
Left Side Emergency Exit Window Identification (Inside View)	38
Left Side Emergency Exit Ellipsoid Clearance	39
Roof Hatch Emergency Exit (Outside View)	40
Roof Hatch Emergency Exit (Inside View)	41
Roof Hatch Emergency Exit Ellipsoid Clearance	42
Loading Fixture	43
Retention Test of Left Side Window (Pre-Test)	44
Retention Test of Left Side Window (Post-Test)	45
Retention Test of Rear Door Window (Pre-Test)	46
Retention Test of Rear Door Window (Post-Test)	47
	Exterior Right Front ¾ View of School Bus Exterior Left Rear ¾ View of School Bus Certification Label Interior Front to Rear View Depicting Seating Arrangement Interior Rear to Front View Depicting Seating Arrangement Rear Emergency Exit Door Rear Emergency Exit Door Identification (Outside View) Rear Emergency Exit Door Identification (Inside View) Rear Door Emergency Exit Parallelepiped Clearance Right Side Emergency Exit Window (Outside View) Right Side Emergency Exit Window (Outside View) Right Side Emergency Exit Window Identification (Outside View) Etf Side Emergency Exit Window Identification (Inside View) Left Side Emergency Exit Window Identification (Inside View) Roof Hatch Emergency Exit Ellipsoid Clearance Loading Fixture Retention Test of Left Side Window (Pre-Test) Retention Test of Left Side Window (Pre-Test)

Test Vehicle:2007 THOMAS SAF-T-LINER SCHOOL BUSProcedure:MGA RESEARCH CORPORATION



2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION

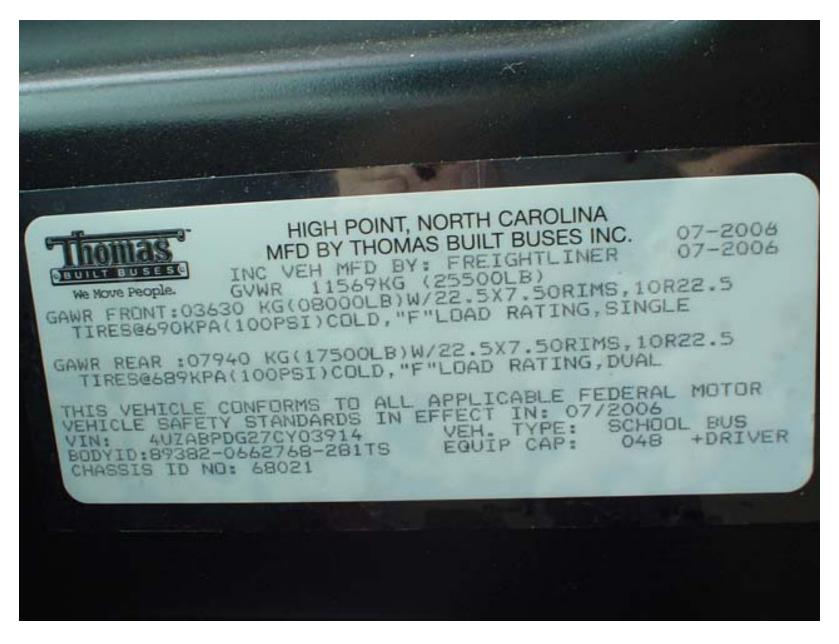


2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION



2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION 
 NHTSA No.:
 C70900

 Test Date:
 03/15/2007



Certification Label

2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION



2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION



Test Vehicle: 2007 THOM Procedure: MGA RESE

2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION



2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION



2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION



2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION



2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION



Test Vehicle:2007 THOMAS SAF-T-LINER SCHOOL BUSProcedure:MGA RESEARCH CORPORATION



2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION 
 NHTSA No.:
 C70900

 Test Date:
 03/15/2007



Right Side Emergency Exit Window (Inside View)

2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION



2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION



2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION 
 NHTSA No.:
 C70900

 Test Date:
 03/15/2007



Left Side Emergency Exit Window Identification (Outside View)

2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION



Test Vehicle:2007 THOMAS SAF-T-LINER SCHOOL BUSProcedure:MGA RESEARCH CORPORATION



2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION



2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION



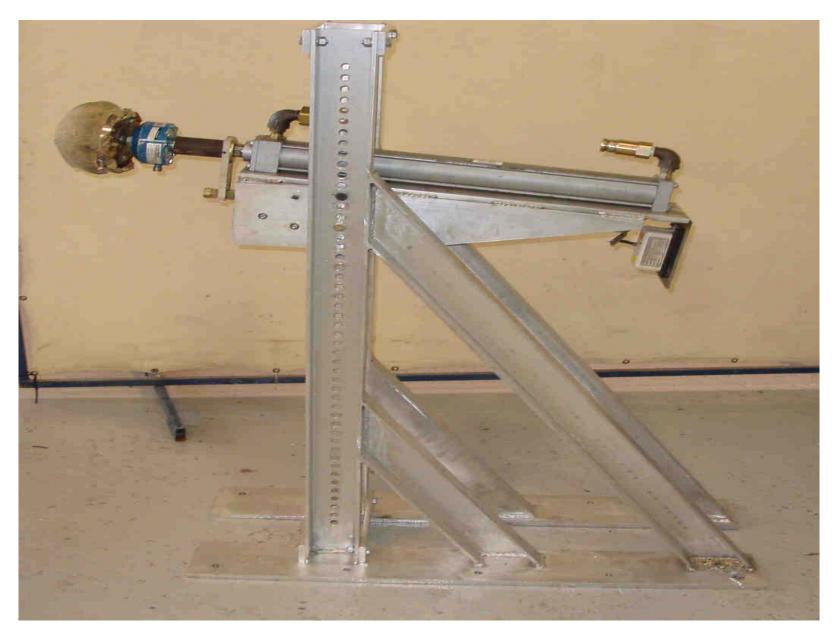
2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION



2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION



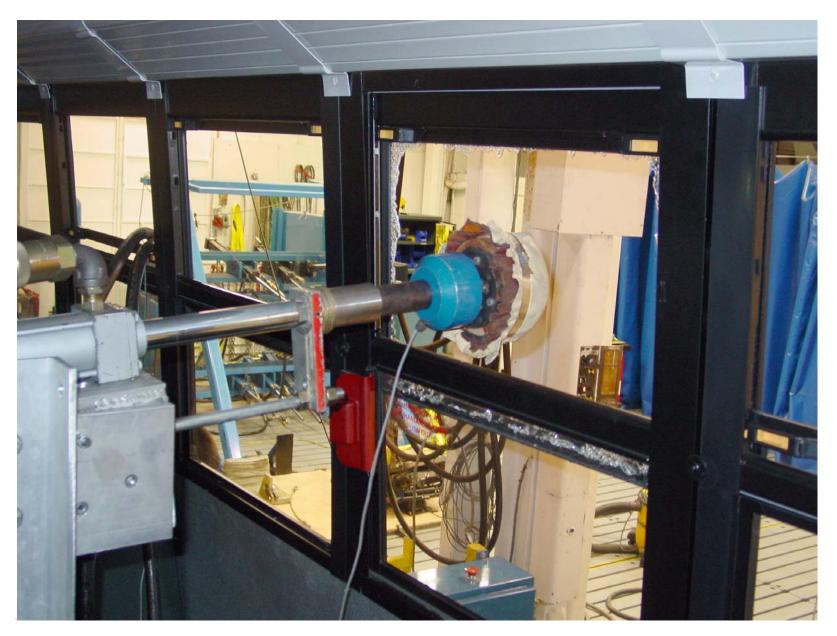
## 2007 THOMAS SAF-T-LINER SCHOOL BUS MGA RESEARCH CORPORATION



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## SECTION 6 TEST PLOTS

<u>No.</u>		Page No.
1	Rear Emergency Door Upper Window	49
2	Left Rear Window	50



