### REPORT NUMBER: 131SB-MGA-2011-004

SAFETY COMPLIANCE TESTING FOR FMVSS NO. 131SB SCHOOL BUS PEDESTRIAN SAFETY DEVICES

> 2012 IC CORP CE SCHOOL BUS NHTSA NO.: CC0900

PREPARED BY: MGA RESEARCH CORPORATION 5000 WARREN ROAD BURLINGTON, WI 53105



TEST DATE: SEPTEMBER 30, 2011

FINAL REPORT DATE: OCTOBER 13, 2011

**FINAL REPORT** 

PREPARED FOR: U.S. DEPARTMENT OF TRANSPORTATION NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION ENFORCEMENT OFFICE OF VEHICLE SAFETY COMPLIANCE MAIL CODE: NVS-220 1200 NEW JERSEY AVENUE, S.E. WASHINGTON, D.C. 20590 This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

Prepared by:

Eric Peschman, Project Engineer

Date: October 3, 2011

Reviewed by: Janovicz. roaram Mana

Date: October 3, 2011

FINAL REPORT ACCEPTED BY:

ןפ/וכ/וו Date of Acceptance

| 1. Report No.                 | 2. Government Accession          | 3. Recipient's Ca                   | talog No.         |  |
|-------------------------------|----------------------------------|-------------------------------------|-------------------|--|
| 131SB-MGA-2011-004 No.        |                                  |                                     |                   |  |
| 4. Title and Subtitle         | Compliance Testing of            | October 13 20                       | 11                |  |
| 2012 IC Corp CE School Bus    | S                                |                                     |                   |  |
| NHTSA No.: CC0900             |                                  | 6. Performina Or                    | ganization Code   |  |
|                               |                                  | MGA                                 | g                 |  |
| 7. Author(s)                  | _                                | 8. Performing Or                    | ganization Report |  |
| Eric Peschman, Project Engi   | ineer                            | NO.                                 | 011 004           |  |
| Mike Janovicz, Program Mar    | layer                            | 13 ISB-WGA-2                        | 011-004           |  |
| MGA Research Corporation      | Vallie and Address               |                                     |                   |  |
| 5000 Warren Road              |                                  |                                     |                   |  |
| Burlington, WI 53105          |                                  | 11. Contract or G                   | Grant No.         |  |
|                               |                                  | DTNH22-08-D                         | -00075            |  |
| 12. Sponsoring Agency Nam     | ne and Address                   | 13. Type of Repo                    | ort and Period    |  |
| U.S. Department of Transpo    | rtation                          | Covered                             |                   |  |
| Enforcement                   | ety Administration               |                                     |                   |  |
| Office of Vehicle Safety Com  | pliance                          | 00/00/11                            |                   |  |
| Mail Code: (NVS-220)          |                                  |                                     |                   |  |
| 1200 New Jersey Avenue, S     | .E.                              | 14. Sponsoring A                    | Agency Code       |  |
| Washington, D.C. 20590        |                                  | NVS-2                               | NVS-220           |  |
| 15. Supplementary Notes       |                                  |                                     |                   |  |
| 16 Abstract                   |                                  |                                     |                   |  |
| Compliance tests were cond    | ucted on the subject. 2012 IC    | Corp CE School B                    | us. NHTSA No.:    |  |
| CC0900, in accordance with    | the specifications of the Office | e of Vehicle Safety                 | Compliance Test   |  |
| Procedure No. TP-131SB-01     | for the determination of FMV     | SS 131 compliance                   | e.                |  |
| Test foilures identified were | aa fallaway Nana                 |                                     |                   |  |
|                               | as follows. None                 |                                     |                   |  |
|                               |                                  |                                     |                   |  |
|                               |                                  |                                     |                   |  |
| 17. Key Words                 |                                  | 18. Distribution S                  | Statement         |  |
|                               |                                  | Copies of this report are available |                   |  |
| Safety Bus Compliance Testing |                                  | from:                               |                   |  |
| Safety Engineering            |                                  | NHTSA Technica                      | al Information    |  |
| FMVSS 131                     |                                  | Services (TIS)                      | 444               |  |
|                               |                                  | IVIAII CODE: NPO                    |                   |  |
|                               |                                  | Washington D C                      | 20590             |  |
|                               |                                  | Telephone No.                       | (202) 493-2833    |  |
|                               |                                  | E-mail: tis@dot.                    | <u>qov</u>        |  |
| 19. Security Classif. (of     | 20. Security Classif. (of this   | 21. No. of                          | 22. Price         |  |
| this report)                  | page)                            | Pages                               |                   |  |
| Unclassified                  | Unclassified                     | 25                                  |                   |  |

**Technical Report Documentation Page** 

Form DOT F1700.7 (8-72)

| Section |   | <u>Page No</u> |
|---------|---|----------------|
| 1       | Purpose of Compliance Test                          | 1              |
| 2       | Test Data Summary                                   | 2              |
| 3       | Compliance Test Data                                | 4              |
|         | Data Sheet 1 - Dimensions of Stop Signal Arm (S5.1) | 5              |
|         | Data Sheet 2 - Surface Content and Labeling (S5.2)  | 6              |
|         | Data Sheet 3 - Conspicuity (S5.3)                   | 7              |
|         | Data Sheet 4 - Stop Signal Arm Installation (S5.4)  | 11             |
|         | Data Sheet 5 - Stop Signal Arm Operation (S5.5)     | 12             |
| 4       | Instrumentation and Equipment List                  | 13             |
| 5       | Photographs   | 14             |

# SECTION 1 PURPOSE OF COMPLIANCE TEST

Tests were conducted by MGA Research Corporation-Wisconsin Operations on a 2012 IC Corp CE School Bus, NHTSA No.: CC0900, in accordance with the specifications of the Office of Vehicle Safety Compliance (OVSC) Test Procedures TP-131SB-01 to determine compliance to the requirements of Federal Motor Vehicle Safety Standard (FMVSS) 131, "School Bus Pedestrian Safety Devices."

This program is sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No. DTNH22-08-D-00075.

# SECTION 2 TEST DATA SUMMARY

Based on the tests performed, the 2012 IC Corp CE School Bus, NHTSA No.: CC0900, appears to meet all of the requirements of FMVSS 131SB. See Test Summary Data Sheets on the following pages.

# FMVSS 131SB – SCHOOL BUS PEDESTRIAN SAFETY DEVICES VEHICLE INFORMATION AND TEST SUMMARY

| Test Vehicle: | 2012 IC Corp CE School Bus | NHTSA No.: | CC0900   |
|---------------|----------------------------|------------|----------|
| Test Lab:     | MGA Research Corporation   | Test Date: | 09/30/11 |

| VIN                              | 4DRBUSKP6CB392585            | Chassis Cab        | Yes     |
|----------------------------------|------------------------------|--------------------|---------|
| No. of Stop Signal Arms          | 1                            | Rear Engine        | No      |
| Pass. Capacity (driver included) | 68                           | Tire Size (on bus) | 11R22.5 |
| Stop Signal Arm Manufacturer     | Specialty Manufacturing Inc. |                    |         |

# DATA FROM CERTIFICATION LABEL

| Final Stage Manufacturer        | IC Corp. | Date of Mfg.    | 09/10 |
|---------------------------------|----------|-----------------|-------|
| Incomplete Vehicle Manufacturer | N/A      | Date of Mfg.    | N/A   |
| GVWR (kg)                       | 13,517   | GAWR Front (kg) | 4,536 |
|                                 |          | GAWR Rear (kg)  | 9,525 |

# TEST SUMMARY

|   | PASS/FAIL or N/A |
|---|------------------|
| Dimensional Requirements (S5.1)           | PASS             |
| Surface Content and Labeling (S5.2)       | PASS             |
| Conspicuity Requirements (S5.3)           | PASS             |
| Location and Position Requirements (S5.4) | PASS             |
| Arm Operation Requirements (S5.5)         | PASS             |

Note: The 2012 IC Corp CE School Bus was only equipped with one stop signal arm.

# SECTION 3 COMPLIANCE TEST DATA

# DIMENSIONS OF STOP SIGNAL ARM (S5.1)

# Test Vehicle:2012 IC Corp CE School BusTest Lab:MGA Research Corporation

 NHTSA No.:
 CC0900

 Test Date:
 09/30/11

"Regular octagon" with diameter of at least 450 mm (point to point).

|                     | Forward Signal Arm (mm) |
|---------------------|-------------------------|
| Diameter 1          | 495                     |
| Diameter 2          | 495                     |
| Diameter 3          | 495                     |
| Diameter 4          | 495                     |
| Range (max. – min.) | 0                       |

| Requirements  | Yes, No, N/A |
|---|--------------|
| Are all octagon diameter values ≥ 450 mm?           | Yes          |
| Is range of octagon diameter values $\leq$ 12 mm?   | Yes          |
| Are all octagon chord dimensions equal within 6 mm? | Yes          |

|      | Test Results                  | PASS/FAIL |
|------|-------------------------------|-----------|
| S5.1 | Dimensions of Stop Signal Arm | PASS      |

Approved By: <u>Hichal</u> 9

# FMVSS 131SB – DATA SHEET 2 SURFACE CONTENT AND LABELING (S5.2)

| Test Vehicle: | 2012 IC Corp CE School Bus |
|---------------|----------------------------|
| Test Lab:     | MGA Research Corporation   |

NHTSA No.: CC0900 Test Date: 09/30/11

| Pequirements   | Forward Signal Arm |          |
|--|--------------------|----------|
| Requirements   | Front Side         | Aft Side |
| Color RED except for border & legend (Yes/No)  | Yes                | Yes      |
| Color of border is WHITE (Yes/No)  | Yes                | Yes      |
| Color of word "STOP" is WHITE (Yes/No)   | Yes                | Yes      |
| Word "STOP" is in upper case letters (Yes/No)  | Yes                | Yes      |
| Width of border (≥ 12 mm)  | 14 mm              | 15.5 mm  |
| Percent of border obscured by mounting brackets, clips,<br>or bolts, or other components ( $\leq 15\%$ ) | 0%                 | 12.4%    |
| Height of letters (≥ 150 mm)   | 156 mm             | 156 mm   |
| Stroke width of letters (≥ 20 mm)  | 26 mm              | 26 mm    |

|      | Test Results                 | PASS/FAIL |
|------|------------------------------|-----------|
| S5.2 | Surface content and labeling | PASS      |

Recorded By: <u>Eine Perchanne</u> Approved By: <u>Hichael Janori</u>

# CONSPICUITY (S5.3)

# Test Vehicle:2012 IC Corp CE School BusTest Lab:MGA Research Corporation

 NHTSA No.:
 CC0900

 Test Date:
 09/30/11

The Stop Signal Arm shall comply with either S5.3.1 or S5.3.2, or both.

# **REFLECTORIZED MATERIAL (S5.3.1)**

| Poquiromonto  | Forward Signal Arm |          |
|---|--------------------|----------|
| Requirements  | Front Side         | Aft Side |
| Entire surface of stop signal arm reflectorized except for mounting   |                    |          |
| brackets, clips, bolts, or other necessary components. Front side of  | Yes                | Yes      |
| rearmost stop signal arm must not be reflectorized. (Yes/No)          |                    |          |
| Percent of entire surface obscured by mounting brackets, clips, bolts |                    |          |
| or other components necessary for mechanical or electrical operation. | 0%                 | 3.8%     |
| (7.5% max. each side)   |                    |          |

# CONSPICUITY (S5.3)

### Test Vehicle: 2012 IC Corp CE School Bus MGA Research Corporation Test Lab:

NHTSA No.: CC0900 09/30/11 Test Date:

# **OPTIONAL ILLUMINATED LETTERING (S5.3.1.1)**

| <b>OPTIONAL ILLUMINATED LETTERING (S5.3.1.1)</b>  |                 |
|---|-----------------|
|   | Stop Signal Arm |
| Item  | Forward         |
| Does the stop sign(s) have illuminated lettering?<br>If optional illuminated lettering is installed, the following requirements apply in<br>addition to reflectorized surface. (Yes/No) | No              |

| Requirements   |                       | Forward Signal Arm |          |
|--|-----------------------|--------------------|----------|
|  |                       | Front Side         | Aft Side |
| Only Red lamps used (Yes/  | No)                   | N/A                | N/A      |
| Red lamps form the complete shape of each<br>(Yes/No)  | letter of the legend. | N/A                | N/A      |
| Red lamps centered within stroke of each letter (Yes/No) or<br>Red lamps outline each letter in immediately surrounding area<br>(Yes/No) |                       | N/A                | N/A      |
| The shape of each letter remains constant (Yes/No)   |                       | N/A                | N/A      |
|  | "S"                   | N/A                | N/A      |
| Net stroke width $\geq$ 15 mm (stroke width  | "T"                   | N/A                | N/A      |
| minus lamp width)  | "O"                   | N/A                | N/A      |
|  | "P"                   | N/A                | N/A      |
| Lamps on each side of the signal arm flash (   | N/A                   | N/A                |          |
| Lamps current "on" time of 30% to 75% of the total flash cycle   |                       | N/A                | N/A      |
| Total current "on" time for the two terminals shall be between 90-110% of the total flash cycle.   |                       | N/A                | N/A      |
| If Xenon short-arc lamps – "off" time before each flash of<br>at least 50% of the total flash cycle.                                     |                       | N/A                | N/A      |

# CONSPICUITY (S5.3)

# Test Vehicle:2012 IC Corp CE School BusTest Lab:MGA Research Corporation

NHTSA No.: **CC0900** Test Date: **09/30/11** 

# RED FLASHING LAMPS (S5.3.2)

| Poquiromonto   | Forward Signal Arm            |                               |
|--|-------------------------------|-------------------------------|
| Requirements   | Front Side                    | Aft Side                      |
| Are the Red Lamps centered on the vertical centerline?<br>(At least 2, enter quantity)                       | Yes – 2                       | Yes – 2                       |
| Is one lamp at extreme top and another at extreme bottom?<br>(Yes/No)  | Yes                           | Yes                           |
| Do the lamps on each side of the signal arm flash alternately?<br>(60-120 flashes/min.) (Yes/No)             | Yes – 75                      | Yes – 75                      |
| Lamps current "on" time of 30% to 75% of the total flash cycle.<br>(Yes/No)                                  | Yes – 50%                     | Yes – 50%                     |
| Total current "on" time for two terminals shall be between<br>90 and 110% of the total flash cycle. (Yes/No) | Yes*                          | Yes*                          |
| If Xenon short-arc lamps-"off" time before each flash of<br>at least 50% of total flash cycle. (Yes/No)      | N/A                           | N/A                           |
| Is there a symbol "DOT" on each lamp lens?<br>(Yes/No) (Not Required)  | No                            | No                            |
| Additional markings on lamp lenses   | SAE J1133<br>Top<br>FMVSS 131 | SAE J1133<br>Top<br>FMVSS 131 |

# COMMENTS:

\*Complete Duty Cycle = 845 msec. Lower lamp illuminated for 217 msec of each duty cycle. Upper lamp illuminated for 206 msec of each duty cycle. Percent "on time" of either lamp in one duty cycle = (217+206)/845 or 50%

# NOTE:

Each lamp flashes 4 times which equates to one continuous flash prior to alternating.

# CONSPICUITY (S5.3)

Test Vehicle:2012 IC Corp CE School BusTest Lab:MGA Research Corporation

NHTSA No.: **CC0900** Test Date: **09/30/11** 

# MARKINGS ON THE FLASHER

Flasher Harness Number

392585

|          | Test Results                   | PASS/FAIL or N/A |
|----------|--------------------------------|------------------|
| S5.3.1   | Reflectorized Material         | PASS             |
| S5.3.1.1 | Optional Illuminated Lettering | N/A              |
| S5.3.2   | Red Flashing Lamps             | PASS             |

Eine Josedwan Hichal Janory Recorded By: <u></u> Approved By: \_

# **STOP SIGNAL ARM INSTALLATION (S5.4)**

# Test Vehicle:2012 IC Corp CE School BusTest Lab:MGA Research Corporation

 NHTSA No.:
 CC0900

 Test Date:
 09/30/11

Dimensions and angles measured with Signal Arm in the extended position.

| Boquiromonto  | Stop Signal Arm                      |
|---|--------------------------------------|
| Requirements  | Forward                              |
| Signal arm perpendicular to side of bus<br>(Measure angle between vertical plane of side of bus and vertical<br>plane of the signal arm.) 90 $\pm$ 5°           | 90.1°                                |
| Top edge of signal arm parallel to horizontal plane<br>(Measure angle between vertical plane of side of bus and the top<br>edge of the signal arm.) 90 $\pm$ 5° | 89.6°                                |
| Top edge of signal arm not more than 152.4 mm from a horizontal lower edge of frame of passenger window immediately behind the                                  | plane tangent to<br>driver's window: |
| Measure top corner closest to the school bus to the bottom edge of the window.  | 2 mm                                 |
| Measure top corner furthest from school bus to the bottom edge of the window.   | 2 mm                                 |
| Vertical centerline of signal arm not less than 228.6 mm<br>away from side of bus   | 300 mm                               |
| Stop signal arm(s) installed on left side of bus<br>(Yes, No, or Not Applicable)  | Yes                                  |

| Test Results |                              | PASS/FAIL or N/A |  |
|--------------|------------------------------|------------------|--|
| S5.4         | Stop Signal Arm Installation | PASS             |  |

Approved By: Michael Janon

# **STOP SIGNAL ARM OPERATION (S5.5)**

| Test Vehicle: | 2012 IC Corp CE School Bus |
|---------------|----------------------------|
| Test Lab:     | MGA Research Corporation   |

NHTSA No.: CC0900 Test Date: 09/30/11

Stop Signal Arm(s) shall be automatically extended, at a minimum, whenever the red signal lamps on the bus required by FMVSS 108 are activated; except that a manual override device may be installed that prevents automatic extension.

| Poquiromonto  | Stop Signal Arm |
|---|-----------------|
| Requirements  | Forward         |
| Signal Arm(s) automatically extended when red lights are activated and override device is not activated. (Yes, No, or Not Applicable)   | Yes             |
| If a MANUAL OVERRIDE DEVICE is installed, enter applicable da   | ta below:       |
| Mechanism for activating the override device is within reach of the school bus driver (Yes/No)  | N/A             |
| While the override device is activated; there is a continuous or intermittent signal audible to the driver unless equipped with optional cut-off timing device (Measure duration ≥ 10 min.) (Yes/No)  | N/A             |
| If audible signal is equipped with optional cut-off timing device,<br>it sounds for at least 60 seconds while the manual override is activated.<br>(Measure 3 times, duration $\geq$ 60 sec.)   | N/A             |
| If audible signal is equipped with optional cut-off timing device,<br>ilt automatically recycles every time the service entry door is opened while<br>the engine is running and the manual override is engaged.<br>(Recycle 3 times, Yes/No each cycle) | N/A             |

Describe location and mode of operation of the manual override control, if installed:

| Test Results |                           | PASS/FAIL or N/A |
|--------------|---------------------------|------------------|
| S5.5         | Stop Signal Arm Operation | N/A              |

Approved By: <u>Fichal</u>

# **SECTION 4**

# INSTRUMENTATION AND EQUIPMENT LIST

# Test Vehicle:2012 IC Corp CE School BusTest Lab:MGA Research Corporation

 NHTSA No.:
 CC0900

 Test Date:
 09/30/11

Identify the instruments used during this test and record their make, model, serial number, range, accuracy, and calibration date.

|            | Digital Caliper | Inclinometer       | Tape Measure |
|------------|-----------------|--------------------|--------------|
| Make       | Mitutoyo        | Digital Protractor | Stanley      |
| Model      | 6" 500-171-20   | Pro 360            | Powerlock 3M |
| Serial No. | 05389443        | 002                | 573          |
| Range      | 0 to 150 mm     | 0 to 360 degrees   | 0 to 8 m     |
| Accuracy   | 0.01 mm         | 0.1 degree         | 1 mm         |
| Cal. Date  | 09/08/11        | Daily              | 06/06/11     |
| Cal. Due   | 03/08/12        | N/A                | 12/06/11     |

# SECTION 5 PHOTOGRAPHS

# TABLE OF PHOTOGRAPHS

| Photo No. |   | Page No. |
|-----------|---|----------|
| 1         | 3/4 Frontal View from Left Side of Vehicle with Stop Signal Arm | 15       |
| 2         | Vehicle Certification Label                                     | 16       |
| 3         | Manufacturer Information Label                                  | 17       |
| 4         | Front Close Up View of Stop Signal Arm                          | 18       |
| 5         | Back Close Up View of Stop Signal Arm                           | 19       |
| 6         | Close Up View of System Controls                                | 20       |
| 7         | Switch Console Relative to the Driver Seating Position          | 21       |
| 8         | Integrated Flasher Unit   | 22       |







# Test Vehicle:2012 IC Corp CE School BusTest Lab:MGA Research Corporation

 NHTSA No.:
 CC0900

 Test Date:
 09/30/11







CC0900 09/30/11

NHTSA No.: Test Date:

2012 IC Corp CE School Bus MGA Research Corporation

Test Vehicle: Test Lab:



