**REPORT NUMBER: 220-MGA-2011-002** 

### SAFETY COMPLIANCE TESTING FOR FMVSS NO. 220 SCHOOL BUS ROLLOVER PROTECTION

### 2011 GIRARDIN MICRO BIRD SCHOOL BUS NHTSA NO.: CB0903

PREPARED BY:
MGA RESEARCH CORPORATION
5000 WARREN ROAD
BURLINGTON, WI 53105



**TEST DATE: NOVEMBER 2, 2011** 

**FINAL REPORT DATE: JANUARY 4, 2012** 

### **FINAL REPORT**

PREPARED FOR:
U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
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15 Supplementary Note	20		

### 15. Supplementary Notes

### 16. Abstract

Compliance tests were conducted on the subject 2011 Girardin Micro Bird School Bus NHTSA No.: CB0903, in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-220-02 for the determination of FMVSS 220 compliance.

Test failures were as follows: None.

17. Key Words		18. Distribution State	ement	
17. Ney Words		Copies of this report		
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		NHTSA Technical Information		
Safety Engineering			normation	
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## SECTION 1 PURPOSE OF COMPLIANCE TEST

Tests were conducted on a 2011 Girardin Micro Bird School Bus NHTSA No.: CB0903, in accordance with the specifications of the Office of Vehicle Safety Compliance (OVSC) Test Procedure, TP-220-02, to determine compliance to the requirements of Federal Motor Vehicle Safety Standards (FMVSS) 220, "School Bus Rollover Protection".

This program is sponsored by the National Highway Traffic Safety Administration (NHTSA), under Contract No.: DTNH22-08-D-00075.

## SECTION 2 TEST DATA SUMMARY

Based on the tests performed, the 2011 Girardin Micro Bird School Bus, NHTSA No.: CB0903 appears to meet the requirements of FMVSS 220. The ambient temperature during testing was 19° C.

### **TEST RESULTS**

S4.a	The downward vertical movement of any point on the application plate shall not exceed 130 mm.	PASS
	Each emergency exit shall be capable of:	
S4.b	Unlatching per FMVSS 217	N/A
	Opening per FMVSS 217	N/A

Comments: The rear emergency exit was damaged during previous FMVSS 301 testing performed on the vehicle; therefore, the unlatching and opening efforts are not applicable.

# SECTION 3 COMPLIANCE TEST DATA

The following data sheets document the results of testing on the 2011 Girardin Micro Bird School Bus, NHTSA No. CB0903.

## DATA SHEET 1 VEHICLE INFORMATION

Test Vehicle: 2011 Girardin Micro Bird School Bus NHTSA No.: CB0903
Test Lab: MGA Research Corporation Test Date: 11/02/11

Contract No.:	DTNH22-08-D-00075	
Laboratory Name:	MGA Research Corporation	

### **INCOMPLETE VEHICLE**

Manufacturer:	Ford Motor Company	
Model:	Bus	
VIN:	1FDEE3FLXBDA10617	
Certification Date:	09/10	

### **COMPLETED VEHICLE (SCHOOL BUS)**

Manufacturer:	Girardin	
Make/Model:	Micro Bird	
VIN:	1FDEE3FLXBDA10617	
NHTSA No.:	CB0903	
Color:	Yellow	
GVWR:	5,216 kg / 11,500 lbs	
Build Date:	11/10	
Certification Date:	11/10	

#### **DATES**

Vehicle Receipt:	12/09/10	
Start of Compliance Test:	11/02/11	
Completion of Compliance Test:	11/02/11	

Comments: All tests were performed in accordance with the references outlined in: TP-220-02.

# DATA SHEET 1 (CONTINUED) VEHICLE INFORMATION

### SCHOOL BUS UNLOADED VEHICLE WEIGHT (UVW)

	Units	As Delivered (UVW) (Axle)		
	Offiles	Front	Rear	Total
Left	kg	653.2	1,152.2	
Right	kg	687.2	1,195.2	
Ratio	%	36.3	63.7	
Totals	kg	1,340.4	2,347.4	3,687.8

### SCHOOL BUS ROOF AND APPLICATION PLATE DATA

Dimensions	School Bus Roof	Calculated Roof Plate	Actual Roof Plate
Length (mm):	4,648	4,343	4,572
Width (mm):	2,185	914	914

Note:	The vehicle w	as centered laterally a	nd longitudinally under t	the roof load application plate.
Schoo	l Bus Has:	X Rigid Frame;	Unibody	

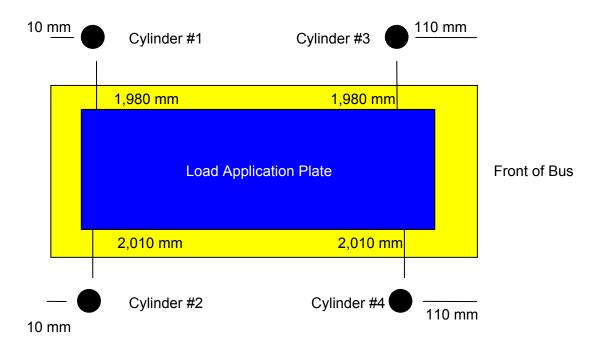
Components Removed From Vehicle Before Testing: Strobe lights, marker lights, and roof vent

## DATA SHEET 1 (CONTINUED) VEHICLE INFORMATION

#### LINEAR DISPLACEMENT TRANSDUCER LOCATION

Description	LF	RF	LR	RR
Perpendicular Distance from closest corner of load application plate (mm)	110	110	10	10
From closest outside edge of load application plate (mm)	1,980	2,010	1,980	2,010

Note: LR = Left Rear, RR = Right Rear, LF = Left Front, and RF = Right Front



Comments: Horizontal lasers were used at each roof corner to show individual crush at each corner. Tape was placed on the bus sidewall at the nearest point to the roof corners. This tape was marked at each indicated point of interest during the profile. These marks were measured with a calibrated steel rule at the conclusion of the testing. These are used as the delivered displacement values. Displacement transducers were also used at the cylinders. The measurements in reference to the nearest bus corner can give triangulation coordinates. These measurements are used as secondary to the laser measurements.

Recorded By:

Approved By:

Date: 11/02/11

## DATA SHEET 2 FORCE APPLICATION AND DEFLECTION INFORMATION

Test Vehicle: 2011 Girardin Micro Bird School Bus NHTSA No.: CB0903
Test Lab: MGA Research Corporation Test Date: 11/02/11

### FORCE APPLICATION PLATE LOAD CALCULATION

Unloaded Delivered Weight (UVW):	3,687.8 kg
Calculated Test Load = 1.5 * UVW:	5,531.7 kg (54,243 N)
Range of Test Load (-1% to -3%):	5,476.4 kg to 5,365.7 kg (53,701 N – 52,616 N)

#### FORCE APPLICATION PLATE LOAD

		Pre-load		Maximum Loa	ad	Deflection B-A	
		Displacement A (mm)	Load (N)	Displacement B (mm)	Load (N)	(mm)	
	1 (LR)	1	399.8	37	12,873	36	
O dia da a	2 (RR)	3	238.3	102	13,576	99	
Cylinder	3 (LF)	0	448.9	2	12,774	2	
	4 (RF)	2	474.3	104	13,430	102	
Total Load			1,561.3		52,653		

#### FORCE APPLICATION PLATE DEFLECTION

		Pre-load	Maximum Load	Deflection B-A	Deflection ≤ 130 mm?		
		Displacement A (mm)	Displacement B (mm)	(mm)	Yes - Pass	No - Fail	
Corner of	1 (LR)	2	-5	7	PASS		
Bus Force	2 (RR)	3	36	33	PASS		
Application	3 (LF)	1	9	8	PASS		
Plate	4 (RF)	1	56	55	PASS		
Average Deflection				26			

Note: LR = Left Rear, RR = Right Rear, LF = Left Front, and RF = Right Front

Comments: Deflection at each corner of the required force application plate area was measured with the use of laser indicators positioned near the four most outboard corners of the vehicle's roof.

Recorded By: \_\_\_\_

Approved By:

Date: 11/02/11

## DATA SHEET 3 FORCE AND OPENING AREA TEST OF EMERGENCY EXITS

Test Vehicle: 2011 Girardin Micro Bird School Bus NHTSA No.: CB0903
Test Lab: MGA Research Corporation Test Date: 11/02/11

		Yes - Pass	No - Fail
Can all exits be manually released and extended by a sing tools, remote controls, and without the engine running?	N/A	N/A	
	BEFORE LOAD:	N/A	N/A
Is emergency exit door releasable from inside the school bus?	MAXIMUM LOAD:	N/A	N/A
	AFTER LOAD:	N/A	N/A
	BEFORE LOAD:	N/A	N/A
Is emergency exit door releasable from outside the school bus?	MAXIMUM LOAD:	N/A	N/A
	AFTER LOAD:	N/A	N/A

Note: BEFORE, MAXIMUM & AFTER LOAD, refer to the time when the assessment was made relative to load being applied to the school bus roof with the force application plate.

Comments: None

Recorded By: <

Approved By: Date: 11/02/11

#### **DATA SHEET 4**

### FORCE AND OPENING AREA TEST OF EMERGENCY EXITS (INTERIOR)

Test Vehicle: 2011 Girardin Micro Bird School Bus NHTSA No.: CB0903
Test Lab: MGA Research Corporation Test Date: 11/02/11

FORCE TO RELEASE (UNLATCH) THE EMERGENCY EXITS

Exit	BEFORE		? MAXIMUM L		Force ≤ 178 N?		AFTER LOAD	Force ≤ 178 N?		Type
Location	(N)	Yes - Pass	No - Fail	(N)	Yes - Pass	No - Fail	(N)	Yes - Pass	No - Fail	ot Motion
	N/A			N/A			N/A			NI/A
	N/A			N/A			N/A			N/A
Rear Door	N/A			N/A			N/A			Does Not
	Average: N/A			Average: N/A			Average: N/A			Latch

FORCE TO EXTEND (OPEN) THE EMERGENCY EXITS

Exit	BEFORE LOAD		≤ 178 ?	MAXIMUM LOAD	Force ≤ 178 N?		AFTER LOAD	Force ≤ 178 N?		Type
Location	(N)	Yes - Pass	No - Fail	(N)	Yes - Pass	No - Fail	(N)	Yes - Pass	No - Fail	ot Motion
	N/A			N/A			N/A			NI/A
	N/A			N/A			N/A			N/A Does
Rear Door	N/A			N/A			N/A			Not
	Average: N/A			Average: N/A			Average: N/A			Latch

Note: BEFORE, MAXIMUM & AFTER LOAD, refer to the time when the assessment was made relative to load being applied to the school bus roof with the force application plate.

Comments: None

Recorded By: S

Annroved By

Date: 11/02/11

#### **DATA SHEET 5**

## FORCE AND OPENING AREA TEST OF EMERGENCY EXITS (EXTERIOR)

Test Vehicle: 2011 Girardin Micro Bird School Bus NHTSA No.: CB0903
Test Lab: MGA Research Corporation Test Date: 11/02/11

FORCE TO RELEASE (UNLATCH) THE EMERGENCY EXITS

Exit	BEFORE Force ≤ 178 N?		MAXIMUM LOAD	Force ≤ 178 N?		AFTER LOAD	Force ≤ 178 N?		Type	
Location	(N)	Yes - Pass	No - Fail	(N)	Yes - Pass	No - Fail	(N)	Yes - Pass	No - Fail	ot Motion
	N/A			N/A			N/A			N1/A
	N/A			N/A			N/A			N/A
Rear Door	N/A			N/A			N/A			Does Not
	Average:			Average:			Average:			Latch
	N/A			N/A			N/A			Laton

FORCE TO EXTEND (OPEN) THE EMERGENCY EXITS

Exit	I DAD N?		MAXIMUM LOAD	Force ≤ 178 N?		AFTER LOAD	Force ≤ 178 N?		Type	
Location	(N)	Yes - Pass	No - Fail	(N)	Yes - Pass	No - Fail	(N)	Yes - Pass	No - Fail	ot Motion
	N/A			N/A			N/A			NI/A
	N/A			N/A			N/A			N/A Does
Rear Door	N/A			N/A			N/A			Not
	Average: N/A			Average: N/A			Average: N/A			Latch

Note: BEFORE, MAXIMUM & AFTER LOAD, refer to the time when the assessment was made relative to load being applied to the school bus roof with the force application plate.

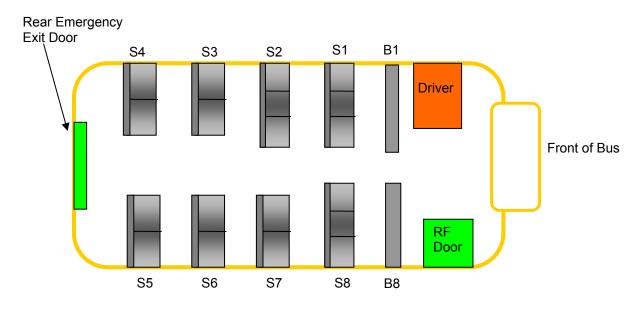
Comments: None

Recorded By:

Approved By: Date: 11/02/11

## DATA SHEET 6 EMERGENCY EXIT MEASUREMENTS

Test Vehicle: 2011 Girardin Micro Bird School Bus NHTSA No.: CB0903
Test Lab: MGA Research Corporation Test Date: 11/02/11



		Height (mm)	Width (mm)	Required Test Form (Ellipsoid or Parallelepiped)	Opening unobstructe of the tes Yes – Pass	d passage
					rass	ı alı
1	Rear Door	1,330	840	Parallelepiped		

Comments: Not applicable per COTR.

Recorded By:

Approved By: Date: 11/02/11

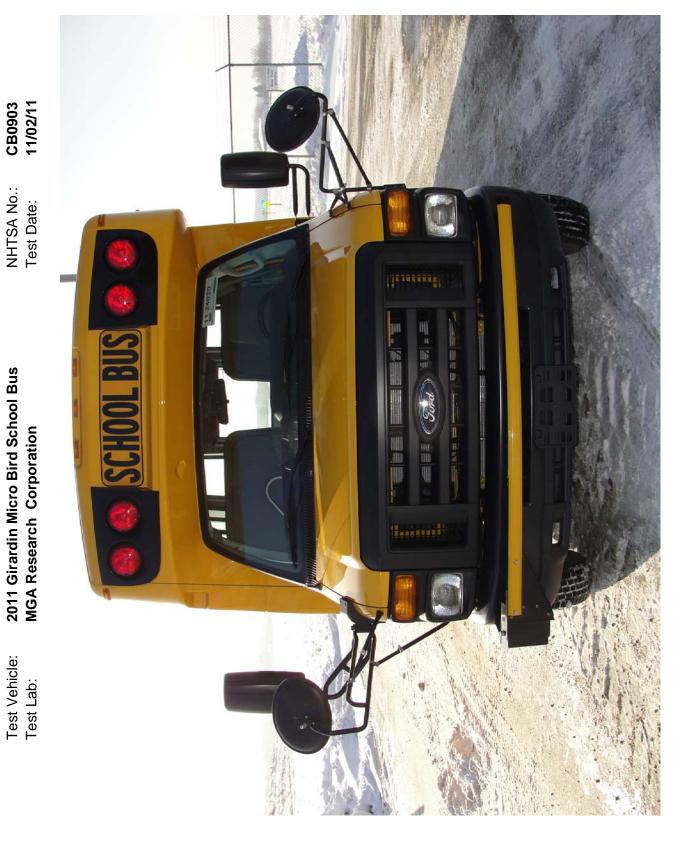
# SECTION 4 INSTRUMENTATION AND EQUIPMENT LIST

Equipment	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
Steel Tape	Stanley	Power Lock	604	08/04/11	02/16/12
Cylinder #1 Load Cell	Interface	1220AF-50K-B	315453	10/26/11	04/26/12
Cylinder #1 Displacement Pot.	Ametek	P-40A	0108-27166	09/02/11	03/02/12
Cylinder #2 Load Cell	Interface	1220AF-50K-B	321811	10/26/11	04/26/12
Cylinder #2 Displacement Pot.	Ametek	P-40A	0304-21633	09/02/11	03/02/12
Cylinder #3 Load Cell	Interface	1220AF-50K-B	326710	10/26/11	04/26/12
Cylinder #3 Displacement Pot.	Ametek	P-40A	0108-27168	09/02/11	03/02/12
Cylinder #4 Load Cell	Interface	1220AF-50K-B	321788	10/26/11	04/26/12
Cylinder #4 Displacement Pot.	Ametek	P-40A	0108-27167	09/02/11	03/02/12
Force Gauge	Wagner	FDK-60	18109	09/08/11	03/08/12
Inclinometer	Digital Protractor	Pro 360	006	When Used	When Used

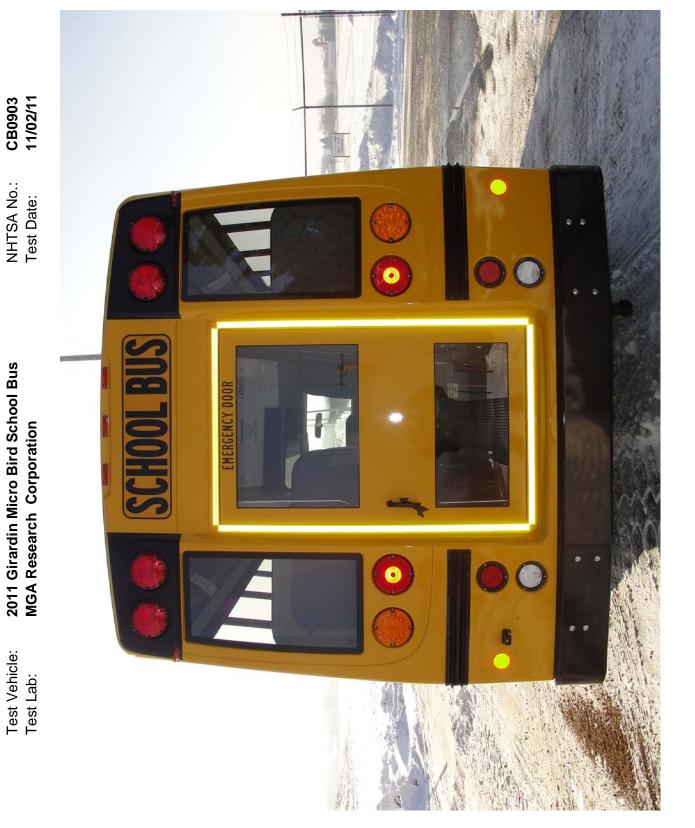
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2011 Girardin Micro Bird School Bus MGA Research Corporation



Full View of Left Side of School Bus Before Testing (as received by MGA)

CB0903 11/02/11

NHTSA No.: Test Date:

2011 Girardin Micro Bird School Bus MGA Research Corporation

Test Vehicle: Test Lab:

Full View of Right Side of School Bus Before Testing (as received by MGA)

Test Vehicle: Test Lab:

2011 Girardin Micro Bird School Bus MGA Research Corporation



2011 Girardin Micro Bird School Bus MGA Research Corporation Test Vehicle: Test Lab:



Test Vehicle: Test Lab:

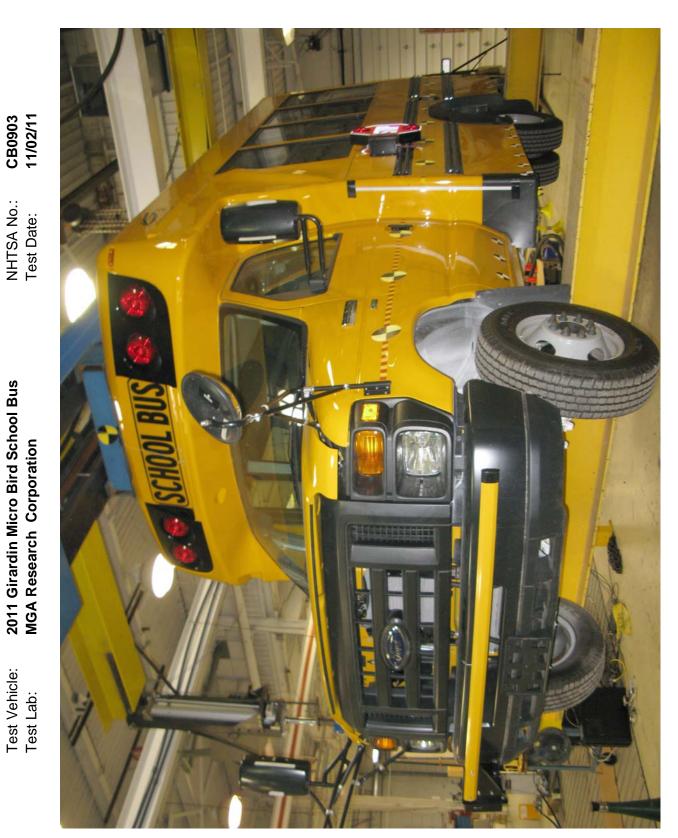
2011 Girardin Micro Bird School Bus MGA Research Corporation

CB0903 11/02/11



Test Vehicle: Test Lab:

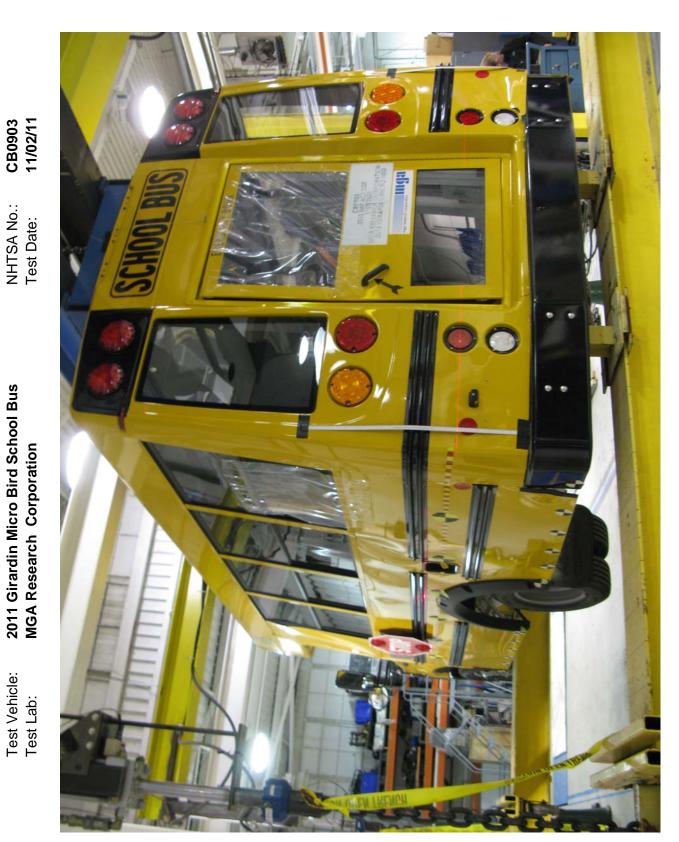
2011 Girardin Micro Bird School Bus MGA Research Corporation











Test Vehicle: Test Lab:

2011 Girardin Micro Bird School Bus MGA Research Corporation

CB0903 11/02/11



Test Vehicle: 2011 Girardin Micro Bird School Bus
Test Lab: MGA Research Corporation

CB0903 11/02/11





Loading Device Placed Against Bus's Roof at Maximum Load Condition (Right Front)

CB0903 11/02/11 NHTSA No.: Test Date: Test Vehicle: Test Lab:

2011 Girardin Micro Bird School Bus MGA Research Corporation



Loading Device Placed Against Bus's Roof at Maximum Load Condition (Right Rear)

2011 Girardin Micro Bird School Bus Test Vehicle: Test Lab:

MGA Research Corporation



Backup Roof Deflection Measuring Device at Maximum Load Condition (Left Front)



Backup Roof Deflection Measuring Device at Maximum Load Condition (Left Rear)



Backup Roof Deflection Measuring Device at Maximum Load Condition (Right Front)



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Test Vehicle:

Backup Roof Deflection Measuring Device at Maximum Load Condition (Right Rear)



Roof, After Removal of Loading Device, Viewed From the Bus Exterior



Roof, After Removal of Loading Device, Viewed From the Bus Interior

CB0903 11/02/11

NHTSA No.: Test Date:

2011 Girardin Micro Bird School Bus MGA Research Corporation

Test Vehicle: Test Lab:

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**MGA Research Corporation** 

2011 Girardin Micro Bird School Bus

Test Vehicle: Test Lab:

NHTSA No.:

**CB0903** 





DATE OF MANUFACTURE NOVEMBER MFD BY: CORP.MICRO BIRD INC.

NUMBER 11-24020

5,216 KG (11,500 LB)

FRONT 1,837 KG (4,050 LB)

TIRES LT225/75R16E

RIMS AT 450 KPA(65 PSI) 16X6.0K

COLD SINGLE

3,545 KG (7,800 LB) REAR GAWR

TIRES LT225/75R16E FITE

COLD DUAL RIMS AT 450 KPA(65 PSI) 16X6.0K

THE PRIOR MANUFACTURERS IVD, WHERE APPLICABLE VEHICLE HAS BEEN COMPLETED IN ACCORDANCE TLIN

MOTOR VEHICLE SAFETY STANDARDS, AND THEFT PROTEC VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL

TION STANDARD, IF APPLICABLE IN EFFECT IN 11/10

TYPE CLASSIFICATION: SCHOOL BUS 1FDEE3FLXBDA10617

Certification Label and Tire Placard

RING DUAL DUAL CB0903 11/02/11 NHTSA No.: Test Date: 2011 Girardin Micro Bird School Bus INCOMPLETE VEHICLE MFD. BY FORD A MGA Research Corporation RC: 86 Test Vehicle: Test Lab:

