

FINAL REPORT NUMBER 201UI-MGA-10-08

**SAFETY COMPLIANCE TESTING FOR FMVSS 201
Occupant Protection In Interior Impact
Upper Interior Head Impact Protection**

**FORD MOTOR CO.
2010 Ford Taurus 4-Door Sedan
NHTSA No. CA0212**

**MGA RESEARCH CORPORATION
446 Executive Drive
Troy, Michigan 48083**




Test Dates: May 13-17, 2010
Report Date: August 2, 2010

FINAL REPORT


PREPARED FOR:

**U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
1200 New Jersey Avenue, SE
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WASHINGTON, D.C. 20590**

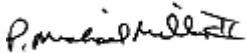
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16. Abstract A compliance test series was conducted on the subject 2010 Ford Taurus 4-Door Sedan, NHTSA No. CA0212, in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-201U-01 for the determination of FMVSS 201 compliance. The testing was conducted at MGA Research Corporation in Troy, Michigan on May 13-17, 2010. Test failures identified were as follows: None The data recorded indicates that the 2010 Ford Taurus 4-Door Sedan tested appears to comply with the upper interior requirements of FMVSS 201.					
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1.0 PURPOSE OF COMPLIANCE TEST

The purpose of this head impact compliance test was to determine whether the subject vehicle, a 2010 Ford Taurus 4-Door Sedan, meets the performance requirements of FMVSS 201, Occupant Protection in Interior Impact - Upper Interior Head Impact Protection.

Tests were conducted on May 13-17, 2010 on a 2010 Ford Taurus 4-Door Sedan, manufactured by Ford Motor Co.

All tests were conducted in accordance with the U. S. Department of Transportation, National Highway Traffic Safety Administration's Laboratory Test Procedure TP-201U-01 dated April 3, 1998 and the corresponding MGA Research Corporation's FMVSS 201U procedure number MGATP201U_FRAME#2 dated August 21, 2009.

All tests were conducted at MGA Research Corporation in Troy, Michigan and were performed by MGA engineers and technicians. The FMVSS 201U impactor test machine was used to conduct the testing. Target locations were determined by using a Coordinate Measurement Machine in conjunction with the MGA EZ-Target™ program and MGA procedure MGATP201U_Test Series dated November 9, 2009.

2.0 COMPLIANCE TEST DATA SUMMARY

The 2010 Ford Taurus 4-Door Sedan was equipped with A, B, and rear-pillars, an adjustable seat belt anchorage on each B-pillar, a grab handle located on the side rail above the rear driver and passenger doors, and front and rear overhead lights.

Upon completion of targeting the test vehicle, twelve (12) targets were chosen to be impacted based upon engineering judgment and certification test data provided by the manufacturer. The twelve (12) targets chosen were:

BP1	BP4	UR2@SR2	UR5@SR3-2
BP2	RP1	UR3@BP	UR6@RP
BP3	FH1	UR4@SR3-1	UR7@SR

The 2010 Ford Taurus 4-Door Sedan tested appears to comply with the upper interior performance criteria for FMVSS 201. The HIC(d) measured using the Part 572L (Free Motion Headform) was below 1000 for each tested component.

TABLE 2-1

SUMMARY TABLE OF TEST RESULTS

VEH. MOD YR/MAKE/MODEL/BODY: 2010 Ford Taurus 4-Door Sedan

VEH. NHTSA NO.: CA0212 VIN: 1FAHP2DW2AG139943 COLOR: Black

VEH. BUILD DATE: January, 2010 TEST DATES: May 13-17, 2010

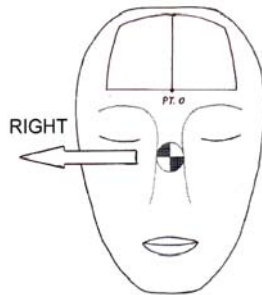
TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Nathaniel Newth,

Donald J. Whiteside

TARGET	VEHICLE SIDE	HORIZONTAL ANGLE (deg)	VERTICAL ANGLE (deg)	VELOCITY (kph)	HIC(d)	FMH HIC	IMPACT ON FMH (mm)	
							Above	Left/Right
BP1	Right	90	19	23.9	673	671	54	5 Right
BP2	Left	270	14	23.8	816	861	14	6 Left
BP3	Right	87	-1	24.1	692	696	11	5 Right
BP4	Right	125	-1	23.5	603	578	13	9 Left
RP1	Left	270	35	23.6	668	665	37	3 Left
FH1	Right	180	50	23.5	474	408	21	1 Left
UR2@SR2	Right	90	50	23.8	814	859	20	1 Right
UR3@BP	Left	270	50	24.1	497	438	19	12 Left
UR4@SR3-1	Right	90	50	23.5	816	862	29	1 Right
UR5@SR3-2	Left	270	50	24.1	814	858	27	2 Left
UR6@RP	Right	60	50	23.8	646	635	31	9 Left
UR7@SR	Left	270	50	23.8	441	364	31	3 Left

Above and left/right refers to the position relative to reference pt. 0 where the target made contact with the Free Motion Headform. See the diagram below for details.



POST TEST COMMENTS:

The following description lists any post-test damage or other test observations for each target.

BP2 Left: Non-functional adjuster.

UR4 Right: Minor headliner deformation.

UR5 Left: Minor headliner deformation.

UR7 Left: Headliner deformation.

REMARKS:

The targets listed were impacted in the following order:

Right: FH1, UR2@SR2, BP4, UR4@SR3-1, BP3, BP1, UR6@RP

Left: BP2, UR3@BP, RP1, UR5@SR3-2, UR7@SR

The 150 mm rule was observed for targets horizontal to each other and the 200 mm rule was observed for vertical components.

RECORDED BY: Donald J. Whiteside

DATE: May, 17, 2010

APPROVED BY: Helen A. Kaletto

TABLE 2-2

GENERAL TEST AND VEHICLE PARAMETER DATA

VEH. MOD YR/MAKE/MODEL/BODY: 2010 Ford Taurus 4-Door Sedan

VEH. NHTSA NO.: CA0212 VIN: 1FAHP2DW2AG139943 COLOR: Black

VEH. BUILD DATE: January, 2010 TEST DATES: May 13-17, 2010

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Nathaniel Newth,
Donald J. Whiteside

INTERIOR TRIM INFORMATION: A, B, and rear-pillars, an adjustable seat belt anchorage on each B-pillar, a grab handle located on the side rail above the rear driver and passenger doors, and front and rear overhead lights.

SUNROOF INFORMATION:

Installed: Yes No

Operation: Electric Manual

SIDE RAIL CURTAIN AIRBAG INFORMATION:

Installed: Yes No

ROLL-BAR INFORMATION:

Installed: Yes No

Padded: Yes No

Braces: Yes No

GENERAL INFORMATION:

Date Received: February 23, 2010; Odometer Reading 3.8 miles

DATA FROM VEHICLE'S CERTIFICATION LABEL:

Vehicle Manufactured By: Ford Motor Co.

Date of Manufacture: January, 2010; VIN: 1FAHP2DW2AG139943

GVWR: 2386 kg; GAWR FRONT: 1279 kg;

GAWR REAR: 1143 kg;

DATA FROM TIRE PLACARD:

Tire Pressure with Maximum Capacity Vehicle Load:

FRONT: 260 kPa REAR: 260 kPa

Recommended Tire Size: P235/60R17

Recommended Cold Tire Pressure:

FRONT: 260 kPa REAR: 260 kPa

Size of Tire on Test Vehicle: P235/60R17

Type of Spare Tire: T155/70D17; Space Saver: X; Standard

VEHICLE CAPACITY DATA:

Type of Front Seats: Bench ; Bucket X; Split Bench

Number of Occupants: Front 2; Rear 3; TOTAL 5

VEHICLE CAPACITY WEIGHT:

Vehicle Capacity Weight (VCW) = 430 kg

No. of Occupants x 68 kg = 340 kg

Rated Cargo/Luggage Weight (RCLW) = 90 kg (difference)

WEIGHT OF TEST VEHICLE AS DELIVERED AT LABORATORY: (with maximum fluids)

Right Front = 522.0 kg Right Rear = 363.0 kg

Left Front = 559.5 kg Left Rear = 337.5 kg

TOTAL FRONT = 1081.5 kg TOTAL REAR = 700.5 kg

% Total Weight = 60.7 % % Total Weight = 39.3 %

TOTAL DELIVERED WEIGHT = 1782.0 kg

CALCULATION OF VEHICLE'S TARGET TEST WEIGHT:

Total Delivered Weight = 1782.0 kg

Max. Test Cargo/Luggage Weight = 90.0 kg

Target Test Weight = 1872.0 kg

WEIGHT OF TEST VEHICLE FULLY LOADED:

Right Front =	<u>515.5</u> kg	Right Rear =	<u>414.0</u> kg
Left Front =	<u>551.5</u> kg	Left Rear =	<u>391.0</u> kg
TOTAL FRONT =	<u>1067.0</u> kg	TOTAL REAR =	<u>805.0</u> kg
% Total Weight =	<u>57.0</u> %	% Total Weight =	<u>43.0</u> %

TOTAL TEST WEIGHT = 1872.0 kg

Weight of ballast secured in vehicle's cargo area = 90.0 kg

TEST VEHICLE ATTITUDE:

AS DELIVERED: Right Front 748 mm; Left Front 740 mm;
Right Rear 779 mm; Left Rear 781 mm;
Pitch Angle at Right Door Sill = 1.1 Rear is higher
Pitch Angle at Left Door Sill = 1.0 Rear is higher
Roll Angle at Front Bumper = 0.0
Roll Angle at Rear Bumper = 0.0

FULLY LOADED: Right Front 751 mm; Left Front 744 mm;
Right Rear 762 mm; Left Rear 764 mm;
Pitch Angle at Right Door Sill = 0.7 Rear is higher
Pitch Angle at Left Door Sill = 0.5 Rear is higher
Roll Angle at Front Bumper = 0.0
Roll Angle at Rear Bumper = 0.1 Left is higher

AS TARGETED: Right Front 911 mm; Left Front 907 mm;
Right Rear 917 mm; Left Rear 918 mm;
Pitch Angle at Right Door Sill = 0.7 Rear is higher
Pitch Angle at Left Door Sill = 0.5 Rear is higher
Roll Angle at Front Bumper = 0.0
Roll Angle at Rear Bumper = 0.1 Left is higher

AS TESTED ON RIGHT SIDE:

Pitch Angle at Right Door Sill = 0.8 Rear is higher
Pitch Angle at Left Door Sill = 0.6 Rear is higher
Roll Angle at Front Bumper = 0.0
Roll Angle at Rear Bumper = 0.1 Left is higher

AS TESTED ON LEFT SIDE:

Pitch Angle at Right Door Sill = 0.8 Rear is higher
Pitch Angle at Left Door Sill = 0.6 Rear is higher
Roll Angle at Front Bumper = 0.0
Roll Angle at Rear Bumper = 0.0

VEHICLE WHEELBASE = 2871 mm

REMARKS: The seat travel distance was measured to be 310 mm for the driver front seat and 254 mm for the passenger front seat.

RECORDED BY: Donald J. Whiteside

DATE: May 6, 2010

APPROVED BY: Helen A. Kaleto

TABLE 2-3
HORIZONTAL IMPACT ANGLE RANGE FOR A AND B PILLARS

VEH. MOD YR/MAKE/MODEL/BODY: 2010 Ford Taurus 4-Door Sedan

VEH. NHTSA NO.: CA0212 VIN: 1FAHP2DW2AG139943 COLOR: Black

VEH. BUILD DATE: January, 2010 TEST DATES: May 13-17, 2010

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Nathaniel Newth,
Donald J. Whiteside

HORIZONTAL IMPACT ANGLE RANGE FOR A AND B PILLARS

	HORIZONTAL ANGLE SPECIFIED RANGE	MINIMUM HORIZONTAL ANGLE	MAXIMUM HORIZONTAL ANGLE
A-PILLAR	L 195°-255°	L 203.9°	L 254.4°
	R 105°-165°	R 111.1°	R 156.1°
B-PILLAR	L 195°-345°	L 233.1°	L 275.2°
	R 15°-165°	R 86.4°	R 126.8°

AS DETERMINED USING THE PROCEDURES SPECIFIED IN S8.13.4.1

REMARKS:

RECORDED BY: Donald J. Whiteside

DATE: May 6, 2010

APPROVED BY: Helen A. Kaleto

TABLE 2-4

VERTICAL IMPACT ANGLE RANGES

VEH. MOD YR/MAKE/MODEL/BODY: 2010 Ford Taurus 4-Door Sedan

VEH. NHTSA NO.: CA0212 VIN: 1FAHP2DW2AG139943 COLOR: Black

VEH. BUILD DATE: January 2010 TEST DATES: May 13-17, 2010

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Nathaniel Newth,

Donald J. Whiteside

VERTICAL IMPACT ANGLE RANGES

		VERTICAL ANGLE SPECIFIED RANGE	MINIMUM VERTICAL ANGLE	MAXIMUM VERTICAL ANGLE
FRONT HEADER	FH1	L 0°-50°	L 0°	L 50°
		R 0°-50°	R 0°	R 50°
	FH2	L 0°-50°	L 0°	L 50°
		R 0°-50°	R 0°	R 50°
SIDE RAIL	SR1	L 0°-50°	L 0°	L 42°
		R 0°-50°	R 0°	R 41°
	SR2A	L 0°-50°	L 0°	L 41°
		R 0°-50°	R 0°	R 42°
	SR2B	L 0°-50°	L 0°	L 42°
		R 0°-50°	R 0°	R 41°
	SR3-1	L 0°-50°	L 0°	L 42°
		R 0°-50°	R 0°	R 42°
	SR3-2	L 0°-50°	L 0°	L 40°
		R 0°-50°	R 0°	R 40°
REAR HEADER	RH	L 0°-50°	L 0°	L 50°
		R 0°-50°	R 0°	R 50°

		VERTICAL ANGLE SPECIFIED RANGE		MINIMUM VERTICAL ANGLE		MAXIMUM VERTICAL ANGLE		
A-PILLAR	AP1	L	-5°-50°	L	-5°	L	27°	
		R	-5°-50°	R	-5°	R	27°	
	AP2	L	-5°-50°	L	-5°	L	50°	
		R	-5°-50°	R	-5°	R	50°	
	AP3	L	-5°-50°	L	-5°	L	48°	
		R	-5°-50°	R	-5°	R	48°	
B-PILLAR	BP1	L	-10°-50°	L	-10°	L	19°	
		R	-10°-50°	R	-10°	R	19°	
	BP2*	L	0°-50°	L	0°	L	14°	
		R	0°-50°	R	0°	R	14°	
	BP3	L	-10°-50°	L	-10°	L	-1°	
		R	-10°-50°	R	-10°	R	-1°	
	BP4	L	-10°-50°	L	-10°	L	-1°	
		R	-10°-50°	R	-10°	R	-1°	
	REAR PILLAR	RP1	L	-10°-50°	L	-10°	L	35°
			R	-10°-50°	R	-10°	R	35°
RP2		L	-10°-50°	L	-10°	L	23°	
		R	-10°-50°	R	-10°	R	23°	
UPPER ROOF 1		0°-50°		0°		50°		
UPPER ROOF 2		0°-50°		0°		50°		
UPPER ROOF 3		0°-50°		0°		50°		
UPPER ROOF 4		0°-50°		0°		50°		
UPPER ROOF 5		0°-50°		0°		50°		
UPPER ROOF 6		0°-50°		0°		50°		
UPPER ROOF 7		0°-50°		0°		50°		

As determined using the Procedures specified in S8.13.4.2. *Target BP2 is a seat belt anchorage location.

RECORDED BY: Donald J. Whiteside

DATE: May 6, 2010

APPROVED BY: Helen A. Kalet

TABLE 2-5

TARGET MEASUREMENTS

VEH. MOD YR/MAKE/MODEL/BODY: 2010 Ford Taurus 4-Door Sedan

VEH. NHTSA NO.: CA0212 VIN: 1FAHP2DW2AG139943 COLOR: Black

VEH. BUILD DATE: January, 2010 TEST DATES: May 13-17, 2010

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Nathaniel Newth,

Donald J. Whiteside

Measurement	Description	Left Side	Right Side
M	Seat Fore/Aft Travel (Front seats)	310 mm	254 mm
T ⁰	Horizontal < {CG-F1 (Left Seat) to (Right A-Pillar)}	105.6 ⁰	--
A1 ⁰	360 ⁰ - T ⁰	254.4 ⁰	--
W ⁰	Horizontal < {CG-2 (Left Seat) to (Left A-Pillar)}	203.9 ⁰	--
A2 ⁰	A2 ⁰ = W ⁰	203.9 ⁰	--
U ⁰	Horizontal < {CG-2 (Left Seat) to (Left B-Pillar)}	275.2 ⁰	--
B1 ⁰	B1 ⁰ = U ⁰	275.2 ⁰	--
V ⁰	Horizontal < {CG-R (Left Seat) to (Left B-Pillar)}	233.1 ⁰	--
B2 ⁰	B2 ⁰ = V ⁰	233.1 ⁰	--
W ⁰ (right)	Horizontal < {CG-F2 (Right Seat) to (Right A-Pillar)}	--	156.1 ⁰
A1 ⁰ (right)	A1 ⁰ (right) = W ⁰ (right)	--	156.1 ⁰
T ⁰ (right)	Horizontal < {CG-F1 (Right Seat) to (Left A-Pillar)}	--	248.9 ⁰
A2 ⁰ (right)	360 ⁰ -T ⁰ (right)	--	111.1 ⁰
V ⁰ (right)	Horizontal < {CG-R (Right Seat) to (Right B-Pillar)}	--	126.8 ⁰
B1 ⁰ (right)	B1 ⁰ (right) = V ⁰ (right)	--	126.8 ⁰
U ⁰ (right)	Horizontal < {CG-F2 (Right Seat) to (Right B-Pillar)}	--	86.4 ⁰
B2 ⁰ (right)	B2 ⁰ (right) = U ⁰ (right)	--	86.4 ⁰
J	A-Pillar {(Plane 3) – (Plane 5)}	278.8 mm	278.7 mm
J/2	J ÷ 2	139.4 mm	139.4 mm
D1	Upper Roof {(Plane A) – (Plane B)}	1850.0 mm	
D1/2	D1 ÷ 2	925.0 mm	

Measurement	Description	Left Side	Right Side
D2	Upper Roof {(Plane C) – (Plane D)}	1265.1 mm	
D2/2	D2 ÷ 2	632.6 mm	
.35D1	.35 x D1	647.5 mm	
.35D2	.35 x D2	442.8 mm	
N	B-Pillar {(BPR) – (lowest point on daylight opening forward of B-Pillar)}	388.1 mm	389.0 mm
N/2	B-Pillar {(BP3) – (lowest point on daylight opening forward of B-Pillar)}	194.0 mm	194.5 mm
N/4	B-Pillar {(BP4) – (lowest point on daylight opening forward of B-Pillar)}	97.0 mm	97.3 mm
D	R-Pillar (Point 7 – Point M)	802.0 mm	803.0 mm
3D/7	3*D / 7	343.7 mm	344.1 mm

As determined using the Procedures specified in S10.1-10.13.

SgRP Locations (world coordinates)						
	Left (mm)			Right (mm)		
	x	y	z	x	y	z
Front	3336.4	-377.9	1265.1	3336.4	378.2	1265.1
Rear	4249.8	-377.9	1210.9	4249.8	378.2	1210.9

SgRP Locations (vehicle coordinates)						
	Left (mm)			Right (mm)		
	x	y	z	x	y	z
Front	3336.4	-377.9	1265.1	3336.4	378.2	1265.1
Rear	4249.8	-377.9	1210.9	4249.8	378.2	1210.9

CG Locations (world coordinates)						
	Left (mm)			Right (mm)		
	x	y	z	X	y	Z
CGF1	3186.4	-377.9	1925.1	3242.4	378.2	1925.1
CGF2	3496.4	-377.9	1925.1	3496.4	378.2	1925.1
CGR	4409.8	-377.9	1870.9	4409.8	378.2	1870.9

REFERENCE FOR VEHICLE COORDINATE SYSTEM (measured in millimeters):

Front driver seat front outboard mount (x, y, z) = 2934.0, -582.0, 1026.0

Front driver door upper striker (x, y, z) = 3475.0, -818.0, 1430.0

Front passenger door upper striker (x, y, z) = 3475.0, 818.0, 1430.0

REMARKS:

RECORDED BY: Donald J. Whiteside

DATE: May 6, 2010

APPROVED BY: Helen A. Kaleto

TABLE 2-6

SUMMARY OF TARGETING RESULTS

VEH. MOD YR/MAKE/MODEL/BODY: 2010 Ford Taurus 4-Door Sedan

VEH. NHTSA NO.: CA0212 VIN: 1FAHP2DW2AG139943 COLOR: Black

VEH. BUILD DATE: January, 2010 TEST DATES: May 13-17, 2010

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Nathaniel Newth,

Donald J. Whiteside

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
A-Pillar Left Side								
AP1	3074.5	-574.5	2027.0	--	--	Yes	--	--
REL	3077.1	-580.3	2007.0	253	27	--	1	No
AP2	2958.6	-622.7	1939.7	203	50	No	--	No
AP3	2839.4	-648.6	1888.1	203	48	No	--	No
A-Pillar Right Side								
AP1	3075.1	572.8	2026.7	--	--	Yes	--	--
REL	3086.5	577.7	2009.7	112	27	--	1	No
AP2	2959.7	623.8	1939.5	155	50	No	--	No
AP3	2839.1	645.1	1888.3	155	48	No	--	No
B-Pillar Left Side								
BP1	3610.4	-526.2	2107.4	--	--	Yes	--	--
REL	3611.8	-460.3	2130.4	270	19	--	3	No
BP2	3595.7	-604.0	1857.7	270	14	No	--	Yes
BP3	3553.7	-606.3	1914.2	--	--	Yes	--	--
REL	3553.8	-596.9	1934.5	274	-1	--	1	No
BP4	3657.4	-642.1	1818.2	234	-1	No	--	No

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
B-Pillar Right Side								
BP1	3611.4	528.8	2106.7	--	--	Yes	--	--
REL	3609.5	458.0	2130.6	90	19	--	3	Yes
BP2	3596.3	605.5	1857.3	90	14	No	--	No
BP3	3553.3	607.5	1913.1	--	--	Yes	--	--
REL	3551.1	593.9	1934.5	87	-1	--	1	Yes
BP4	3657.2	642.5	1816.5	125	-1	No	--	Yes
Rear Pillar Left Side								
RP1	4604.8	-530.7	2040.7	--	--	Yes	--	--
REL	4595.0	-489.4	2048.7	270	35	--	2	Yes
RP2	4566.0	-633.3	1891.3	--	--	Yes	--	--
REL	4485.2	-616.8	1945.3	270	23	--	4	No
Rear Pillar Right Side								
RP1	4609.0	531.6	2042.6	--	--	Yes	--	--
REL	4597.8	483.8	2049.6	90	35	--	2	No
RP2	4563.5	633.7	1893.3	--	--	Yes	--	--
REL	4485.0	615.9	1948.9	90	23	--	4	No
Front Header Left Side								
FH1	3010.6	-469.9	2067.0	--	--	Yes	--	--
REL	3018.5	-423.2	2070.3	180	50	--	2	No
FH2	2994.5	-323.8	2070.6	180	50	No	--	No
Front Header Right Side								
FH1	3012.8	466.6	2069.8	--	--	Yes	--	--
REL	3011.1	413.7	2069.4	180	50	--	2	Yes
FH2	2997.0	319.1	2072.8	180	50	No	--	No
Side Rail Left Side								
SR1	3224.3	-538.7	2087.8	--	--	Yes	--	--
REL	3225.9	-558.0	2051.4	270	42	--	2	No
SR2A	3374.8	-537.1	2110.8	--	--	Yes	--	--

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
REL	3369.1	-554.1	2062.4	270	41	--	2	No
SR2B	3310.3	-538.2	2105.6	--	--	Yes	--	--
REL	3310.9	-555.5	2061.7	270	42	--	2	No
SR3-1	4039.2	-472.3	2102.6	270	42	No	--	No
SR3-2	4190.4	-472.0	2095.1	270	40	No	--	No
Side Rail Right Side								
SR1	3224.7	535.2	2086.3	--	--	Yes	--	--
REL	3257.9	505.3	2071.2	90	41	--	2	No
SR2A	3374.7	534.1	2107.0	--	--	Yes	--	--
REL	3410.5	503.5	2081.4	90	42	--	2	No
SR2B	3311.2	534.7	2108.4	--	--	Yes	--	--
REL	3282.5	505.3	2071.8	90	41	--	2	No
SR3-1	4039.2	472.5	2102.3	90	42	No	--	No
SR3-2	4190.9	470.4	2095.5	90	40	No	--	No
Rear Header Left Side								
RH	4587.9	-377.2	2070.1	0	50	No	--	No
Rear Header Right Side								
RH	4589.8	378.0	2069.0	0	50	No	--	No
Upper Roof Left Side								
UR1@SR1	3210.1	-433.5	2090.6	270	50	No	--	No
UR3@BPR	3629.3	-389.3	2137.8	270	50	No	--	Yes
UR5@SR3-2	4204.5	-327.9	2163.5	270	50	No	--	Yes
UR7@SR	3912.3	-356.3	2172.8	270	50	No	--	Yes
Upper Roof Right Side								
UR2@SR2A	3420.4	347.2	2155.0	90	50	No	--	Yes
UR4@SR3-1	4056.6	328.2	2162.0	90	50	No	--	Yes
UR6@RP	4414.6	396.8	2140.2	60	50	No	--	Yes

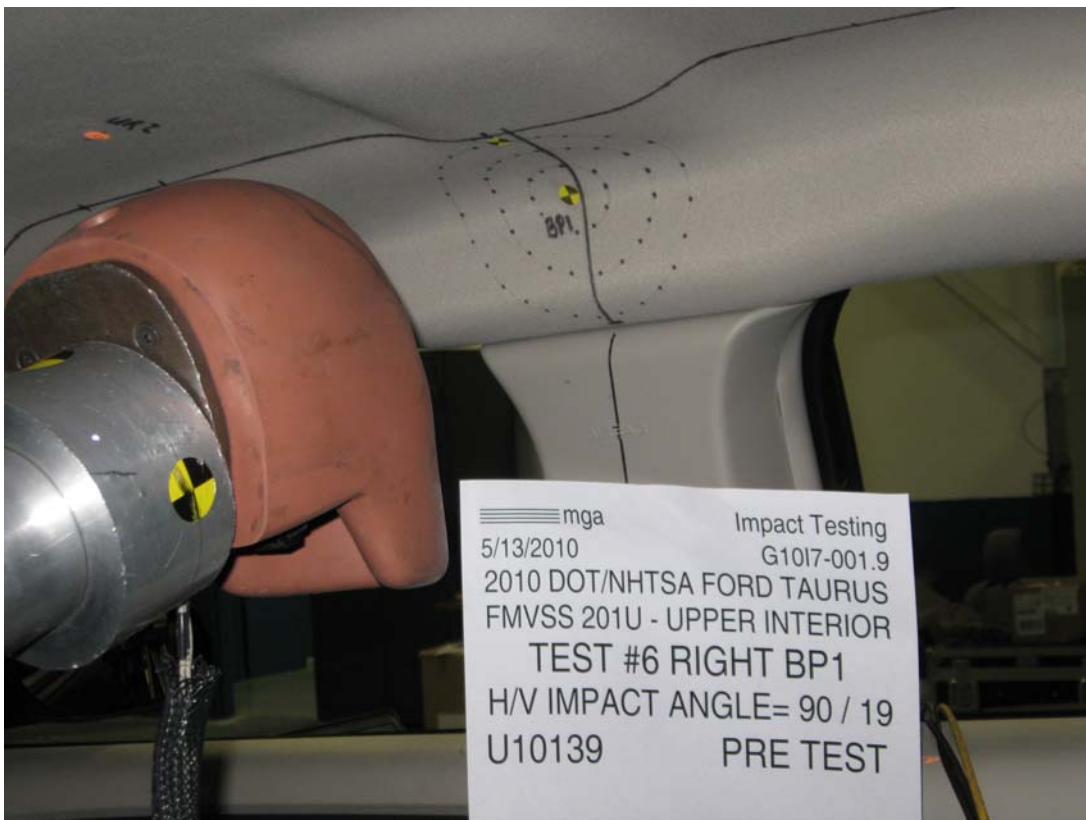
As determined using the Procedures specified in S10.1-10.13.

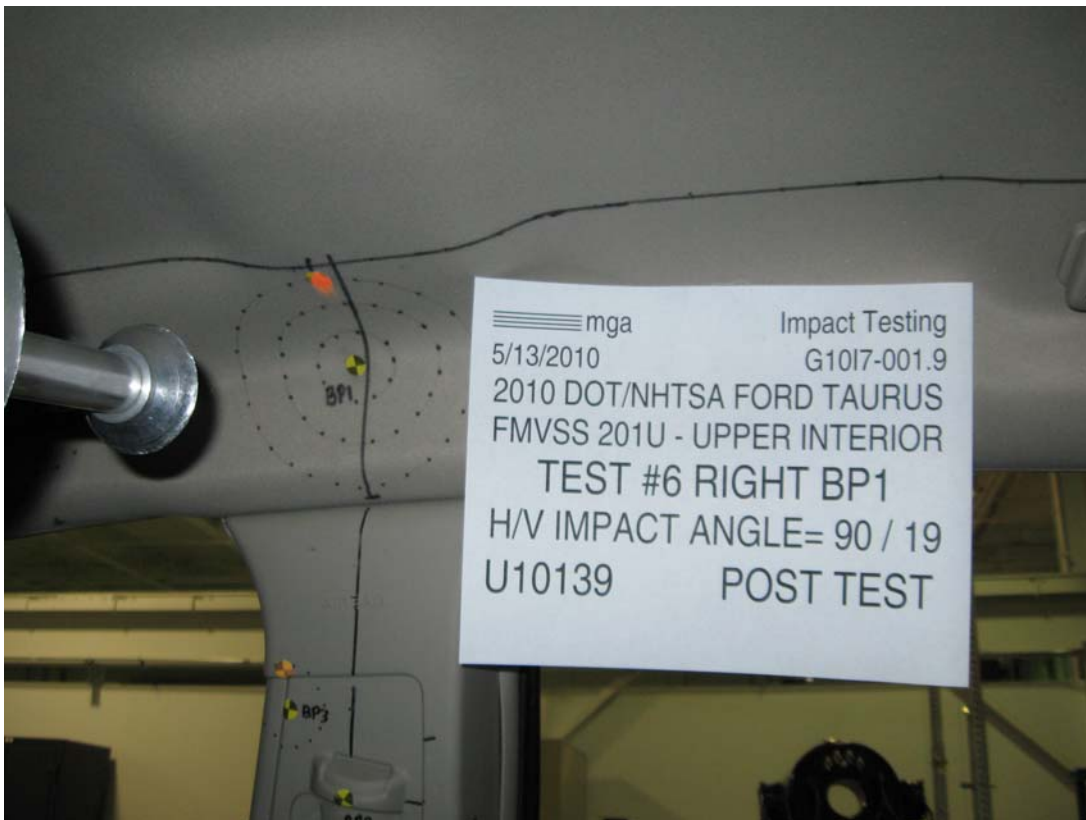
RECORDED BY: Donald J. Whiteside

DATE: May 6, 2010

APPROVED BY: Helen A. Kalet

3.0 TEST DATA (Including Acceleration and Velocity Plots)







SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G10I7-001.9 VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Ford Taurus

GENERAL TEST PARAMETERS:

Test Number:#6

Target (Vehicle Side): BP1Right

Temperature:22.3C

MGA Test Reference No.:U10139

Humidity:46.4%

Approach Horizontal Angles:90°

Time of Test:4:45:47 PM

Approach Vertical Angles:19°

FMH Serial No:[035]

Additional Description: Three relocations

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
673	671	8	23.9	54	5 Right

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-96.3	1.06	1.06
Y	6	J22664	95.2	0.85	0.85
Z	7	J35924	93.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage

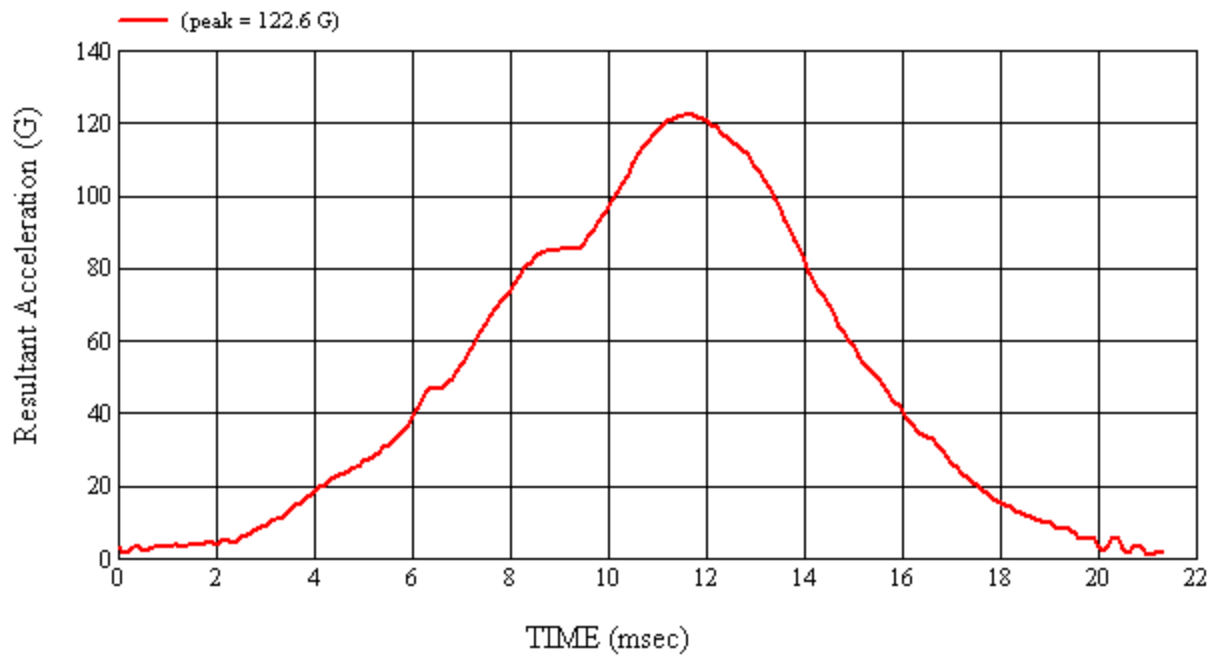
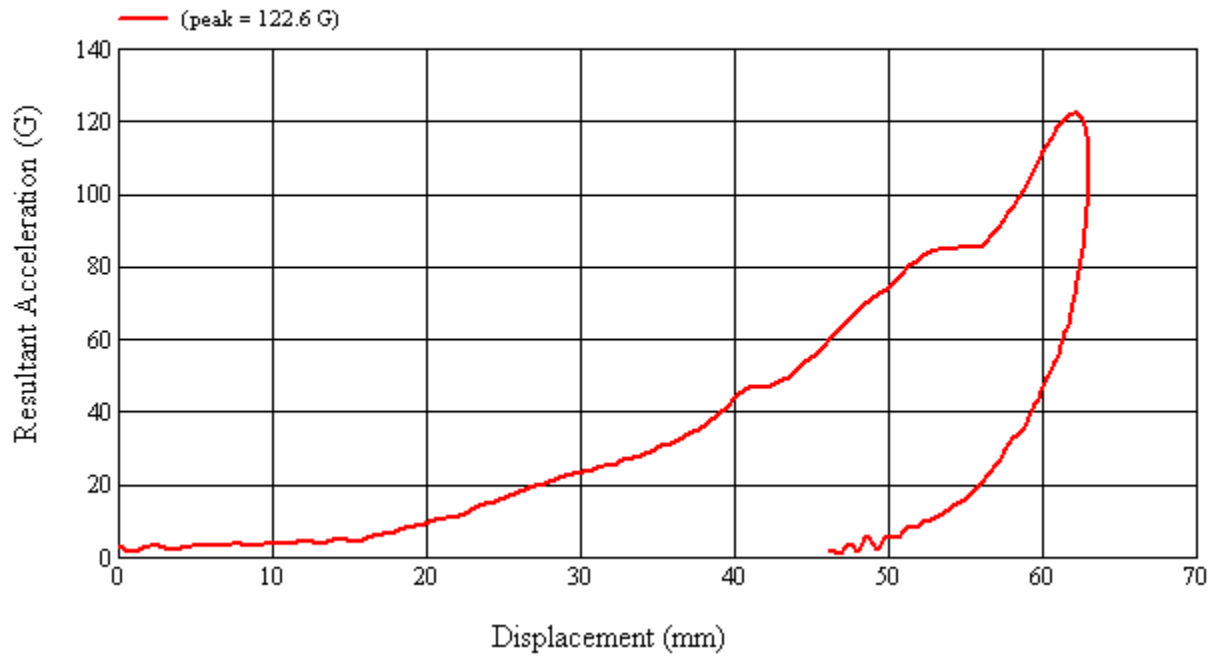
Recorded By: *Nathaniel* Approved By*: *Aileen A. Kalatu* Date: 5/13/2010

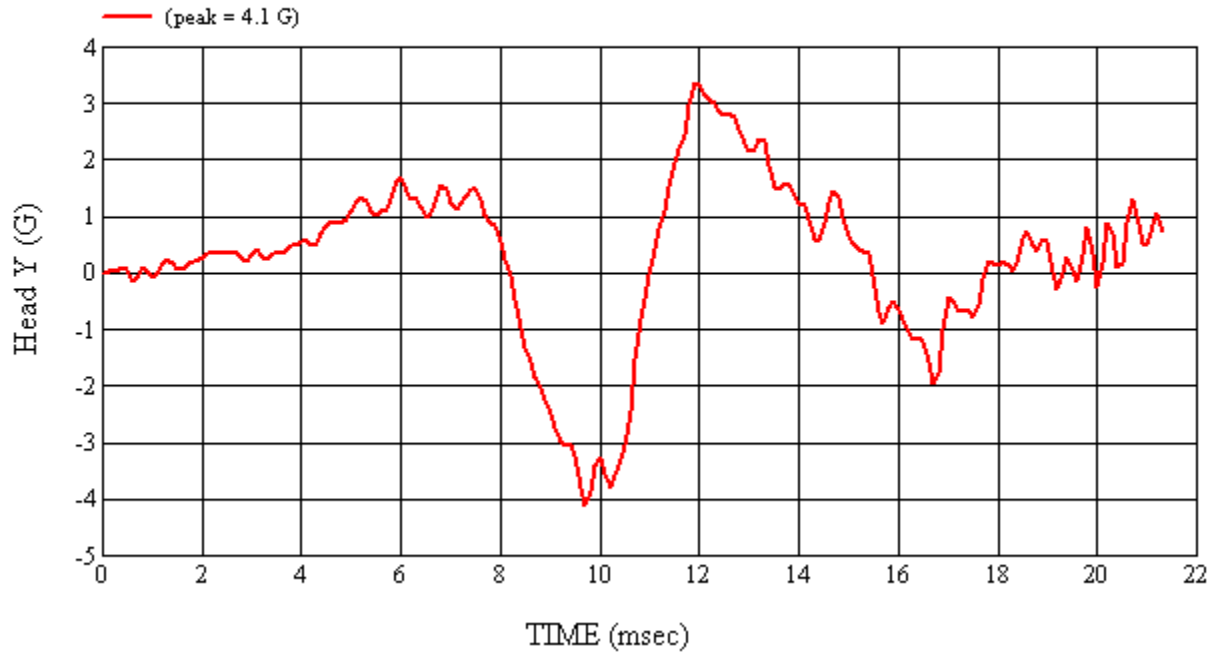
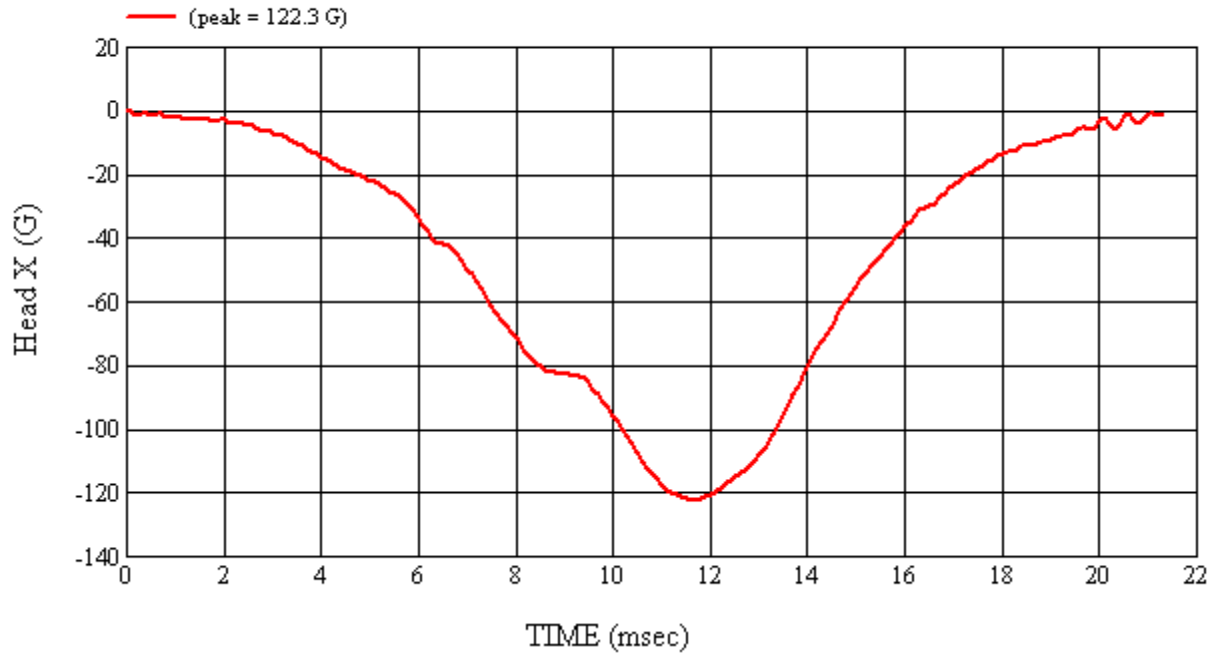
*Only necessary for NHTSA (Government) Compliance testing.

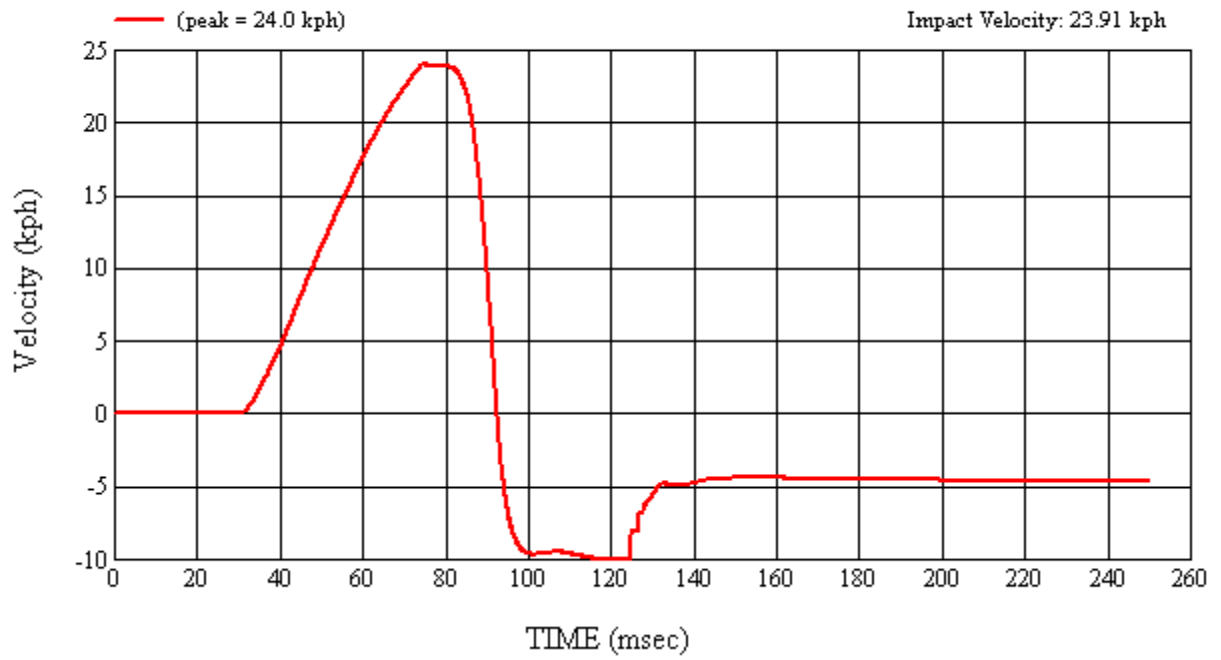
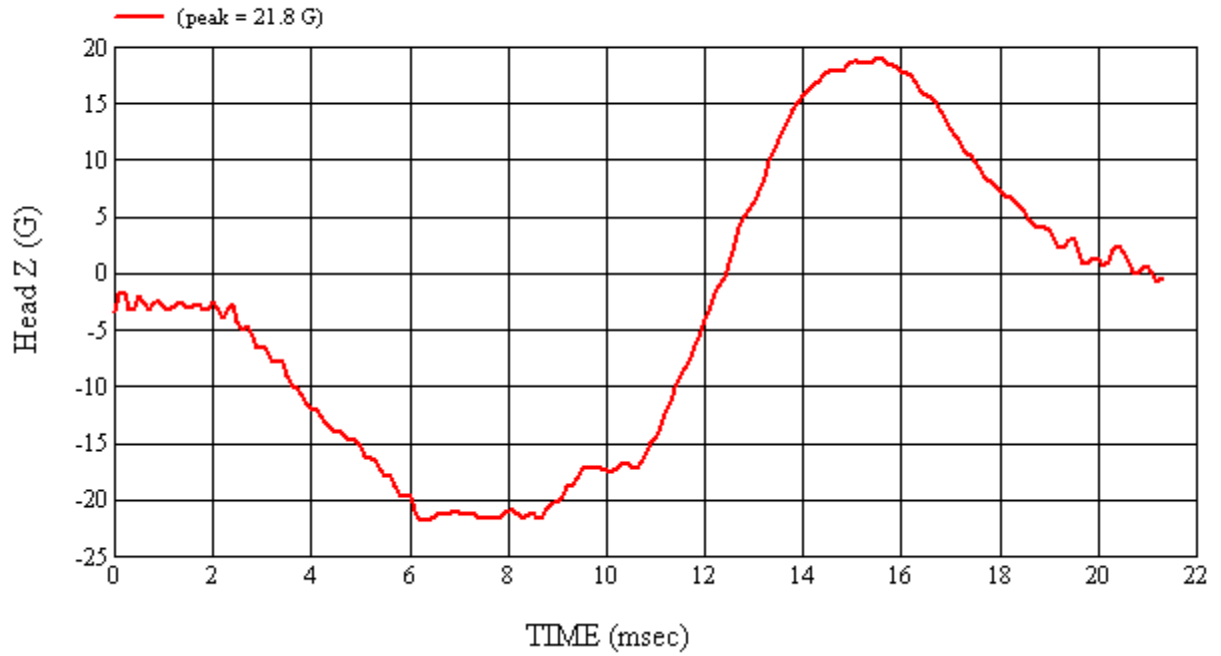
MGA Test #: U10139

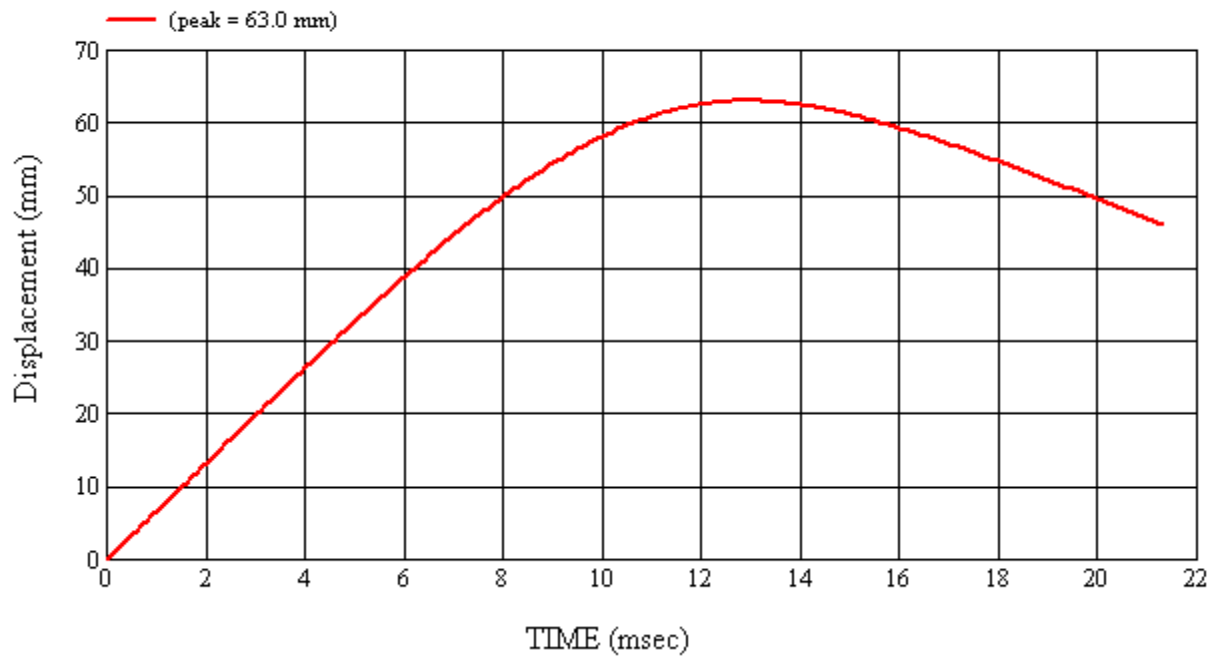
Target Location: BPI, Right Side

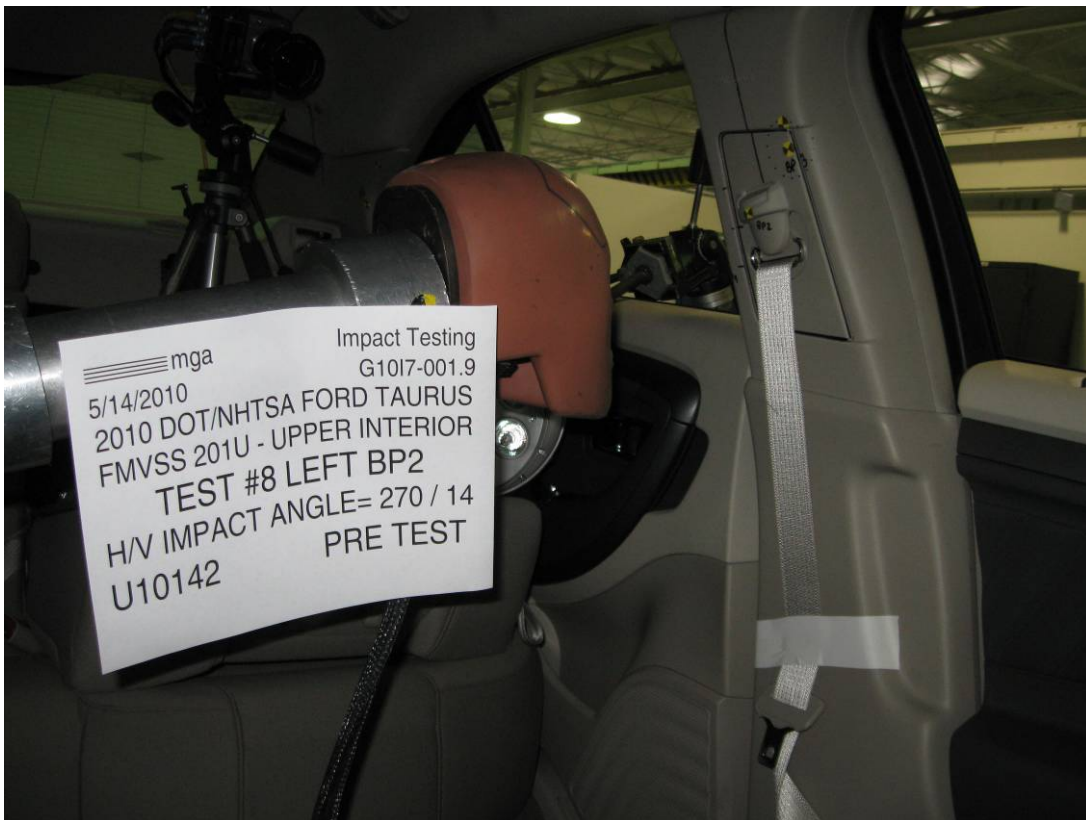
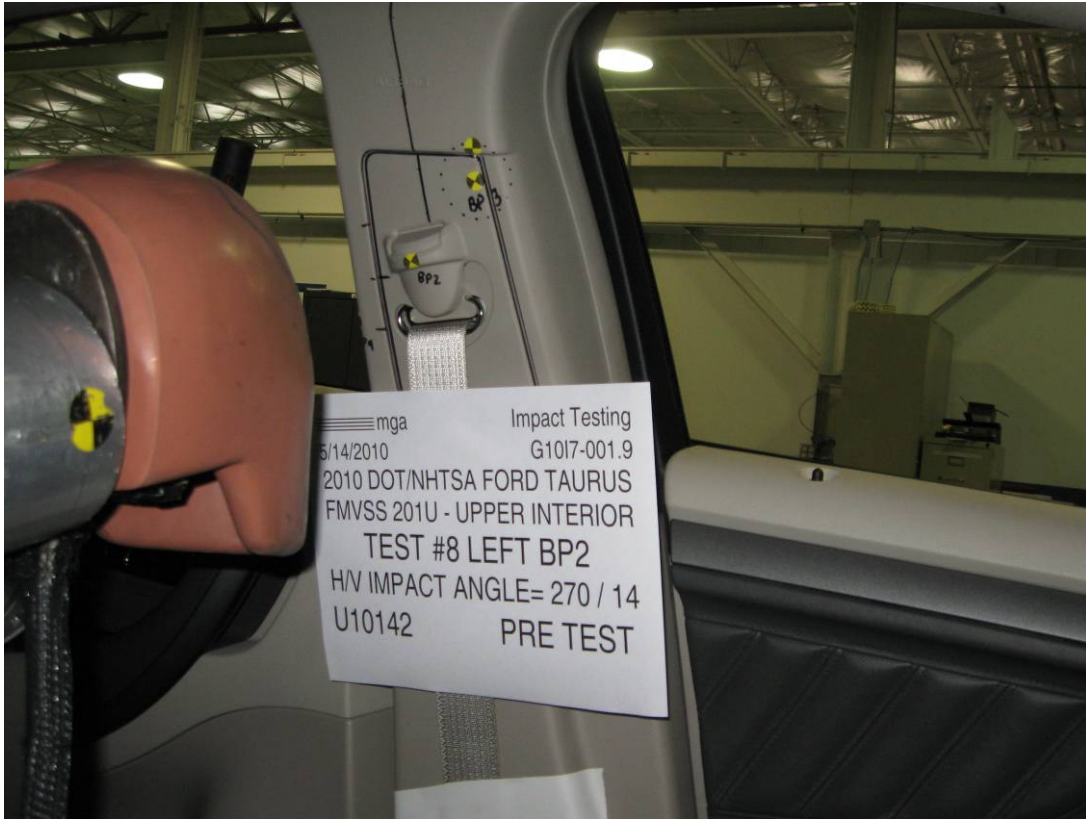
Test Date: 5/13/2010

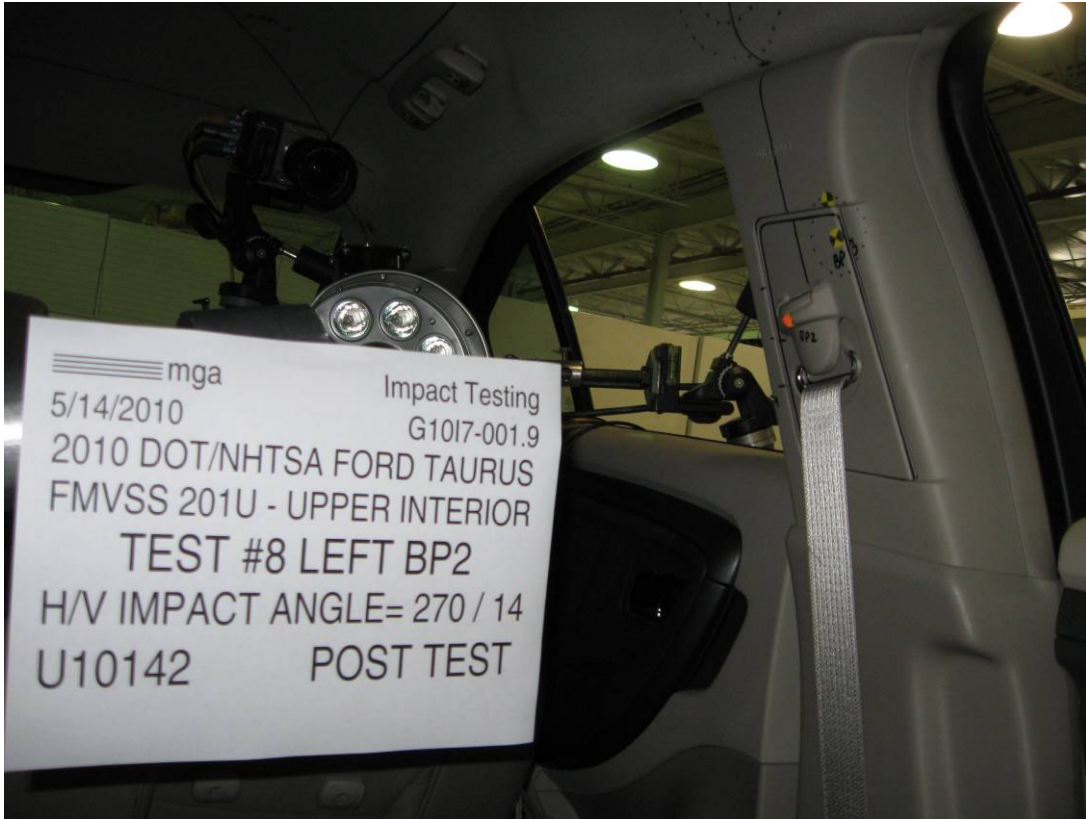


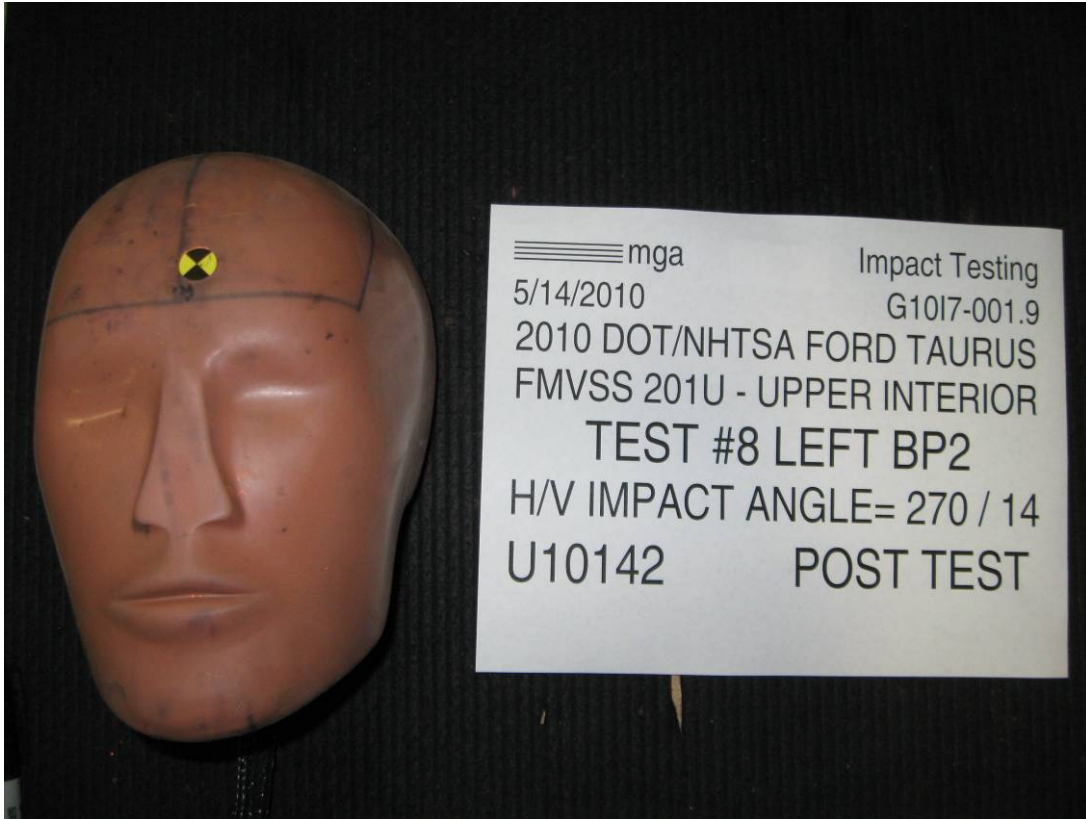












SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1017-001.9 VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Ford Taurus

GENERAL TEST PARAMETERS:

Test Number:#8

Target (Vehicle Side): BP2Left

Temperature:22.0C

MGA Test Reference No.:U10142

Humidity:45.7%

Approach Horizontal Angles:270°

Time of Test:12:59:32 PM

Approach Vertical Angles:14°

FMH Serial No:[038]

Additional Description: Seat belt adjuster in mid position

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
816	861	5.5	23.8	14	6 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-96.5	1.06	1.06
Y	6	J36197	109.5	0.85	0.85
Z	7	J36353	99.5	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

Non-functional adjuster

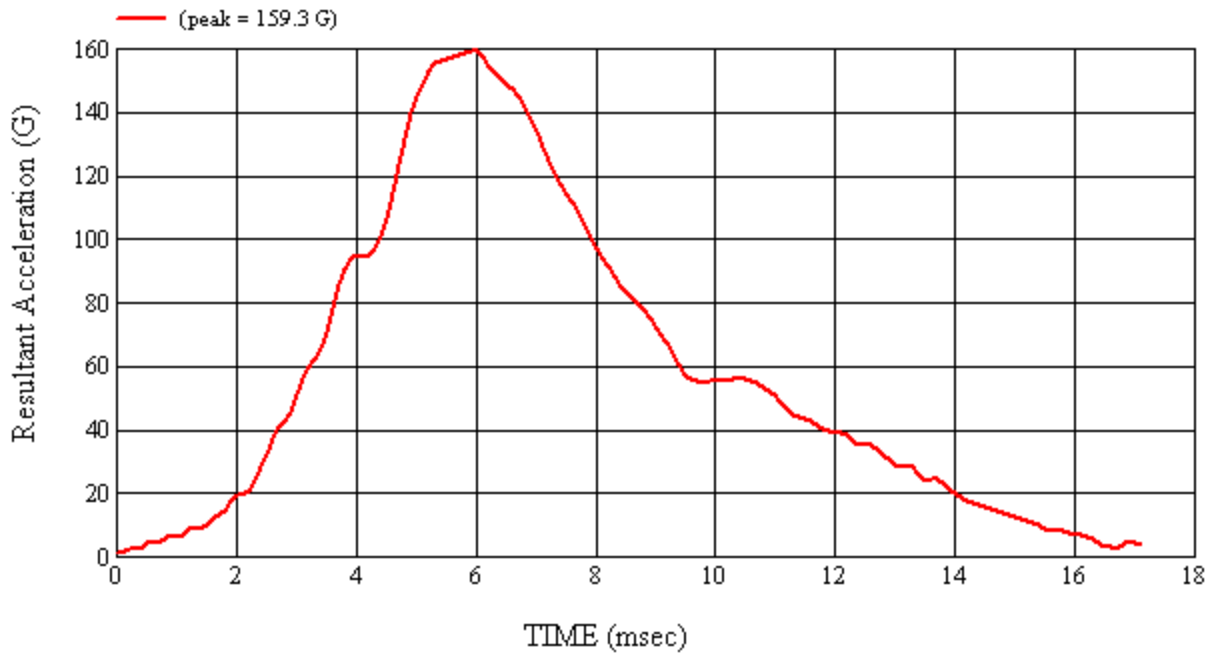
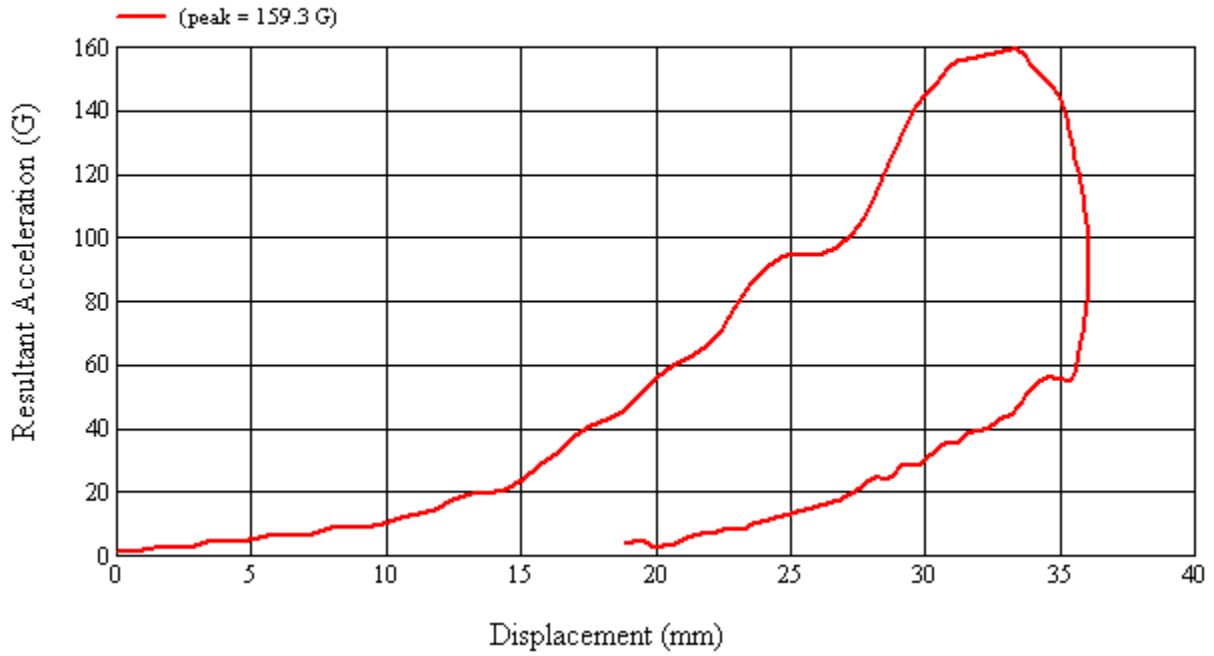
Recorded By: *Matthew H.K.* Approved By*: *Heena A. Kalita* Date: 5/14/2010

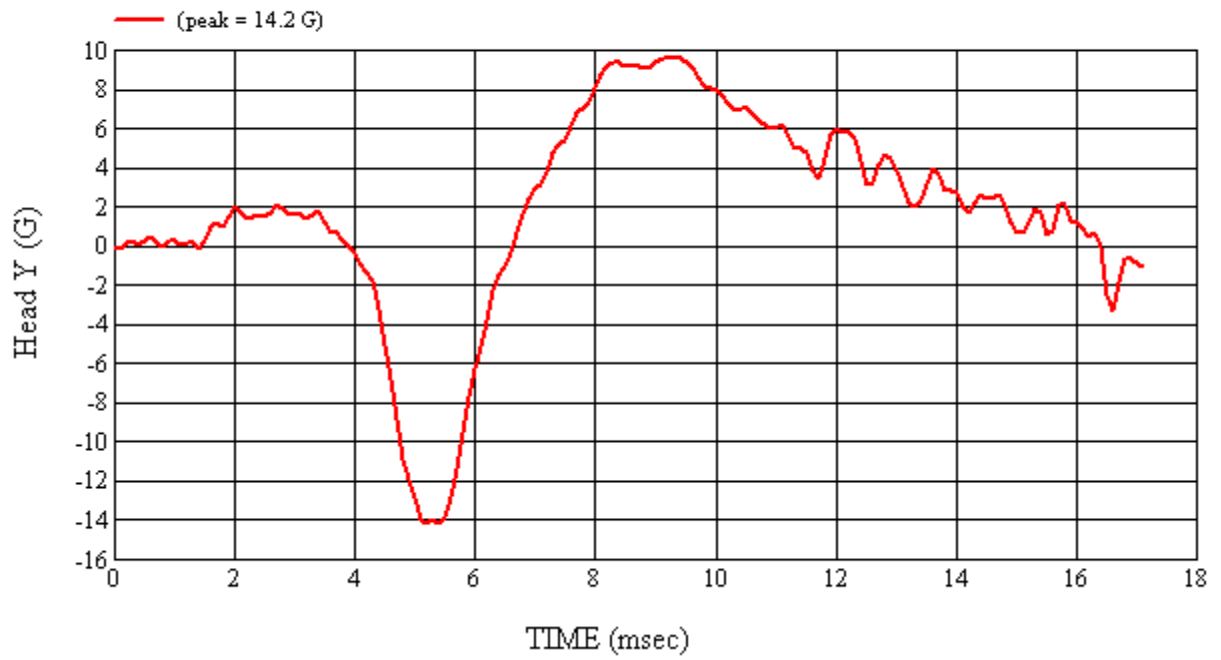
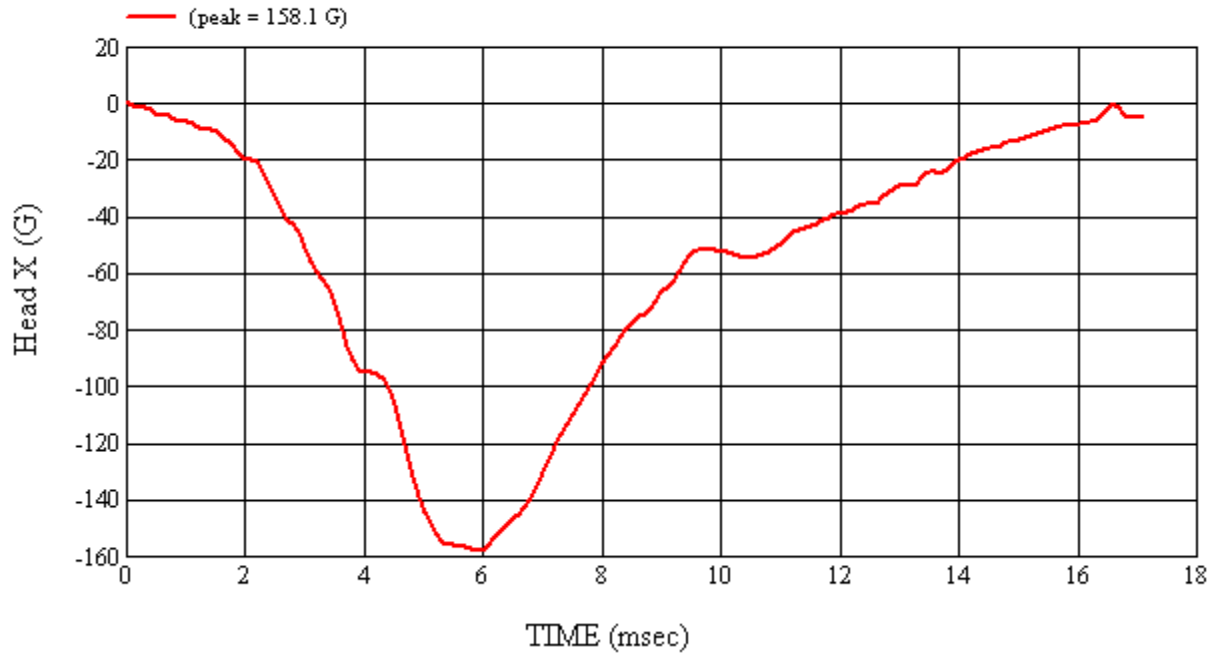
*Only necessary for NHTSA (Government) Compliance testing.

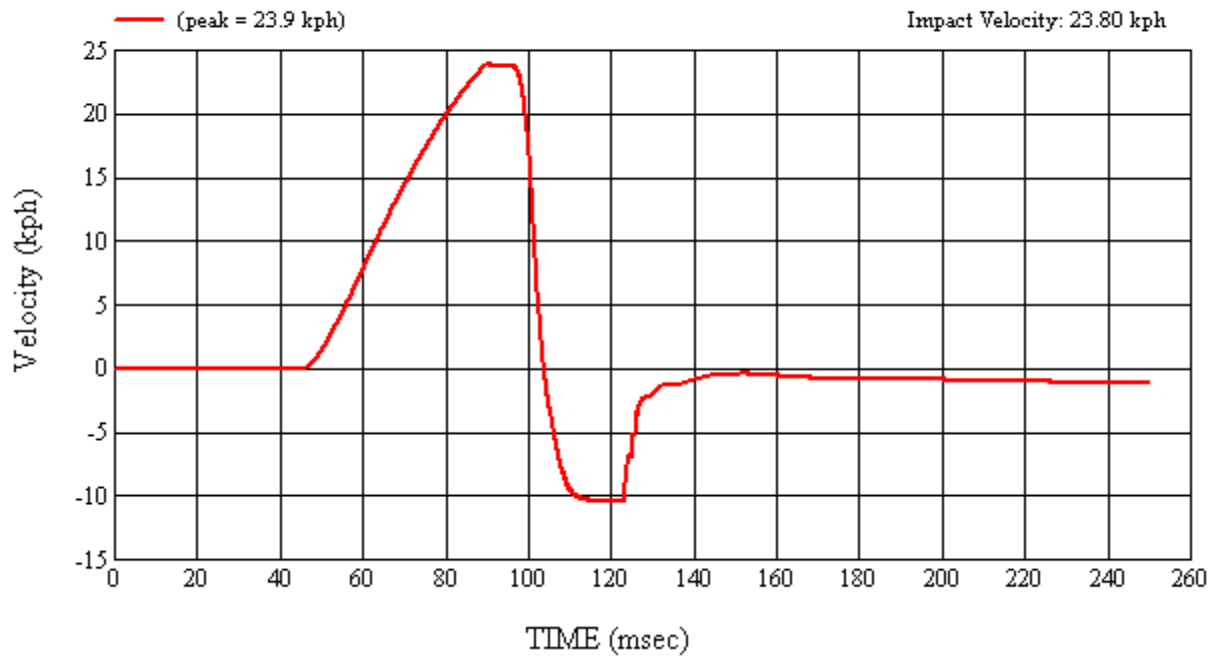
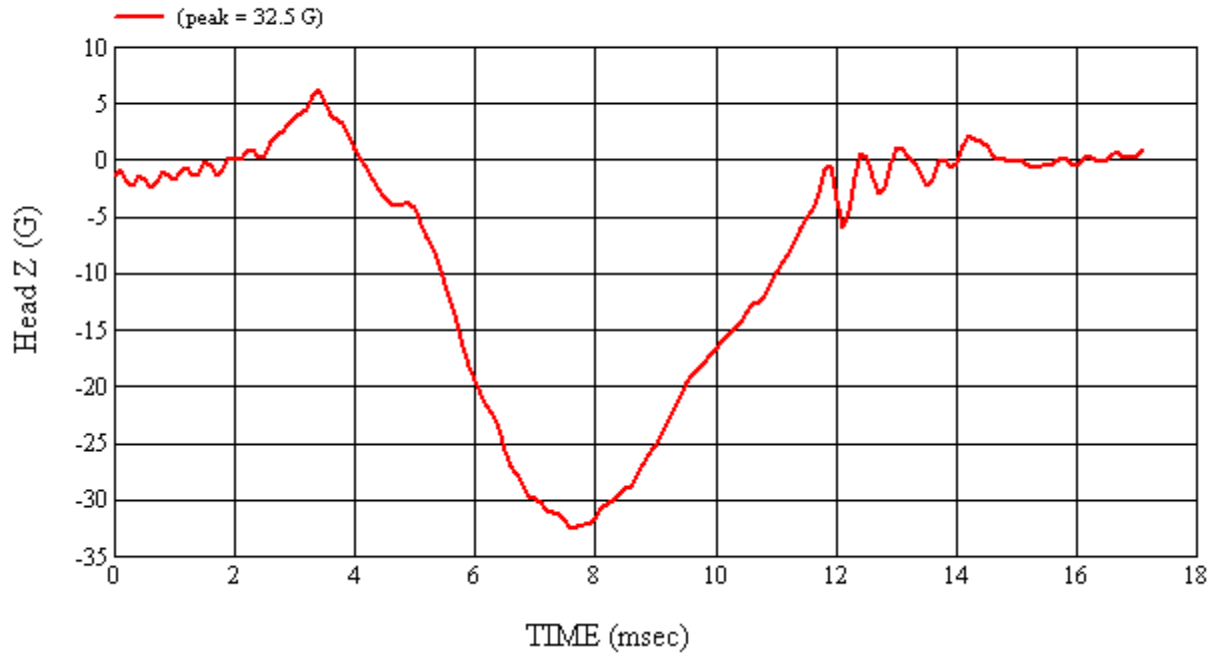
MGA Test #: U10142

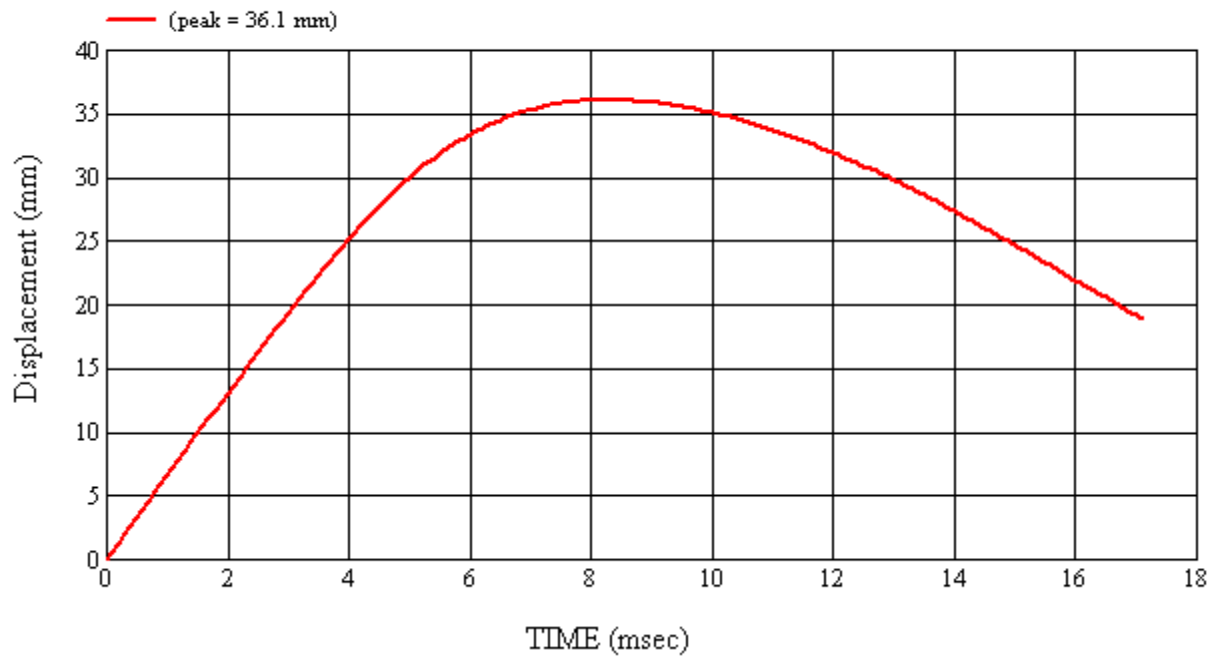
Target Location: BP2, Left Side

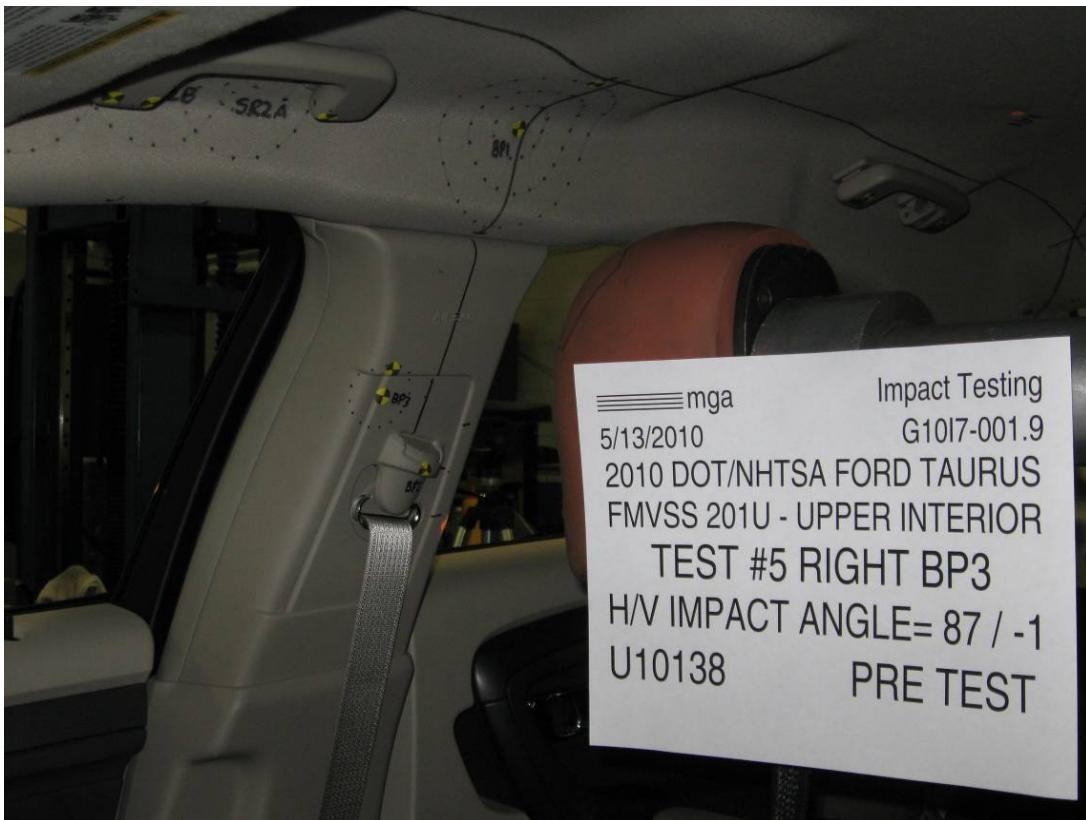
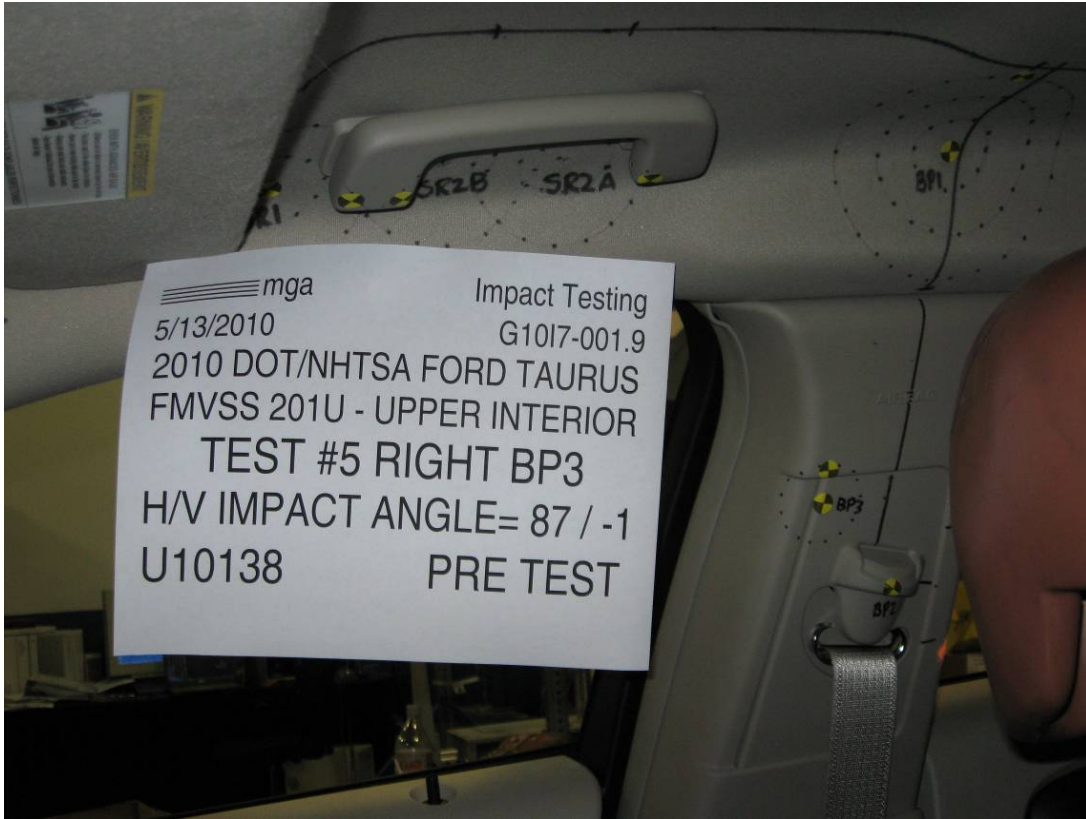
Test Date: 5/14/2010

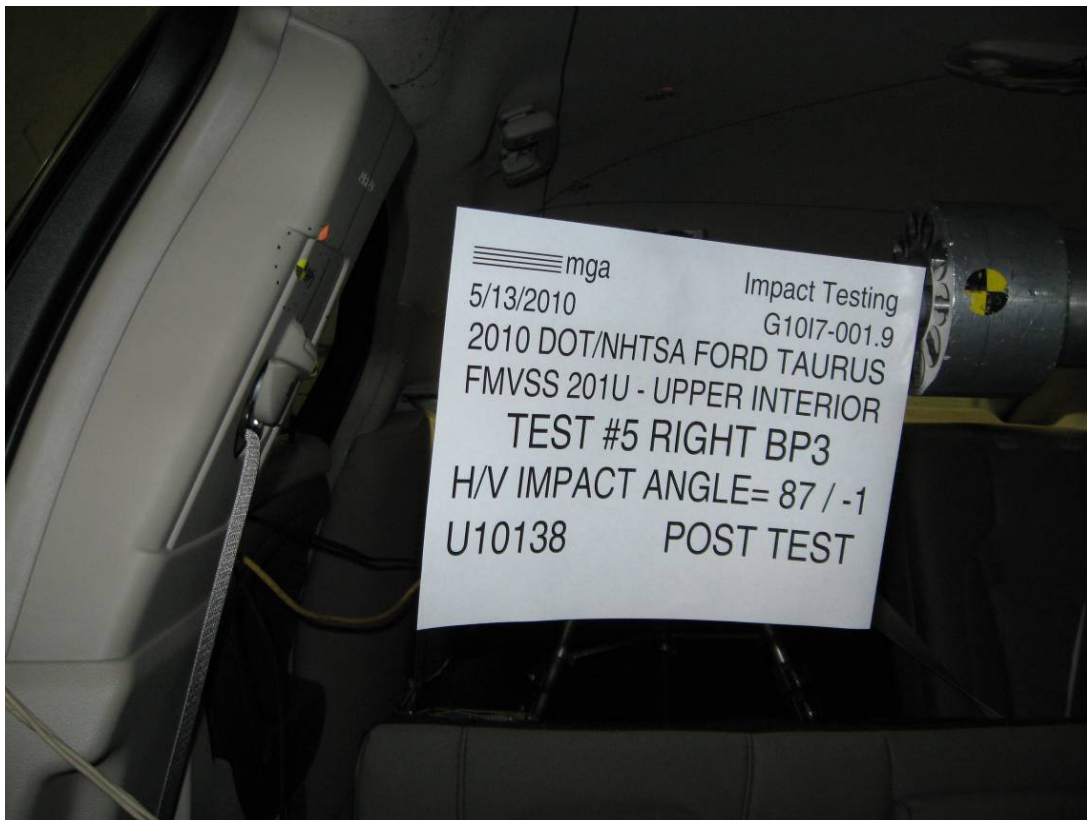
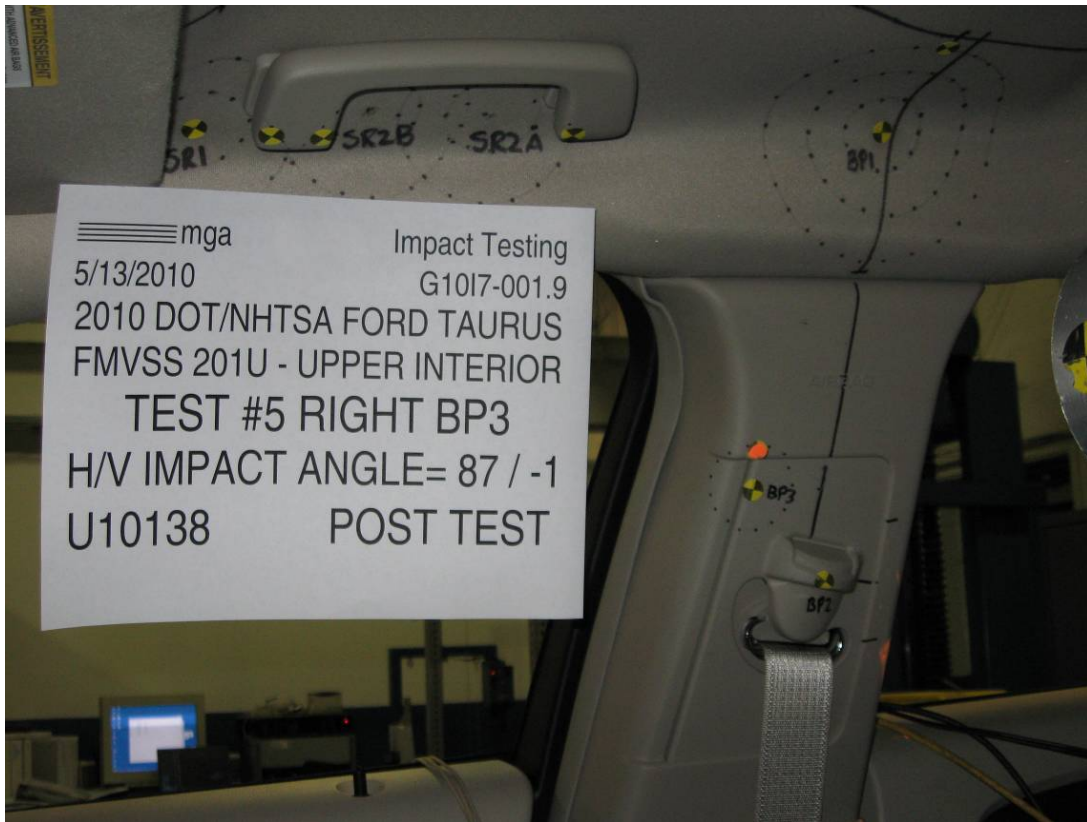














SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G10I7-001.9 VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Ford Taurus

GENERAL TEST PARAMETERS:

Target (Vehicle Side): BP3Right

MGA Test Reference No.:U10138

Approach Horizontal Angles:87°

Approach Vertical Angles:-1°

Additional Description: One relocation

Test Number:#5

Temperature:21.8C

Humidity:46.3%

Time of Test:2:54:22 PM

FMH Serial No:[038]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
692	696	6.5	24.1	11	5 Right

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-96.5	1.06	1.06
Y	6	J36197	109.5	0.85	0.85
Z	7	J36353	99.5	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage

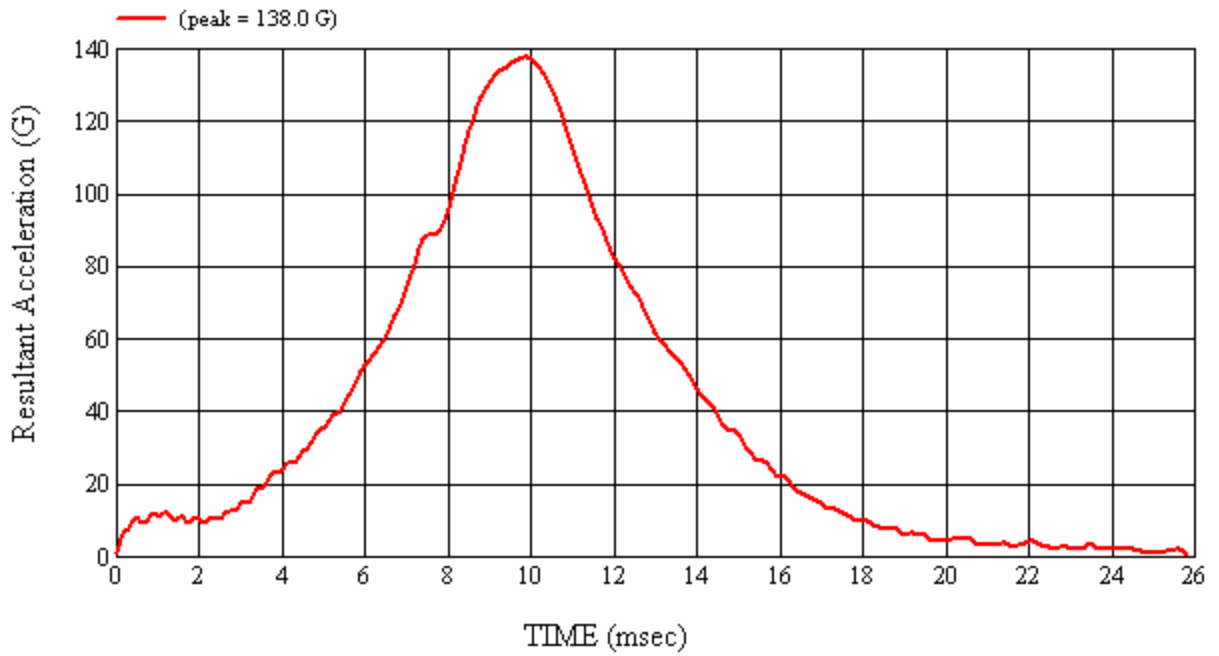
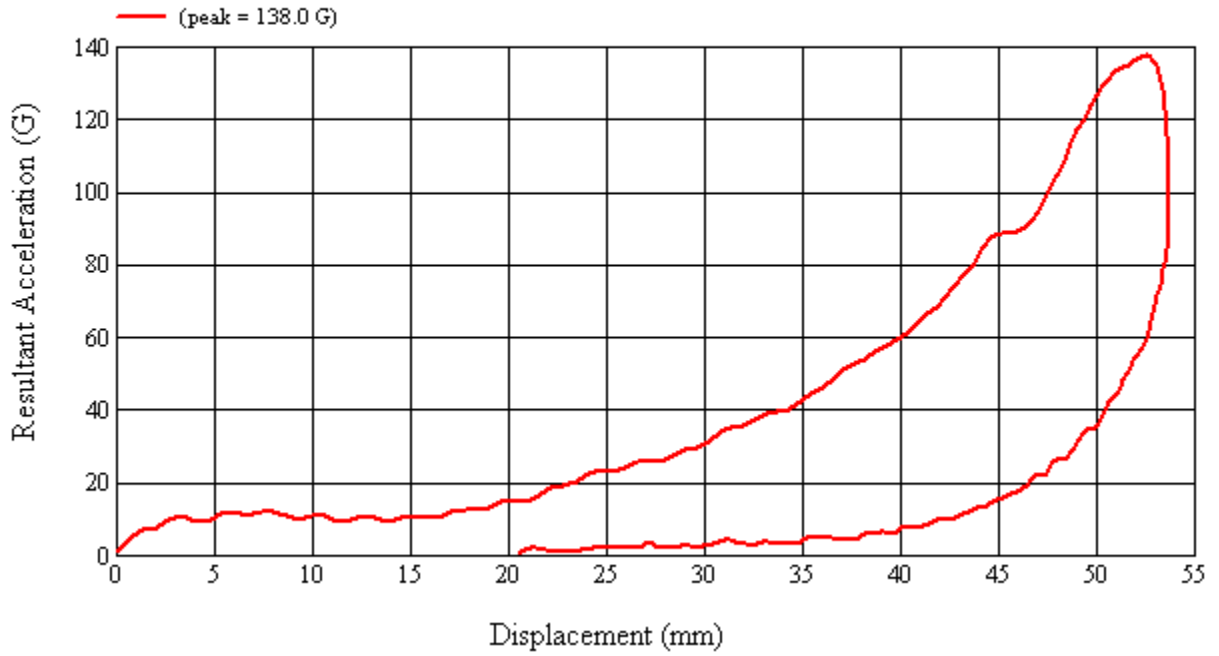
Recorded By:  Approved By*:  Date: 5/13/2010

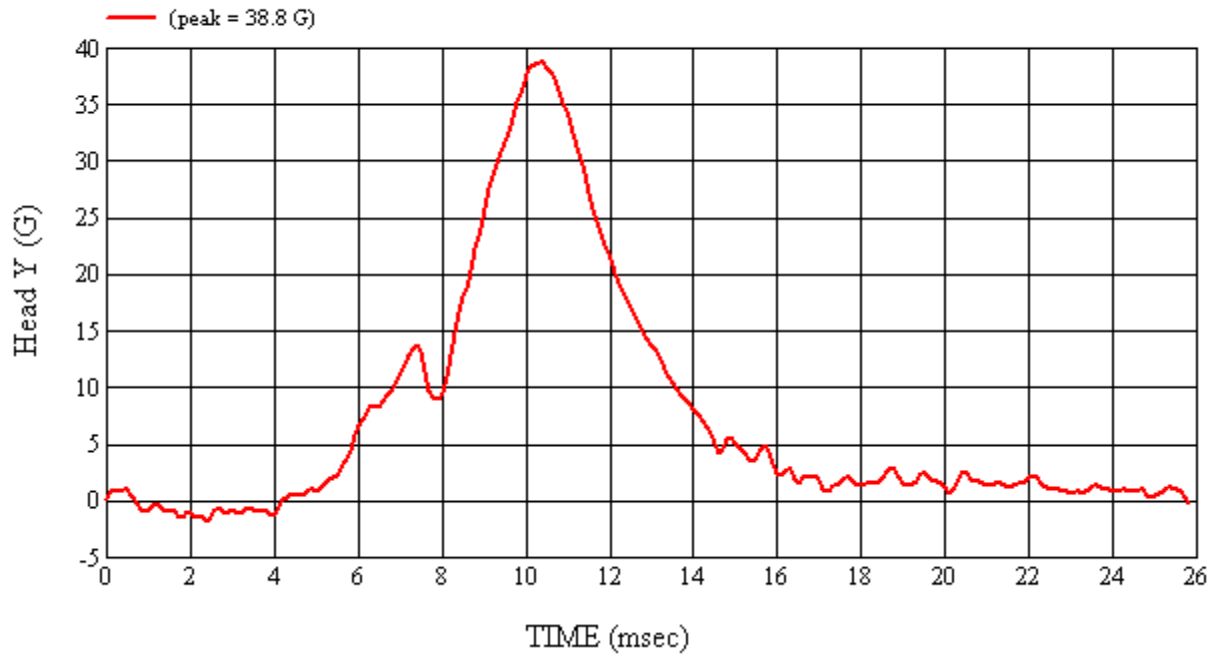
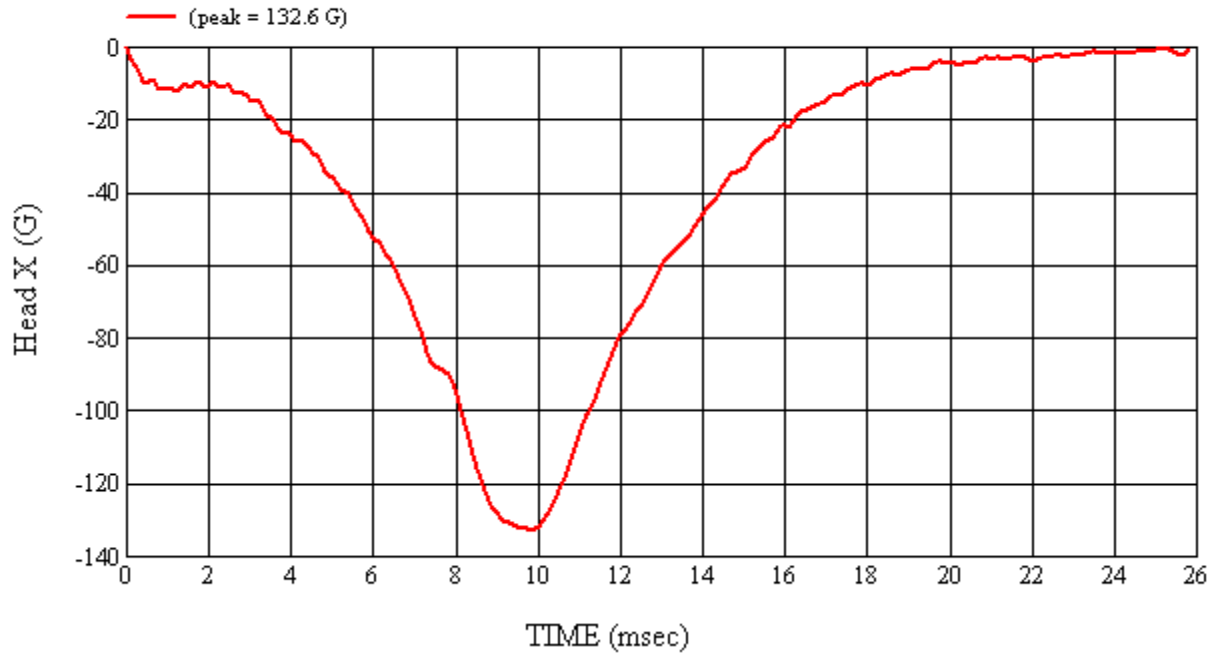
*Only necessary for NHTSA (Government) Compliance testing.

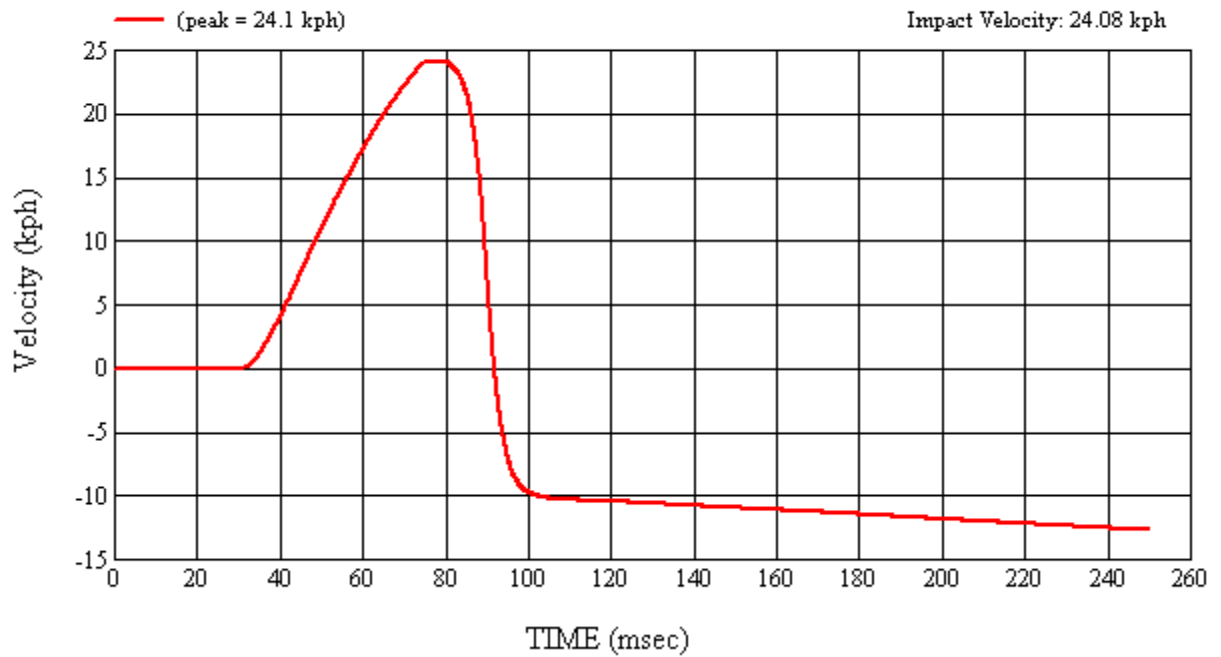
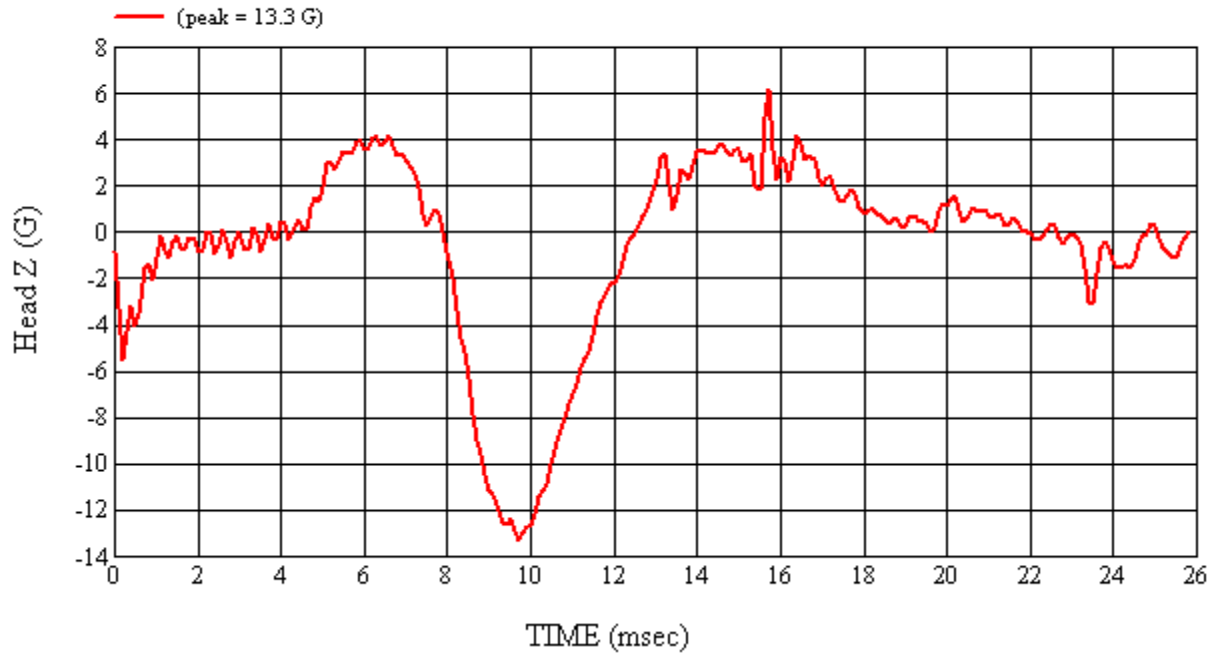
MGA Test #: U10138

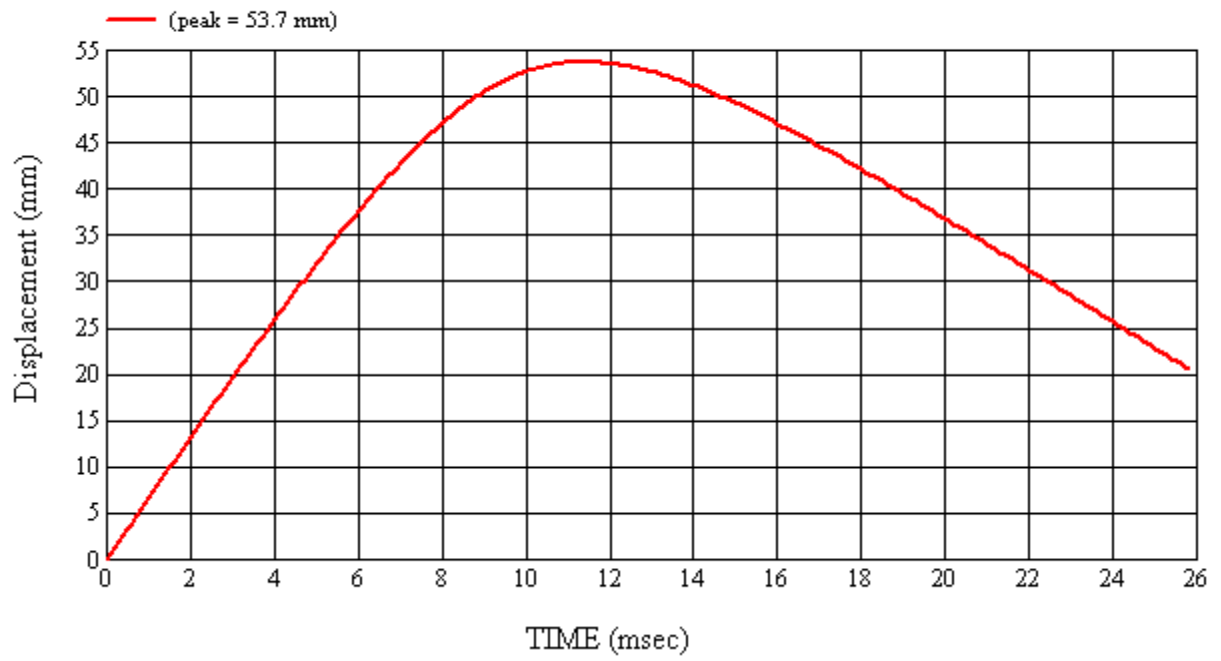
Target Location: BP3, Right Side

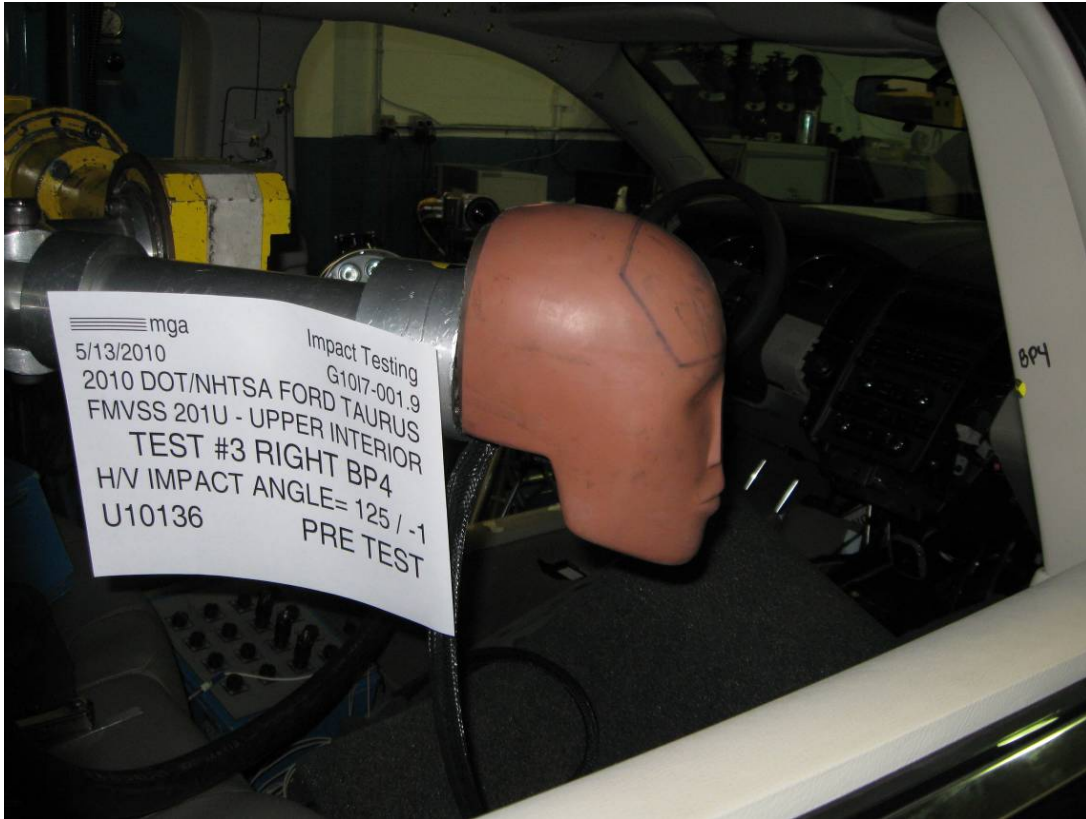
Test Date: 5/13/2010



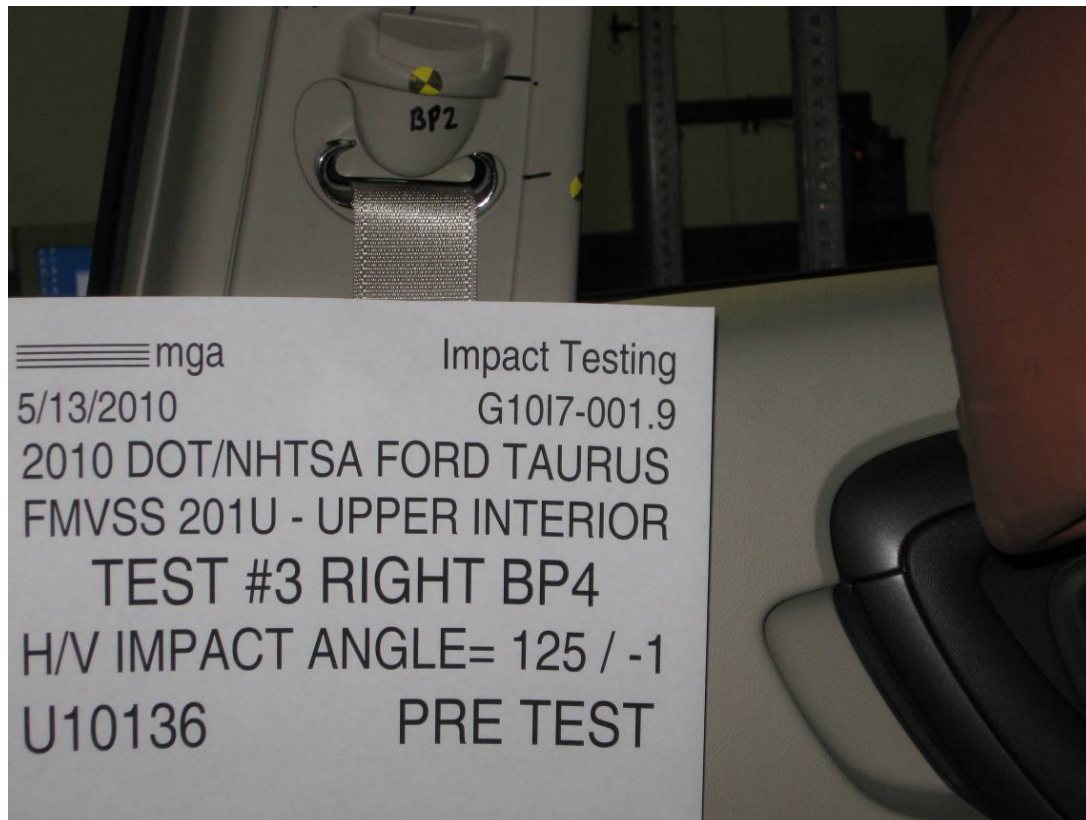




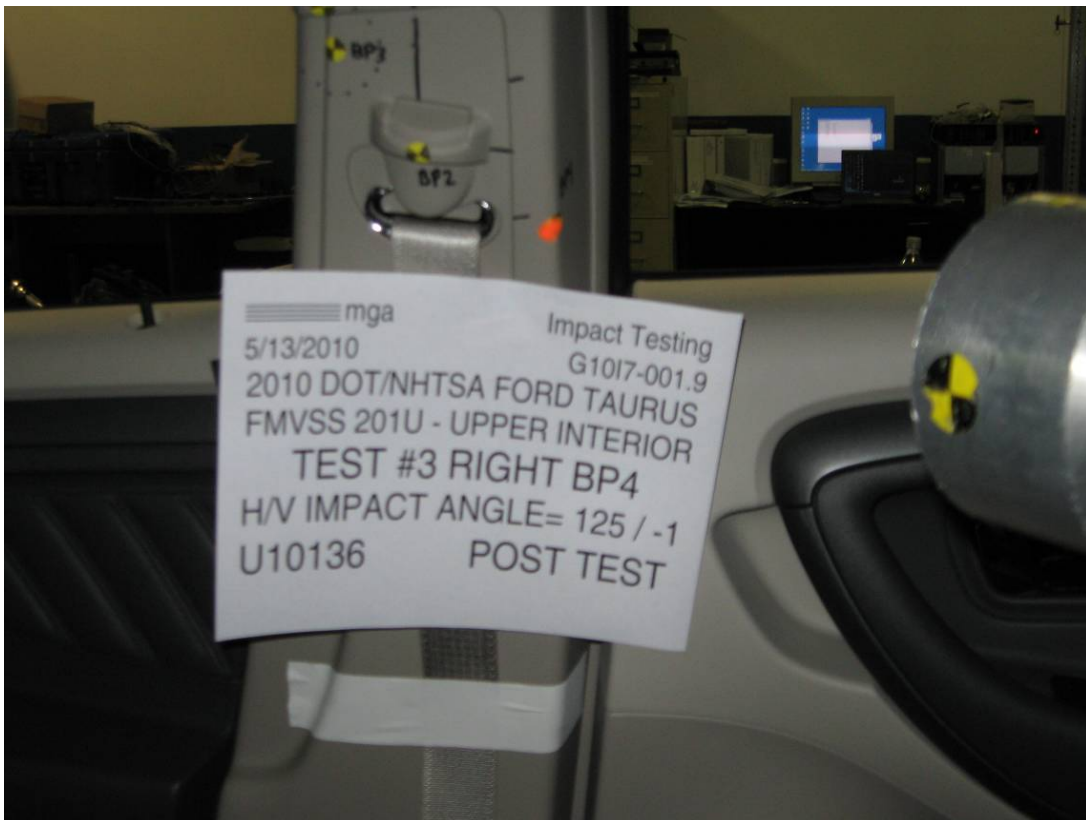
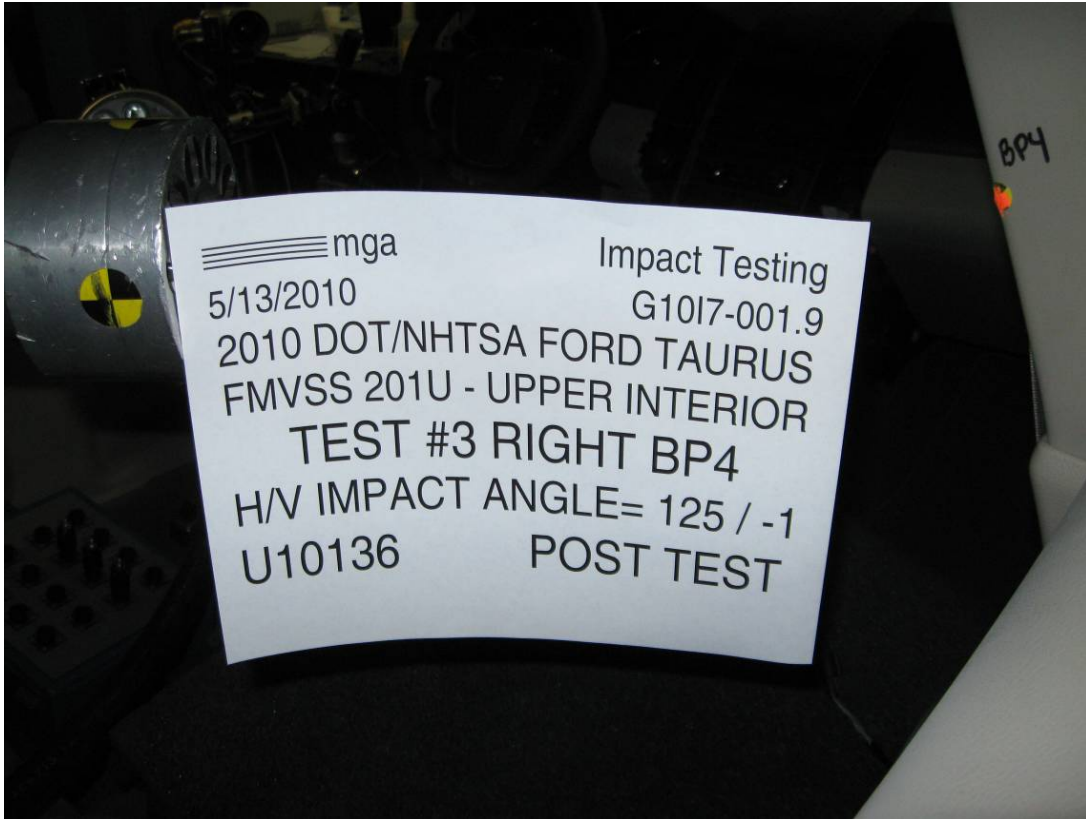




mga
5/13/2010
2010 DOT/NHTSA FORD TAURUS
FMVSS 201U - UPPER INTERIOR
TEST #3 RIGHT BP4
H/V IMPACT ANGLE= 125 / -1
U10136
Impact Testing
G1017-001.9
PRE TEST



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5/13/2010
2010 DOT/NHTSA FORD TAURUS
FMVSS 201U - UPPER INTERIOR
TEST #3 RIGHT BP4
H/V IMPACT ANGLE= 125 / -1
U10136
Impact Testing
G1017-001.9
PRE TEST





SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G10I7-001.9 VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Ford Taurus

GENERAL TEST PARAMETERS:

Target (Vehicle Side): BP4Right

MGA Test Reference No.:U10136

Approach Horizontal Angles:125°

Approach Vertical Angles:-1°

Additional Description:

Test Number:#3

Temperature:22.1C

Humidity:45.4%

Time of Test:1:16:15 PM

FMH Serial No:[035]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
603	578	8.9	23.5	13	9 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-96.3	1.06	1.06
Y	6	J22664	95.2	0.85	0.85
Z	7	J35924	93.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage

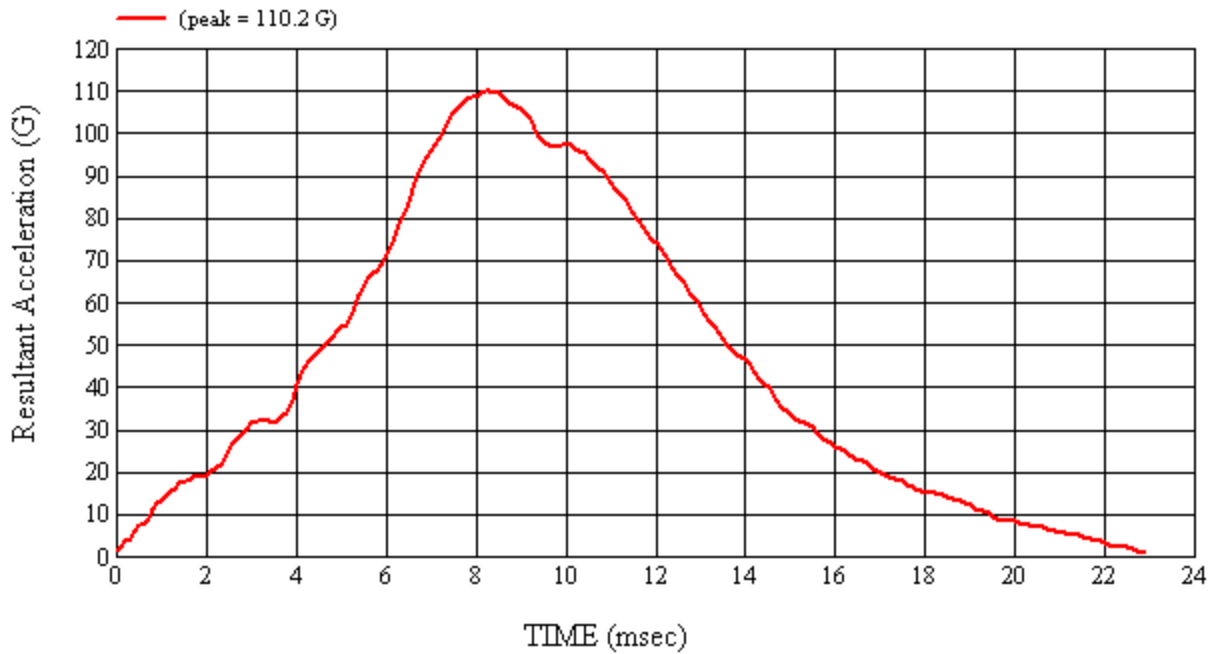
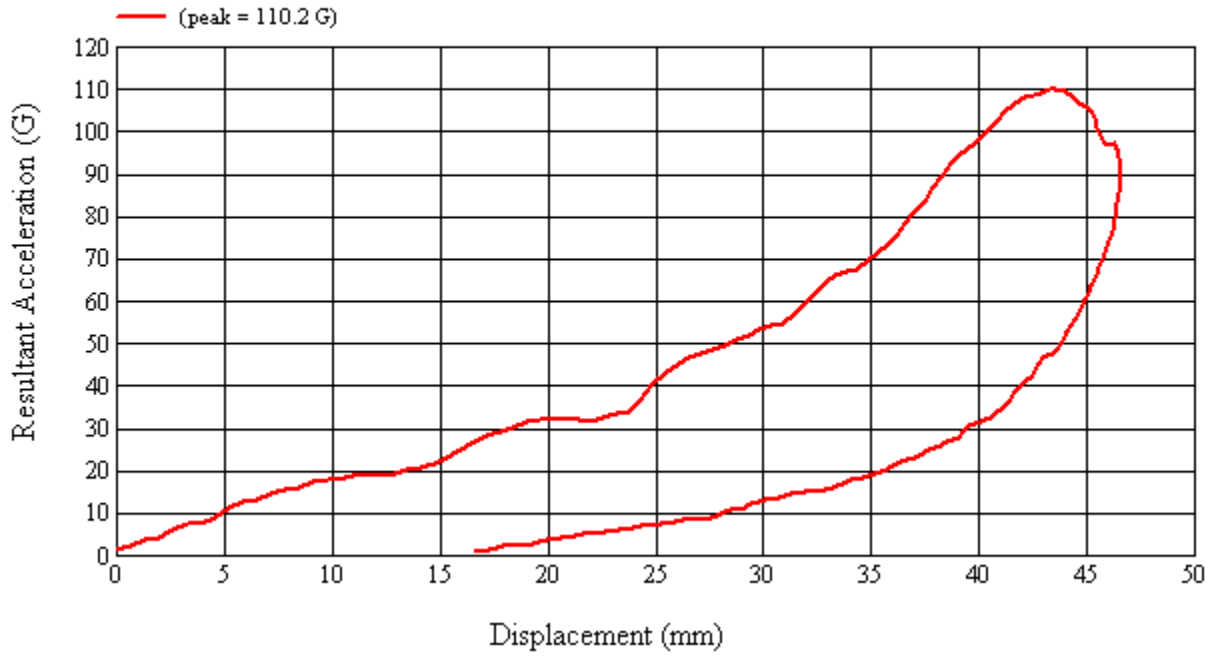
Recorded By: *Nathaniel* Approved By*: *Aileen A. Kalato* Date: 5/13/2010

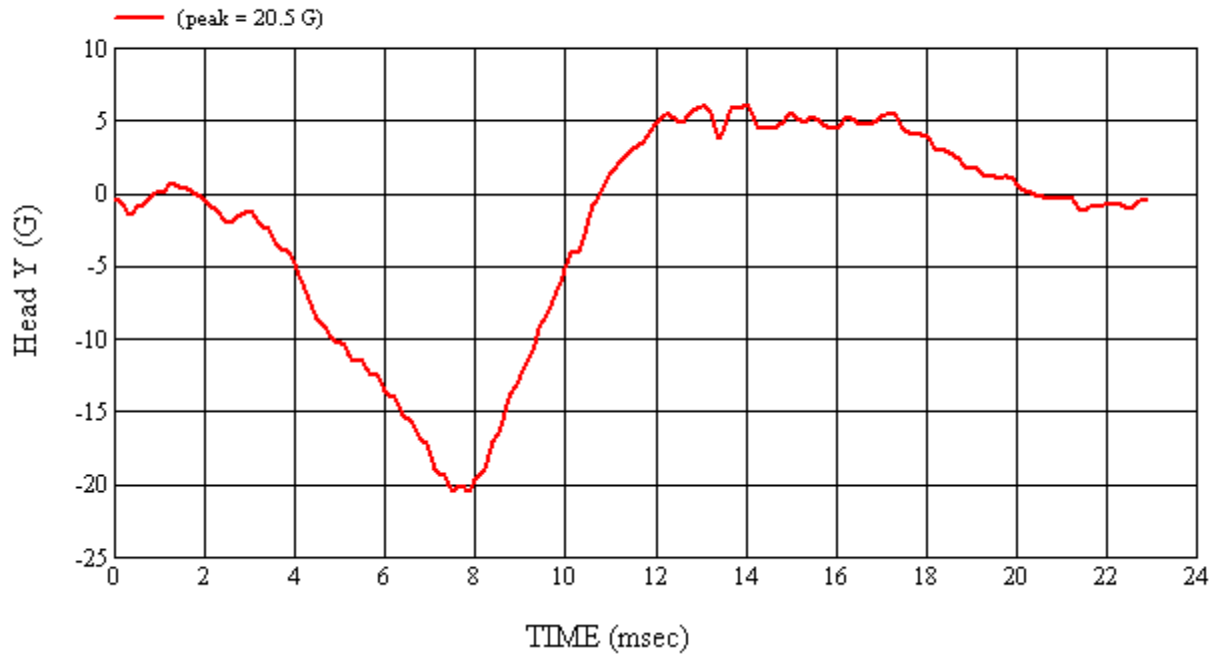
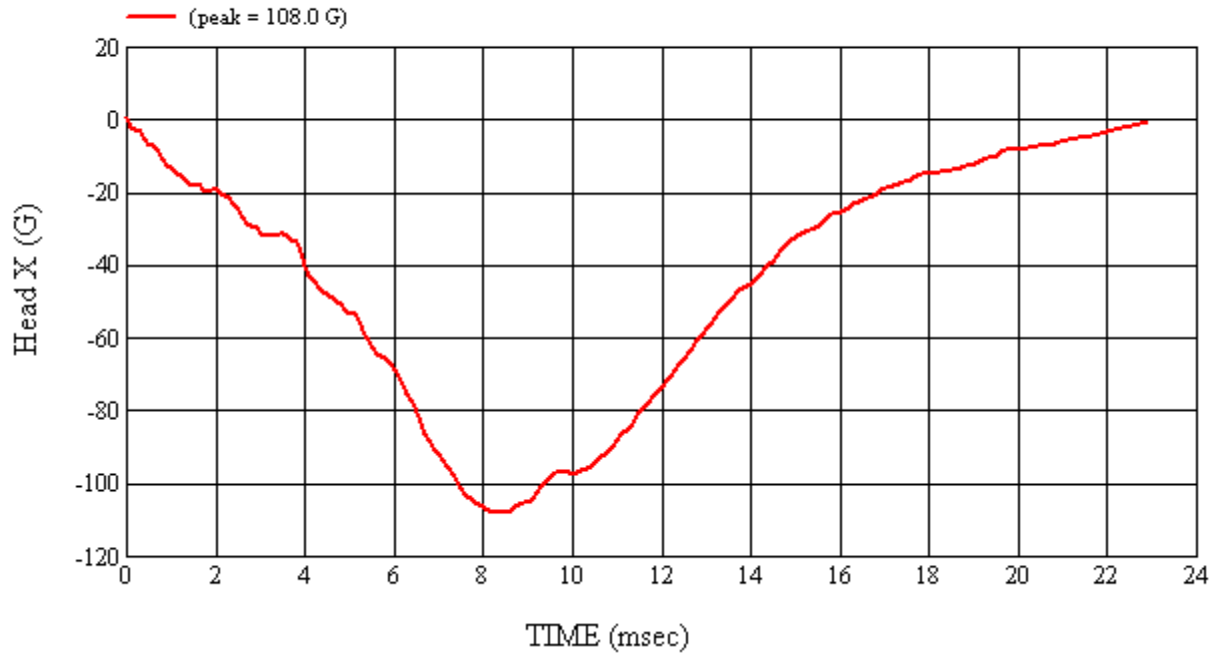
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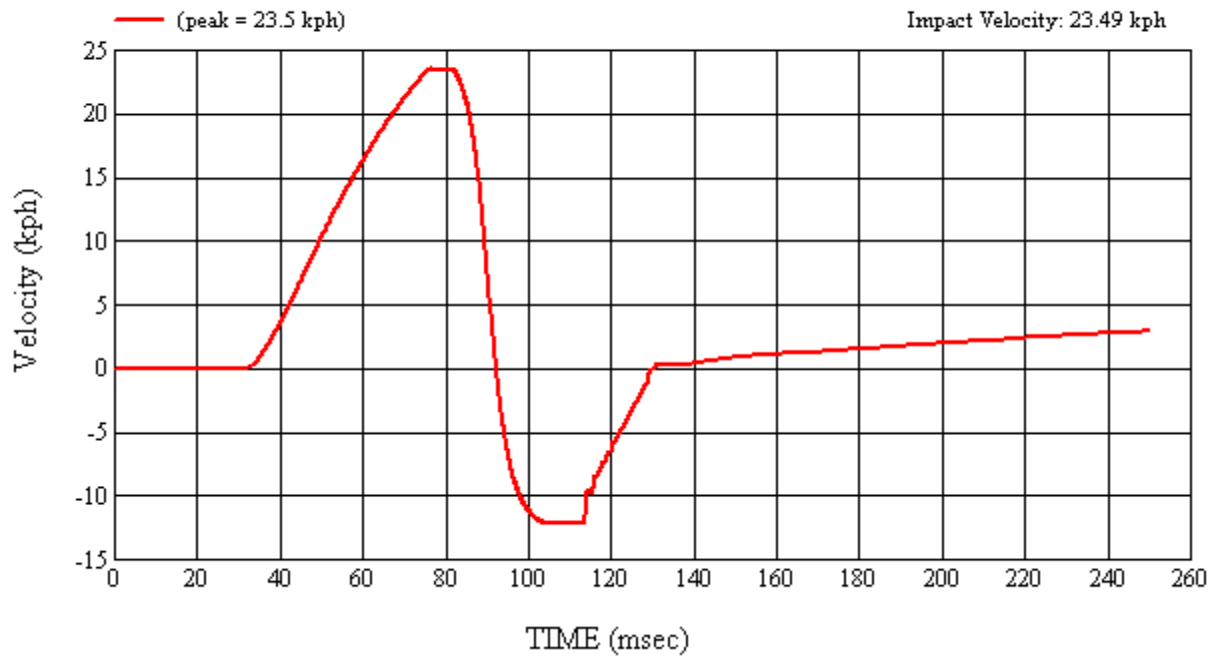
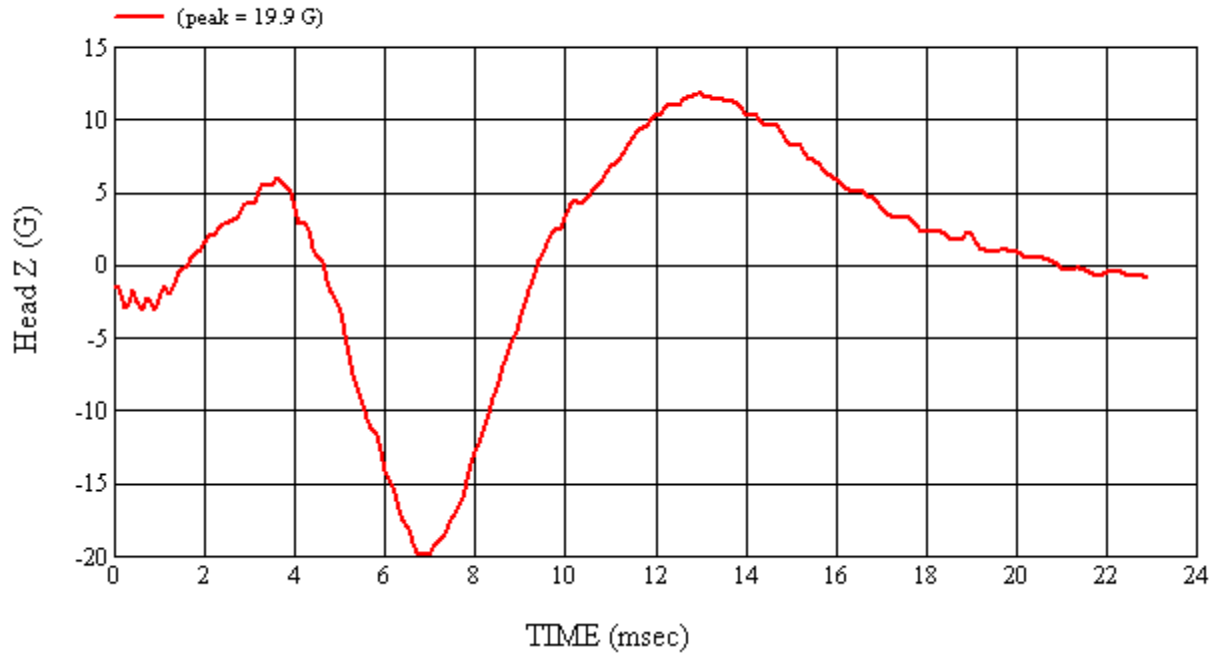
MGA Test #: U10136

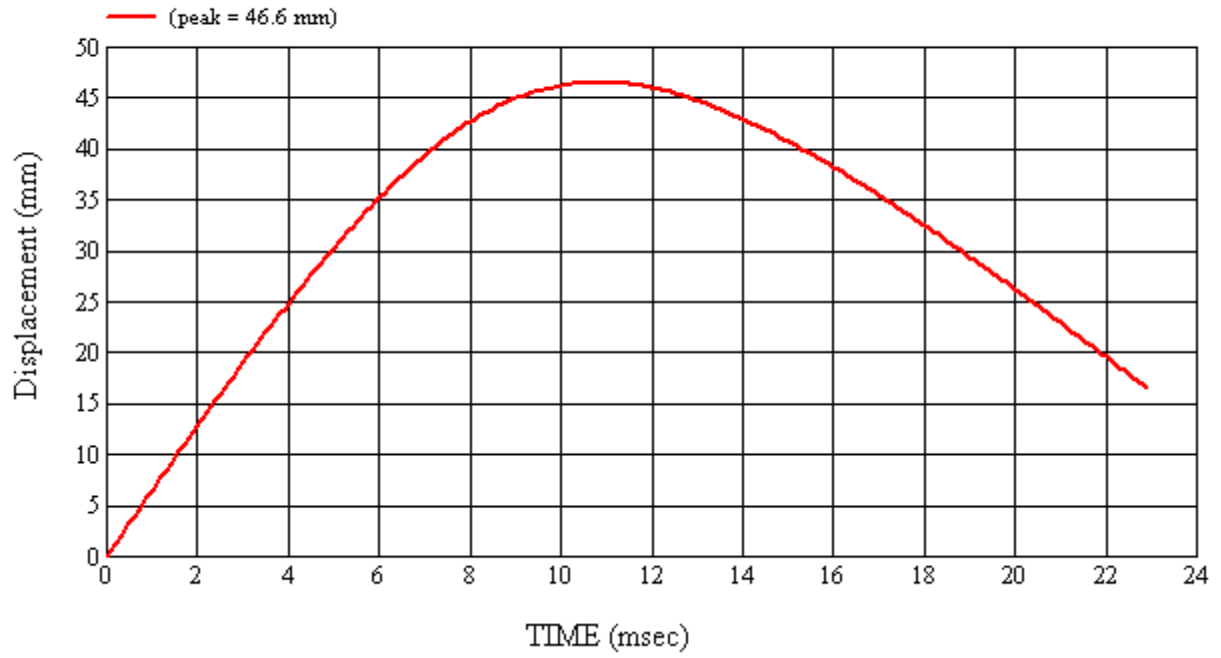
Target Location: BP4, Right Side

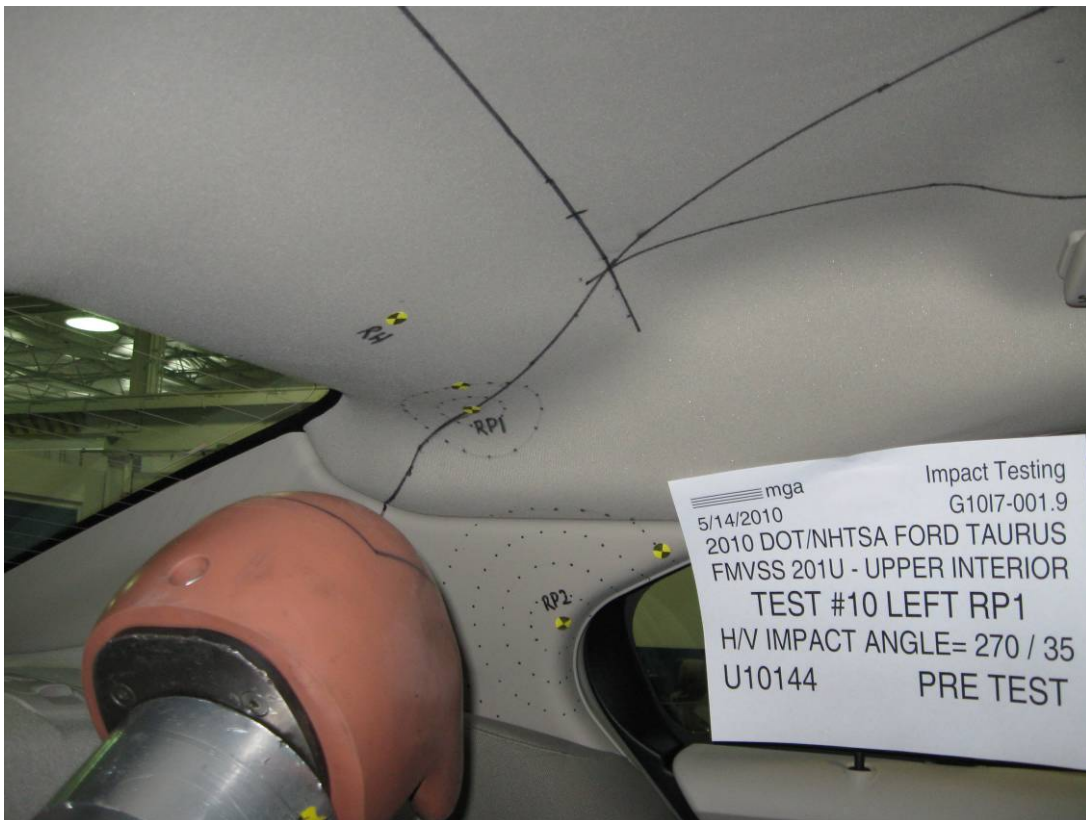
Test Date: 5/13/2010

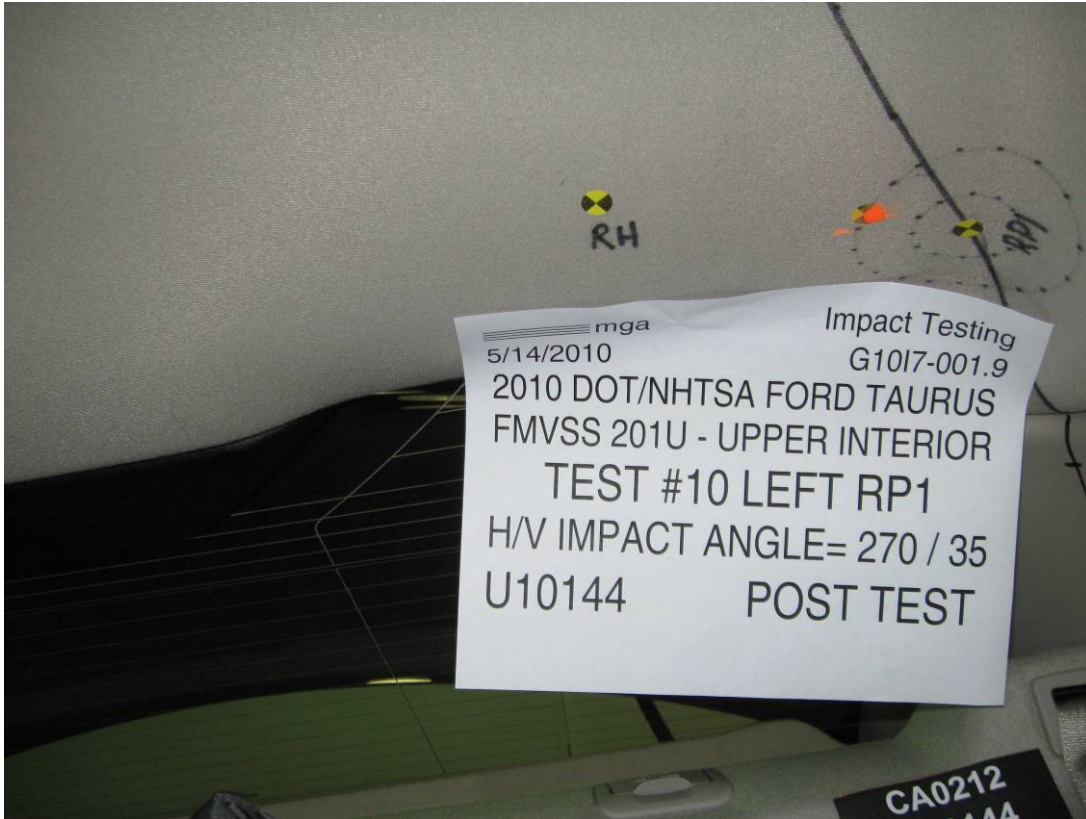














SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G10I7-001.9 VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Ford Taurus

GENERAL TEST PARAMETERS:

Target (Vehicle Side): RP1Left

MGA Test Reference No.:U10144

Approach Horizontal Angles:270°

Approach Vertical Angles:35°

Additional Description: Two relocations

Test Number:#10

Temperature:23.0C

Humidity:41.0%

Time of Test:4:03:54 PM

FMH Serial No:[038]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
668	665	7.7	23.6	37	3 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-96.5	1.06	1.05
Y	6	J36197	109.5	0.85	0.85
Z	7	J36353	99.5	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage

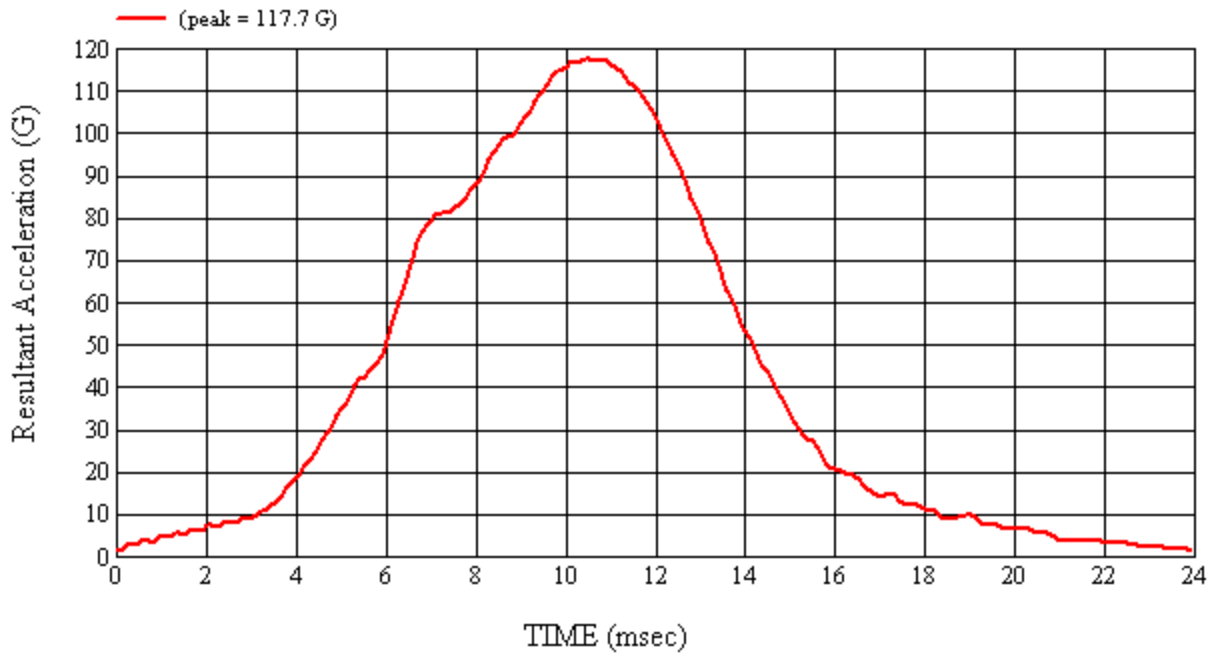
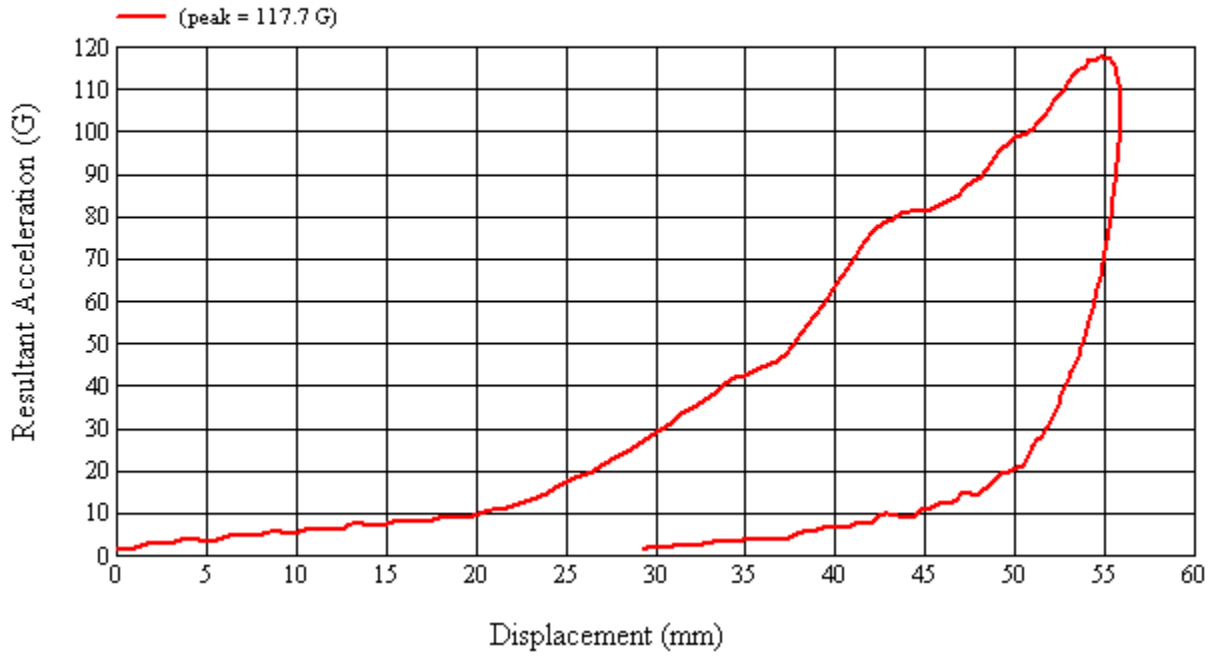
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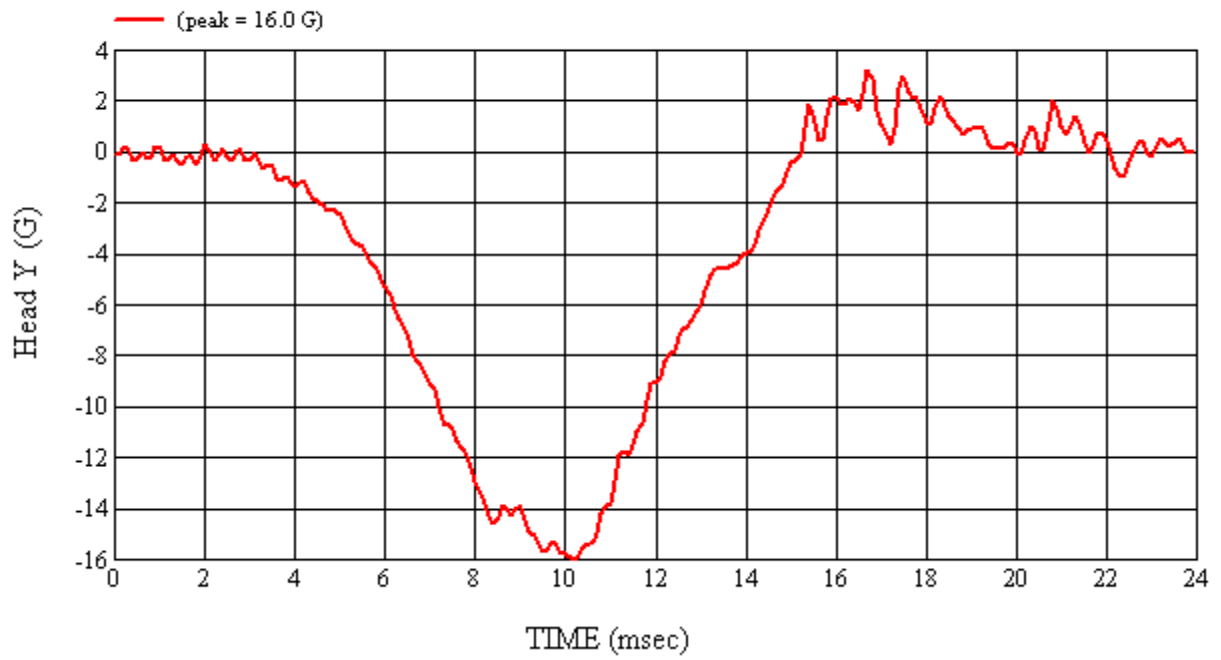
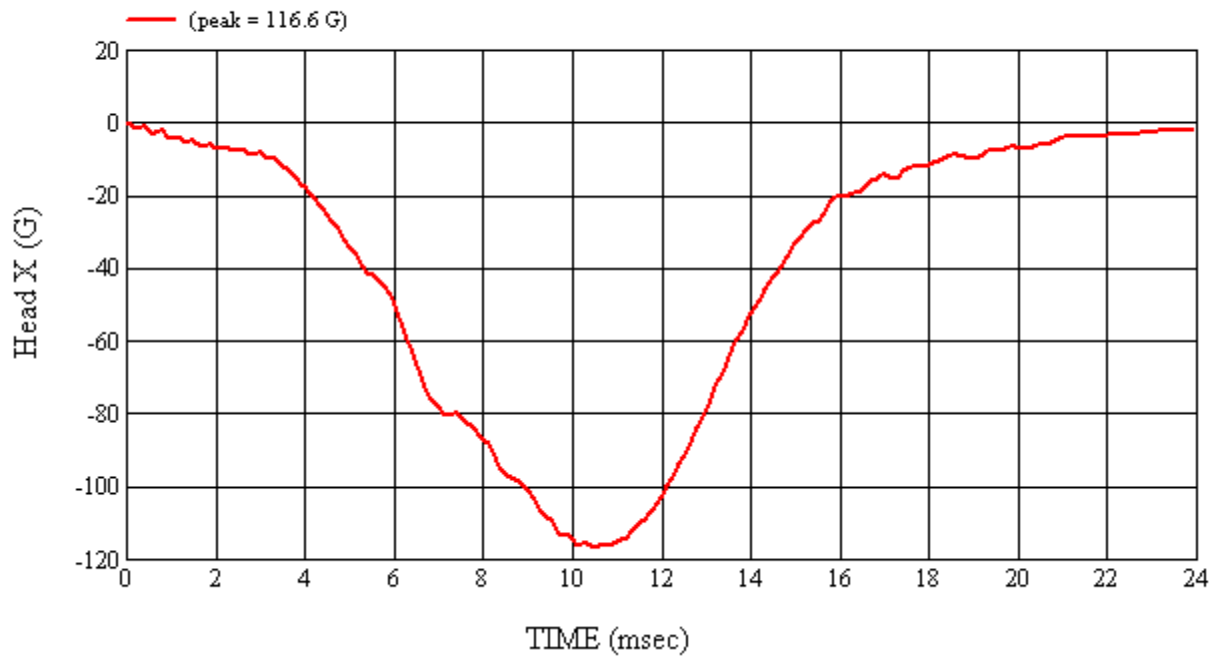
*Only necessary for NHTSA (Government) Compliance testing.

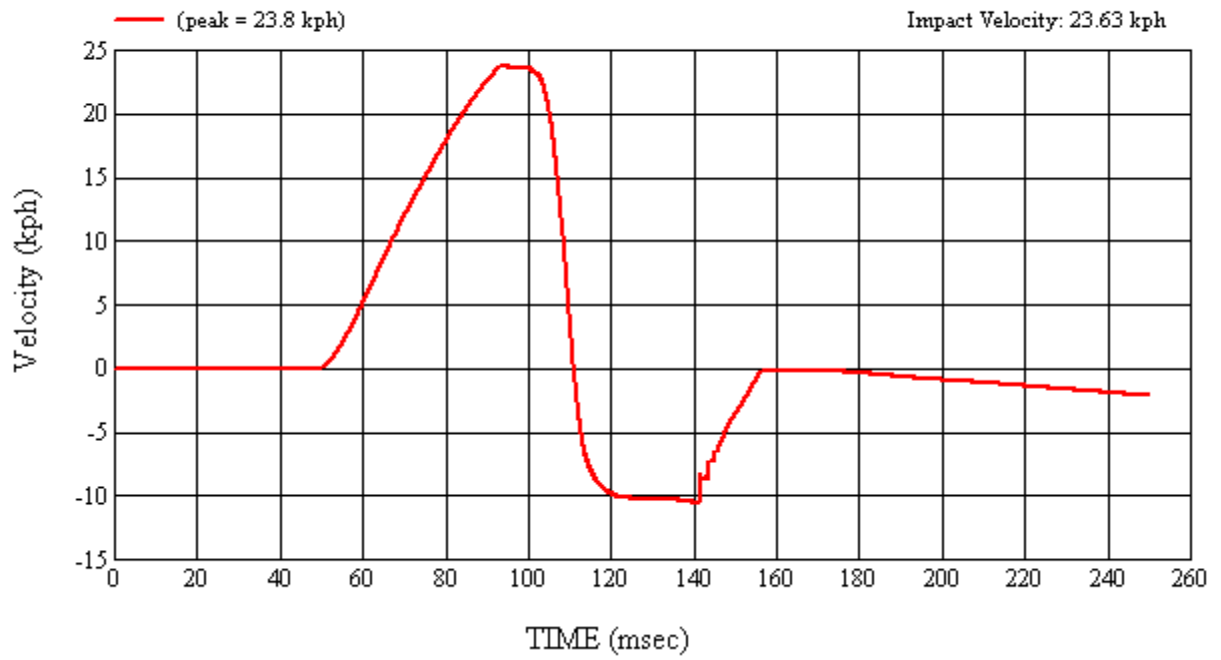
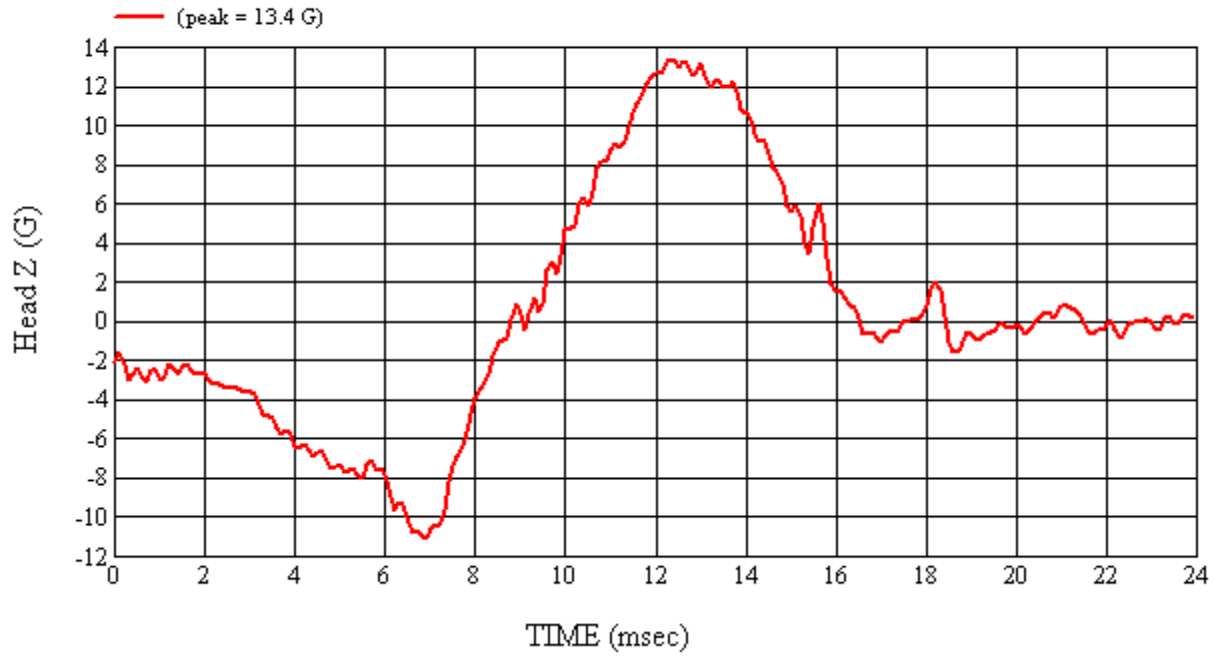
MGA Test #: U10144

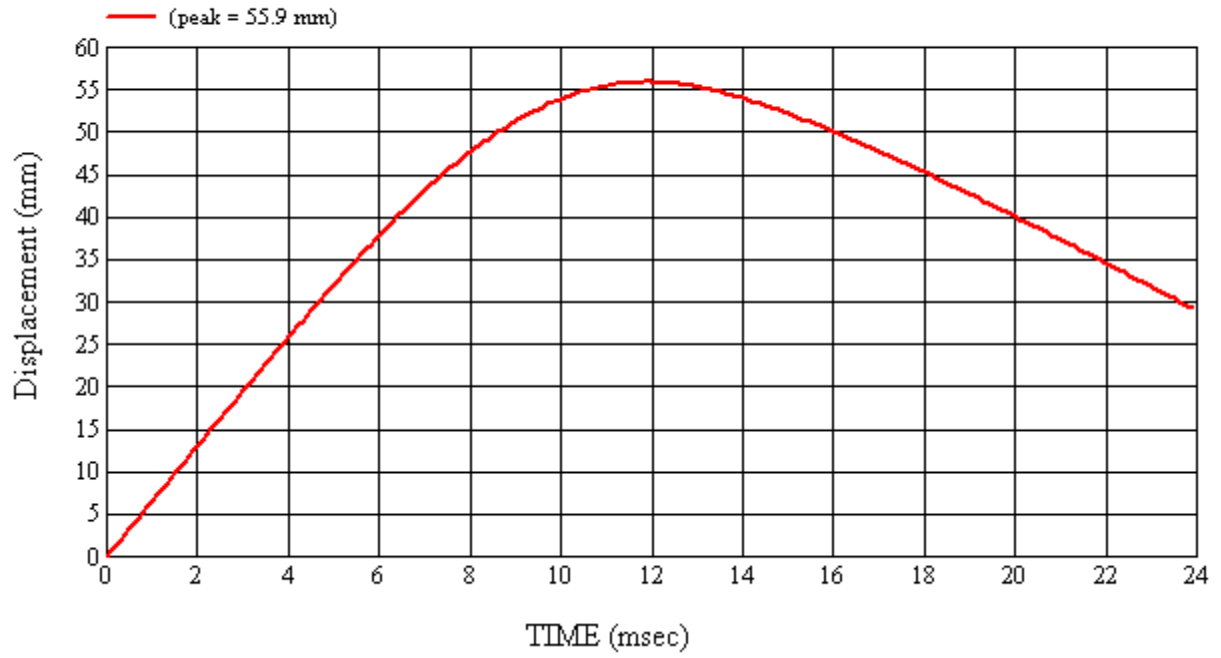
Target Location: RPI, Left Side

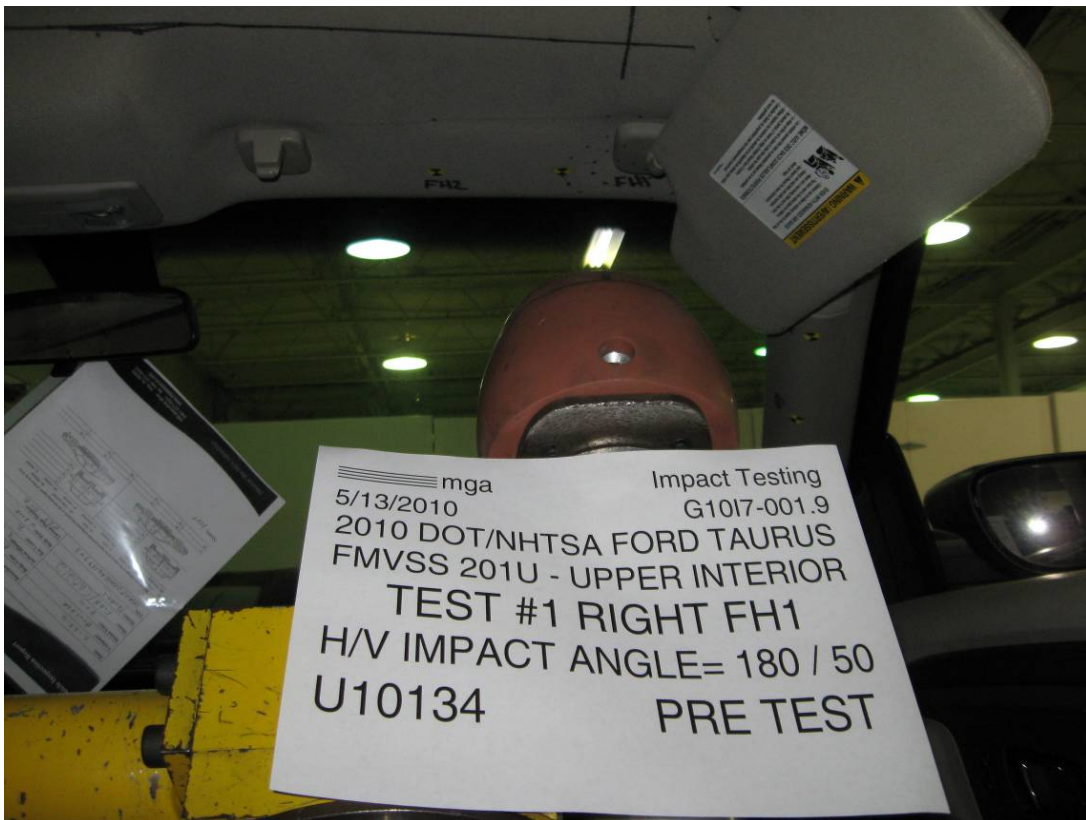
Test Date: 5/14/2010

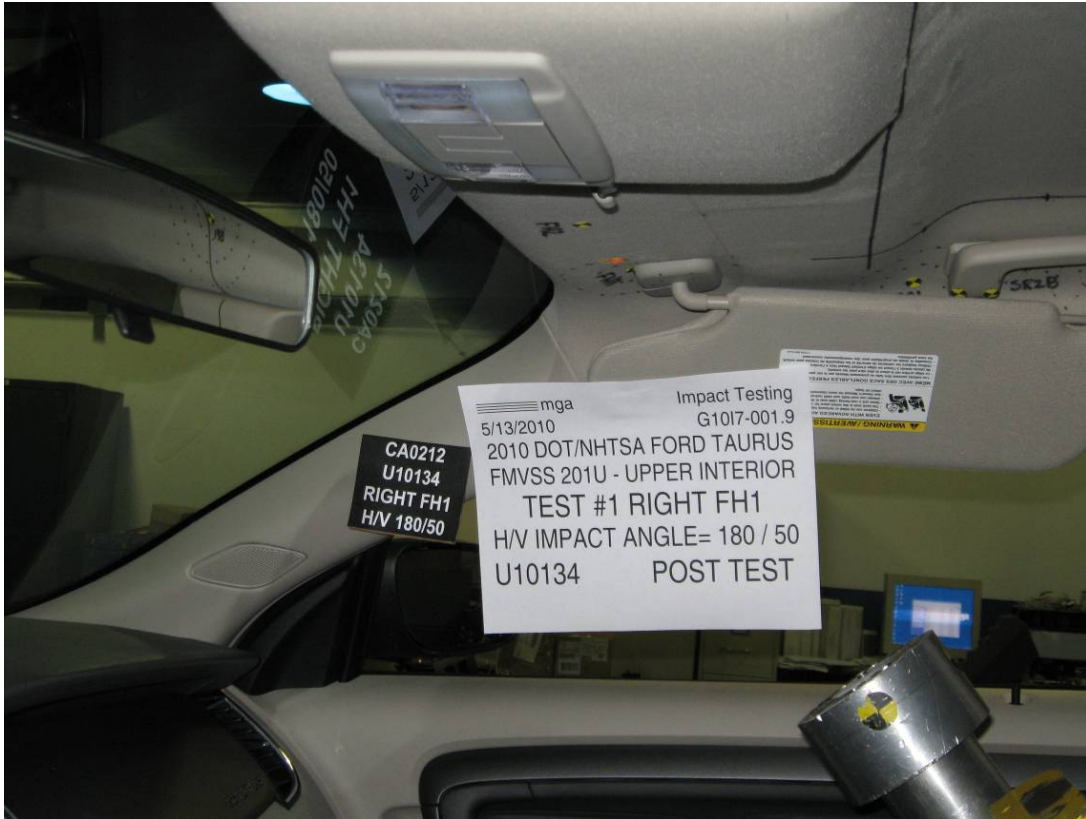














SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G10I7-001.9 VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Ford Taurus

GENERAL TEST PARAMETERS:

Test Number:#1

Target (Vehicle Side): FH1Right

Temperature:22.3C

MGA Test Reference No.:U10134

Humidity:43.0%

Approach Horizontal Angles:180°

Time of Test:10:18:41 AM

Approach Vertical Angles:50°

FMH Serial No:[037]

Additional Description: Two relocations

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
474	408	7.4	23.5	21	1 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	AHTB2	-116.9	1.06	1.06
Y	6	J14103	94.2	0.85	0.85
Z	7	J35800	98.2	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage

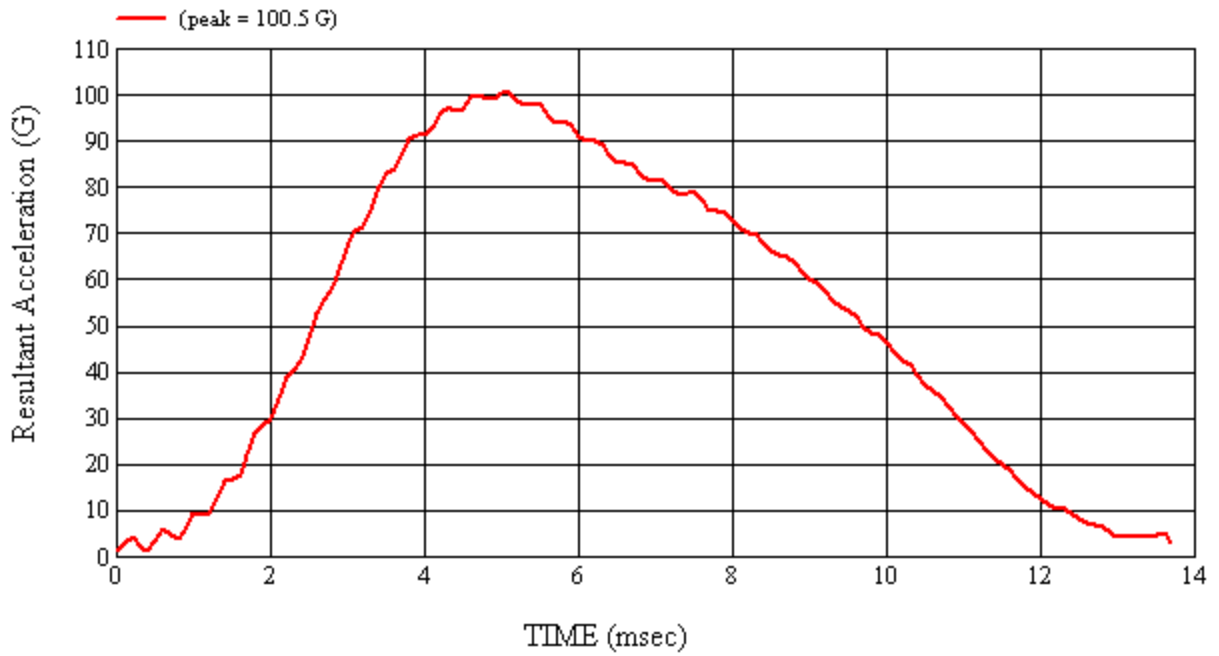
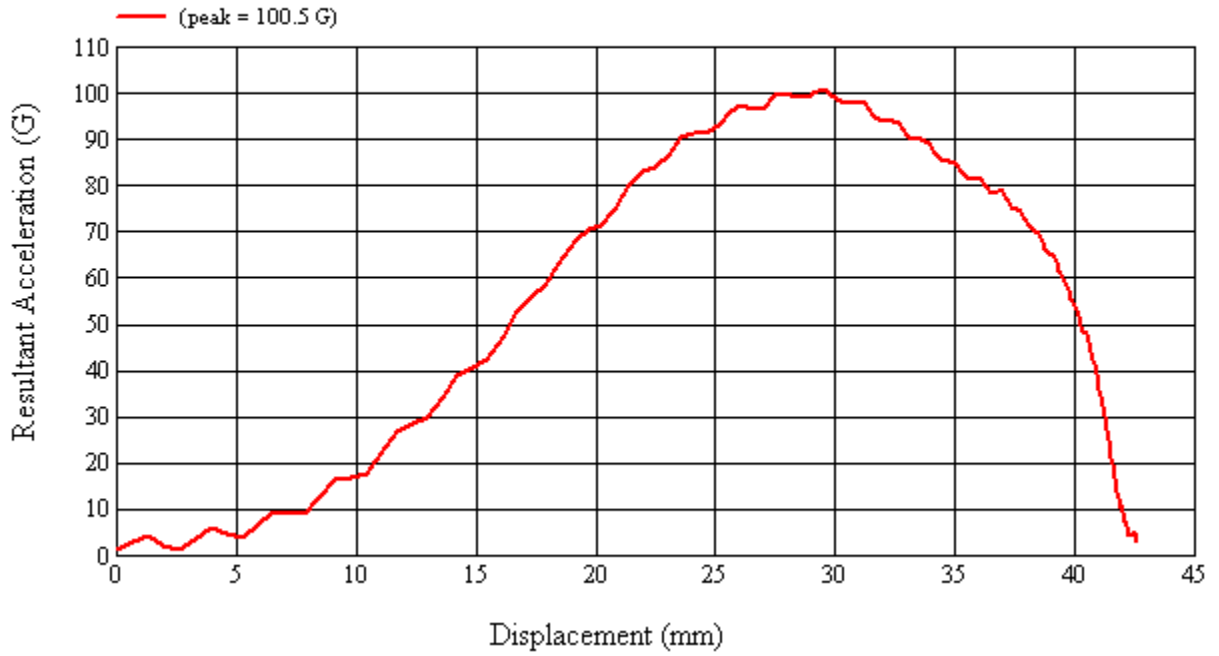
Recorded By:  Approved By*:  Date: 5/13/2010

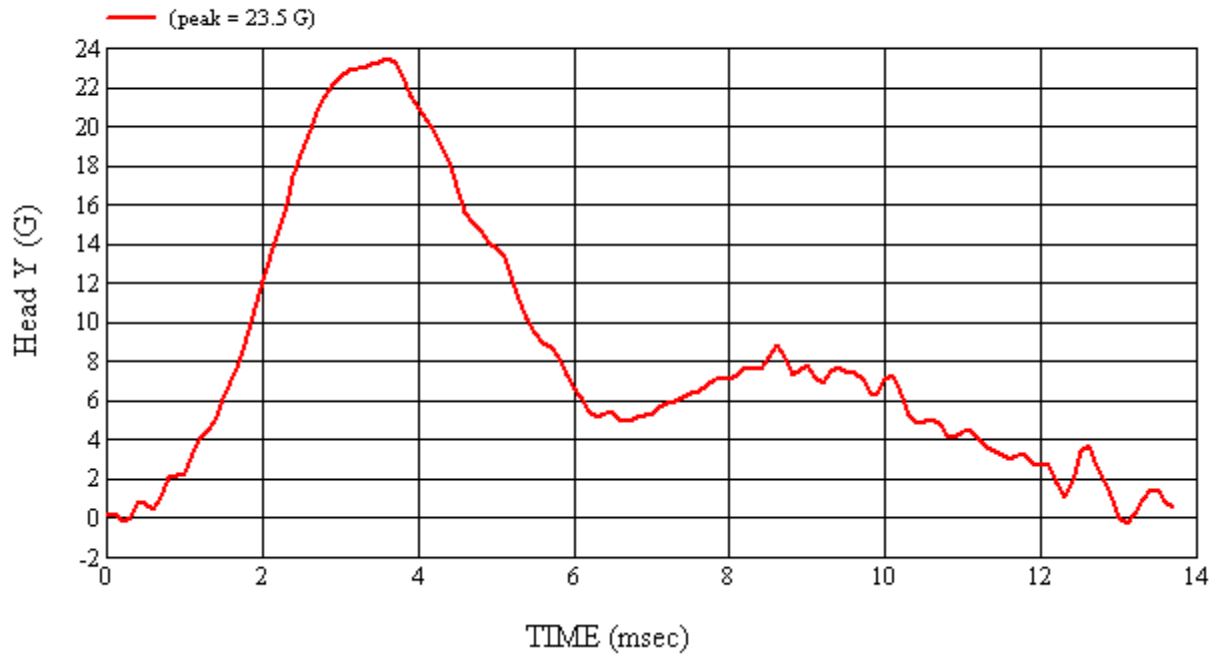
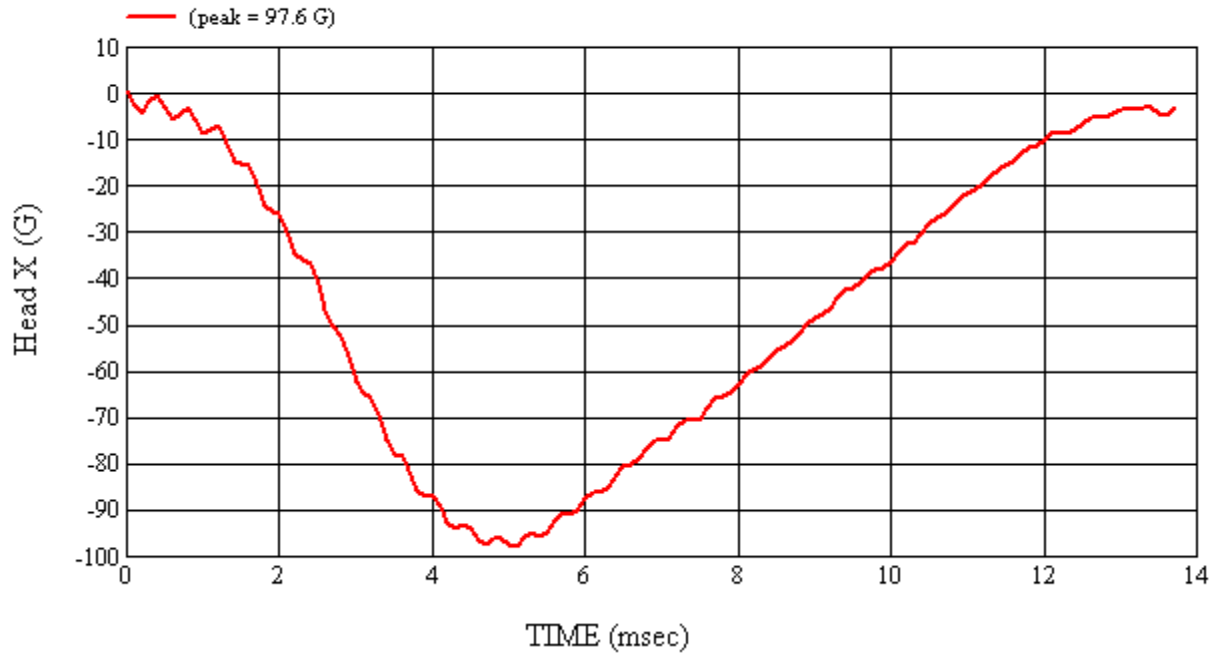
*Only necessary for NHTSA (Government) Compliance testing.

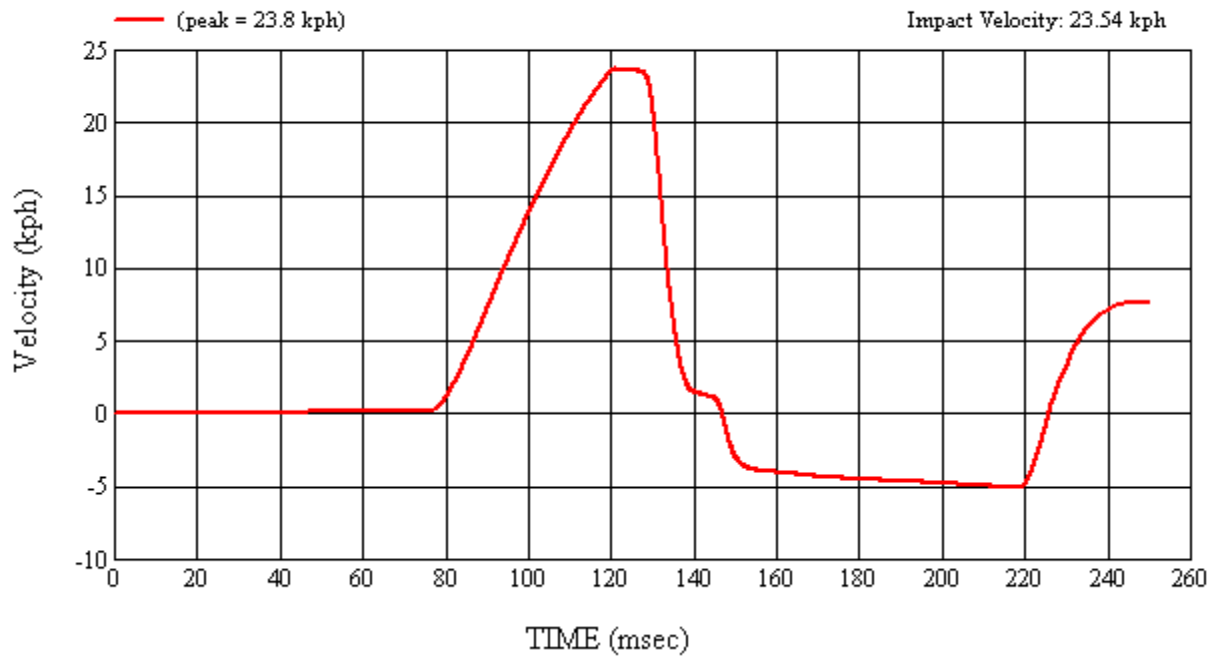
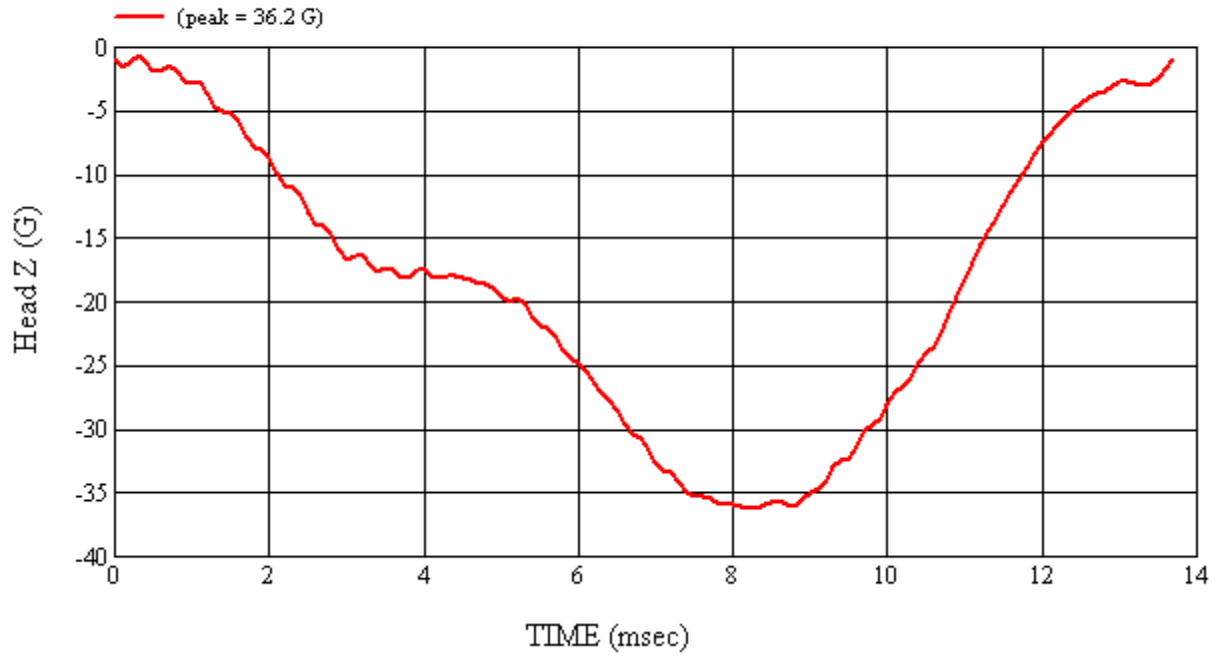
MGA Test #: U10134

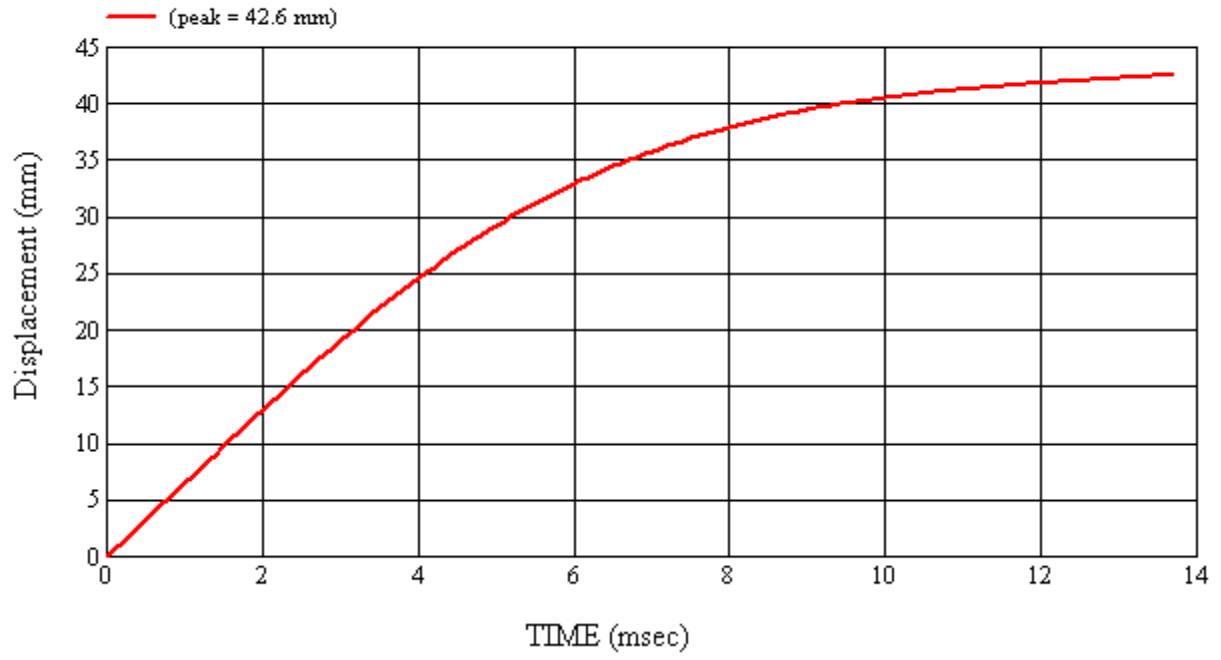
Target Location: FH1, Right Side

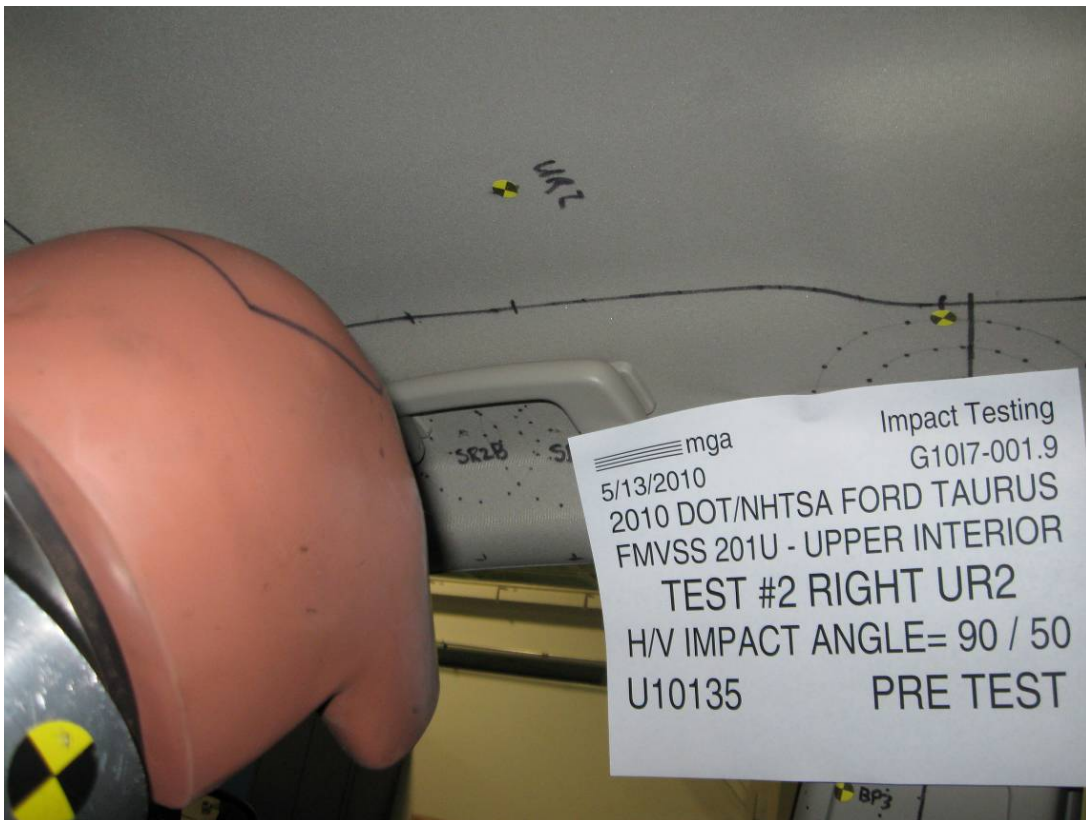
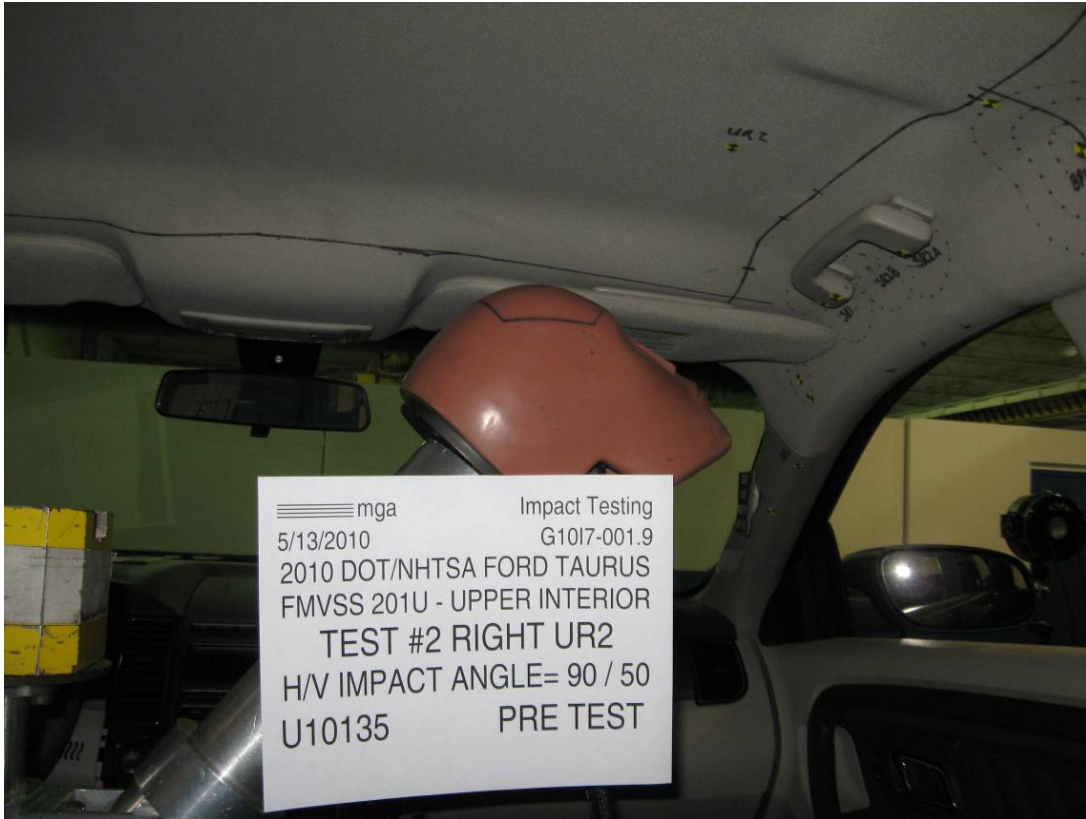
Test Date: 5/13/2010

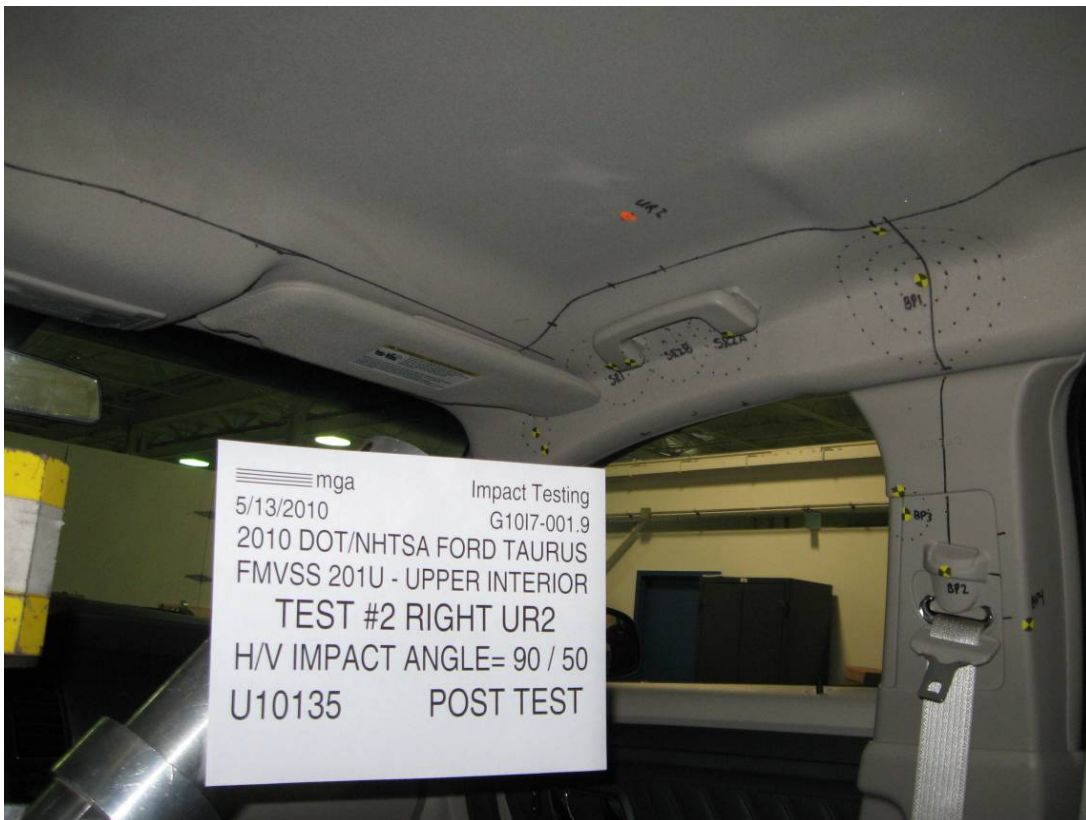
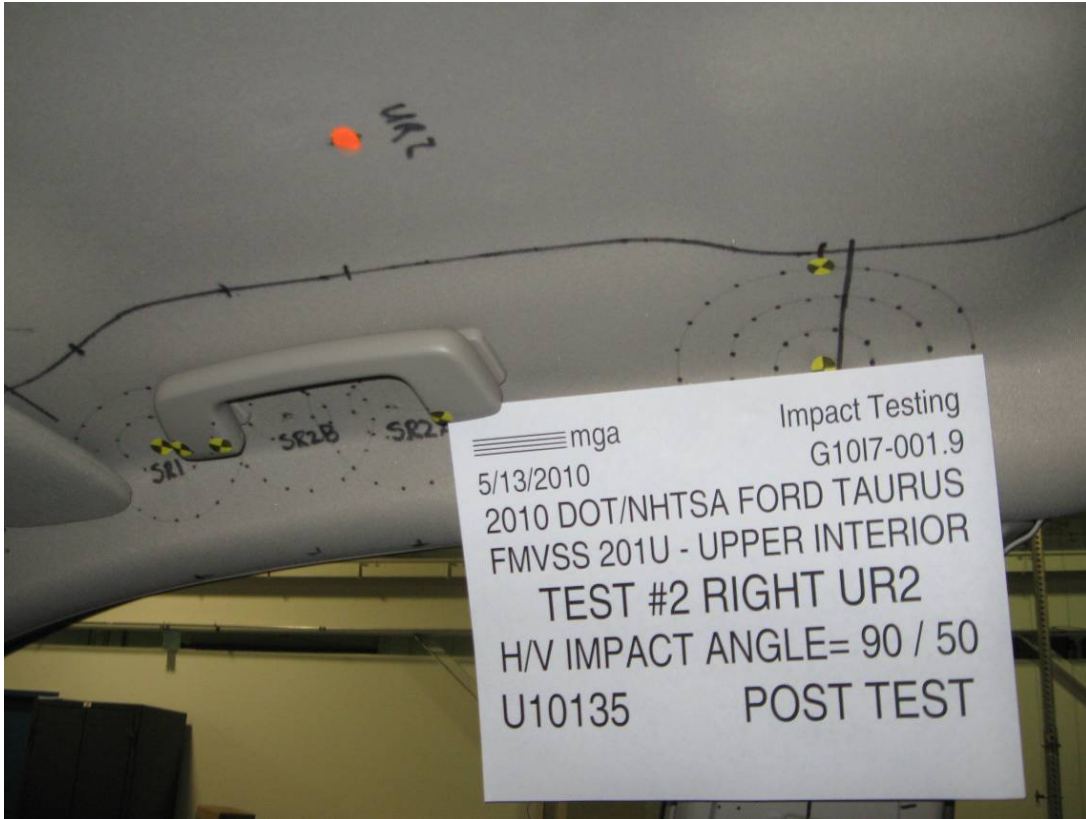














SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G10I7-001.9 VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Ford Taurus

GENERAL TEST PARAMETERS:

Target (Vehicle Side): UR2Right

MGA Test Reference No.:U10135

Approach Horizontal Angles:90°

Approach Vertical Angles:50°

Additional Description: At SR2

Test Number:#2

Temperature:22.1C

Humidity:43.9%

Time of Test:11:29:20 AM

FMH Serial No:[038]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
814	859	6.3	23.8	20	1 Right

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-96.5	1.06	1.06
Y	6	J36197	109.5	0.85	0.85
Z	7	J36353	99.5	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage

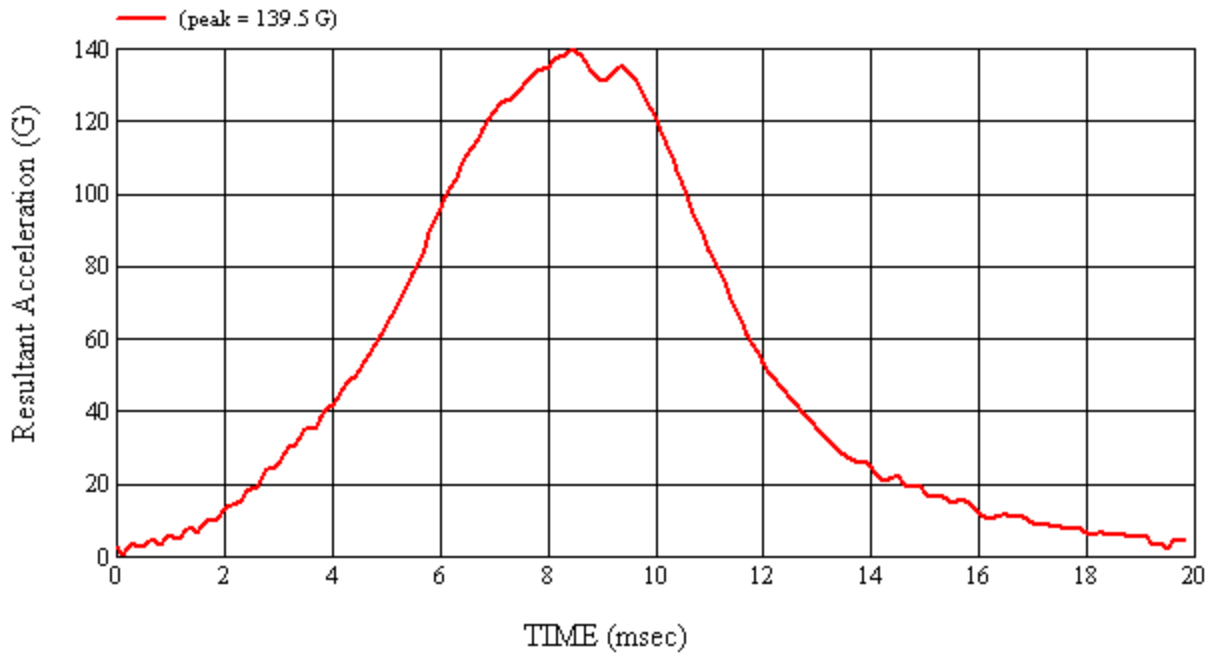
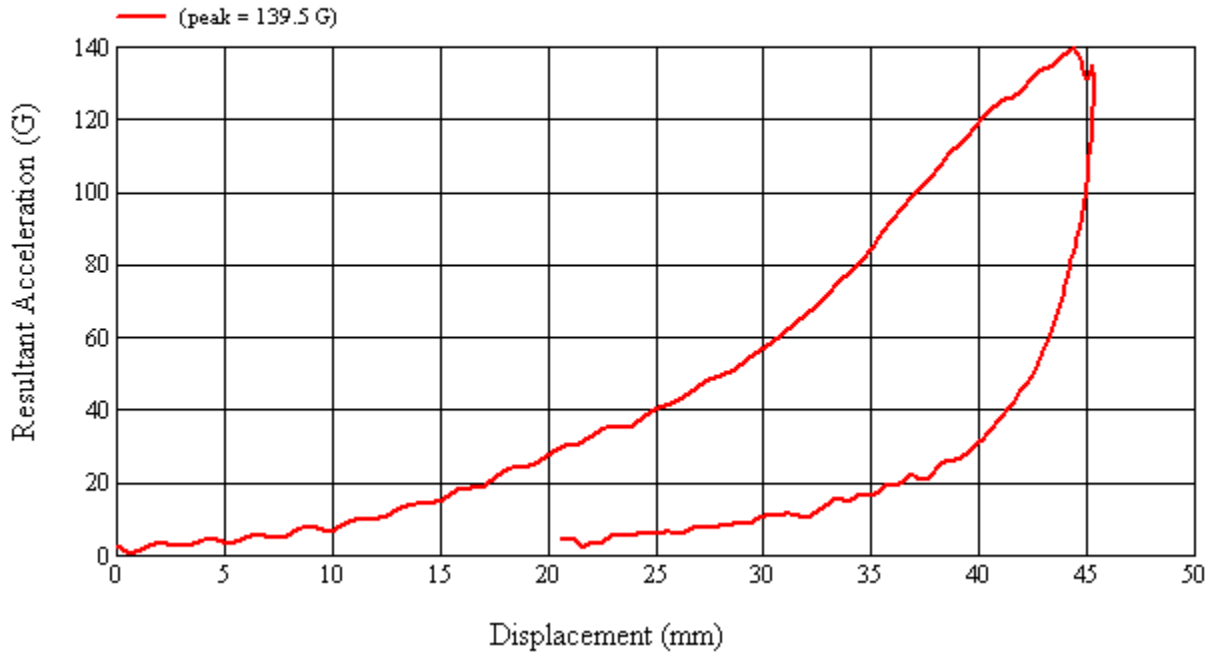
Recorded By:  Approved By*:  Date: 5/13/2010

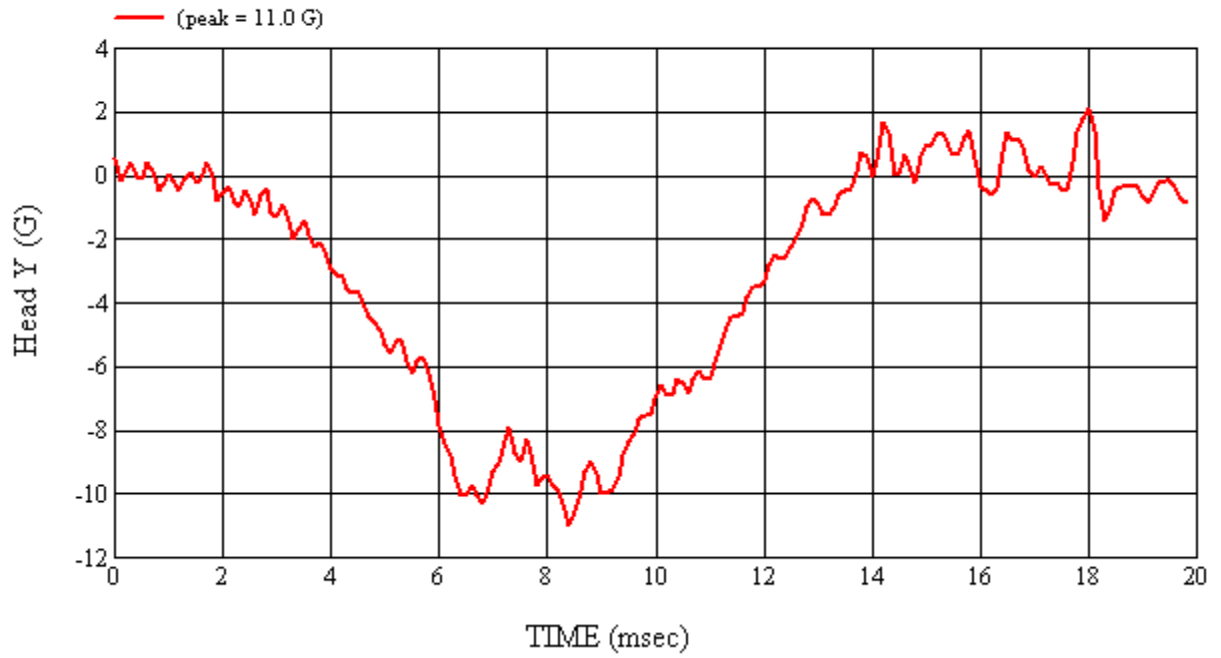
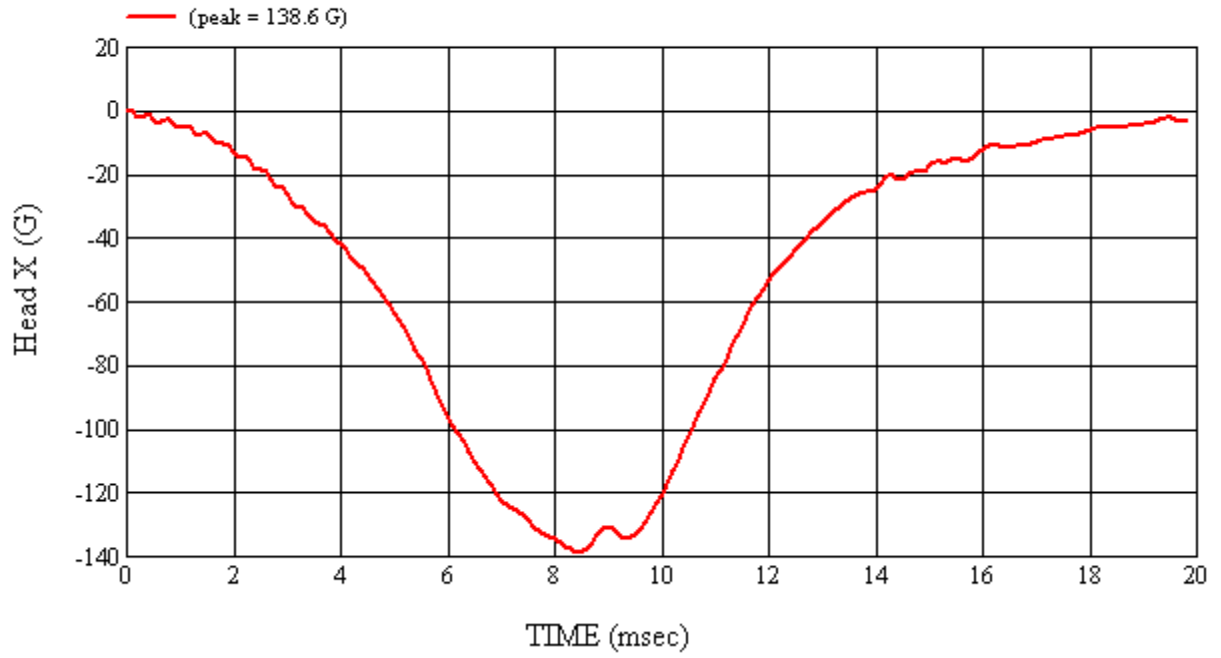
*Only necessary for NHTSA (Government) Compliance testing.

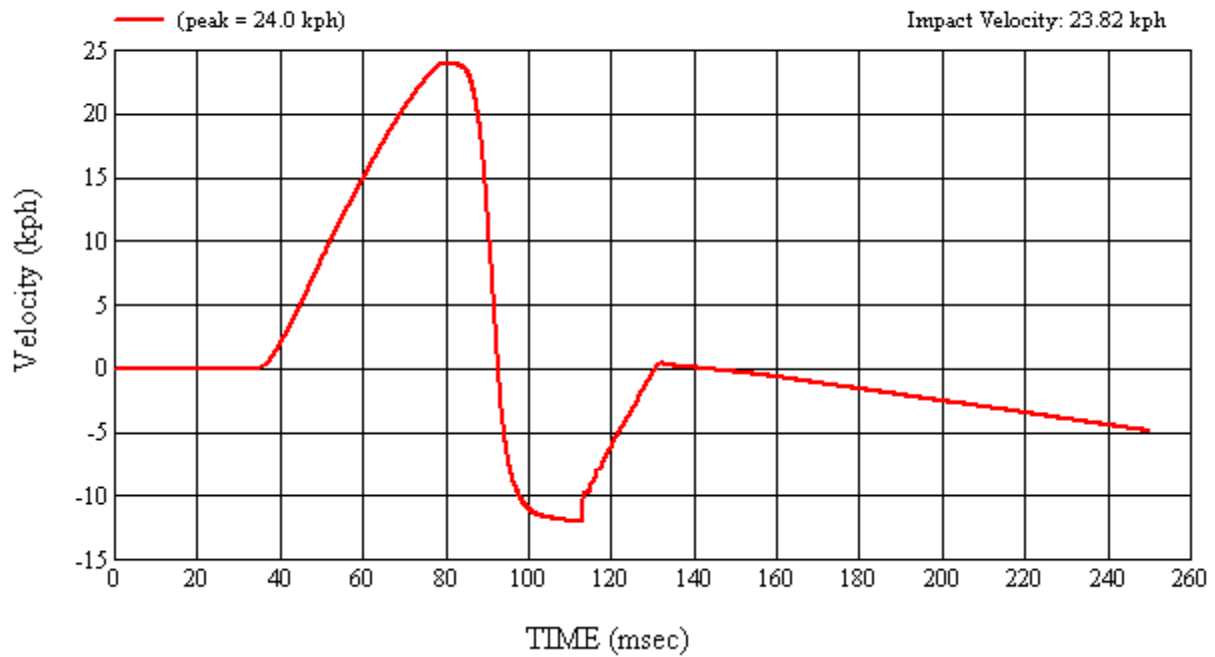
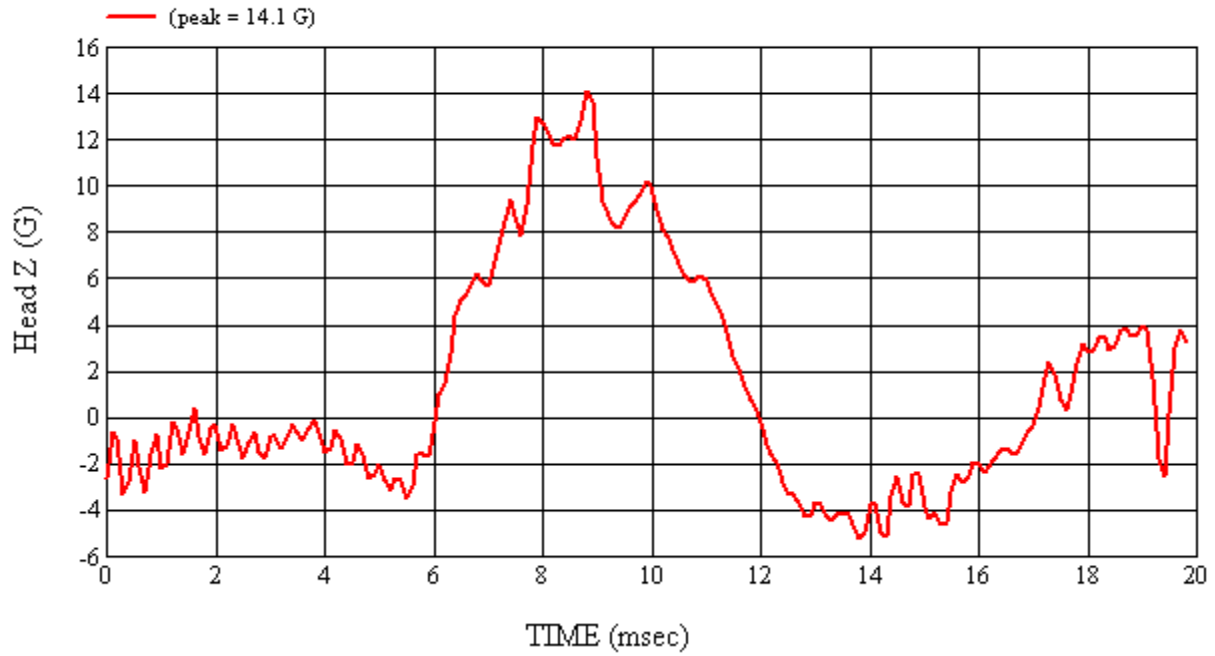
MGA Test #: U10135

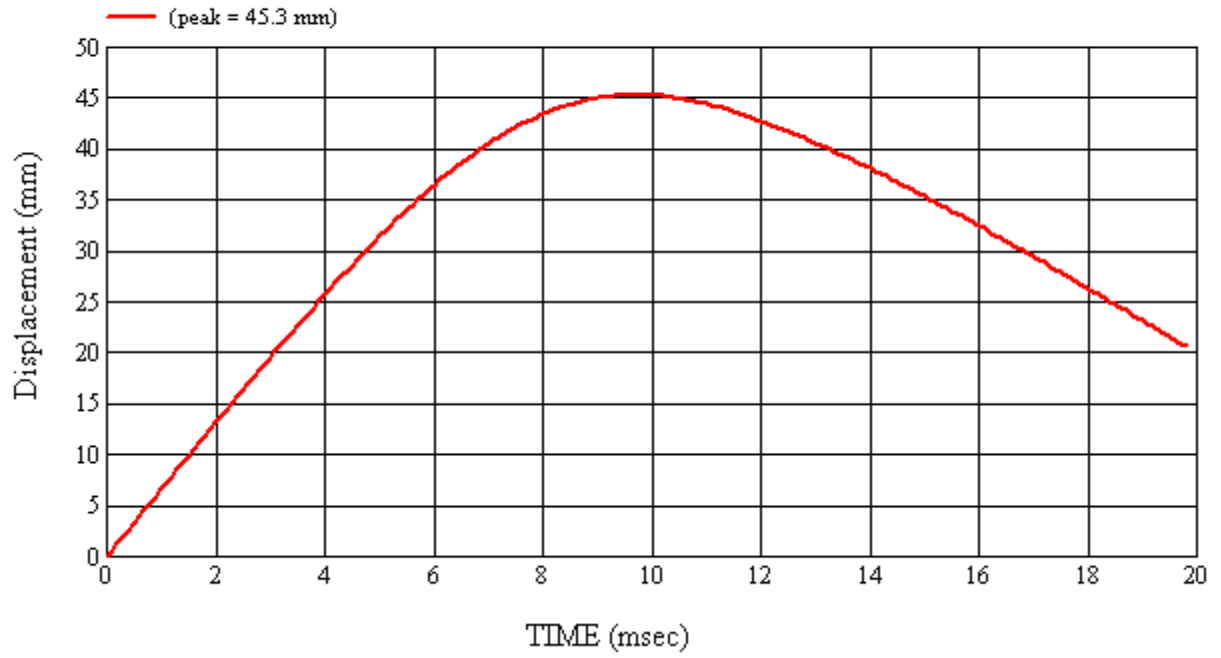
Target Location: UR2, Right Side

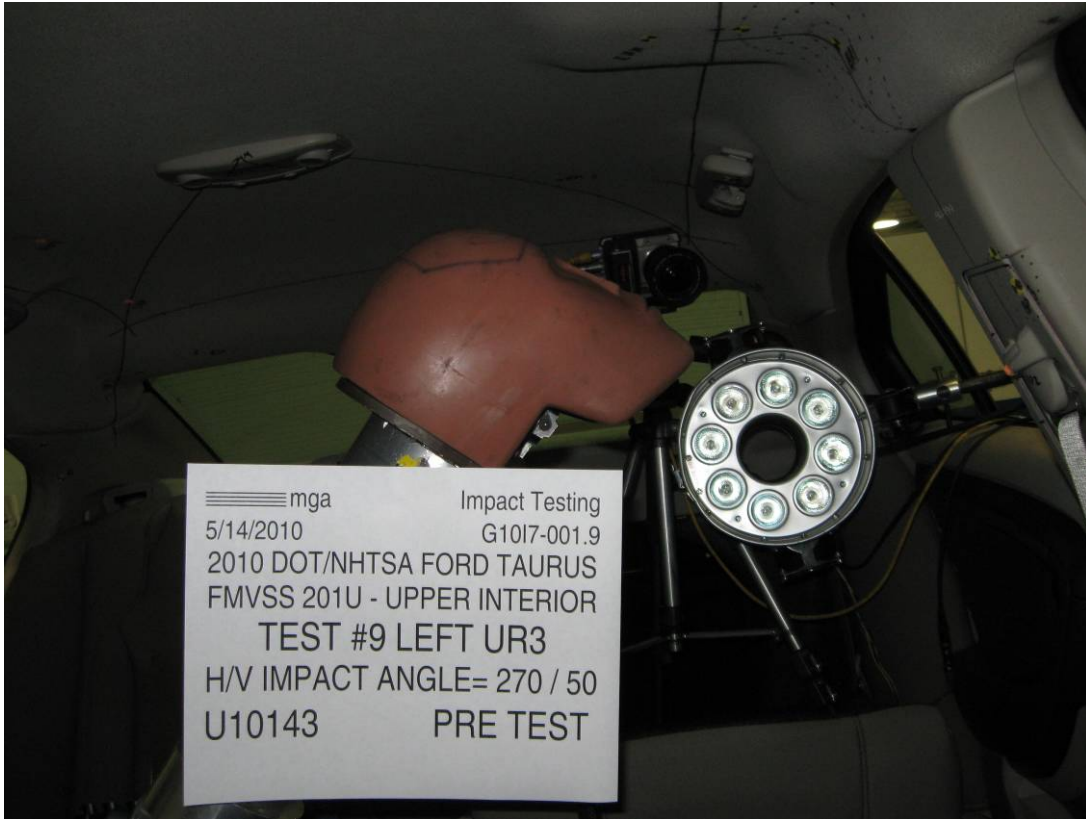
Test Date: 5/13/2010

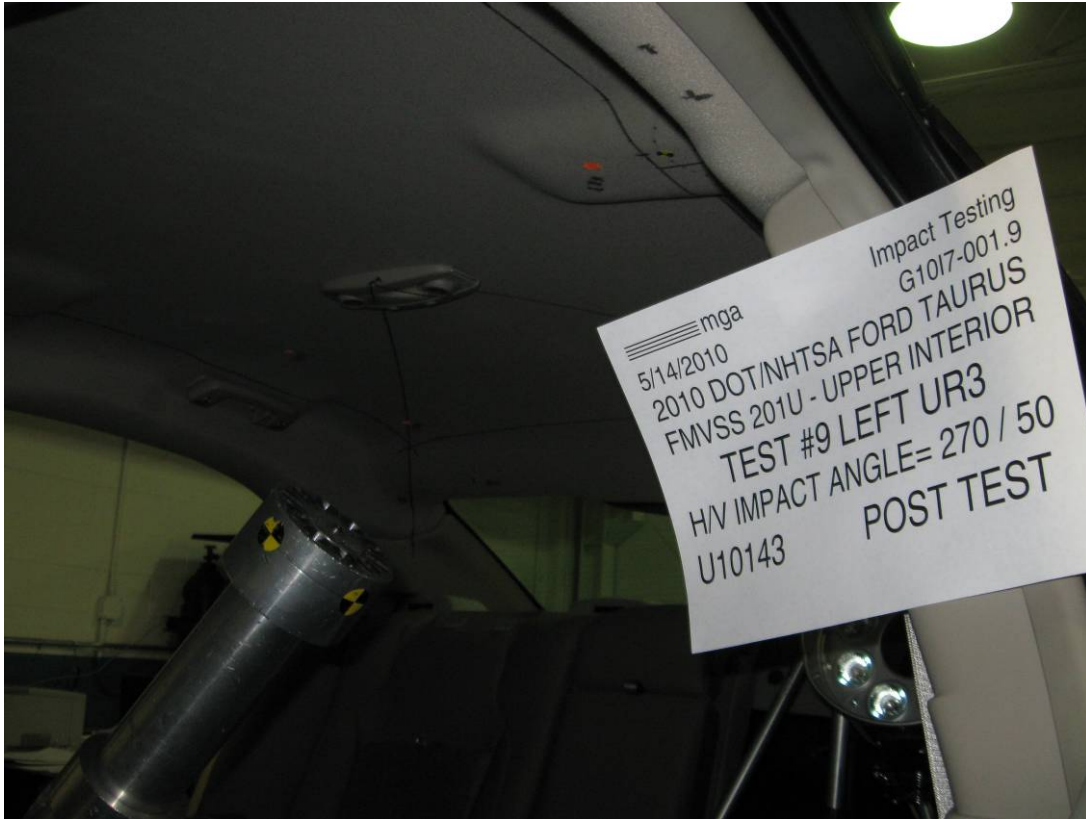


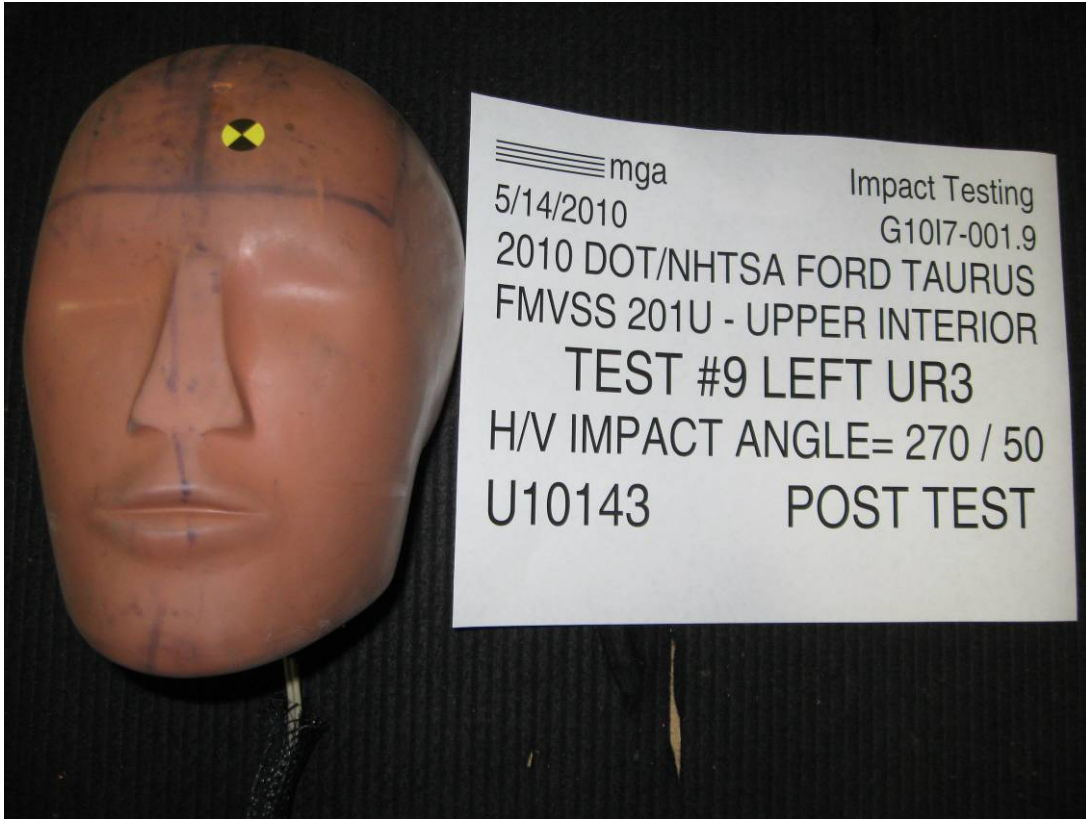












SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1017-001.9 VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Ford Taurus

GENERAL TEST PARAMETERS:

Test Number:#9

Target (Vehicle Side): UR3Left

Temperature:22.1C

MGA Test Reference No.:U10143

Humidity:43.8%

Approach Horizontal Angles:270°

Time of Test:1:57:40 PM

Approach Vertical Angles:50°

FMH Serial No:[035]

Additional Description: At BP

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
497	438	10.2	24.1	19	12 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-96.3	1.06	1.06
Y	6	J22664	95.2	0.85	0.85
Z	7	J35924	93.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

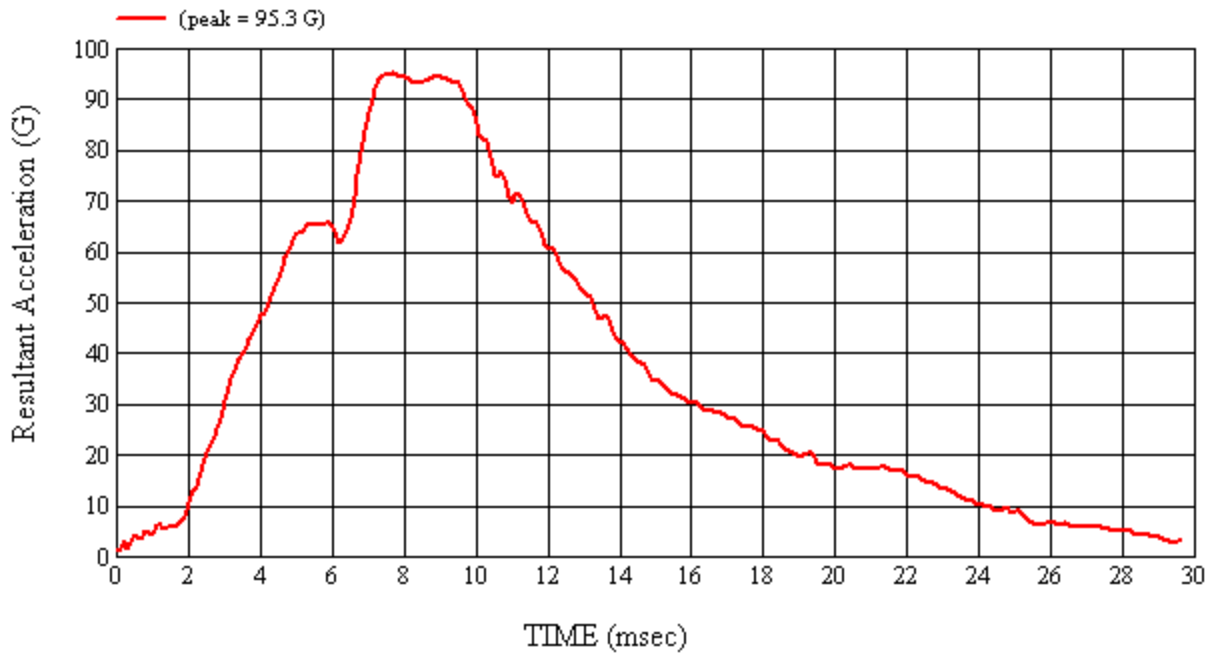
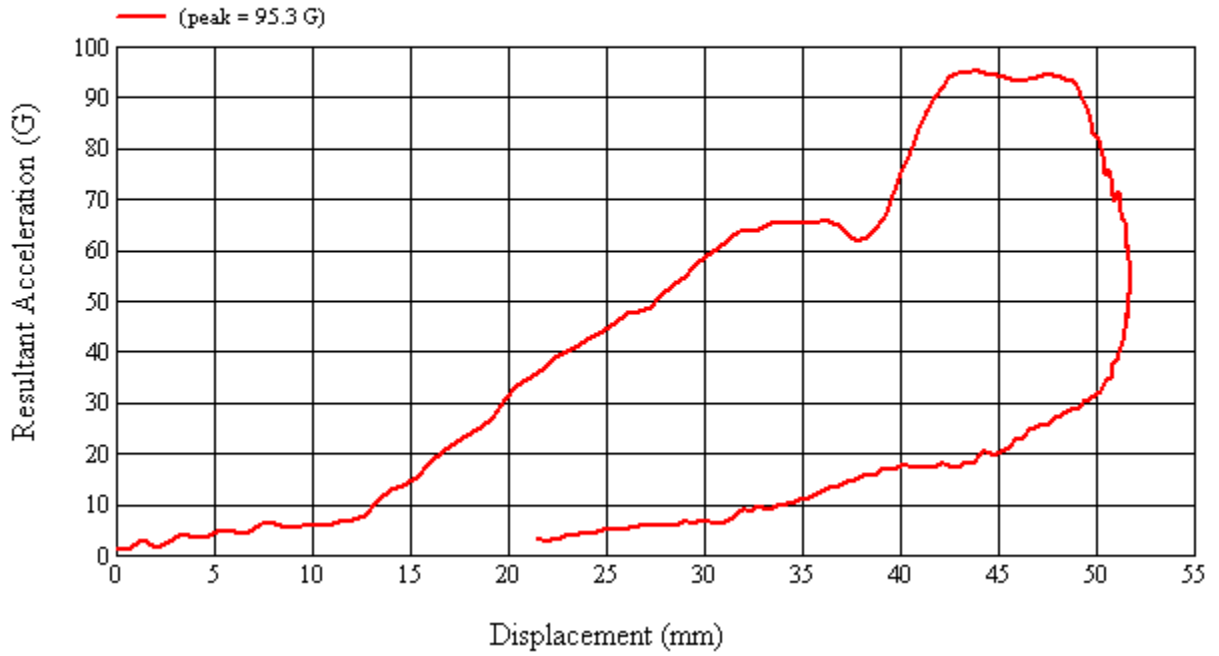
No visible damage

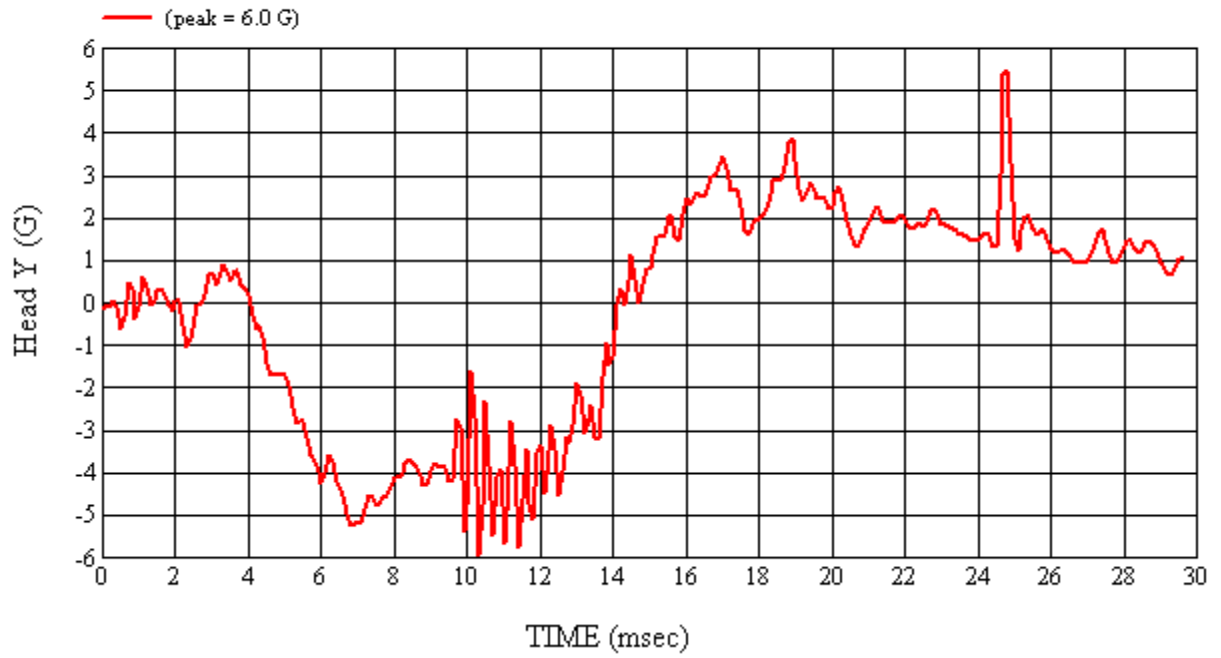
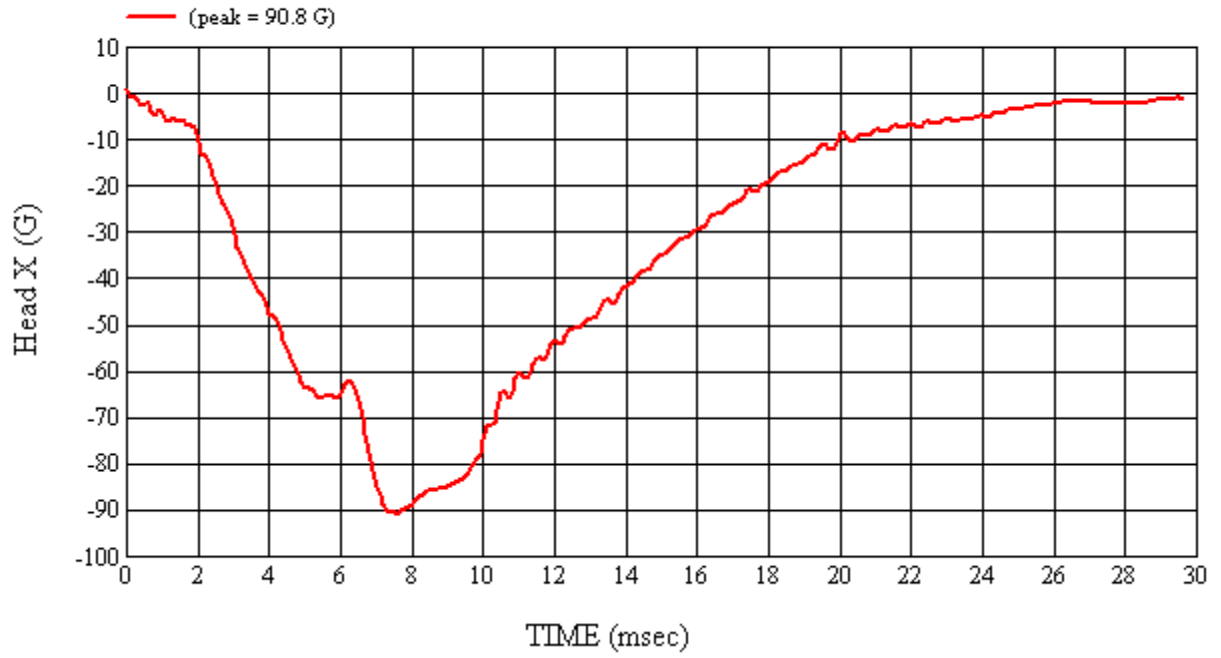
Recorded By: *Nathaniel* Approved By*: *Heena A. Kalita* Date: 5/14/2010
 *Only necessary for NHTSA (Government) Compliance testing.

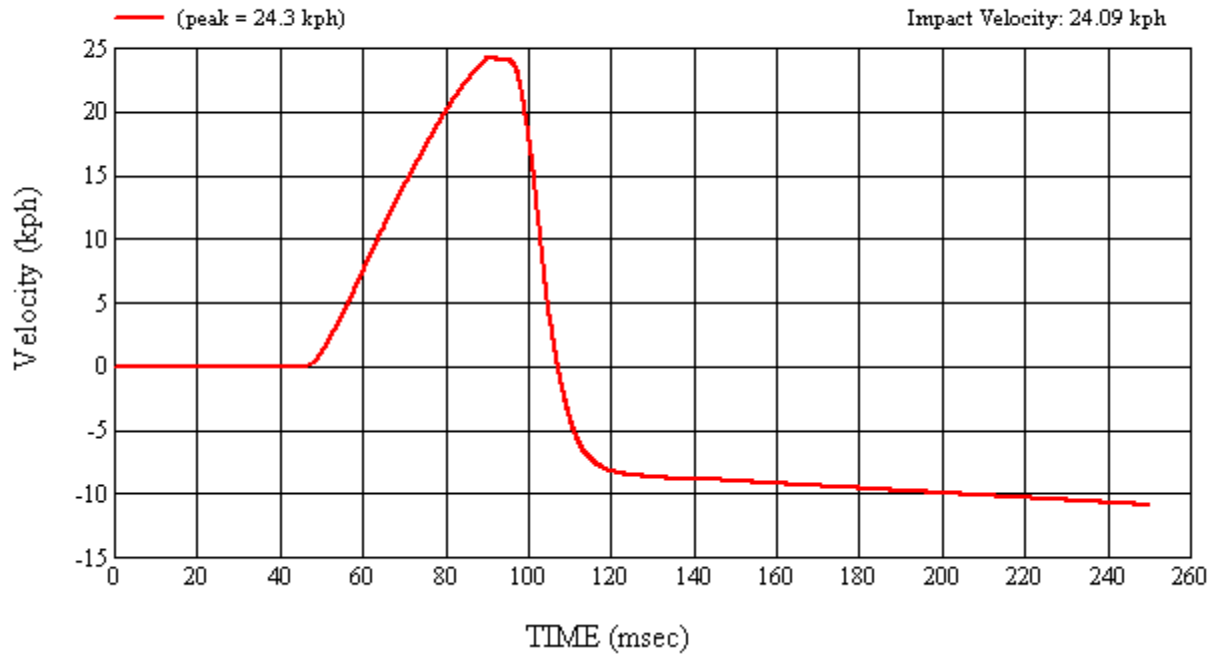
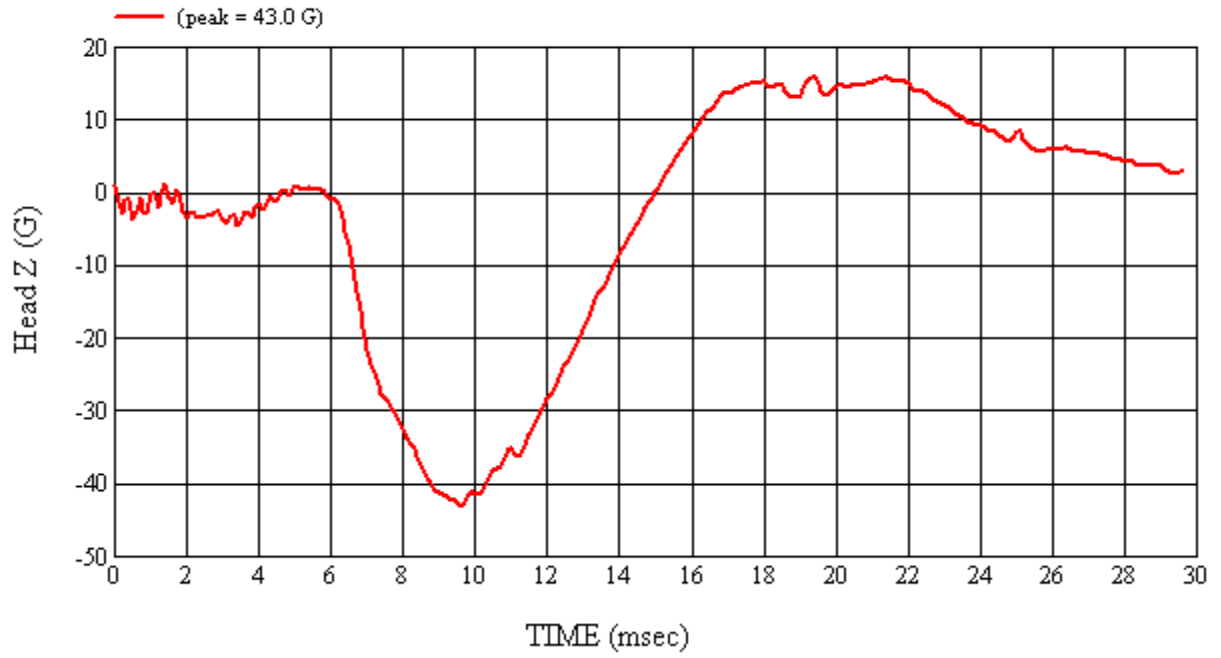
MGA Test #: U10143

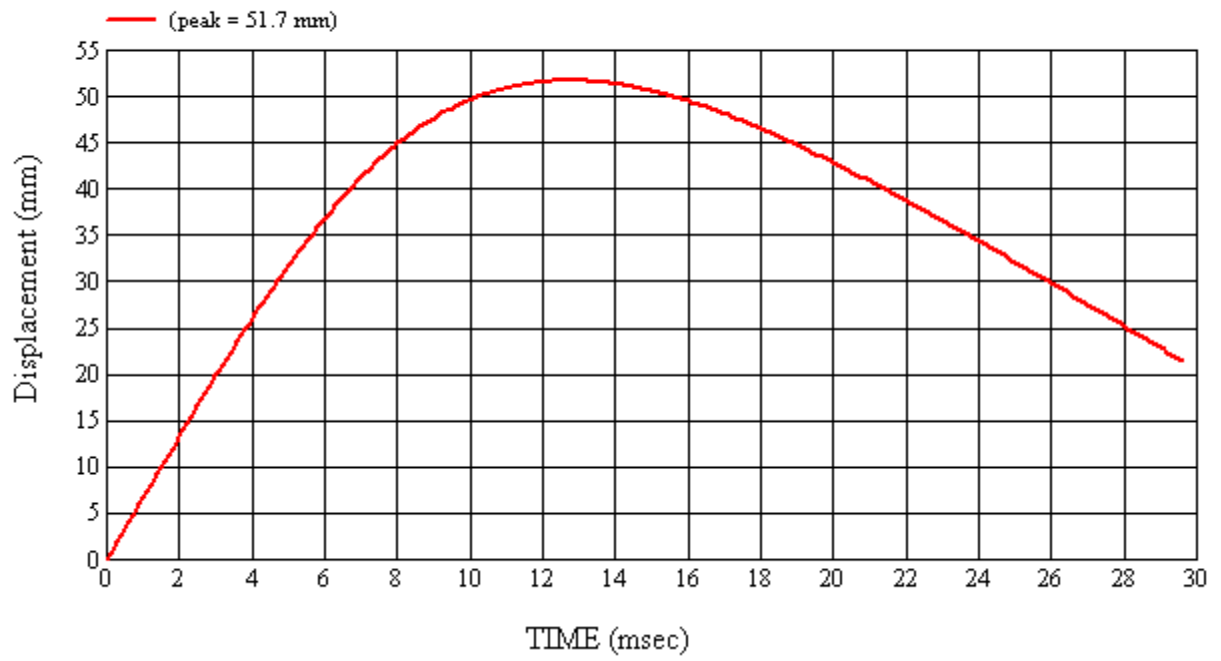
Target Location: UR3, Left Side

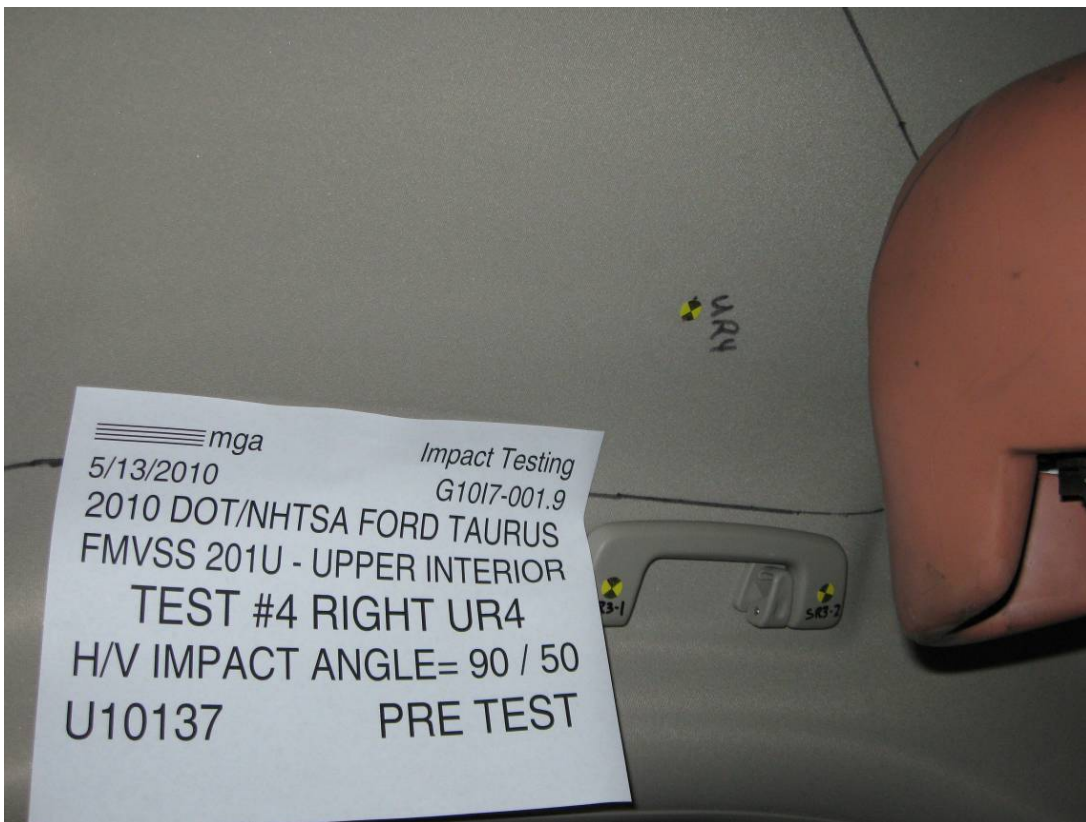
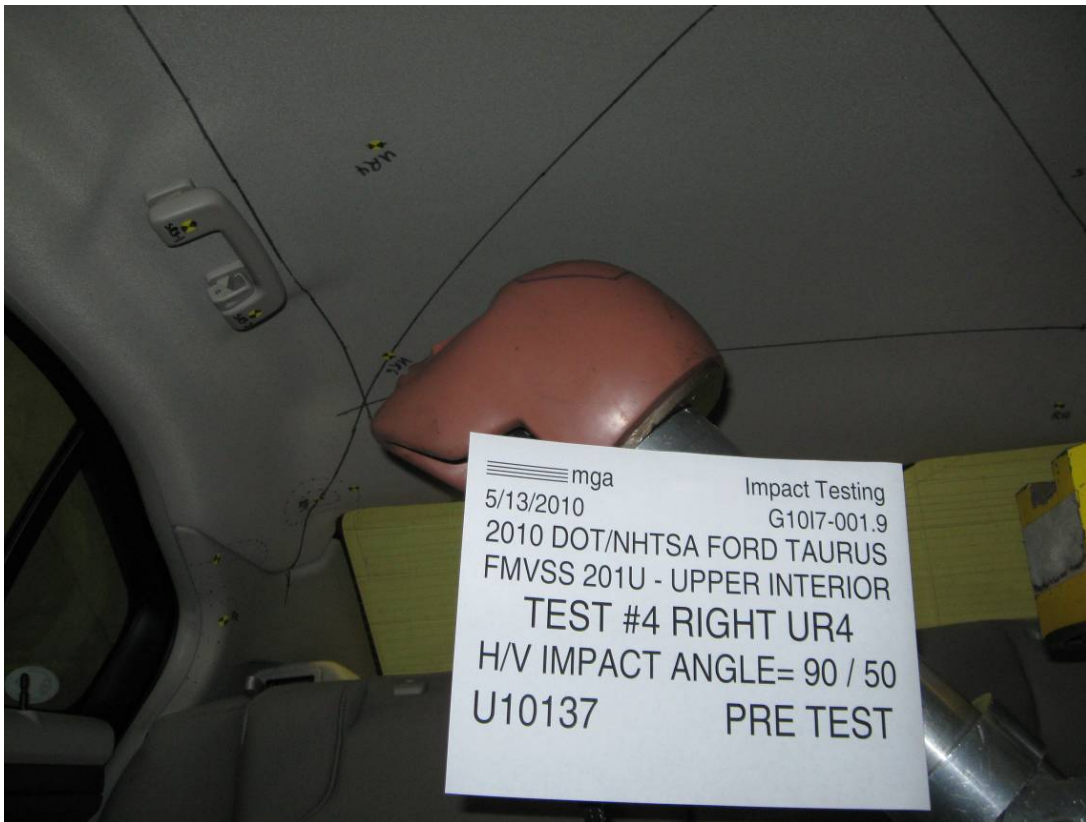
Test Date: 5/14/2010

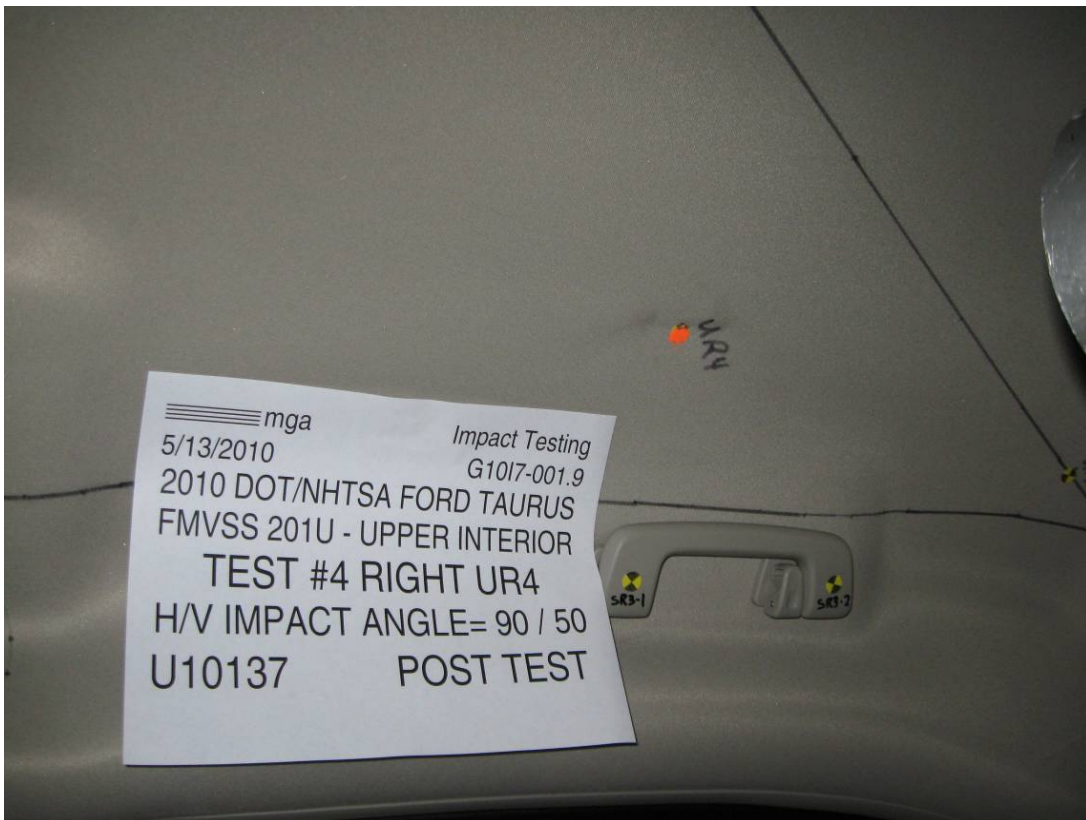
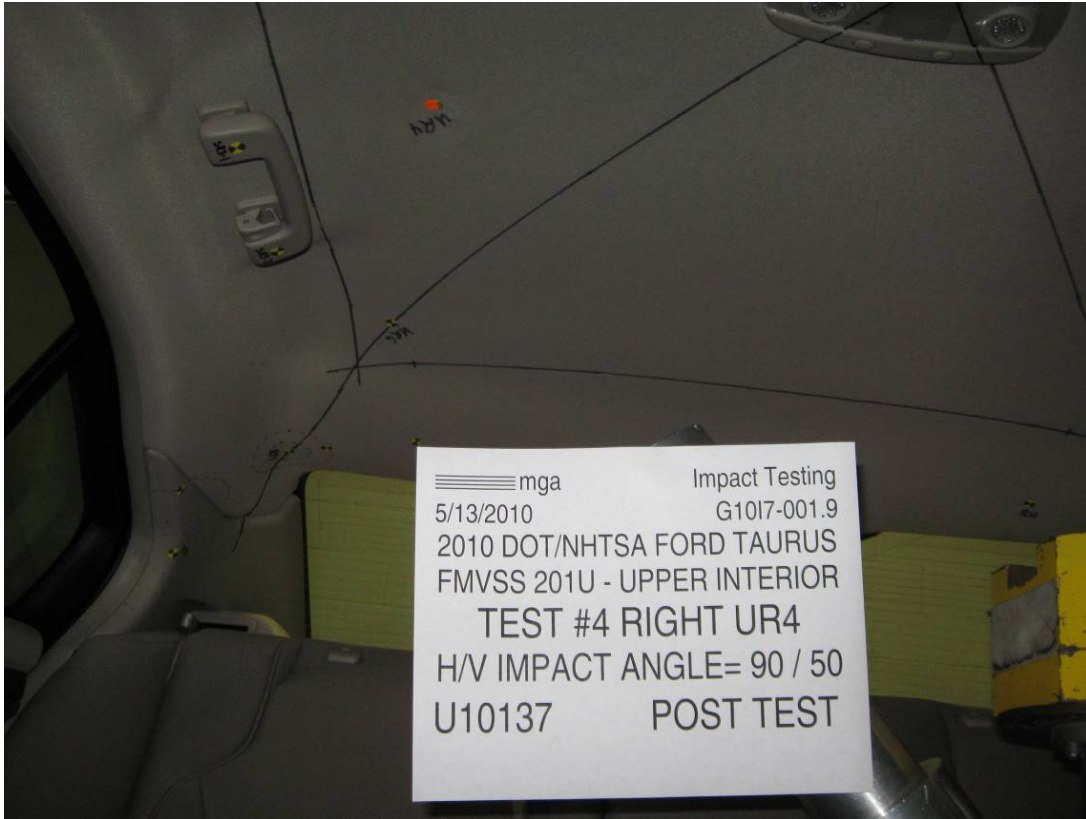














SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G10I7-001.9 VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Ford Taurus

GENERAL TEST PARAMETERS:

Target (Vehicle Side): UR4Right

MGA Test Reference No.:U10137

Approach Horizontal Angles:90°

Approach Vertical Angles:50°

Additional Description: At SR3-1

Test Number:#4

Temperature:21.8C

Humidity:46.3%

Time of Test:2:07:00 PM

FMH Serial No:[037]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
816	862	7.6	23.5	29	1 Right

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	AHTB2	-116.9	1.06	1.06
Y	6	J14103	94.2	0.85	0.85
Z	7	J35800	98.2	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

Minor headliner deformation

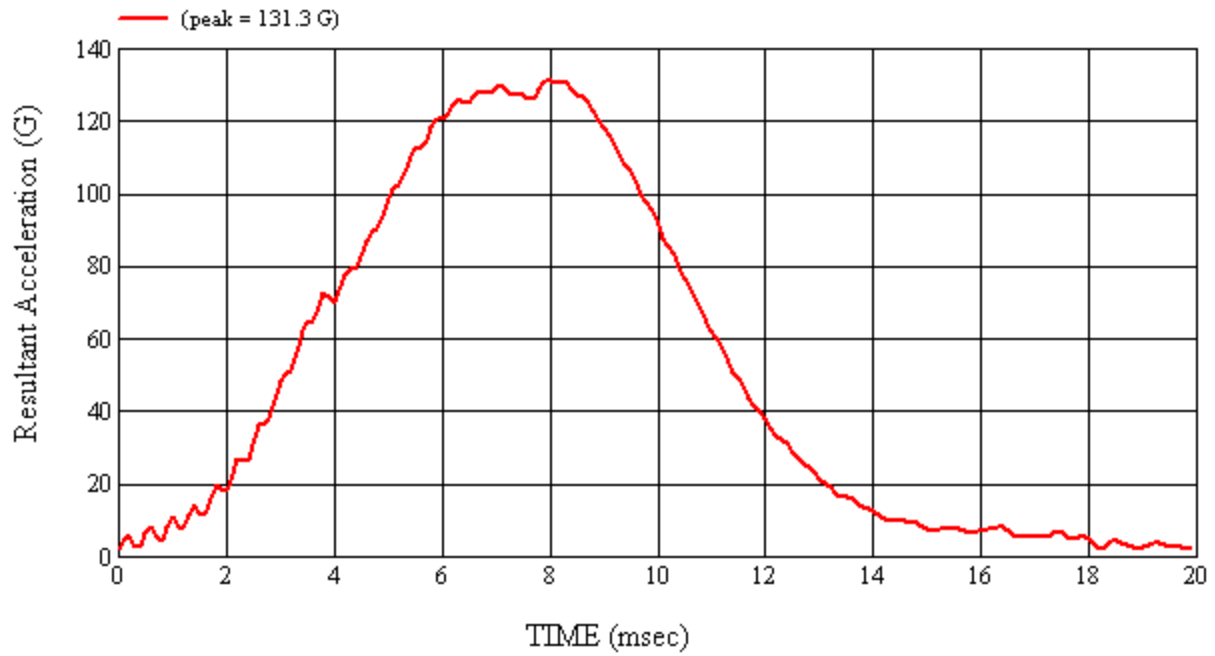
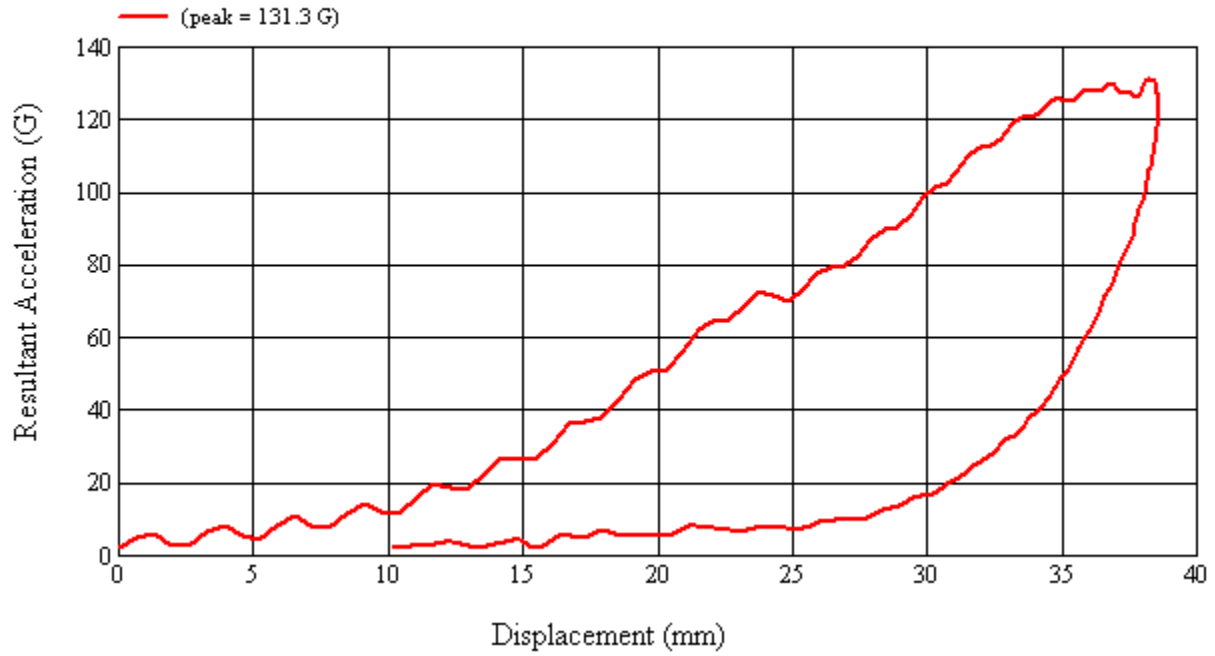
Recorded By: *Nathaniel* Approved By*: *Aileen A. Kalato* Date: 5/13/2010

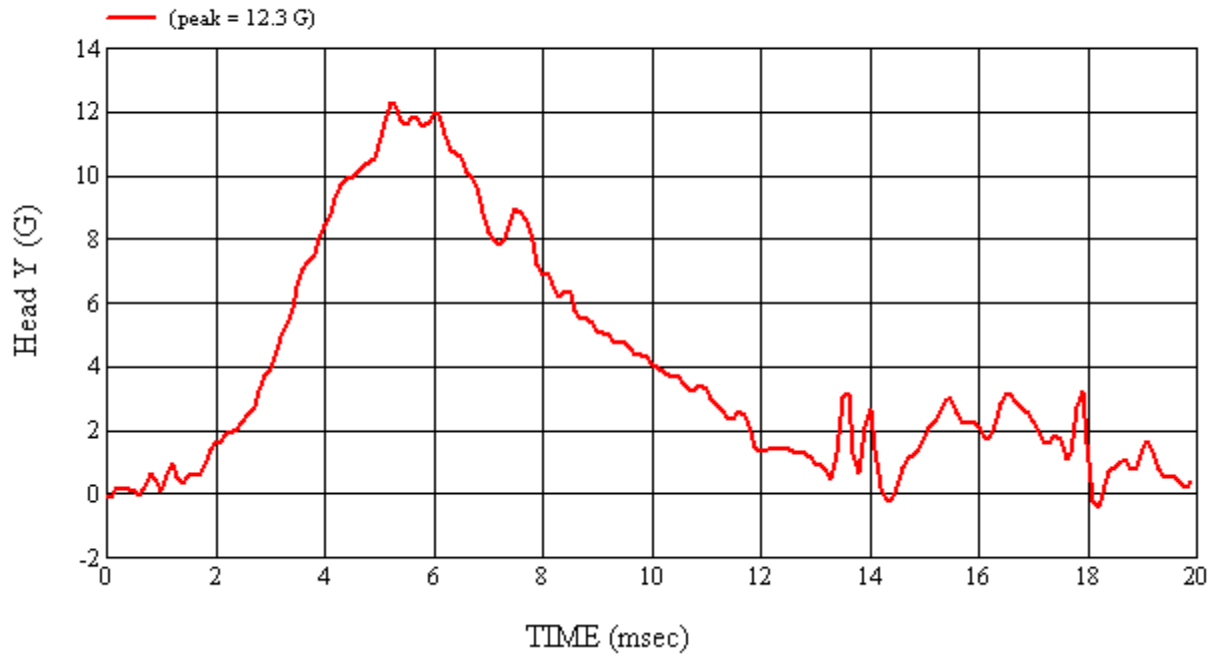
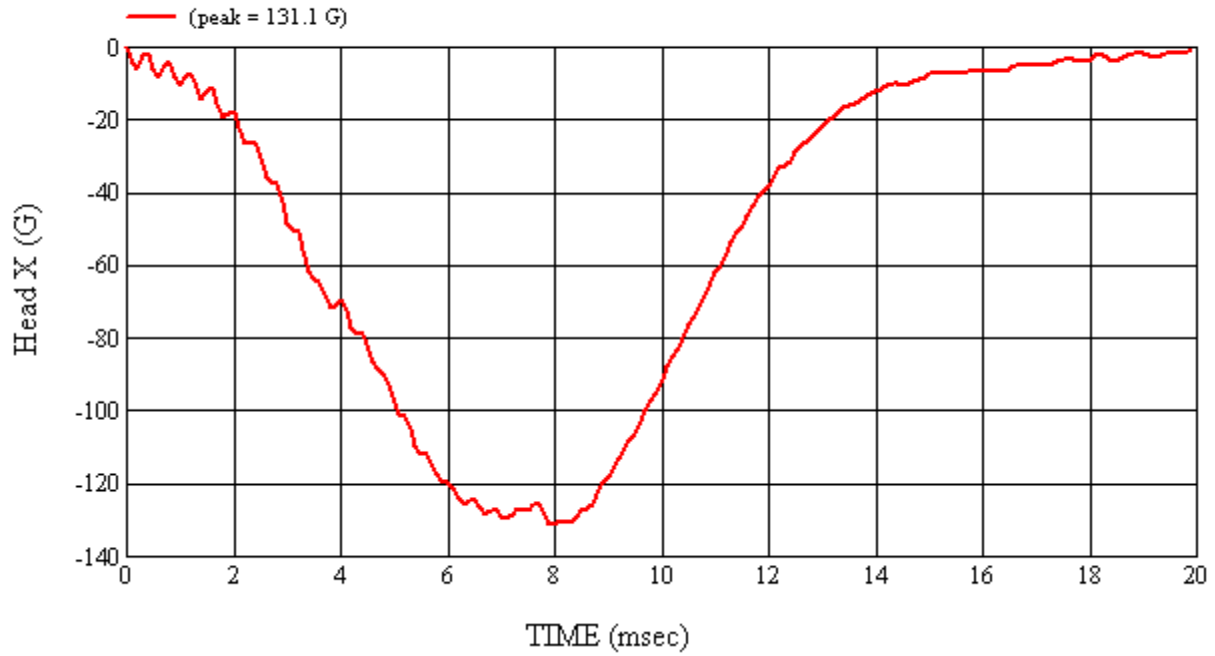
*Only necessary for NHTSA (Government) Compliance testing.

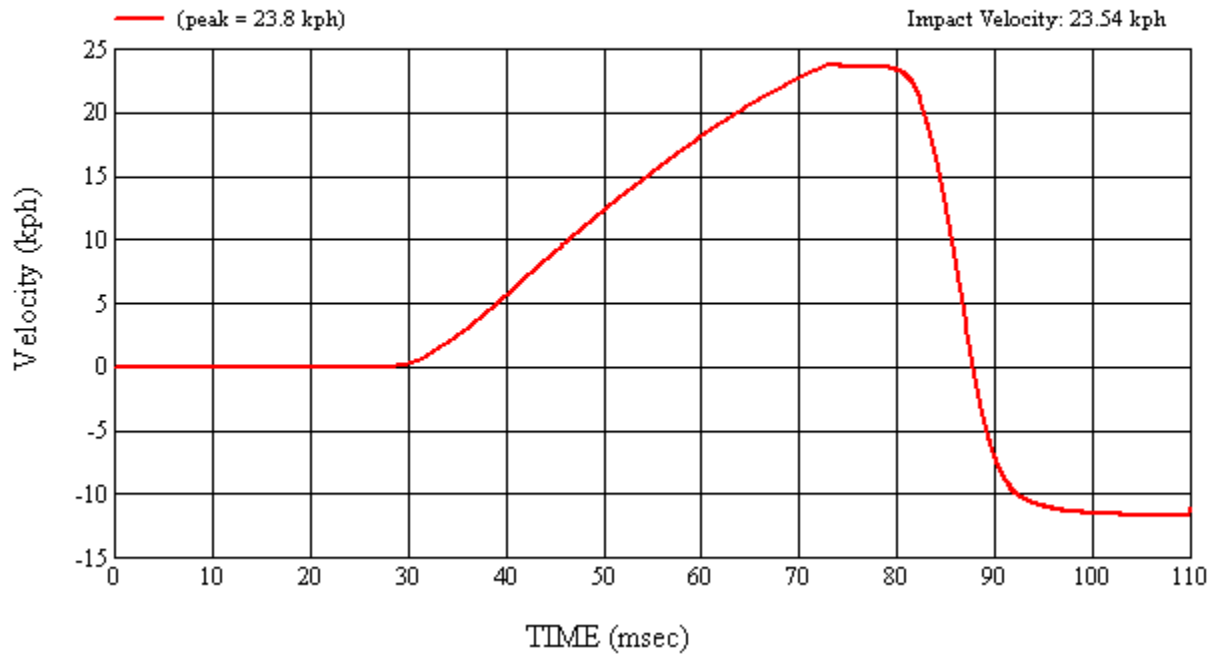
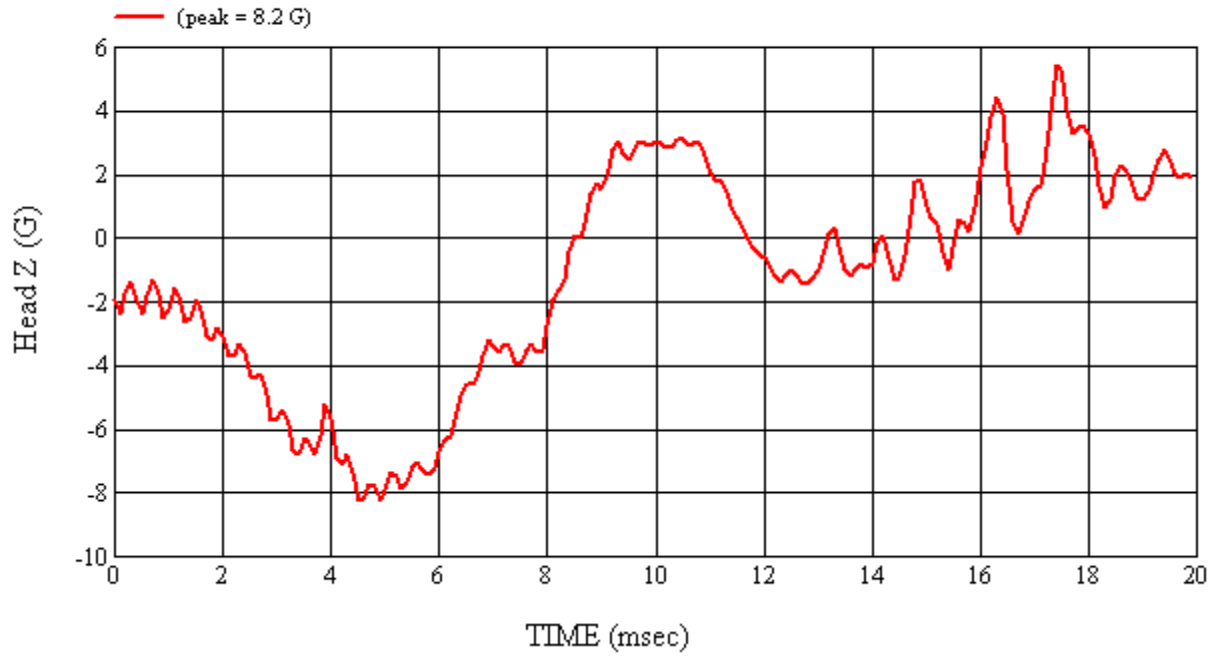
MGA Test #: U10137

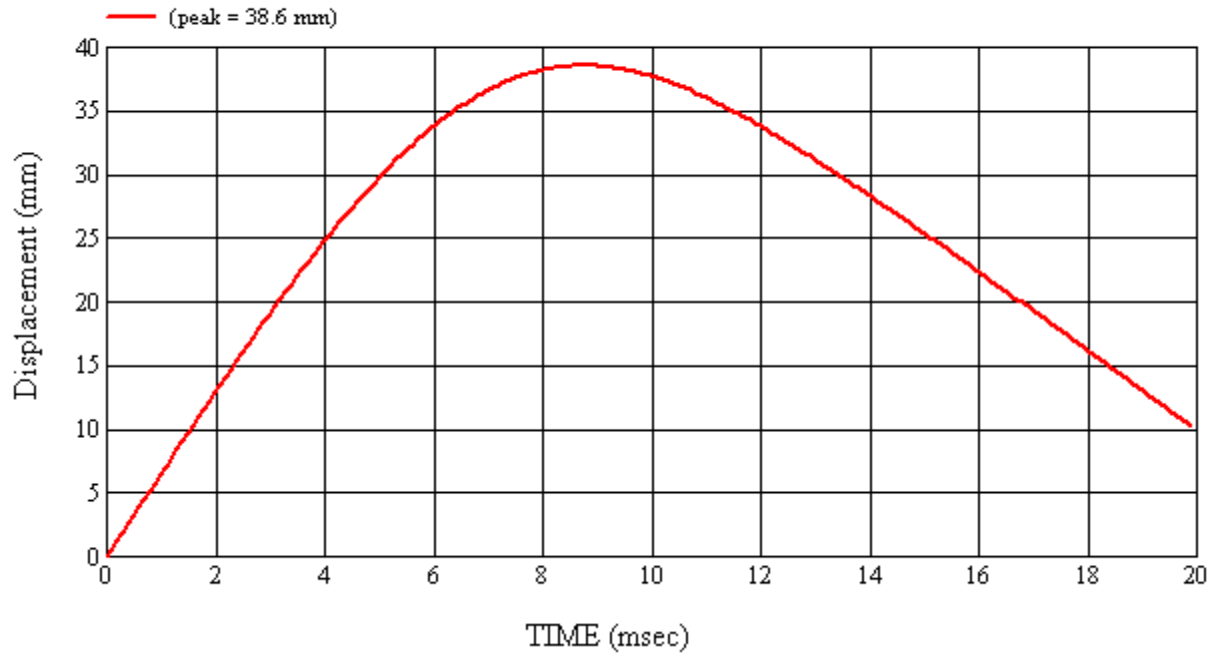
Target Location: UR4, Right Side

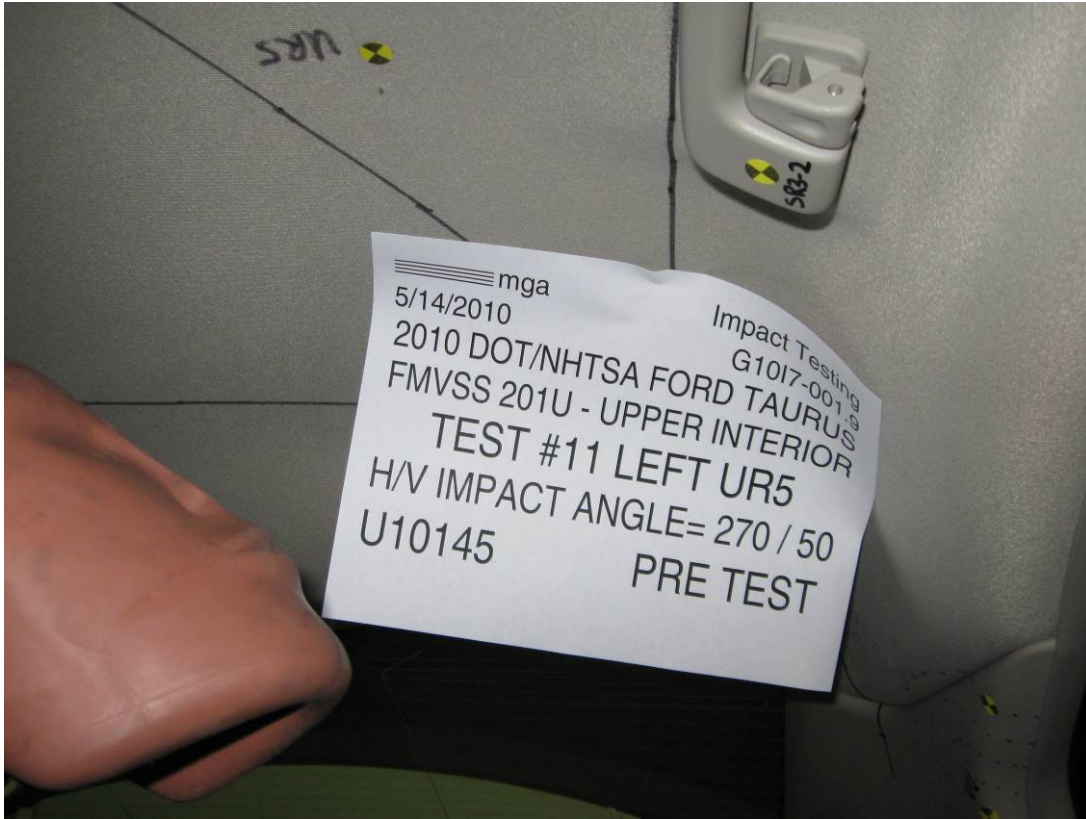
Test Date: 5/13/2010



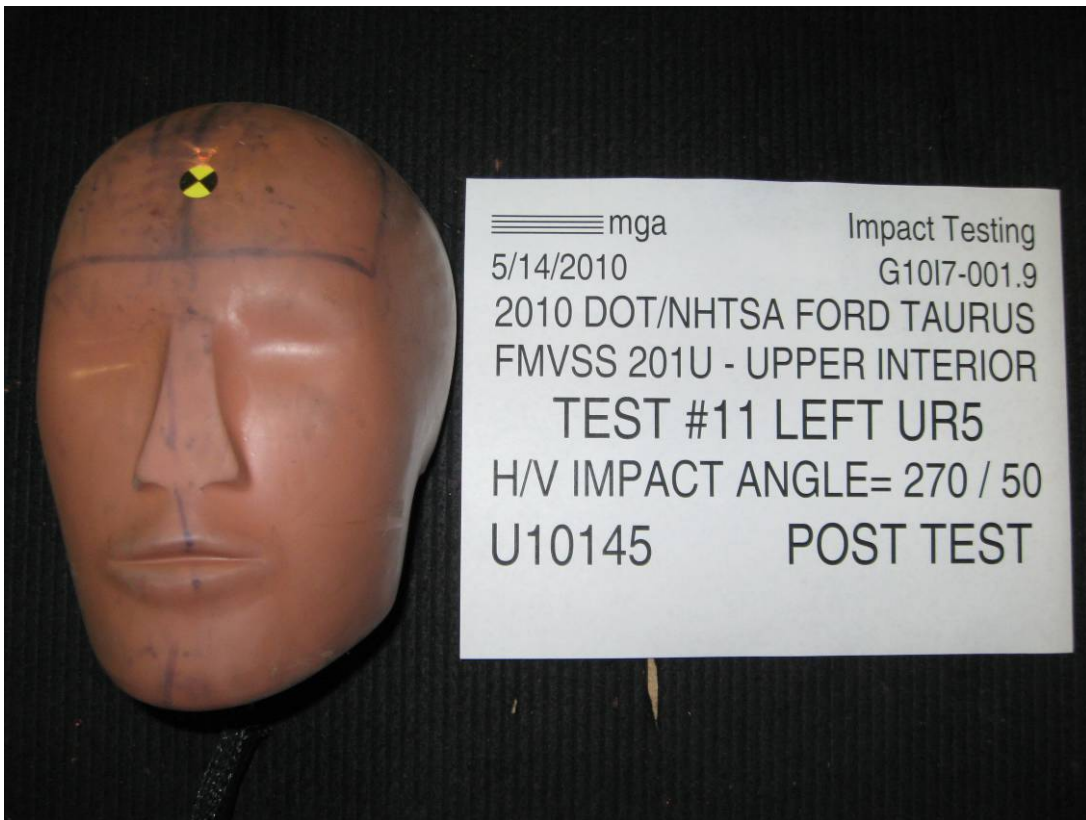












SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G10I7-001.9 VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Ford Taurus

GENERAL TEST PARAMETERS:

Test Number:#11

Target (Vehicle Side): UR5Left

Temperature:23.0C

MGA Test Reference No.:U10145

Humidity:41.0%

Approach Horizontal Angles:270°

Time of Test:4:59:43 PM

Approach Vertical Angles:50°

FMH Serial No:[035]

Additional Description: At SR3-2

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
814	858	7	24.1	27	2 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-96.3	1.06	1.06
Y	6	J22664	95.2	0.85	0.85
Z	7	J35924	93.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

Minor headliner deformation

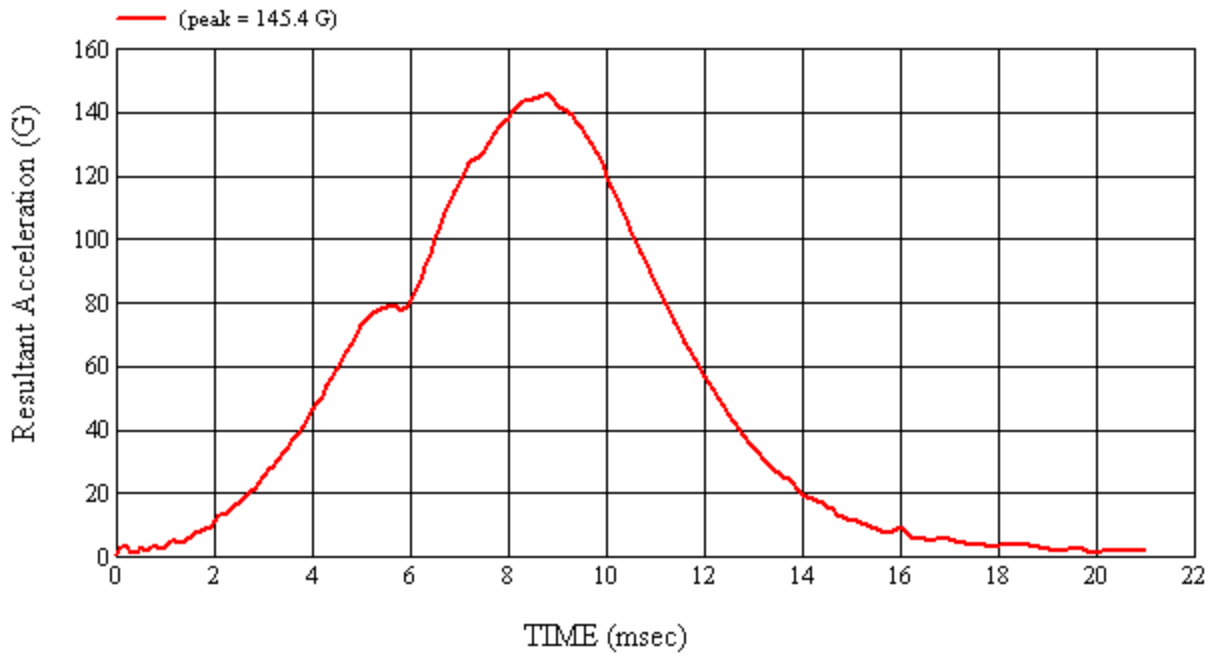
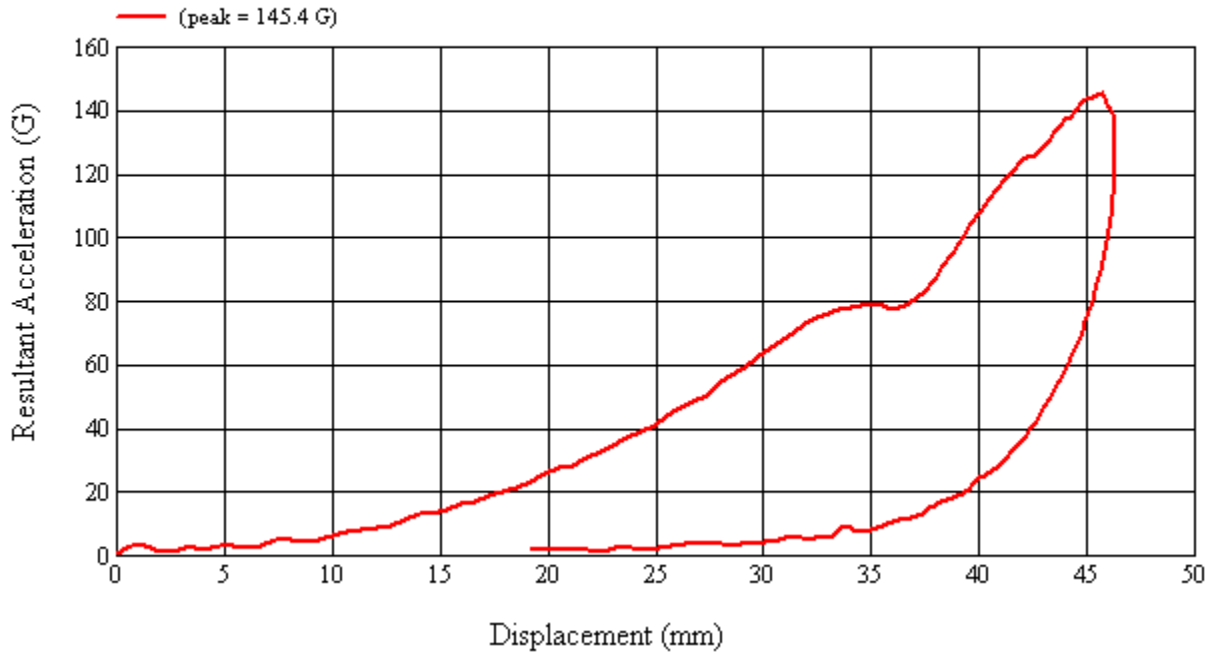
Recorded By: *Nathaniel* Approved By*: *Heena A. Kalita* Date: 5/14/2010

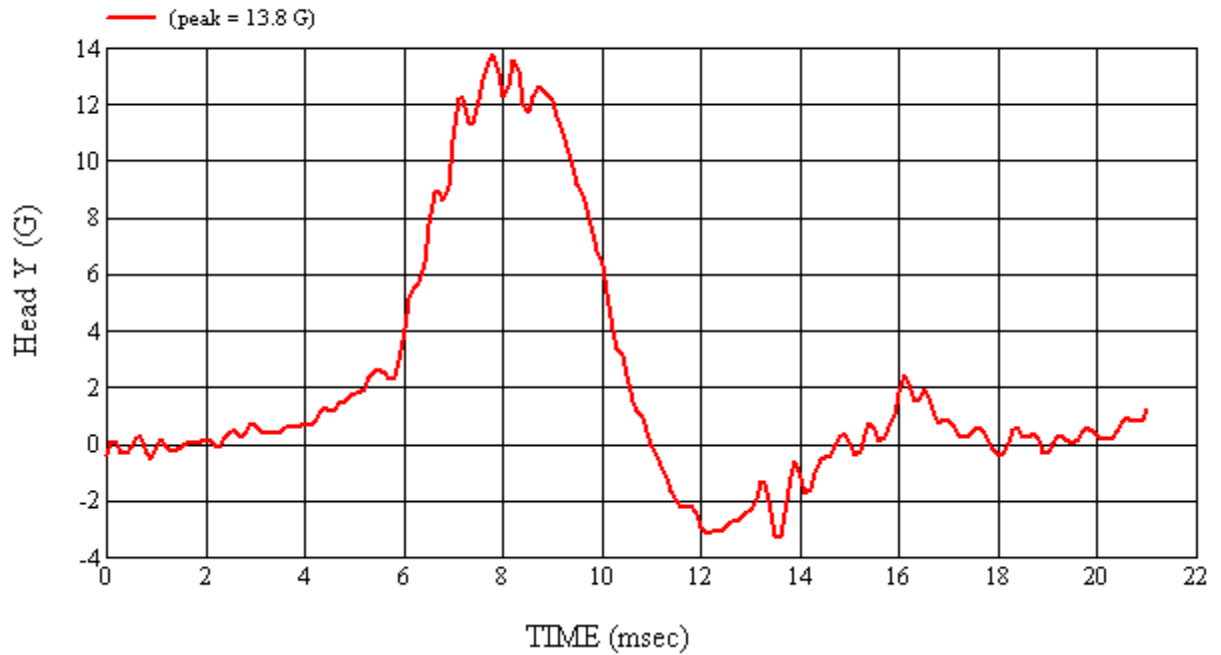
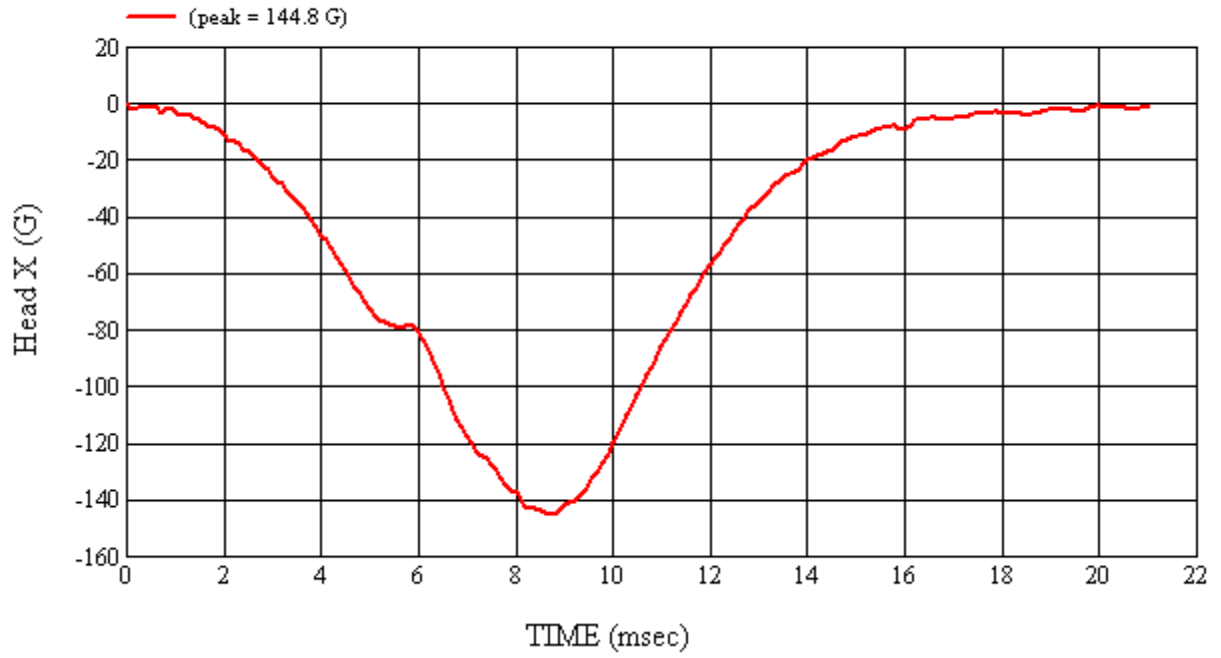
*Only necessary for NHTSA (Government) Compliance testing.

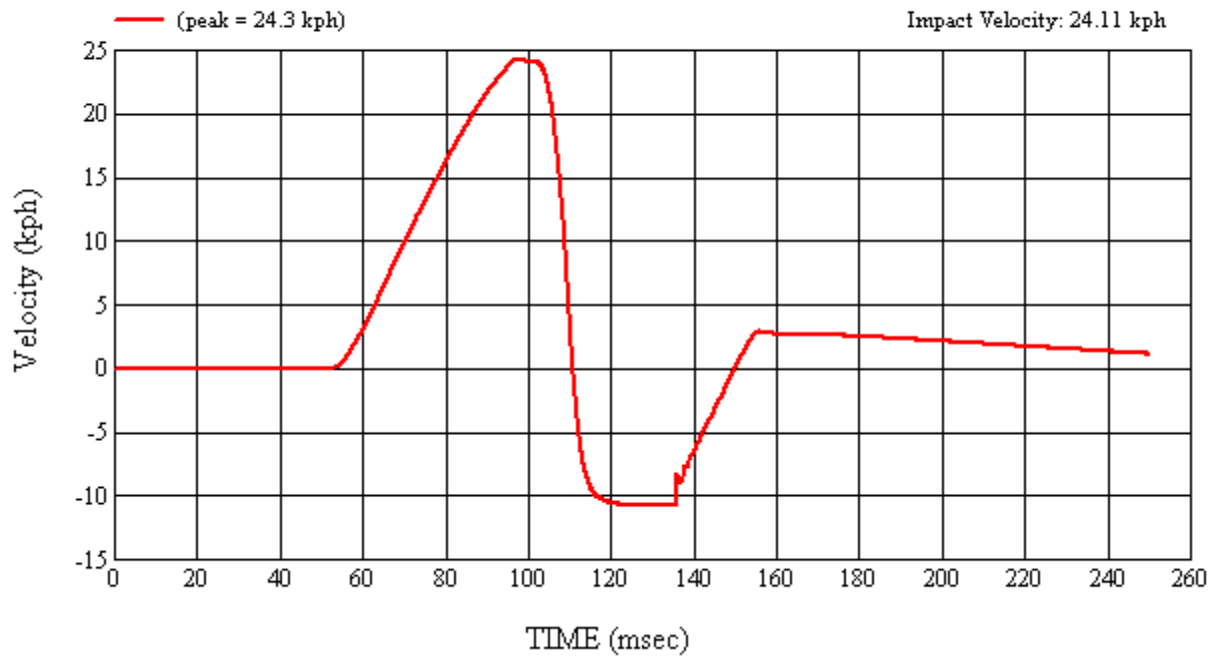
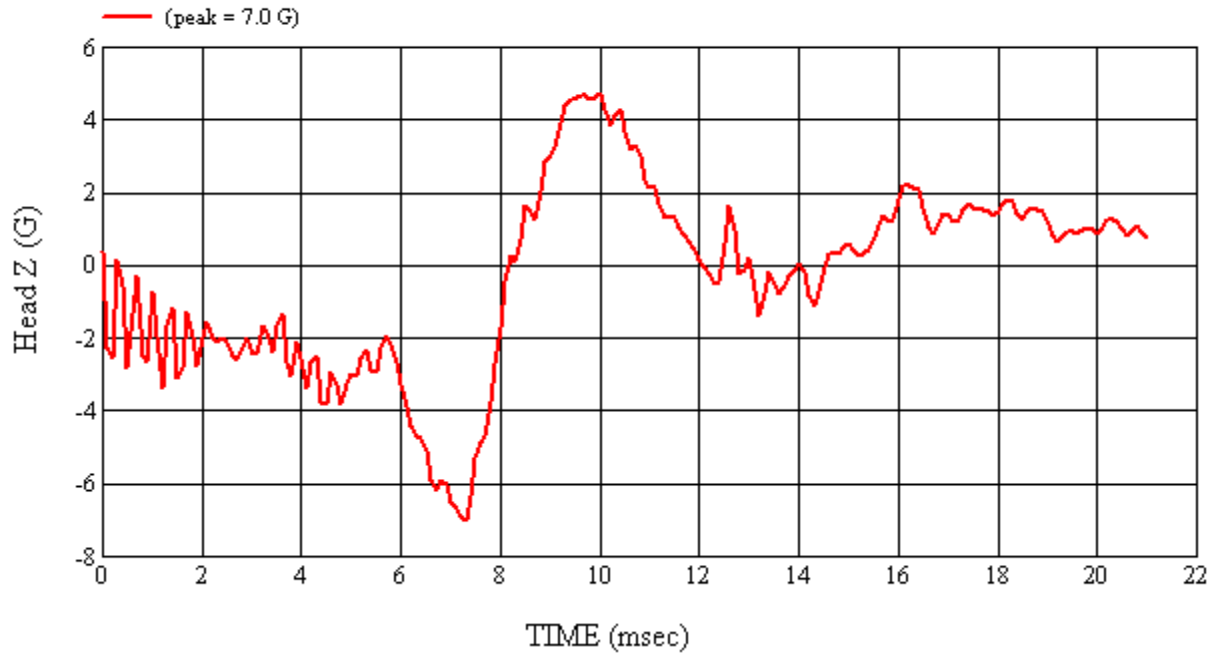
MGA Test #: U10145

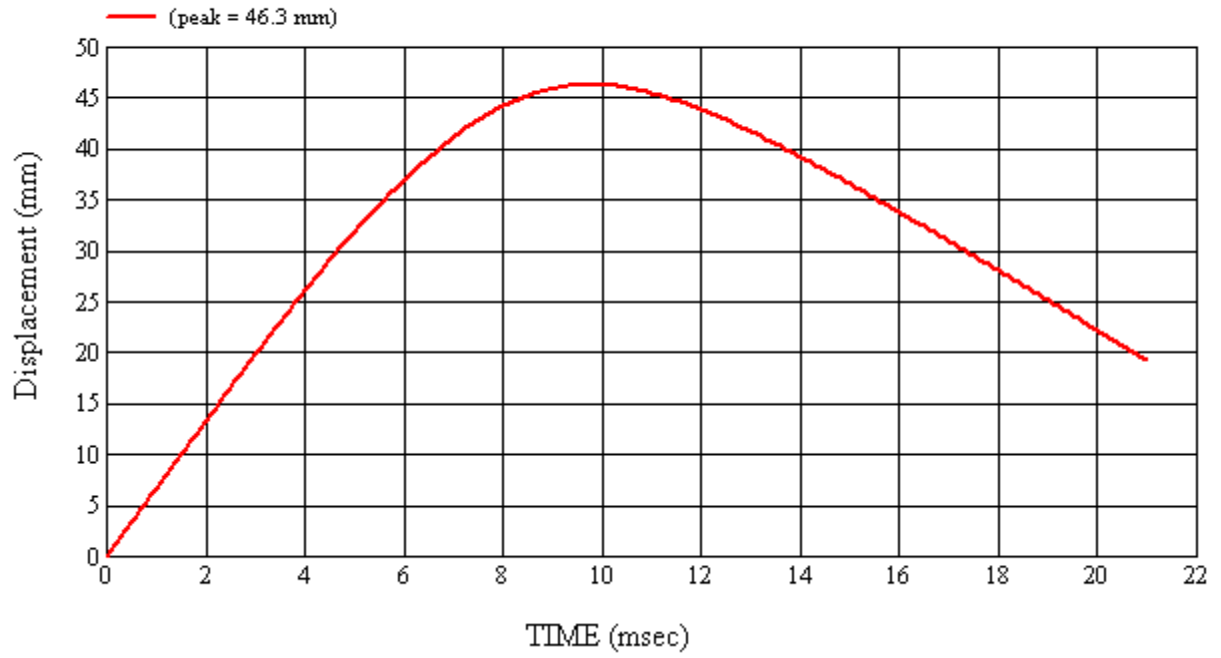
Target Location: UR5, Left Side

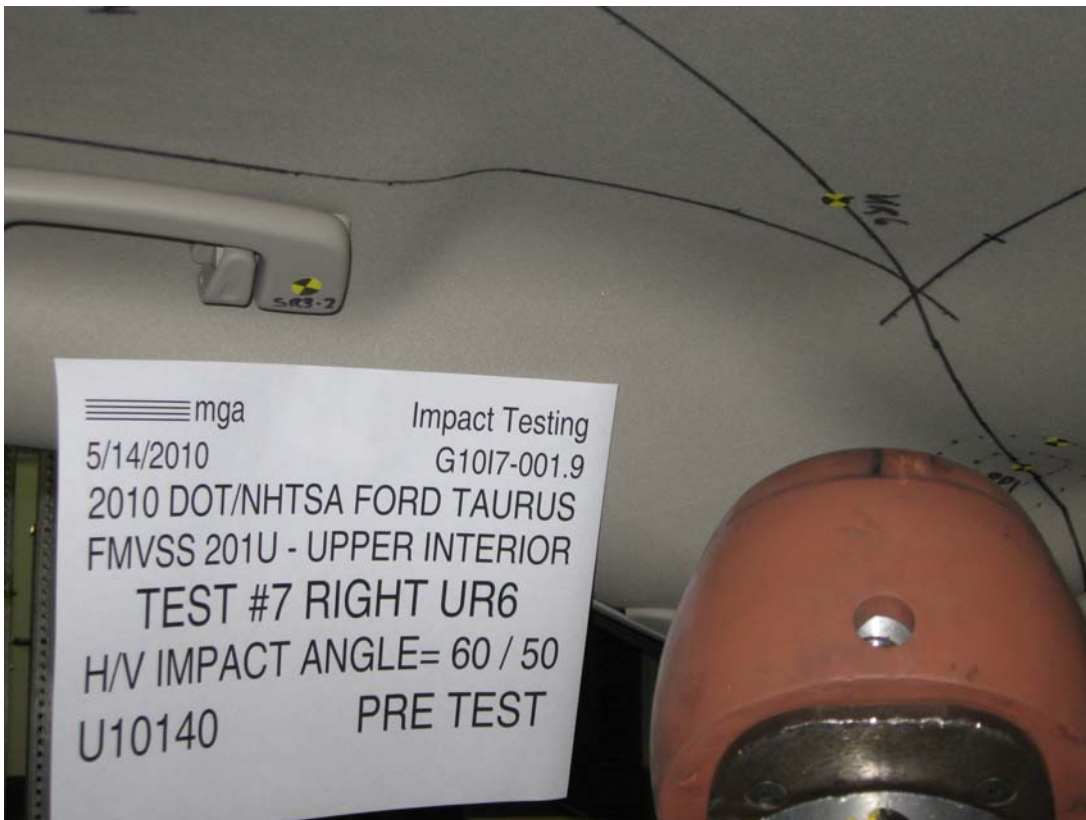
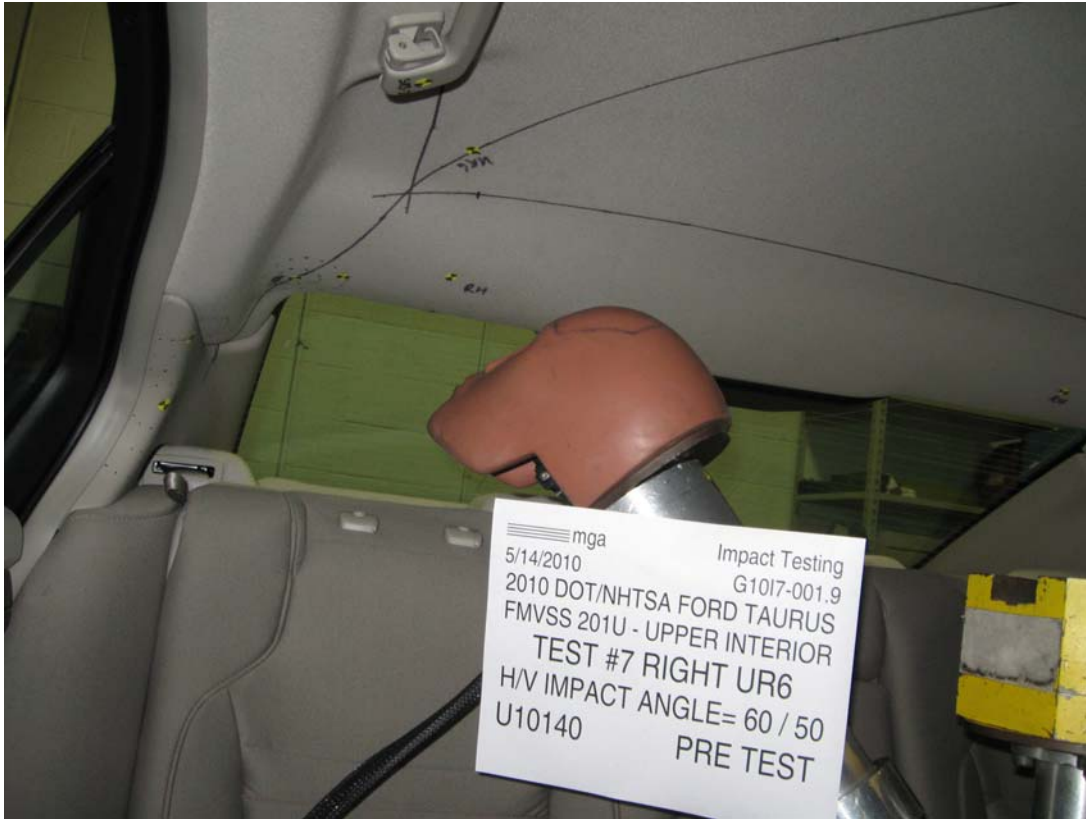
Test Date: 5/14/2010

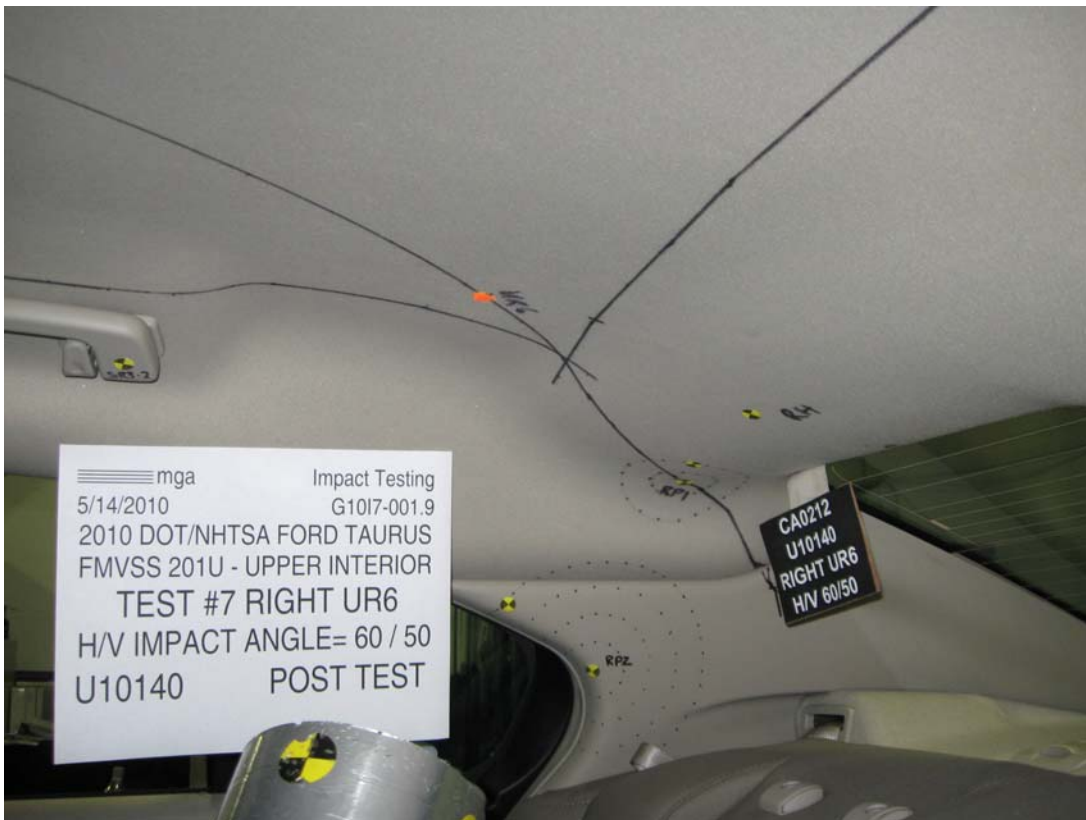
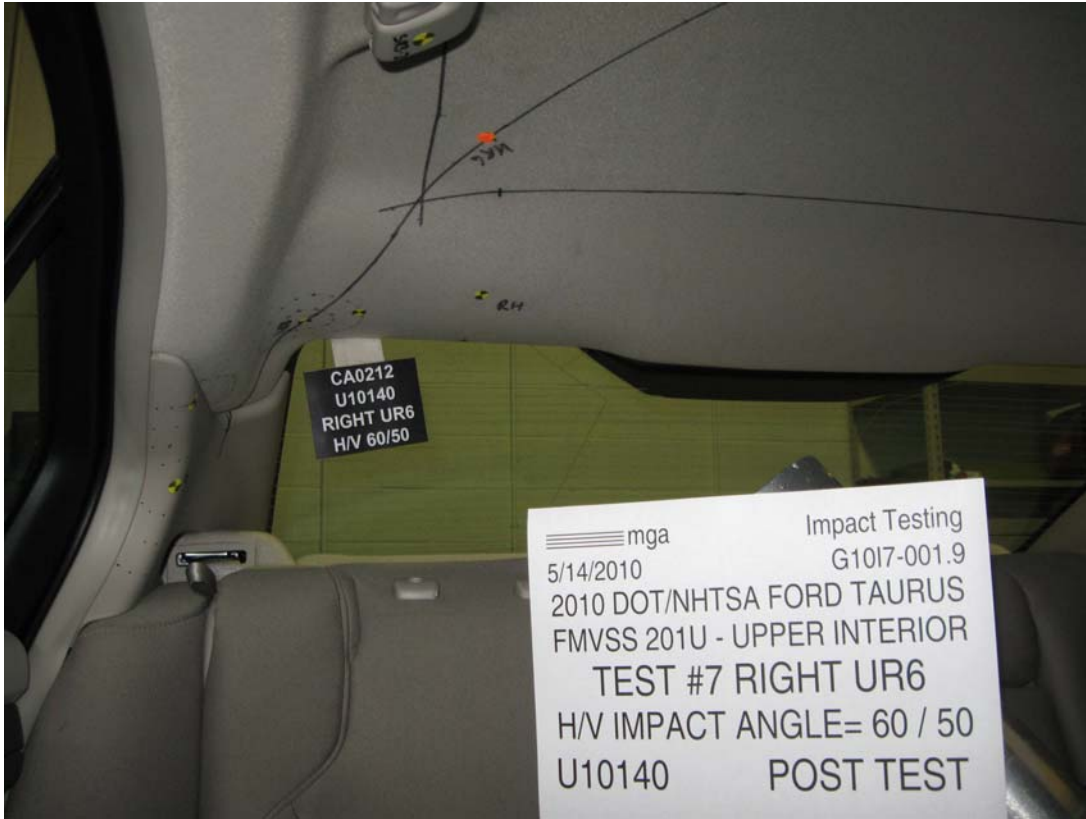














SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1017-001.9 VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Ford Taurus

GENERAL TEST PARAMETERS:

Test Number:#7

Target (Vehicle Side): UR6Right

Temperature:21.5C

MGA Test Reference No.:U10140

Humidity:51.2%

Approach Horizontal Angles:60°

Time of Test:9:54:16 AM

Approach Vertical Angles:50°

FMH Serial No:[035]

Additional Description: At RP

TEST RESULTS:



HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
646	635	7.6	23.8	31	9 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-96.3	1.06	1.06
Y	6	J22664	95.2	0.85	0.85
Z	7	J35924	93.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

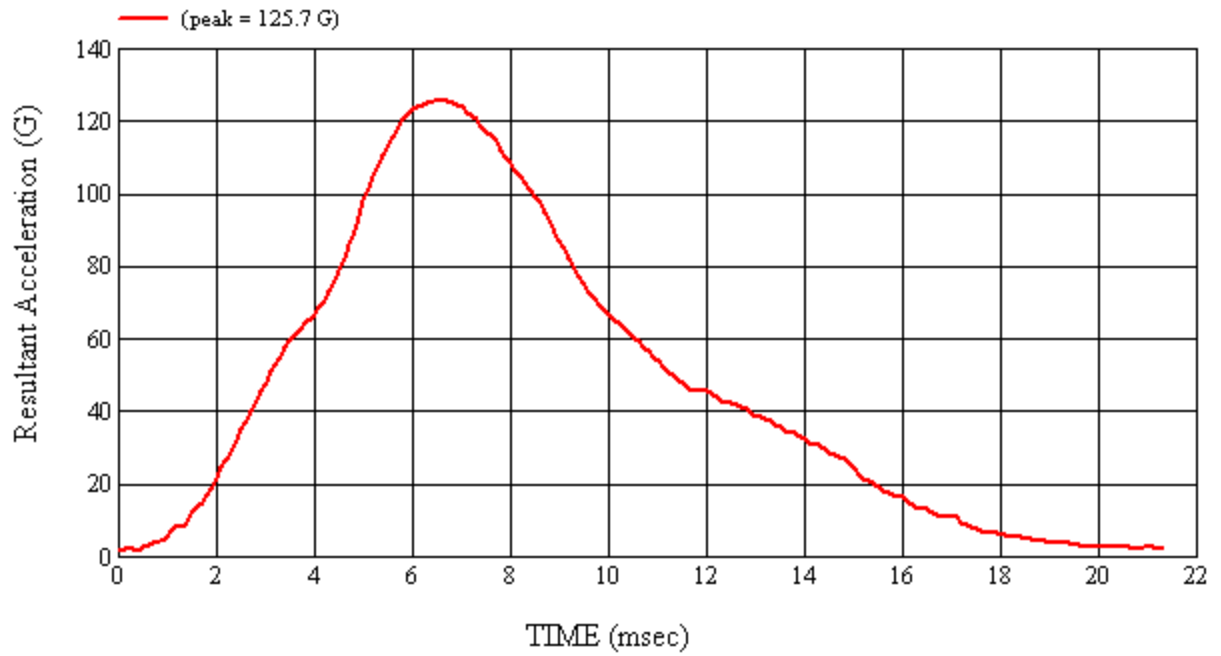
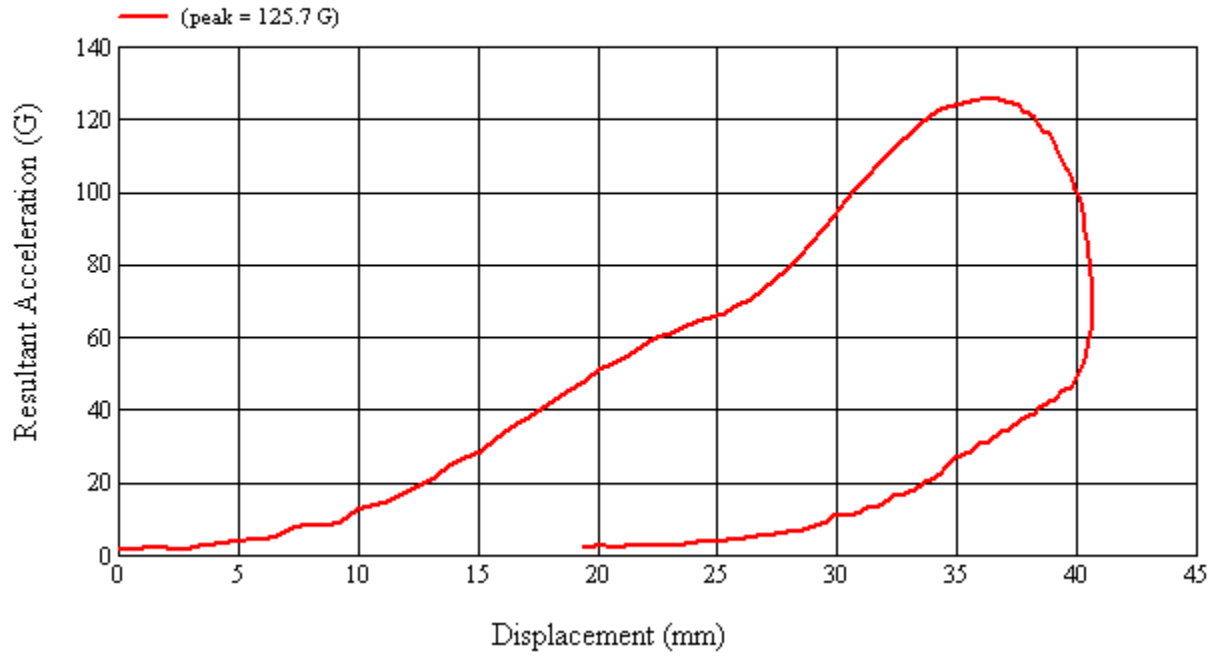
No visible damage

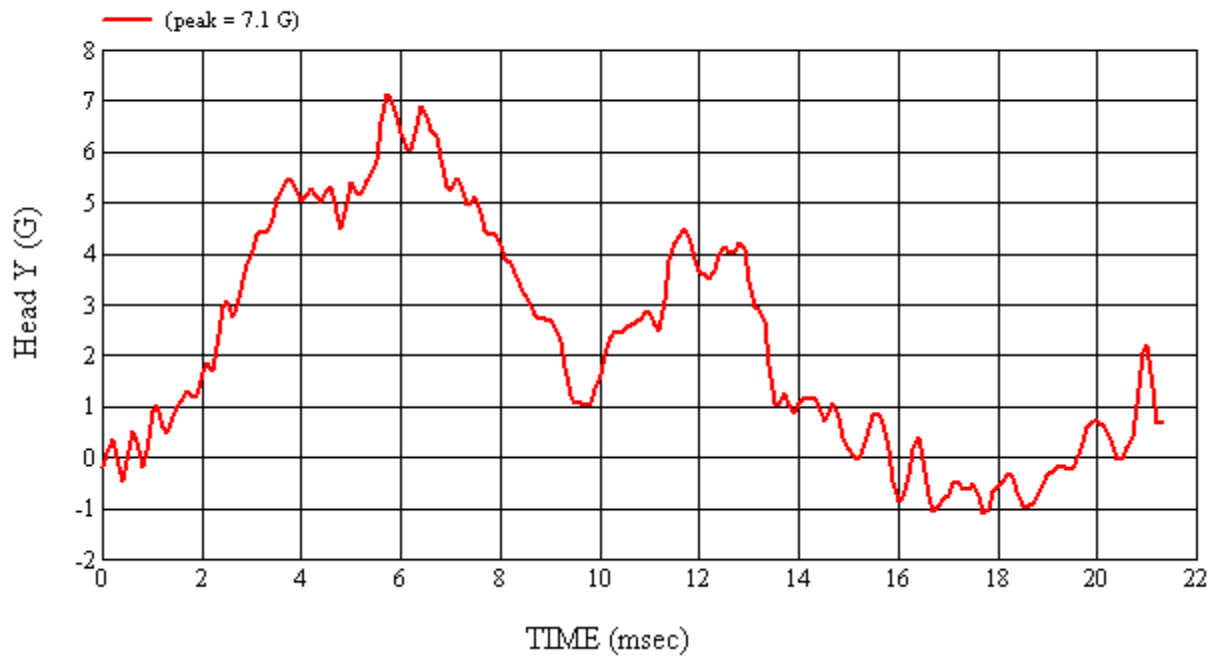
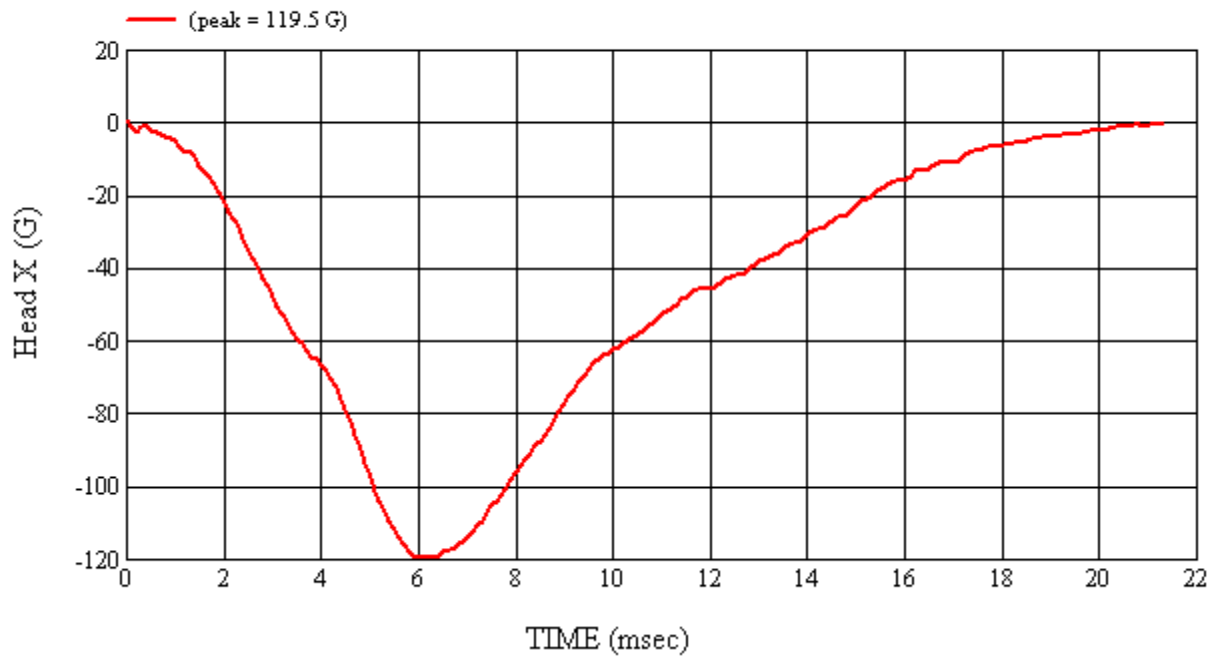
Recorded By:  Approved By*:  Date: 5/13/2010
*Only necessary for NHTSA (Government) Compliance testing.

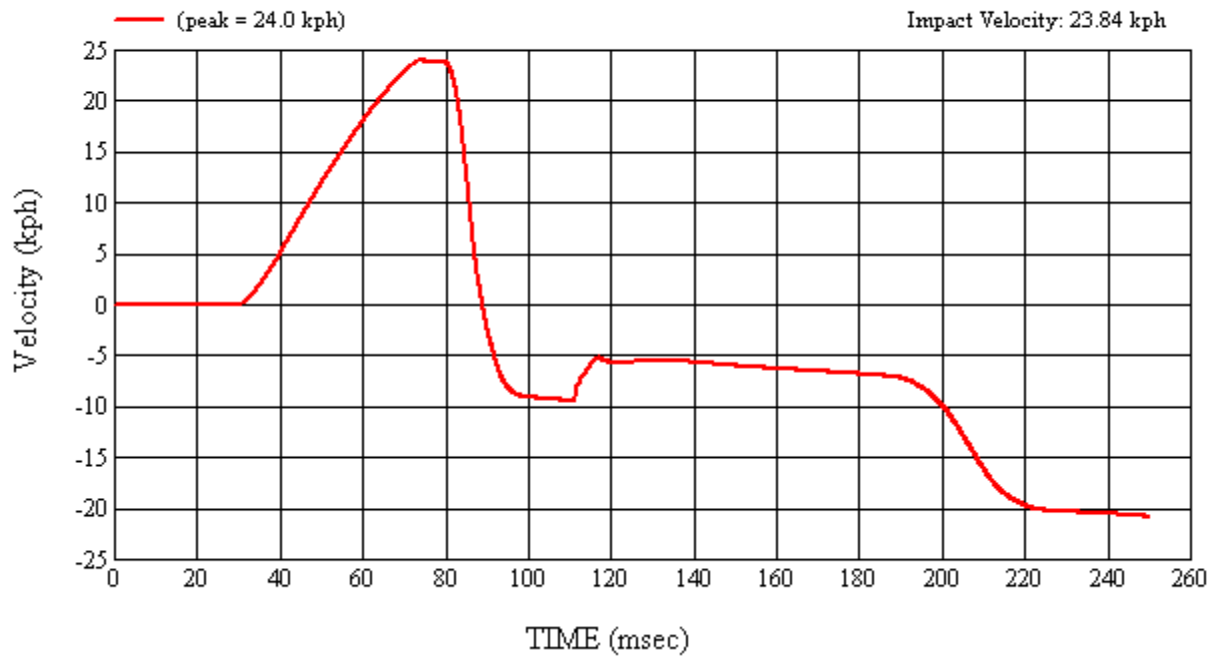
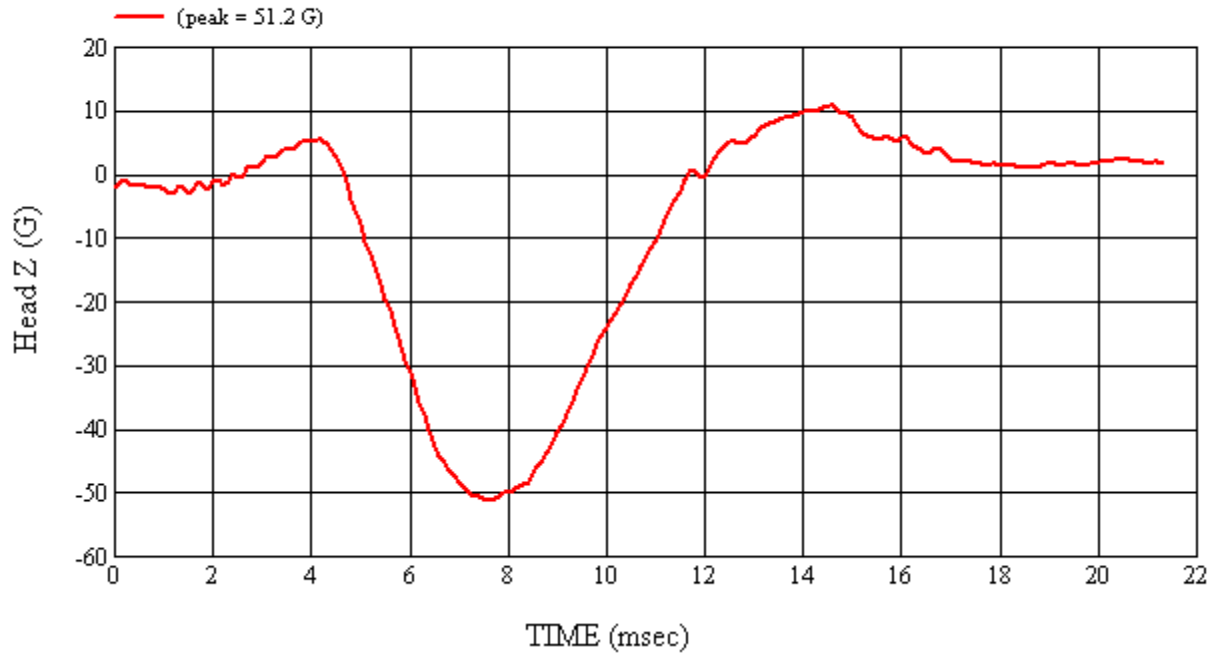
MGA Test #: U10140

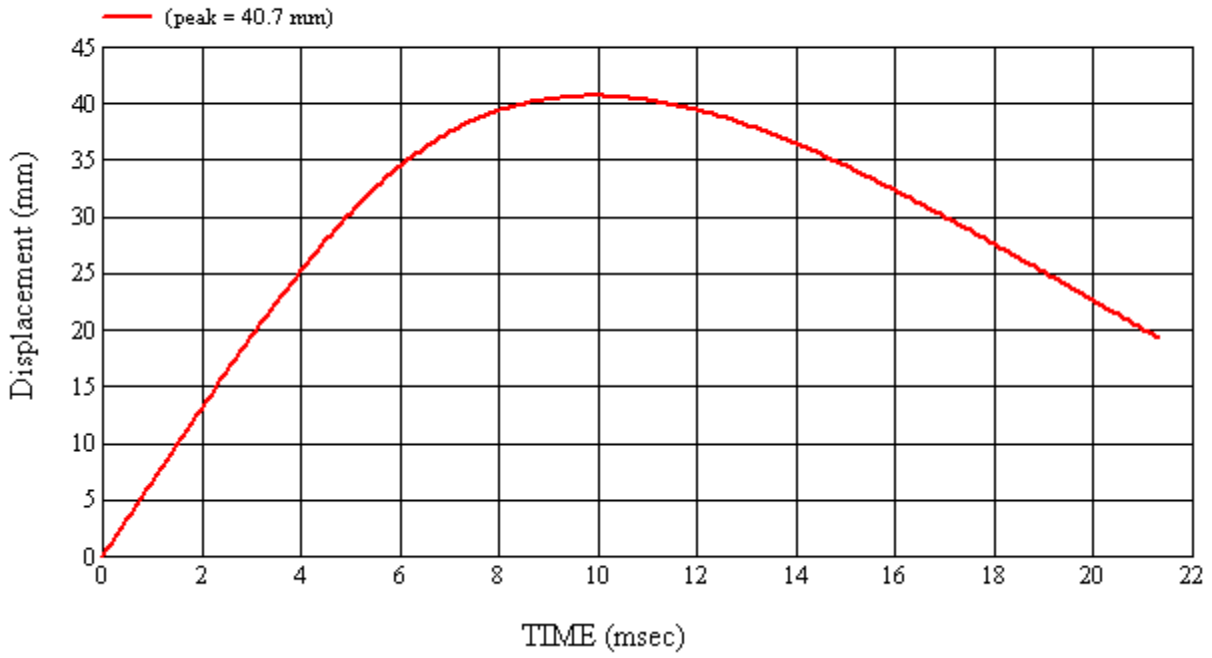
Target Location: UR6, Right Side

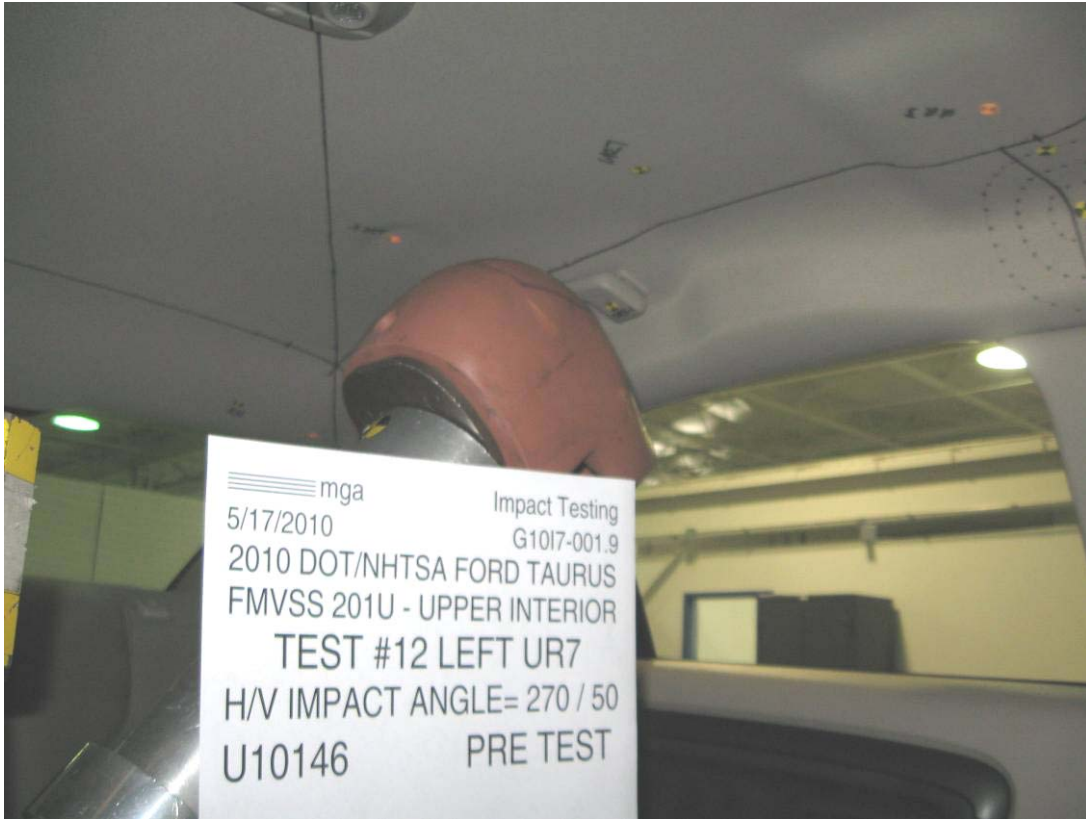
Test Date: 5/14/2010















SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1017-001.9 VEHICLE YR/MAKE/MODEL:2010/DOT/NHTSA/Ford Taurus

GENERAL TEST PARAMETERS:

Target (Vehicle Side): UR7Left

MGA Test Reference No.:U10146

Approach Horizontal Angles:270°

Approach Vertical Angles:50°

Additional Description: At SR

Test Number:#12

Temperature:20.8C

Humidity:42.0%

Time of Test:9:19:28 AM

FMH Serial No:[035]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
441	364	10.7	23.8	31	3 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-96.3	1.06	1.06
Y	6	J22664	95.2	0.85	0.85
Z	7	J35924	93.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

Headliner deformation

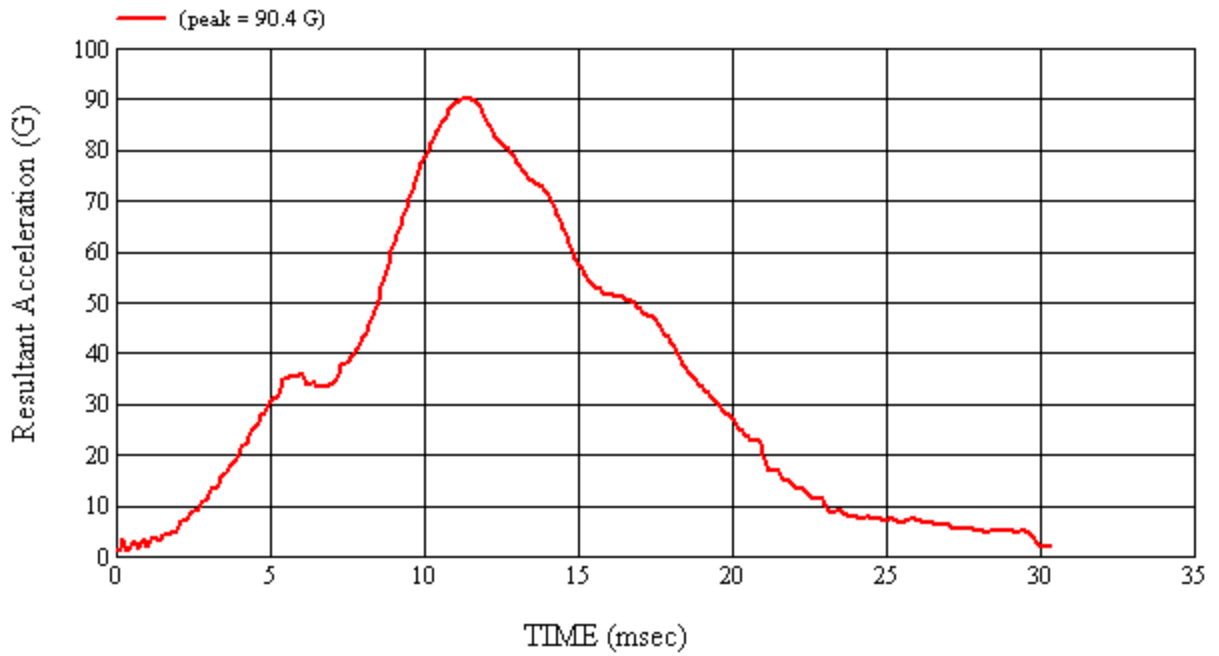
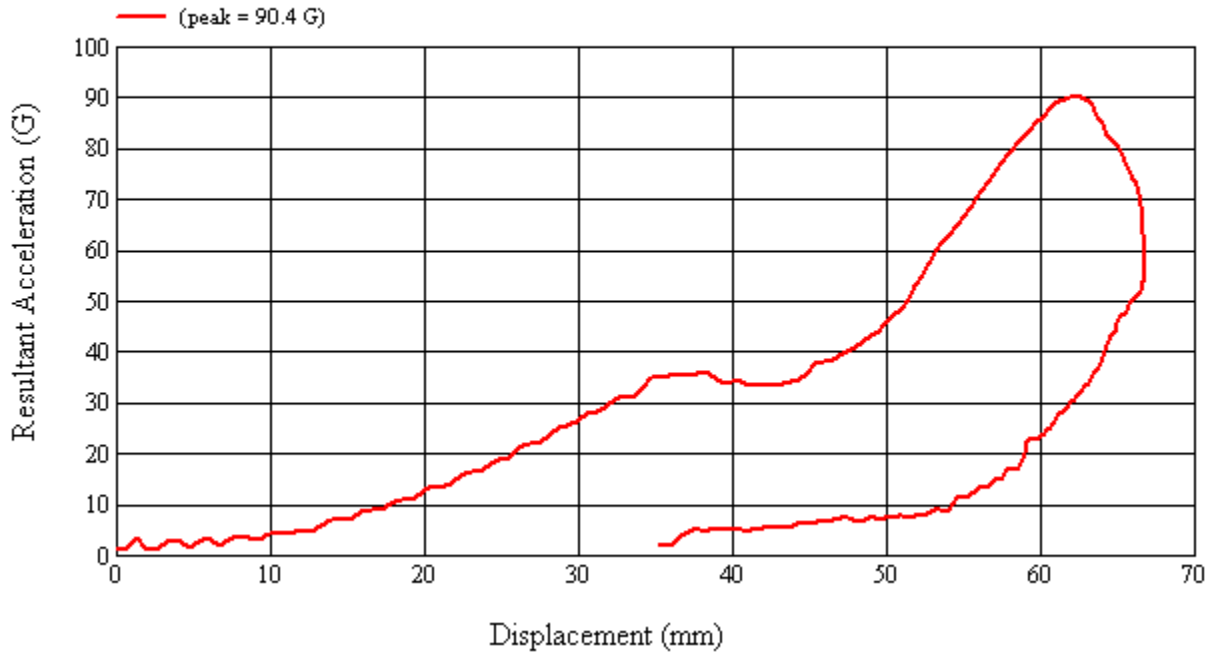
Recorded By: *Nathaniel* Approved By*: *Heena A. Kalita* Date: 5/17/2010

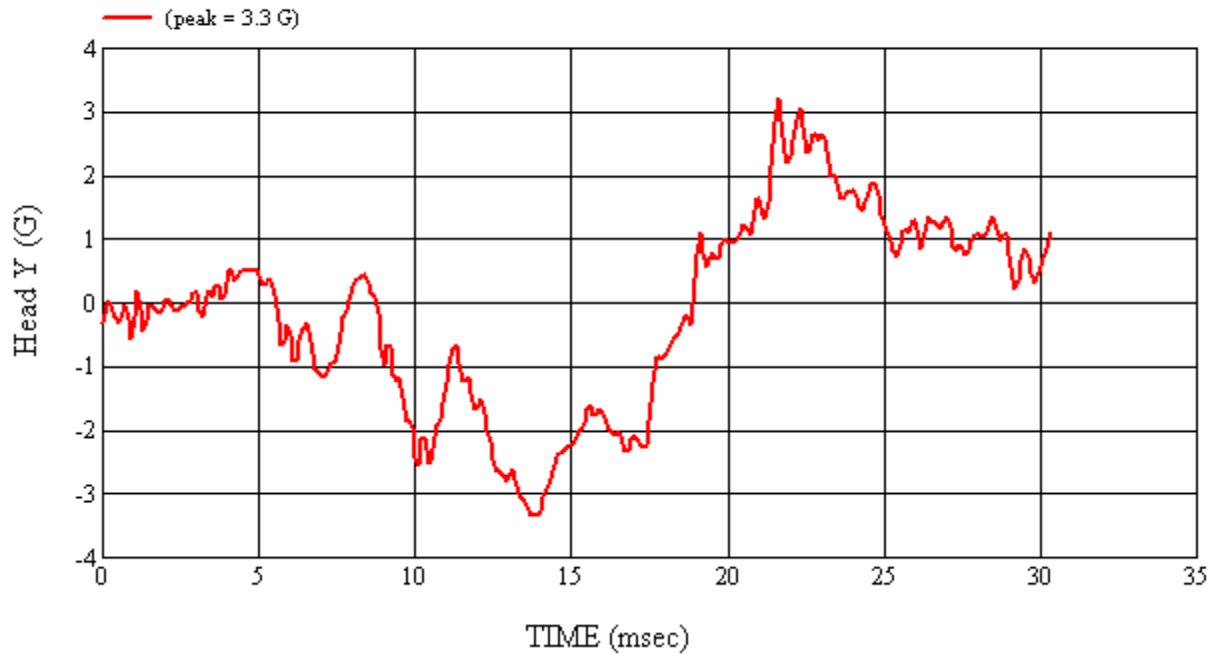
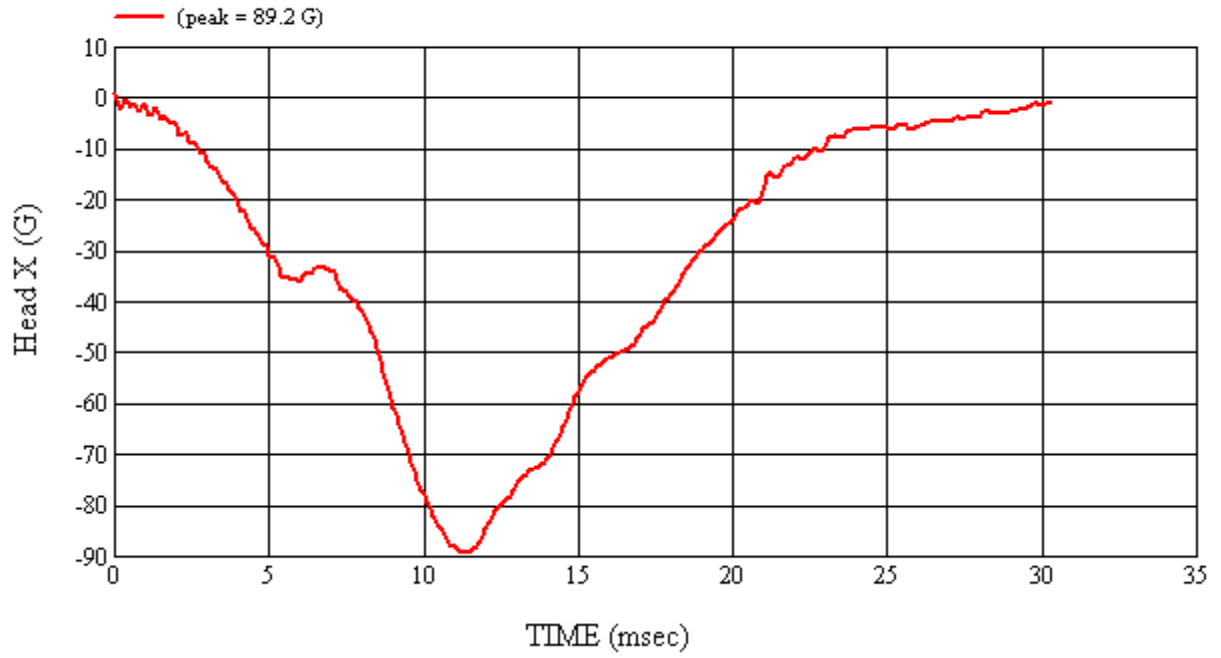
*Only necessary for NHTSA (Government) Compliance testing.

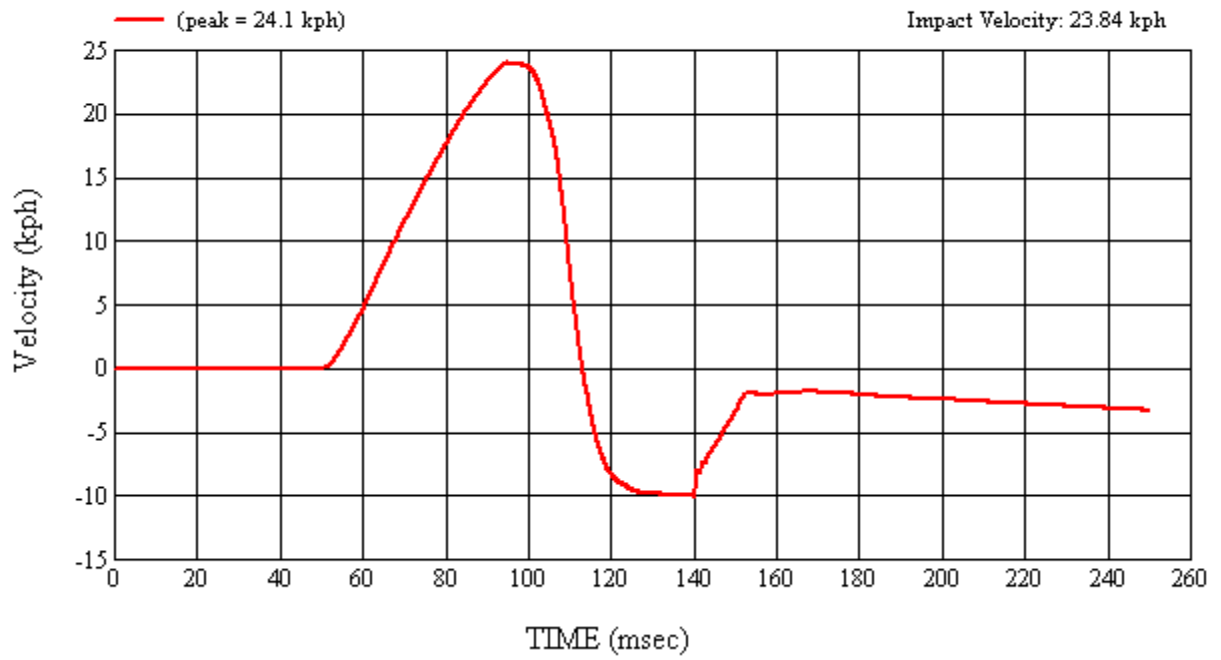
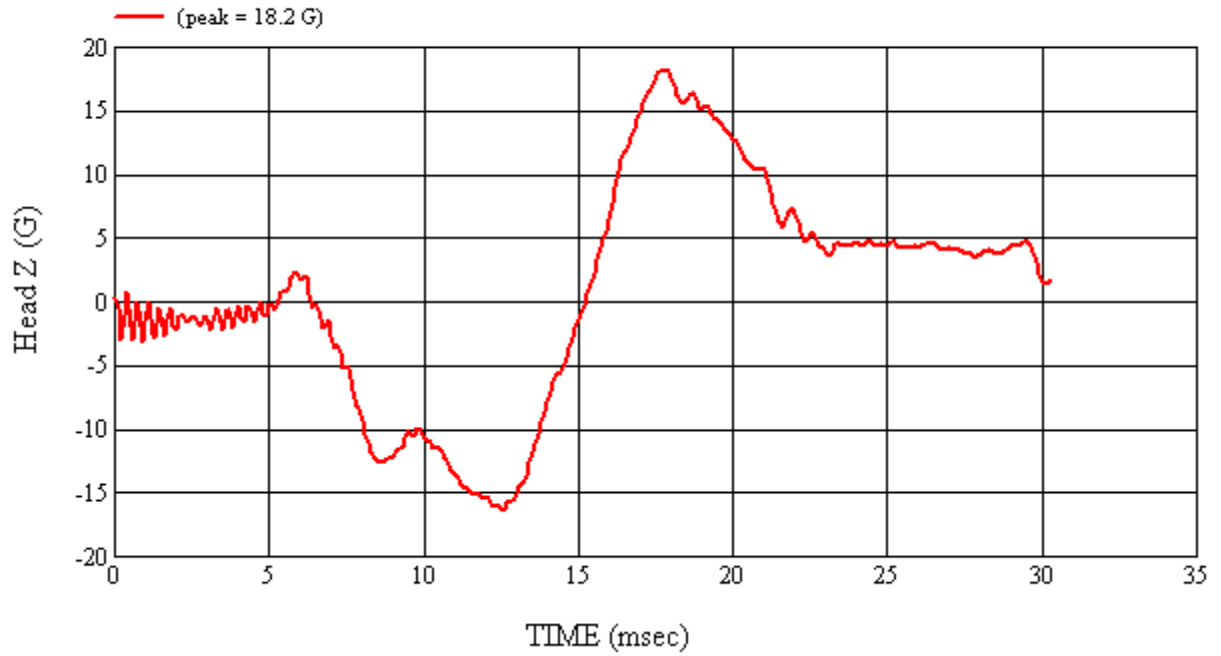
MGA Test #: U10146

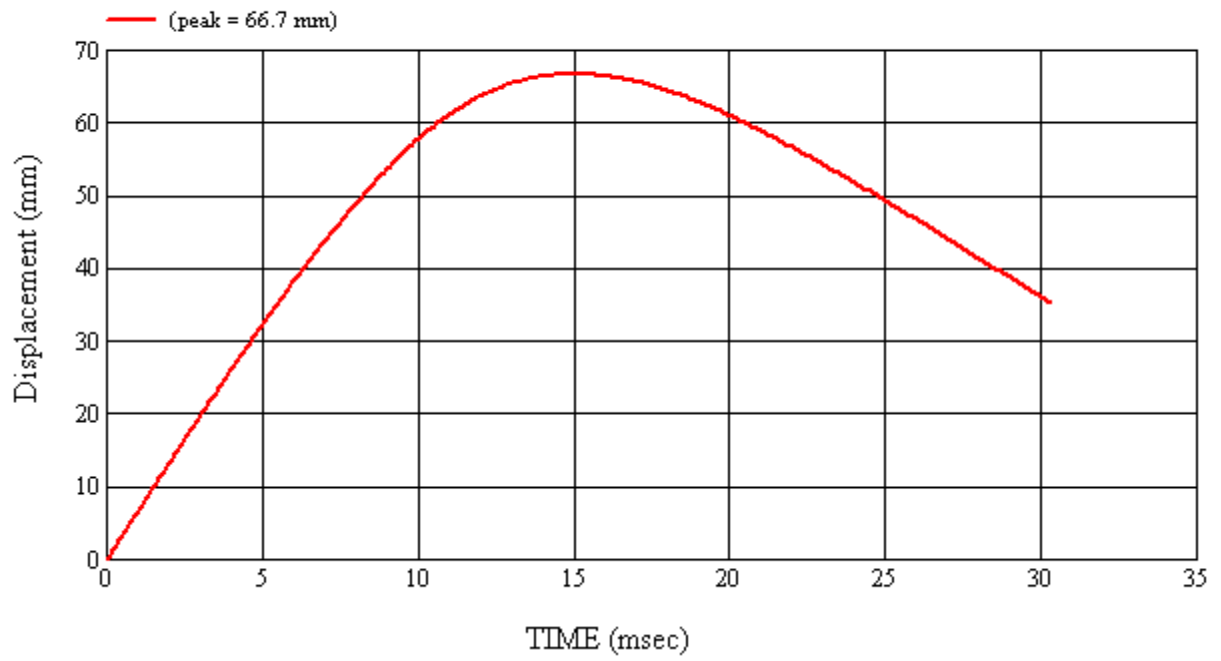
Target Location: UR7, Left Side

Test Date: 5/17/2010









4.0 TEST EQUIPMENT LIST AND CALIBRATION INFORMATION

The following section lists the test equipment for the compliance test series. Items marked with an asterisk are calibrated by an external lab. An additional summary table is given for the pre and post-test calibration data for the Free Motion Headforms. The temperature trace to confirm testing was conducted between 66°F and 78°F (19°C – 26°C) is included in Appendix A. Calibration certificates can be found in Appendix B.

TABLE 4-1 LIST OF ITEMS USED

ITEM	MANUFACTURER NAME	MODEL #	FUNCTION OF ITEM	ACCURACY	CAL. INTERNAL
Head Drop Tower (includes test frame and DAS)	MGA Research Corp.	MGA-100-DC	FMH Calibration	N/A	N/A
Accelerometers	Endevco	7264-2000	Acceleration Data	±0.5%	6 months
FMVSS 201U Test Frame (includes the propulsion control system, actuator, test frame, and DAS)	MGA Research Corp.	MGA-100-FMH	Test System	N/A	N/A
Free Motion Headforms	UTAMA UTAMA UTAMA	035 037 038	Test Device	N/A	Pre and Post-Test Series
High Speed Video	Vision Research	Miro	Record Event	N/A	N/A
*FARO™	Faro Technologies	S08059801273	Targeting	0.1 mm	Annual
Measuring Devices: - Tape Measure - Plumb Bobs - Digital Protractor	Stanley N/A Mitutoyo	TPM928 -- MGA00048	Measurement Targeting FMH setup Horizontal Measurement	1 mm N/A 0.5°	Annual
*Temperature Recorder	Dickson	MGA00152	Record Temperature and Humidity	± 1°C ± 1% RH	Annual
* Scale	Detecto	MGA00783	Weigh FMH Head	± 0.01 lb	Annual
*Vehicle Scale	Sterling Scale Co.	26032389	Weighing Vehicle	± .5 kg	Annual

Each headform was calibrated by an engineer after the headform had soaked in an environment of 66°F to 78°F (19°C to 26°C) for a period of at least four hours.

Each headform was found to comply with the performance criteria under Part 572L for pre and post-test calibrations. That is, the peak resultant acceleration was between 225 and 275 G's, the peak lateral acceleration was less than 15 G's, the headform weighed between 9.9 and 10.1 lbs., the pulse was determined to be unimodal, and there was no major damage to the headform.

TABLE 4-2 FMH CALIBRATION SUMMARY

FMH Serial #		Headform Calibration Date	Weight (lbs)	Temp (°C)	% Humidity	Peak Resultant Acceleration (G's)	Peak Lateral Acceleration (G's)	Unimodal
Pre	#035	5/13/2010	9.90	20.4	42.1	248.9	13.0	Yes
Post	#035	5/17/2010	9.90	22.0	40.8	248.1	8.7	Yes
Pre	#037	5/12/2010	9.96	22.1	41.0	248.7	8.5	Yes
Post	#037	5/17/2010	9.96	21.6	43.2	258.1	9.0	Yes
Pre	#038	5/13/2010	9.90	20.4	42.1	264.1	6.5	Yes
Post	#038	5/17/2010	9.90	22.2	40.9	257.3	12.6	Yes

4-1 Pre-Test Calibration

**HEAD DROP TEST SUMMARY
PART 572L**

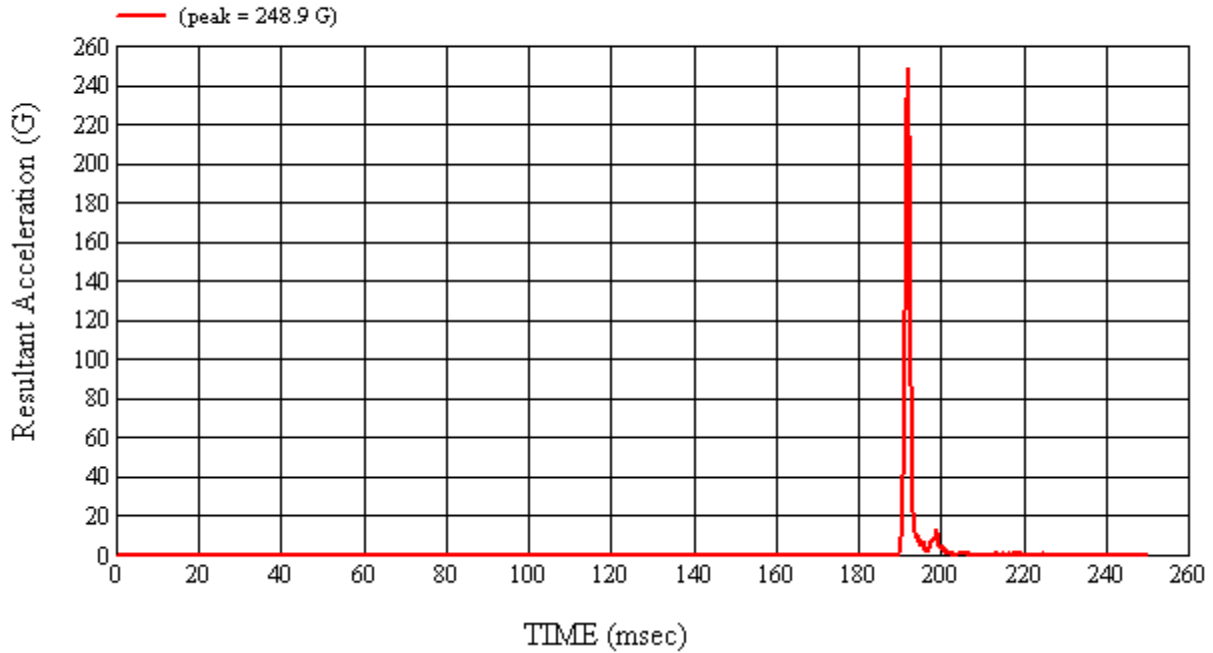
HEADFORM SERIAL NUMBER: 035		CALIBRATION DATE: 5/13/2010
CALIBRATION TIME: 7:54:32 AM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	20.4
Relative Humidity	10% to 70%	42.1
Peak Resultant Acceleration	225 G's to 275 G's	248.9
Peak Lateral Acceleration	15 G's Maximum	13.0
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J35919	02/17/10	08/17/10
2	ENDEVCO	7264-2000	J22664	02/17/10	08/17/10
3	ENDEVCO	7264-2000	J35924	02/17/10	08/17/10

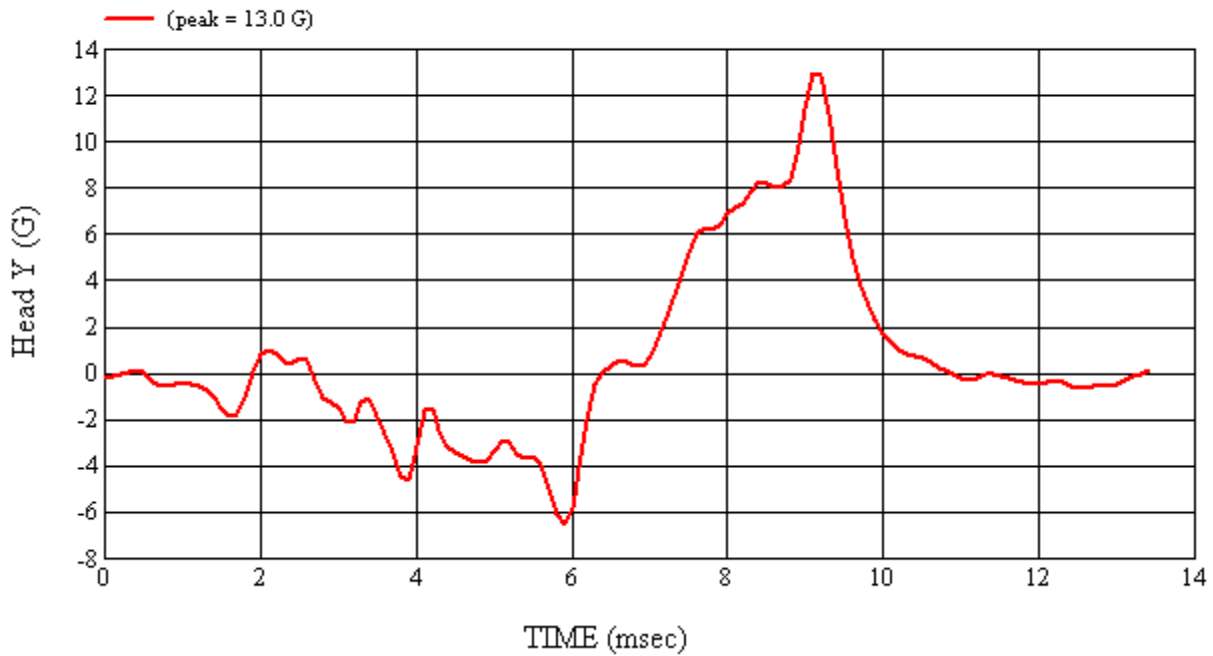
REMARKS:

RECORDED BY:  DATE: 5/13/2010

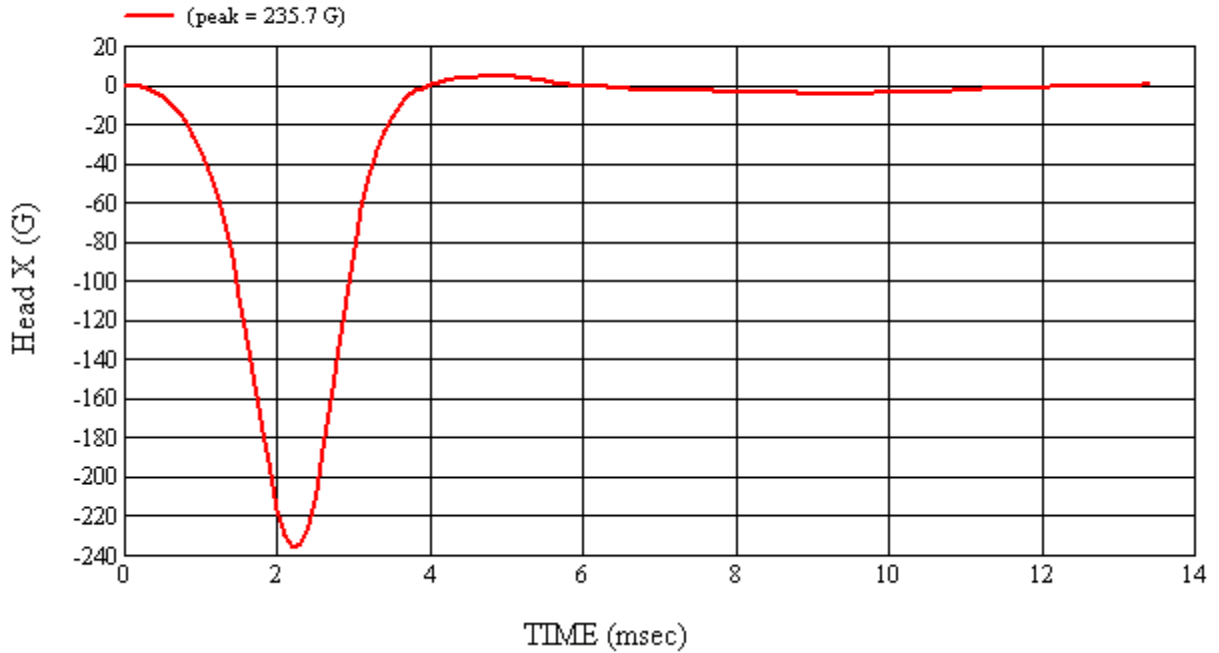
APPROVED BY: 



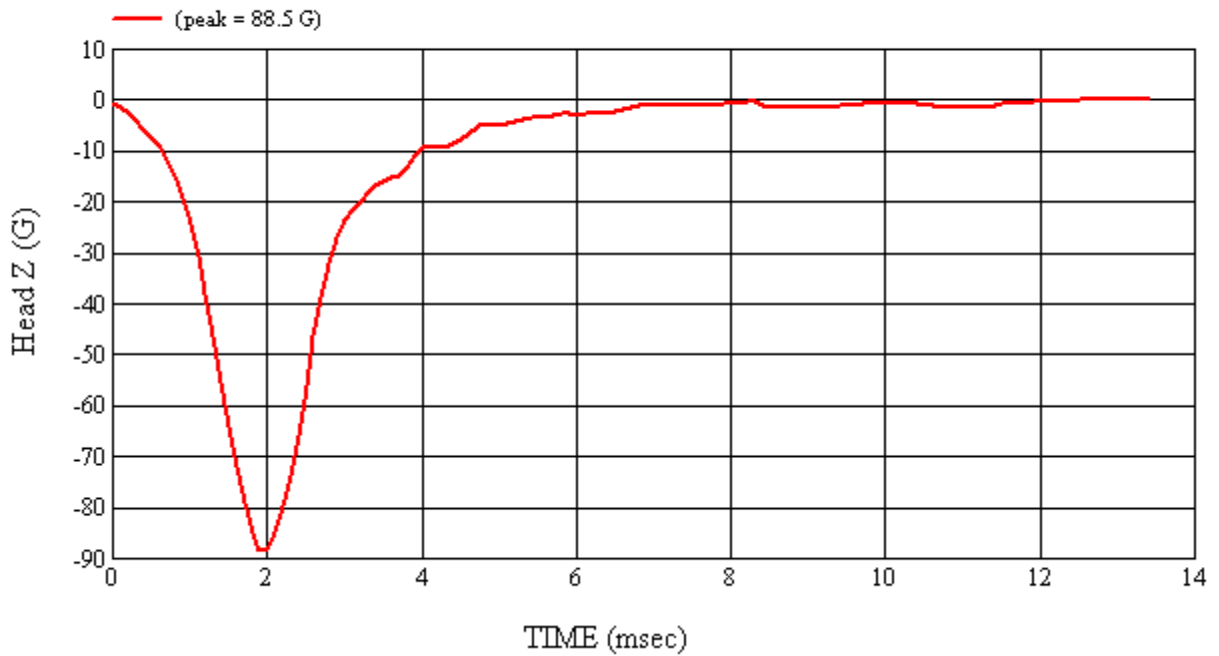
Head 035 (Pre) Calibration #H35018



Head 035 (Pre) Calibration #H35018



Head 035 (Pre) Calibration #H35018



Head 035 (Pre) Calibration #H35018

4-2 Post-Test Calibration

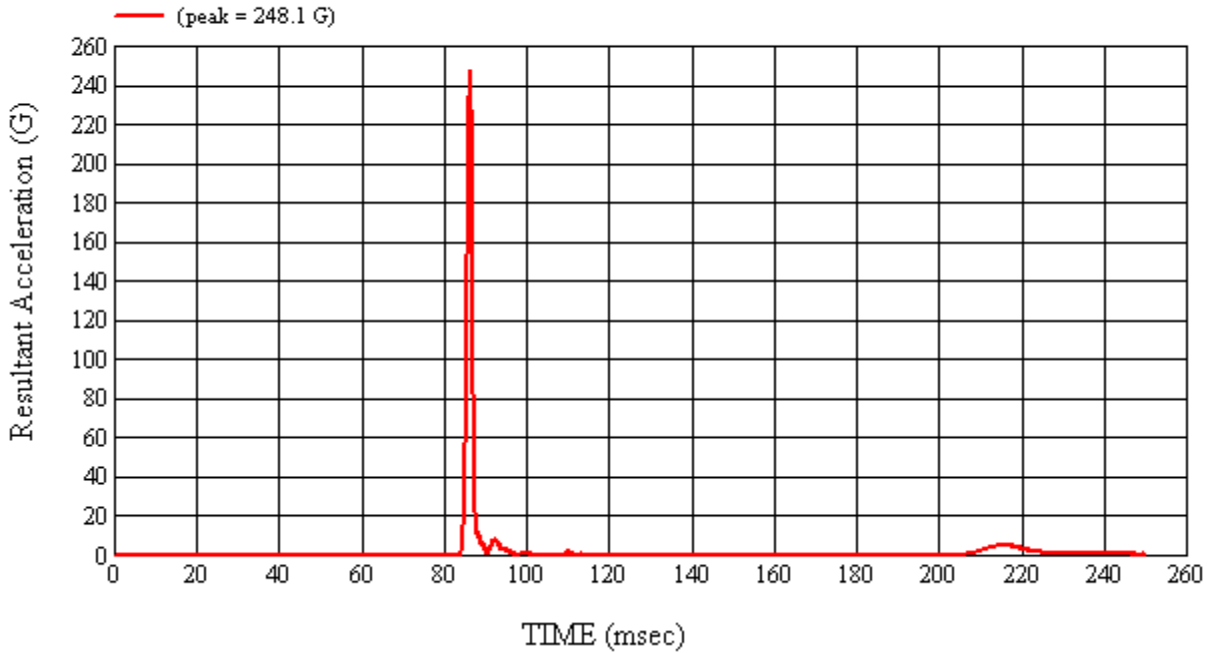
**HEAD DROP TEST SUMMARY
 PART 572L**

HEADFORM SERIAL NUMBER: 035		CALIBRATION DATE: 5/17/2010
CALIBRATION TIME: 1:26:10 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	22.0
Relative Humidity	10% to 70%	40.8
Peak Resultant Acceleration	225 G's to 275 G's	248.1
Peak Lateral Acceleration	15 G's Maximum	8.7
Unimodal Acceleration Curve	YES	YES

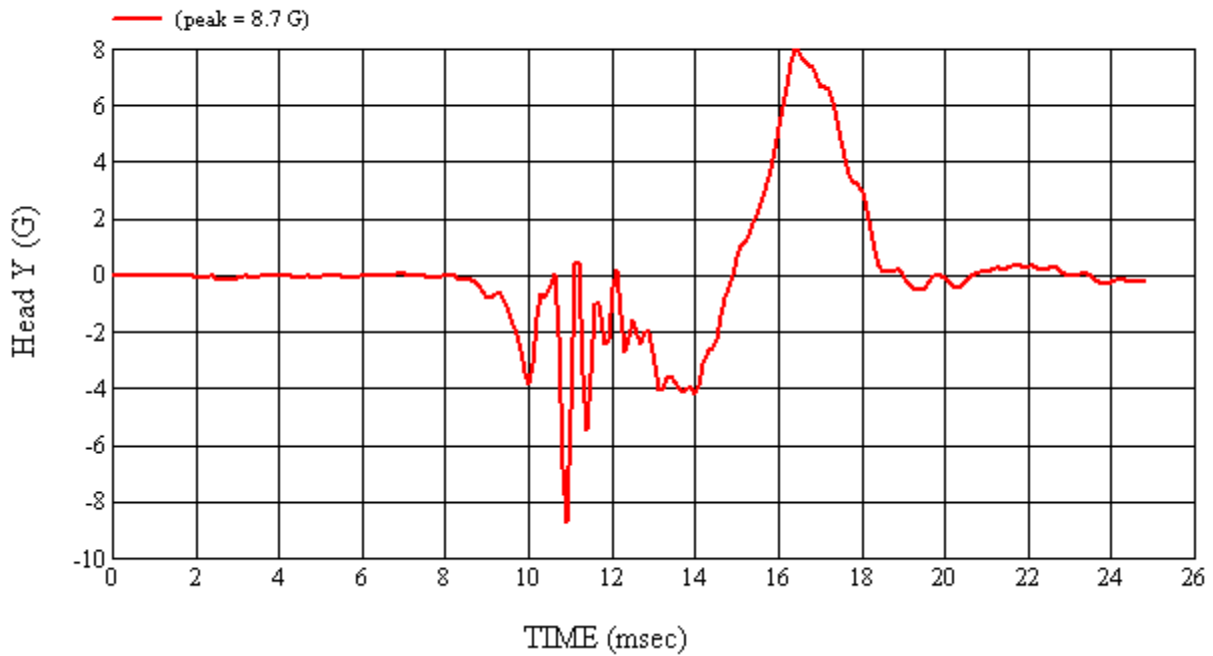
FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J35919	02/17/10	08/17/10
2	ENDEVCO	7264-2000	J22664	02/17/10	08/17/10
3	ENDEVCO	7264-2000	J35924	02/17/10	08/17/10

RECORDED BY:  DATE: 5/17/2010

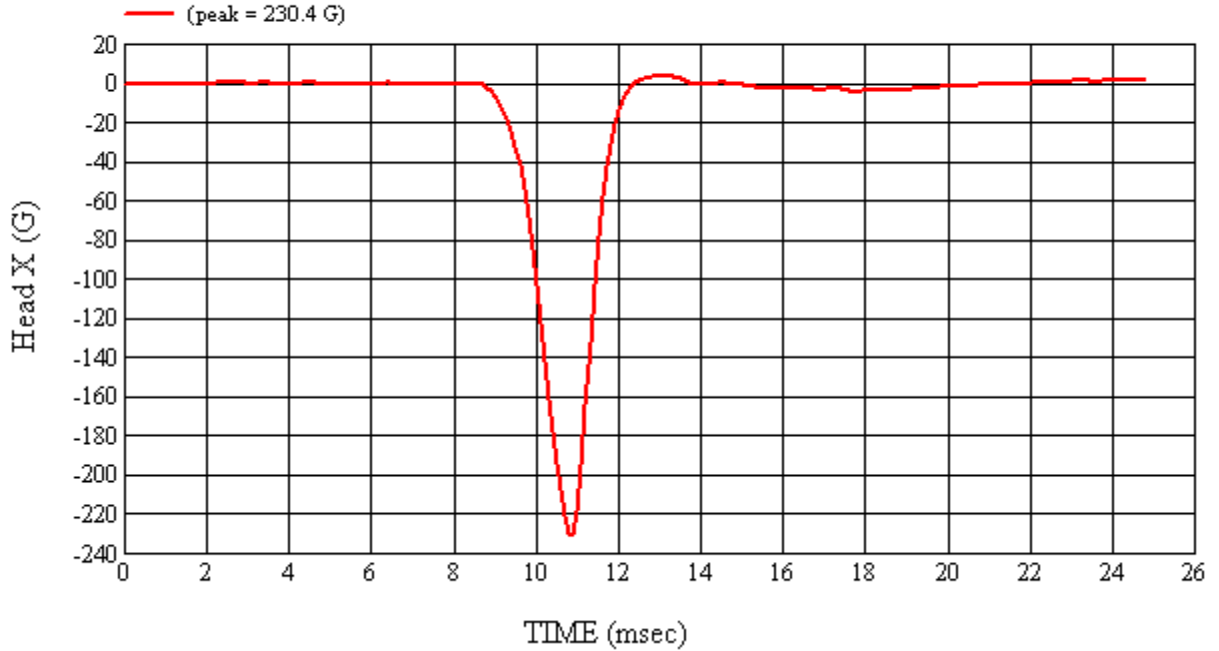
APPROVED BY:  _____



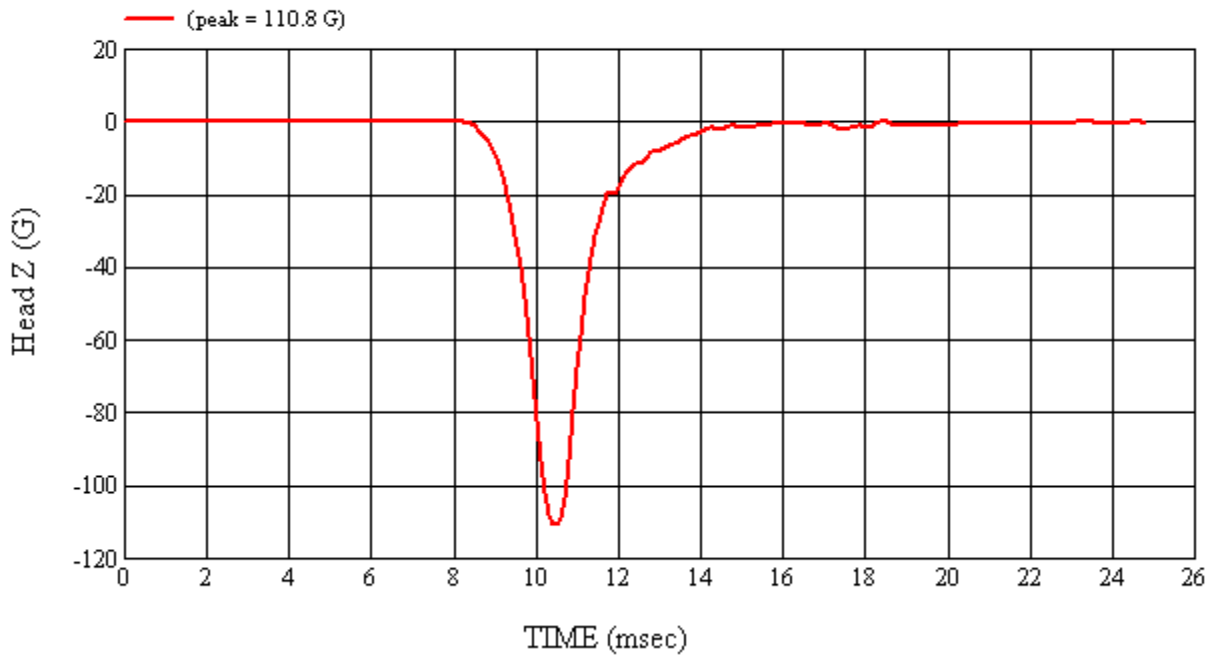
Head 035 (Post) Calibration #H35019



Head 035 (Post) Calibration #H35019



Head 035 (Post) Calibration #H35019



Head 035 (Post) Calibration #H35019

4-3 Pre-Test Calibration

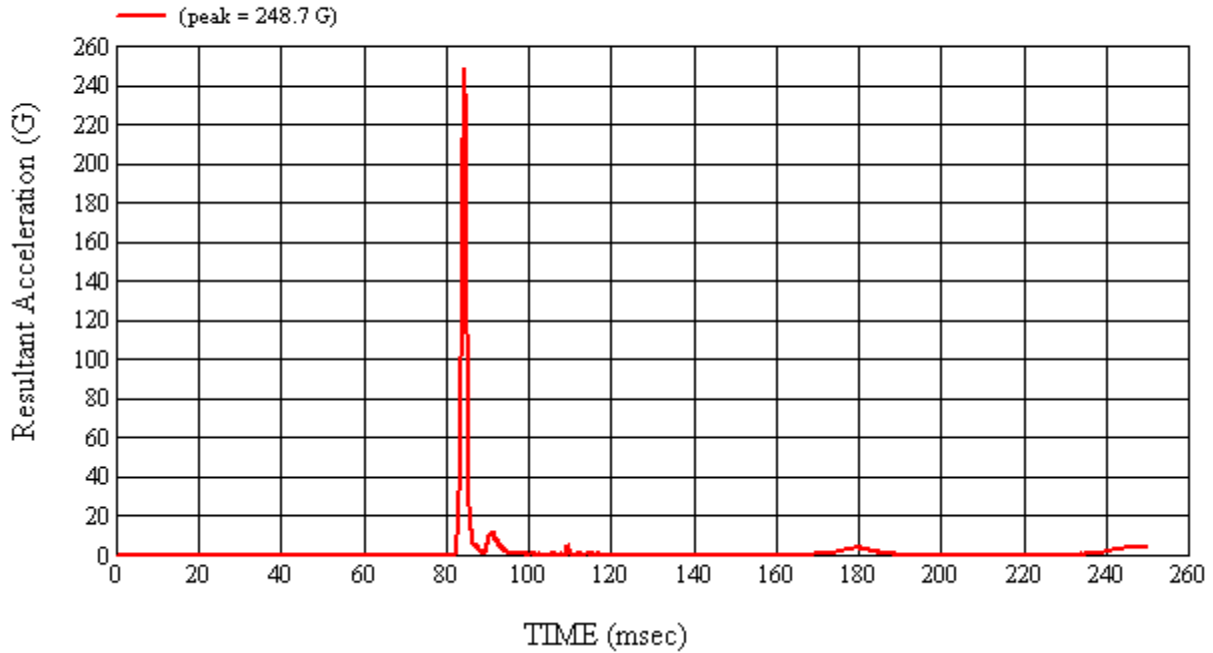
**HEAD DROP TEST SUMMARY
PART 572L**

HEADFORM SERIAL NUMBER: 037		CALIBRATION DATE: 5/12/2010
CALIBRATION TIME: 6:21:41 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.96
Temperature	19° C to 26° C	22.1
Relative Humidity	10% to 70%	41.0
Peak Resultant Acceleration	225 G's to 275 G's	248.7
Peak Lateral Acceleration	15 G's Maximum	8.5
Unimodal Acceleration Curve	YES	YES

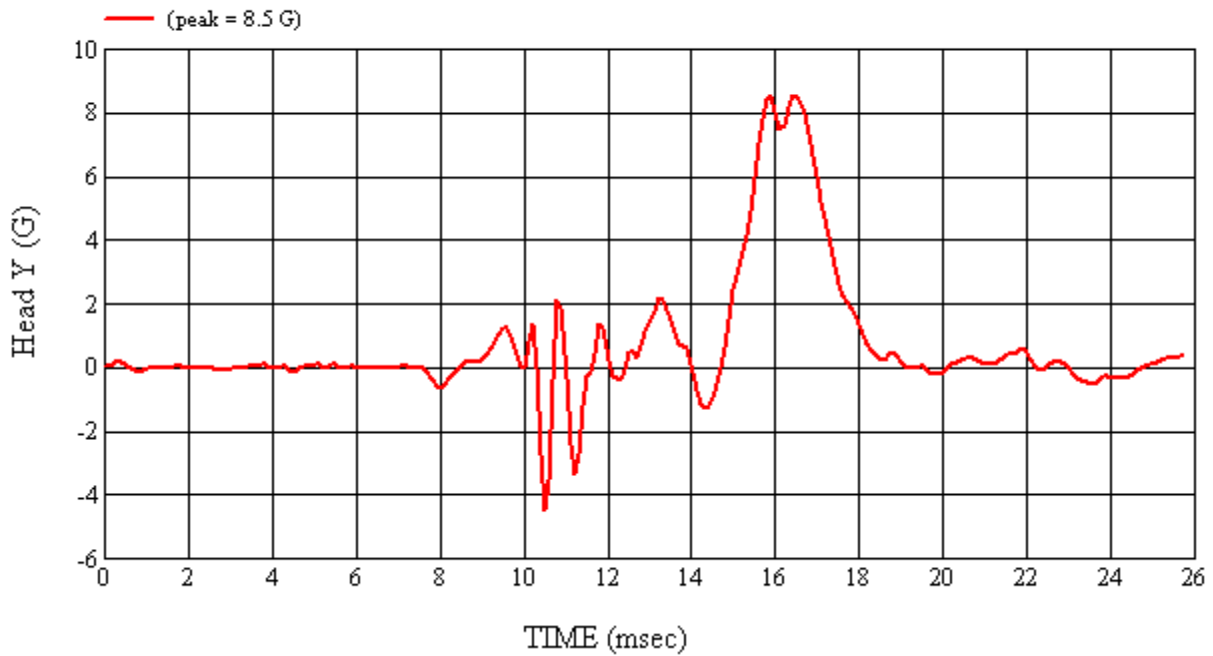
FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	AHTB2	02/17/10	08/17/10
2	ENDEVCO	7264-2000	J14103	02/17/10	08/17/10
3	ENDEVCO	7264-2000	J35800	02/17/10	08/17/10

RECORDED BY:  DATE: 5/13/2010

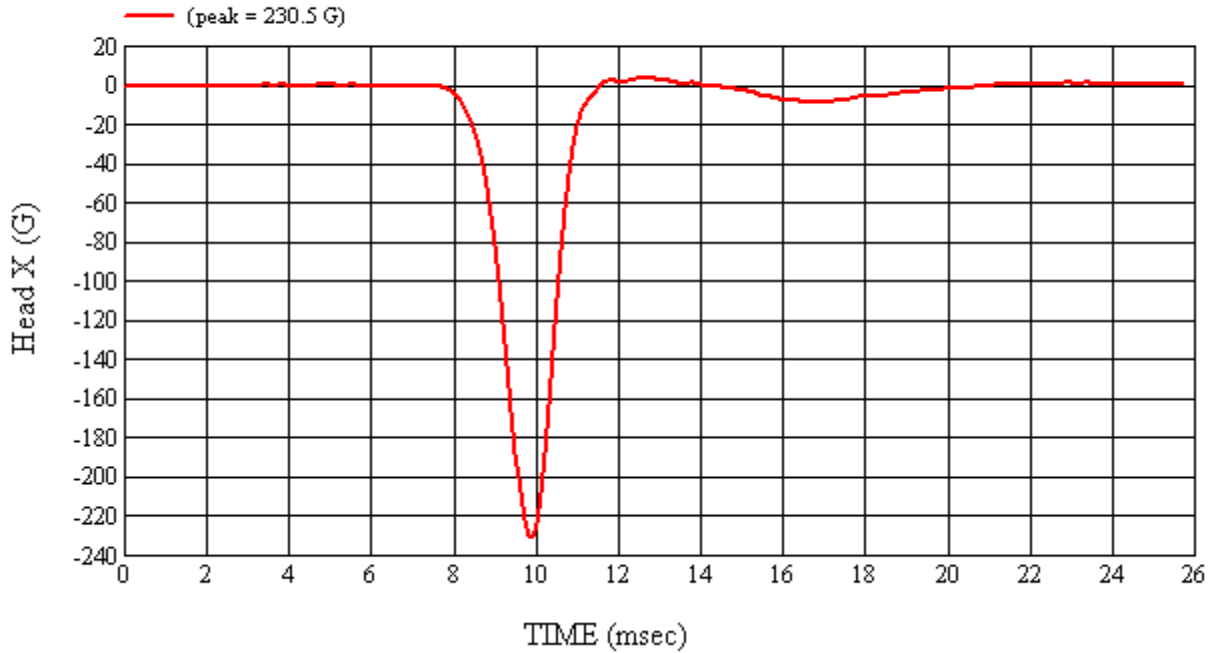
APPROVED BY: 



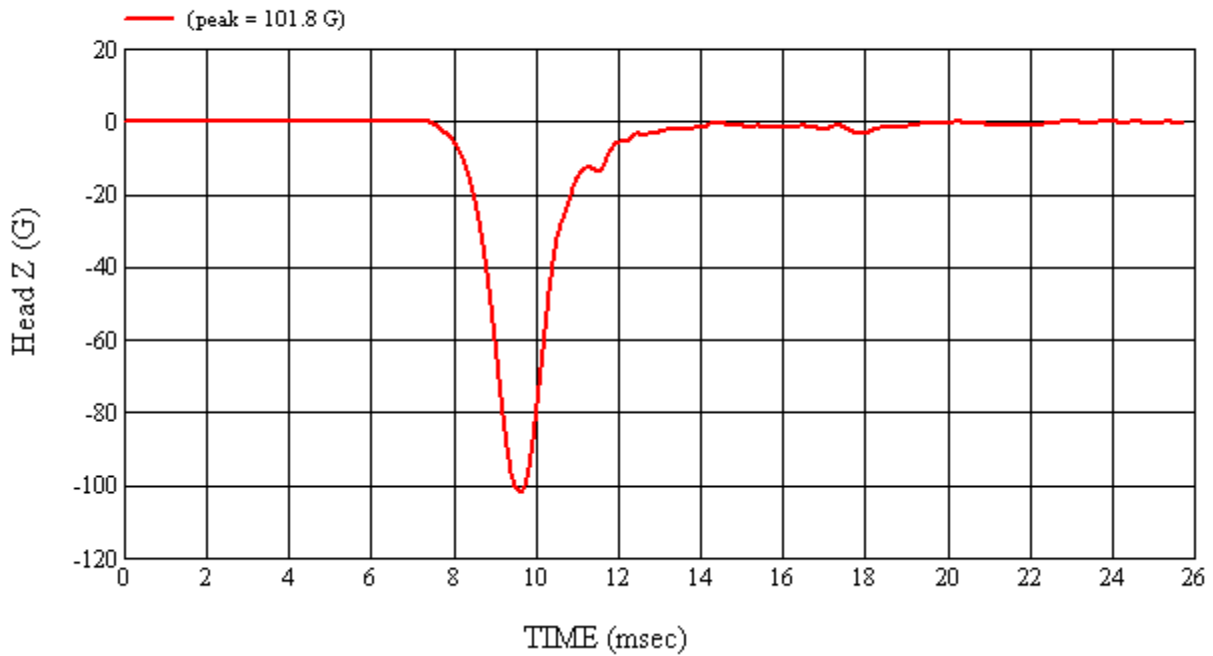
Head 037 (Pre) Calibration #H37018



Head 037 (Pre) Calibration #H37018



Head 037 (Pre) Calibration #H37018



Head 037 (Pre) Calibration #H37018

4-4 Post-Test Calibration

**HEAD DROP TEST SUMMARY
 PART 572L**

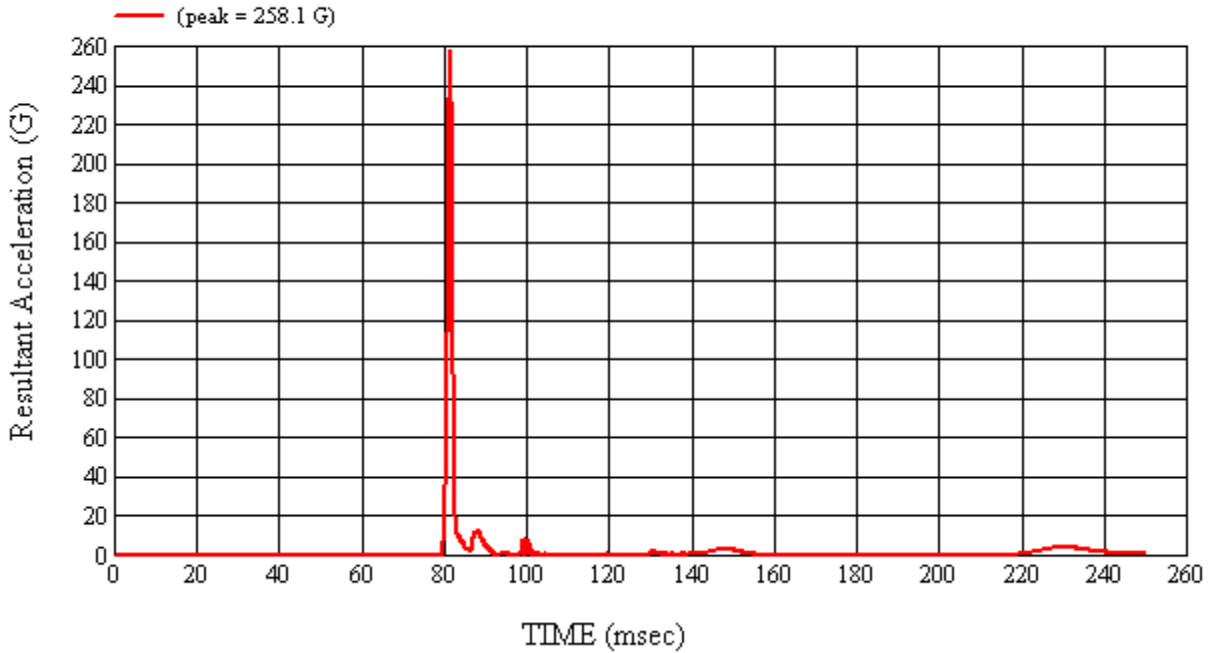
HEADFORM SERIAL NUMBER: 037		CALIBRATION DATE: 5/17/2010
CALIBRATION TIME: 4:26:07 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.96
Temperature	19° C to 26° C	21.6
Relative Humidity	10% to 70%	43.2
Peak Resultant Acceleration	225 G's to 275 G's	258.1
Peak Lateral Acceleration	15 G's Maximum	9.0
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J23065	01/28/10	07/28/10
2	ENDEVCO	7264-2000	J14103	02/17/10	08/17/10
3	ENDEVCO	7264-2000	J35800	02/17/10	08/17/10

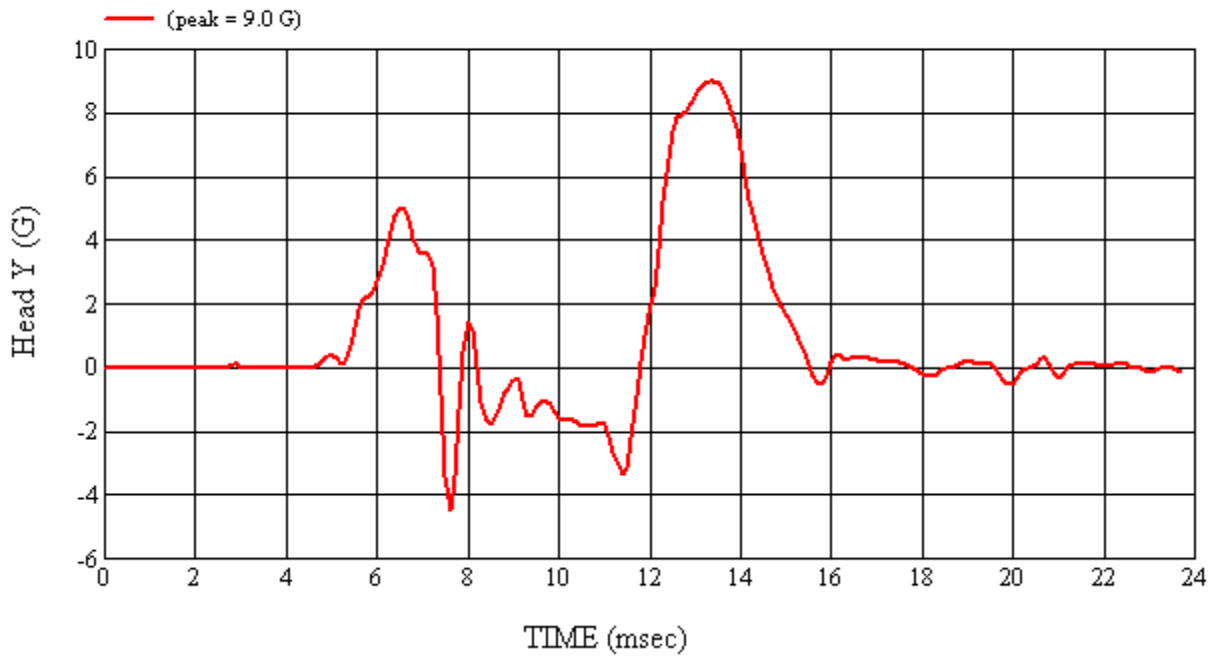
REMARKS:

RECORDED BY:  DATE: 5/17/2010

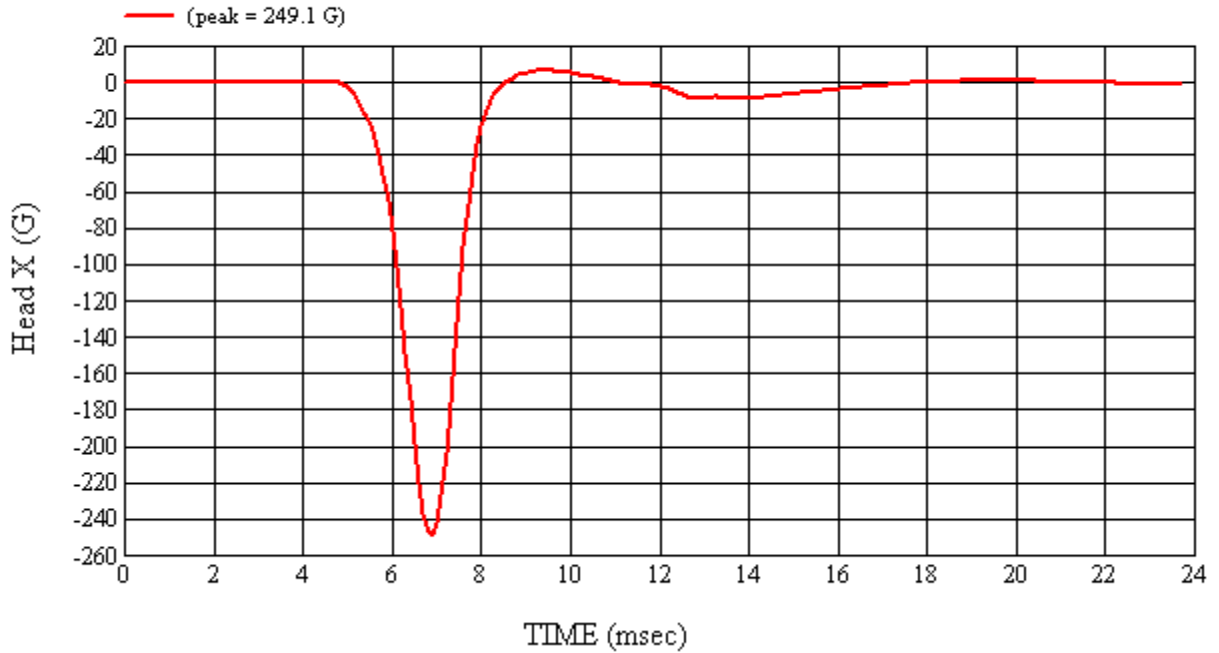
APPROVED BY: 



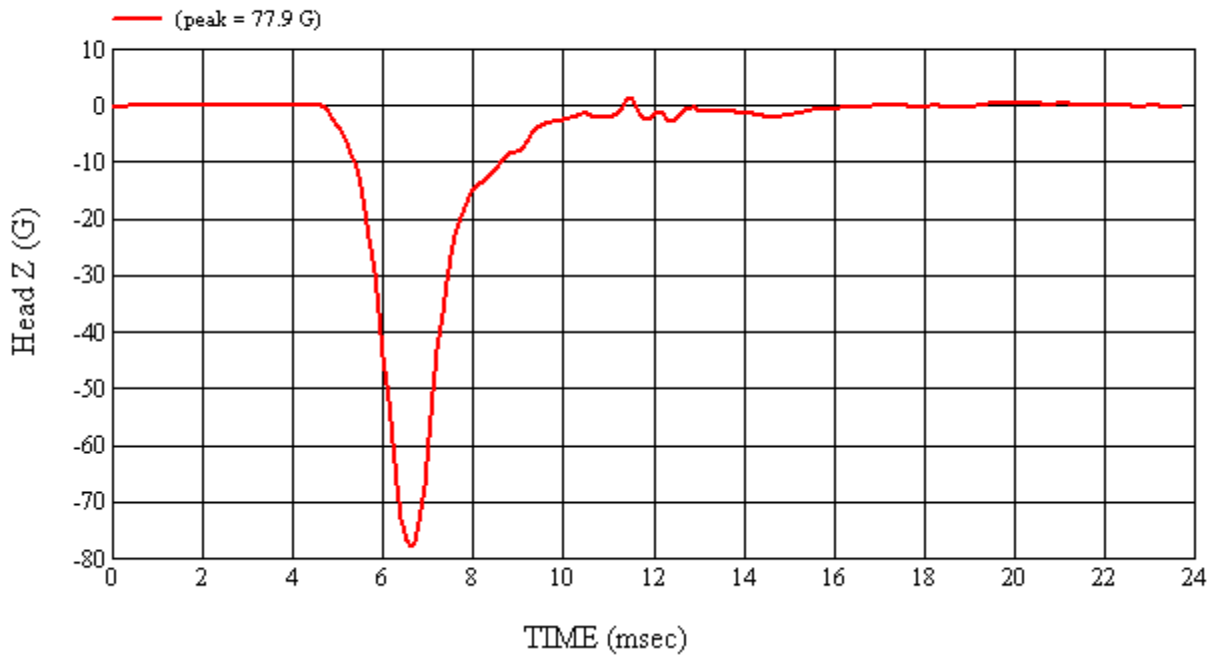
Head 037 (Post) Calibration #H37019



Head 037 (Post) Calibration #H37019



Head 037 (Post) Calibration #H37019



Head 037 (Post) Calibration #H37019

4-5 Pre-Test Calibration

**HEAD DROP TEST SUMMARY
 PART 572L**

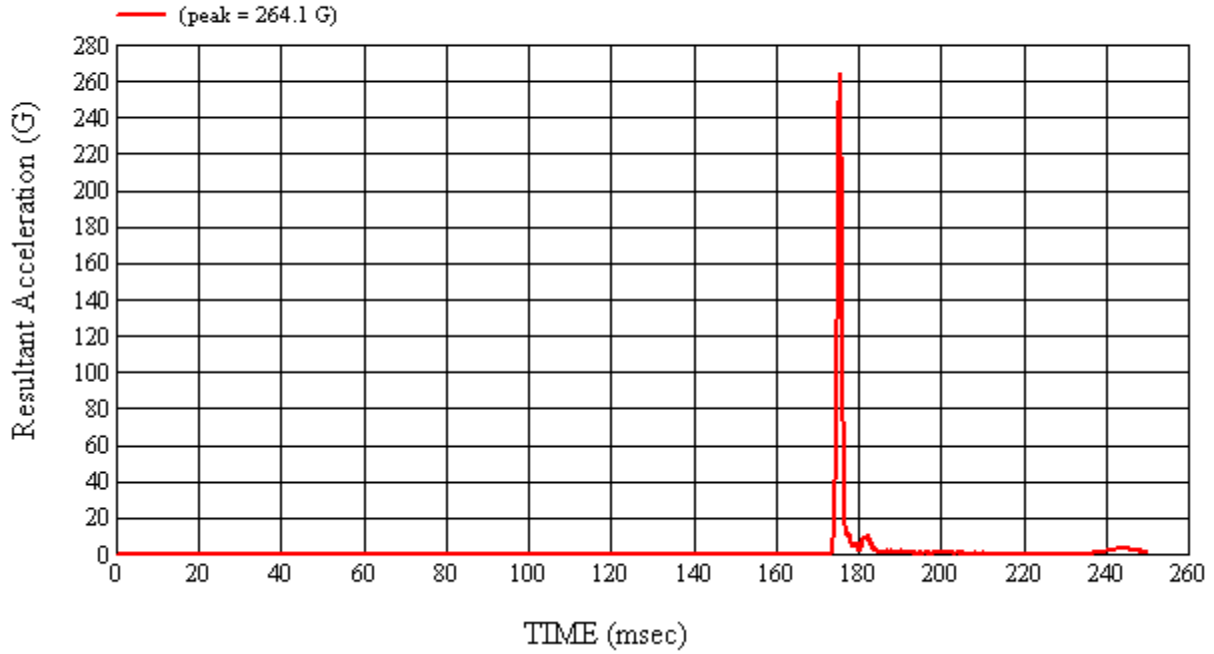
HEADFORM SERIAL NUMBER: 038		CALIBRATION DATE: 5/13/2010
CALIBRATION TIME: 8:07:55 AM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	20.4
Relative Humidity	10% to 70%	42.1
Peak Resultant Acceleration	225 G's to 275 G's	264.1
Peak Lateral Acceleration	15 G's Maximum	6.5
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J22700	03/12/10	09/12/10
2	ENDEVCO	7264-2000	J36197	03/12/10	09/12/10
3	ENDEVCO	7264-2000	J36353	03/12/10	09/12/10

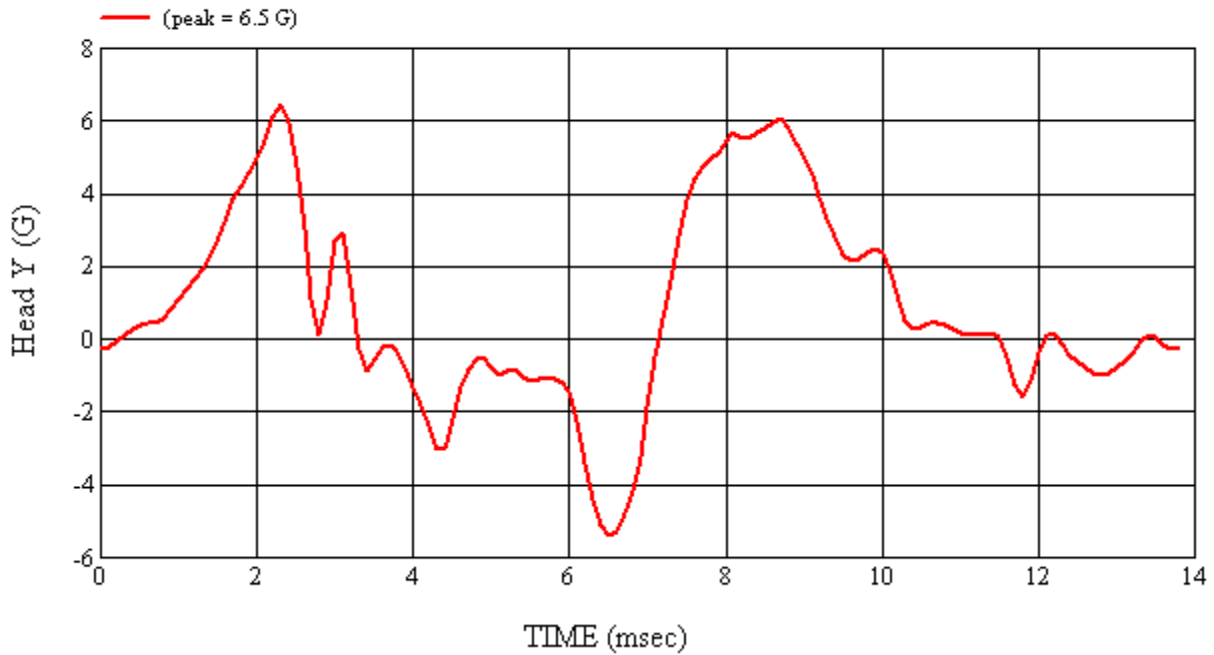
REMARKS:

RECORDED BY:  DATE: 5/13/2010

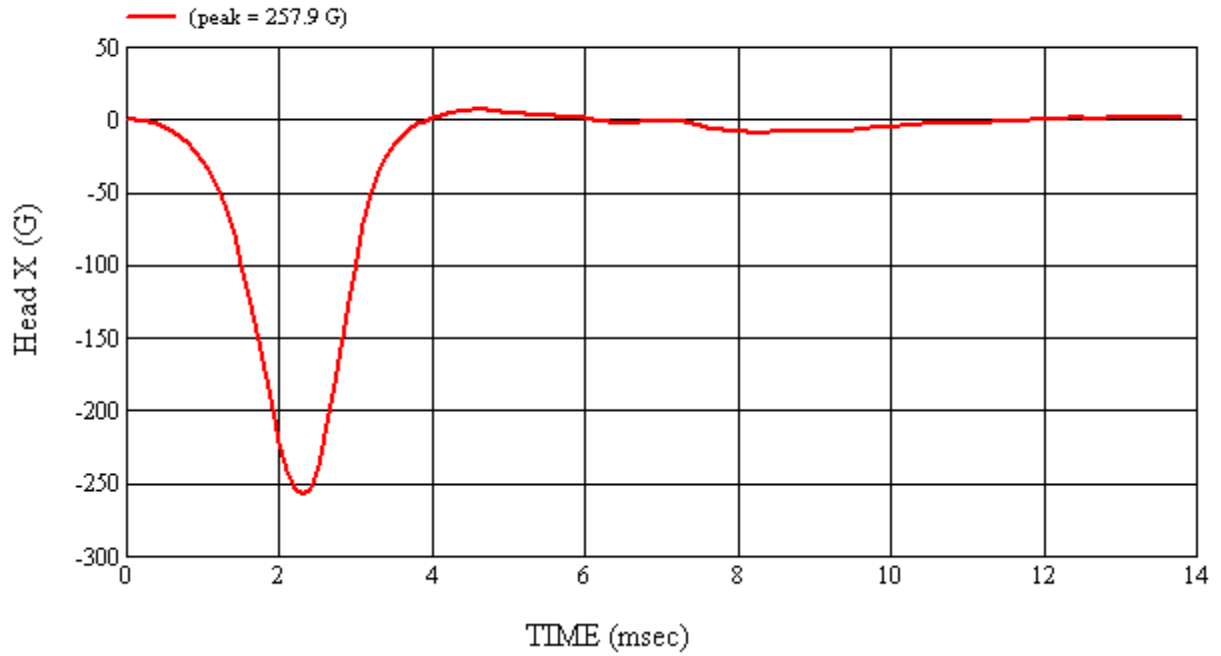
APPROVED BY: 



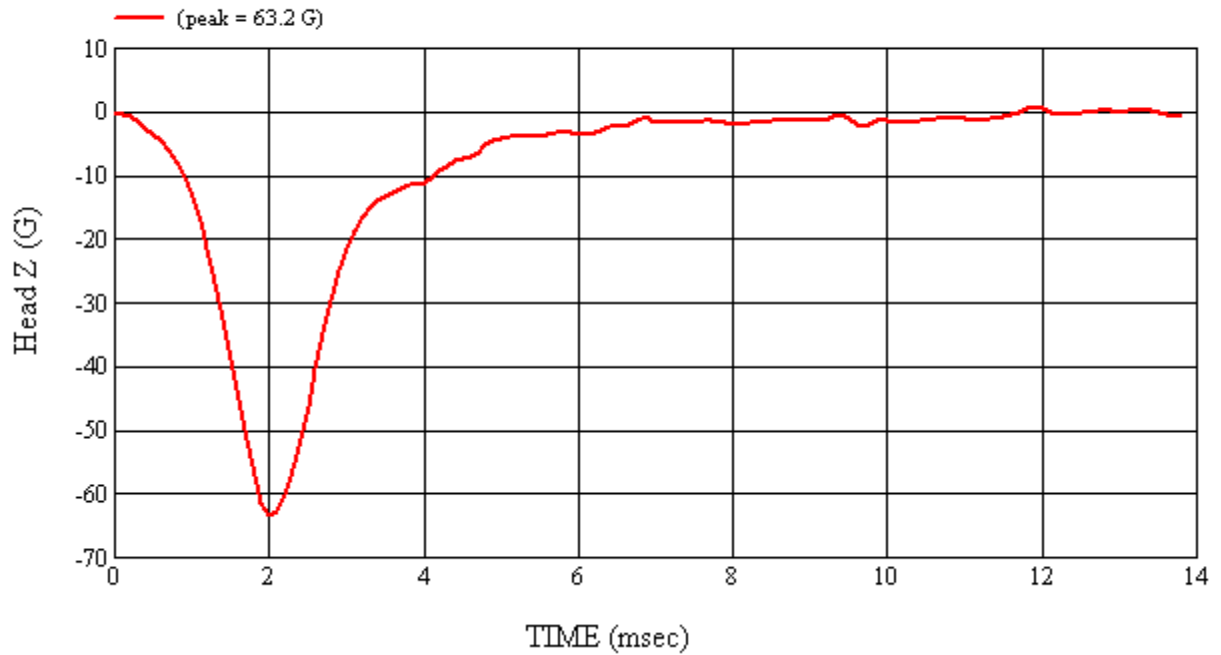
Head 038 (Pre) Calibration #H38017



Head 038 (Pre) Calibration #H38017



Head 038 (Pre) Calibration #H38017



Head 038 (Pre) Calibration #H38017

4-6 Post-Test Calibration

**HEAD DROP TEST SUMMARY
 PART 572L**

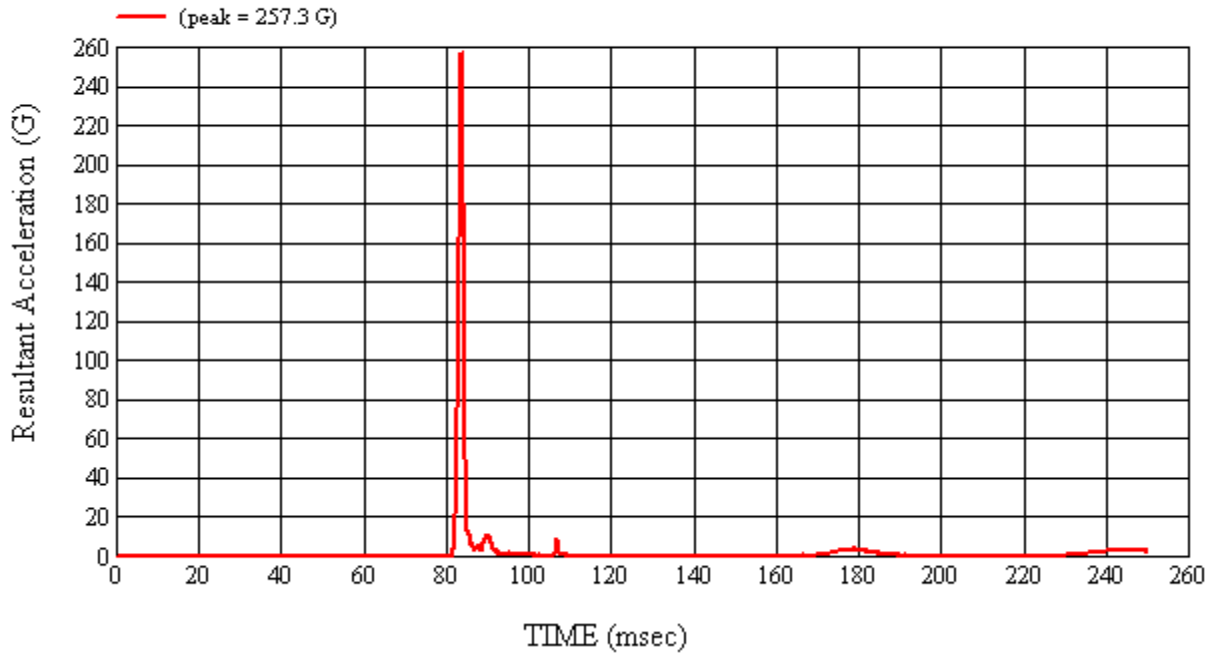
HEADFORM SERIAL NUMBER: 038		CALIBRATION DATE: 5/17/2010
CALIBRATION TIME: 1:51:52 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	22.2
Relative Humidity	10% to 70%	40.9
Peak Resultant Acceleration	225 G's to 275 G's	257.3
Peak Lateral Acceleration	15 G's Maximum	12.6
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J22700	03/12/10	09/12/10
2	ENDEVCO	7264-2000	J36197	03/12/10	09/12/10
3	ENDEVCO	7264-2000	J36353	03/12/10	09/12/10

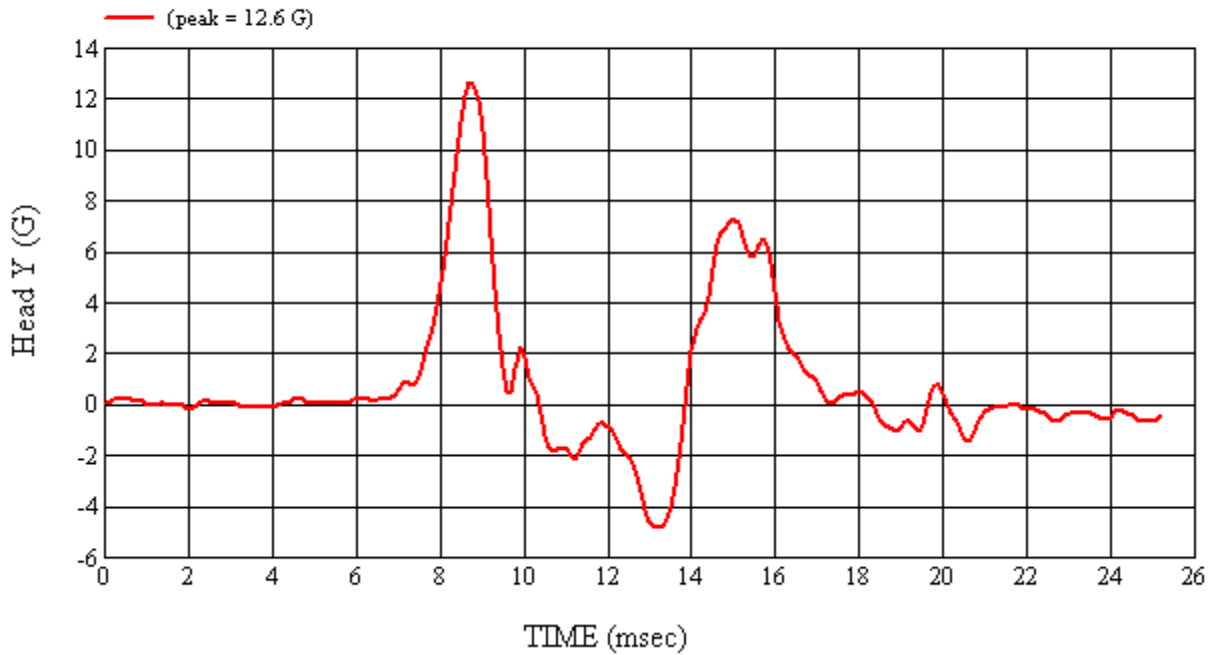
REMARKS:

RECORDED BY:  DATE: 5/17/2010

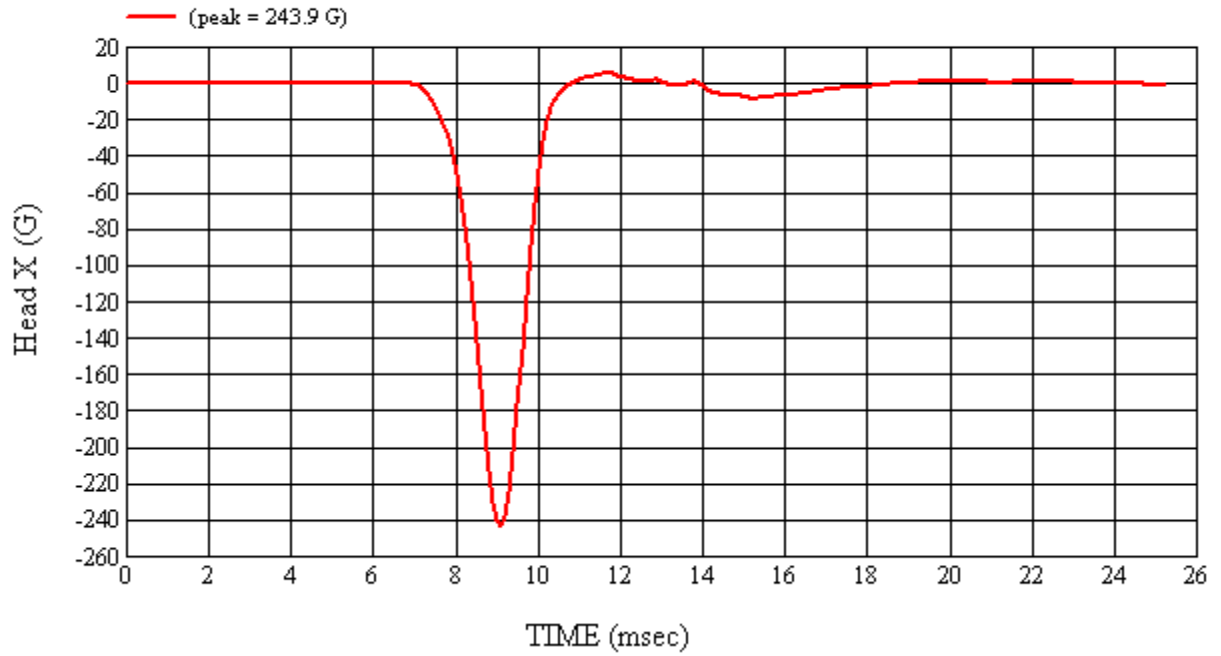
APPROVED BY: 



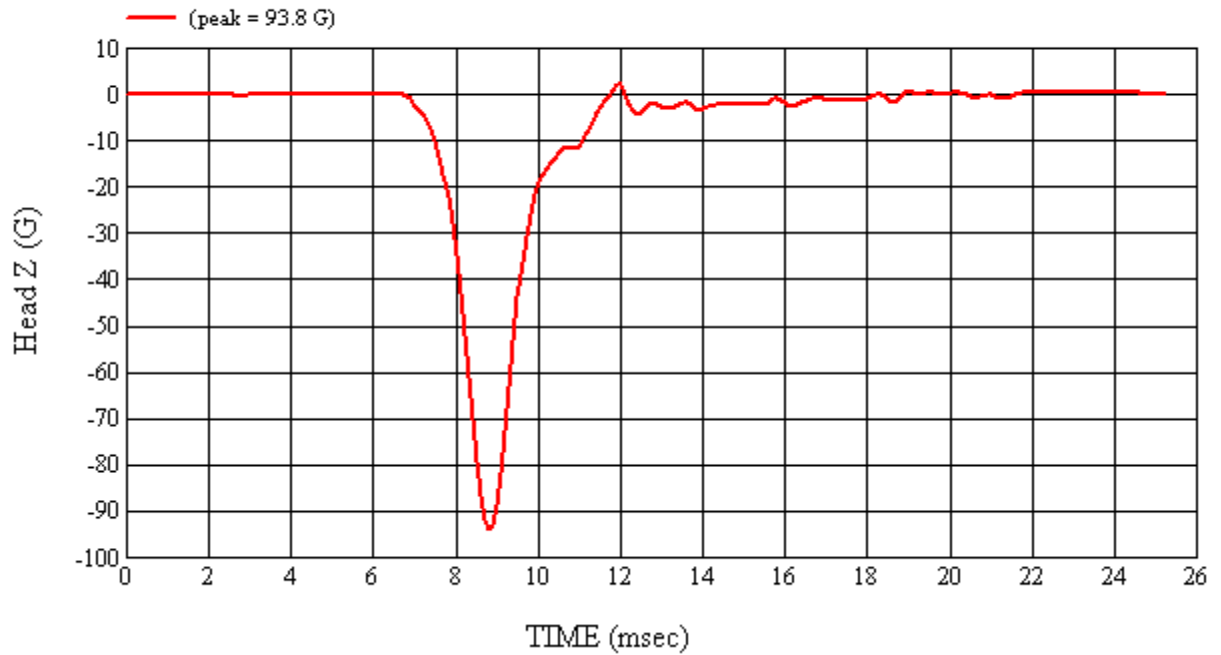
Head 038 (Post) Calibration #H38018



Head 038 (Post) Calibration #H38018



Head 038 (Post) Calibration #H38018



Head 038 (Post) Calibration #H38018

5.0 PHOTOGRAPHS



As Delivered – Left Side View



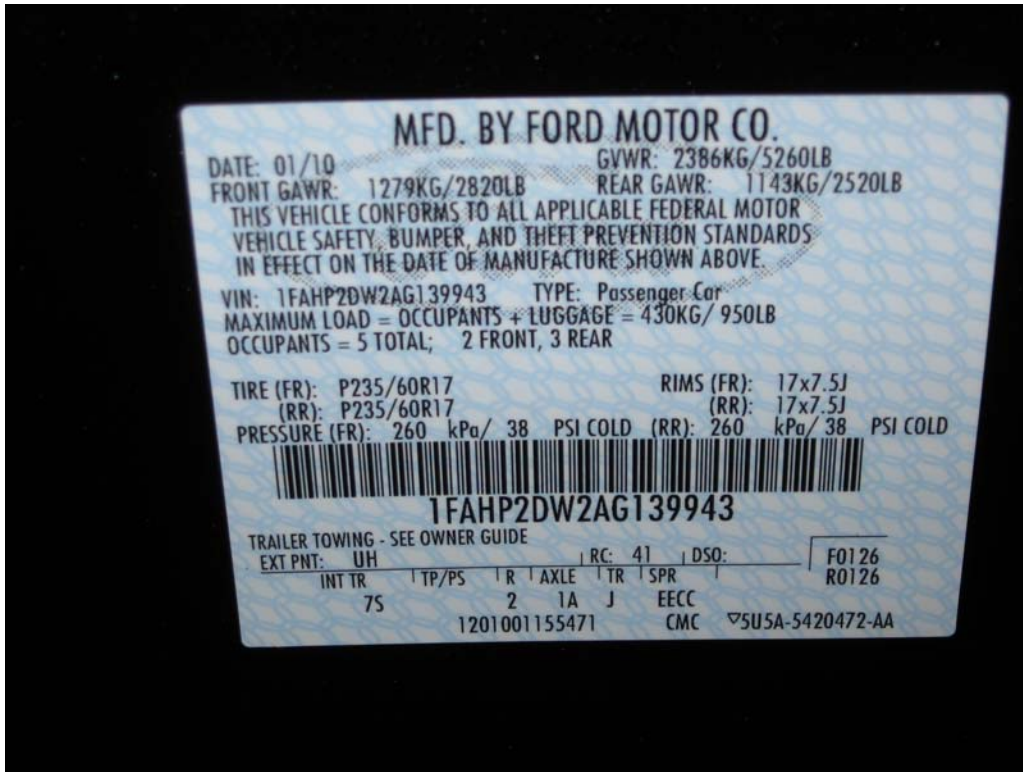
As Delivered – Right Side View



As Delivered – ¾ Front View From Left Side



As Delivered – ¾ Rear View From Right Side



As Delivered – Vehicle’s Certification Label



As Delivered – Vehicle’s Tire Information Label

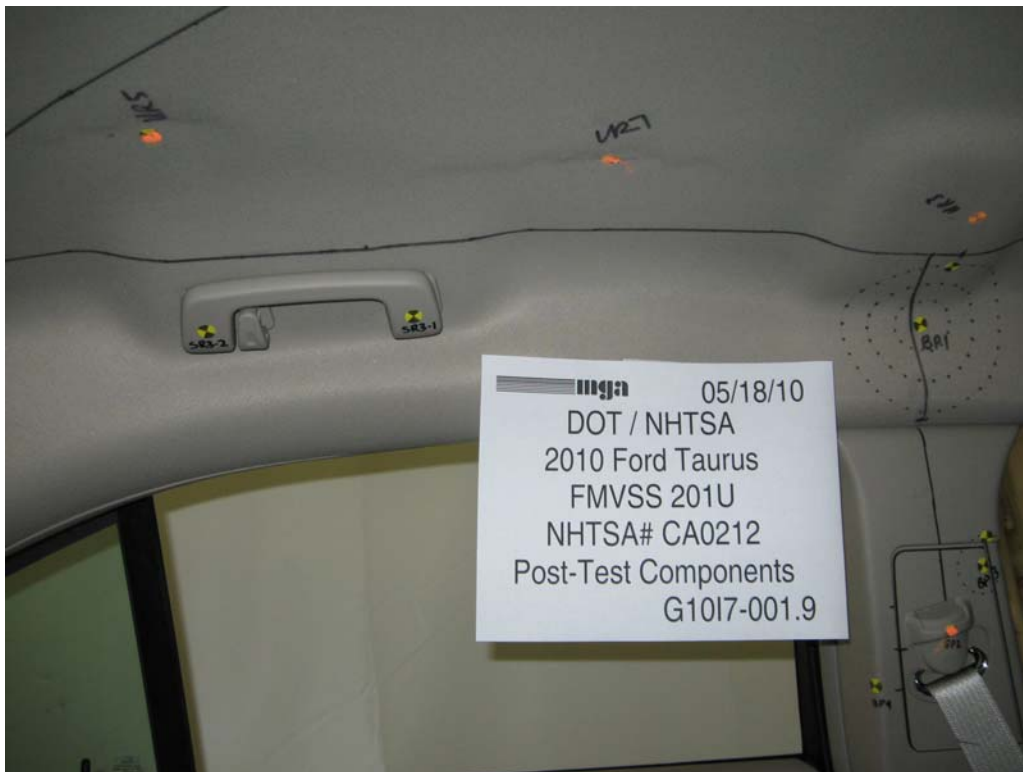
Pre-Test Component Photographs

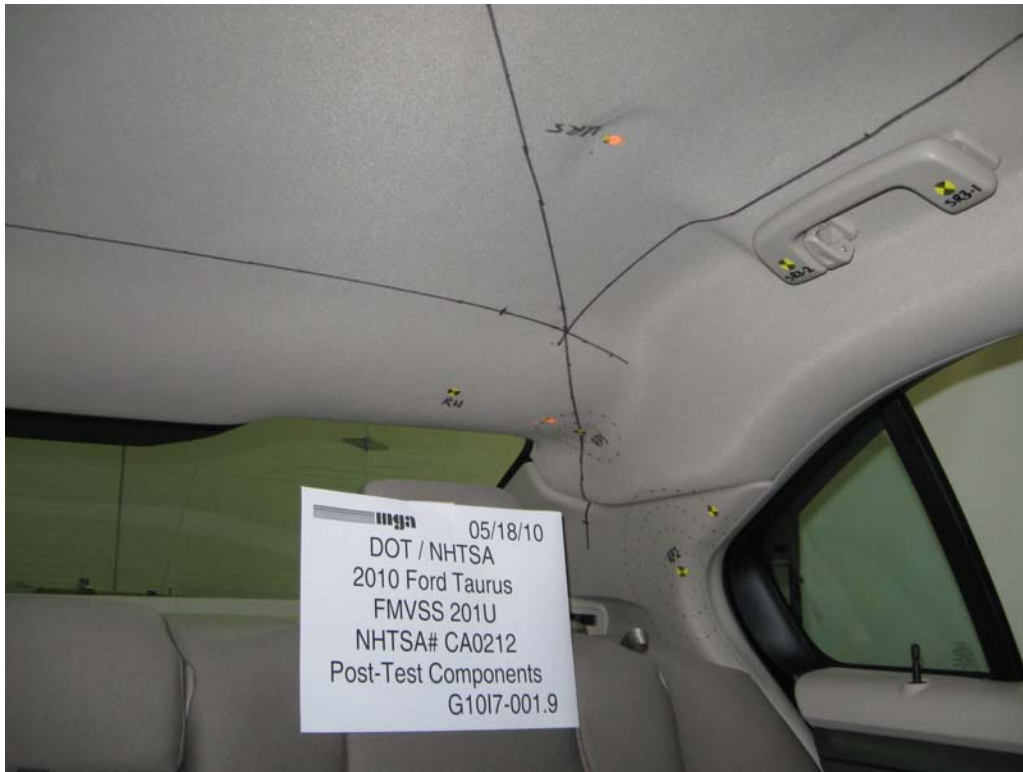






Post-Test Component Photographs

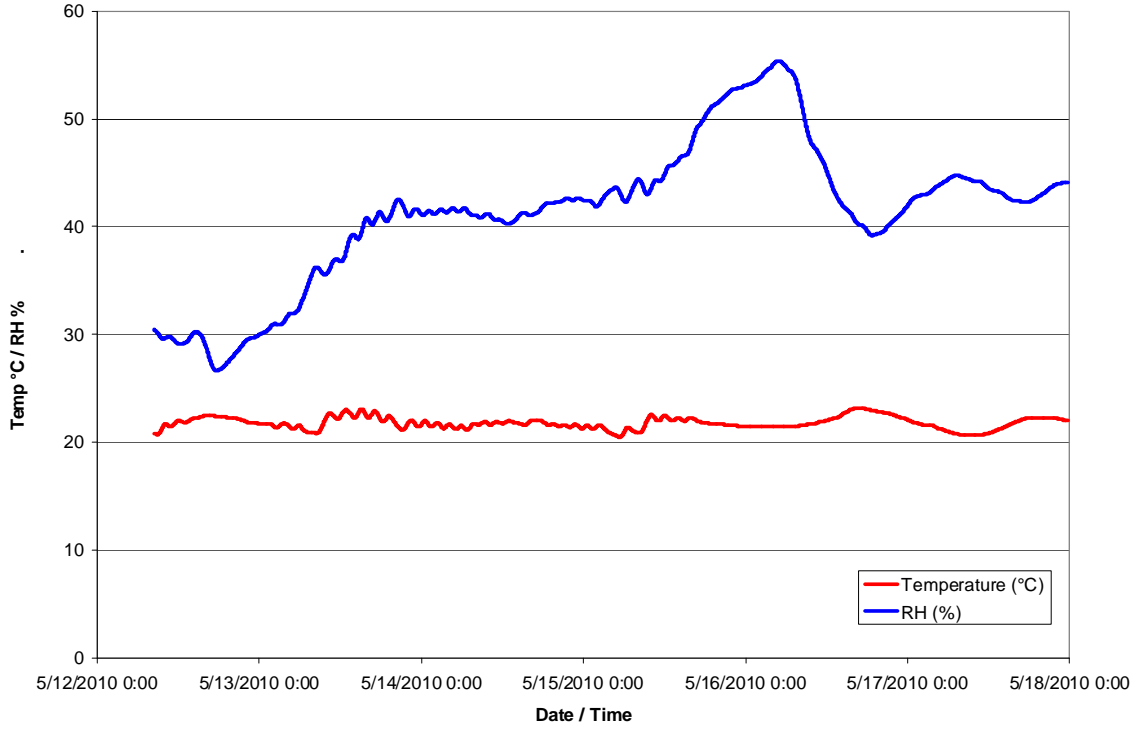






Appendix A – Temperature Trace

CA0212 - Ford Taurus - FMVSS 201U



Appendix B – Calibration Certificates

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J35919
Calibration Date:	8/21/2009	Capacity/Range:	2,000 (G's)
Calibrated By:	Schober		

Calibration Date: 2/17/2010

New DLR(Units:G'S) ¹ 96.3
100K SHUNT

Linearity:² 0.99974

New vs Old Sensitivit
(% Difference) 0.8

Temperature: 70 °F

Humidity: 25 %

Sensitivity (mV/V/G): 0.025792

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Donald Kalute

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as 1- (Standard Deviation/ Mean)

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J22664
Calibration Date:	8/21/2009	Capacity/Range:	2,000 (G's)
Calibrated By:	Schober		

Calibration Date: 2/17/2010

New DLR(Units:G'S) ¹ 95.2
100K SHUNT

Linearity: ² 0.99973

New vs Old Sensitivity
(% Difference) 0.6

Temperature: 70 °F

Humidity: 25 %

Sensitivity (mV/V/G): 0.026097

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Abdul Kader

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J35924
Calibration Date:	8/21/2009	Capacity/Range:	2,000 (G's)
Calibrated By:	Schober		

Calibration Date: 2/17/2010

New DLR(Units:G'S) ¹ 93.8
100K SHUNT

Linearity:² 0.99915

New vs Old Sensitivit
(% Difference) -0.1

Temperature: 70 °F

Humidity: 25 %

Sensitivity (mV/V/G): 0.026486

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Aben D. Kalata

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as 1- (Standard Deviation/ Mean)

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	AHTB2
Calibration Date:	8/21/2009	Capacity/Range:	2,000 (G's)
Calibrated By:	Schober		

Calibration Date: 2/17/2010

New DLR(Units:G'S) ¹ 116.9
100K SHUNT

Linearity:² 0.99971

New vs Old Sensitivit
(% Difference) 0.3

Temperature: 70 °F

Humidity: 25 %

Sensitivity (mV/V/G): 0.021276

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Heena K. Kato

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J14103
Calibration Date:	8/21/2009	Capacity/Range:	2,000 (G's)
Calibrated By:	Schober		

Calibration Date: 2/17/2010

New DLR(Units:G'S) ¹ 94.2
100K SHUNT

Linearity: ² 0.99963

New vs Old Sensitivit
(% Difference) 0.2

Temperature: 70 °F

Humidity: 25 %

Sensitivity (mV/V/G): 0.026374

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Heaven D. Kaleski

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as 1- (Standard Deviation/ Mean)

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference	Sensor
Name: Accel Standard	Name: MGA MI
Model #: 352C03	Manufacturer: Endeveco
Serial #: 95980	Model #: 7264-2000
Capacity: G's:250	Serial #: J35800
Calibration Date: 8/21/2009	Capacity/Range: 2,000 (G's)
Calibrated By: Schober	

Calibration Date: 2/17/2010

New DLR(Units:G'S) ¹ 98.2
100K SHUNT

Linearity:² 0.99961

New vs Old Sensitivit (% Difference) 0.4

Temperature: 70 °F

Humidity: 25 %

Sensitivity (mV/V/G): 0.02528

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Heard Kalata

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as 1- (Standard Deviation/ Mean)

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J22700
Calibration Date:	8/21/2009	Capacity/Range:	2,000 (G's)
Calibrated By:	Schober		

Calibration Date: 3/12/2010

New DLR(Units:G'S) ¹ 96.5
100K SHUNT

Linearity:² 0.99962

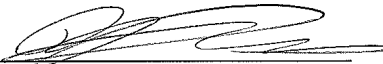
New vs Old Sensitivit
(% Difference) 0.7

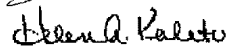
Temperature: 69 °F

Humidity: 46.9

Sensitivity (mV/V/G): 0.025769

Calibrated By: Ryan Jones

Signature: 

Approved by: 

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J36197
Calibration Date:	8/21/2009	Capacity/Range:	2,000 (G's)
Calibrated By:	Schober		

Calibration Date: 3/12/2010

New DLR(Units:G'S) ¹ 109.5
100K SHUNT

Linearity:² 0.99976

New vs Old Sensitivit
(% Difference) 0.5

Temperature: 69 °F

Humidity: 46.9

Sensitivity (mV/V/G): 0.022699

Calibrated By: Ryan Jones

Signature: _____

Approved by: _____

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #:	352C03	Manufacturer:	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J36353
Calibration Date:	8/21/2009	Capacity/Range:	2,000 (G's)
Calibrated By:	Schober		

Calibration Date: 3/12/2010

New DLR(Units:G'S) ¹ 99.5
100K SHUNT

Linearity:² 0.99945

New vs Old Sensitivit
(% Difference) 0.6

Temperature: 69 °F

Humidity: 46.9

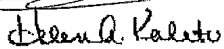
Sensitivity (mV/V/G): 0.024972

Calibrated By: Ryan Jones

Signature: _____



Approved by: _____



1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J23065
Calibration Date:	8/21/2009	Capacity/Range:	2,000 (G's)
Calibrated By:	Schober		

Calibration Date: 1/28/2010

New DLR(Units:G'S) ¹ 113.8
100K SHUNT

Linearity:² 0.99982

New vs Old Sensitivit
(% Difference) -3.1

Temperature: 70 °F

Humidity: 22 %

Sensitivity (mV/V/G): 0.021874

Calibrated By: Chris Collins

Signature: Chris Collins

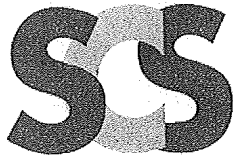
Approved by: Heena Kalita

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as 1- (Standard Deviation/ Mean)

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.



Certificate of Calibration

Schober Calibration Service, Inc.

28265 Beek Road, Unit C-22
Wixom, MI 48393

Phone: (248) 735-9600 FAX: (248) 735-9646



CALIBRATION 1563.01

Certificate Number: 0002580:1249117013

CUSTOMER: MGA Research Corporation
446 Executive Drive
Troy MI 48083

Calibration Location: In House

Contact: Thomas Hutter

Equipment Calibrated

Manufacturer: PCB **Date Received:** 07/31/2009
Description: Accelerometer **Date Calibrated:** 08/01/2009
Model Number: 352C03 **Calibration Due Date:** 08/01/2010
Serial Number: 95980 **Calibration Procedure:** CP0003
Asset Number: **Revision:**
Received Status: Good **Performed By:** Al Schober

Condition as Received: In Tolerance

Condition as Returned: In Tolerance

Notes:

Ambient Calibration Conditions

Ambient Temperature: 22 °C **Relative Humidity:** 51 % RH **Barometric Pressure:** mbar

Calibration Equipment Used

Asset Number:	Manufacturer:	Model:	Serial:	Cal Due:
RMS002	PCB	301A03	254	12 Jun 2010
RMS003	PCB	353B04	37067	09 Jun 2010
RMS005	Beran	801A	9506	18 Mar 2010
RMS006	Beran	801B	9701	18 Mar 2010
RMS007	Beran	475	182340	18 Mar 2010

The Uncertainty is estimated using expanded uncertainties and coverage factor (k) of 2, providing a confidence level of approximately 95%.
This calibration is traceable to the international system of units (SI) through standards calibrated by accredited laboratories, or through standards calibrated at NIST. This laboratory meets the requirements of ISO/IEC 17025-2005 and ANSI/NCSL Z540-1-1994. This certificate shall not be reproduced, except in full, without prior written approval by Schober Calibration Service.
Calibration interval determined by the customer. When determining the calibration interval, the customer should take into consideration that any number of factors may cause the calibration item to drift out of calibration before the calibration interval has expired.
The results herein apply only to the calibration of the item described above. No sampling plan was used for this calibration.

Approved By:  **Quality Manager**

Date: 8-21-09

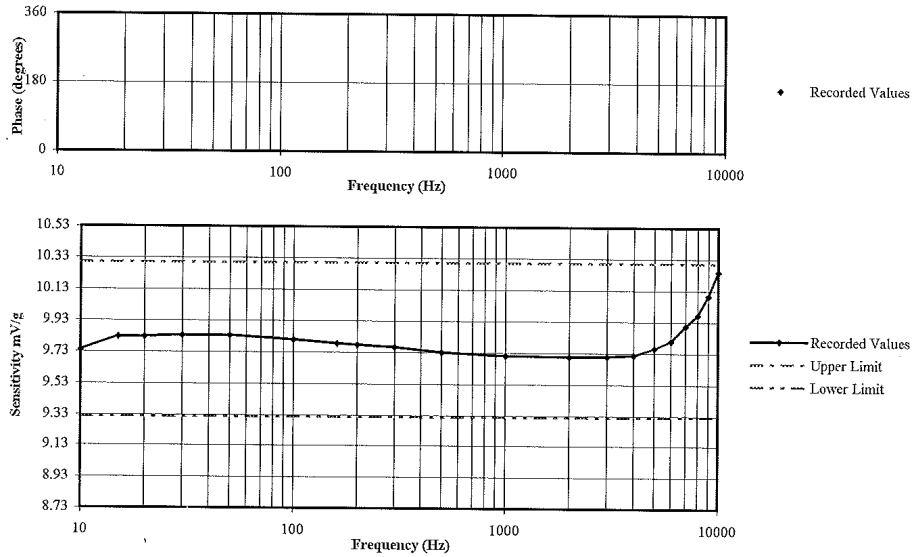
Handwritten initials

Serial Number: 95980

Date: 8/1/09

Specifications: Nominal Sensitivity: 10mV/g±5%
 Frequency Reponse: 10 to 10000Hz ±5%

Results: Measured Nominal Sensitivity: 9.812 mV/g at 100 Hz 1 g Peak
 Test Profile: 10Hz - 10000Hz



Frequency Hz	Sensitivity mV/g	Phase Deg	Frequency Hz	Sensitivity mV/g	Phase Deg	Frequency Hz	Sensitivity mV/g	Phase Deg
10	9.74	-178.3°	300	9.76	-179.0°	7000	9.90	-178.9°
15	9.83	-178.5°	500	9.73	-179.1°	8000	9.97	-178.9°
20 [†]	9.83	-178.7°	1000	9.71	-179.0°	9000	10.09	-178.9°
30	9.84	-178.8°	2000	9.70	-179.0°	10000	10.25	-179.0°
50	9.84	-179.0°	3000	9.71	-178.9°	0	0.00	0.0°
100	9.81	-179.0°	4000	9.72	-178.9°	0	0.00	0.0°
160 [†]	9.79	-179.0°	5000	9.76	-179.1°	0	0.00	0.0°
200 [†]	9.78	-179.0°	6000 [†]	9.81	-179.0°	0	0.00	0.0°

[†] These frequencies are not traceable to NIST.

* These measurements are not within manufacturers stated specifications.

TMB
 8/1/09
 Page 2 of 2

Calibration Certificate

Part Description: Silver Certification Date: 10/1/2009 Serial#: S08-05-98-01273
PROPERTY
 Single Point - (Max-Min)/2 Specification: S08-05 .076mm (.0030") Certificate#: S0127940087
 Volumetric (Max Deviation) Specification: S08-05 +/- .108mm (+/- .0042") Temperature: See attached data

Measurement Standards Traceability
 Ball Bar Kit Asset Number: 1039 Calibration Due: 1/7/2010 *SI Traceability: METAS-L20081128MG1

Thermometer Asset Number: TQ023 Calibration Due: 12/30/2009 *SI Traceability: NVLAP-ABC21083-1

Reference Sphere Asset Number: TQ1176 Calibration Due: 5/31/2010 *SI Traceability: NIST-821/279114-04

The artifacts above have been calibrated with a device traceable to the International System of Units (SI) through a National Metrology Institute (NMI) or through an ISO 17025 Accredited Laboratory.
 Measurement uncertainty is 3.0 + 5.0X micrometers, where X = length in meters.
 Uncertainty is expressed at approximately a 95% Level of Confidence using k=2.00.

Calibration Results*

- 3 Single Point Articulation Tests at <=20%, 20%-80% and >=80% range.
- 1 Effective diameter sphere test.
- 20 Volumetric ball bar tests in 4 quadrants and 2 orientations.

*Calibration conforms to procedures developed in accordance with ASME B89.4.23-2004. See attached data for measurement results.

Instrument condition as received:

Inoperative

Instrument condition upon leaving:

Within specifications

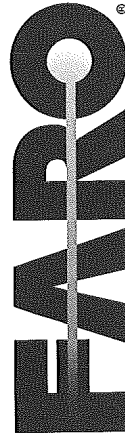
Technician: [Signature] Date: 10/1/09
 Harry Van Horn

This certificate shall not be reproduced, except in full, without permission of FARO Technologies, Inc.
 The results of this certificate apply only to the items calibrated or tested.

FARO Technologies, Inc.
 PH: 1-800-736-2771
 PH: 407-333-9911
 FAX: 407-333-8056
 L-A-B Cert Number: L1147-1

125 Technology Park
 Lake Mary, FL 32746
 USA

[Signature] 10/15/09





4700 Barden Court SE, Kentwood MI 49512, Telephone: 616-698-3124, Fax: 616-698-2364, www.metrocal.com

Certificate of Calibration

MGA Research
 446 Executive Drive
 Troy, MI 48083

Order Number: **67210**
 Certificate Number: **100216801**
 Page: **1 of 1**

Gauge Number: **MGA00048**
 Gauge Desc: **Digital Protractor**
 Manufacturer: **Mitutoyo**
 Model Number: **Pro 360**
 Serial Number: **N/A**

Customer PO: **N/A**
 Last Calibration: **12/12/08**
 Calibration Date: **2/16/10**
 Next Calibration: **2/16/11**

As Found Condition: **In Tolerance**

As Left Condition: **In Tolerance**

MetroCal, Inc maintains reference standards of measurement which are traceable to the National Institute of Standards and Technology, or other authorized National Standards. Calibration was performed in accordance with MetroCal Procedure CP045 and complies with the ANSI/NCSL Z540-1 and ISO/IEC 17025 Standards. Results shall not be reproduced, except in full, without the written approval of MetroCal, Inc. Results relate only to the item(s) calibrated. Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired. Statements of compliance made using simple acceptance rule.

<u>Standard Used</u>	<u>Cal Date</u>	<u>Due Date</u>	<u>Traceable No.</u>	<u>Calibration Procedure</u> <u>Uncertainty Expressed at</u> <u>95% confidence (K=2)</u>
Gage Blk Set ID# 24281	1/4/10	1/4/11	Cert# 100104801	0.0015°
DoAll Sine Bar ID#1879	1/21/10	1/21/11	Cert# 100121125	0.0015°

Results:


<u>Units</u>	<u>As Found Readings</u>		
	<u>Nominal</u>	<u>Actual</u>	<u>Deviation</u>
Decimal Deg.	5.00	5.1	0.10
	10.00	10.1	0.10
	20.00	20.0	0.00
<u>Tolerance</u>	30.00	30.1	0.10
± 0.1°	40.00	40.1	0.10

Reference Level Check: Within ± 0.1 degrees

<u>As Left Readings</u>		
<u>Nominal</u>	<u>Actual</u>	<u>Deviation</u>
5.00	5.1	0.10
10.00	10.1	0.10
20.00	20.0	0.00
30.00	30.1	0.10
40.00	40.1	0.10

Reference Level Check: Within ± 0.1 degrees

Comments: Environmental conditions during calibration: 68 °F, 40% RH.

 Issued: 2/16/10
 Shannon Shoemaker
 Calibration Technician

Checked box indicate this calibration was performed at the customers facility.

@ 2/22/10

MICHIGAN OPERATIONS
 DATE: 2/7/04
 SUPERCEDES: MGATPTMC.5

DOC. NO.: MGATPTMC
 REVISION NO.: 6
 PAGE 3 OF 3

Tape Measure Calibration Certificate

Reference Steel Rule

Brand: GEI
 S/N: MBA 00067
 Calibration Date: 1/23/09

Subject Tape Measure

Brand: GW SHALE
 S/N: TPM 928
 Calibration Date: 5/26/09

Reference in (mm)	Subject Tape Measure	Difference	Reference in (mm)	Subject Tape Measure	Difference
0 (0)	0	0	18 (450)	450	0
1 (25)	25	0	19 (475)	475	0
2 (50)	50	0	20 (500)	500	0
3 (75)	75	0	21 (525)	525	0
4 (100)	100	0	22 (550)	550	0
5 (125)	125	0	23 (575)	575	0
6 (150)	150	0	24 (600)	600	0
7 (175)	175	0	25 (625)	625	0
8 (200)	200	0	26 (650)	650	0
9 (225)	225	0	27 (675)	675	0
10 (250)	250	0	28 (700)	700	0
11 (275)	275	0	29 (725)	725	0
12 (300)	300	0	30 (750)	750	0
13 (325)	325	0	31 (775)	775	0
14 (350)	350	0	32 (800)	800	0
15 (375)	375	0	33 (825)	825	0
16 (400)	400	0	34 (850)	850	0
17 (425)	425	0	35 (875)	875	0

If all differences are $\pm 1/32$ of an inch (1 mm), then the tape measure is acceptable.
 Pass Fail Maximum Difference = 0

Date: 5/26/09 Performed By: [Signature]

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is $\pm 0.2\%$. All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor $k=2$.



Certificate of Calibration

Schober Calibration Service, Inc.
 2550 Oakley Park Road, Suite #300
 Walled Lake, MI 48390
 Phone: (248) 926-6000 FAX: (248) 926-6006
 CALIBRATION 1563.01

Certificate Number: 0001591-1244035380

CUSTOMER: MGA Research Corporation Calibration Location: **On-site**
 446 Executive Drive
 Troy MI 48063
Contact: Thomas Hutter

Equipment Calibrated

Manufacturer: Dickson Date Received: 06/03/2009
 Description: Temp/Humidity Recorder Date Calibrated: 06/03/2009
 Model Number: FH125 Calibration Due Date: 06/03/2010
 Serial Number: 06163263 Calibration Procedure: CP0001
 Asset Number: MGA00152 Revision:
 Received Status: Good Performed By: P. Vella

Condition as Received: **In Tolerance**
 Condition as Returned: **In Tolerance**

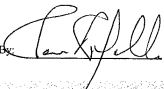
Notes:

Ambient Calibration Conditions
 Ambient Temperature: 23 °C Relative Humidity: 45 % RH Barometric Pressure: mbar

Calibration Equipment Used

Asset Number	Manufacturer	Model	Serial	Cal Due
RMS94	Fluke/In	1502A	AC537	24 Apr 2010
RMS94	fluke Scientific	964	778109	24 Apr 2010
RMS94	Yatake	15M76	CM060009	27 Mar 2010

The Uncertainty is estimated using expanded uncertainties and coverage factor (k) of 2, providing a confidence level of approximately 95%. This calibration is traceable to the international system of units (SI) through standards calibrated by accredited laboratories, or through standards calibrated at NIST. This laboratory meets the requirements of ISO/IEC 17025:2005 and ANSI/NCSL Z-540-1:1994. This certificate shall not be reproduced, except in full, without prior written approval by Schober Calibration Service. Calibration interval determined by the customer. When determining the calibration interval, the customer should take into consideration that any number of factors may cause the calibration item to drift out of calibration before the calibration interval has expired. The results herein apply only to the calibration of the item described above. No sampling plan was used for this calibration.

Approved By:  Quality Manager Date: 7-29-09
 Page 1 of 2 

Calibration Data

MFG/MODEL: Dickson / FH125 Serial / ID #: 06163263 / MGA00152
 Customer: MGA Research Date Calibrated: 06/03/09
 Certificate No.: 0001591-1244035380

All calculations and data transfers have been reviewed for accuracy and completeness

Range	Nominal	Lower Limit	As Found	As Left	Upper Limit
Data Logger with Sensor System 1 tests					
Channel 1					
	-22.8° C	-23.8° C	-23.2° C	-23.2° C	-21.8° C
	23.8° C	22.8° C	24.0° C	24.0° C	24.8° C
	39.6° C	39.6° C	38.8° C	38.8° C	40.6° C
Channel 2 (RH @ 21° C)					
	41.4 %rh	39.4 %rh	42.8 %rh	42.8 %rh	43.4 %rh
	72.4 %rh	70.4 %rh	74.1 %rh	74.1 %rh	74.4 %rh

Calibration Performed By: P. Vella
Bold Font Indicates Out Of Tolerance Condition.
 Temperature Measurement Standard Uncertainty U_m= 0.66°C
 Relative Humidity Measurement Standard Uncertainty U_m= 2.22%



CALIBRATION CERT #0513.01

4700 Barden Court SE, Kentwood MI 49512, Telephone: 616-698-3124, Fax: 616-698-2364, www.metrocal.com

Certificate of Calibration

MGA Research
 446 Executive Drive
 Troy, MI 48083

Order Number: **65274**
 Certificate Number: **090814711**
 Page: 1 of 1

Gauge Number: **MGA00783**
 Gauge Desc: **0 to 20 lb. X .01 lb. Digital Scale**
 Manufacturer: **Detecto**
 Model Number: **AP-20**
 Serial Number: **E10807-0187**

Customer PO: **A071735**
 Last Calibration: **7/24/08**
 Calibration Date: **8/14/09**
 Next Calibration: **8/14/10**

As Found Condition: **See Results**

As Left Condition: **See Results**

MetroCal Inc. maintains reference standards of measurement which are traceable to the National Institute of Standards and Technology, or other authorized National Standards. Calibration was performed in accordance with MetroCal Procedure CP042 and relevant sections of the manufacturer's manual. This calibration complies with ISO/IEC 17025 and ANSI/NCSL Z540-1 Standards. Results shall not be reproduced except in full without the written approval of MetroCal Inc. Results relate only to the item(s) calibrated. Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired. Statements of compliance made using simple acceptance rule.

Calibration Procedure
Uncertainty Expressed at
95% confidence, (K=2)
 +/-0.001% of Load

<u>Standard Used</u>	<u>Cal. Date</u>	<u>Due Date</u>	<u>Traceable No.</u>
Weight Set ID# 2463	9/3/08	9/3/10	MI-07-07-8945

Results:
 Tolerance used: Class III

Units: lbs		TI Division/Increment: .01 lb.					
Weight Test	As Found			As Left			
	Nominal	Indication	Deviation	Nominal	Indication	Deviation	
0-25% fs	5.00	5.01	0.01	5.00	5.01	0.01	
26-50% fs	10.00	10.02	0.02	10.00	10.02	0.02	
51-75% fs	15.00	15.02	0.02	15.00	15.02	0.02	
76-100% fs	20.00	20.03	0.03	20.00	20.03	0.03	
Shift Test:	Pass			Shift Test:	Pass		
Half Load Test:	Pass			Half Load Test:	Pass		

Comments: Environmental conditions during calibration: 68 °F, 40 % RH.

Bill Rinzema

Bill Rinzema
 Calibration Technician

Issued: 8/17/09

Checked box indicate this calibration was performed at the customers facility.

@ 8/18/09

Sterling Scale Co., Inc.
 20950 Boening St.
 Southfield, MI 48075

Certificate of Calibration

F410/12-3
 Rev. Date 11/23/05



calibration cert. 1448.01

Customer: MGA Cert# O9-5841 Temp/Humidity: 75/35
 Location of Calibration: 2839 Elliott Troy, MI 48083
 Calibration Date: 7/27/2009 Cal Due: Jul-10 Condition of Item: fair
 Equipment Make: Intercomp Model: SWD-Deluxe Serial/ID: 26032389 Capacity: 2200lb x 1lb

Applied Test Wt	Before Adus	Tolerance	In-Tolerance Y/N	After Adjustment	In-Tolerance Y/N	Unc
RF 100lb	100lb	1lb	y	100lb	y	.11lb
2000lb	2000lb	2lb	y	2000lb	y	.5lb
LF 100lb	100lb	1lb	y	100lb	y	.11lb
2000lb	2000lb	2lb	y	2000lb	y	.5lb
RR 100lb	100lb	1lb	y	100lb	y	.11lb
2000lb	2000lb	2lb	y	2000lb	y	.5lb
LR 100lb	100lb	1lb	y	100lb	y	.11lb
2000lb	2000lb	2lb	y	2000lb	y	.5lb

shift test N/A	Platform #1	Platform #2	Platform #3
	<input type="checkbox"/> Pass <input type="checkbox"/> Fail	<input type="checkbox"/> Pass <input type="checkbox"/> Fail	<input type="checkbox"/> Pass <input type="checkbox"/> Fail

Tests performed: Repeat Linearity Sensitivity Discrimination

Technician: _____
 COMMENTS/
 weights used: Scale pass all test perform on it
 Scale have stable zero & weight reading.
 Our test weights are on file.

Scale Certified Scale Rejected

Sterling Scale Service Rep Wayne Date: 7/27/2009 1 of 1

The above item has been calibrated using the relevant EPO or OEM procedures utilizing test weights
 Traceable to International Systems of Units (SI), through the Michigan Department of Agriculture.
 Test numbers on file. Expanded uncertainty (k=2) confidence level of 95% as reported.
 Results relate only to items listed.
 The reported uncertainty is valid only for the environment in which it is determined.
 Any number of factors may cause the item to drift out of calibration before recommended interval has expired
 This report shall not be reproduced, except in full without approval of the laboratory
 Tolerances followed are maintenance/acceptance per HB 44 or as determined by the customer

7/27/09
 HAK