REPORT NUMBER: 120-MGA-2011-001

SAFETY COMPLIANCE TESTING FOR FMVSS NO. 120 TIRE SELECTION AND RIMS FOR MOTOR VEHICLES WITH A GVWR OF MORE THAN 4,536 kg

FOREST RIVER, INC. / STARCRAFT DIVISION 2011 STARCRAFT QUEST SCHOOL BUS NHTSA NO.: CB0902

PREPARED BY:
MGA RESEARCH CORPORATION
5000 WARREN ROAD
BURLINGTON, WI 53105



FINAL REPORT DATE: NOVEMBER 9, 2011

FINAL REPORT

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U.S. DEPARTMENT OF TRANSPORTATION
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Prepared by:

Fric Peschman, Project Engineer

Date: November 9, 2011

Reviewed by:

Michael Janovicz, Program Manage

Date: November 9, 2011

FINAL REPORT ACCEPTED BY:

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16. Abstract

A compliance test was conducted on the subject 2011 Starcraft Quest School Bus, NHTSA No.: CB0902, in accordance with FMVSS 120, "Tire selection and rims for motor vehicles with a GVWR of more than 4,536 kilograms," and TP-120-03. The vehicle was weighed in the unloaded and fully loaded conditions and its tires, rims, and related information were checked.

Test failures: None

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SECTION 1 PURPOSE OF COMPLIANCE TEST

The purpose of this test report is to document the results of tests performed on a MY 2011 Starcraft Quest School Bus, NHTSA No.: CB0902, in accordance with the requirements stated in Federal Motor Vehicle Safety Standard (FMVSS) No. 120, "Tire selection and rims for motor vehicles with a GVWR of more than 4,536 kilograms."

This standard establishes requirements to ensure that applicable vehicles are equipped with tires of adequate size and load rating and rims of appropriate size and type designation.

TEST PROCEDURE AND DISCUSSION OF RESULTS

Testing of the 2011 Starcraft Quest School Bus, NHTSA No.: CB0902, was conducted at MGA Research Corporation in accordance with NHTSA TP-120-03, dated April 10, 2000 and MGA-TP-120-03 dated November 20, 2002. The vehicle mounted tires and rims were surveyed to ensure that the rims were suitable for the tires and that the tires inflated to the maximum inflation pressure stated on the tire sidewall were appropriate for the vehicle's certified Gross Axle Weight Ratings (GAWR). The vehicle certification and tire information labeling was surveyed to ensure that the vehicle manufacturer's recommended rims were suitable for the recommended tires, and that the recommended tires inflated to the recommended inflation pressures stated on the labeling were appropriate for the vehicle's certified GAWRs. The vehicle was ballasted and weighed in three different loading conditions to determine if axle or tire overloading could occur. The three loading conditions were:

- Condition 1 Unloaded Vehicle Weight (UVW).
- Condition 2 Vehicle in Condition 1 state plus the addition of ballast to simulate twenty-nine passengers (one adult driver and twenty-eight students).
- Condition 3 Vehicle in Condition 2 state plus the addition of ballast to simulate cargo loading. Target vehicle load is the vehicle loaded to the certified gross vehicle weight rating (GVWR).

The vehicle mounted tires inflated to the inflation pressure labeled on the tire sidewall and the vehicle labeled tires inflated to the recommended cold inflation pressures have load ratings appropriate to carry the maximum loads as required by FMVSS No. 120. The vehicle rims are suitable for the vehicle tires and contain the required markings.

SECTION 2 TEST PROCEDURE AND DISCUSSION OF RESULTS

Model Year / Mfr. / Model	2011 Starcraft Quest	
Incomplete Vehicle Make Chevrolet		/rolet
NHTSA No.	CB0902	
GVWR	5,579 kg / 12,300 lbs	
Build Date for Bus	11/01/2010	
VIN	1GB3G3BG2B1112157	
Designated Seating Capacity	(1 Driver, 28 Passengers)	
Vehicle Type	School Bus	
Tire Pressure from certification label (at capacity)	Front: 448 KPa	Rear: 448 KPa
Odometer Reading	315 miles	
Dealer Installed Optional Accessories	None Noted	

SUMMARY

Requirements	PASS / FAIL
TIRE AND RIM SELECTION (S5.1)	PASS
Installed tires and rims are suitable for vehicle	1 700
Rim Marking (S5.2)	PASS
Rims contain all required markings of proper dimensions	FAGG
LABEL INFORMATION (S5.3)	
Vehicle has proper certification/tire information label. Label tires at	PASS
recommended inflation pressure and rims are suitable for vehicle.	
Weight Distribution (49 CFR 567 Certification)	PASS
Vehicle loaded with occupants and cargo does not exceed GVWR	PAGG
Results	PASS
Test data indicates compliance with FMVSS 120	PASS

SECTION 3 COMPLIANCE TEST DATA

DATA SHEET 1

GENERAL TIRE AND RIM DATA

Test Vehicle: 2011 Starcraft Quest School Bus NHTSA No.: CB0902

Test Lab: MGA Research Corporation Test Dates: 2/22/11 – 2/23/11

GENERAL DATA

Tire Type: (Passenger car or other)	Light Truck
Are the tire and rim sizes the same for all axles, including the spare?	Yes
Does the tire size fitted to the axles appear on the Certification or Tire label? (If NO, describe)	Yes
Number of axles	2
Dual tires on rear axle(s)	Yes

TIRE DATA FROM SIDEWALL

	Right Front	
Manufacturer	Uniroyal	
Brand	Laredo	
Tire Size	LT225/75R16 - 115/112S	
Maximum Tire Load Rating (kg)	Single: 1,215 kg / Dual: 1,120 kg	
De-rated Tire Load Rating (kg)	N/A	
Maximum Inflation Pressure (KPa)	550	
Tire has DOT symbol (Yes/No)	Yes	
DOT serial number	DOT M31L JD3U 3210	

MOUNTED TIRE VS. AXLE RATING COMPARISON (AT SIDEWALL MAXIMUM INFLATION PRESSURE)

	Front Axle	Rear Axle
A. GAWR (kg) from certification label	1,950	3,901
B. (No. of tires) x (tire load rating (kg) from above table)	2,430	4,480
C. Is "B" equal to or greater than "A"? (Yes/No)	Yes	Yes

DATA SHEET 1 GENERAL TIRE AND RIM DATA

Test Vehicle: 2011 Starcraft Quest School Bus NHTSA No.: CB0902

Test Lab: MGA Research Corporation Test Dates: 2/22/11 – 2/23/11

RIM MARKINGS

	Right Front
A. Source of published dimensions (letter designation)	Т
B. Rim Size	16 x 6.5J
C. Does rim contain DOT symbol? (Yes/No)	Yes
D. Manufacturer's name, symbol or trademark (copy format)	Accuride
E. Date of manufacture or symbol	9 16 10
Do items A-C appear on weather side of rim? (Yes/No)	Yes
Letter height (not less than 3mm)	Yes – 5.25
Lettering (impressed or embossed)	Impressed
Are all rim markings legible? (Yes/No)	Yes
Do all markings comply with requirements? (Yes/No)	Yes
Rims are suitable for tires on vehicles? (Yes/No)	Yes

RIM MEASUREMENTS

	Right Front
Rim width	165 mm
Rim diameter	406 mm
Rim measurements same as rim markings? (Yes/No)	Yes

Requirements	PASS / FAIL
TIRE AND RIM SELECTION (S5.1) Installed tires and rims are suitable for vehicle	PASS
Rim Marking (S5.2) Rims contain all required markings of proper dimensions	PASS

Remarks: None

Tested By:

Approved By: Hillal Janous

Date: February 23, 2011

DATA SHEET 2

CERTIFICATION AND TIRE LABEL INFORMATION

Test Vehicle: 2011 Starcraft Quest School Bus NHTSA No.: CB0902

Test Lab: MGA Research Corporation Test Dates: 2/22/11 – 2/23/11

LABEL INFORMATION

Label Design (Combined Certification and Tire Label)	Yes
Label Design (Separate Tire Information Label)	No
Label in English? (Yes/No)	Yes
Block capital letter and numbers are not less than 2.4 mm in height (yes/no)	Yes – 2.44
Label is permanently affixed; describe method of affixing (rivets, glue, etc.)	Yes / Glue
Does label text color contrast with background? (yes/no)	Yes
Location of Label(s) on the vehicle	Driver Door Jamb Above Striker

TIRE AND RIM DATA FROM LABEL (FOR EACH GAWR/GVWR)

	1	<u> </u>
GVWR: 5,579 kg	Front Axle	Rear Axle
Tire Size	LT225/75R16E	LT225/75R16E
Rim Size (in)	16 x 6.5J	16 x 6.5J
Recommended inflation pressure (KPa)	448	448
Are labeled rims suitable for labeled tires (Yes/No)¹	Yes	Yes
Referenced load rating at label recommended inflation pressure (kg) ¹	1,060	975

¹ Referenced source for tire/rim match and load rating data: <u>2011 Tire and Rim Association Yearbook</u>

CERTIFICATION/TIRE LABEL MAXIMUM CAPACITY COMPARISON

GVWR: 5,579 kg	Front axle	Rear Axle		
A.GAWR (kg) FROM CERTIFICATION LABEL	(C) 1,950	(D) 3,901		
B.(No. of tires) x (Tire load rating (kg))	2,120	3,900		
Is "B" equal or greater than "A"? (Yes/No)	Yes	Yes (marginal)*		
Is (C) plus (D) equal to or greater than GVWR? (Yes/No)	r than GVWR? Yes – 5,851			

^{*}In English units the load rating of these tires at the recommended inflation pressure of 65 psi is 2,150 lb (duals). The load rating of four tires 8,600 lb (4 x 2,150) equals the 8,600 lb labeled rear GAWR.

DATA SHEET 2 CERTIFICATION AND TIRE LABEL INFORMATION

Test Vehicle: 2011 Starcraft Quest School Bus NHTSA No.: CB0902

Test Lab: MGA Research Corporation Test Dates: 2/22/11 – 2/23/11

Requirements	PASS / FAIL
LABEL INFORMATION (\$5.3) Vehicle has proper certification/tire information label. Label tires at recommended inflation pressure and rims are suitable for vehicle.	PASS

Tested By:

Approved By:

Date: February 23, 2011

DATA SHEET 3 WEIGHT DISTRIBUTION

Test Vehicle: 2011 Starcraft Quest School Bus NHTSA No.: CB0902

Test Lab: MGA Research Corporation Test Dates: 2/22/11 – 2/23/11

FLUID LEVELS

Fuel	FULL
Coolant	FULL
Other Fluids: Washer fluid, brake fluid, etc.	FULL

TIRE PRESSURES

Tire	Left Front	Right Front	Left Rear	Right Rear
Tire Pressure (KPa)	448	448	448	448

OCCUPANT AND CARGO LOADS

Total Occupant Load (kg) [# of designated seating positions 54 kg per student]	1,580 (1 driver, 28 students)					
Manufacturer's Rated Cargo Loa [If not stated on vehicle or provid leave blank]						
	ccupant = Rated Cargo Load kg (must be positive)					
Describe Placement of Cargo Evenly Placed in Aisle						

WEIGHT DISTRIBUTION

	Tire or	CONDI	_	CONDI	_	CONDITION 3		
ITEM	Vehicle	U∖	/W	Cond. 1 + 0	occupants	Cond. 2 + cargo		
11 EW	Rating*	(k	g)	(kg	g)	(kg	g)	
	(kg)	Measured	Overload	Measured	Overload	Measured	Overload	
Left Front Tire	1,060	816	No	941	No	937	No	
Right Front Tire	1,060	814 No		955	No	943	No	
Front Axle	1,950	1,630 No		1,896	No	1,880	No	
Left Rear Tire	1,950	1,032	No	1,681	No	1,860	No	
Right Rear Tire	1,950	1,021	No	1,696	No	1,839	No	
Rear Axle	3,901	2,053	No	3,377	No	3,699	No	
Total Vehicle	5,579	3,683	No	5,273	No	5,579	No	

^{*} Vehicle and axle weight ratings (GVWR & GAWR) are located on the vehicle certification label plate. Vehicle tire load ratings are based upon the inflation pressure specified on the certification label plate for each respective axle, as determined from the appropriate tire manufacturer's specification table.

DATA SHEET 3 WEIGHT DISTRIBUTION

Test Vehicle: 2011 Starcraft Quest School Bus NHTSA No.: CB0902

Test Lab: MGA Research Corporation Test Dates: 2/22/11 – 2/23/11

Requirements	PASS / FAIL
Weight Distribution (49 CFR 567 Certification) Vehicle loaded with occupants and cargo does not exceed GVWR	PASS

Remarks: None

Tested By:

Approved By: Hickal Janos

Date: February 23, 2011

SECTION 4 INSTRUMENTATION AND EQUIPMENT LIST

Test Vehicle: 2011 Starcraft Quest School Bus NHTSA No.: CB0902

Test Lab: MGA Research Corporation Test Dates: 2/22/11 – 2/23/11

	Digital Caliper	Vehicle Scale	Vehicle Scale	Tape Measure
Make	Mitutoyo	GSE	GSE	Stanley
Model	CD 6" CS	465	465	Powerlock 3M
Serial No.	07416506	004804&212091R	004804&212092R	573
Range	0 to 150 mm	0 to 20,000 lb	0 to 20,000 lb	0 to 8 m
Accuracy	0.01 mm	0.25% static	0.25% static	1 mm
Cal. Date	12/28/10	10/01/10	10/01/10	12/06/10
Cal. Due Date	06/28/11	09/29/11	09/29/11	06/06/11

INSTRUMENTATION AND EQUIPMENT LIST

Test Vehicle: 2011 Starcraft Quest School Bus NHTSA No.: CB0902

Test Lab: MGA Research Corporation Test Dates: 2/22/11 – 2/23/11

SCALE CALIBRATION SHEET

COLE MANTENINCE AND CALIBRATION PROCEDURE MANUAL; SERVAL # MGA-MANUAL S00# NUMBER(S) DI	TYPE	Menomonee	FLOOR	SERIAL#	T	_	04804	ID#			ASS	IIIL
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**************************************	MODEL	4	65	MIN. DIV.			5	LOCATION		BUS AND TRUCK	BAY 1	
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Next scheduled Full Calibration is due Next Preventive Maintenance visit is due Date	Next scheduled Full C	Calibration is du	6 9/20	11		Ne	ext Preventive			NIA		

The calibration interval for this instrument is 12 months. The next scheduled full calibration is due September 30, 2011.

INSTRUMENTATION AND EQUIPMENT LIST

Test Vehicle: 2011 Starcraft Quest School Bus NHTSA No.: CB0902

Test Lab: MGA Research Corporation Test Dates: 2/22/11 – 2/23/11

SCALE CALIBRATION SHEET

TYPE	Menomonee	FLOOR	SERIAL#			14804	ID#			LASS	IIIL
MANUFACTURER	G	SE	CAPACITY		20	0,000	MAX. LOAD	1	5,000 U	NITS	LBS
MODEL	4	65	MIN. DIV.			5	LOCATION		BUS AND TRUC	K BAY 1	
TEST AND UNCERT	AINTY PROCE	DURE JUSTIF	ICATION		N	IIST TRACEA	BLE TEST ST	ANDARDS	USED THIS CAL	IBRATIO	ON
EASE REFER TO TEST STANDAR				50	# NUN	MBER(S)	C600	-1019			
CALE MAINTENANCE AND CALIBR	ATION PROCEDURE M	ANUAL; SERIAL#	MGA-804-L1	500	0# NU	IMBER(S)	B01-				
THERE WAS NO DEVI	ATION IN PROCE	DURE AS WRI	TTEN	100	00# N	UMBER(S)	NSI-A	H CO1	NO NSI-f	7115	
DEVIATION FROM PR	OCEDURE IS NO	TED HEREUPO	N								
	WEIGHT CERTI						MATE OF EN		ITAL CONDITION		
LEASE REFER TO TEST STANDAR		A	OF	_		ature	o Humid	ity39	% Air Move	ment _~	IMINO
CALE MAINTENANCE AND CALIBR			MGA-804-L1	Vib	oration						
VISUAL INSPE	CTION	ACCEPT	REJECT						F SUB-CONTRAC		1441
FUNCTIONALITY; as left	11 0724 a. 1 6	1							. facility, Menomor	nee Falls	, WI.
REPEATABILITY/SENSIT		/		1	nis te				acility; located at:	105	
PHYSICAL CONDITION; SUITABILITY FOR INTEN		V		П	Subsc	ntracted to:	INNEN KOAD	/ 601	EING FOR, WI 33	100	
OUTABILITY FUR INTEN	DED USE	,	*** EII			RESULTS ***				-	
	T	AS FO		III.	201		AS LEFT		TOLE	RANCES	S
TEST POINT	EXPECTED VALUE	MEASURED VALUE	ERROR	ACCEPT	REJECT	MEASURED VALUE	ERROR	ACCEPT	LOW LIMIT	T	GH LIMIT
	VALUE	VALUE			CALE			4 4			-
DISTRIBUTION	1000	1000	0			1000	0		995	T	1005
DISTRIBUTION	2000	1995		-		4000	0		1995		2005
DISTRIBUTION		1	457				0	/	2990	-	3010
	3000	2985	<157		-	3000		1	3990		4010
DISTRIBUTION	4000	3980	367		r	4000	0	-		+-	
DISTRIBUTION	5000	4980	4207	5000 0 / 4990 5010							
DISTRIBUTION	10,000	9965	357		-	10000	Ŏ		9980	-	10,020
DISTRIBUTION	15,000	14960	(40)	_	-	15000	0	/	14,970	-	15,030
DISTRIBUTION	18,000	17955	<45>		V	18000	0	1	17,960	-	18,040
	-			_	_			\vdash		+-	
										+	
										-	
						OF (2)					
						LUSIONS ***					
AS FOUND: ACC	EPT REJE			-	-	PT T REJEC			TION PENDING :		
							D CONFIDENC				
☐ ESTIMATED UNCERTA									NCE LEVEL OF 95%.		
UNCERTAINTY OF THIS	S CALIBRATION IS	S UNKNOWN BY	STATISTICAL C	ALCUL	ATION	N; ASSUMED EC	QUAL TO ± 50%	OF THE MIN	IIMUM VALID DIVISIO	ON.	
Technician's Commen	ts/Observation	s/Opinions:	horm	-al		Ad, US	minte		APPRO	WEI	1
						U			MIM	P	U
										. D.	
	THIS REPORT IS	APPLICABLE ON	LY TO THE DEVI	CE IDEI					THIS REPORT. **	Cardified	Caala la
The serial number of	this report is	(DOILON	6401	-	- In	e report may r	tot be duplicat	ed without	written consent of	Certified	Scale Inc
This report, page (Sof (F Gwas	completed on	10/1/20	010	by	15-	- Unt	Z.			
Next scheduled Full	Calibration is du	, 9/m	Date		No	xt Preventive	Cert Maintenance v		nc. Representative		
ivext scheduled Full (JailDrauon is du	1100	Date		ive	VI I I CAGIIIIAG	THAIR INC. I GITTE V	ion io due		Date	

The calibration interval for this instrument is 12 months. The next scheduled full calibration is due September 30, 2011.

PHOTOGRAPHS

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^{*}This vehicle appears to have two certification labels attached. This issue was forwarded to the NHTSA Certification Division for further action. The vehicle and tire information required for this FMVSS 120 Test was the same on both labels.



2011 Starcraft Quest School Bus MGA Research Corporation



NHTSA No.: CB0902 Test Dates: 2011 Starcraft Quest School Bus **MGA Research Corporation** Test Vehicle: Test Lab:

02/22/11 - 02/23/11

THIS VEHICLE CONFORMS TO ALL APPLICABLE STANDARDS CE VEHICLE EST CONFORME A TOUTES LES NORMIES QUI UI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DES VEHICLES THIS VEHICLE CONFORMS TO ALL APPLICABLE AUTOMOBILES DU CANADA EN VIGEUR A LA DATE DE SA FABRICATION. PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE. U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. INC VEL MFG BY Chevrolet E1 D021121 DESIG. SEAT CAP. NOMBRE' D'ESIGNE' DE PLACES ASSISES 28X54kg=1582 kg or 28X120lbs=3510 lb SINGLE DUM > COLD INFL. PRESS/PRESS DE 448 KP SINGLE 448 KP SINGLE 65 PSINLP 65 PSINP O KP GVWR.PNBV: 5579KG (12300LB) TYPE/TYPE: STARCRAFT SCHOOL BUS/QUEST ST6917SC 16 X 6.5J 16 X 6.5J NHW V 5NHSET326BD021727 1GB3G3BG2B1112157 WARE ALTURED BY 1 FARBHULE FAR FOREST RIVER, INC. LT225/75R16E LT225/75R16E 4300 TEI 1950 HG 0 18) O KG 8600 LBJ 3901 KG

Forest River, Inc. Certification and Tire Information Label

Test Vehicle: 2011 Starcraft C
Test Lab: MGA Research

2011 Starcraft Quest School Bus MGA Research Corporation

NHTSA No.: **CB0902** Test Dates: **02/22/11 – 02/23/11**



Starcraft Bus Certification and Tire Information Label

NHTSA No.: **CB0902** Test Dates: **02/22/11 – 02/23/11** Test Lab:

2011 Starcraft Quest School Bus MGA Research Corporation Test Vehicle:



2011 Starcraft Quest School Bus MGA Research Corporation Test Vehicle: Test Lab:



Test Vehicle: Test Lab:





NHTSA No.: **CB0902** Test Dates: **02/22/11 – 02/23/11**

2011 Starcraft Quest School Bus MGA Research Corporation

Test Vehicle: Test Lab:









Test Vehicle: