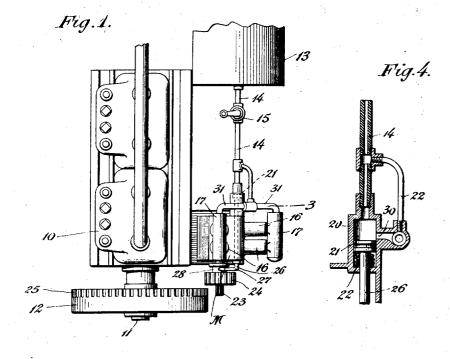
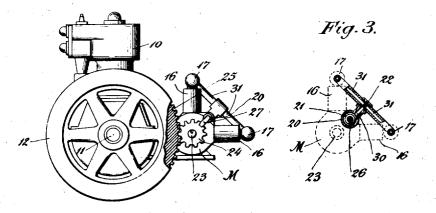


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13,681.

UNITED STATES PATENT OFFICE.

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ENGINE-STARTER.

Specification of Reissued Letters Patent. Reissued Jan. 27, 1914.

13,681. Original No. 1,082,516, daded July 16, 1913, Serial No. 660,452. Application for reissue filed January 14, 1913: Serial No. 742,085.

To all whom it may concern: Be it known that I, WIELFAM L. STULLER, a citizen of the United States, residing at Detroit in the county of Wayne and the

Detroit, in the county of Wayne and the 5 State of Michigan, have invented certain new and useful Improvements in Engine-Starters, of which the following is a specification.

This invention relates to engine starters 10 and more particularly to that class thereof

- 10 and more parenturarry or and that the pregenerally employed in connection with hydrocarbon engines, and it has for one of its objects the provision of an improved mechanism which is operated by a fluid under 15 pressure, said fluid preferably being com
 - pressed air. The invention has furthermore, for its object the provision of a mechanism comprising a driving member which is adapted
- 20 to be brought into cooperation with an element directly and permanently connected with the engine shaft, the organization being such that the driving member will be at first moved slowly into engagement with the 25 element on the engine shaft while at the
- 25 element on the engine shart main imparted same time slow retary motion is imparted thereto until the engaging movement has progressed to a point of completion, at which time a full supply of pressure fluid will be immetianly admitted to the mechanism
- 30 automatically admitted to the mechanism whereby said driving member is operated, so that then the latter will be rotated under its maximum power.
- The invention has, also, for its object the 35 provision, in connection with the rotatable element carried by the engine shaft, of an air motor which comprises a cylinder within which the pressure of the fluid will become effective in rotating the driving mem-
- 40 ber, the entrance of said fluid into the cylinder being controlled by a valve the first part of its movement of which is caused by pressure fluid admitted thereto by a mechanism under the direct manual control of the perunder the direct manual control of the per-
- 45 son operating the engine, whereupon the valve will automatically uncover a port through which a full supply of pressure fluid will be admitted into the cylinder.
- Further objects of the invention will 50 hereinafter appear and be particularly defined in the claims.

The invention has been clearly illustrated in the accompanying drawings, in which

similar characters denote similar parts, and in which-

Figure 1 is a top view of a hydro-carbon engine equipped with my improved starter. Fig. 2 is an end view thereof, the fly-wheel being partly broken away. Fig. 3 illustrates a detail of the starting mechanism 60 partially broken away in section on line 3, of Fig. 1, and Fig. 4 is an enlarged section of a portion of the starting device.

Referring to the drawings 10 denotes a hydro-carbon engine which may be of any 65 desired construction, and the crank-shaft 11 of which is provided with a fly-wheel 12 which in the present instance constitutes the element upon which the starting device becomes effective in turning the engine over 70 until the cylinders thereof receive the explosive spark. In the present instance the starting device is operated by compressed air contained within a tank 13 from which a supply pipe 14 leads past a valve 15 adapt-75 ed to be manually-controlled by the operator of the engine.

The starting device proper consists of a motor M which may be of any desired construction and is herein shown as a multiple 80 eylinder device, into the cylinder 16 of which pressure fluid is permitted to enter as controlled by valve chests 17 which extend over the air cylinders substantially in the manner shown in Fig. 1. Inasmuch as the 85 particular construction of this air motor may be of any well known construction it is not deemed necessary to enter into the details thereof.

The supply pipe 14 is directly connected 90 with one end of the cylinder 20, within which a piston 21 is reciprocable in one direction by the pressure fluid entering through said pipe, and in other direction by a spring 22 which normally maintains the 95 piston 21 in the position shown in dotted lines in Fig. 1.

As has been above stated, one of the essential features of the present invention consists of the provision of means whereby a small 100 stream of fluid under pressure will be first admitted to the cylinder of the air motor as soon as the control valve 15 has been operated with that end in view, this fine stream of fluid entering the cylinder 20 as well as 105 a conduit 22 which is in constant open com-

munication with the interior of the supply pipe 14 and then branches out to both of the valve chests above mentioned, thus supplying motive force to the air motor in a 5 small quantity whereby the motor shaft 23 of said motor will therefore be slowly rotated. A pinion 24 is mounted for sliding movement upon the shaft 23 and is rotatable therewith, so that if said pinion is moved 10 along on the shaft 23 it will come into en. gagement with gear teeth 25 provided on the

fly wheel 12.

The means for sliding the pinion 24 consist preferably of the cylinder 20 and the 15 piston 21 above mentioned, the piston rod 26 having at its forward end a bifurcated arm 27 the branches of which enter a groove 28 provided therefor in the hub of said gear. From the foregoing it will be under-20 stood that when the control valve 15 is opened, air under pressure will enter the cylinder 20, thus moving the piston rod 26, with the pinion, in a forward direction and therefore bringing the pinion and gear 25 treth 25 into engagement. At the same time, as has been stated above, rotary motion is imparted to the shaft 23 of the motor through the fine stream of air passing through the by-pass pipe 22 above referred

- 30 to. The slow rotary motion is used solely for the purpose of bringing the gear teeth into engagement with each other without any undue shock to the mechanism, but after these teeth are once in sufficient en-
- 35 gagement that the air motor may be operated in full speed and under maximum power, the further movement of the piston 21 is taken advantage of to uncover a port 30 in the cylinder 20 to permit a full supply
- 40 of pressure air directly into the branch pipes 31 which and to the valve chest 17, so that consequent, y air is then admitted to said valve chests for an amount equal to the
- area of the port plus the area of the by-45 pass pipe 22, under which conditions the motor will operate under its maximum power. As soon as the fly wheel 12 has thus been rotated, the utility of the air motor ceases, and the control valve 15 may be oper-
- 50 ated to shut off the supply of pressure air from the supply pipe 14 leading to the valve chest, whereupon the spring 22 will return the piston 21 to its normal position, thus withdrawing the piston 24 from the teeth 55 25 of the fly wheel.

From the foregoing description, the operation of my improved starter will be apparent, and it should be understood that many changes can be made in the general

60 organization as well as in the particular construction of some of the component elements of my improved device, without departing from the spirit of the invention, particularly in the device whereby rotary [motion is imparted to the pinion 24, and 65 also in the mechanism whereby the differential rotary movements are imparted to the motor shaft 23.

I claim :--

1. The combination with a hydro-carbon 70 engine comprising a crank shaft, and a disk secured thereto, of a fluid pressure supply, a motor operable thereby, a member rotatable by said motor and adapted to drive said disk, means for admitting a small 75 stream of fluid under pressure to the motor for slowly rotating the same. a device shiftable by said pressure supply to rotatively connect said rotatable member and the disk and normally disconnecting same, and means 80 for admitting a full supply of fluid under pressure to the motor upon a predetermined movement of said shiftable device into its "connecting" position.

2. The combination with a hydro-carbon 85 engine comprising a crank shaft, and a disk secured thereto, of a fluid pressure supply, a motor operable thereby, a member rotatable by said motor and adapted to drive said disk means for admitting a small stream 90 of fluid under pressure to the motor for slowly rotating the same, a device shiftable by said pressure supply to rotatively con-nect said rotatable member and the disk and normally disconnecting same, and 95 means for admitting a full supply of fluid under pressure to the motor upon a predetermined movement of said shiftable device into its "connecting" position, the admission of the small stream of fluid pressure 100 and the movement of the shiftable device toward its "connecting" position being effected simultaneously.

3. The combination with a hydro-carbon engine, of an air motor, a fluid pressure sup- 105 ply, a cylinder, a conduit for conducting a small stream of fluid under pressure to said motor, a piston movable by said fluid supply in one direction in the cylinder to rotatably connect said engine and motor, a 110 port in the cylinder normally closed by said piston and adapted to admit a full supply of fluid under pressure to said motor at a predetermined point of the connectingmovement of said piston under the action 115 of the fluid under pressure, and means for admitting fluid pressure to said conduit and the cylinder simultaneously.

4. The combination with a hydro-carbon engine comprising a crank shaft, and a 120 member secured thereto for co-rotation, of an air motor having a rotatable shaft, a wheel carried by said motor shaft, a fluid pressure supply, means for admitting a small stream of said fluid under pressure 125 to the motor for slowly rotating said motor shaft, and means shiftable by said fluid under pressure for first bringing said wheel

into engagement with said rotatable member and then admitting a full supply of fluid under pressure to said motor.

- 5. The combination with a hydro-carbon 5 engine comprising a crank shaft, and a member rotatably connected therewith, of an uir-motor comprising a rotatable shaft, a wheel carried by said motor-shaft, a fluid supply, a cylinder permanently connected 10 with said fluid supply and having a port re-
- o with said huid supply and having a port to mote from said fluid inlet, a piston movable in said cylinder and adapted to uncover said port at a predetermined point of its movement, a conduit connecting said port with
- 15 said motor, and means for connecting said piston with said wheel for shifting the latter longitudinally of the motor shaft to bring the same into engagement with the member of the crank shaft.
- 6. The combination with an internal combustion engine, of an air motor, a cylinder provided with a port adapted to lead into said air motor, a supply pipe leading into said cylinder and provided with a branch of
- 25 relatively small bore having open communication with the cylinders of the air motor, a piston mounted in said cylinder and adapted to be moved in a direction to uncover the port of the cylinder by the pressure of air
 30 in the supply pipe, and means movable with said piston into operative relation with the
 - engine to start the latter. 7. In mechanism of the character de-

scribed, the combination of a motor provided 35 with a fly wheel, an air motor, a cylinder having a port adapted to communicate with

- the air motor, a piston movable in said cylinder, a rod connected to said piston, the air motor being provided with a drive shaft, a 40 pinion movable on said shaft and operatively connected to said rod whereby it will
- be moved by the latter into engagement with the fly wheel to drive the same, a supply pipe leading into the cylinder, a valve con-45 trolling said supply pipe and a branch pipe

directly connected to the air motor and between the valve and the cylinder, for the purpose specified.

8. In mechanism of the character described, the combination of a main motor 50 provided with a fly wheel, said fly wheel being formed on its periphery with gear teeth, of an air motor having a drive shaft, a pinion movable on said drive shaft into and out of engagement with the gear teeth 55 of the fly wheel, a rod operatively connected to said pinion to move the same, a cylinder having a port, an air motor to which said port leads, a piston mounted in said cylinder and connected to said rod to move the same, 60 the piston being adapted, at one point in its movement, to open said port leading into the air motor, a supply pipe leading into the cylinder, a valve carried by said supply pipe, and a by-pass connection from the supply 63 pipe to the air motor between said valve and cylinder.

9. In mechanism of the character described, the combination of a main motor. provided with a fly wheel, an air motor pro- 76 vided with a driving shaft, a pinion mov-able on said shaft into and out of engagement with the fly wheel, a rod operatively connected to said pinion to move the same, a cylinder having a port leading to the air 75 motor, a supply pipe leading into said cylinder, a storage tank connected to the supply pipe, a manually operable valve in said supply pipe, a piston mounted in said cylinder and connected to said rod and adapted to 80 uncover said port, a spring mounted in the cylinder and arranged to return the piston to normal position, and a by-pass connection from the supply pipe to the air motor between the valve and the cylinder.

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Witnesses:

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