

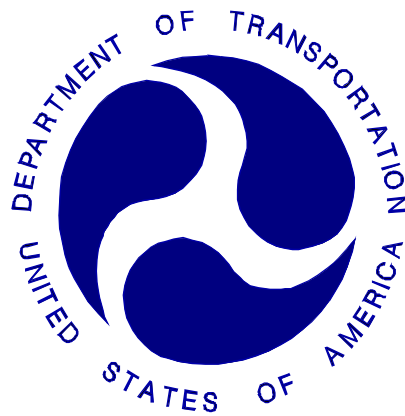
REPORT NUMBER: 301-CAL-07-02

**SAFETY COMPLIANCE TESTING FOR FMVSS 301
FUEL SYSTEM INTEGRITY – REAR IMPACT**

NISSAN MOTOR CO. LTD.
2007 NISSAN ALTIMA
4 - DOOR

NHTSA NUMBER: C75206

CALSPAN
TRANSPORTATION SCIENCES CENTER
P.O. BOX 400
BUFFALO, NEW YORK 14225



June 21, 2007

FINAL REPORT

U. S. DEPARTMENT OF TRANSPORTATION
National Highway Traffic Safety Administration
Enforcement
Office of Vehicle Safety Compliance (NVS-224)
1200 New Jersey Avenue, SE
Washington, DC 20590

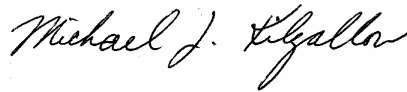
This Final Test Report was prepared for the U.S. Department of Transportation, National Highway Traffic Safety Administration, under Contract No. DTNH22-06-C-00031. This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufactures' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

Prepared By:



James Czarniecki, Project Engineer

Approved By:



Michael J. Kilgallon, Program Manager
Transportation Sciences Center

Approval Date: 7/26/07

FINAL REPORT ACCEPTANCE BY:

Accepted By: _____

Acceptance Date: _____

TECHNICAL REPORT STANDARD TITLE PAGE

1. Report No. 301-CAL-07-02	2. Government Accession No.	3. Recipient's Catalog No.	
4. Title and Subtitle Final Report of FMVSS 301 Compliance Rear Impact Testing of a 2007 Nissan Altima 4 - door NHTSA No.: C75206		5. Report Date June 21, 2007	
		6. Performing Organization Code CAL	
7. Author(s) James Czarnecki, Project Engineer Michael J. Kilgallon, Program Manager		8. Performing Organization Report No.	
9. Performing Organization Name and Address Calspan Transportation Sciences Center P.O. Box 400 Buffalo, New York 14225		10. Work Unit No.	
		11. Contract or Grant No. DTNH22-06-C-00031	
12. Sponsoring Agency Name and Address U.S. Department of Transportation National Highway Traffic Safety Administration Office of Vehicle Safety Compliance 400 Seventh Street, SW, Room 6111 Washington, D.C. 20590		13. Type of Report and Period Covered Final Report, JUNE 2007	
		14. Sponsoring Agency Code NVS-220	
15. Supplementary Notes			
16. Abstract Compliance tests were conducted on the subject 2007 Nissan Altima 4 - door in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-301R-02 for the determination of FMVSS 301 compliance. Test failures identified were as follows: The test vehicle appeared to comply with all requirements of FMVSS 301R-02 "Fuel System Integrity – Rear Impact."			
17. Key Words Compliance Testing Safety Engineering FMVSS 301		18. Distribution Statement Copies of this report are available from: National Highway Traffic Safety Administration Technical Reference Division (TIS) (NPO-230) 1200 New Jersey Avenue, SE Washington, D.C. 20590 Telephone No. (202) 366-4946	
19. Security Classification of Report UNCLASSIFIED	20. Security Classification of Page UNCLASSIFIED	21. No. of Pages 38	22. Price

TABLE OF CONTENTS

<u>Section</u>		<u>Page No.</u>
1	PURPOSE AND TEST PROCEDURE	1-1
2	COMPLIANCE TEST RESULTS SUMMARY	2-1
3	SUMMARY OF TEST RESULTS	3-1
	Data Sheet 1 - Test Vehicle Specifications	3-2
	Data Sheet 2 – Pre-Test Data	3-3
	Data Sheet 3 - Moving Deformable Barrier (MDB) Data	3-5
	Data Sheet 4 - High Speed Camera Locations and Data Summary	3-6
	Data Sheet 5 – Post-Test Data	3-7
	Data Sheet 6 – FMVSS 301 Rollover Data	3-9
APPENDIX A	PHOTOGRAPHS	A-1

SECTION 1

PURPOSE AND TEST PROCEDURE

This rear impact test is part of the FMVSS 301 Compliance Test Program sponsored by the National Highway Traffic Safety Administration (NHTSA) under Contract No. DTNH22-06-C-00031. The purpose of this test was to determine if the subject vehicle, a 2007 Nissan Altima 4 - door, meets the performance requirements of FMVSS No. 301R-02 "Fuel System Integrity – Rear Impact." The test was conducted in accordance with the Office of Vehicle Safety Compliance's Laboratory Test Procedure (TP-301R-02, dated January 17, 2007).

SECTION 2

COMPLIANCE TEST RESULTS SUMMARY

A 1805 kg 2007 Nissan Altima 4 - door was impacted from the rear by an 1362.5 kg moving barrier at a velocity of 78.5 kph (48.8 mph). The test was performed by Calspan Corporation on June 21, 2007.

The test vehicle was equipped with a 75.5 liter fuel tank which was filled to 92 percent capacity with stoddard fluid prior to impact. Additional ballast (59 kg) was secured in the vehicle cargo area. Two ballast Part 572E 50th percentile male Anthropomorphic Test Device (ATD) were placed in the front occupant seating positions and.

The crash event was recorded by three high-speed cameras and one real-time camera. High-speed camera locations and other pertinent camera information are found on page 3-6 of this report. Pre- and post-test photographs of the vehicle can be found in Appendix A.

There was no fuel system fluid spillage following the impact or during any portion of the static rollover test. The average vehicle longitudinal crush was 537 millimeters. The vehicle appeared to comply with all the requirements of FMVSS No. 301 "Fuel System Integrity."

SECTION 3

SUMMARY OF TEST RESULTS

DATA SHEET 1

TEST VEHICLE SPECIFICATIONS

TEST VEHICLE INFORMATION:

Year/Make/Model/Body Style: 2007 Nissan Altima 4 - door

Vehicle Body Color: Pebble Beach NHTSA Number: C75206

Engine Data: 4 Cylinders; - CID; 2.5 Liters; - cc

Transmission: 3 Speed; - Manual; x Automatic; - Overdrive

Final Drive: - Rear Wheel Drive; x Front Wheel Drive; - Four Wheel Drive

MAJOR TEST VEHICLE OPTIONS:

x AC; x Pwr Steering; x Power Brakes; x Power Locks; - Power Seats
x ABS; x Tilt Wheel; x Stab Control x Traction Control x Anti-Theft

DEALER AND DELIVERY INFORMATION:

Date Received: 3/28/07 ; Odometer Reading 278 km
 Selling Dealer: West Herr Nissan
 Dealer Address: 3580 Southwestern Blvd Orchard Park, NY 14127

DATA FROM VEHICLE'S CERTIFICATION LABEL:

Vehicle Manufacturer: Nissan Motor Co. LTD.
 Vehicle Build Date: 02
 VIN: 1N4CL21E37C161161
 GVWR: 2058 kg; GAWR: 1066 kg FRONT; 1000 kg REAR

DATA FROM VEHICLE'S TIRE LABEL AND SIDEWALL:

Location of Tire Placard: Driver Bottom Door Sill
 Type of Spare Tire: Space Saver

	<u>Front</u>	<u>Rear</u>
Maximum Tire Pressure (sidewall - kPa)	240	240
Cold Pressure (tire placard - kPa) – test pressure	240	240
Recommended Tire Size (tire placard)	P215/60R16	P215/60R16
Vehicle Tire Size with load index & speed symbol	P215/60R16 94T	P215/60R16 94T
Tire Manufacturer	Continental	Continental
Tire Name	ContiProcontact	ContiProcontact
Treadwear, Traction, Temperature	400 AA A	400 AA A

VEHICLE CAPACITY DATA:

Type of Front Seats: - Bench; x Bucket; - Split Bench
 Number of Occupants: 2 Front; 3 Rear; 5 Total
 Vehicle Capacity Weight (VCW) = 408 kg
 No. of Occupants x 68.04 kg = 340.2 kg
 Rated Cargo/Luggage Weight (RCLW) = 67.8 kg

DATA SHEET 2

PRE-TEST DATA

WEIGHT OF TEST VEHICLE AS RECEIVED FROM DEALER (with maximum fluids)= UDW:

	Left Side (kg)	Right Side (kg)	Ratio (%)	Total (kg)
Front =	466	469	58.8	935.0
Rear =	332	323	41.2	655.0
Total Delivered Weight (UDW) =				1590.0

CALCULATION OF VEHICLE'S TARGET TEST WEIGHT:

Total Delivered Weight (UDW) =	1590.0	kg
Rated Cargo/Luggage Weight (RCLW) =	67.8	kg
Weight of 2 p.572E Dummies @ 78 each =	156	kg
TARGET TEST WEIGHT =	1813.8	kg

WEIGHT OF TEST VEHICLE WITH TWO DUMMIES AND 59.0 KG OF CARGO WEIGHT:

	Left Side (kg)	Right Side (kg)	Ratio (%)	Total (kg)
Front =	521	519	57.6	1040.0
Rear =	383	382	42.4	765.0
Total Vehicle Test Weight (ATW) =				1805.0

Weight of Ballast Secured in Vehicle¹ = 59 kg Ballast Type Lead shot bags

Method of securing Ballast: Compartment placement

Components Removed for Weight Reduction: None

VEHICLE ATTITUDE (all dimension in millimeters):

	Left Front	Right Front	Left Rear	Right Rear	CG ²
AS DELIVERED:	754	748	746	746	1631
AS TESTED:	734	732	728	727	1598

Vehicle's Wheel Base: 2774 mm

¹Ballast weight does not include the weight of instrumentation, on-board cameras and data acquisition system

²Rearward of the front axle centerline.

VEHICLE PRE-TEST WIDTH AND IMPACT OFFSET MEASUREMENT:

Vehicle Width at Widest Point: 1810 mm

Location: Front fender over axle

Centerline offset for impact line: 362 mm

Filler neck side (left/right) Left

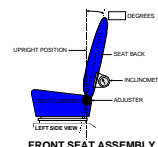
DATA SHEET 2 (continued)

PRE-TEST DATA

Vehicle: 2007 Nissan Altima 4 - door

NHTSA No. C75206

Nominal Design Riding Position for adjustable driver and passenger seat backs. Please describe how to position the inclinometer to measure the seat back angle. Include description of the location of the adjustment latch detent, if applicable.



Seat back angle for driver's seat: 7 degrees

Measurement instructions: 7 detents of mechanical adjustment

Seat back angle for passenger's seat: 7 degrees

Measurement instructions: 7 detents of mechanical adjustment

2. SEAT FORE AND AFT POSITIONING:

Positioning of the driver's seat: 0 to 24 detents – mechanical adjustment

Placed in 10th detent starting from 0 according to set-up information

Positioning of the passenger's seat: 0 to 24 detents – mechanical adjustment

Placed in 12th detent starting from 0 according to set-up information

3. FUEL TANK CAPACITY DATA:

3.1 A. "Usable Capacity" of the standard equipment fuel tank is 75.7 liters

B. "Usable Capacity" of the optional equipment fuel tank is NONE liters

C. "Usable Capacity" of the vehicle(s) used for certification testing to requirements of FMVSS 301 = 69.64 to 71.16 liters

3.2 Actual Amount of Stoddard solvent added to vehicle for test = 70.0 liters

Stoddard Fluid: specific gravity: 0.764 ; kinematic viscosity: 0.96 centistokes; color: Red

3.3 Is vehicle equipped with electric fuel pump? Yes- x ; No- -

If YES, explain the vehicle operating conditions under which the fuel pump will pump fuel.

With ignition turned "ON"

4. STEERING COLUMN ADJUSTMENTS:

Steering wheel and column adjustments are made so that the steering wheel hub is at the geometric center of the locus it describes when it is moved through its full range of driving positions. If the tested vehicle has any of these adjustments, does your company use any specific procedures to determine the geometric center.

Operational Instructions: Telescoping column placed in mechanical middle with wheel tilt placed on

Mechanical middle which is 3rd detent starting from 0 position.

5. SEAT BELT UPPER ANCHORAGE:

Nominal design riding position: 4 detents in anchorage system – placed in 0 detent which is top position

6. COMMENTS:

None

DATA SHEET 3

MOVING DEFORMABLE BARRIER (MDB) DATA

Vehicle: 2007 Nissan Altima 4 - door

NHTSA No. C75206

MDB FACE MANUFACTURER AND SERIAL NUMBER:

N/A

MDB DETAILS:

Overall Width of Framework Carriage	=	<u>1250</u>	millimeters
Overall Length of MDB (incl. honeycomb impact face)	=	<u>4120</u>	millimeters
Wheelbase of Framework Carriage	=	<u>2591</u>	millimeters
Tread of Framework Carriage (Front & Rear)	=	<u>1875</u>	millimeters
C.G. Location Rearward of Front Axle	=	<u>1139</u>	millimeters

MDB WEIGHT:

Left Front	=	<u>357.0</u>	kg	Left Rear	=	<u>323.0</u>	kg
Right Front	=	<u>404.0</u>	kg	Right Rear	=	<u>273.5</u>	kg
TOTAL FRONT =		<u>761.0</u>	kg	TOTAL REAR =		<u>596.5</u>	kg
TOTAL MDB WEIGHT =		<u>1357.5</u>	kg				

Tires (Mfr, line, size): _____

TIRE PRESSURE:

Left Front	=	<u>207</u>	kPa	Left Rear	=	<u>207</u>	kPa
Right Front	=	<u>207</u>	kPa	Right Rear	=	<u>207</u>	kPa

Brake Abort System? (Yes/No) Yes

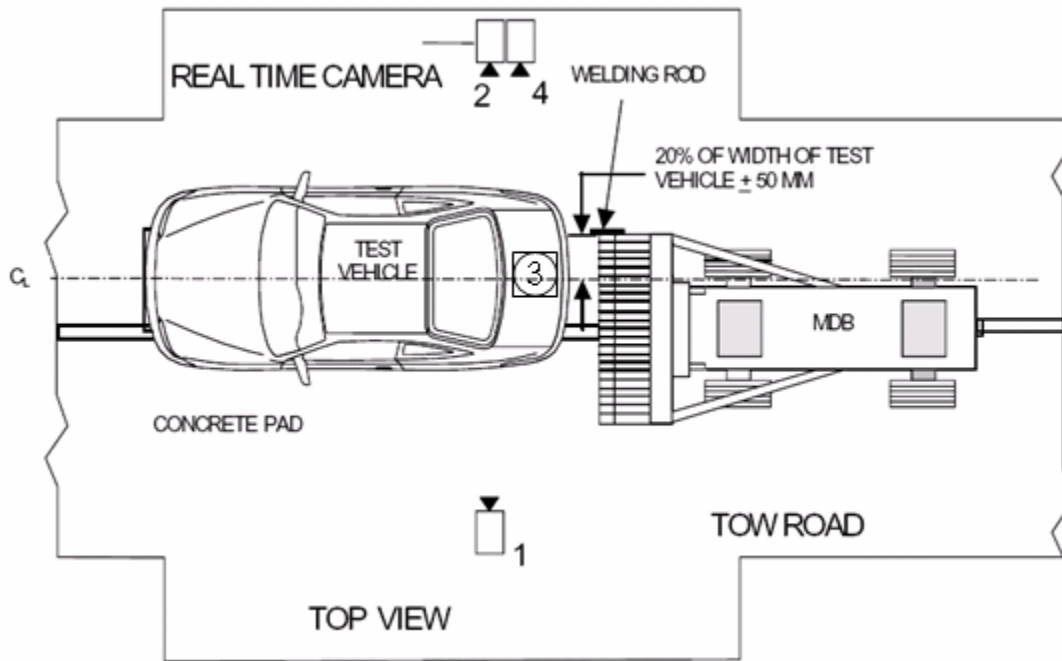
Date of Last Calibration: 6/15/07

DATA SHEET 4

HIGH SPEED CAMERA LOCATIONS AND DATA SUMMARY

Vehicle: 2007 Nissan Altima 4 - door

NHTSA No. C75206



Camera No.	View	Coordinates (millimeters)			Angle (deg.)	Lens (mm)	Film Speed (fps)
		X*	Y*	Z*			
1	Left Side View	7676	1450	868	-1.8	50	1000
2	Real-Time Camera	-	-	-	-	-	30
3	Overhead View	0	436		90	14	1000
4	Right Side View	9226	1630	1470	-6.9	24	1000

* Reference (from point of impact); all measurements accurate to within ± 6 mm.

X = (Impact Point) + Forward

Y = (Impact Point) + To Right

Z = (Ground Level) + Down

DATA SHEET 5

POST-TEST DATA

Vehicle: 2007 Nissan Altima 4 - door

NHTSA No. C75206

REQUIRED IMPACT VELOCITY RANGE:: 78.5 to 80.1 km/h

ACTUAL IMPACT VELOCITY WITHIN 1.5 M OF IMPACT PLANE:

Trap No. 1 = 78.5 km/h Trap No. 2 = 78.5 km/h

Average Impact Speed = 78.5 km/h

WELDING ROD IMPACT POINT:

-25 Vertical distance from target center (+ is above) Tolerance: ±50 mm

0 Horizontal distance from target center (+ is right) Tolerance: ±50 mm

STODDARD SOLVENT SPILLAGE MEASUREMENT:

A. Front impact until vehicle motion ceases -

Actual = 0 g Maximum Allowable = 28 g

B. For 5 minute period after vehicle motion ceases -

Actual = 0 g Maximum Allowable = 28 g

C. For next 25 minutes -

Actual = 0 g/minute Maximum Allowable = 28 g/minute

D. Provide Spillage Details:

None

DATA SHEET 5

POST-TEST DATA (Continued)

Vehicle: 2007 Nissan Altima 4 - door

NHTSA No. C75206

POST TEST SEAT DATA

LOCATION	SEAT MOVEMENT (mm)	SEAT BACK FAILURE
P1 (Left Front)	0	Seat reclined backwards
P2 (Right Front)	0	Seat reclined backwards

POST TEST ATD CONTACT DATA

LOCATION	Position 1 (Driver)	Position 2 (Passenger)
Head	Back of head to head rest	Back of head to head rest
Chest	N/A	N/A
Abdomen	N/A	N/A
Left Knee	N/A	N/A
Right Knee	N/A	N/A

VEHICLE DIMENSIONS:

Vehicle length:

	Left Side	Centerline	Right Side
Pre-Test	4780	4811	4780
Post-Test	N/A	4274	4526
Crush	N/A	537	254

Vehicle Wheel Base:

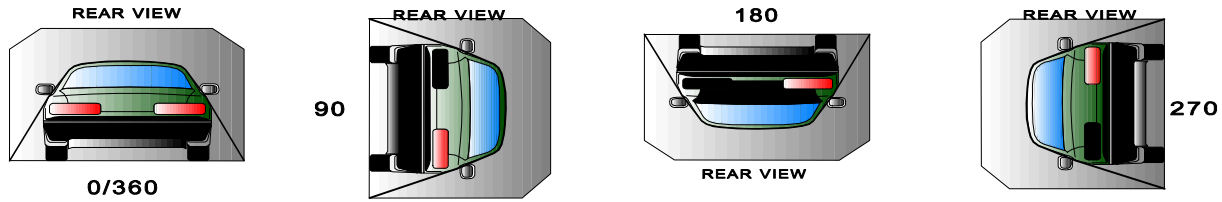
	Left Side	Right Side
Pre-Test	2774	2774
Post-Test	2756	2749
Crush	18	25

DATA SHEET 6

FMVSS 301 ROLLOVER DATA

Vehicle: 2007 Nissan Altima 4 - door

NHTSA No.: C75206



I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Stage	Rotation Time (spec. 1 -3 min)				FMVSS 301 Hold Time		Total Time				Next Whole Minute Interval	
	minutes	seconds	minutes	seconds	minutes	seconds	minutes	seconds	minutes	seconds	minutes	seconds
0° - 90°	1	09	5	5	6	9	7	7	minutes	seconds	minutes	seconds
90° - 180°	1	01	5	5	6	1	7	minutes	seconds	minutes	seconds	minutes
180°-270°	0	59	5	5	5	59	6	minutes	seconds	minutes	seconds	minutes
270°-360°	1	08	5	5	6	8	7	minutes	seconds	minutes	seconds	minutes

II. FMVSS 301 REQUIREMENTS: (Maximum allowable solvent spillage):

First 5 minutes from onset of rotation	6th min.	7th min.	8th min. (if required)
142 g	28 g	28 g	28 g

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

Rollover Stage	First 5 minutes from onset of rotation (g)	6th min. (g)	7th min. (g)	8th min. (if required) (g)
0° - 90°	0	0	0	N/A
90° - 180°	0	0	0	N/A
180°-270°	0	0	0	N/A
270°-360°	0	0	0	N/A

Note: Record spillage for whole minute intervals only as determined above.

IV. SOLVENT SPILLAGE LOCATION(S):

Rollover Stage	Spillage Location
0° - 90°	None
90° - 180°	None
180°-270°	None
270°-360°	None

APPENDIX A

PHOTOGRAPHS

TABLE OF PHOTOGRAPHS

Figure	Photograph Title	Page
Figure A- 1	VEHICLE PLACARD	A- 3
Figure A- 2	TIRE PLACARD	A- 3
Figure A- 3	PRE-TEST FRONT VIEW	A- 4
Figure A- 4	POST-TEST FRONT VIEW	A- 4
Figure A- 5	PRE-TEST LEFT SIDE VIEW	A- 5
Figure A- 6	POST-TEST LEFT SIDE VIEW	A- 5
Figure A- 7	PRE-TEST RIGHT SIDE VIEW	A- 6
Figure A- 8	POST-TEST RIGHT SIDE VIEW	A- 6
Figure A- 9	PRE-TEST LEFT FRONT THREE-QUARTER VIEW	A- 7
Figure A- 10	POST-TEST LEFT FRONT THREE-QUARTER VIEW	A- 7
Figure A- 11	PRE-TEST RIGHT FRONT THREE-QUARTER VIEW	A- 8
Figure A- 12	POST-TEST RIGHT FRONT THREE-QUARTER VIEW	A- 8
Figure A- 13	PRE-TEST LEFT REAR THREE-QUARTER VIEW	A- 9
Figure A- 14	POST-TEST LEFT REAR THREE-QUARTER VIEW	A- 9
Figure A- 15	PRE-TEST RIGHT REAR THREE-QUARTER VIEW	A- 10
Figure A- 16	POST-TEST RIGHT REAR THREE-QUARTER VIEW	A- 10
Figure A- 17	PRE-TEST REAR VIEW	A- 11
Figure A- 18	POST-TEST REAR VIEW	A- 11
Figure A- 19	PRE-TEST MDB FRONT VIEW	A- 12
Figure A- 20	POST-TEST MDB FRONT VIEW	A- 12
Figure A- 21	PRE-TEST MDB LEFT SIDE VIEW	A- 13
Figure A- 22	POST-TEST MDB LEFT SIDE VIEW	A- 13
Figure A- 23	PRE-TEST MDB RIGHT SIDE VIEW	A- 14
Figure A- 24	POST-TEST MDB RIGHT SIDE VIEW	A- 14
Figure A- 25	PRE-TEST MDB TOP VIEW	A- 15
Figure A- 26	POST-TEST MDB TOP VIEW	A- 15
Figure A- 27	PRE-TEST OVERHEAD VEHICLE AND MDB VIEW	A- 16
Figure A- 28	POST-TEST IMPACT TARGET VIEW	A- 16
Figure A- 29	PRE-TEST FRONT UNDERBODY VIEW	A- 17
Figure A- 30	POST-TEST FRONT UNDERBODY VIEW	A- 17
Figure A- 31	PRE-TEST MID UNDERBODY VIEW	A- 18
Figure A- 32	POST-TEST MID UNDERBODY VIEW	A- 18
Figure A- 33	PRE-TEST REAR UNDERBODY VIEW	A- 19
Figure A- 34	POST-TEST REAR UNDERBODY VIEW	A- 19
Figure A- 35	PRE-TEST FUEL FILLER CAP VIEW	A- 20
Figure A- 36	POST-TEST FUEL FILLER CAP VIEW	A- 20
Figure A- 37	IMPACT VIEW	A- 21
Figure A- 38	ROLLOVER 90° VIEW	A- 22
Figure A- 39	ROLLOVER 180° VIEW	A- 22
Figure A- 40	ROLLOVER 270° VIEW	A- 23
Figure A- 41	ROLLOVER 360° VIEW	A- 23



Figure A-1: Vehicle Certification Placard



Figure A-2: Vehicle Tire Placard



Figure A-3: Pre-Test Front View



Figure A-4: Post-Test Front View



Figure A-5: Pre-Test Left Side View



Figure A-6: Post-Test Left Side View



Figure A-7: Pre-Test Right Side View



Figure A-8: Post-Test Right Side View



Figure A-9: Pre-Test Left Front Three-Quarter View



Figure A-10: Post-Test Left Front Three-Quarter View



Figure A-11: Pre-Test Right Front Three-Quarter View



Figure A-12: Post-Test Right Front Three-Quarter View



Figure A-13: Pre-Test Left Rear Three-Quarter View



Figure A-14: Post-Test Left Rear Three-Quarter View



Figure A-15: Pre-Test Right Rear Three-Quarter View



Figure A-16: Post-Test Right Rear Three-Quarter View



Figure A-17: Pre-Test Rear View



Figure A-18: Post-Test Rear View



Figure A-19: Pre-Test MDB Front View



Figure A-20: Post-Test MDB Front View



Figure A-21: Pre-Test MDB Left Side View



Figure A-22: Post-Test MDB Left Side View



Figure A-23: Pre-Test MDB Right Side View



Figure A-24: Post-Test MDB Right Side View



Figure A-25: Pre-Test MDB Top View



Figure A-26: Post-Test MDB Top View



Figure A-27: Pre-Test Overhead Vehicle and MDB View



Figure A-28: Post-Test Impact Target View



Figure A-29: Pre-Test Front Underbody View



Figure A-30: Post-Test Front Underbody View



Figure A-31: Pre-Test Mid Underbody View



Figure A-32: Post-Test Mid Underbody View



Figure A-33: Pre-Test Rear Underbody View



Figure A-34: Post-Test Rear Underbody View

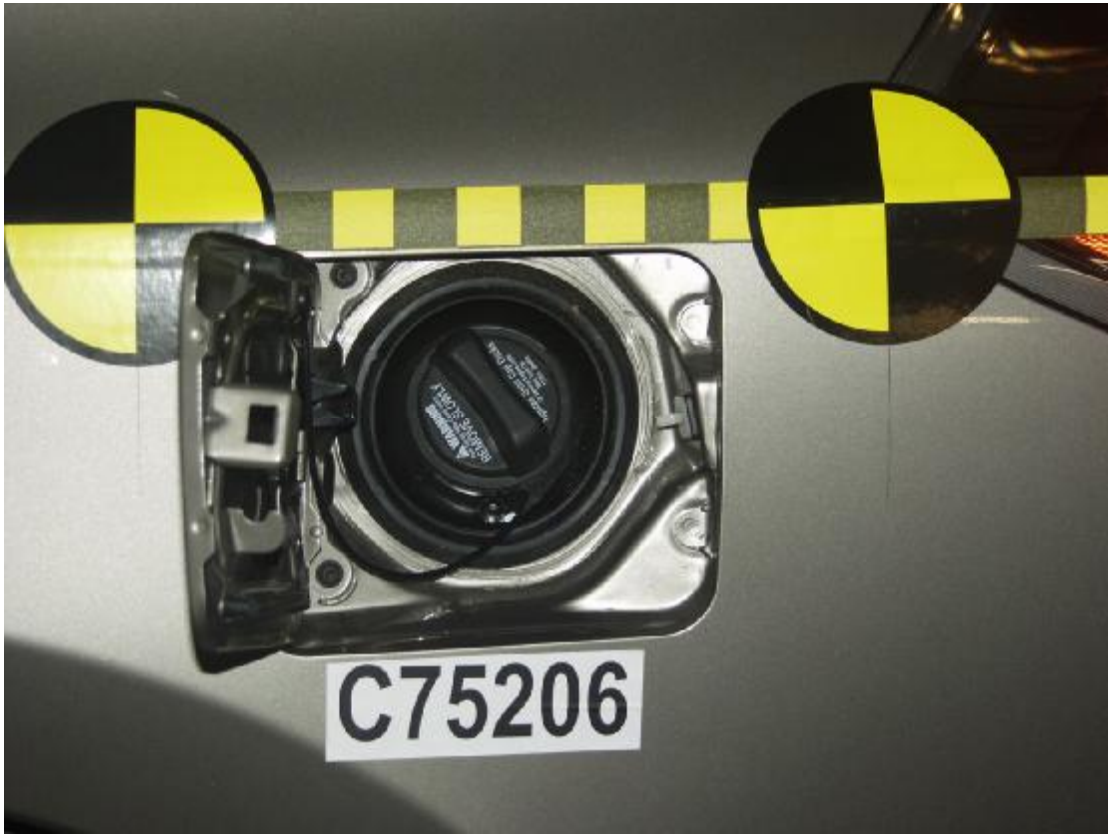


Figure A-35: Pre-Test Fuel Filler Cap View



Figure A-36: Post-Test Fuel Filler Cap View



Figure A-37: Impact View



Figure A-38: Rollover 90° View



Figure A-39: Rollover 180° View



Figure A-40: Rollover 270° View



Figure A-41: Rollover 360° View