

FINAL REPORT NUMBER 201UI-MGA-09-07

**SAFETY COMPLIANCE TESTING FOR FMVSS 201
Occupant Protection In Interior Impact
Upper Interior Head Impact Protection**

**AUTO ALLIANCE INTERNATIONAL, INC.
2009 Mazda 6 I Sedan Base
NHTSA No. C95401**

**MGA RESEARCH CORPORATION
446 Executive Drive
Troy, Michigan 48083**




Test Dates: May 27-28, 2009
Report Date: June 1, 2009

FINAL REPORT

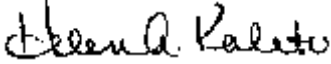
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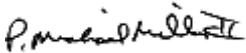
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16. Abstract A compliance test series was conducted on the subject 2009 Mazda 6 I Sedan Base, NHTSA No. C95401, in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-201U-01 for the determination of FMVSS 201 compliance. The testing was conducted at MGA Research Corporation in Troy, Michigan on May 27-28, 2009. Test failures identified were as follows: None The data recorded indicates that the 2009 Mazda 6 I Sedan Base tested appears to comply with the upper interior requirements of FMVSS 201.					
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1.0 PURPOSE OF COMPLIANCE TEST

The purpose of this head impact compliance test was to determine whether the subject vehicle, a 2009 Mazda 6 I Sedan Base, met the performance requirements of FMVSS 201, Occupant Protection in Interior Impact - Upper Interior Head Impact Protection.

Tests were conducted on May 27-28, 2009 on a 2009 Mazda 6 I Sedan Base, manufactured by Auto Alliance International, Inc.

All tests were conducted in accordance with the U. S. Department of Transportation, National Highway Traffic Safety Administration's Laboratory Test Procedure TP-201U-01 dated April 3, 1998 and the corresponding MGA Research Corporation's FMVSS 201U procedure number MGATP201U_FRAME#2 dated July 1, 2005.

All tests were conducted at MGA Research Corporation in Troy, Michigan and were performed by MGA engineers and technicians. The FMVSS 201U impactor test machine was used to conduct the testing. Target locations were determined by using a Coordinate Measurement Machine in conjunction with the MGA EZ-Target™ program and MGA procedure MGATP201U_Test Series dated July 1, 2005.

2.0 COMPLIANCE TEST DATA SUMMARY

The 2009 Mazda 6 I Sedan Base was equipped with A, B, and rear-pillars, an adjustable seat belt anchorage on each B-pillar, grab handles located on the side rail above the front passenger door and on the side rails of the rear driver and passenger doors, and an overhead console located on the front upper roof.

Upon completion of targeting the test vehicle, twelve (12) targets were chosen to be impacted based upon engineering judgment and certification test data provided by the manufacturer. The twelve (12) targets chosen were:

AP1	BP1	RP1	RH
AP2	BP3	RP2	UR4@BPR
AP3	BP4	SR2A	UR5@SR3-1

The 2009 Mazda 6 I Sedan Base tested appears to comply with the upper interior performance criteria for FMVSS 201. The HIC(d) measured using the Part 572L (Free Motion Headform) was below 1000 for each tested component.

TABLE 2-1

SUMMARY TABLE OF TEST RESULTS

VEH. MOD YR/MAKE/MODEL/BODY: 2009 Mazda 6 I Sedan Base

VEH. NHTSA NO.: C95401 VIN: 1YVHP80A995M26348 COLOR: Silver

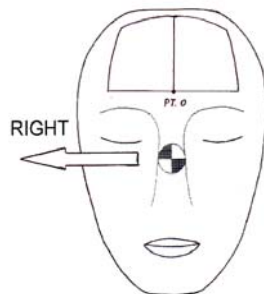
VEH. BUILD DATE: October, 2008 TEST DATES: May 27-28, 2009

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Donald J. Whiteside

TARGET	VEHICLE SIDE	HORIZONTAL ANGLE (deg)	VERTICAL ANGLE (deg)	VELOCITY (kph)	HIC(d)	FMH HIC	IMPACT ON FMH (mm)	
							Above	Left/Right
AP1	Right	109	20	18.7	277	147	44	18 Left
AP2	Left	202	50	18.8	328	214	23	4 Left
AP3	Right	156	48	19.0	380	284	12	0
BP1	Left	270	24	19.0	584	554	45	3 Left
BP3	Left	293	-7	23.9	794	831	22	9 Left
BP4	Right	158	-3	23.8	793	830	12	3 Left
RP1	Right	30	20	23.4	336	224	68	2 Left
RP2	Left	325	23	19.0	315	197	25	5 Left
SR2A	Right	90	25	18.6	284	156	24	1 Right
RH	Left	0	50	24.0	409	322	13	9 Right
UR4@BPR	Right	90	46	24.0	711	721	36	2 Left
UR5@SR3-1	Left	270	34	24.1	620	602	48	10 Left

Above and left/right refers to the position relative to reference pt. 0 where the target made contact with the Free Motion Headform. See the diagram below for details.



POST TEST COMMENTS:

The following description lists any post-test damage or other test observations for each target.

SR2A Right: Grab handle does not return unassisted.

UR4@BPR Right: Small indentation in headliner.

UR5@SR3-1 Left: Crease in the headliner.

REMARKS:

The targets listed were impacted in the following order:

Left: AP2, BP3, BP1, UR5@SR3-1, RP2, RH

Right: AP3, AP1, SR2A, BP4, UR4@BPR, RP1

The 150 mm rule was observed for targets horizontal to each other and the 200 mm rule was observed for vertical components.

RECORDED BY: Donald J. Whiteside

DATE: May 28, 2009

APPROVED BY: Helen A. Kaleto

TABLE 2-2

GENERAL TEST AND VEHICLE PARAMETER DATA

VEH. MOD YR/MAKE/MODEL/BODY: 2009 Mazda 6 I Sedan Base

VEH. NHTSA NO.: C95401 VIN: 1YVHP80A995M26348 COLOR: Silver

VEH. BUILD DATE: October, 2008 TEST DATES: May 27-28, 2009

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Donald J. Whiteside

INTERIOR TRIM INFORMATION: A, B, and rear-pillars, an adjustable seat belt anchorage on each B-pillar, grab handles located on the side rail above the front passenger door and on the side rails of the rear driver and passenger doors, and an overhead console located on the front upper roof.

SUNROOF INFORMATION:

Installed: Yes No

Operation: Electric Manual

SIDE RAIL CURTAIN AIRBAG INFORMATION:

Installed: Yes No

ROLL-BAR INFORMATION:

Installed: Yes No

Padded: Yes No

Braces: Yes No

GENERAL INFORMATION:

Date Received: February 25, 2009; Odometer Reading 51 miles

DATA FROM VEHICLE'S CERTIFICATION LABEL:

Vehicle Manufactured By: Auto Alliance International Inc.

Date of Manufacture: October, 2008; VIN: 1YVHP80A995M26348

GVWR: 1969 kg; GAWR FRONT: 1037 kg;
GAWR REAR: 935 kg;

DATA FROM TIRE PLACARD:

Tire Pressure with Maximum Capacity Vehicle Load:

FRONT: 220 kPa REAR: 220 kPa

Recommended Tire Size: P205/65R16

Recommended Cold Tire Pressure:

FRONT: 220 kPa REAR: 220 kPa

Size of Tire on Test Vehicle: P205/65R16

Type of Spare Tire: T115/70D16; Space Saver: X; Standard __

VEHICLE CAPACITY DATA:

Type of Front Seats: Bench __; Bucket X; Split Bench __

Number of Occupants: Front 2; Rear 3; TOTAL 5

VEHICLE CAPACITY WEIGHT:

Vehicle Capacity Weight (VCW) = 385 kg

No. of Occupants x 68 kg = 340 kg

Rated Cargo/Luggage Weight (RCLW) = 45 kg (difference)

WEIGHT OF TEST VEHICLE AS DELIVERED AT LABORATORY: (with maximum fluids)

Right Front = 417.0 kg Right Rear = 315.0 kg

Left Front = 458.5 kg Left Rear = 277.0 kg

TOTAL FRONT = 875.5 kg TOTAL REAR = 592.0 kg

% Total Weight = 59.7 % % Total Weight = 40.3 %

TOTAL DELIVERED WEIGHT = 1467.5 kg

CALCULATION OF VEHICLE'S TARGET TEST WEIGHT:

Total Delivered Weight = 1467.5 kg

Max. Test Cargo/Luggage Weight = 45.0 kg

Target Test Weight = 1512.5 kg

WEIGHT OF TEST VEHICLE FULLY LOADED:

Right Front =	<u>414.5</u> kg	Right Rear =	<u>339.0</u> kg
Left Front =	<u>456.5</u> kg	Left Rear =	<u>301.5</u> kg
TOTAL FRONT =	<u>871.0</u> kg	TOTAL REAR =	<u>640.5</u> kg
% Total Weight =	<u>57.6</u> %	% Total Weight =	<u>42.4</u> %

TOTAL TEST WEIGHT = 1511.5 kg

Weight of ballast secured in vehicle's cargo area = 44.0 kg

TEST VEHICLE ATTITUDE:

AS DELIVERED: Right Front 719 mm; Left Front 719 mm;
Right Rear 732 mm; Left Rear 733 mm;
Pitch Angle at Right Door Sill = 0.5 Rear is higher
Pitch Angle at Left Door Sill = 0.3 Rear is higher
Roll Angle at Front Bumper = 0.1 Rear is higher
Roll Angle at Rear Bumper = 0.1 Left is higher

FULLY LOADED: Right Front 720 mm; Left Front 721 mm;
Right Rear 721 mm; Left Rear 722 mm;
Pitch Angle at Right Door Sill = 0.0
Pitch Angle at Left Door Sill = 0.1 Rear is higher
Roll Angle at Front Bumper = 0.1 Left is higher
Roll Angle at Rear Bumper = 0.1 Right is higher

AS TARGETED: Right Front 836 mm; Left Front 836 mm;
Right Rear 839 mm; Left Rear 838 mm;
Pitch Angle at Right Door Sill = 0.0
Pitch Angle at Left Door Sill = 0.1 Rear is higher
Roll Angle at Front Bumper = 0.1 Right is higher
Roll Angle at Rear Bumper = 0.0

AS TESTED ON RIGHT SIDE:

Pitch Angle at Right Door Sill = 0.0
Pitch Angle at Left Door Sill = 0.1 Rear is higher
Roll Angle at Front Bumper = 0.0
Roll Angle at Rear Bumper = 0.1 Right is higher

AS TESTED ON LEFT SIDE:

Pitch Angle at Right Door Sill = 0.0
Pitch Angle at Left Door Sill = 0.1 Rear is Higher
Roll Angle at Front Bumper = 0.1 Right is higher
Roll Angle at Rear Bumper = 0.0

VEHICLE WHEELBASE = 2785 mm

REMARKS: The seat travel distance was measured to be 240 mm for the driver front seat and 240 mm for the passenger front seat.

RECORDED BY: Donald J. Whiteside

DATE: May 22, 2009

APPROVED BY: Helen A. Kaleto

TABLE 2-3
HORIZONTAL IMPACT ANGLE RANGE FOR A AND B PILLARS

VEH. MOD YR/MAKE/MODEL/BODY: 2009 Mazda 6 I Sedan Base

VEH. NHTSA NO.: C95401 VIN: 1YVHP80A995M26348 COLOR: Silver

VEH. BUILD DATE: October, 2008 TEST DATES: May 27-28, 2009

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Donald J. Whiteside

HORIZONTAL IMPACT ANGLE RANGE FOR A AND B PILLARS

	HORIZONTAL ANGLE SPECIFIED RANGE	MINIMUM HORIZONTAL ANGLE	MAXIMUM HORIZONTAL ANGLE
A-PILLAR	L 195°-255°	L 202.8°	L 250.5°
	R 105°-165°	R 109.1°	R 156.9°
B-PILLAR	L 195°-345°	L 201.4°	L 293.4°
	R 15°-165°	R 67.6°	R 158.6°

AS DETERMINED USING THE PROCEDURES SPECIFIED IN S8.13.4.1

REMARKS:

RECORDED BY: Donald J. Whiteside

DATE: May 22, 2009

APPROVED BY: Helen A. Kaleto

TABLE 2-4

VERTICAL IMPACT ANGLE RANGES

VEH. MOD YR/MAKE/MODEL/BODY: 2009 Mazda 6 I Sedan Base

VEH. NHTSA NO.: C95401 VIN: 1YVHP80A995M26348 COLOR: Silver

VEH. BUILD DATE: October, 2008 TEST DATES: May 27-28, 2009

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Donald J. Whiteside

VERTICAL IMPACT ANGLE RANGES

		VERTICAL ANGLE SPECIFIED RANGE	MINIMUM VERTICAL ANGLE	MAXIMUM VERTICAL ANGLE
FRONT HEADER	FH1	L 0°-50°	L 0°	L 50°
		R 0°-50°	R 0°	R 50°
	FH2	L 0°-50°	L 0°	L 50°
		R 0°-50°	R 0°	R 50°
SIDE RAIL	SR1	L 0°-50°	L 0°	L 24°
		R 0°-50°	R 0°	R 24°
	SR2A	L 0°-50°	L 0°	L 26°
		R 0°-50°	R 0°	R 25°
	SR2B	L 0°-50°	L 0°	L 40°
		R 0°-50°	R 0°	R 40°
	SR3-1	L 0°-50°	L 0°	L 27°
		R 0°-50°	R 0°	R 26°
	SR3-2	L 0°-50°	L 0°	L 27°
		R 0°-50°	R 0°	R 27°
REAR HEADER	RH	L 0°-50°	L 0°	L 50°
		R 0°-50°	R 0°	R 50°

		VERTICAL ANGLE SPECIFIED RANGE		MINIMUM VERTICAL ANGLE		MAXIMUM VERTICAL ANGLE	
A-PILLAR	AP1	L	-5°-50°	L	-5°	L	20°
		R	-5°-50°	R	-5°	R	20°
	AP2	L	-5°-50°	L	-5°	L	50°
		R	-5°-50°	R	-5°	R	50°
	AP3	L	-5°-50°	L	-5°	L	49°
		R	-5°-50°	R	-5°	R	48°
B-PILLAR	BP1	L	-10°-50°	L	-10°	L	24°
		R	-10°-50°	R	-10°	R	22°
	BP2*	L	0°-50°	L	0°	L	6°
		R	0°-50°	R	0°	R	6°
	BP3	L	-10°-50°	L	-10°	L	-7°
		R	-10°-50°	R	-10°	R	-8°
	BP4	L	-10°-50°	L	-10°	L	-2°
		R	-10°-50°	R	-10°	R	-3°
REAR PILLAR	RP1	L	-10°-50°	L	-10°	L	22°
		R	-10°-50°	R	-10°	R	20°
	RP2	L	-10°-50°	L	-10°	L	23°
		R	-10°-50°	R	-10°	R	22°
UPPER ROOF 1		0°-50°		0°		50°	
UPPER ROOF 2		0°-50°		0°		41°	
UPPER ROOF 3		0°-50°		0°		45°	
UPPER ROOF 4		0°-50°		0°		46°	
UPPER ROOF 5		0°-50°		0°		34°	
UPPER ROOF 6		0°-50°		0°		43°	

As determined using the Procedures specified in S8.13.4.2.

*Target BP2 is a seat belt anchorage location.

RECORDED BY: Donald J. Whiteside

DATE: May 22, 2009

APPROVED BY: Helen A. Kaleto

TABLE 2-5

TARGET MEASUREMENTS

VEH. MOD YR/MAKE/MODEL/BODY: 2009 Mazda 6 I Sedan Base

VEH. NHTSA NO.: C95401 VIN: 1YVHP80A995M26348 COLOR: Silver

VEH. BUILD DATE: October, 2008 TEST DATES: May 27-28, 2009

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Donald J. Whiteside

Measurement	Description	Left Side	Right Side
M	Seat Fore/Aft Travel (Front seats)	240 mm	240 mm
T°	Horizontal < {CG-F1 (Left Seat) to (Right A-Pillar)}	109.5°	--
A1°	360° - T°	250.5°	--
W°	Horizontal < {CG-2 (Left Seat) to (Left A-Pillar)}	202.8°	--
A2°	A2° = W°	202.8°	--
U°	Horizontal < {CG-2 (Left Seat) to (Left B-Pillar)}	293.4°	--
B1°	B1° = U°	293.4°	--
V°	Horizontal < {CG-R (Left Seat) to (Left B-Pillar)}	201.4°	--
B2°	B2° = V°	201.4°	--
W° (right)	Horizontal < {CG-F2 (Right Seat) to (Right A-Pillar)}	--	156.9°
A1° (right)	A1° (right) = W° (right)	--	156.9°
T ° (right)	Horizontal < {CG-F1 (Right Seat) to (Left A-Pillar)}	--	250.9°
A2° (right)	360°-T° (right)	--	109.1°
V ° (right)	Horizontal < {CG-R (Right Seat) to (Right B-Pillar)}	--	158.6°
B1° (right)	B1° (right) = V° (right)	--	158.6°
U ° (right)	Horizontal < {CG-F2 (Right Seat) to (Right B-Pillar)}	--	67.6°
B2° (right)	B2° (right) = U° (right)	--	67.6°
J	A-Pillar {(Plane 3) – (Plane 5)}	323.0 mm	321.9 mm
J/2	J ÷ 2	161.5 mm	161.0 mm
D1	Upper Roof {(Plane A) – (Plane B)}	1559.7 mm	
D1/2	D1 ÷ 2	779.9 mm	

Measurement	Description	Left Side	Right Side
D2	Upper Roof {(Plane C) – (Plane D)}	1170.7 mm	
D2/2	D2 ÷ 2	585.4 mm	
.35D1	.35 x D1	545.9 mm	
.35D2	.35 x D2	409.7 mm	
N	B-Pillar {(BPR) – (lowest point on daylight opening forward of B-Pillar)}	414.6 mm	415.5 mm
N/2	B-Pillar {(BP3) – (lowest point on daylight opening forward of B-Pillar)}	207.3 mm	207.8 mm
N/4	B-Pillar {(BP4) – (lowest point on daylight opening forward of B-Pillar)}	103.7 mm	103.9 mm
D	R-Pillar (Point 7 – Point M)	680 mm	680 mm
3D/7	3*D / 7	291.4 mm	291.4 mm

As determined using the Procedures specified in S10.1-10.13.

SgRP Locations (world coordinates)						
	Left (mm)			Right (mm)		
	x	y	z	x	y	z
Front	267.4	-365.0	118.2	267.4	365.0	120.2
Rear	1158.4	-345.0	140.2	1158.4	345.0	140.2

SgRP Locations (vehicle coordinates)						
	Left (mm)			Right (mm)		
	x	y	z	x	y	z
Front	267.4	-365.0	118.2	267.4	365.0	120.2
Rear	1158.4	-345.0	140.2	1158.4	345.0	140.2

CG Locations (world coordinates)						
	Left (mm)			Right (mm)		
	x	y	z	x	y	z
CGF1	187.4	-365.0	778.2	187.4	365.0	780.2
CGF2	427.4	-365.0	778.2	427.4	365.0	780.2
CGR	1318.4	-345.0	800.2	1318.4	345.0	800.2

REFERENCE FOR VEHICLE COORDINATE SYSTEM (measured in millimeters):

Center hole (x, y, z) = 0, 0, 0

Front driver seat front outboard anchor hole (x, y, z) = -49.1, -582.0, -104.3

Front passenger seat front outboard anchor hole (x, y, z) = -49.1, 582.0, -104.3

REMARKS:

RECORDED BY: Donald J. Whiteside

DATE: May 22, 2009

APPROVED BY: Helen A. Kaleto

TABLE 2-6

SUMMARY OF TARGETING RESULTS

VEH. MOD YR/MAKE/MODEL/BODY: 2009 Mazda 6 I Sedan Base

VEH. NHTSA NO.: C95401 VIN: 1YVHP80A995M26348 COLOR: Silver

VEH. BUILD DATE: October, 2008 TEST DATES: May 27-28, 2009

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Andrew Gould, Ryan Jones, Helen A. Kaleto, Donald J. Whiteside

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
A-Pillar Left Side								
AP1	67.7	-522.1	902.5	250	20	No	--	No
AP2	-55.6	-585.7	815.2	202	50	No	--	Yes
AP3	-224.2	-618.4	740.9	202	49	No	--	No
A-Pillar Right Side								
AP1	70.7	529.2	901.5	109	20	No	--	Yes
AP2	-62.4	585.2	814.5	156	50	No	--	No
AP3	-230.1	617.8	740.5	156	48	No	--	Yes
B-Pillar Left Side								
BP1	606.1	-474.7	983.4	270	24	No	--	Yes
BP2	558.6	-607.2	701.2	270	6	No	--	No
BP3	528.1	-613.3	775.2	293	-7	No	--	Yes
BP4	609.1	-657.5	672.0	201	-2	No	--	No
B-Pillar Right Side								
BP1	603.5	474.8	986.7	90	22	No	--	No
BP2	555.1	608.8	702.3	90	6	No	--	No
BP3	527.5	613.9	779.5	67	-8	No	--	No
BP4	609.3	657.7	676.8	158	-3	No	--	Yes

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
Rear Pillar Left Side								
RP1	1347.5	-492.4	946.4	310	22	No	--	No
RP2	1431.8	-621.8	796.3	--	--	Yes	--	--
REL	1424.0	-574.3	826.6	325	23	--	2	Yes
Rear Pillar Right Side								
RP1	1348.0	491.1	947.0	30	20	No	--	Yes
RP2	1430.0	615.6	796.2	--	--	Yes	--	--
REL	1422.8	576.1	828.1	35	22	--	2	No
Front Header Left Side								
FH1	-4.7	-407.7	922.6	180	50	No	--	No
FH2	-22.8	-257.4	930.4	180	50	No	--	No
Front Header Right Side								
FH1	-4.8	413.1	922.8	180	50	No	--	No
FH2	-21.7	261.6	929.4	180	50	No	--	No
Side Rail Left Side								
SR1	218.3	-498.7	942.8	270	24	No	--	No
SR2A	368.2	-490.9	961.9	270	26	No	--	No
SR2B	307.1	-492.3	956.1	270	40	No	--	No
SR3-1	893.3	-484.3	950.5	270	27	No	--	No
SR3-2	1067.0	-497.3	929.7	270	27	No	--	No
Side Rail Right Side								
SR1	221.2	494.1	932.2	90	24	No	--	No
SR2A	371.7	500.9	970.3	--	--	Yes	--	--
REL	375.4	484.0	954.4	90	25	--	1	Yes
SR2B	302.6	501.6	966.3	--	--	Yes	--	--
REL	300.1	478.1	962.1	90	40	--	1	No
SR3-1	888.1	488.7	951.8	90	26	No	--	No
SR3-2	1062.4	500.4	930.6	90	27	No	--	No

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
Rear Header Left Side								
RH	1332.1	-345.0	983.4	0	50	No	--	Yes
Rear Header Right Side								
RH	1326.9	344.3	985.1	0	50	No	--	No
Upper Roof Left Side								
UR1@APR	193.6	-398.5	968.3	270	50	No	--	No
UR3@BPR	631.1	-397.4	1009.9	270	45	No	--	No
UR5@SR3-1	927.2	-401.8	1014.0	270	34	No	--	Yes
Upper Roof Right Side								
UR2@SR2A	388.9	398.3	1018.7	90	41	No	--	No
UR4@BPR	619.4	395.0	1012.4	90	46	No	--	Yes
UR6@RP	1222.9	398.2	999.5	90	43	No	--	No

As determined using the Procedures specified in S10.1-10.13.

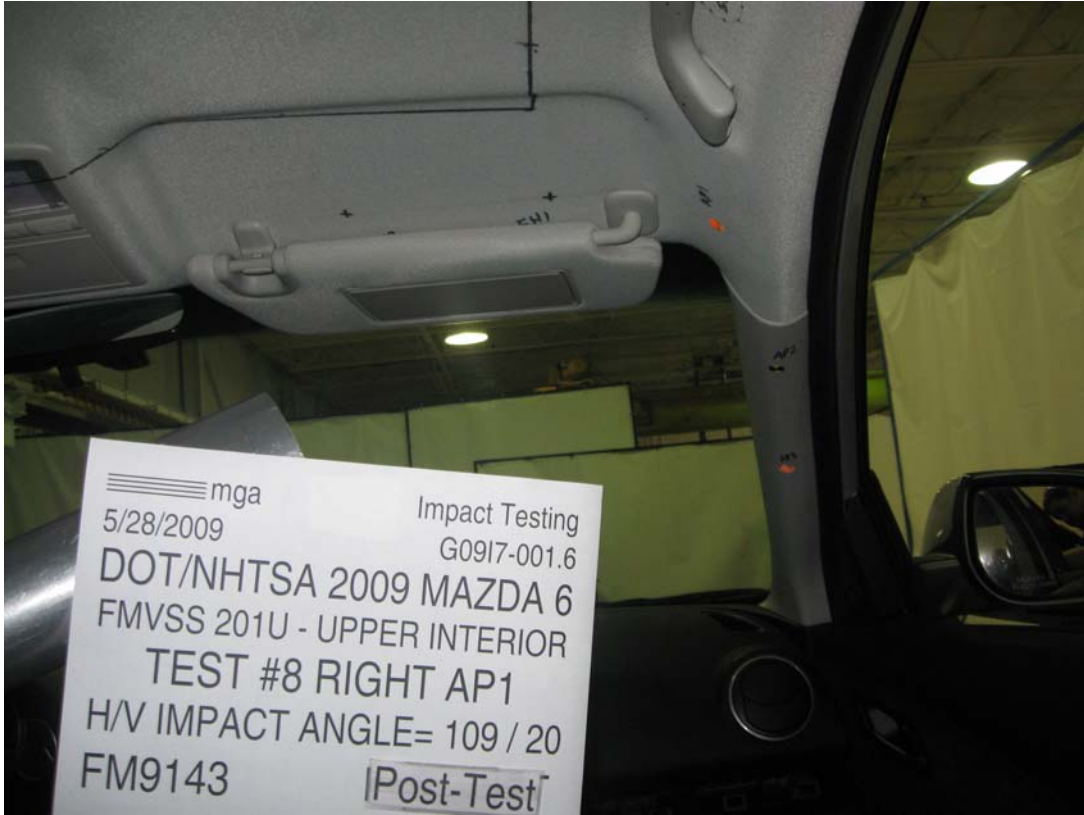
RECORDED BY: Donald J. Whiteside

DATE: May 22, 2009

APPROVED BY: Helen A. Kaletto

3.0 TEST DATA (Including Acceleration and Velocity Plots)







SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G09I7-001.6 VEHICLE YR/MAKE/MODEL:2009/DOT/NHTSA/Mazda 6

GENERAL TEST PARAMETERS:

Target (Vehicle Side): AP1Right

MGA Test Reference No.:FM9143

Approach Horizontal Angles:109°

Approach Vertical Angles:20°

Additional Description:

Test Number:#8

Temperature:21.3C

Humidity:61.7%

Time of Test:11:01:43 AM

FMH Serial No:[037]

TEST RESULTS:



HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
277	147	8.1	18.7	44	18 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	AHTB2	-115.9	1.06	1.06
Y	6	J14103	93.7	0.85	0.85
Z	7	J35800	97.1	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No damage observed

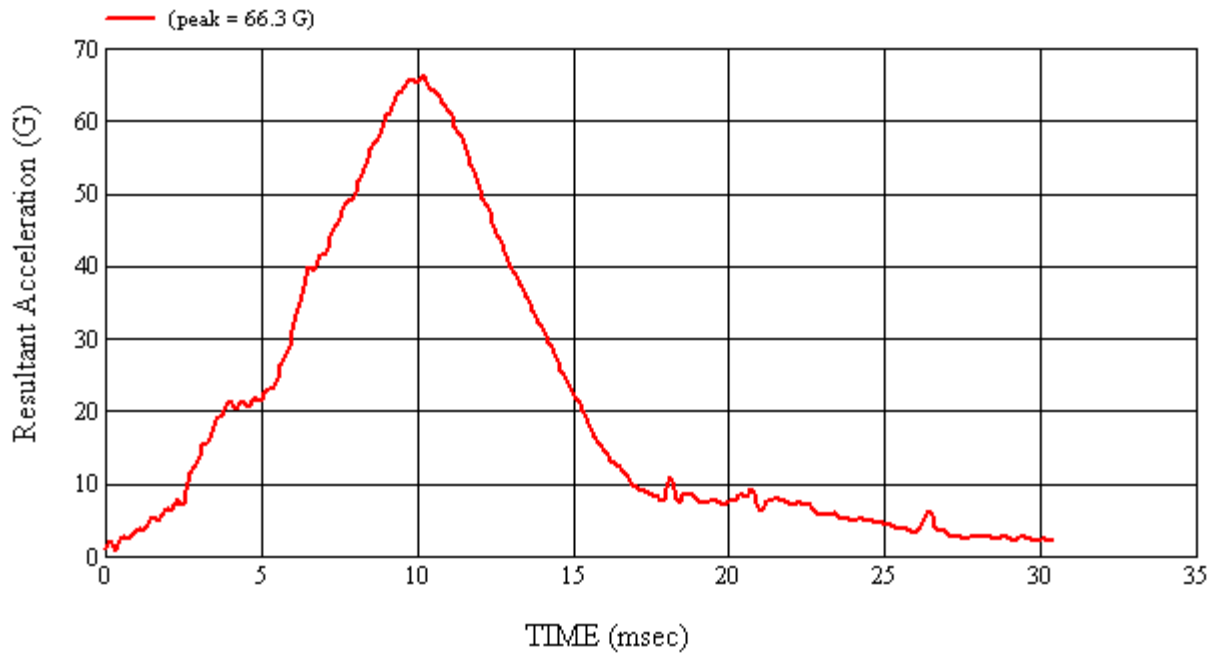
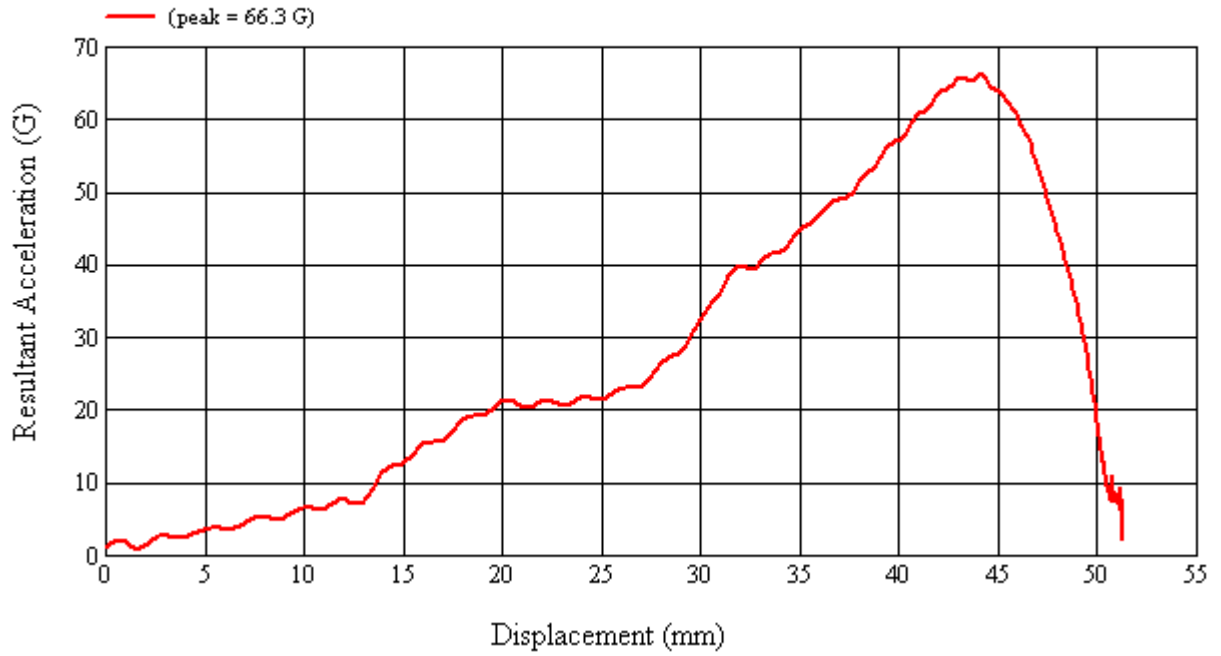
Recorded By:  Approved By*:  Date: 5/28/2009

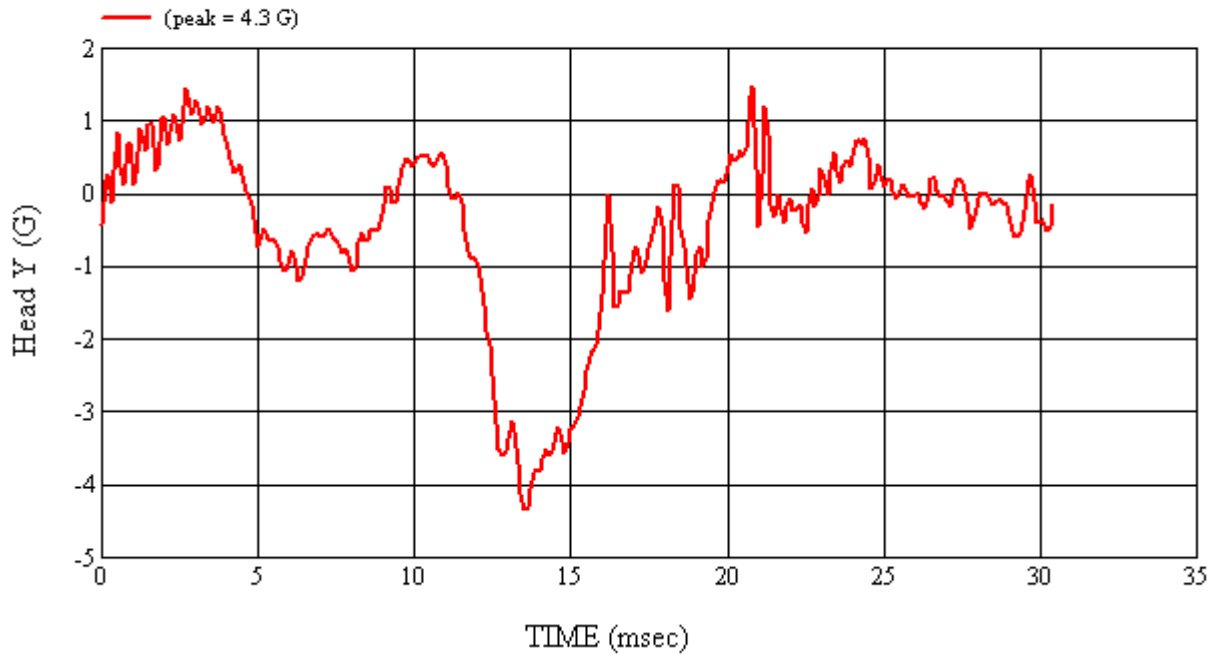
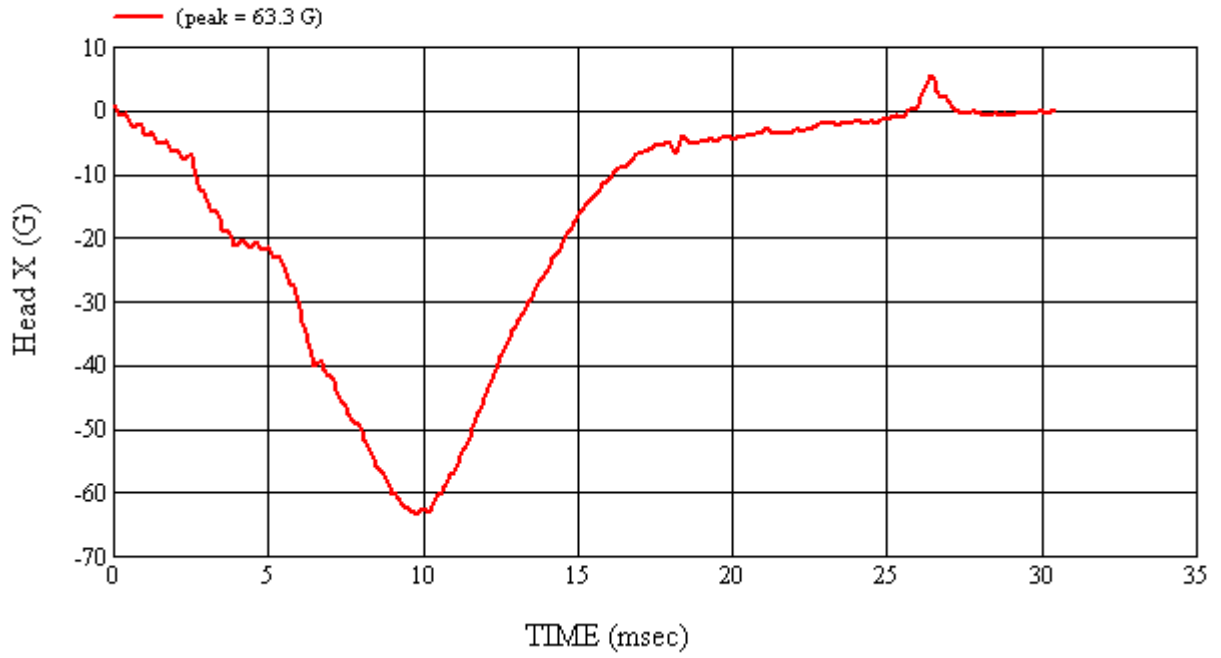
*Only necessary for NHTSA (Government) Compliance testing.

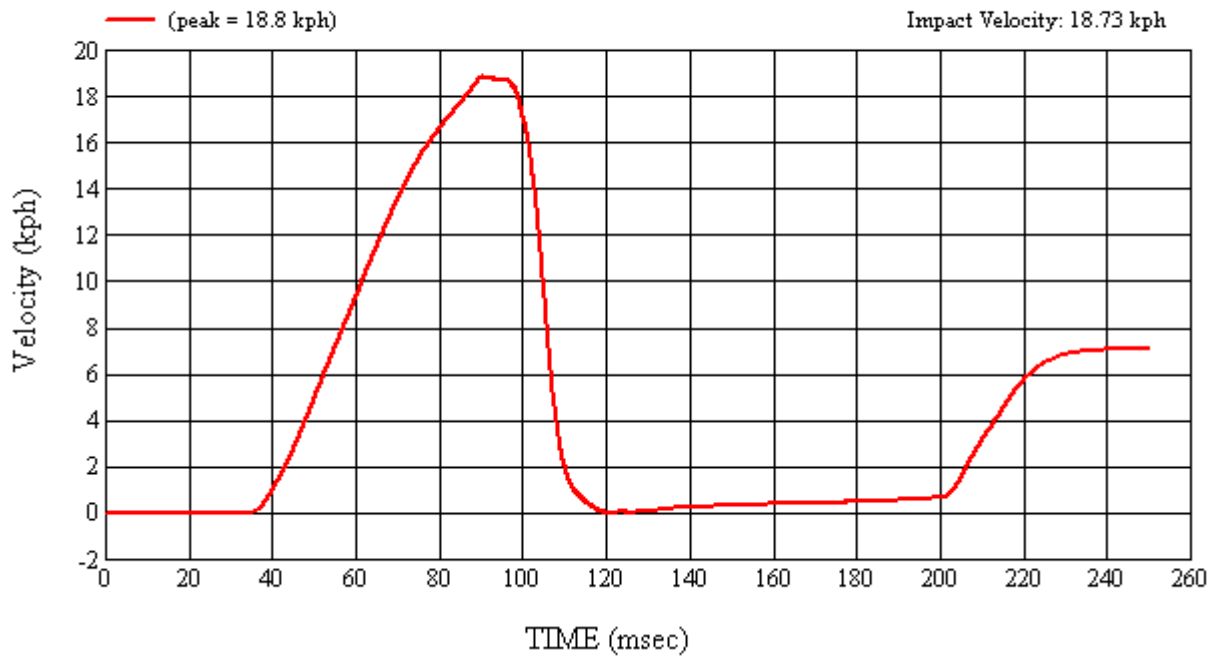
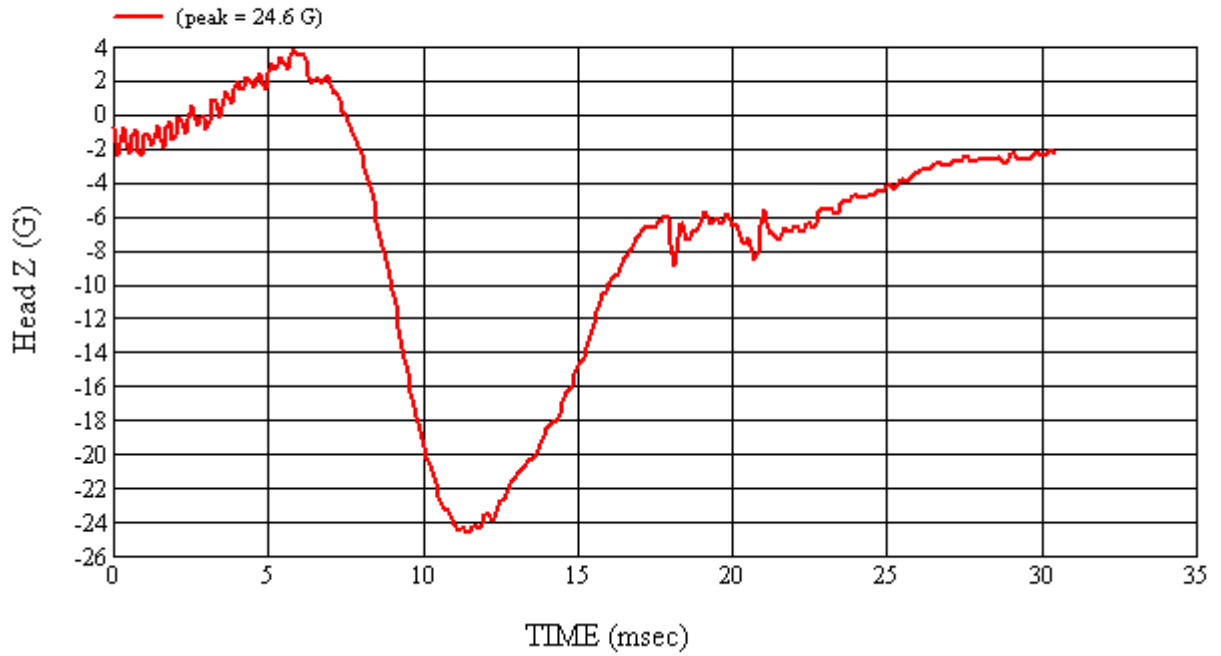
MGA Test #: FM9143

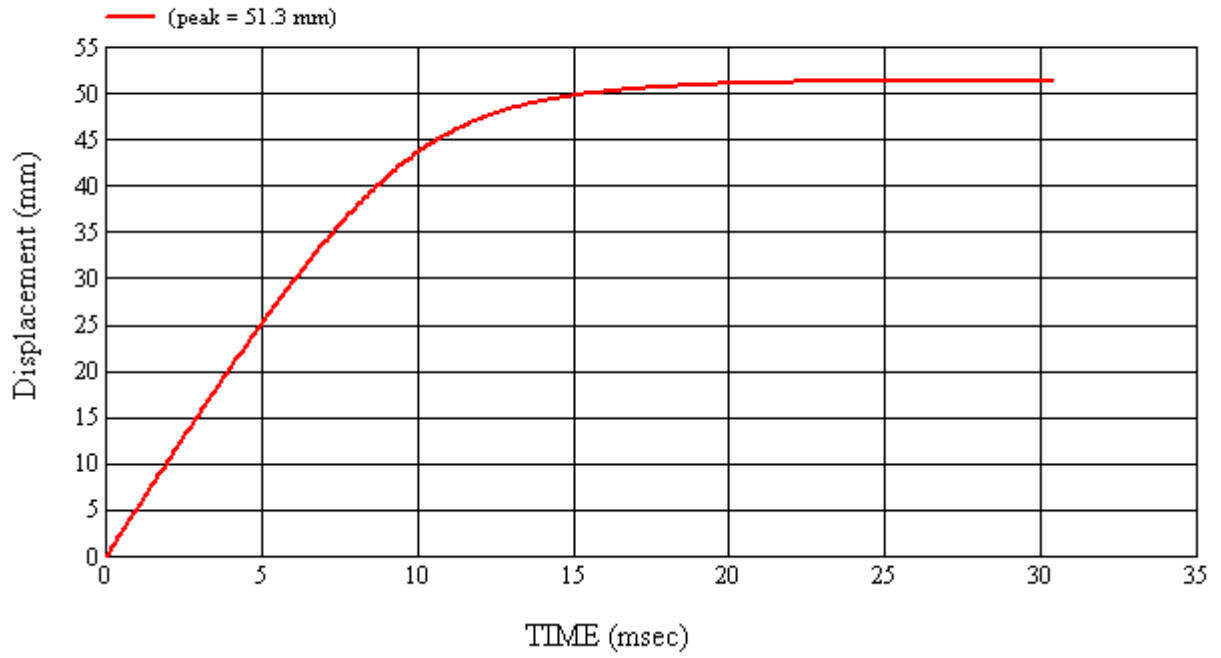
Target Location: API, Right Side

Test Date: 5/28/2009

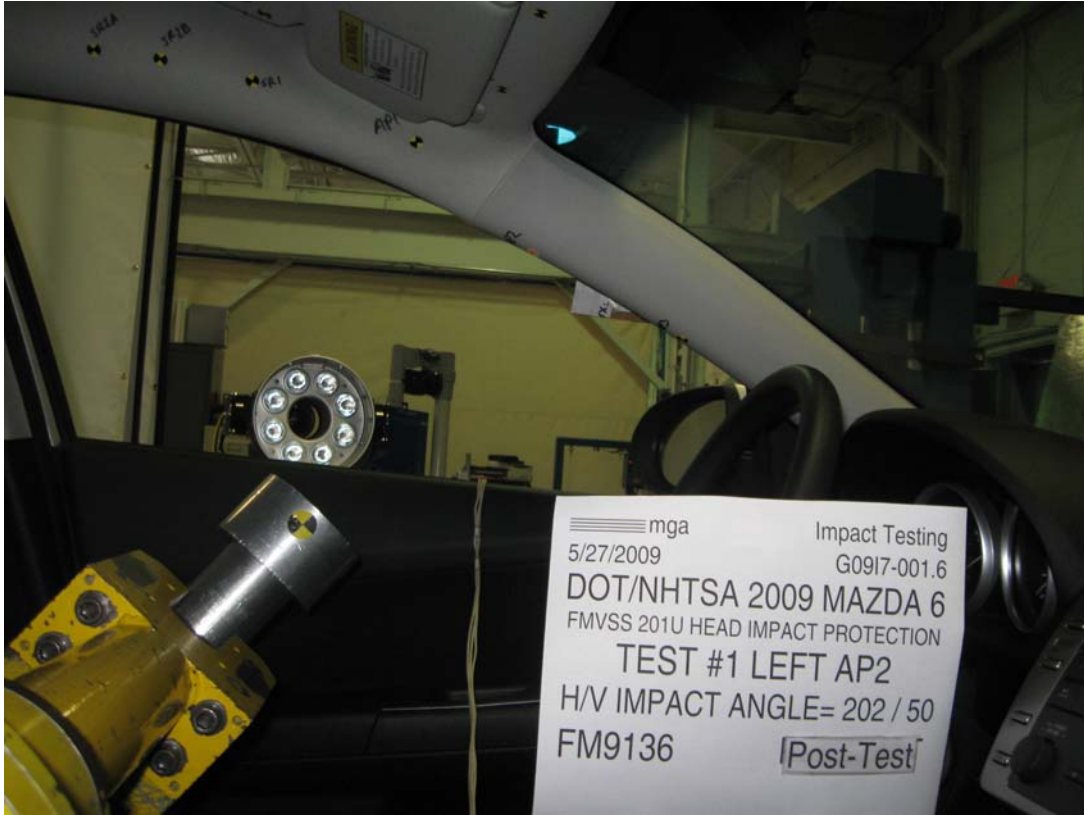














SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G09I7-001.6 VEHICLE YR/MAKE/MODEL:2009/DOT/NHTSA/Mazda 6

GENERAL TEST PARAMETERS:

Test Number:#1

Target (Vehicle Side): AP2Left

Temperature:21.9C

MGA Test Reference No.:FM9136

Humidity:58.3%

Approach Horizontal Angles:202°

Time of Test:11:19:12 AM

Approach Vertical Angles:50°

FMH Serial No:[035]

Additional Description:

TEST RESULTS:



HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
328	214	11.5	18.8	23	4 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-95.6	1.06	1.06
Y	6	J22664	94.3	0.85	0.85
Z	7	J35924	92.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

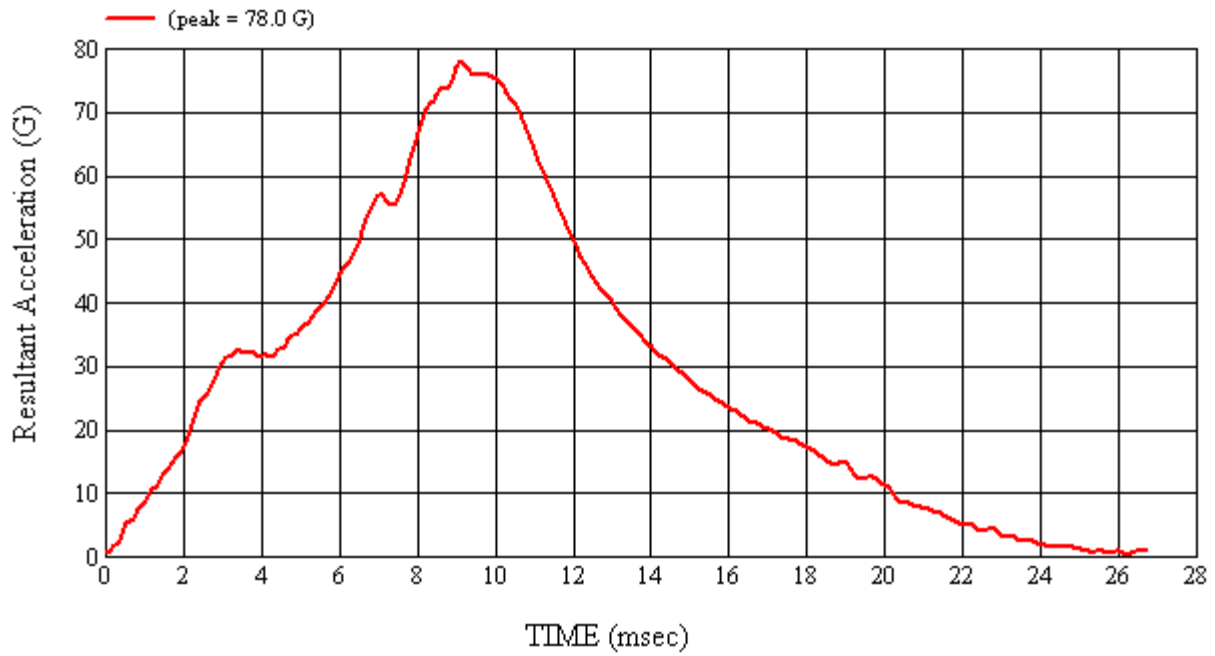
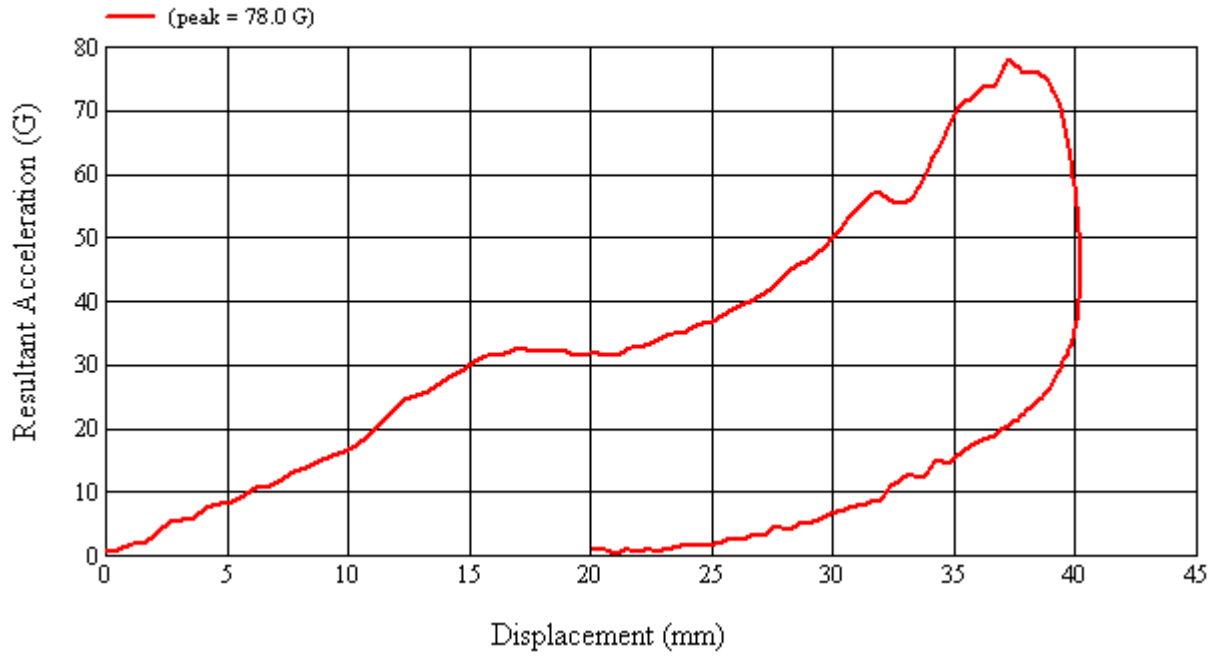
No damage observed

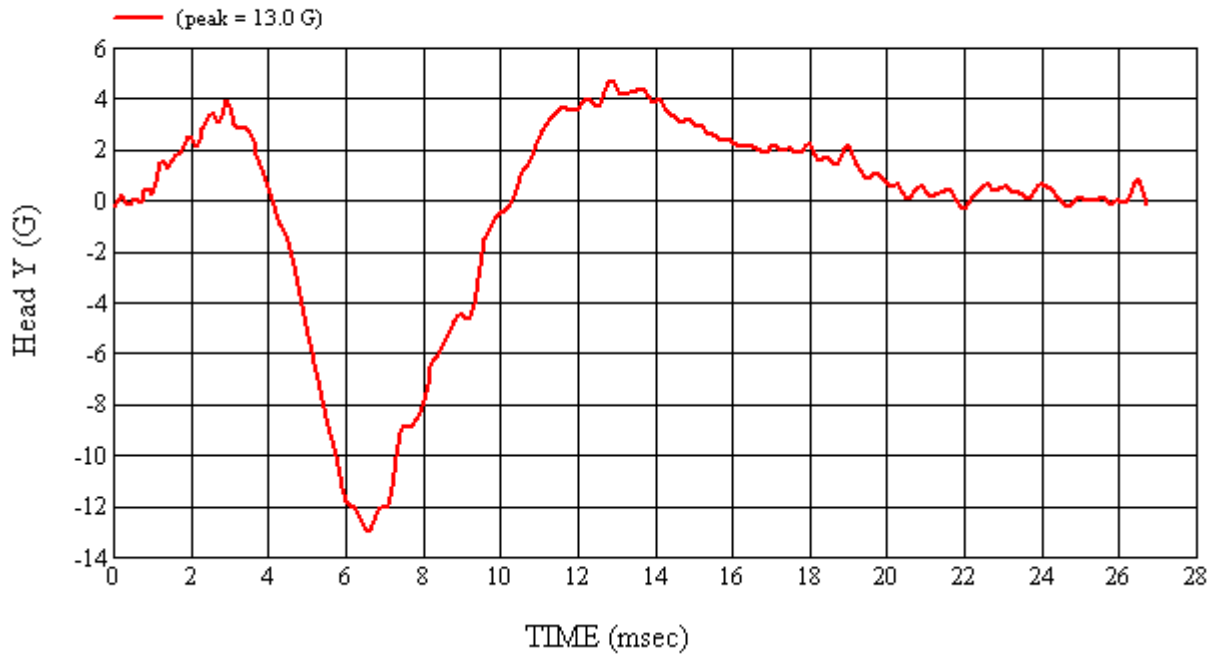
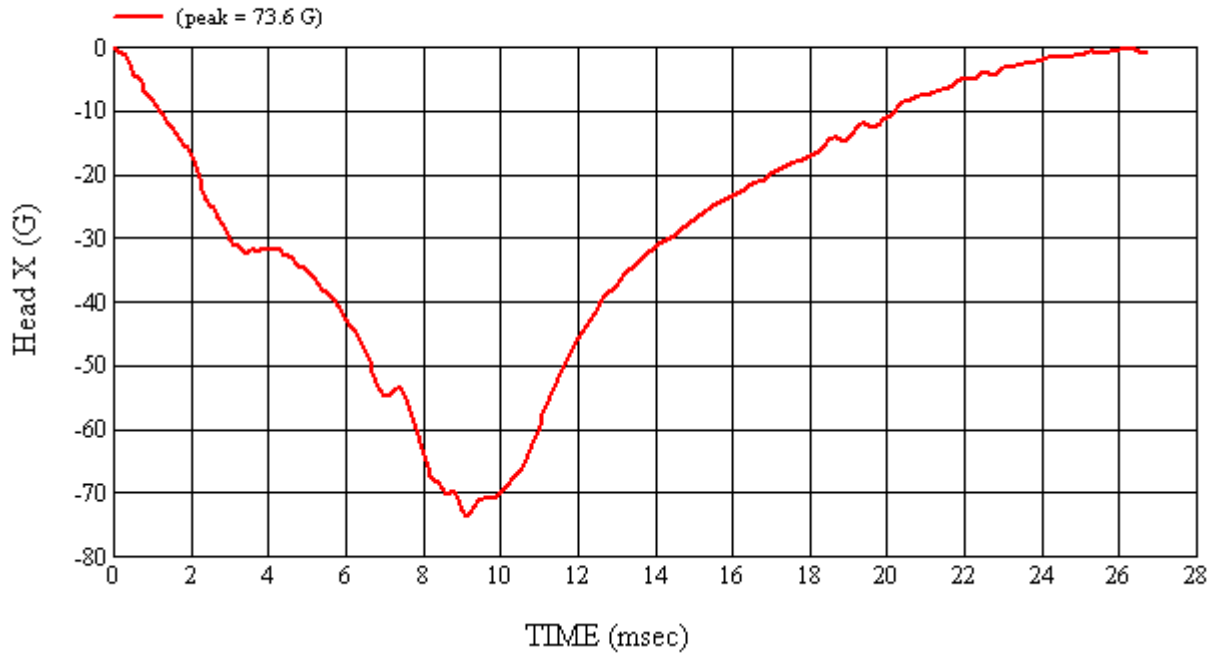
Recorded By:  Approved By*:  Date: 5/27/2009
 *Only necessary for NHTSA (Government) Compliance testing.

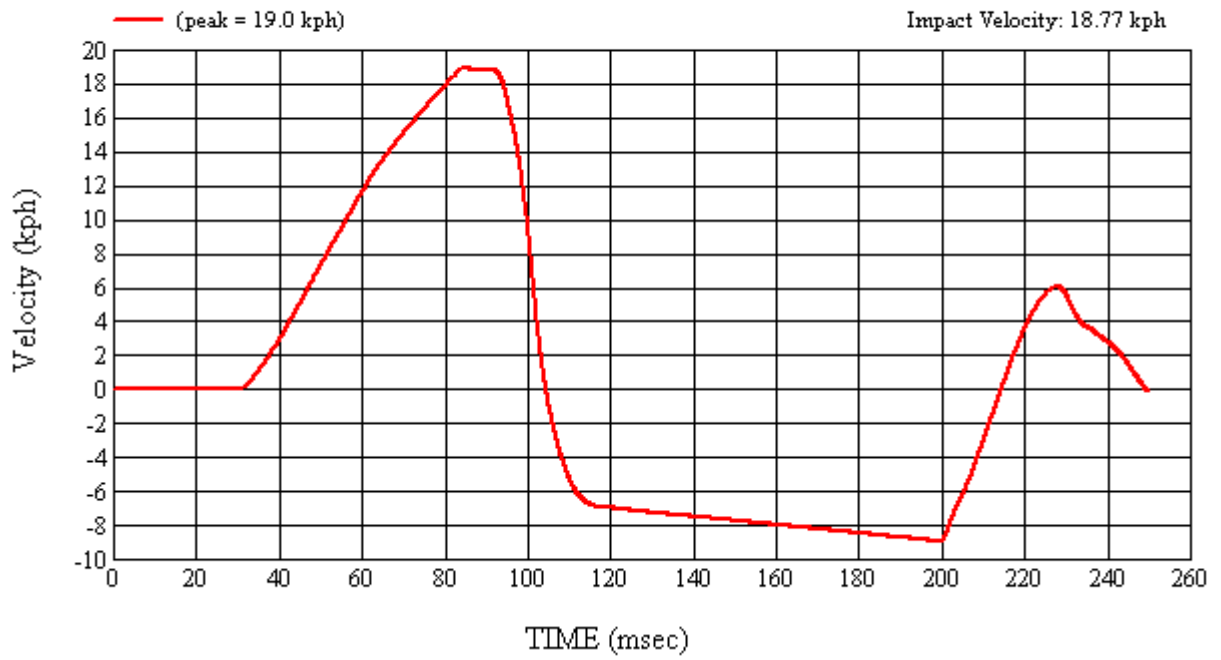
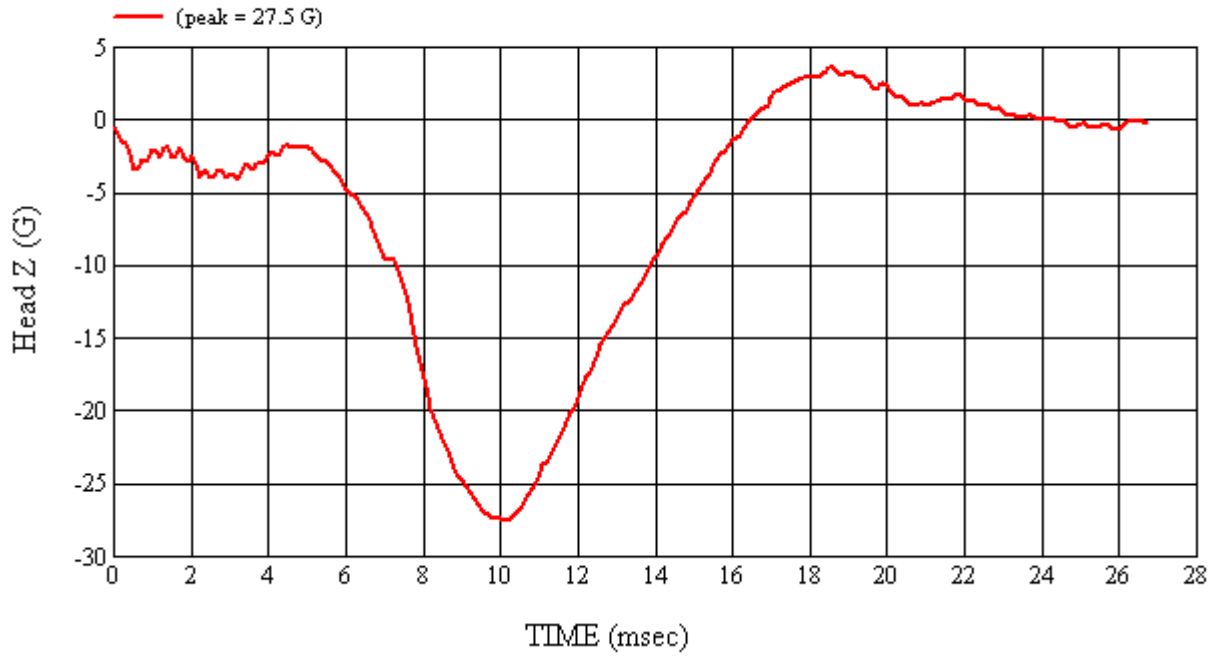
MGA Test #: FM9136

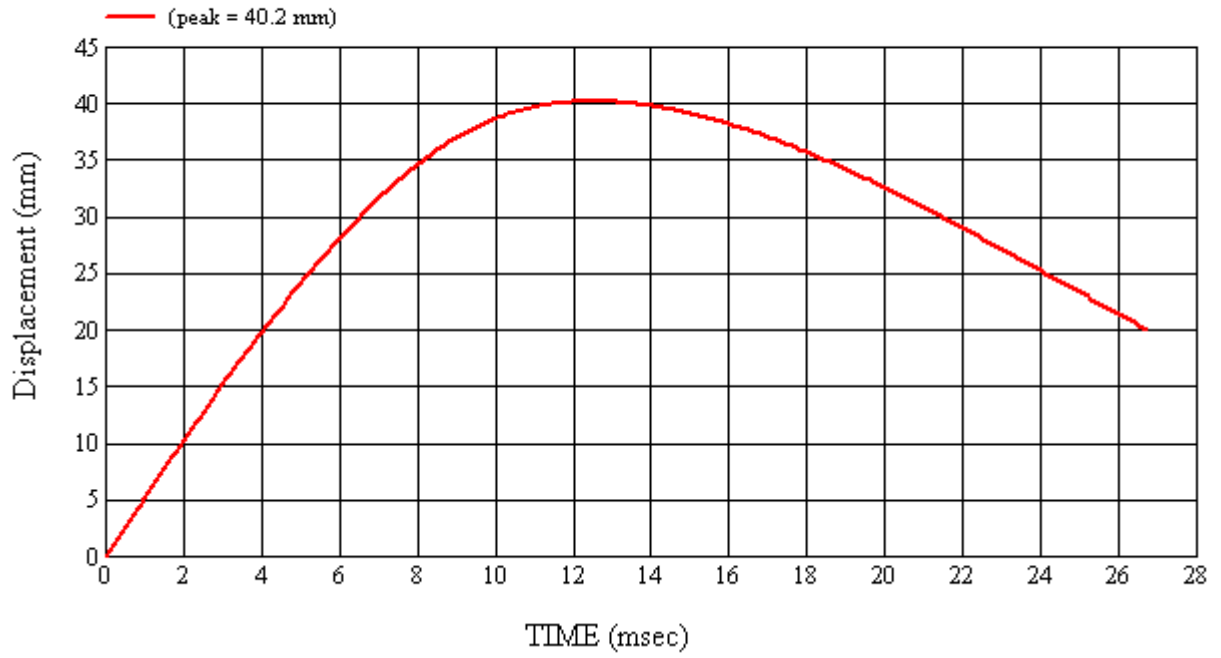
Target Location: AP2, Left Side

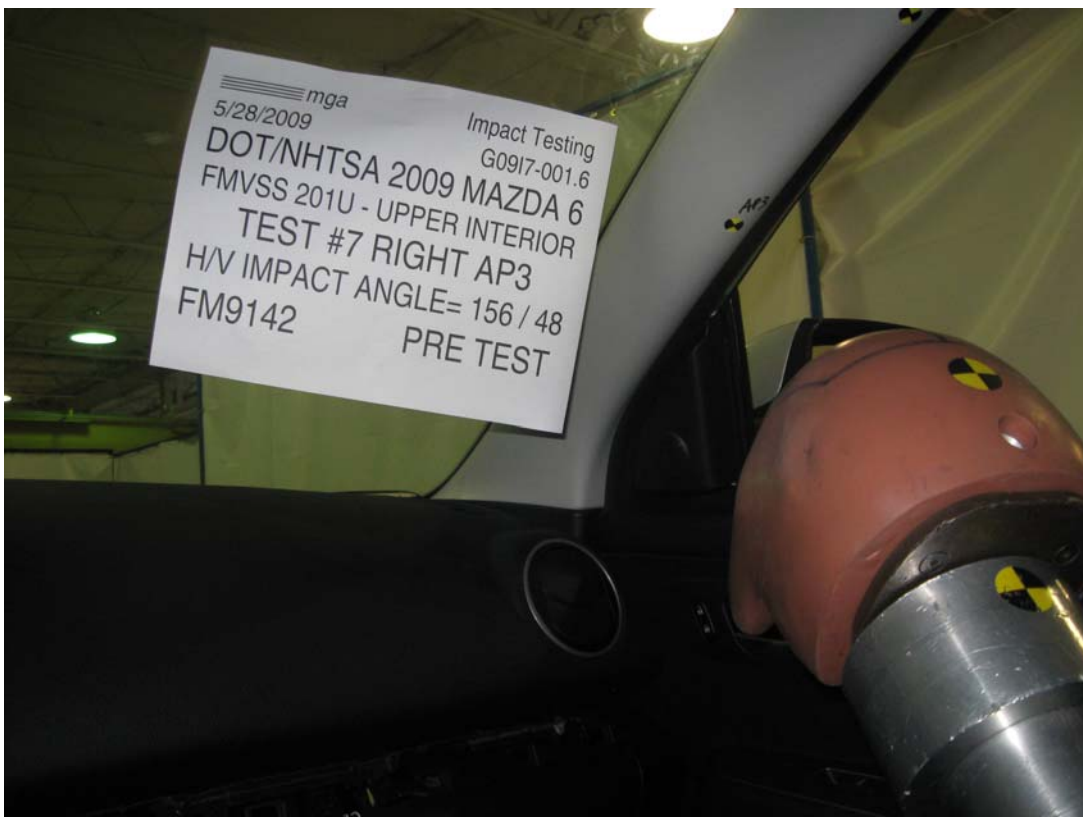
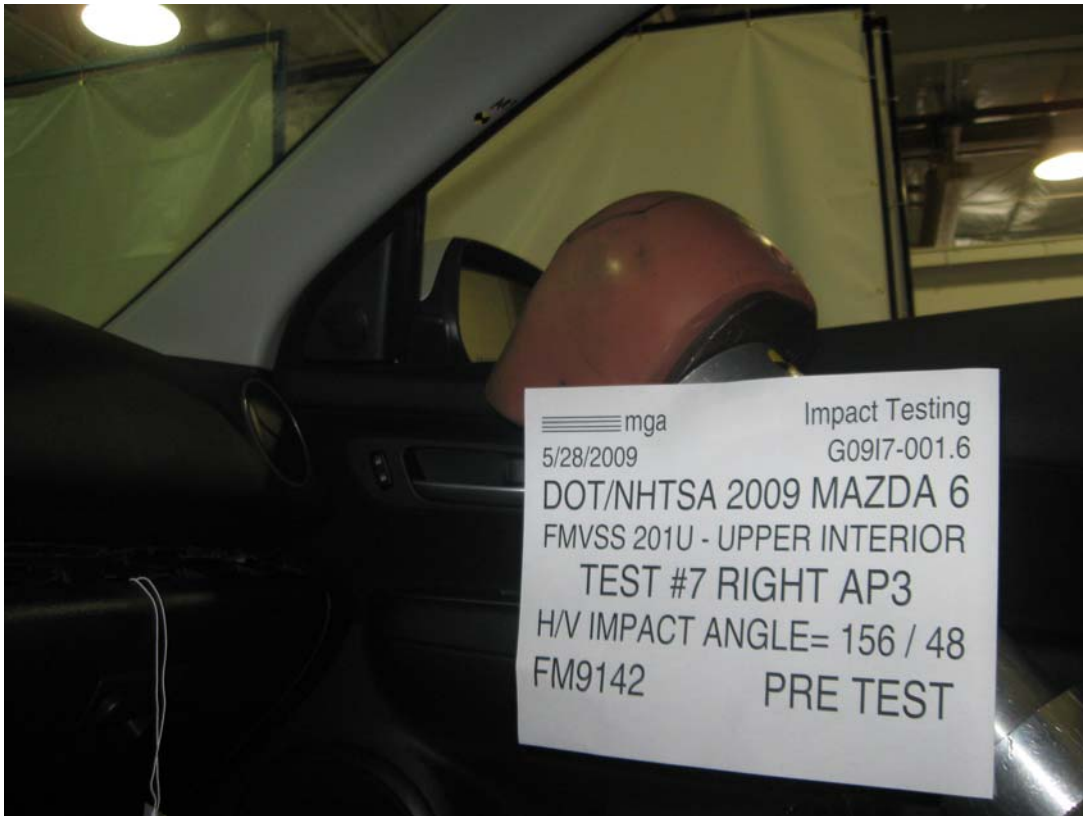
Test Date: 5/27/2009

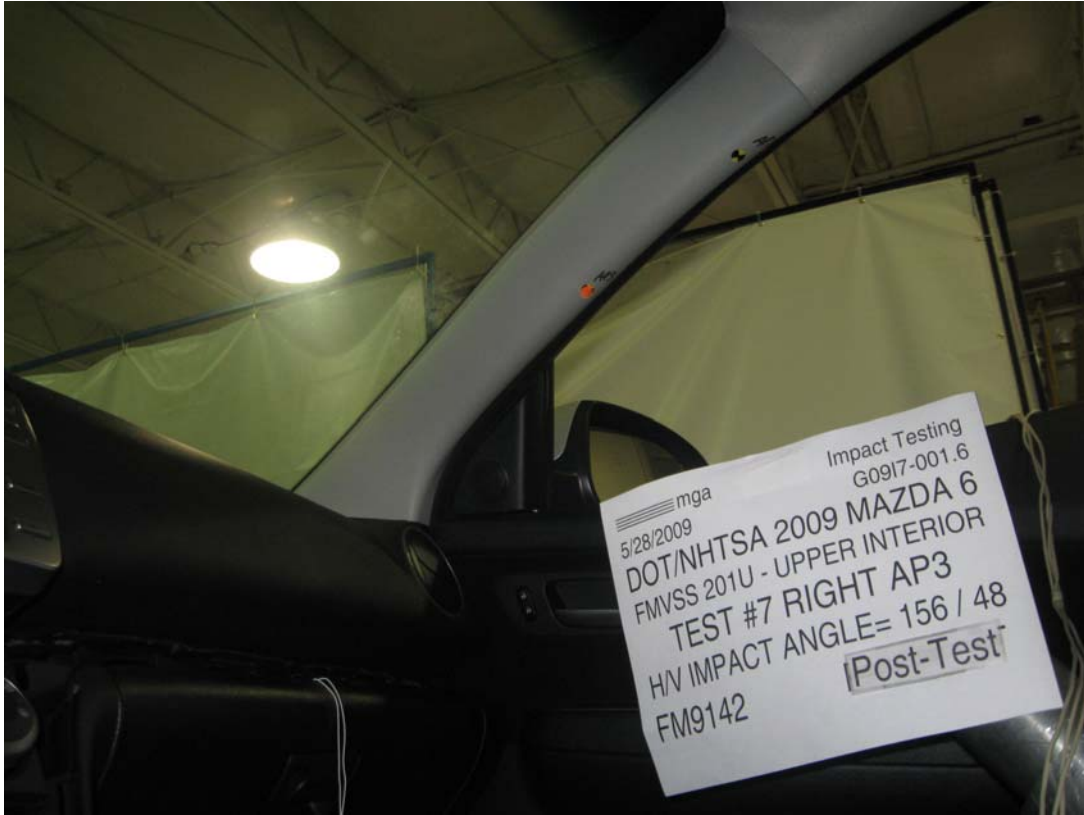














SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G09I7-001.6 VEHICLE YR/MAKE/MODEL:2009/DOT/NHTSA/Mazda 6

GENERAL TEST PARAMETERS:

Test Number:#7

Target (Vehicle Side): AP3Right

Temperature:21.7C

MGA Test Reference No.:FM9142

Humidity:63.2%

Approach Horizontal Angles:156°

Time of Test:9:48:13 AM

Approach Vertical Angles:48°

FMH Serial No:[035]

Additional Description:

TEST RESULTS:



HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
380	284	10.6	19.0	12	0

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-95.6	1.06	1.06
Y	6	J22664	94.3	0.85	0.85
Z	7	J35924	92.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

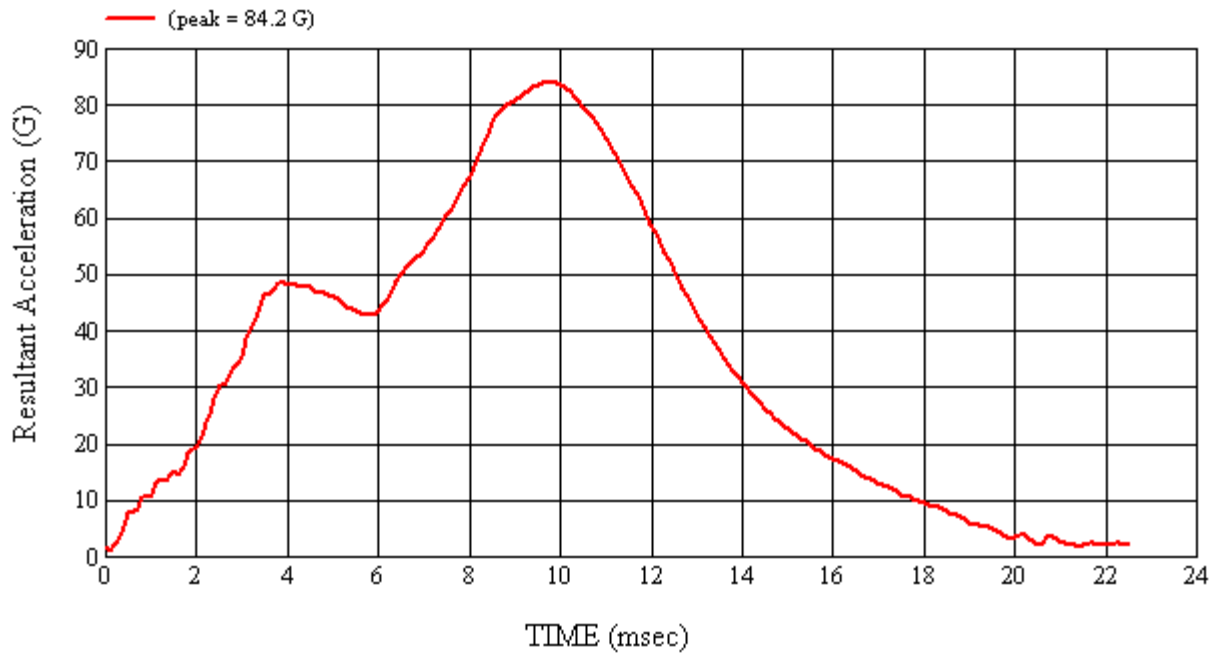
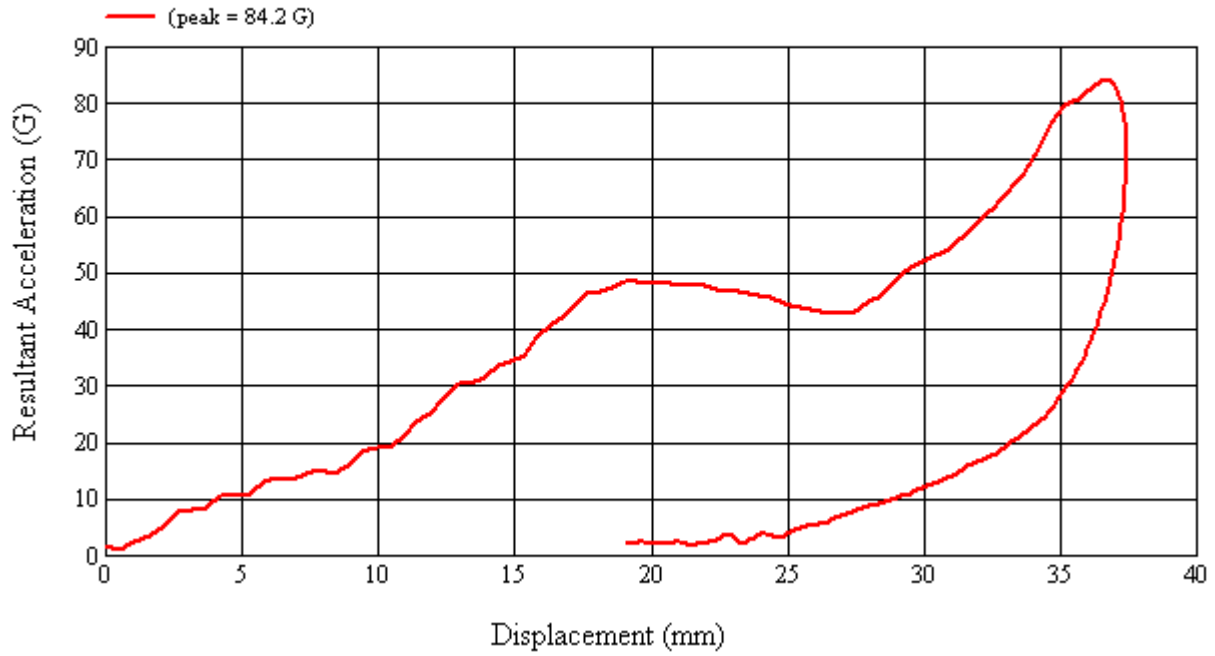
No damage observed

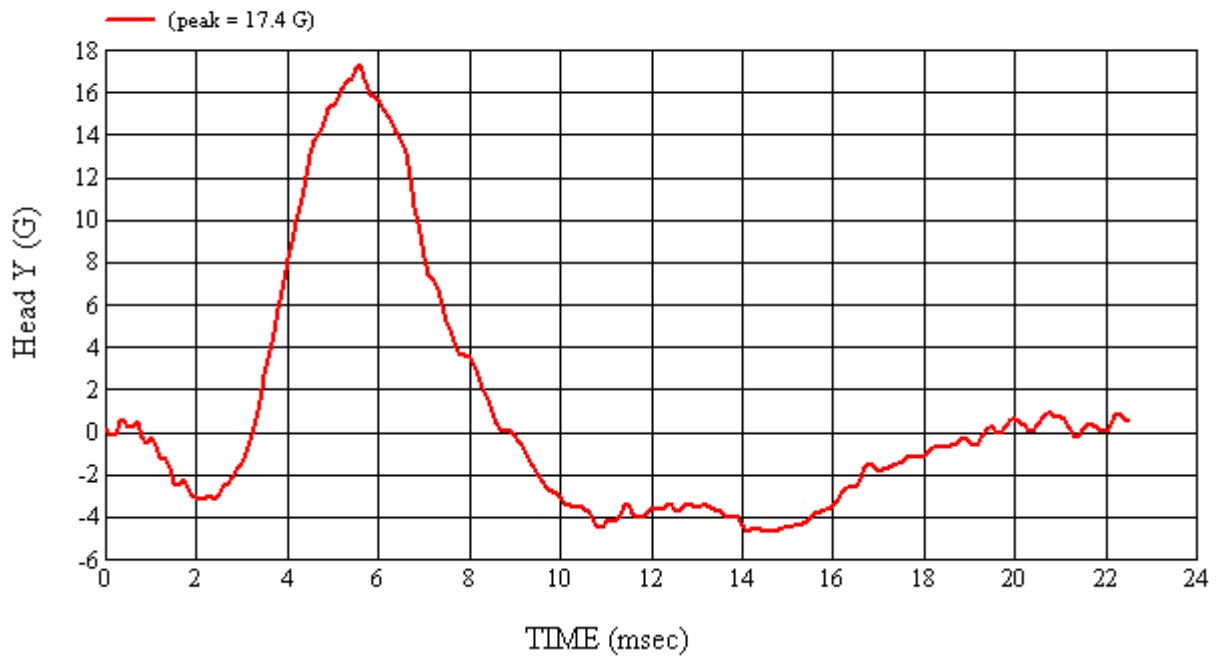
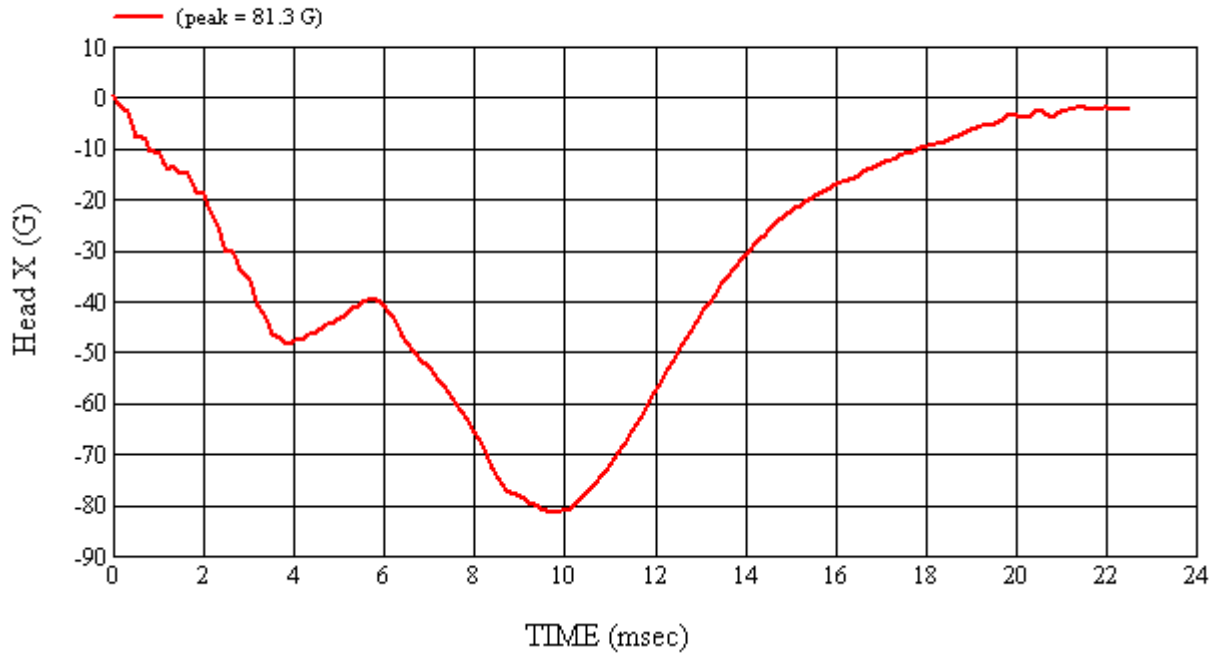
Recorded By:  Approved By*:  Date: 5/28/2009
 *Only necessary for NHTSA (Government) Compliance testing.

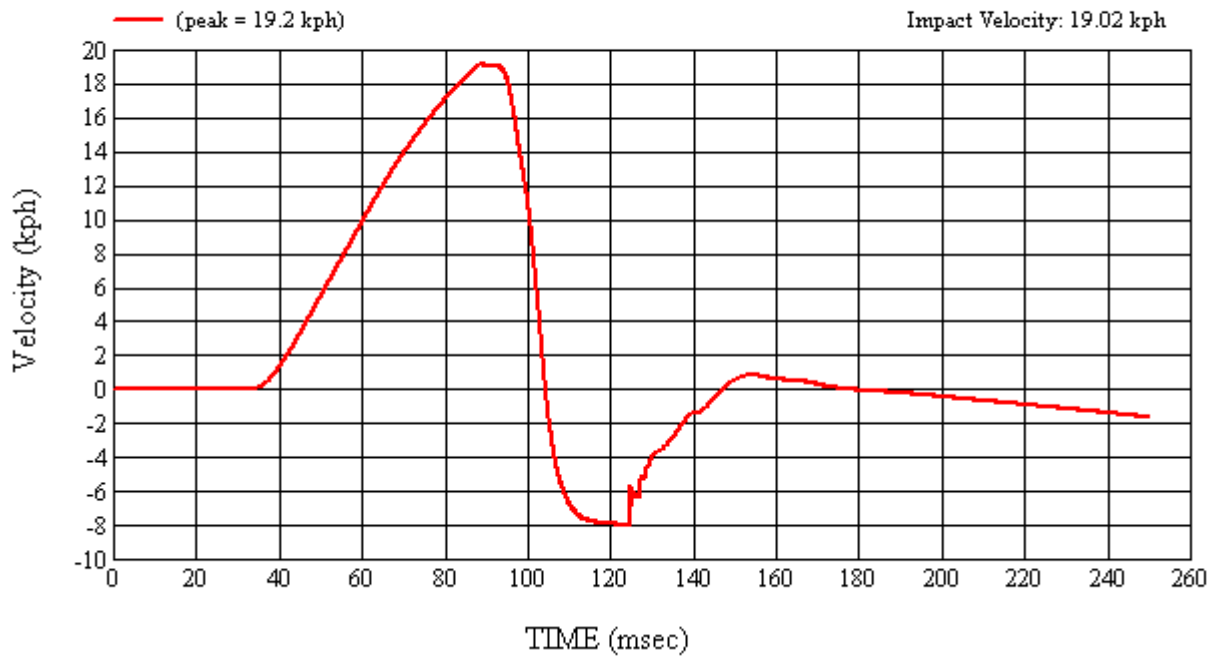
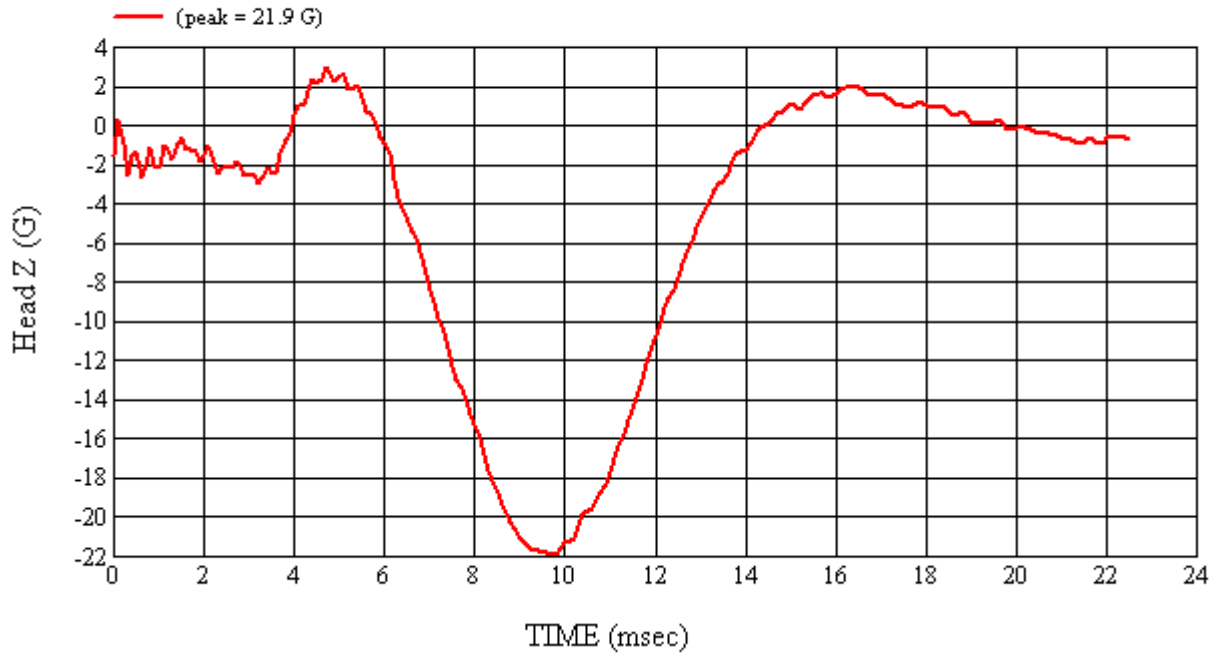
MGA Test #: FM9142

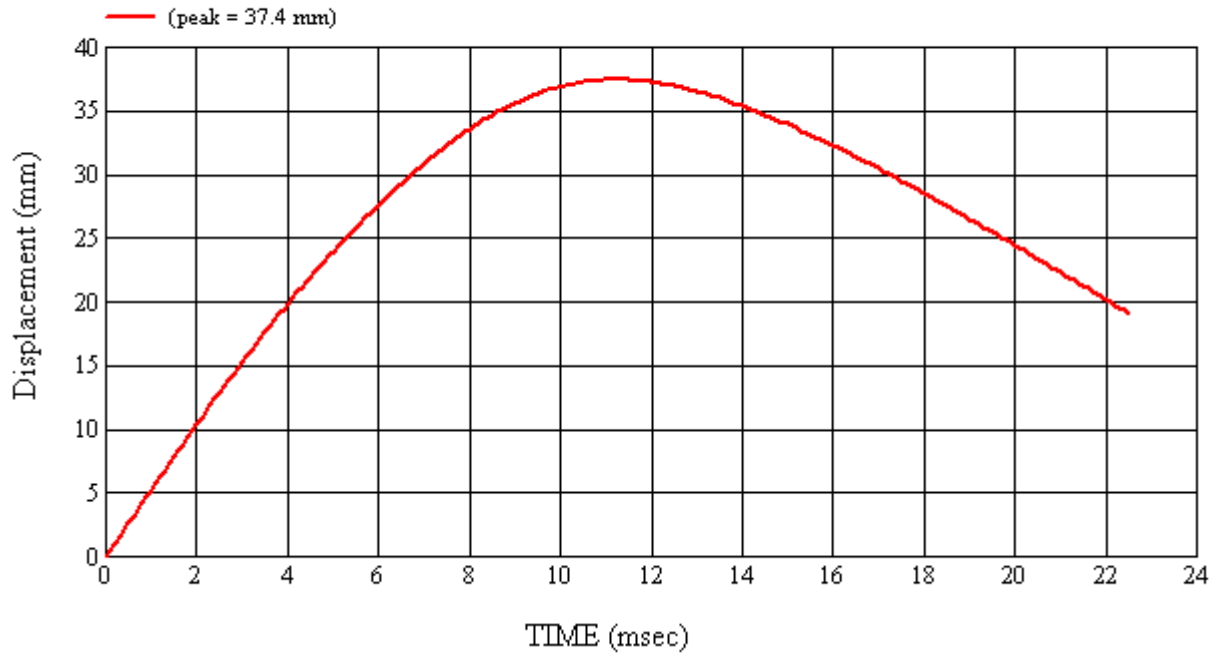
Target Location: AP3, Right Side

Test Date: 5/28/2009

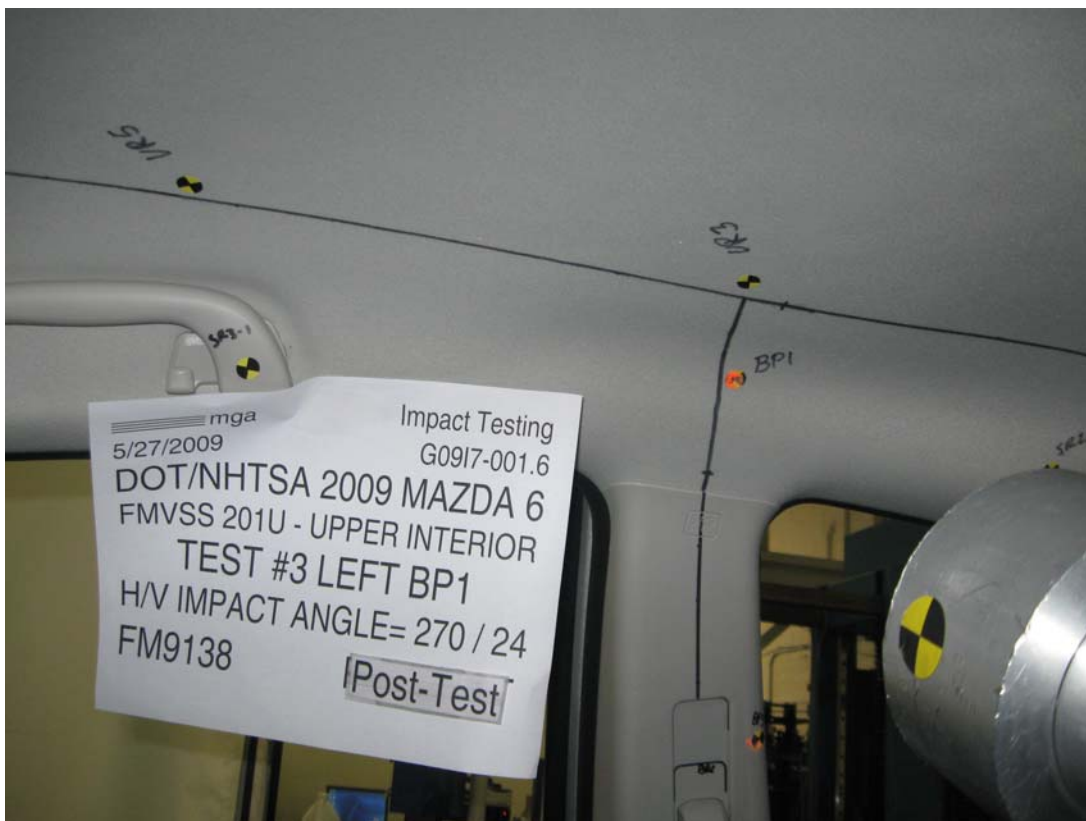
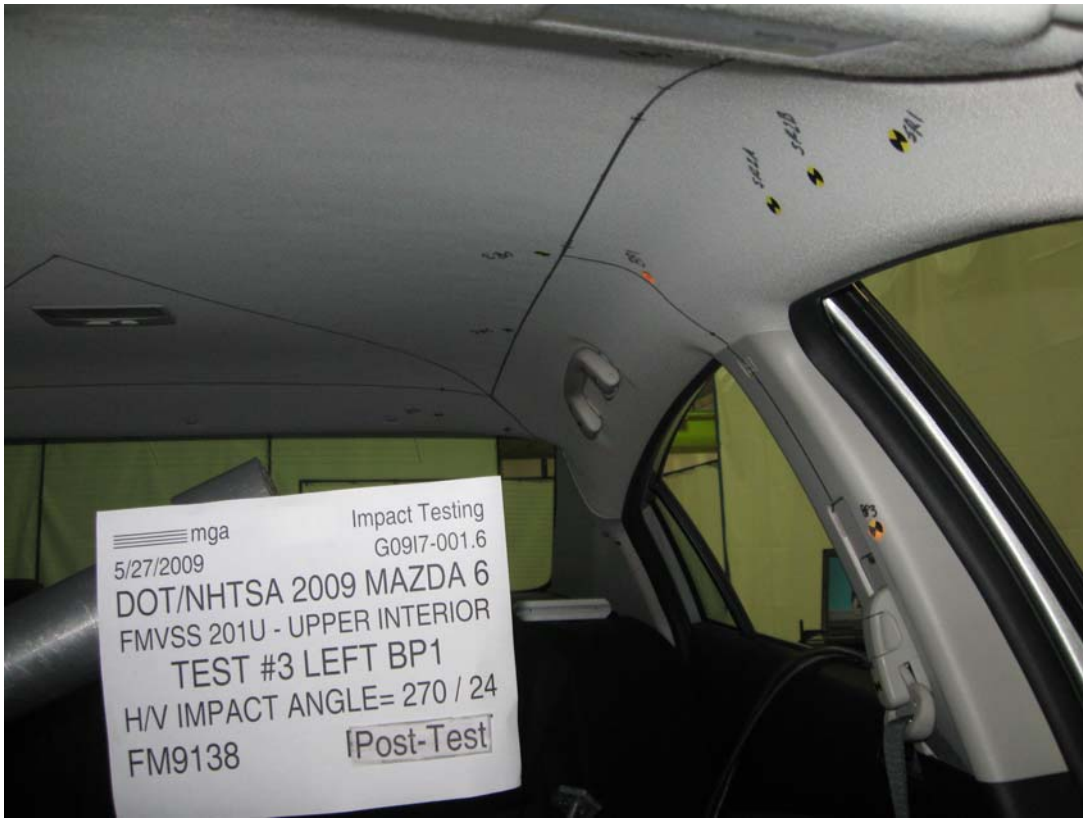














SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G09I7-001.6 VEHICLE YR/MAKE/MODEL:2009/DOT/NHTSA/Mazda 6

GENERAL TEST PARAMETERS:

Test Number:#3

Target (Vehicle Side): BP1Left

Temperature:22.0C

MGA Test Reference No.:FM9138

Humidity:59.0%

Approach Horizontal Angles:270°

Time of Test:1:21:49 PM

Approach Vertical Angles:24°

FMH Serial No:[038]

Additional Description:

TEST RESULTS:



HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
584	554	6.3	19.0	45	3 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-94	1.06	1.06
Y	6	J36197	106.3	0.85	0.85
Z	7	J36353	97.5	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

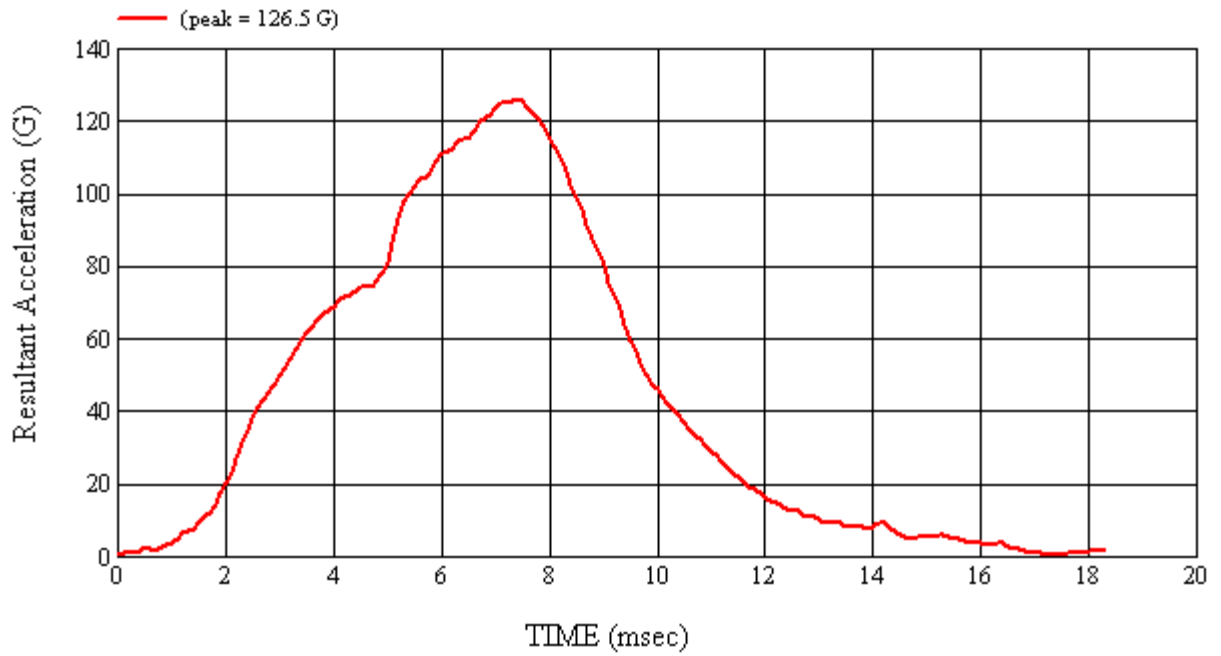
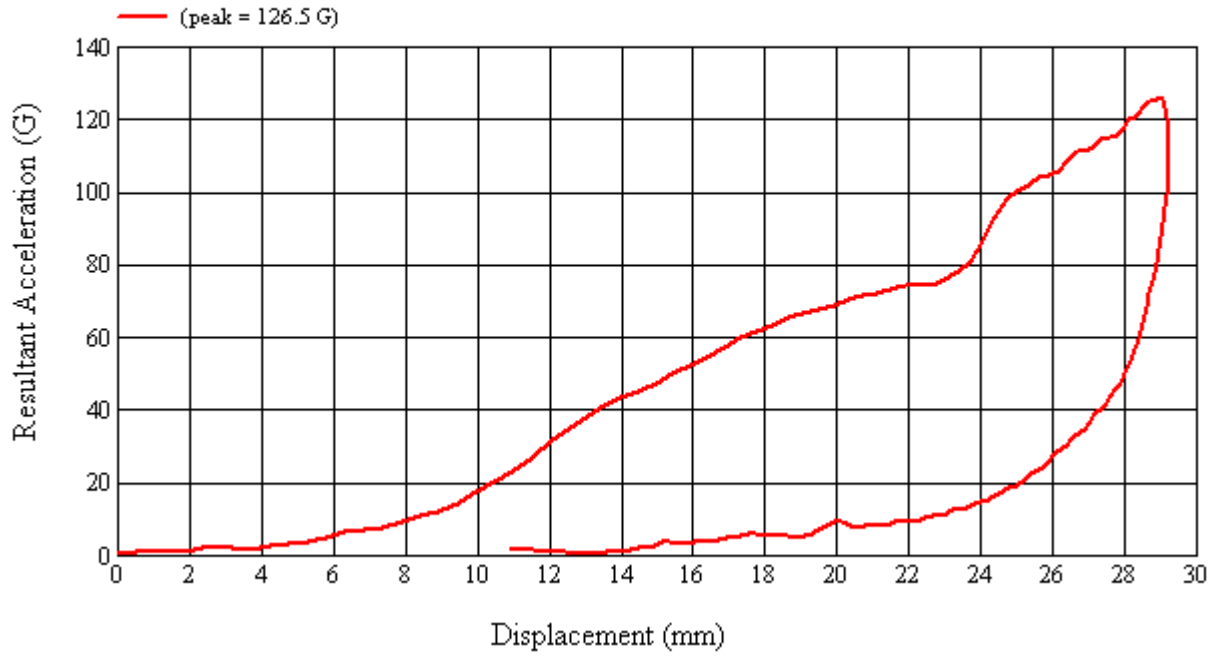
No damage observed

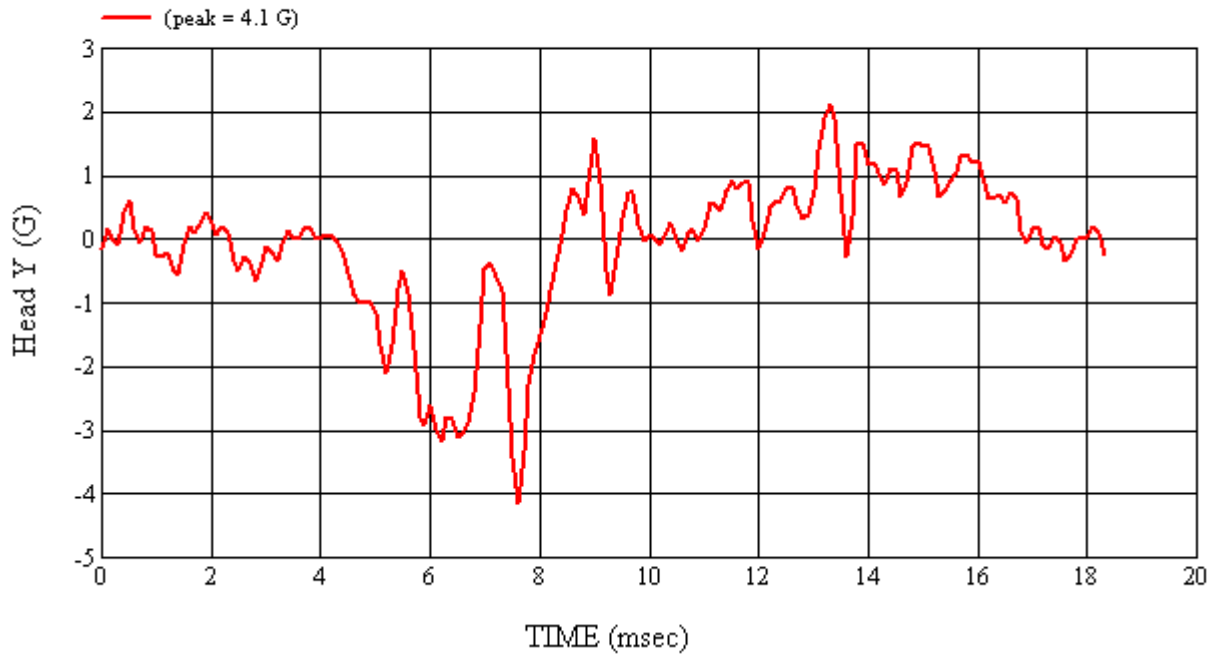
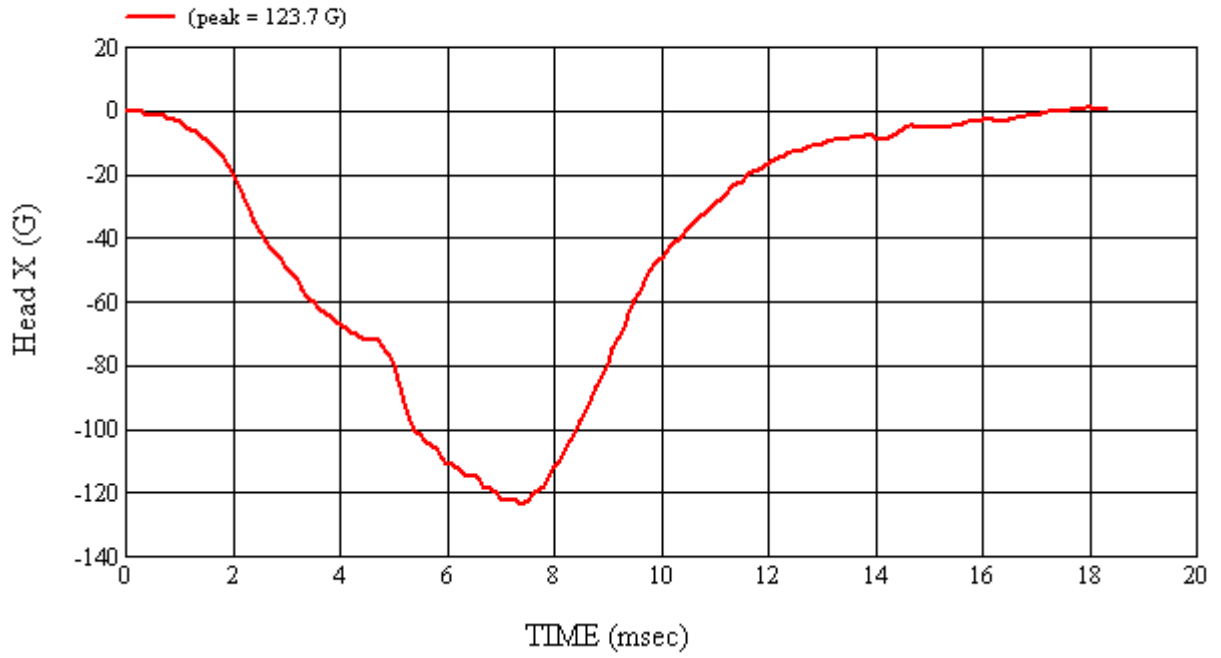
Recorded By:  Approved By*:  Date: 5/27/2009
 *Only necessary for NHTSA (Government) Compliance testing.

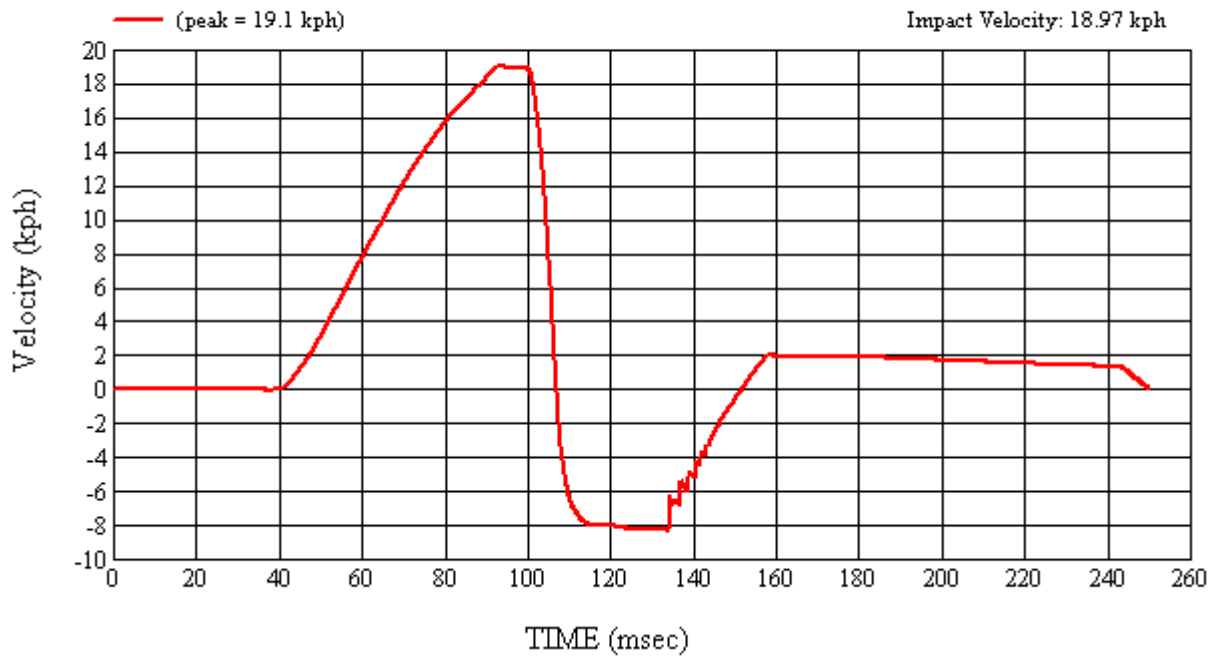
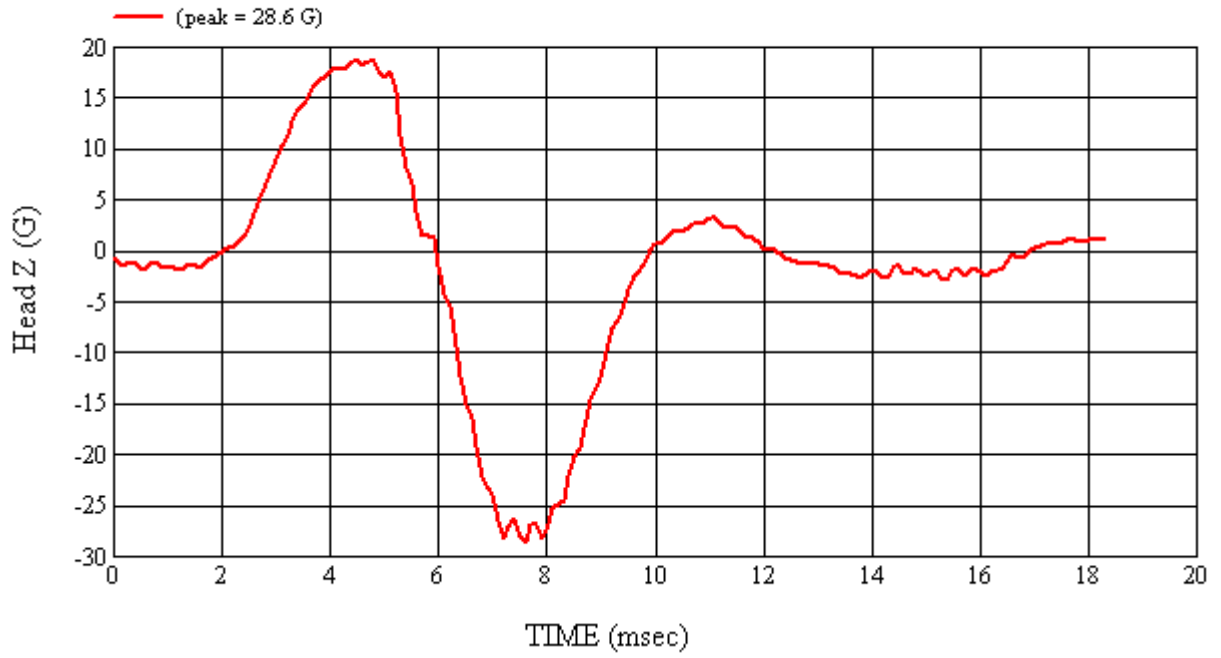
MGA Test #: FM9138

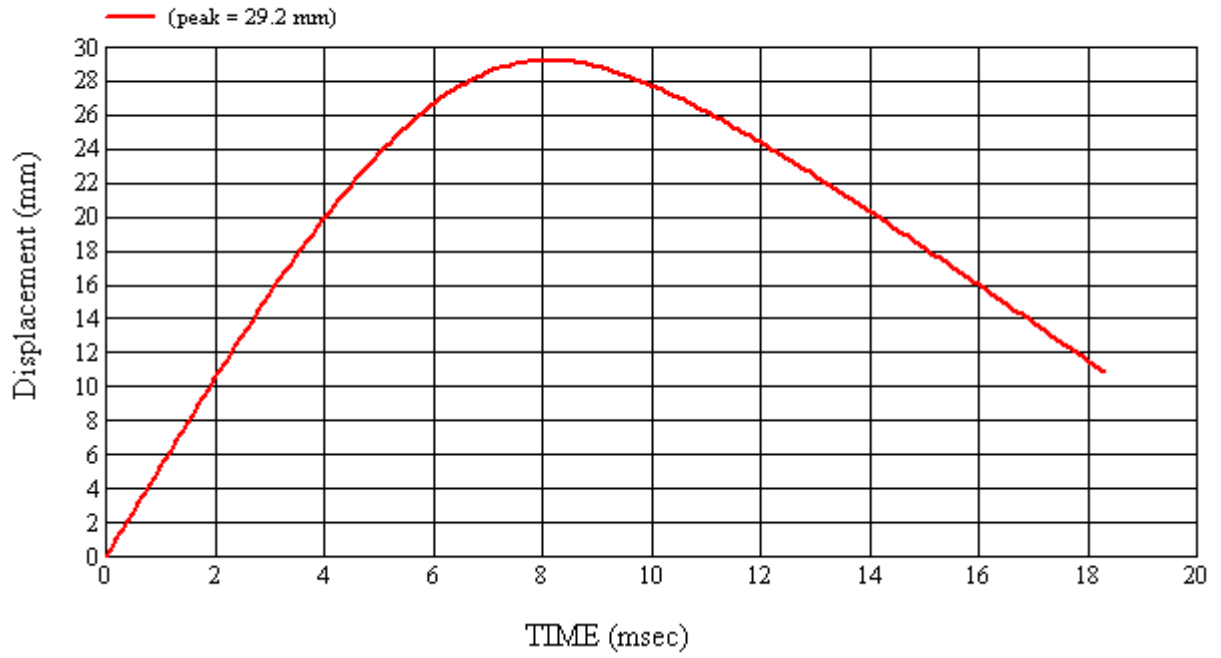
Target Location: BPI, Left Side

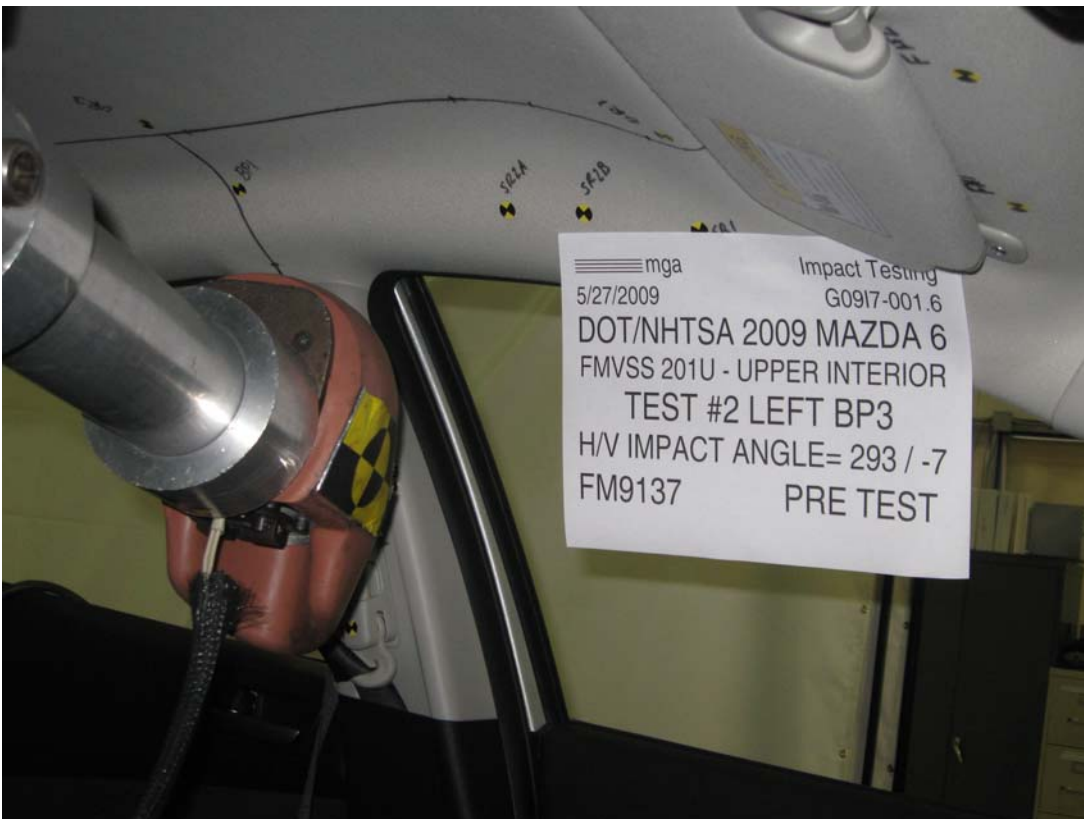
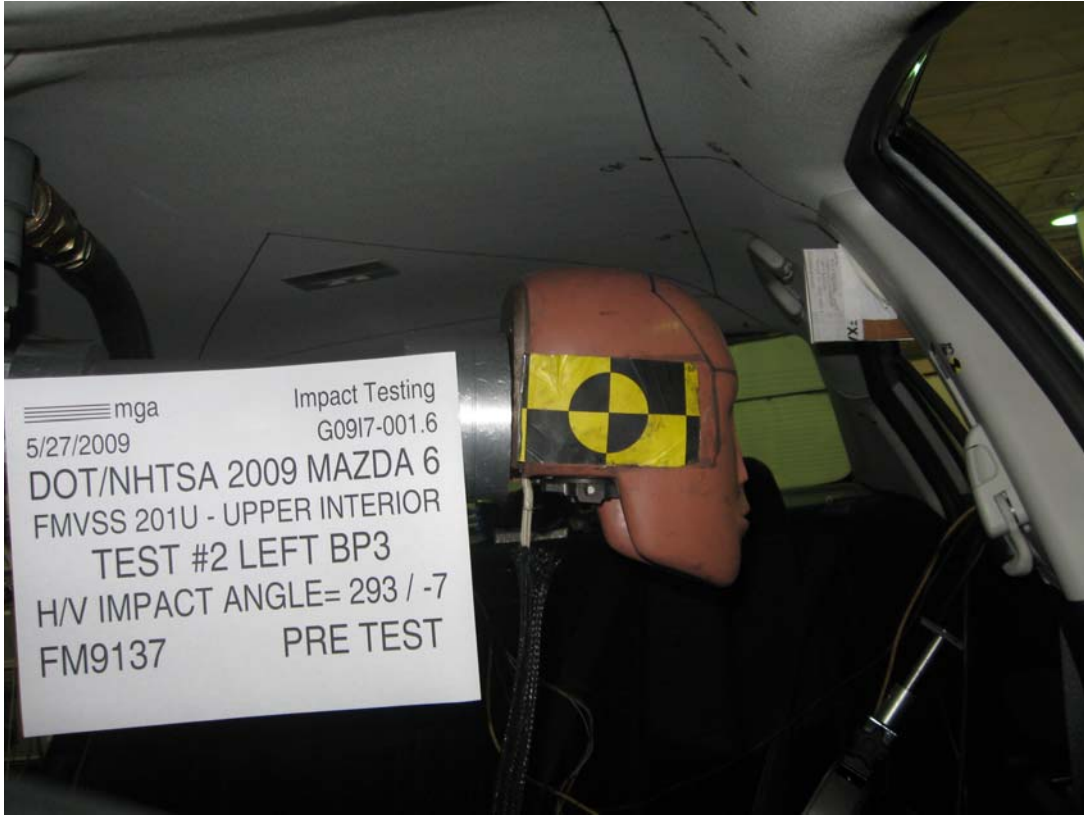
Test Date: 5/27/2009

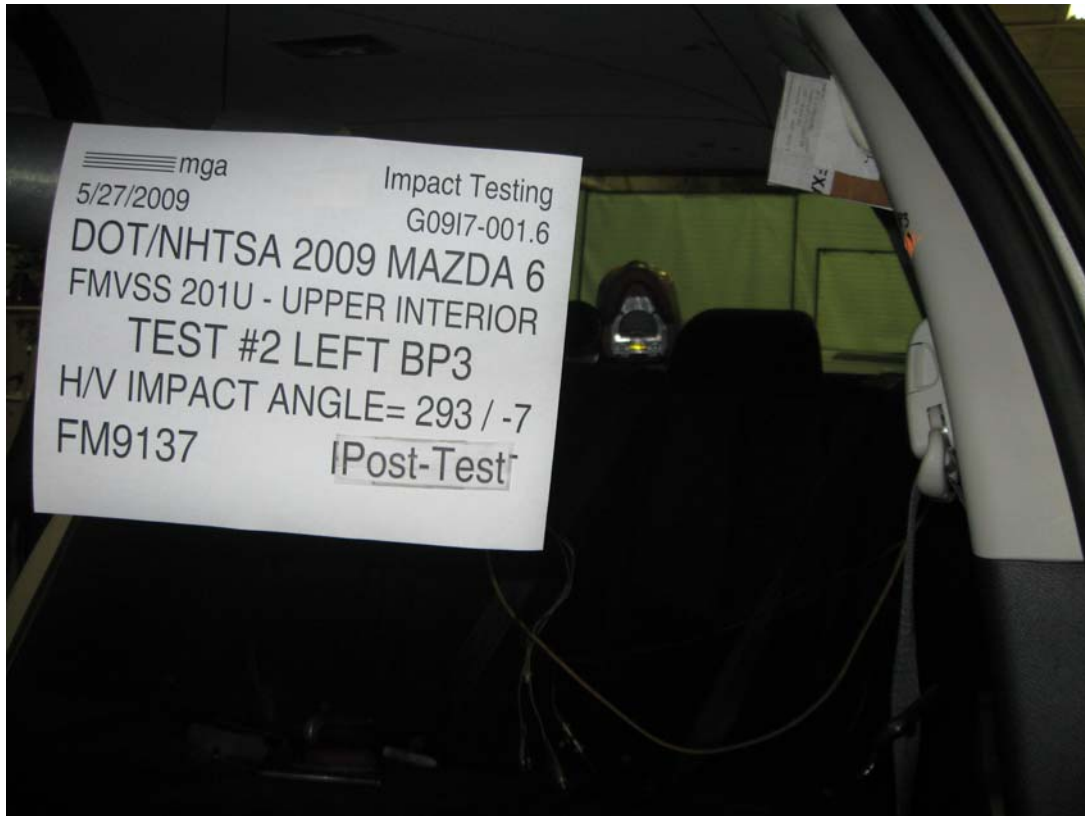














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Impact Testing

5/27/2009

G09I7-001.6

DOT/NHTSA 2009 MAZDA 6

FMVSS 201U - UPPER INTERIOR

TEST #2 LEFT BP3

H/V IMPACT ANGLE= 293 / -7

FM9137

I Post-Test

SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G09I7-001.6 VEHICLE YR/MAKE/MODEL:2009/DOT/NHTSA/Mazda 6

GENERAL TEST PARAMETERS:

Test Number:#2

Target (Vehicle Side): BP3Left

Temperature:22.2C

MGA Test Reference No.:FM9137

Humidity:58.5%

Approach Horizontal Angles:293°

Time of Test:12:26:34 PM

Approach Vertical Angles:-7°

FMH Serial No:[037]

Additional Description: Anchorage position full down

TEST RESULTS:



HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
794	831	7.7	23.9	22	9 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	AHTB2	-115.9	1.06	1.06
Y	6	J14103	93.7	0.85	0.85
Z	7	J35800	97.1	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

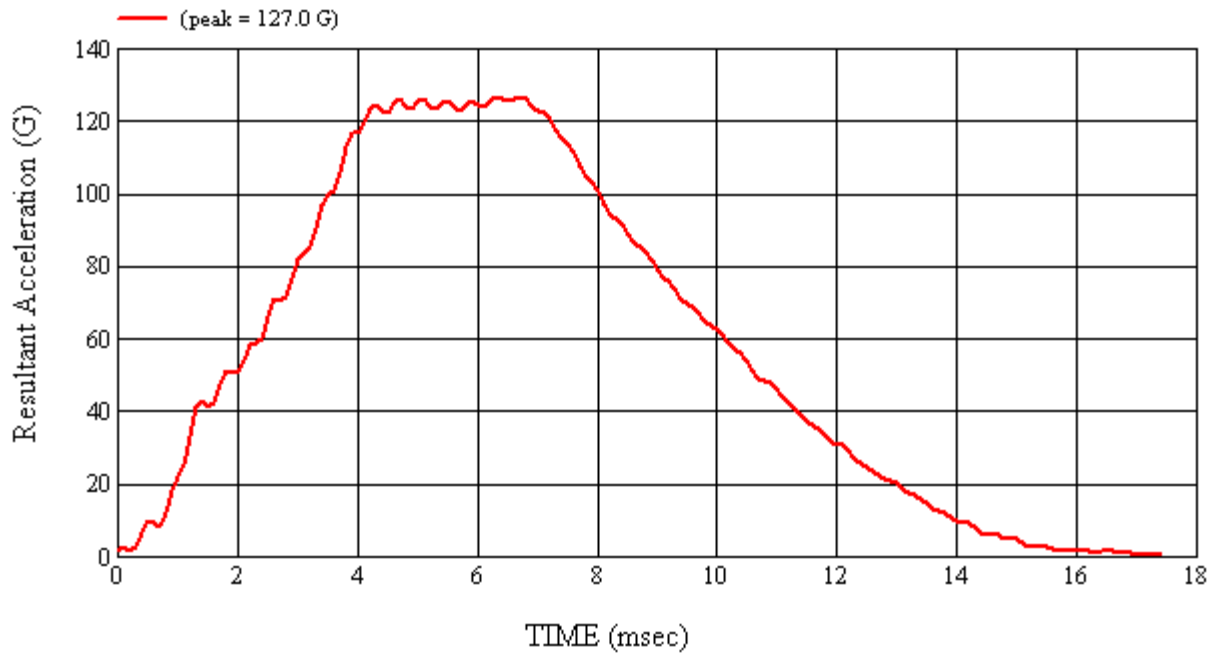
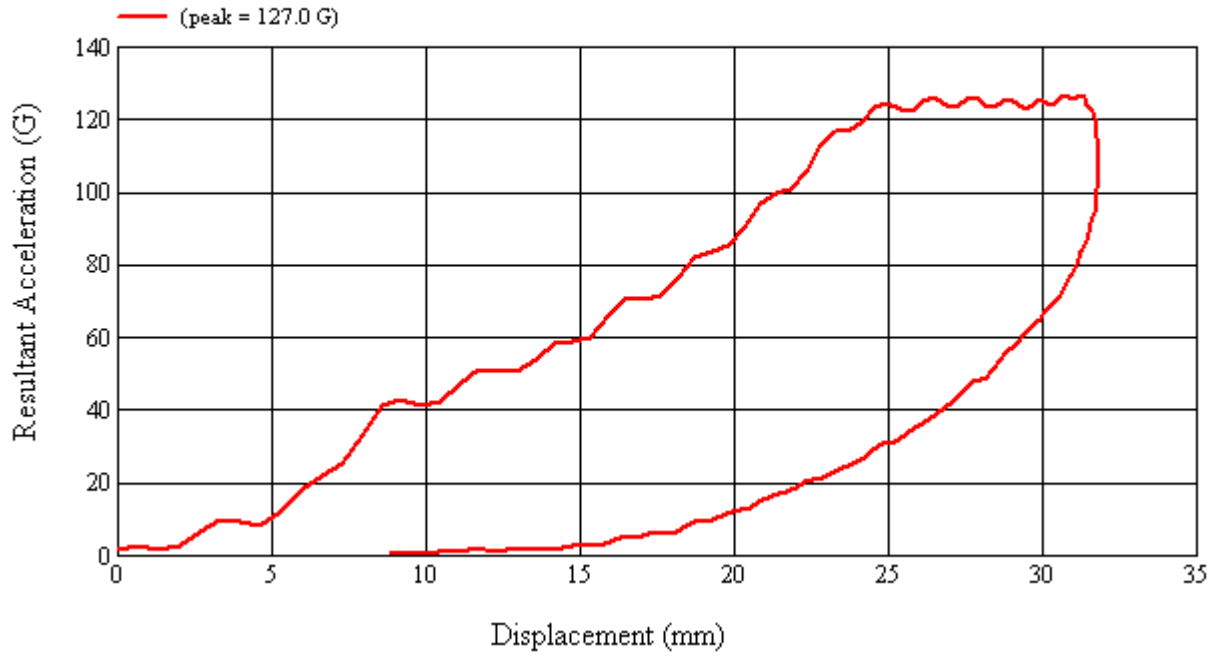
No damage observed

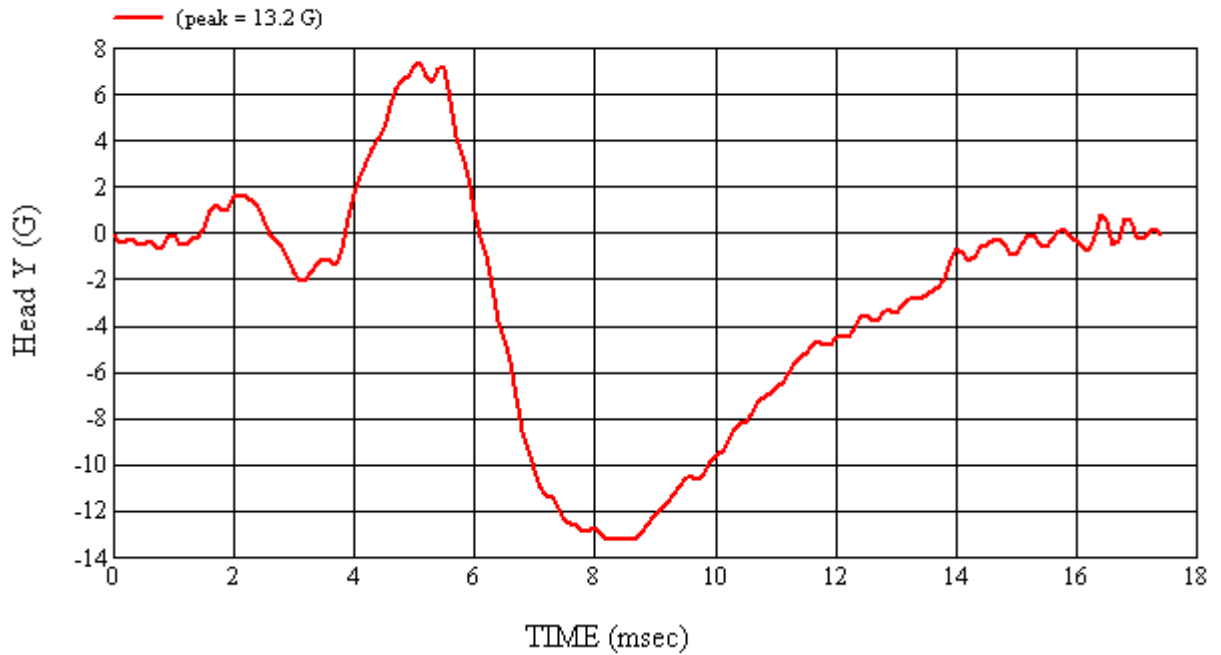
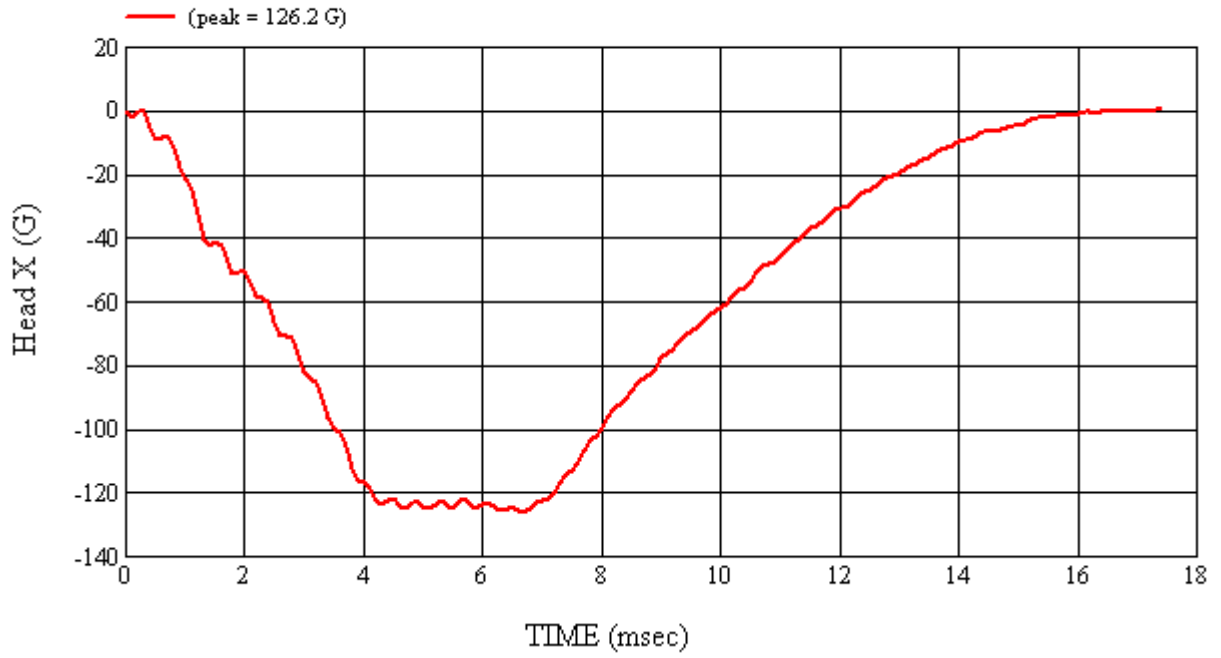
Recorded By:  Approved By*:  Date: 5/27/2009
 *Only necessary for NHTSA (Government) Compliance testing.

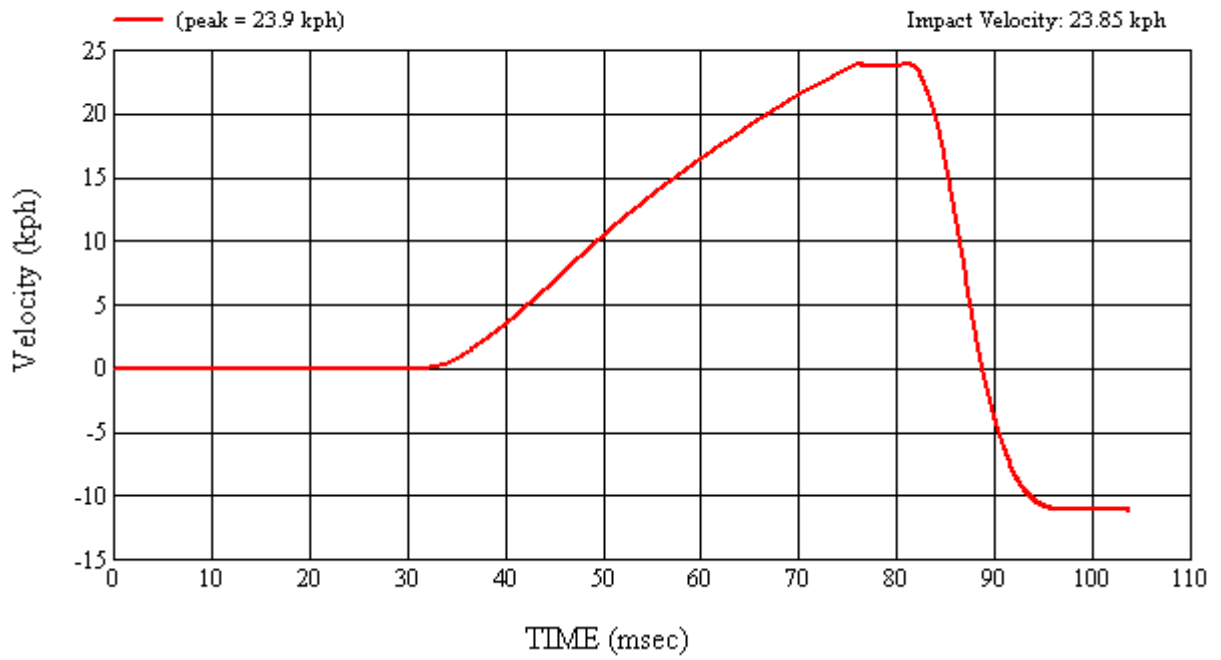
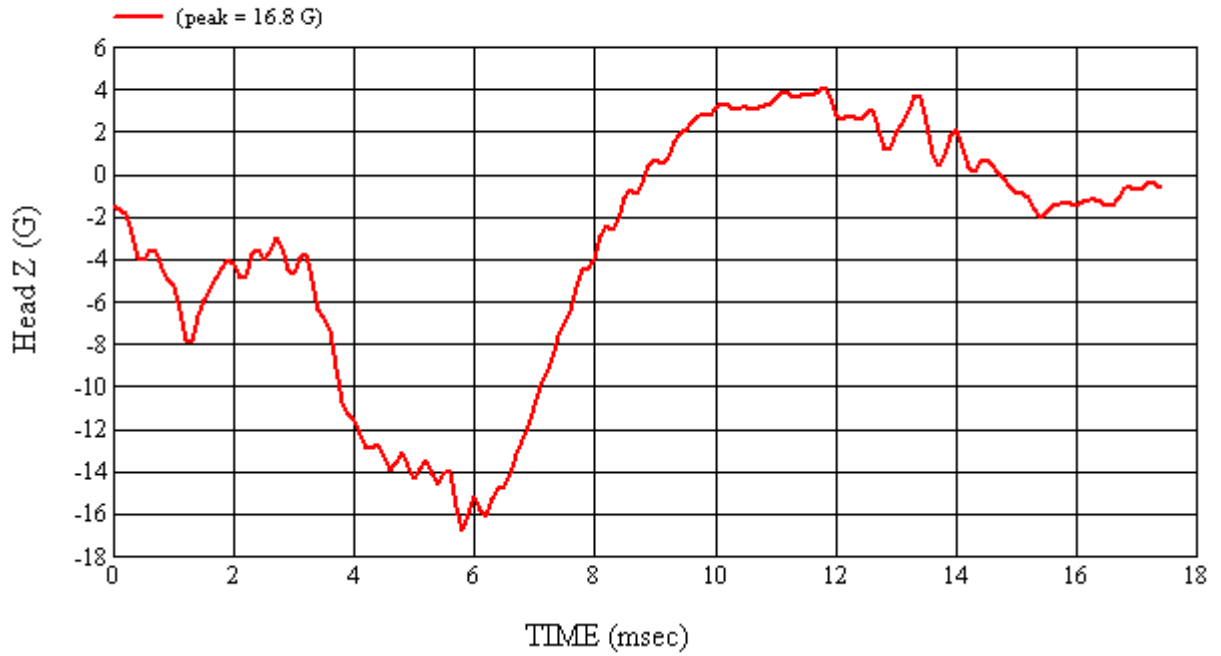
MGA Test #: FM9137

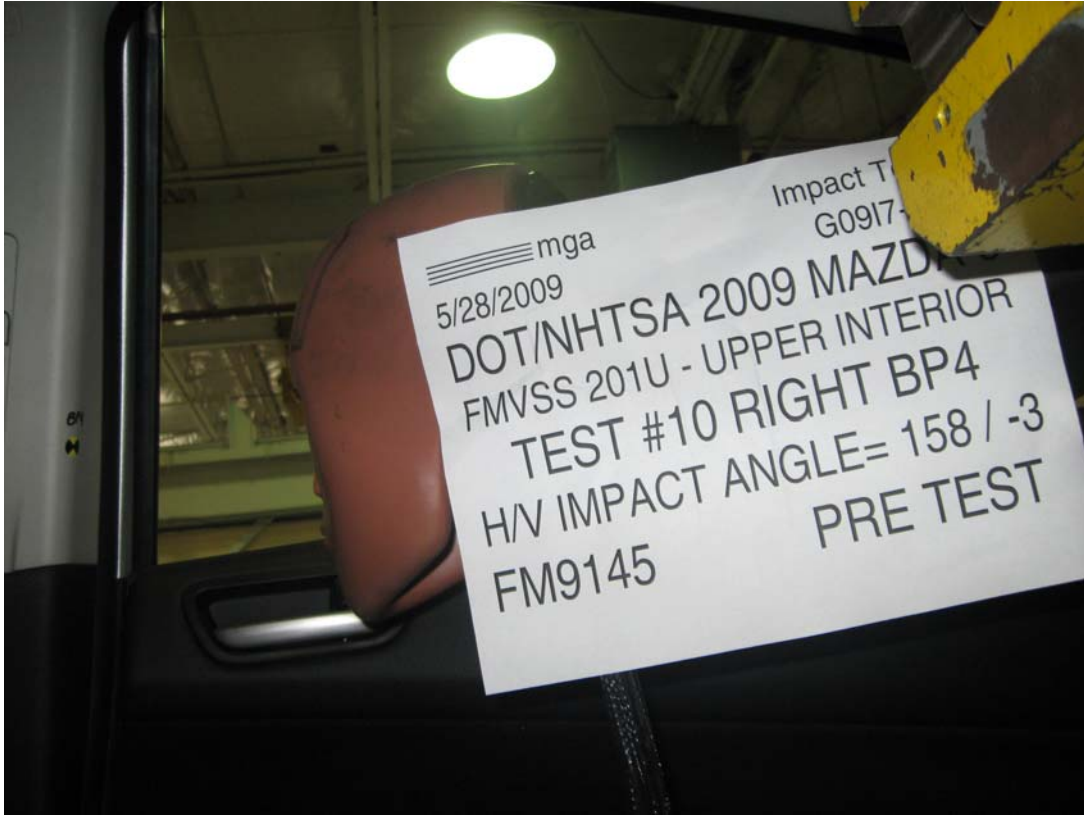
Target Location: BP3, Left Side

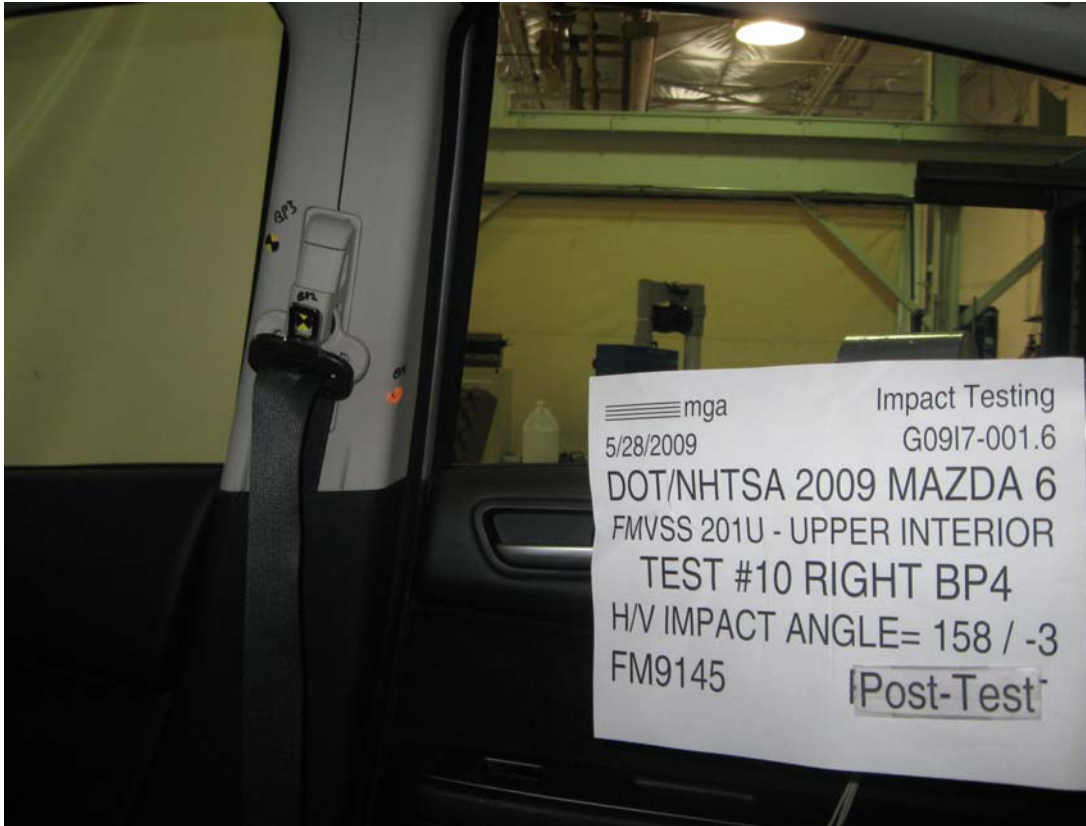
Test Date: 5/27/2009













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Impact Testing

5/28/2009

G0917-001.6

DOT/NHTSA 2009 MAZDA 6

FMVSS 201U - UPPER INTERIOR

TEST #10 RIGHT BP4

H/V IMPACT ANGLE= 158 / -3

FM9145

Post-Test

SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G09I7-001.6 VEHICLE YR/MAKE/MODEL:2009/DOT/NHTSA/Mazda 6

GENERAL TEST PARAMETERS:

Test Number:#10

Target (Vehicle Side): BP4Right

Temperature:21.6C

MGA Test Reference No.:FM9145

Humidity:55.9%

Approach Horizontal Angles:158°

Time of Test:2:20:24 PM

Approach Vertical Angles:-3°

FMH Serial No:[035]

Additional Description:anchorage full down

TEST RESULTS:



HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
793	830	5.7	23.8	12	3 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-95.6	1.06	1.06
Y	6	J22664	94.3	0.85	0.85
Z	7	J35924	92.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

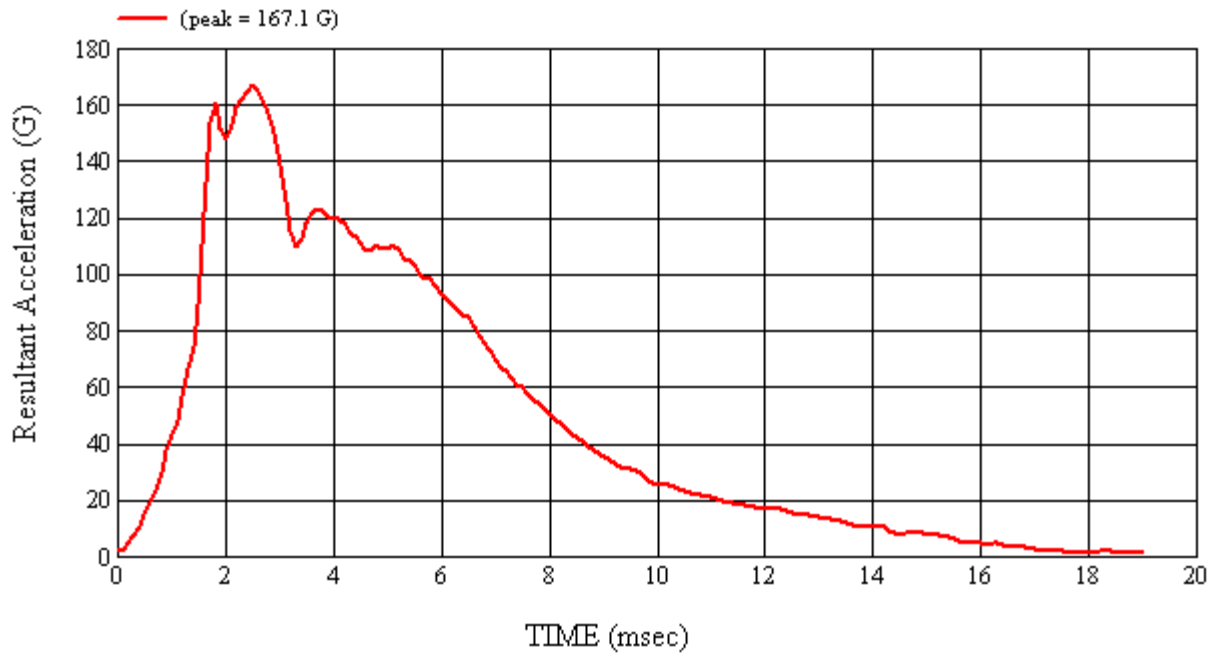
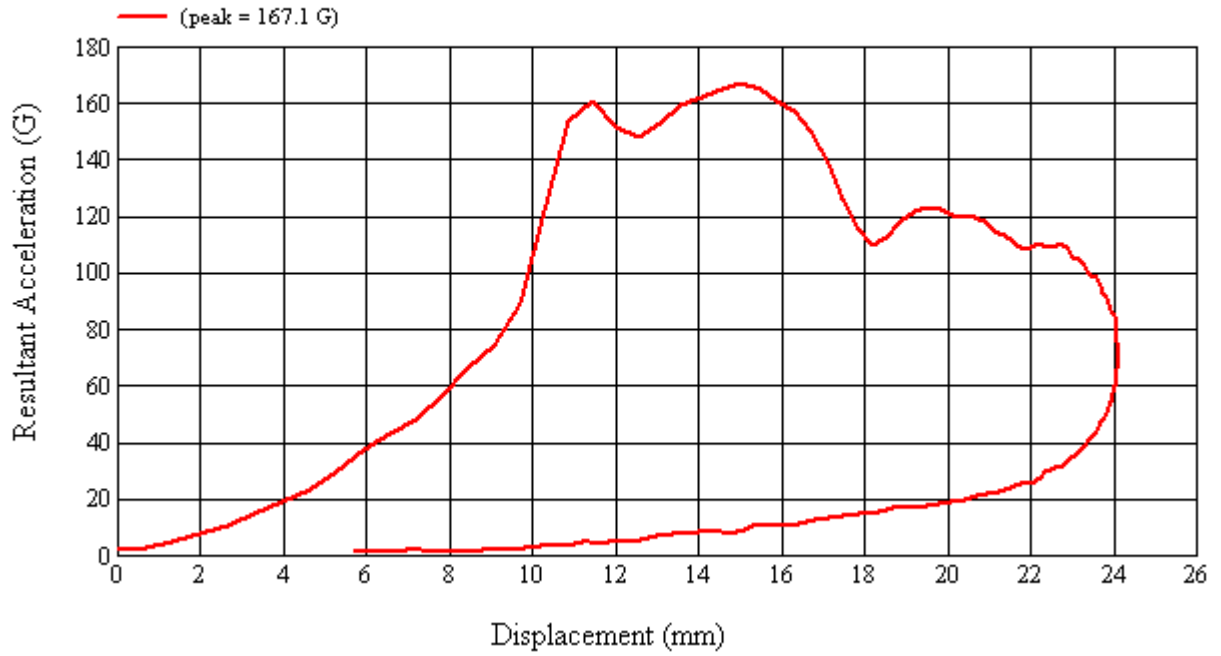
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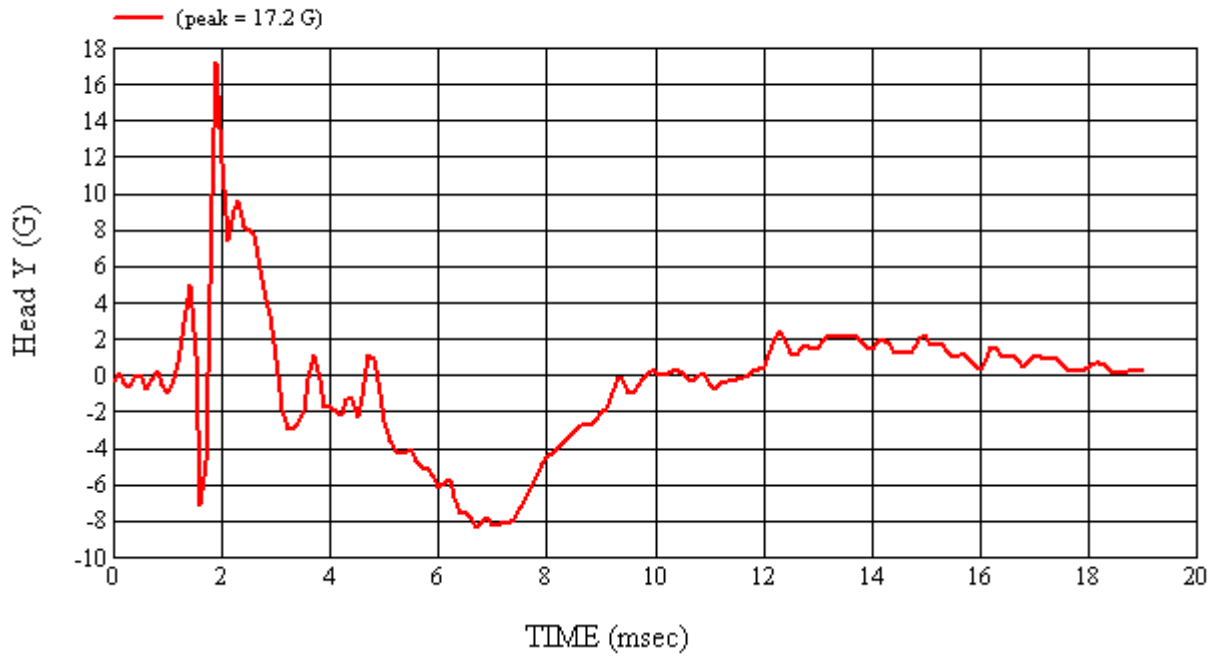
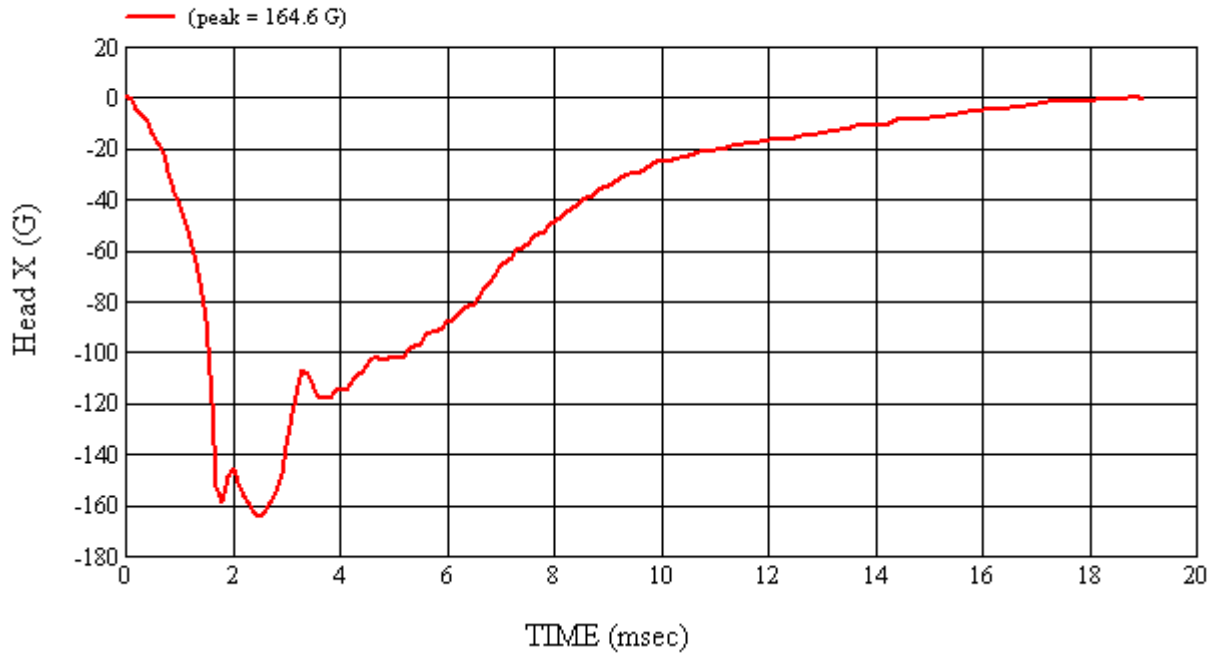
Recorded By:  Approved By*:  Date: 5/28/2009
 *Only necessary for NHTSA (Government) Compliance testing.

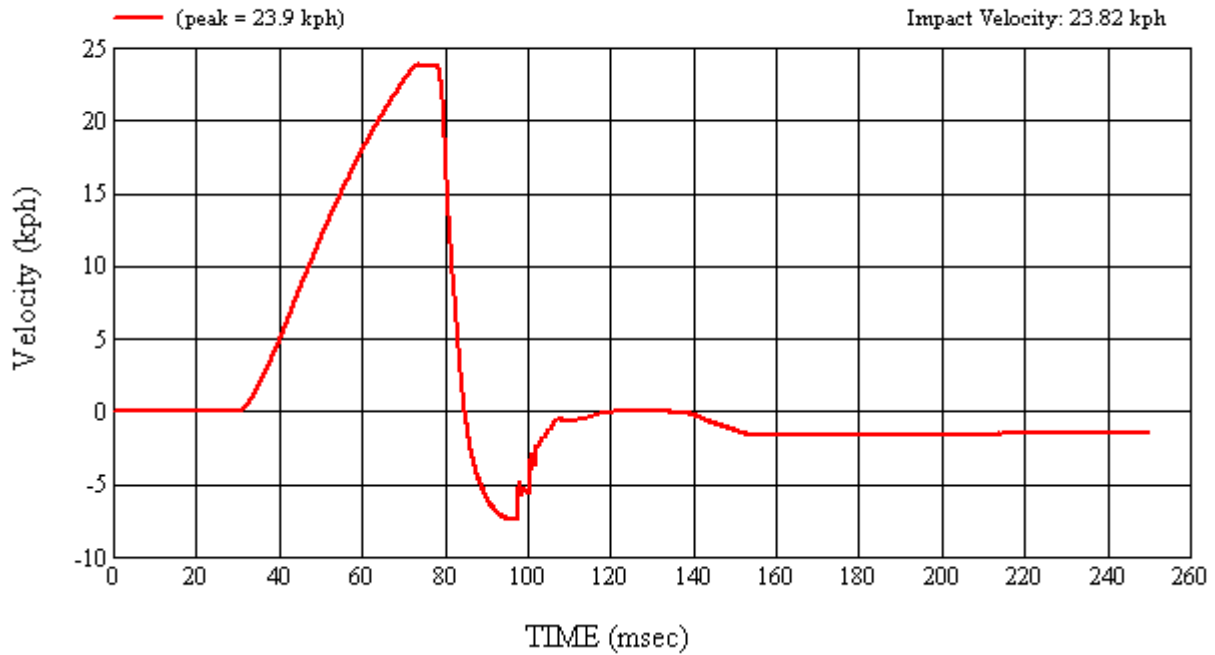
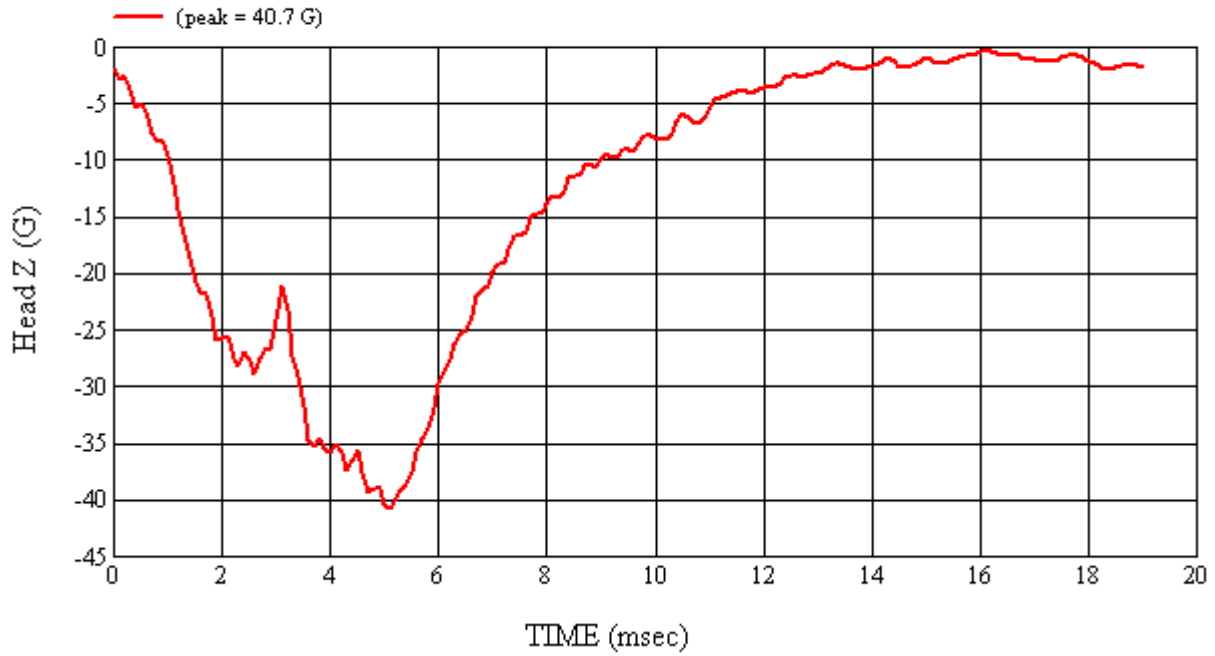
MGA Test #: FM9145

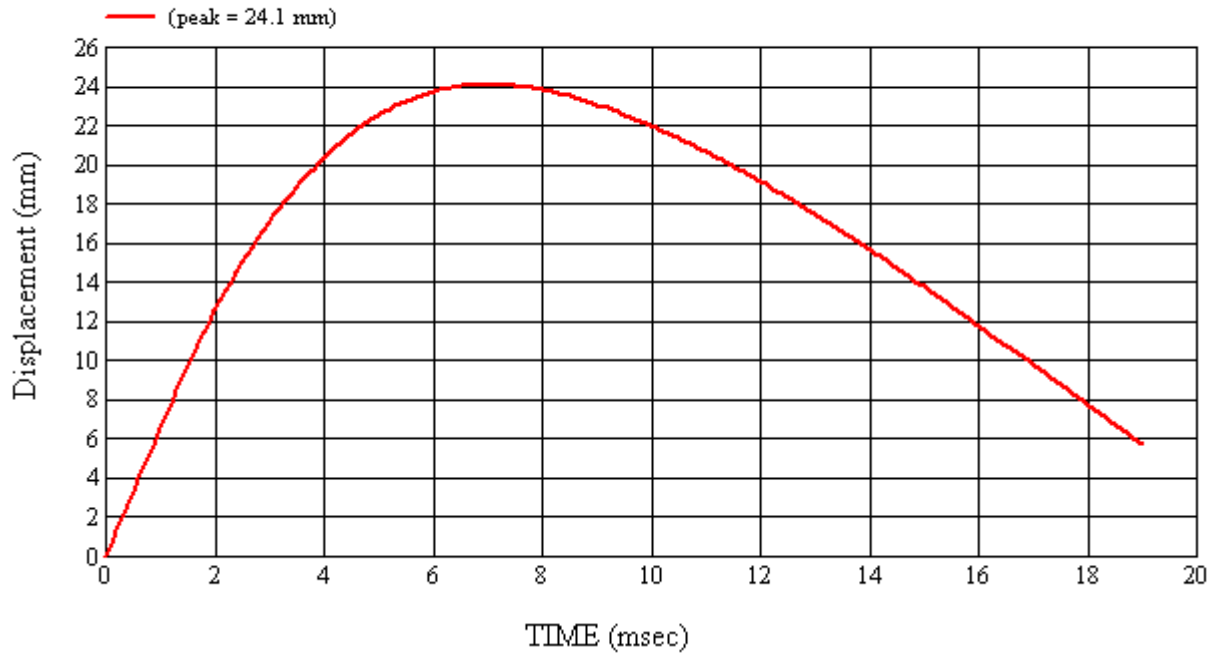
Target Location: BP4, Right Side

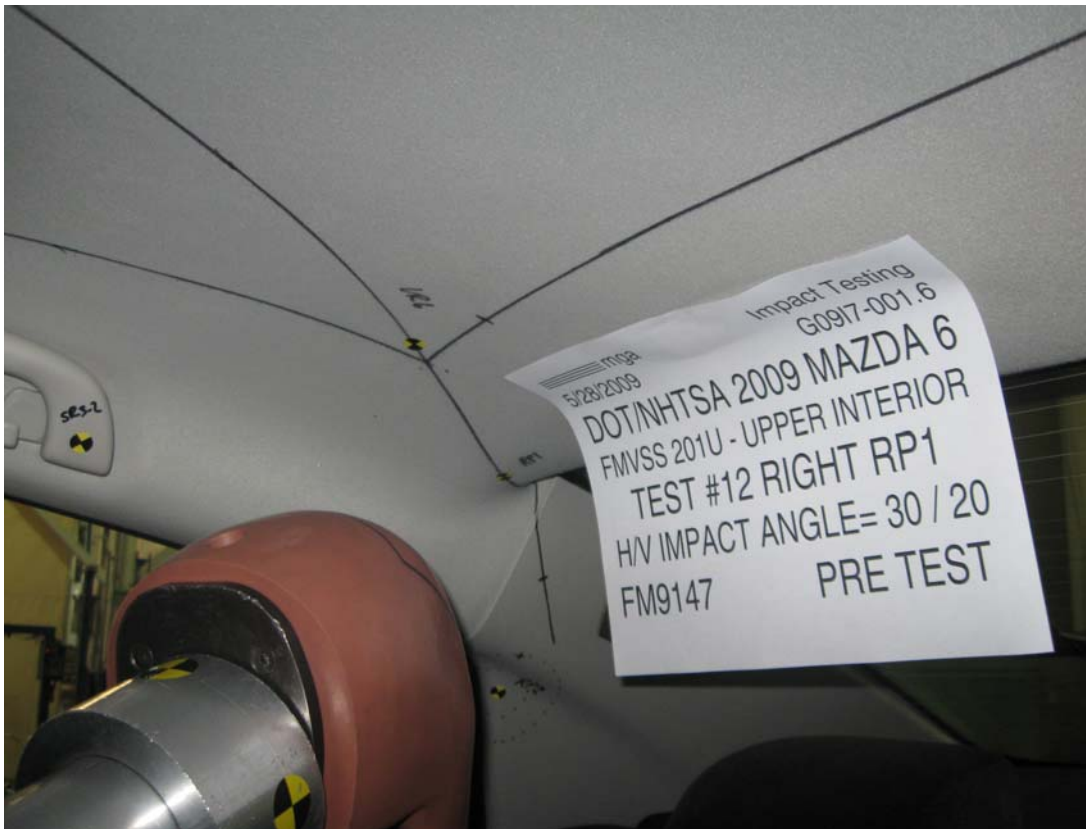
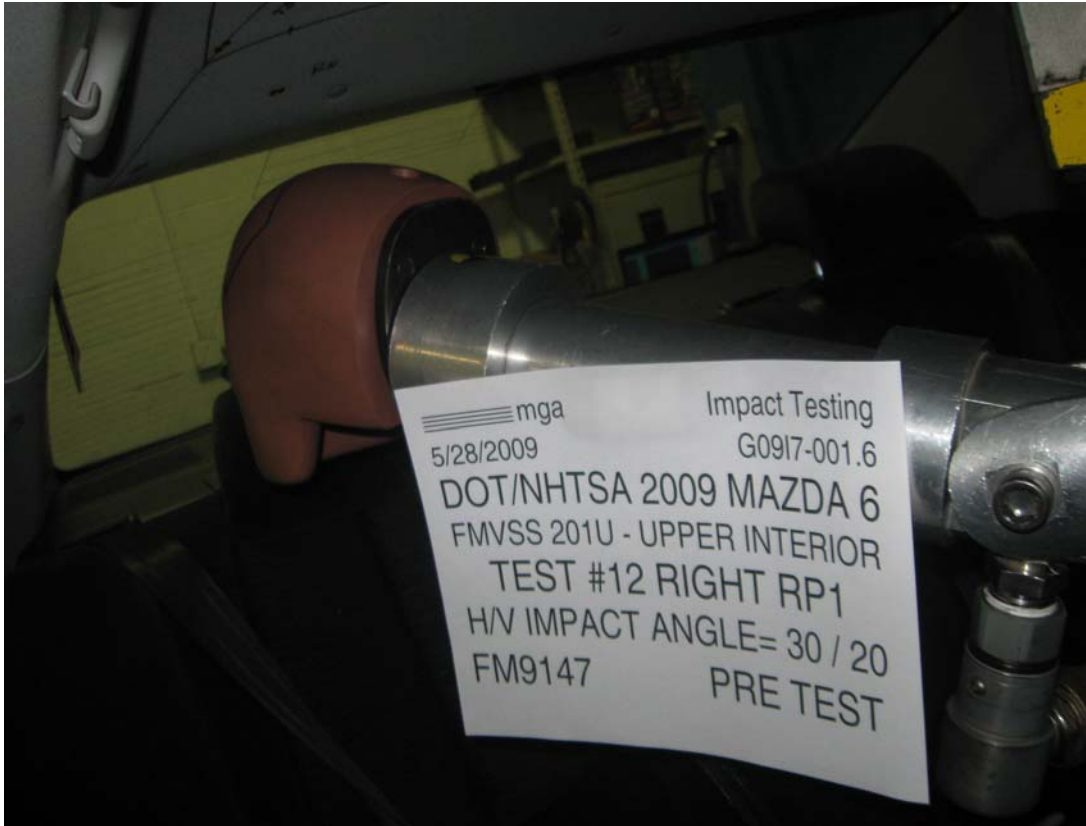
Test Date: 5/28/2009















SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G09I7-001.6 VEHICLE YR/MAKE/MODEL:2009/DOT/NHTSA/Mazda 6

GENERAL TEST PARAMETERS:

Target (Vehicle Side): RP1Right

MGA Test Reference No.:FM9147

Approach Horizontal Angles:30°

Approach Vertical Angles:20°

Additional Description:

Test Number:#12

Temperature:20.9C

Humidity:57.1%

Time of Test:4:24:17 PM

FMH Serial No:[038]

TEST RESULTS:



HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
336	224	10	23.4	68	2 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-94	1.06	1.06
Y	6	J36197	106.3	0.85	0.85
Z	7	J36353	97.5	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No damage observed

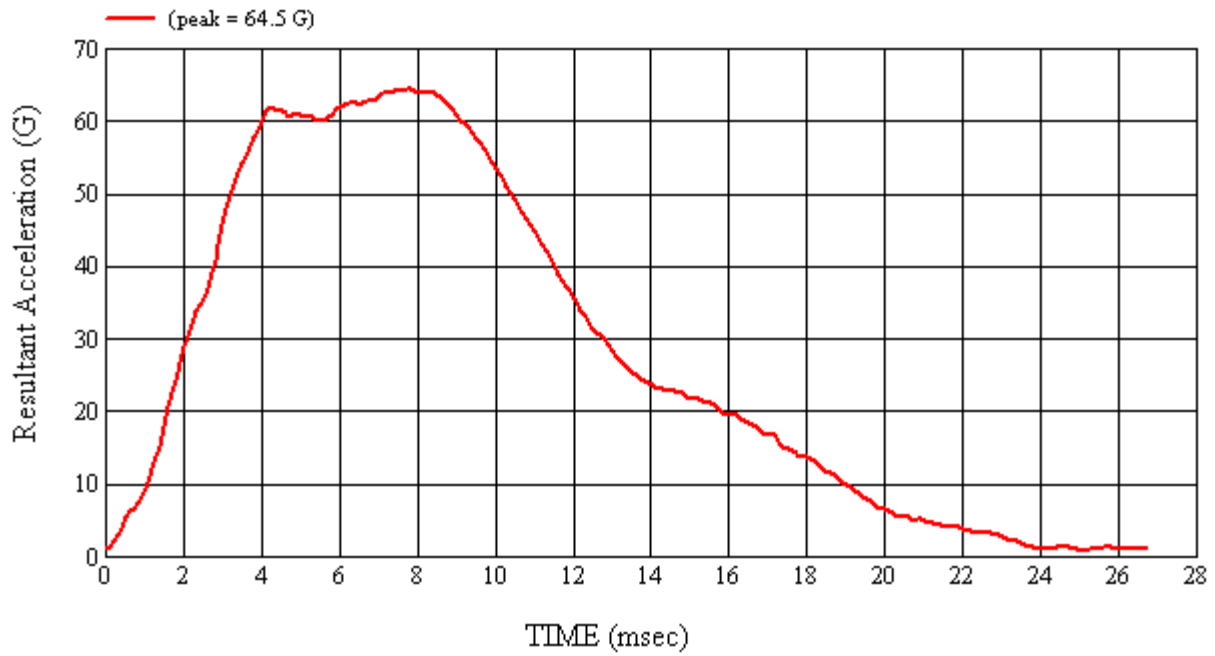
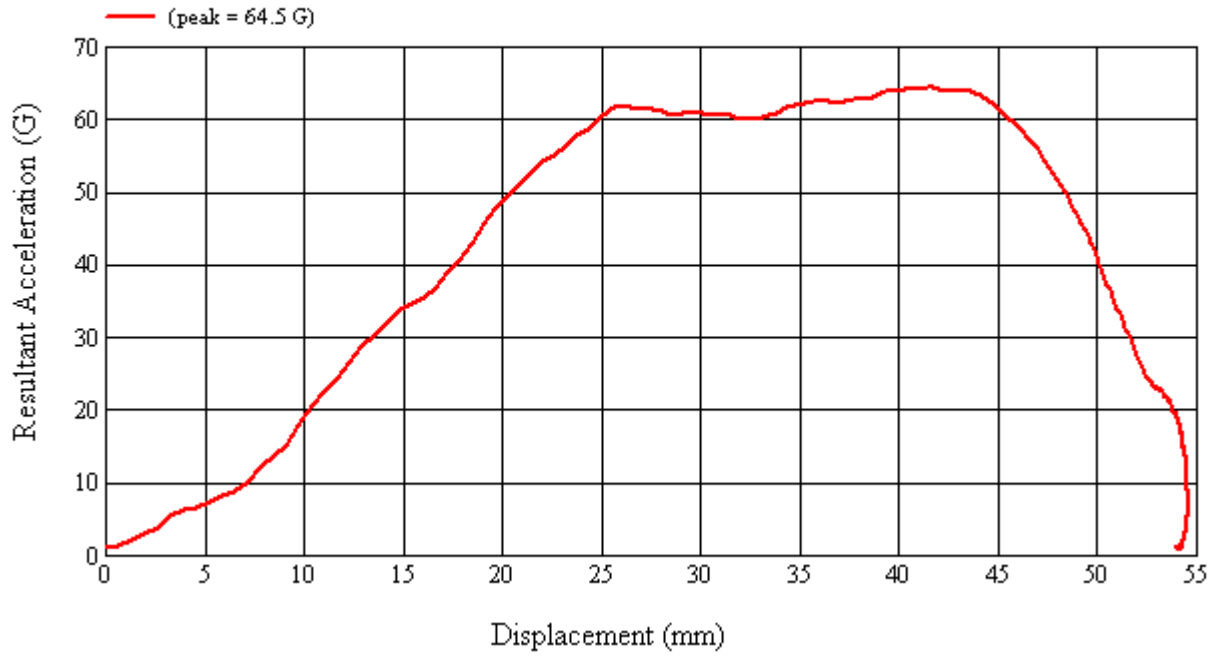
Recorded By:  Approved By*:  Date: 5/28/2009

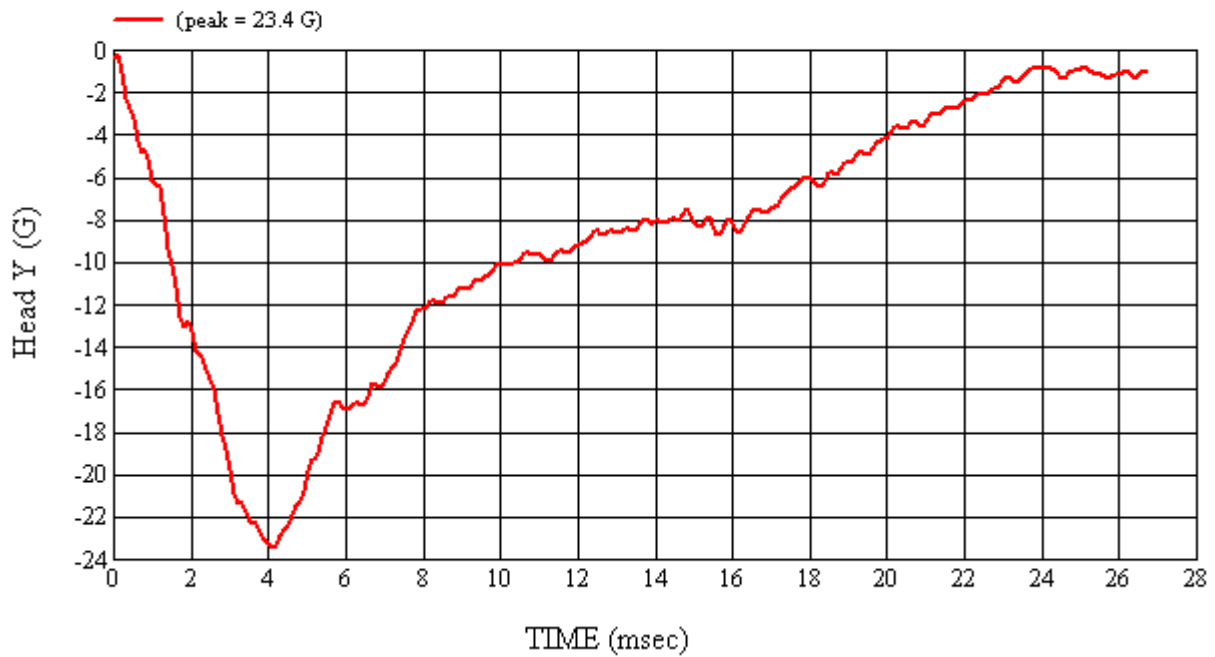
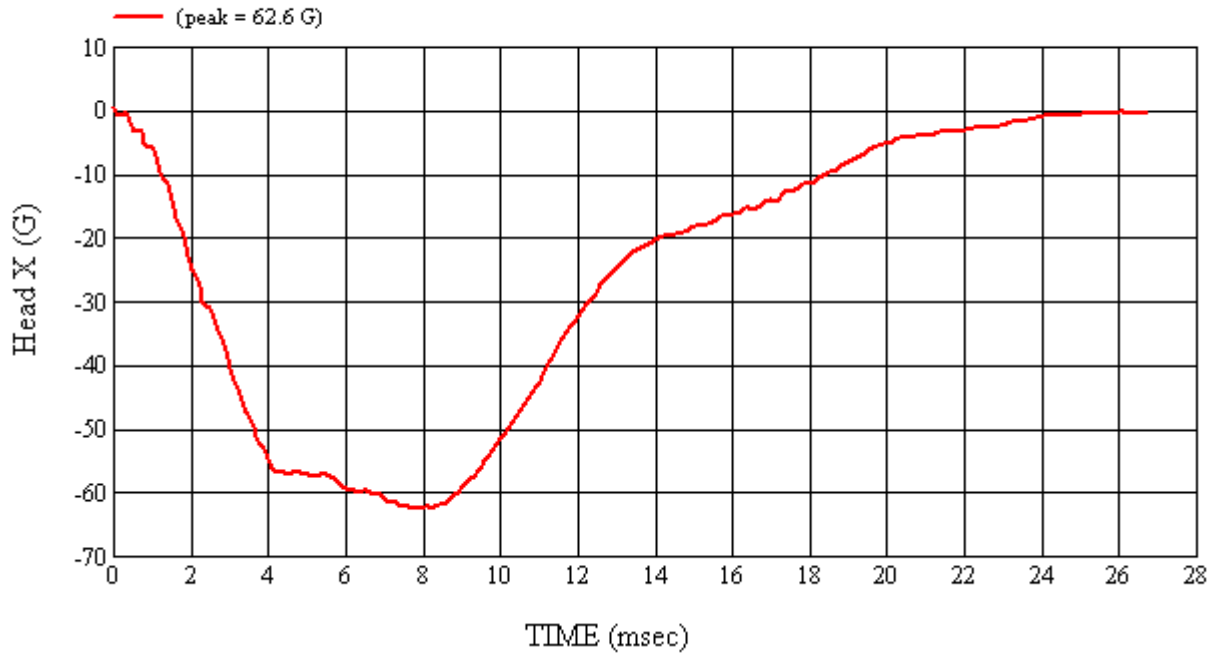
*Only necessary for NHTSA (Government) Compliance testing.

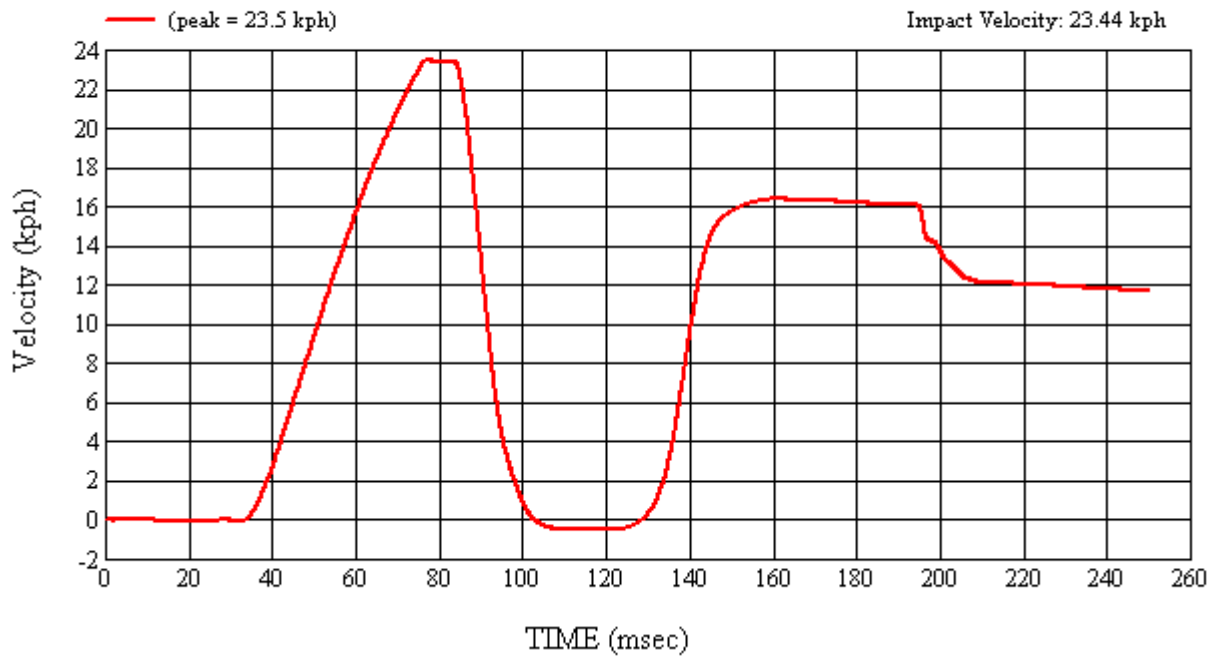
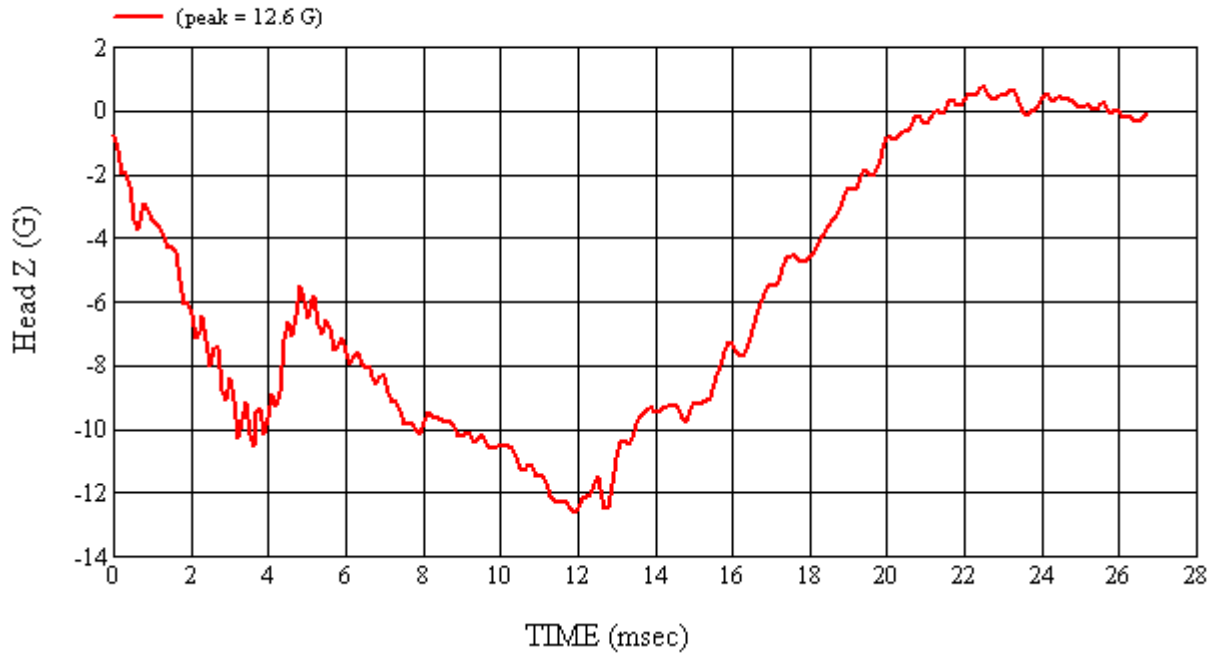
MGA Test #: FM9147

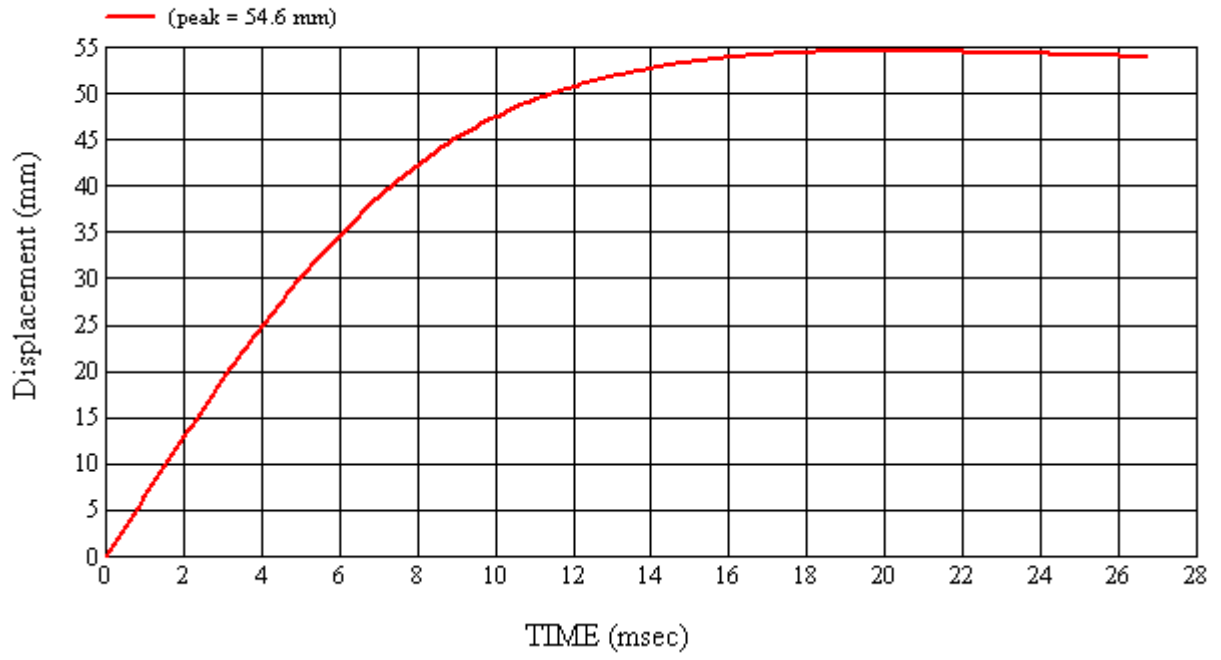
Target Location: RPI, Right Side

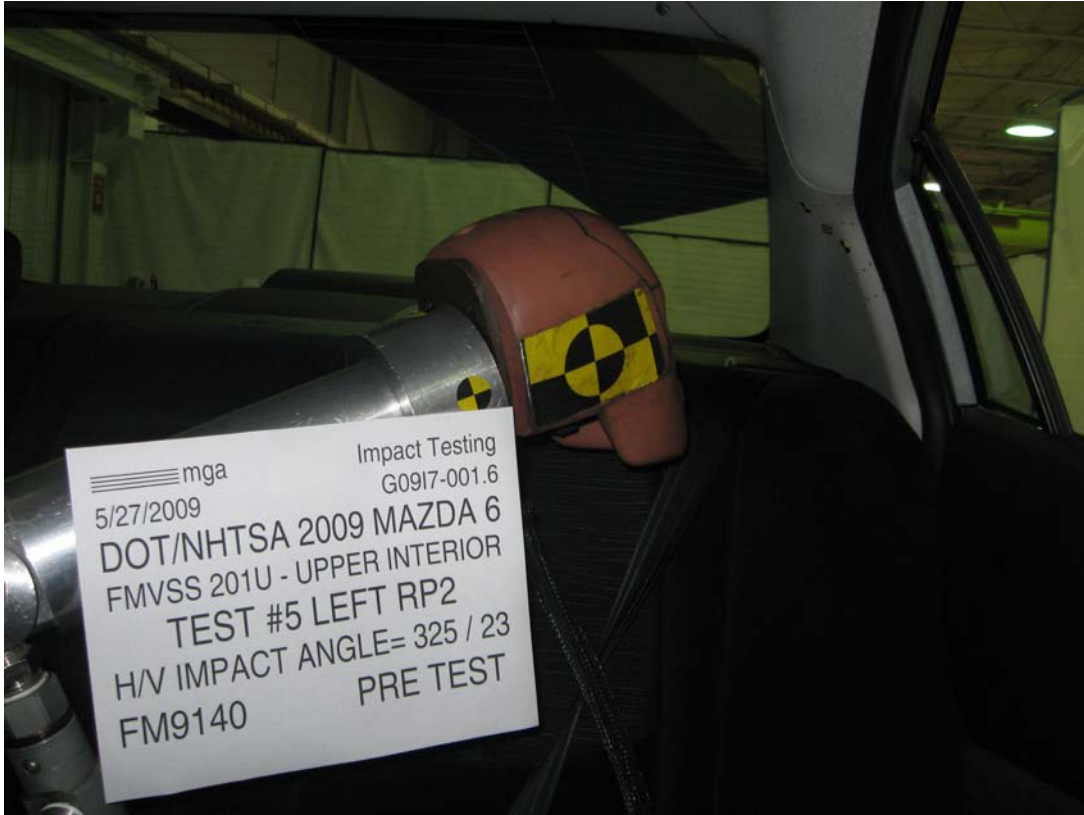
Test Date: 5/28/2009

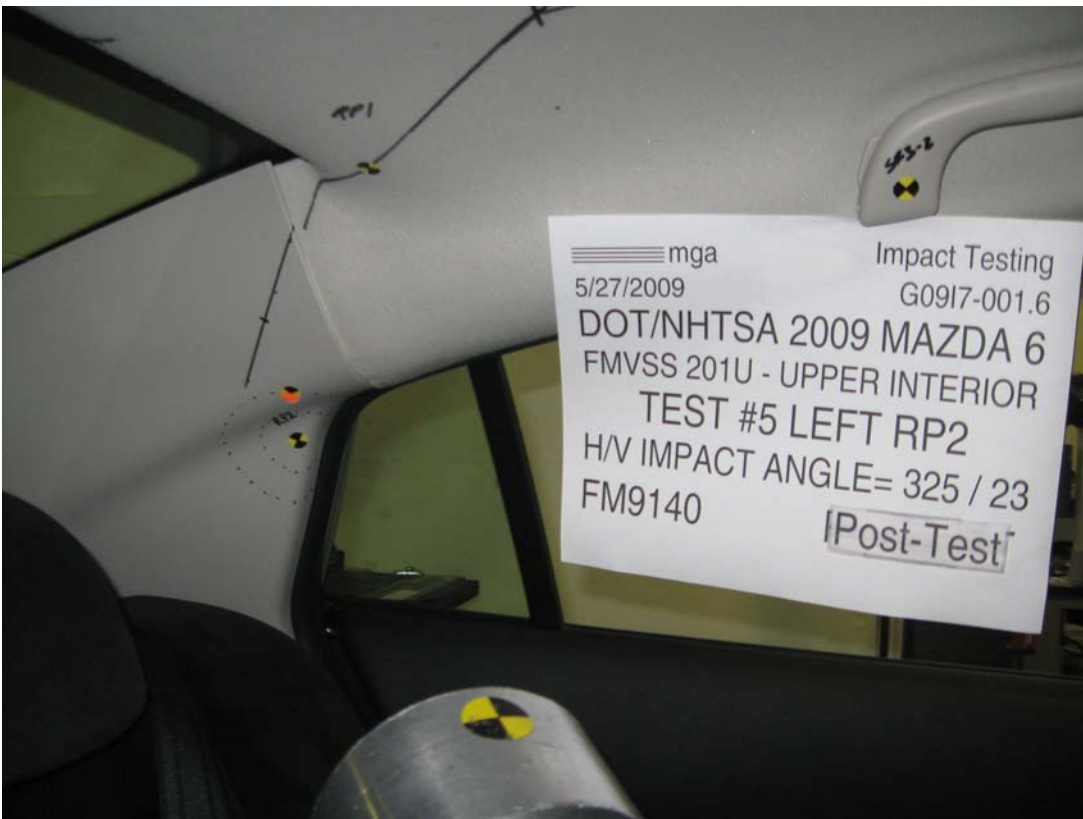
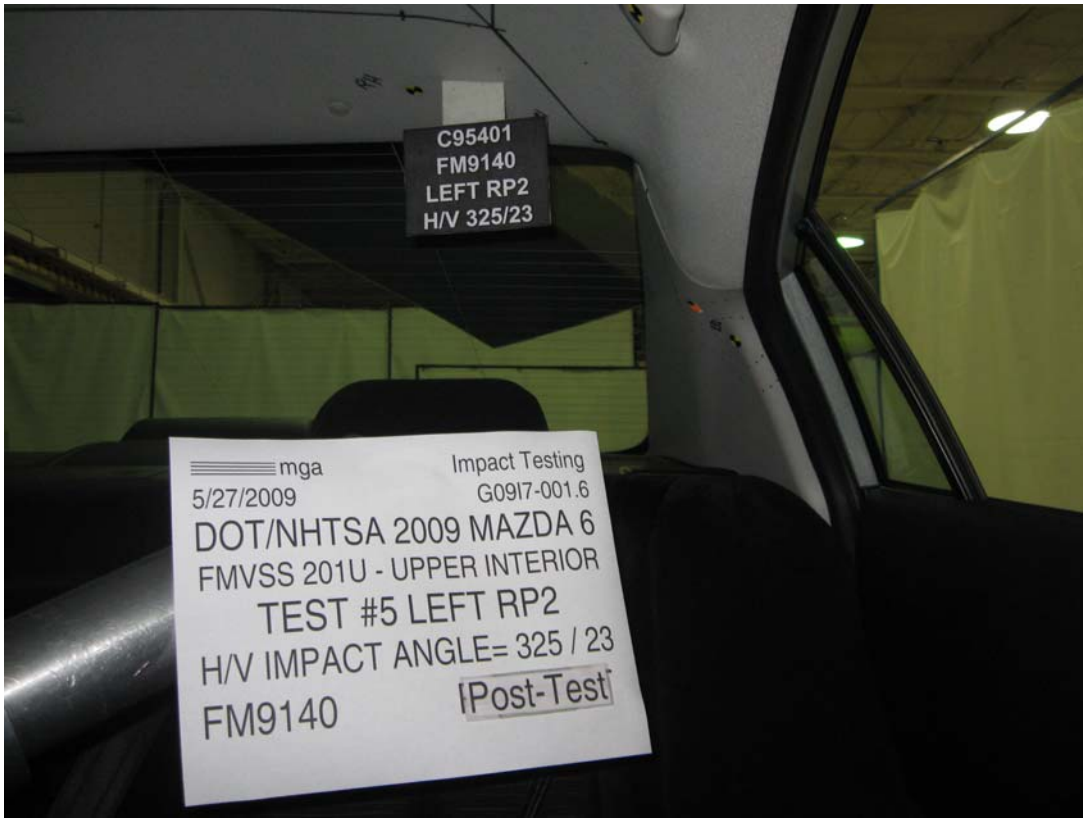














==== mga

Impact Testing

5/27/2009

G0917-001.6

DOT/NHTSA 2009 MAZDA 6

FMVSS 201U - UPPER INTERIOR

TEST #5 LEFT RP2

H/V IMPACT ANGLE= 325 / 23

FM9140

Post-Test

SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G09I7-001.6 VEHICLE YR/MAKE/MODEL:2009/DOT/NHTSA/Mazda 6

GENERAL TEST PARAMETERS:

Test Number:#5

Target (Vehicle Side): RP2Left

Temperature:21.4C

MGA Test Reference No.:FM9140

Humidity:60.1%

Approach Horizontal Angles:325°

Time of Test:3:44:46 PM

Approach Vertical Angles:23°

FMH Serial No:[037]

Additional Description:Relocation Spheres: 2

TEST RESULTS:



HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
315	197	11.7	19.0	25	5 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	AHTB2	-115.9	1.06	1.06
Y	6	J14103	93.7	0.85	0.85
Z	7	J35800	97.1	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

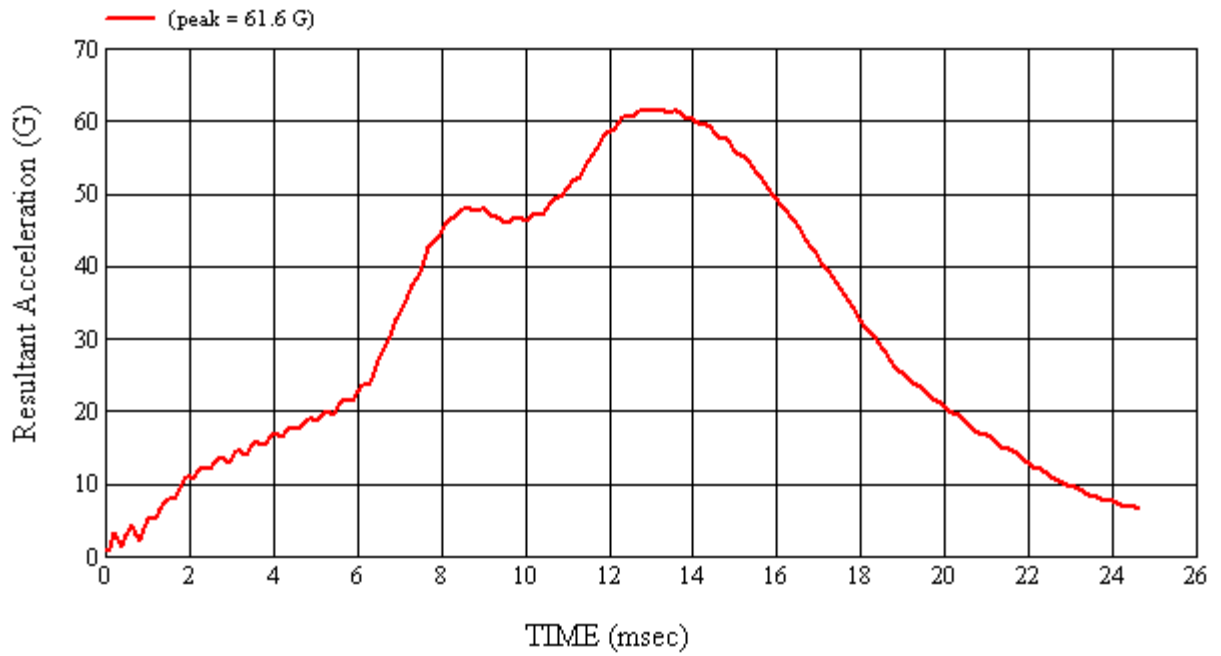
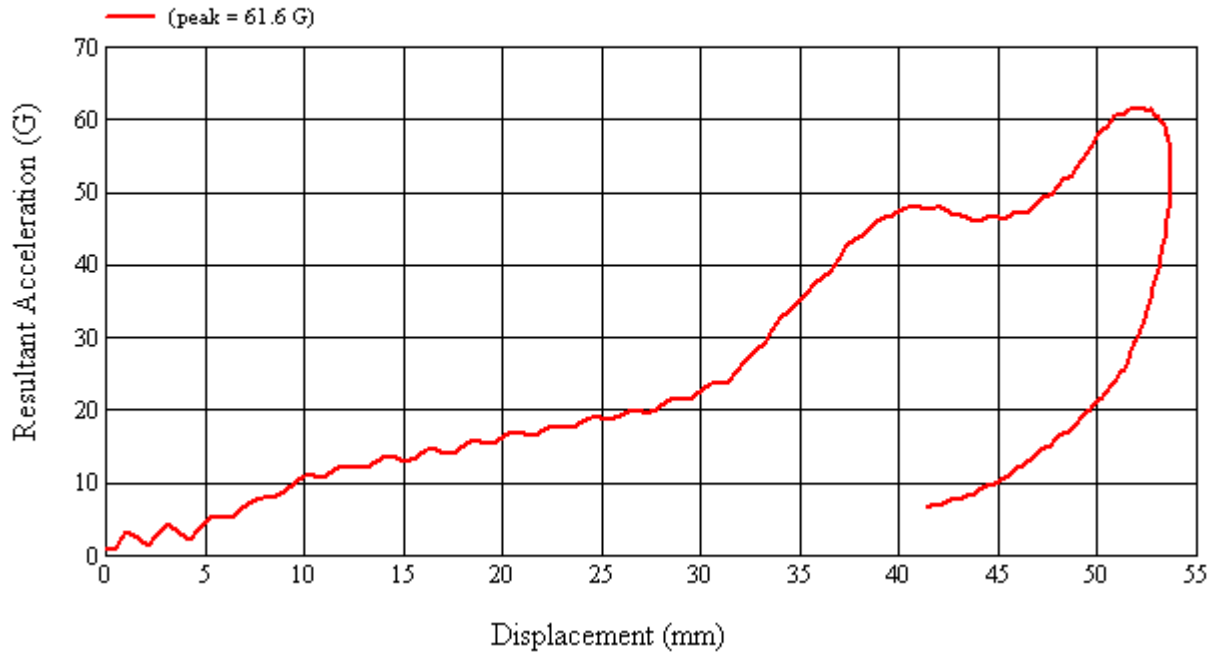
No damage observed

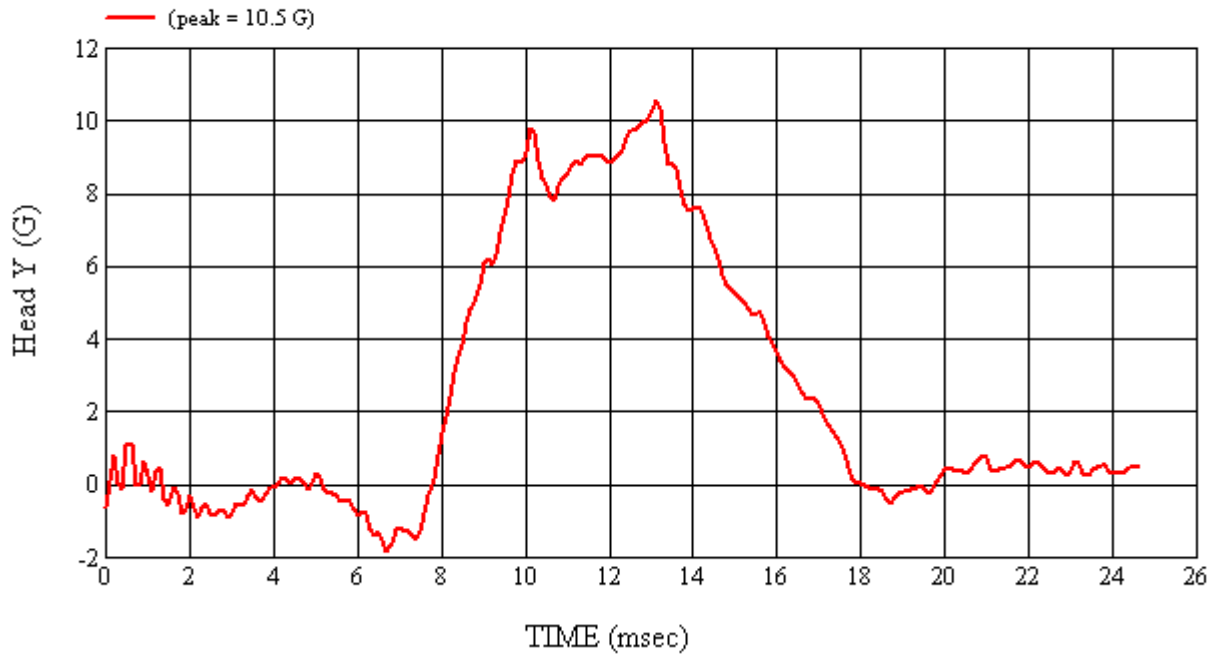
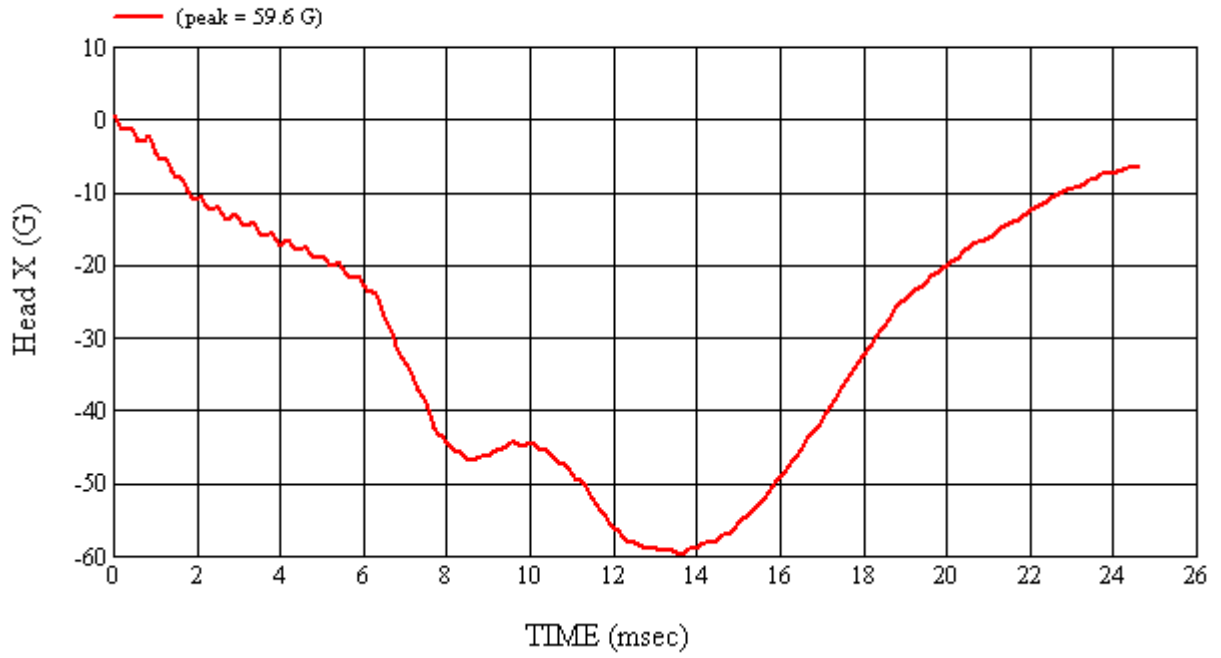
Recorded By:  Approved By*:  Date: 5/27/2009
 *Only necessary for NHTSA (Government) Compliance testing.

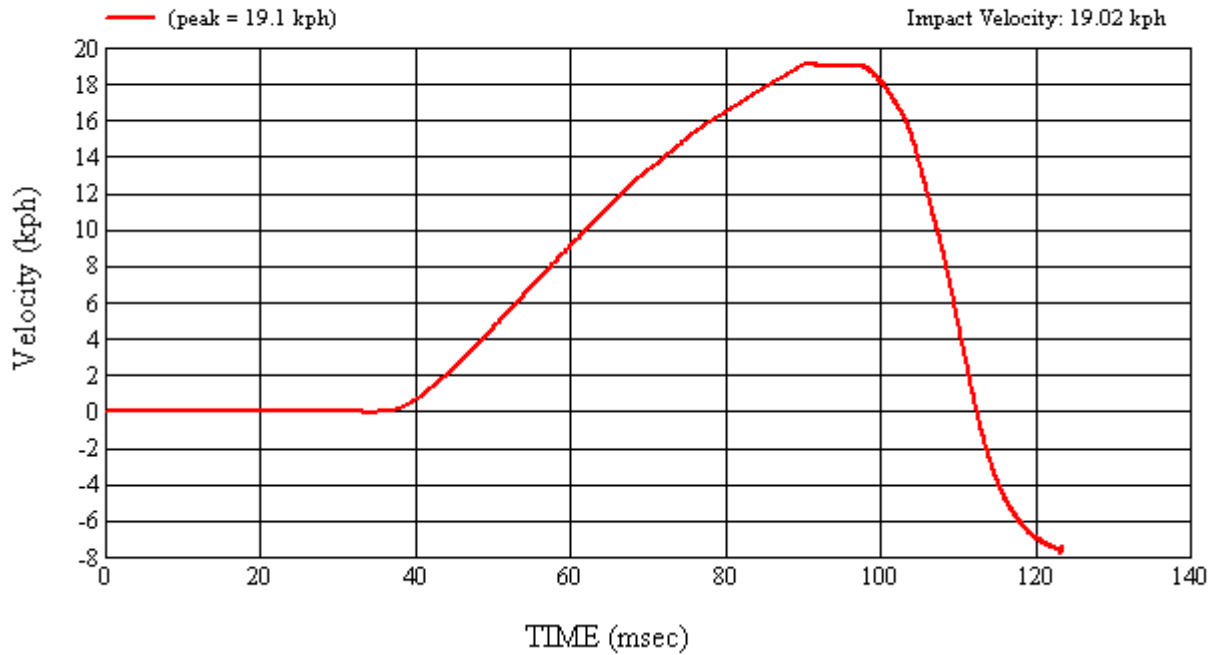
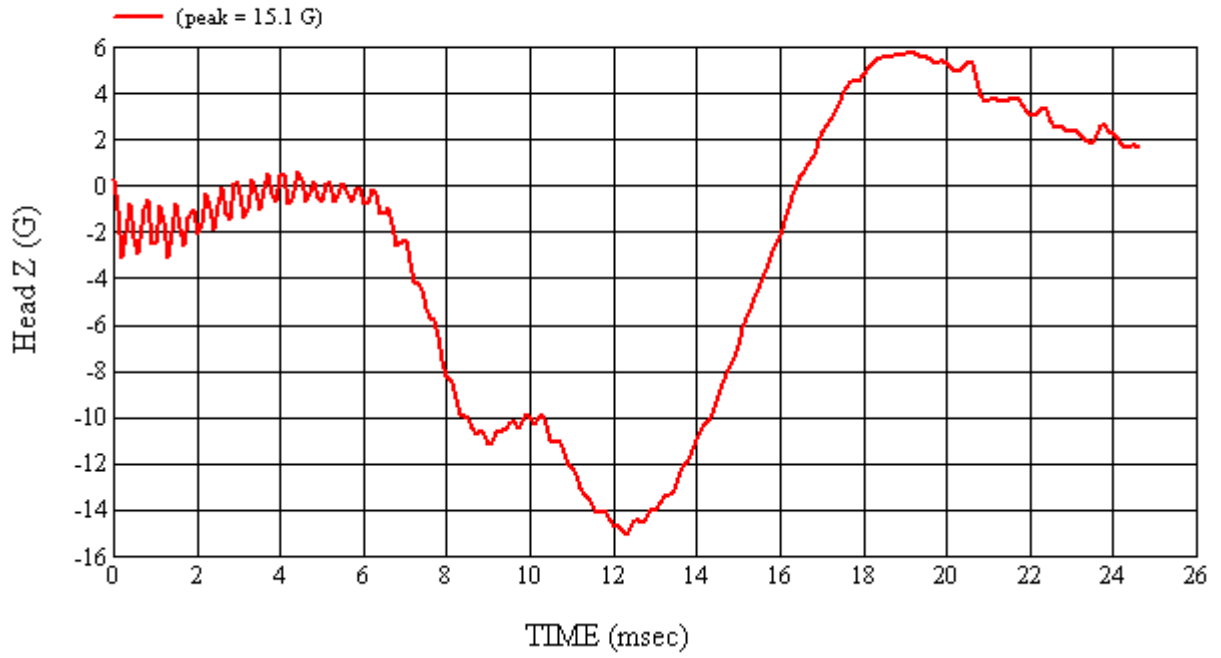
MGA Test #: FM9140

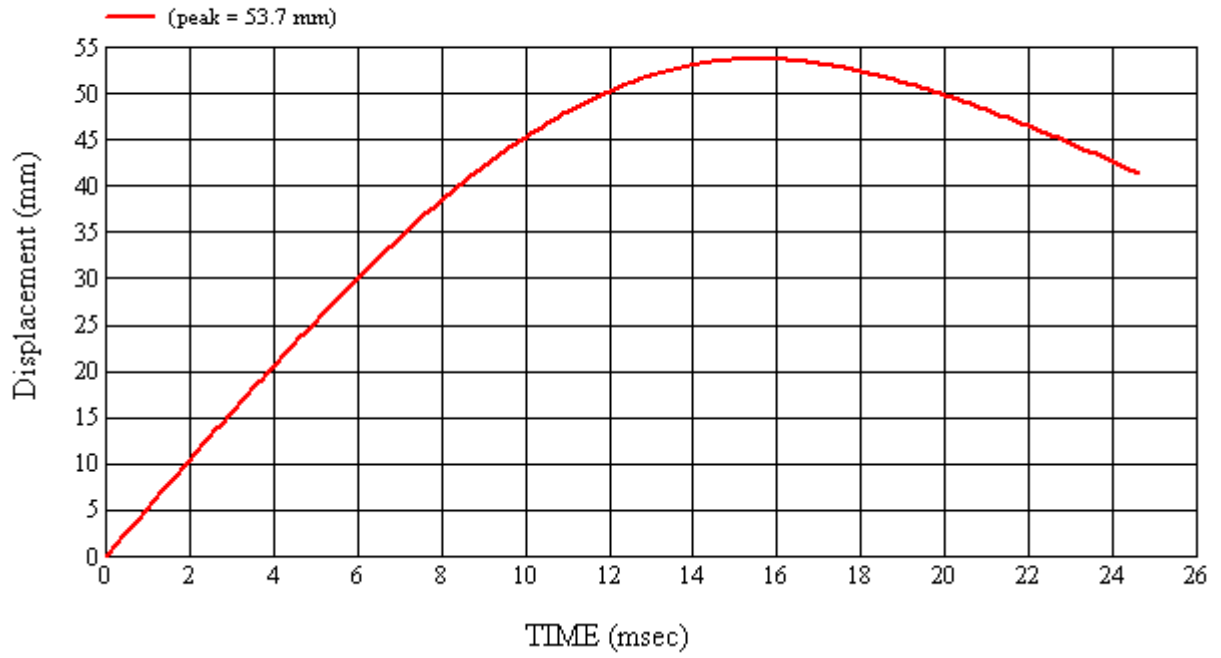
Target Location: RP2, Left Side

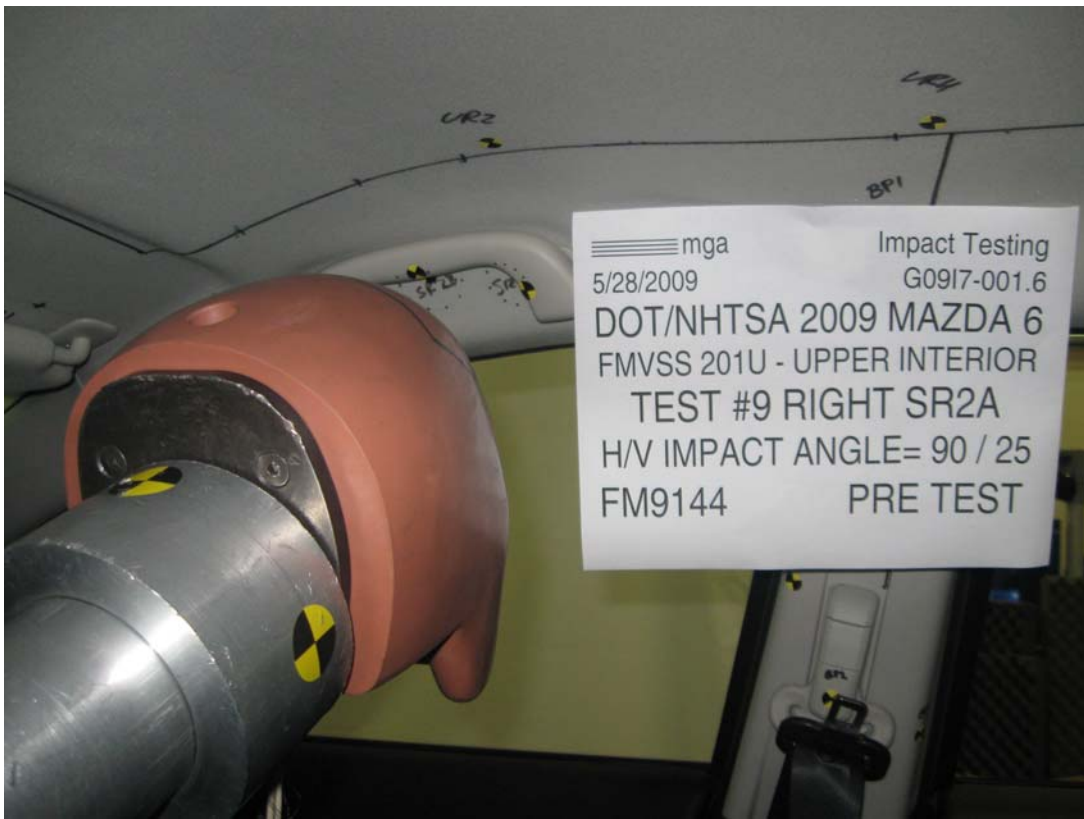
Test Date: 5/27/2009

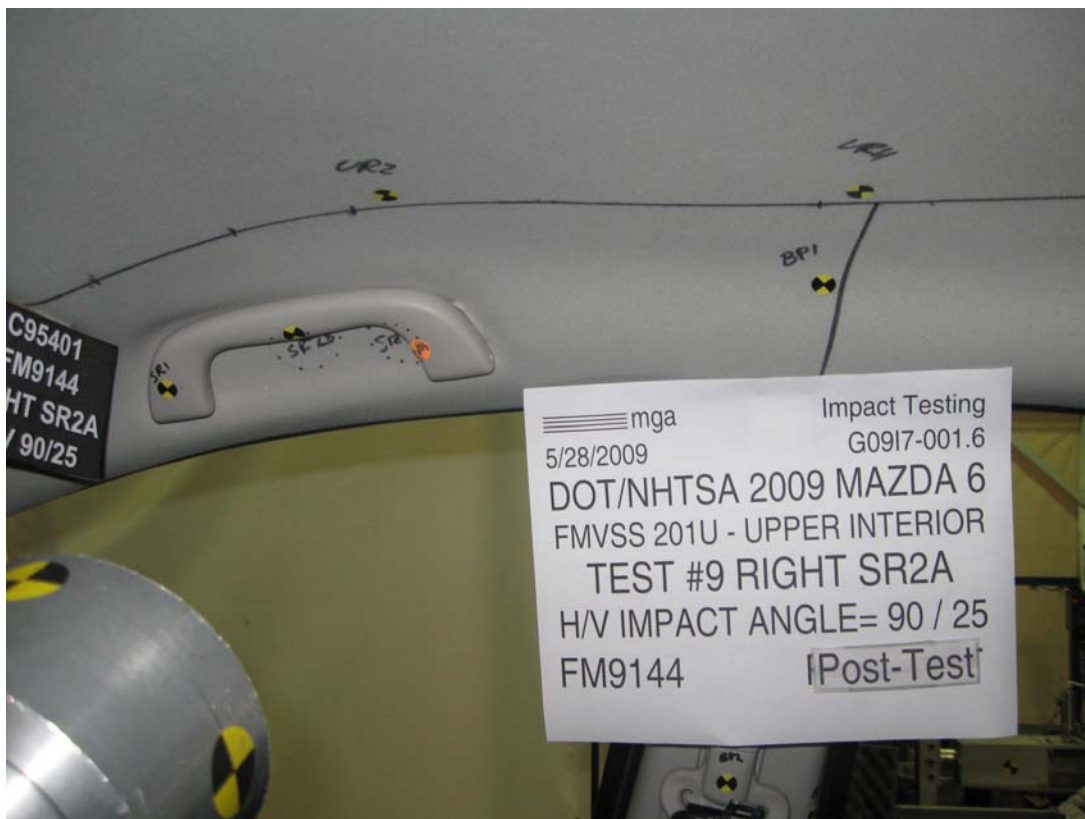














SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G09I7-001.6 VEHICLE YR/MAKE/MODEL:2009/DOT/NHTSA/Mazda 6

GENERAL TEST PARAMETERS:

Test Number:#9

Target (Vehicle Side): SR2ARight

Temperature:21.7C

MGA Test Reference No.:FM9144

Humidity:57.4%

Approach Horizontal Angles:90°

Time of Test:11:56:08 AM

Approach Vertical Angles:25°

FMH Serial No:[038]

Additional Description:Relocation Spheres: 1

TEST RESULTS:



HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
284	156	9.6	18.6	24	1 Right

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-94	1.06	1.06
Y	6	J36197	106.3	0.85	0.85
Z	7	J36353	97.5	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

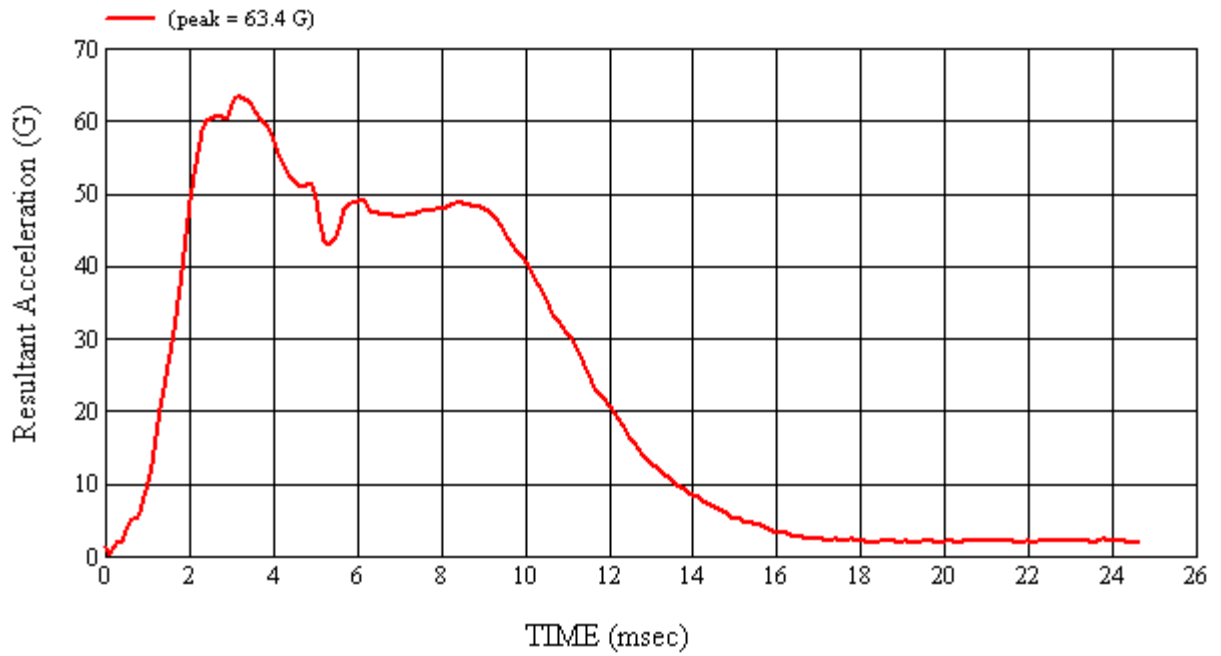
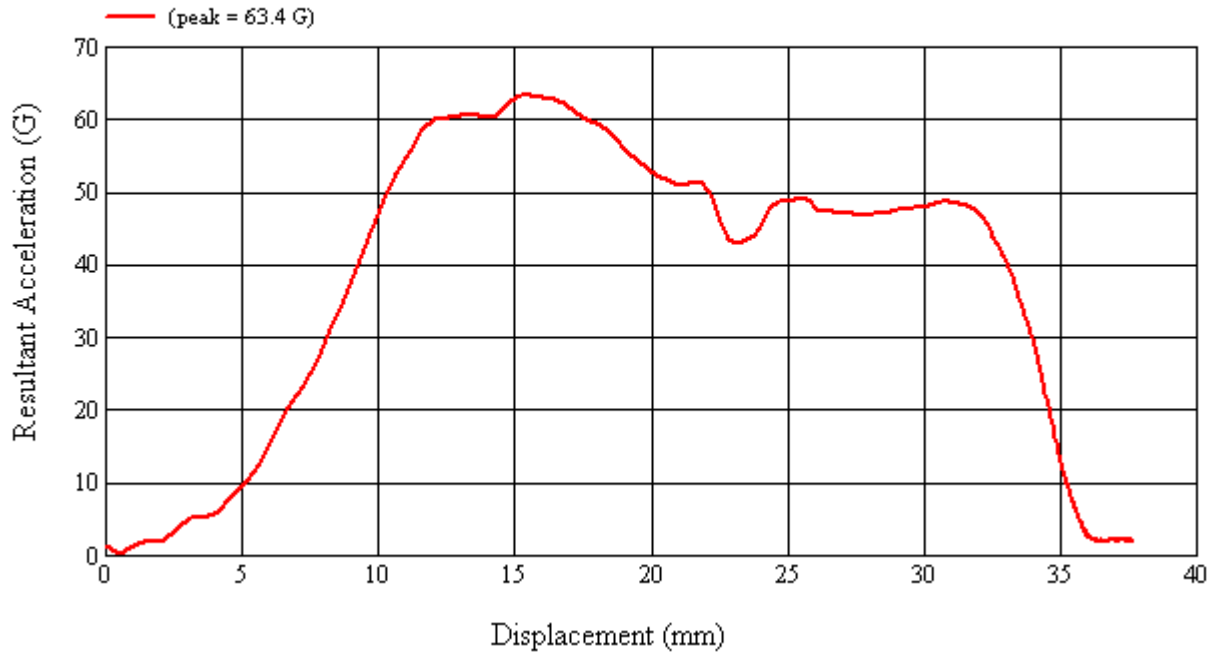
Grab handle does not return unassisted

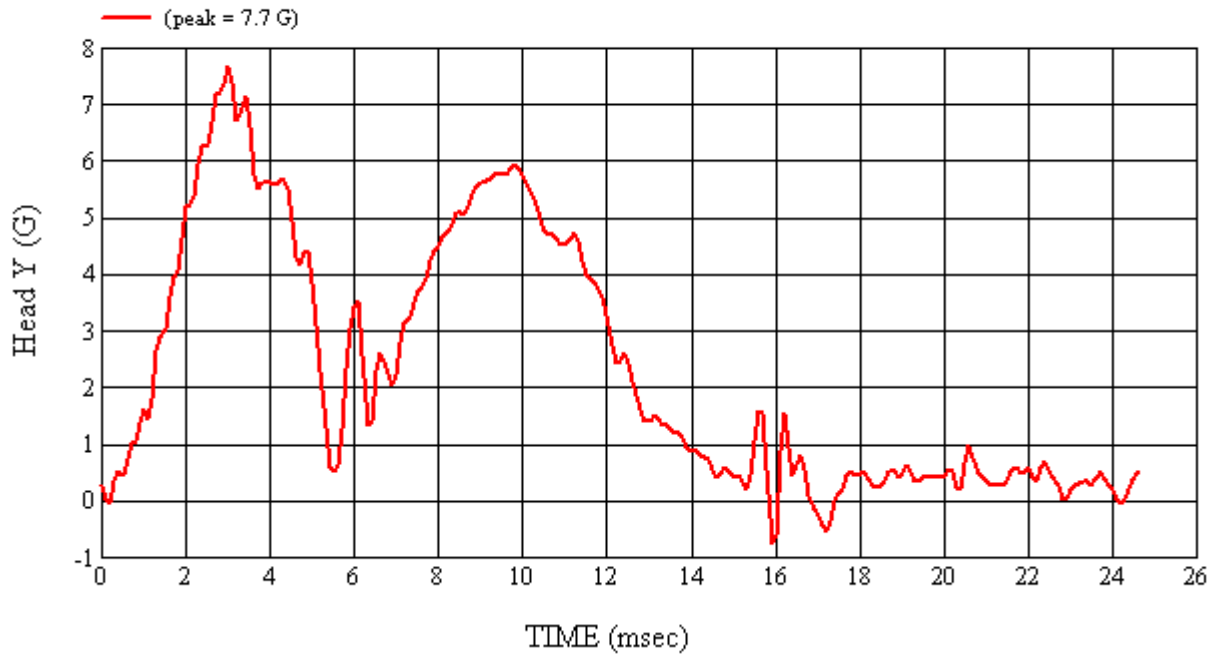
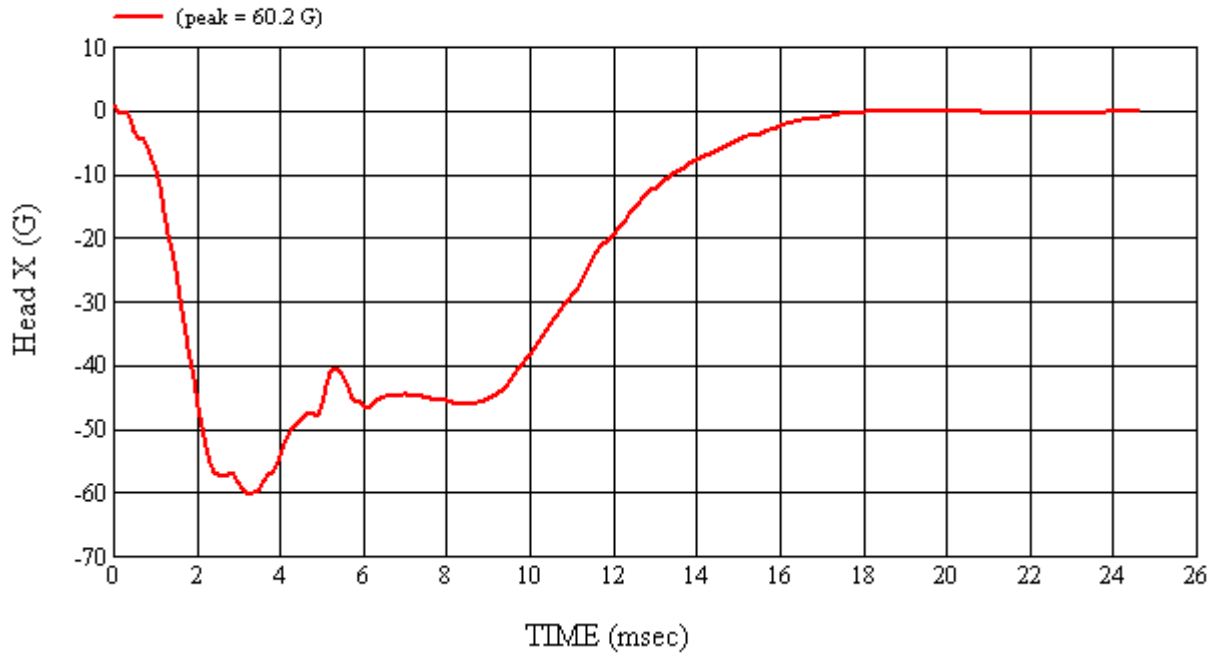
Recorded By:  Approved By*:  Date: 5/28/2009
 *Only necessary for NHTSA (Government) Compliance testing.

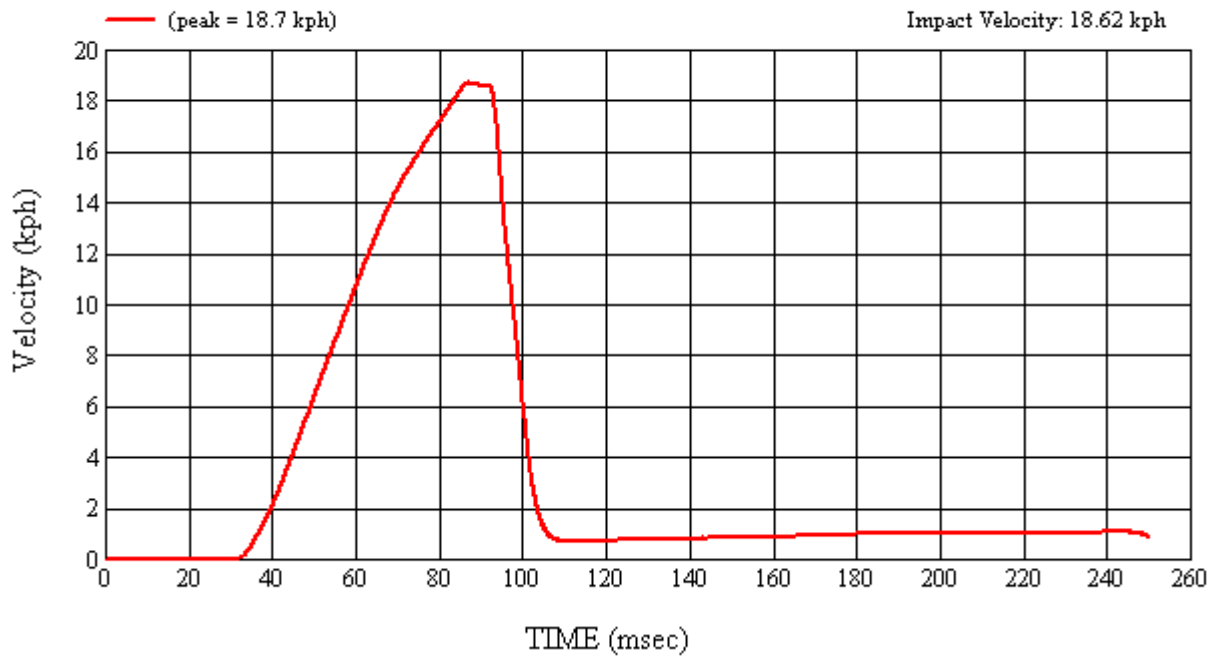
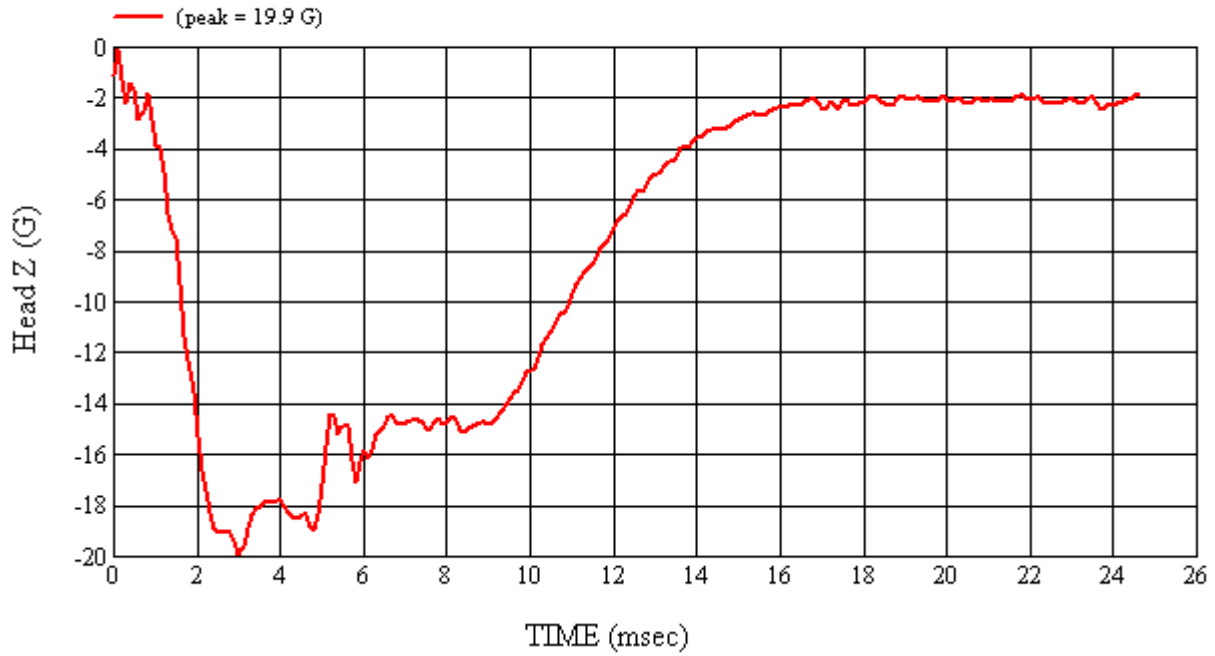
MGA Test #: FM9144

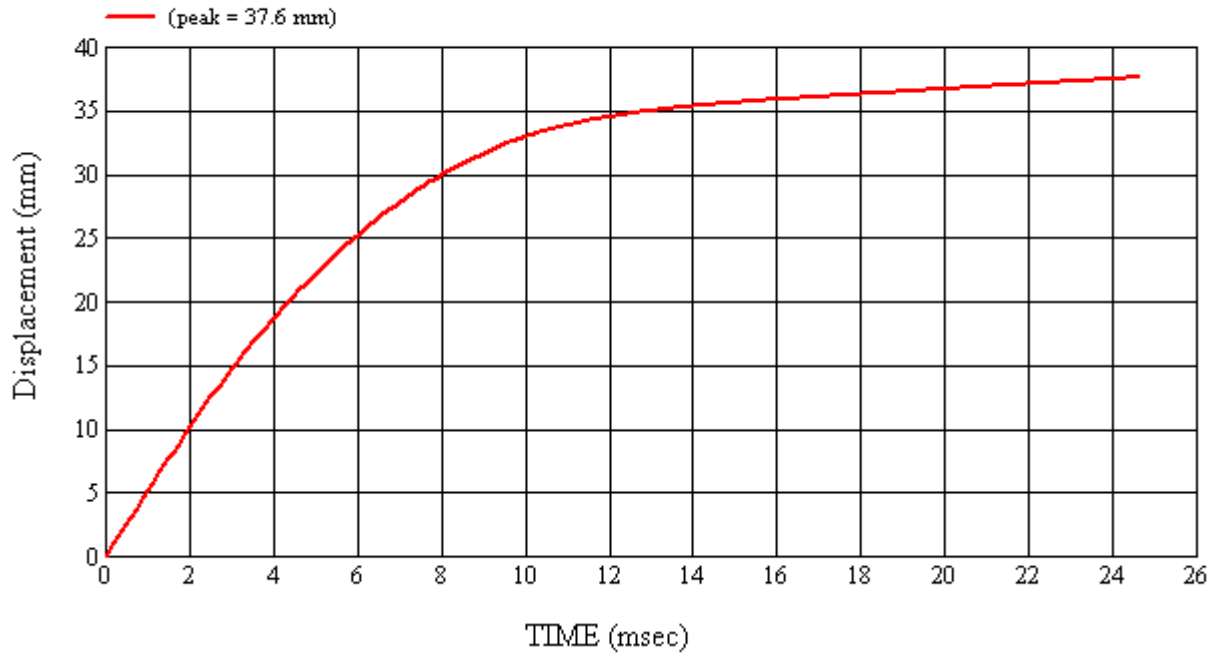
Target Location: SR2A, Right Side

Test Date: 5/28/2009

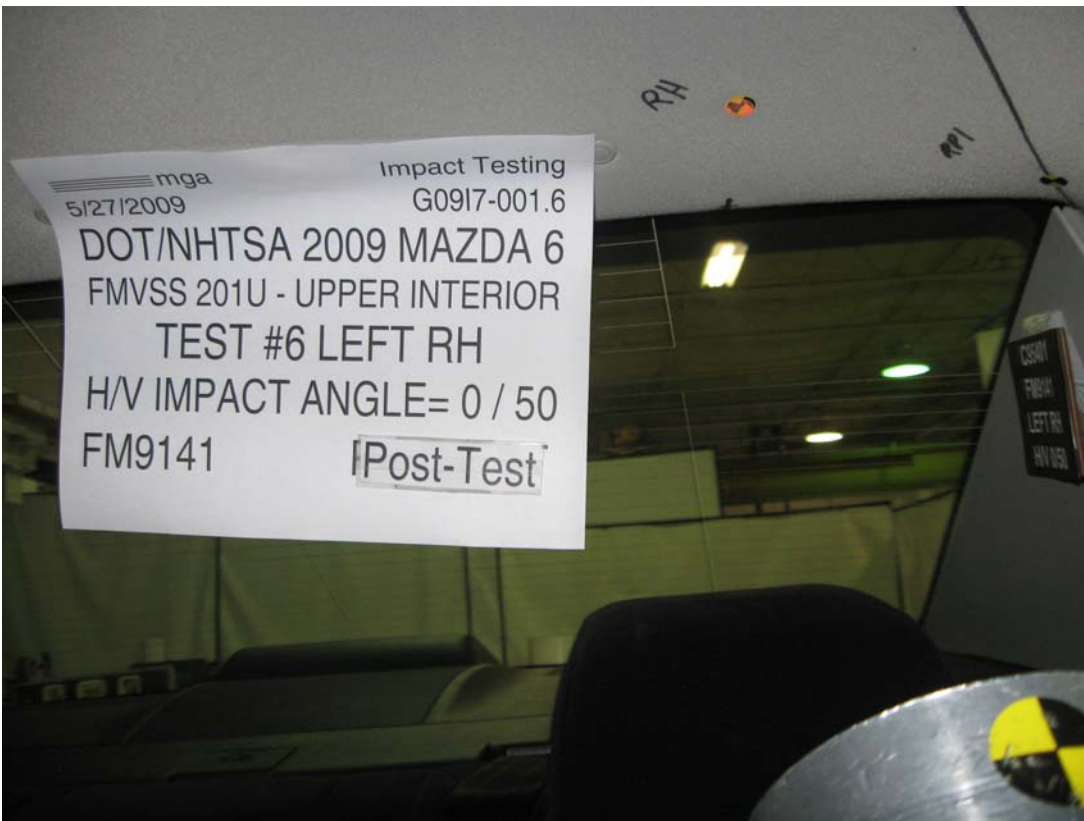
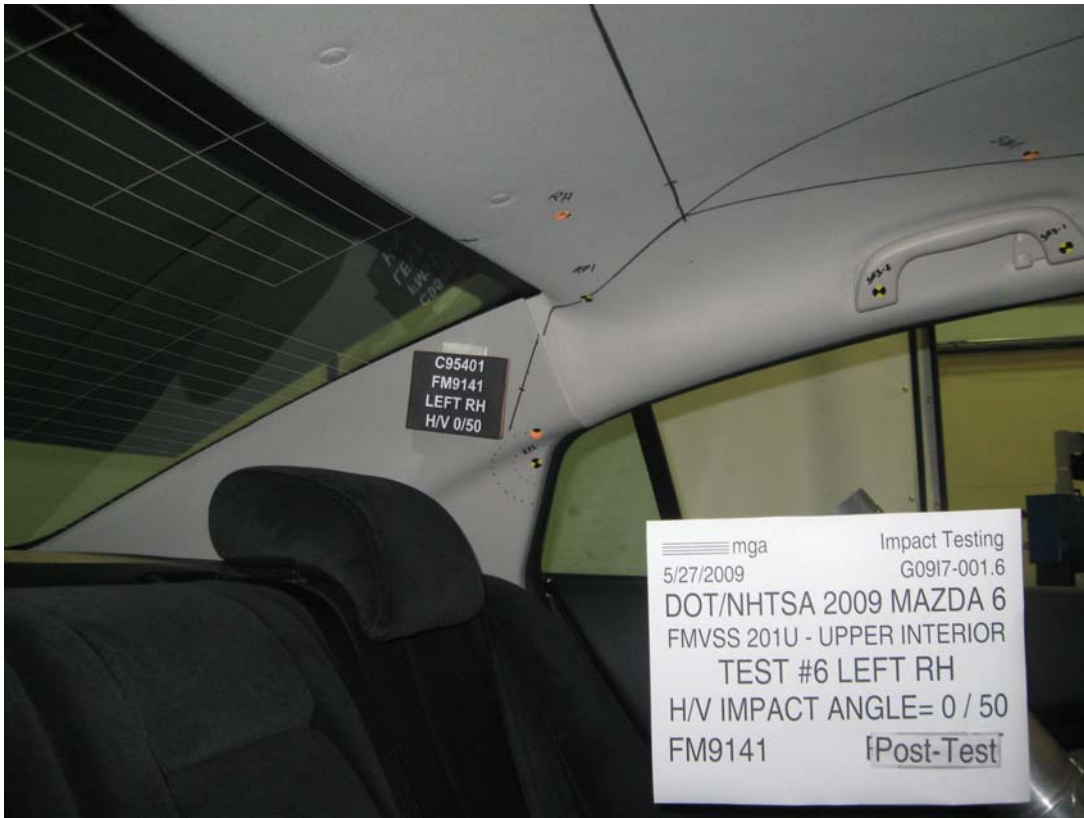














SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G09I7-001.6 VEHICLE YR/MAKE/MODEL:2009/DOT/NHTSA/Mazda 6

GENERAL TEST PARAMETERS:

Test Number:#6

Target (Vehicle Side): RHLeft

Temperature:21.4C

MGA Test Reference No.:FM9141

Humidity:59.9%

Approach Horizontal Angles:0°

Time of Test:4:26:35 PM

Approach Vertical Angles:50°

FMH Serial No:[038]

Additional Description:

TEST RESULTS:



HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
409	322	12.2	24.0	13	9 Right

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-94	1.06	1.06
Y	6	J36197	106.3	0.85	0.85
Z	7	J36353	97.5	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

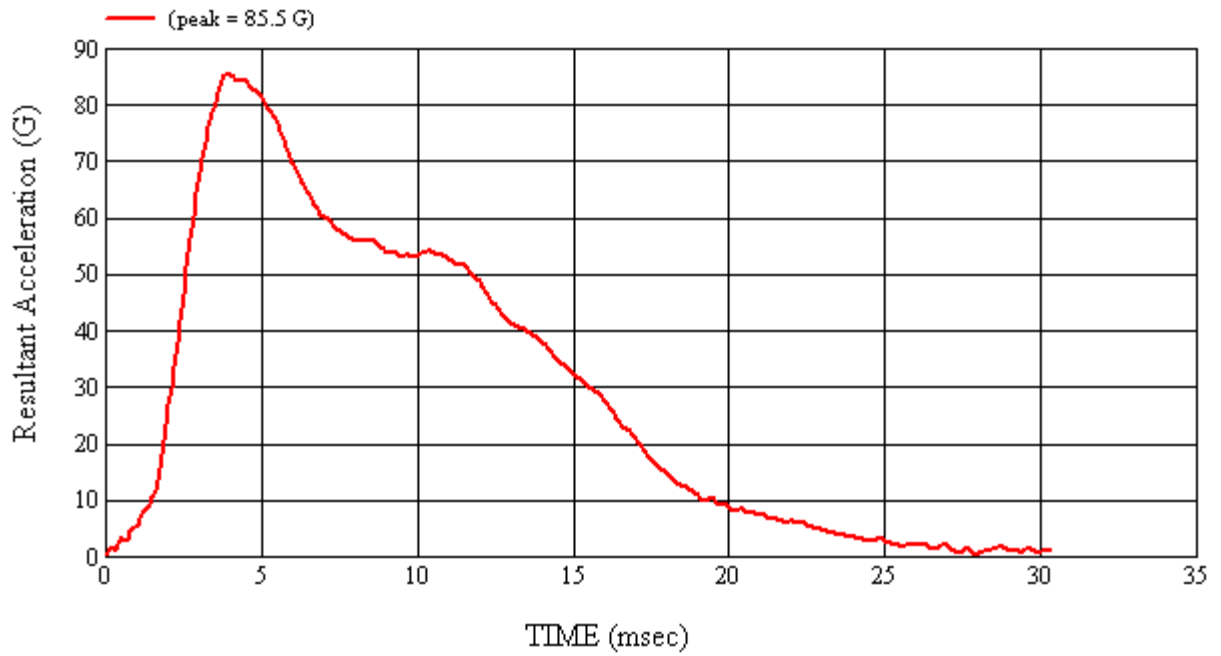
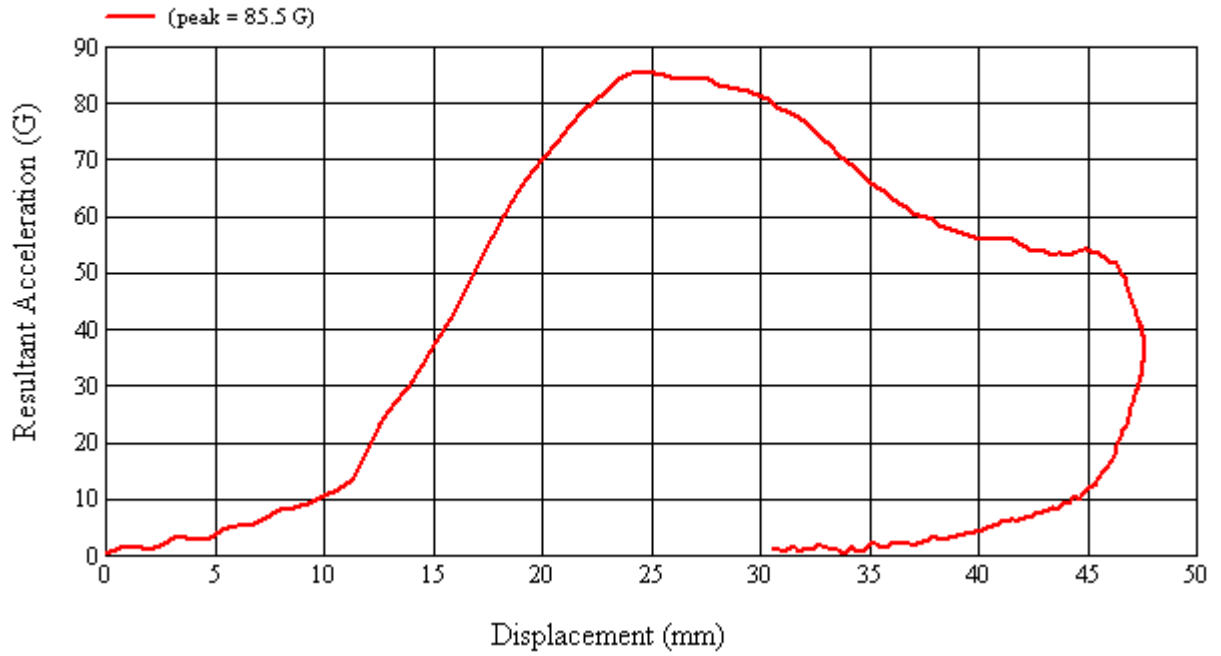
No damage observed

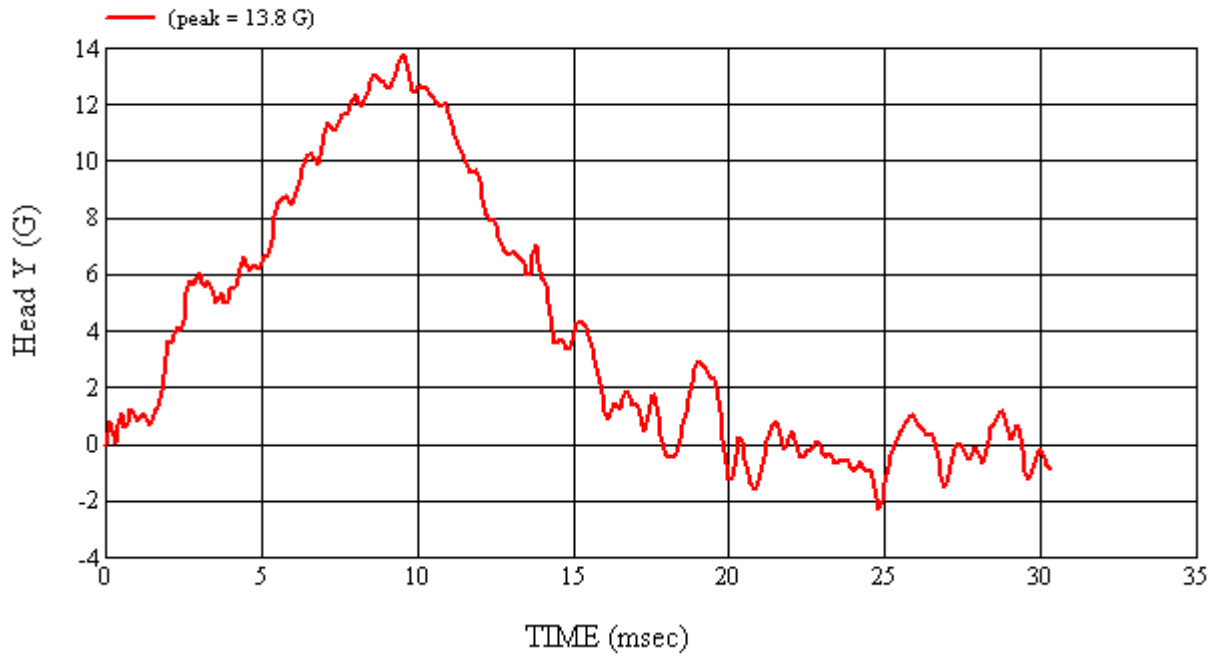
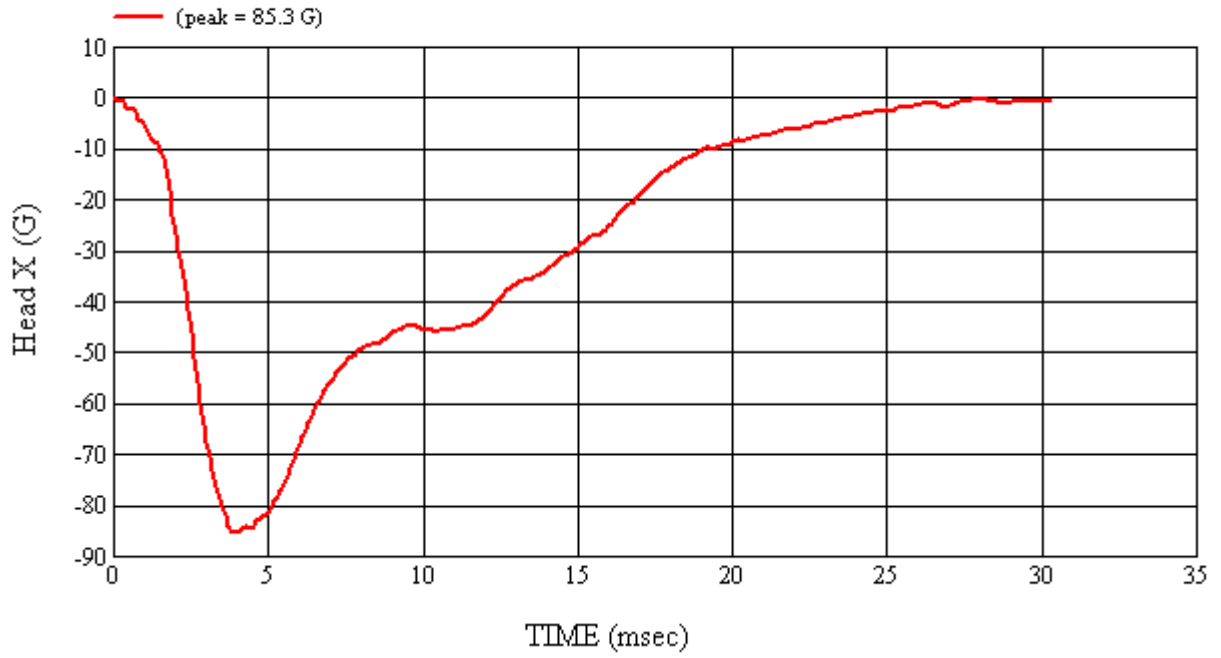
Recorded By:  Approved By*:  Date: 5/27/2009
 *Only necessary for NHTSA (Government) Compliance testing.

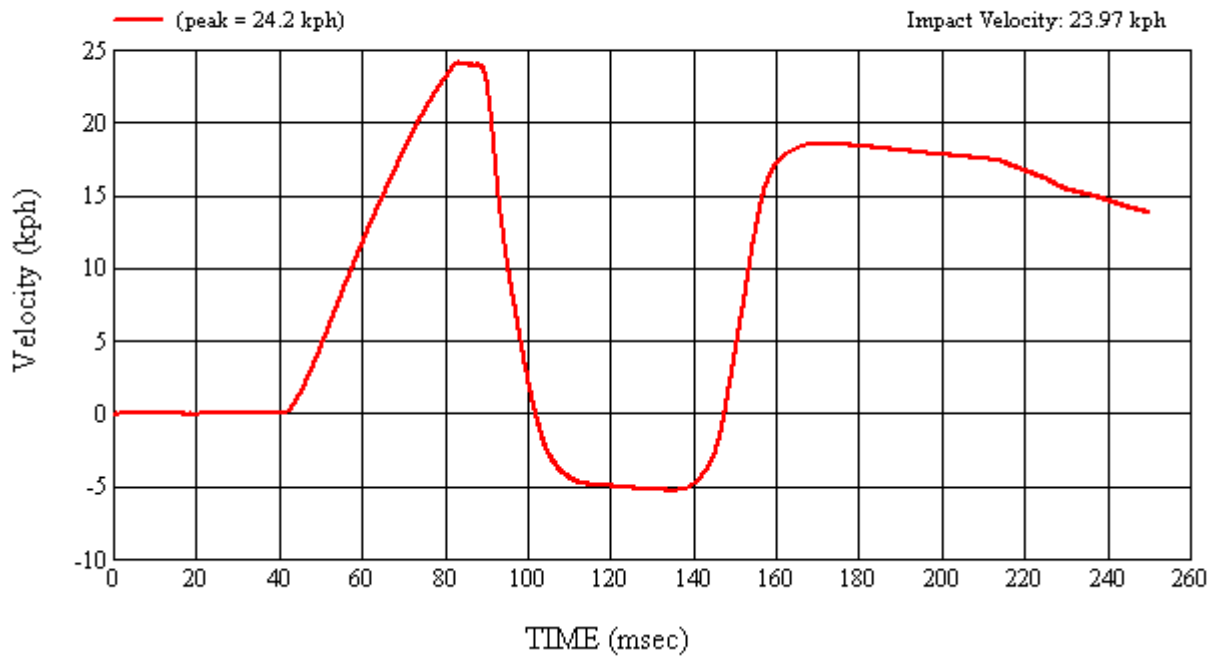
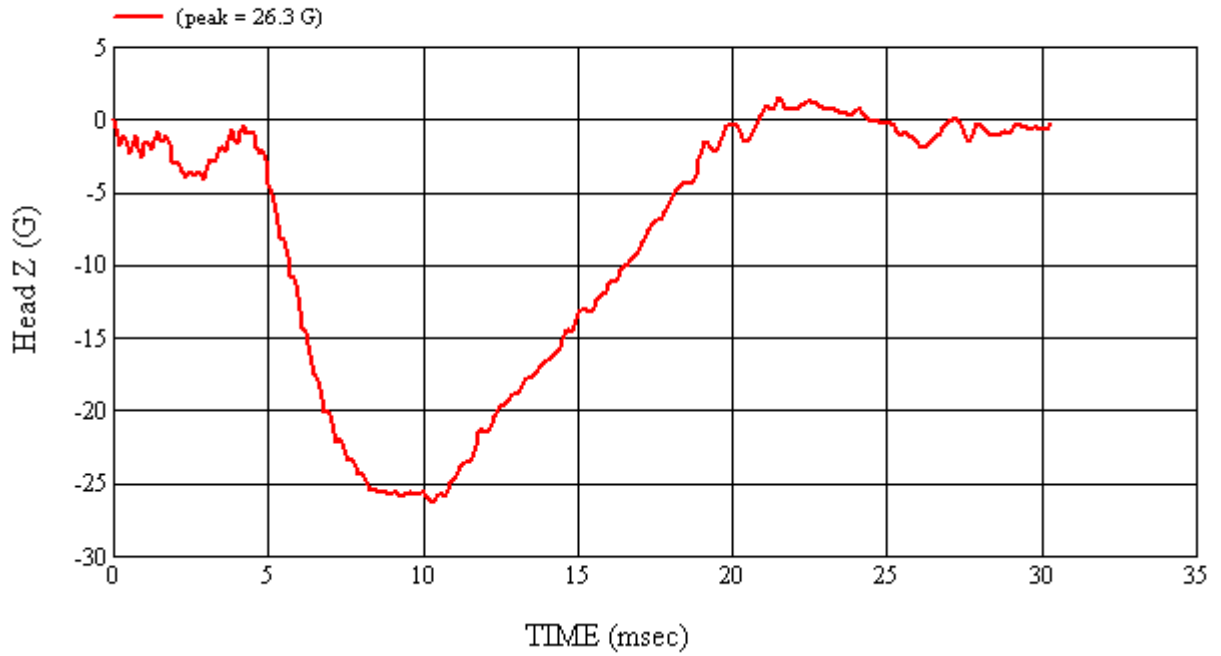
MGA Test #: FM9141

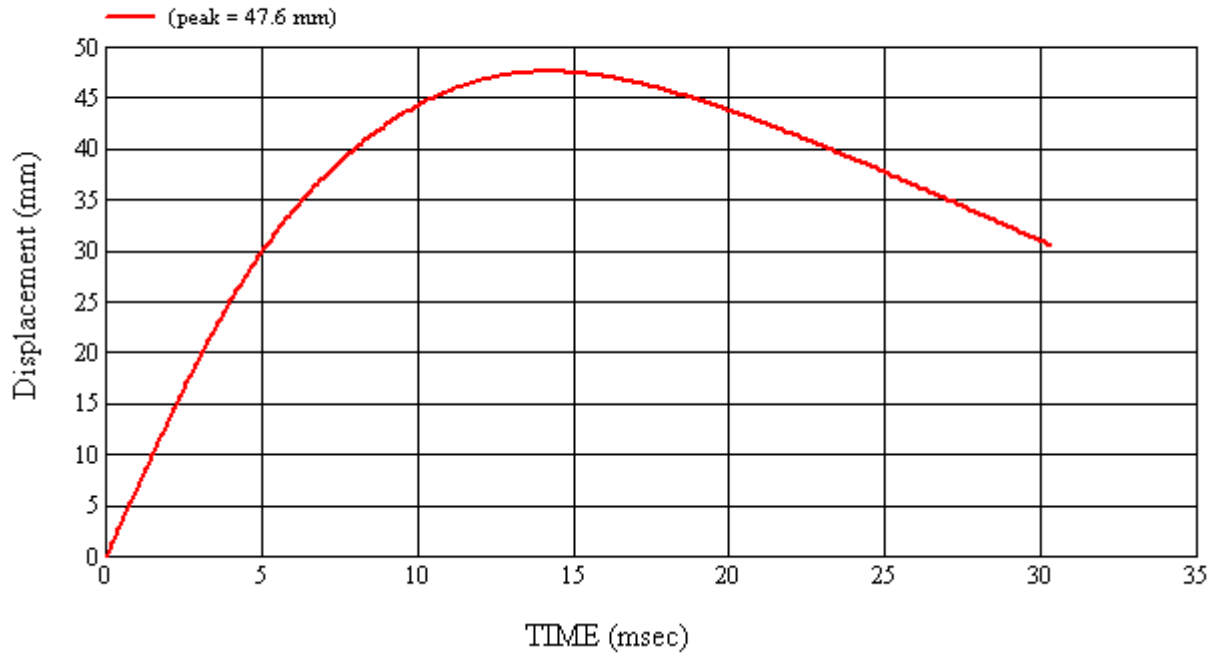
Target Location: RH, Left Side

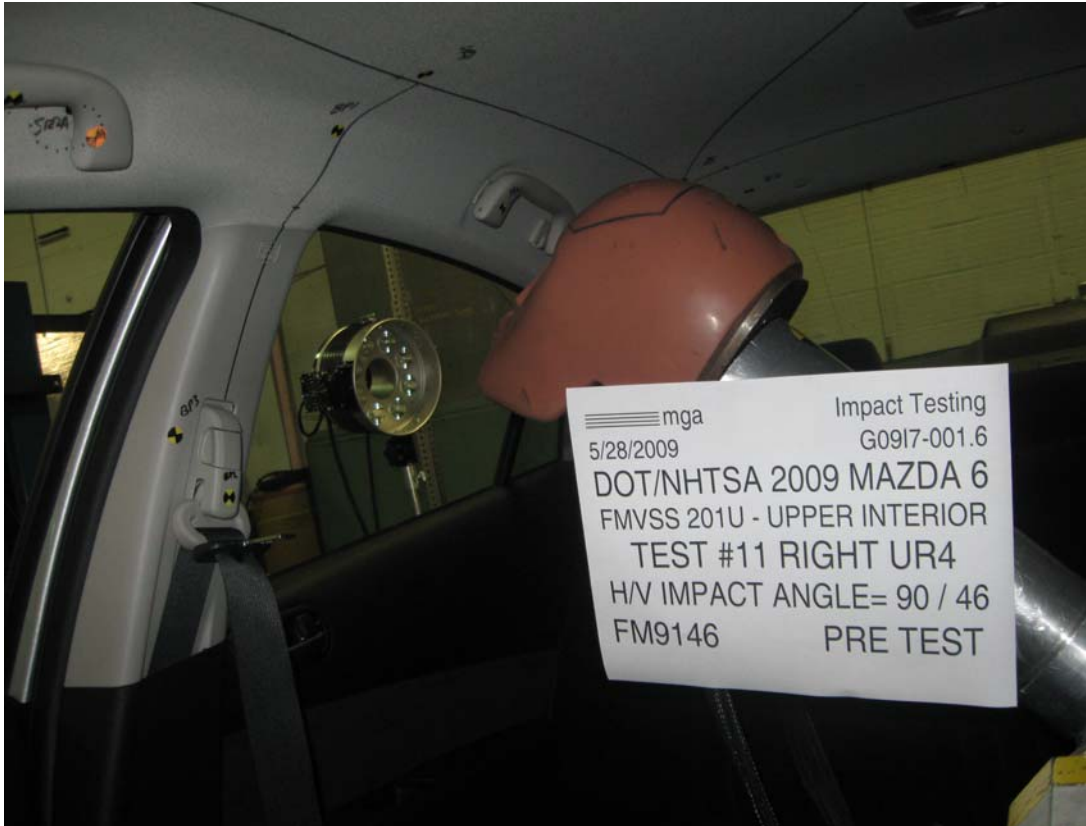
Test Date: 5/27/2009

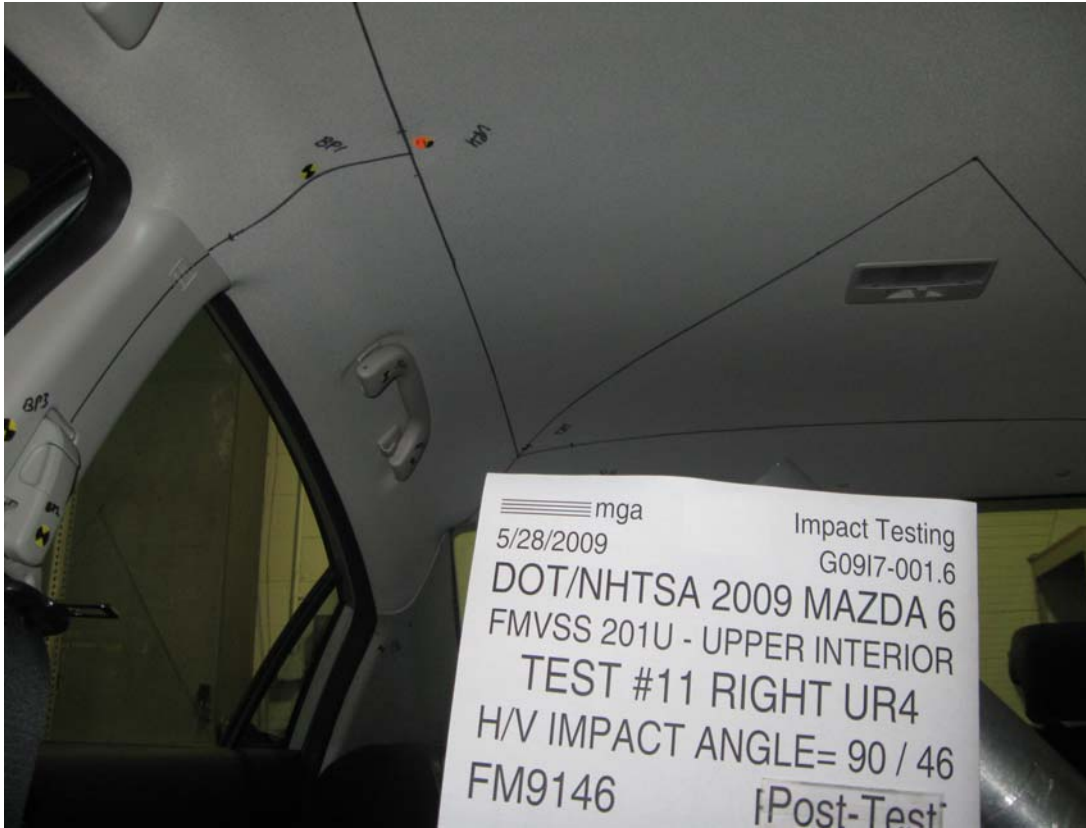














SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G09I7-001.6 VEHICLE YR/MAKE/MODEL:2009/DOT/NHTSA/Mazda 6

GENERAL TEST PARAMETERS:

Test Number:#11

Target (Vehicle Side): UR4Right

Temperature:20.9C

MGA Test Reference No.:FM9146

Humidity:57.2%

Approach Horizontal Angles:90°

Time of Test:3:18:15 PM

Approach Vertical Angles:46°

FMH Serial No:[037]

Additional Description: Located at BPR

TEST RESULTS:


HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
711	721	8	24.0	36	2 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	AHTB2	-115.9	1.06	1.06
Y	6	J14103	93.7	0.85	0.85
Z	7	J35800	97.1	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

Small indentation in headliner

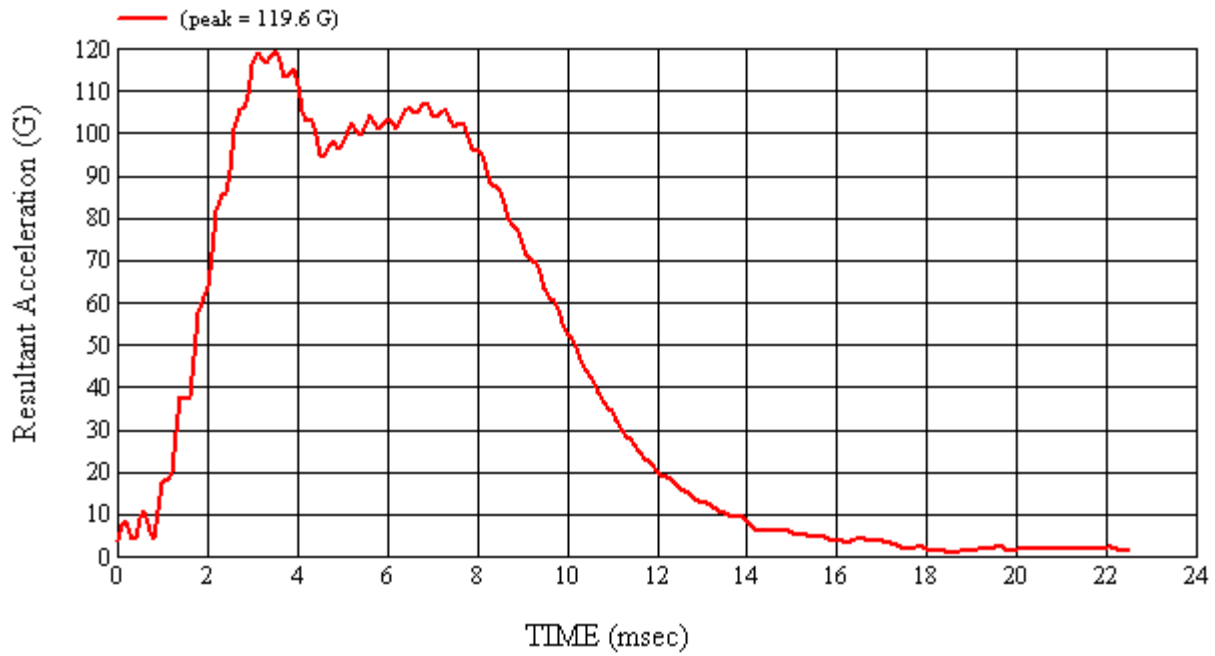
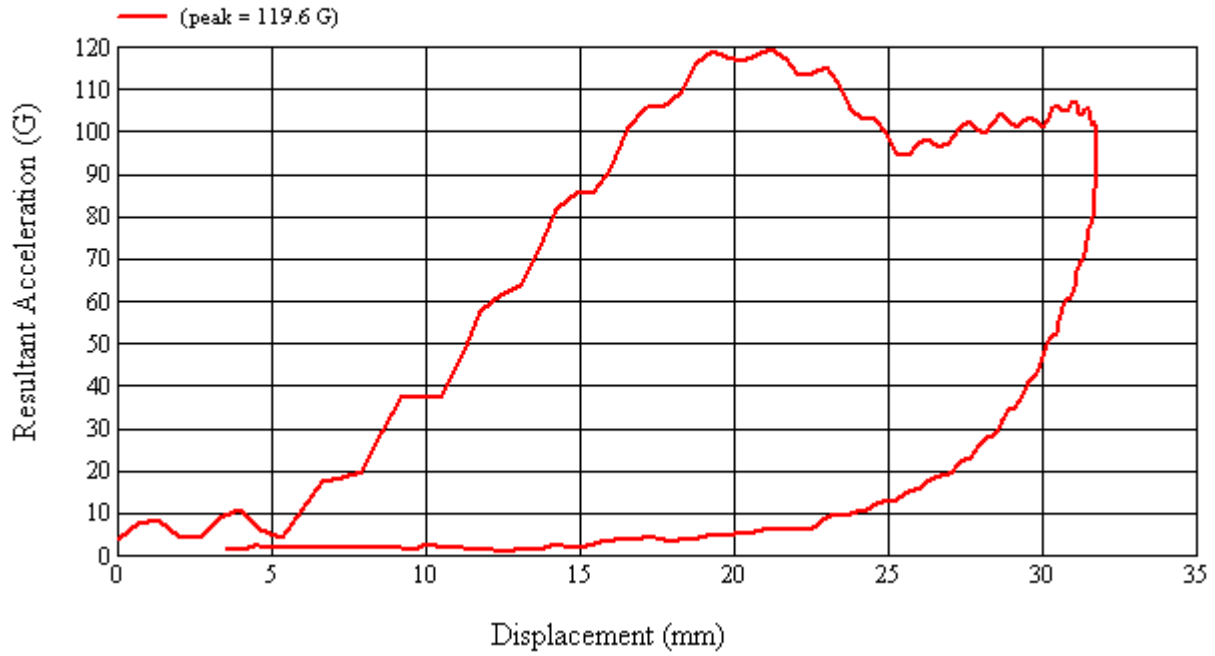
Recorded By:  Approved By*:  Date: 5/28/2009

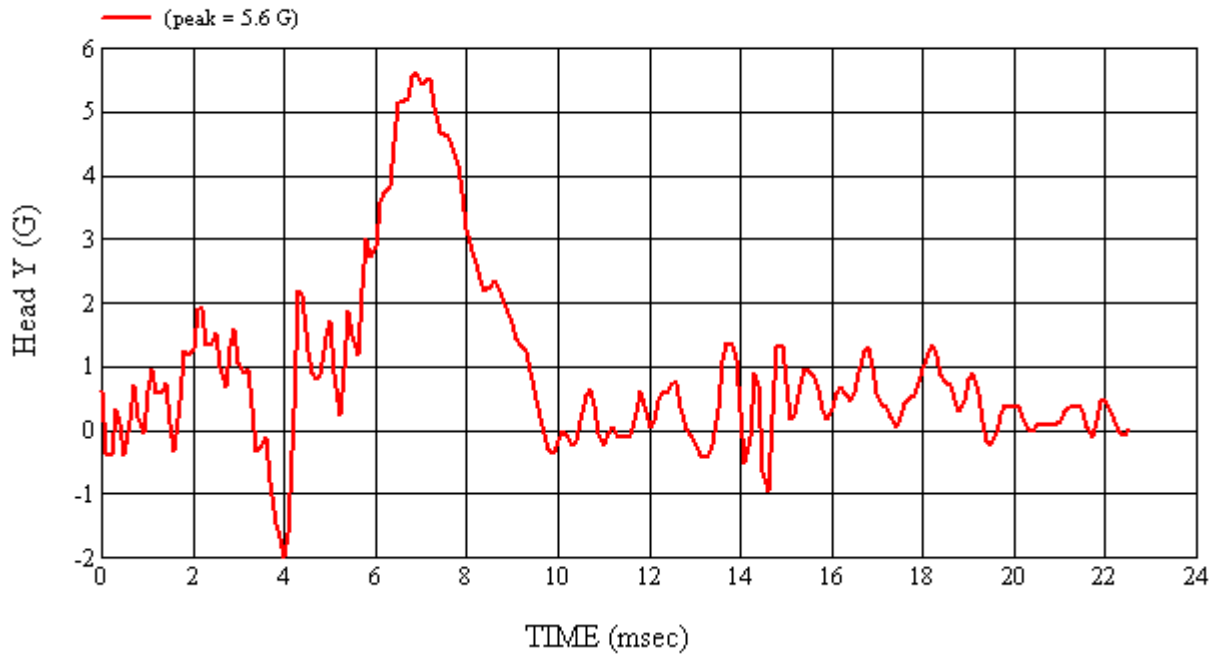
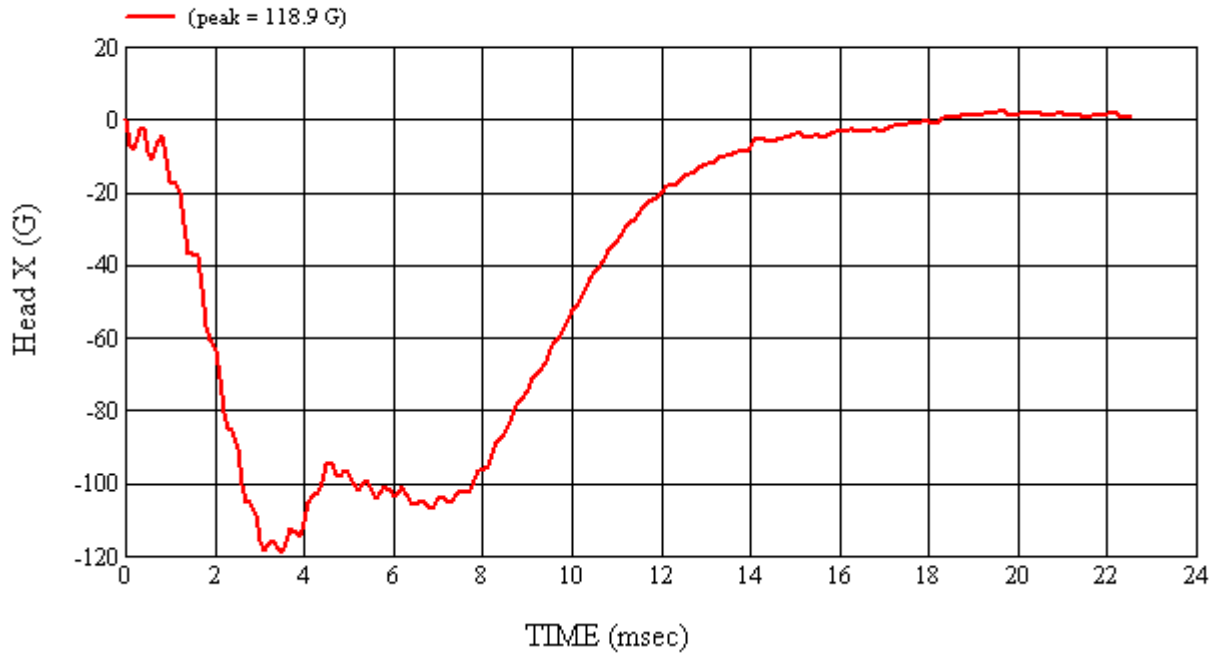
*Only necessary for NHTSA (Government) Compliance testing.

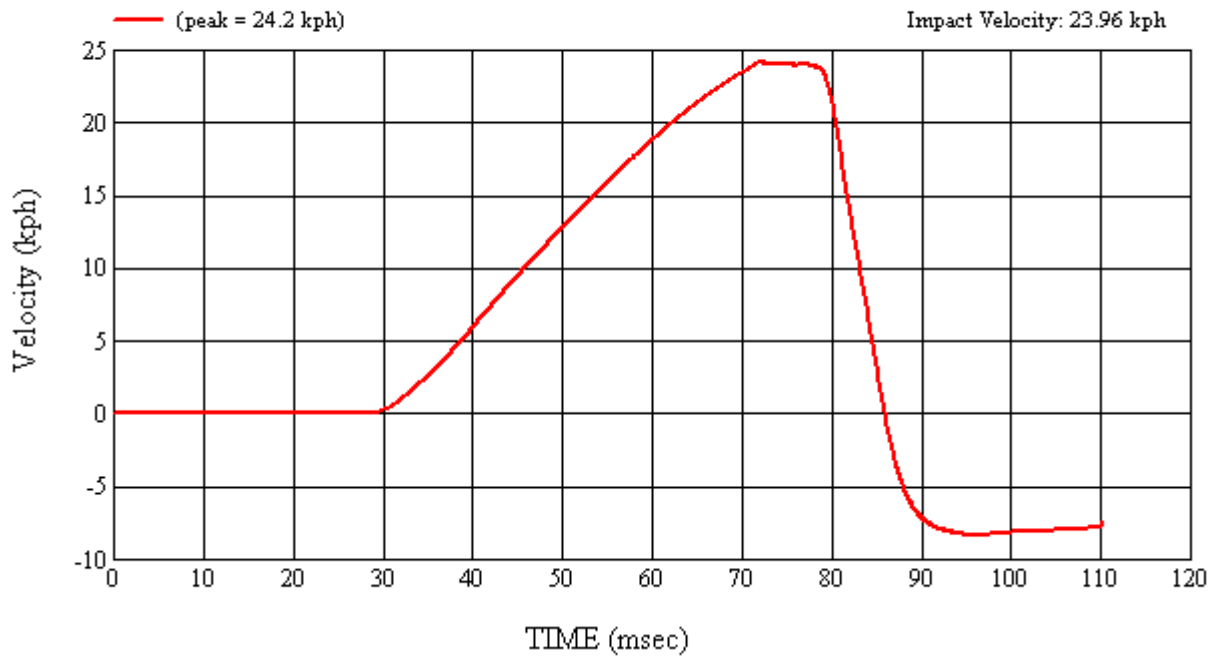
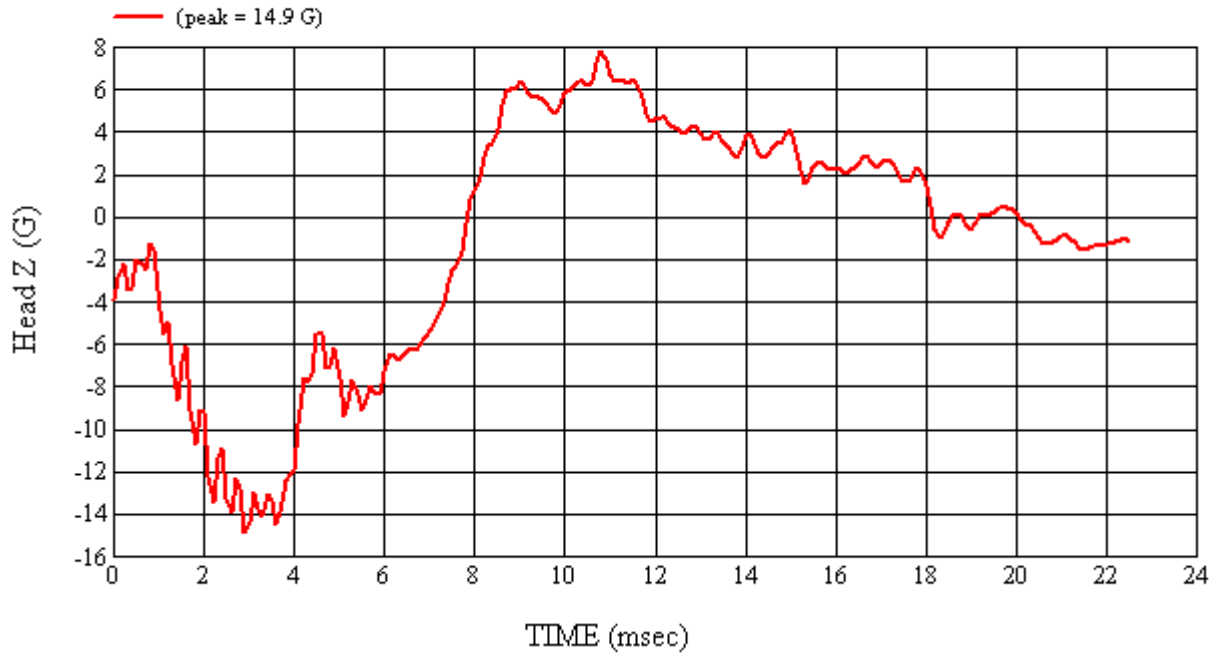
MGA Test #: FM9146

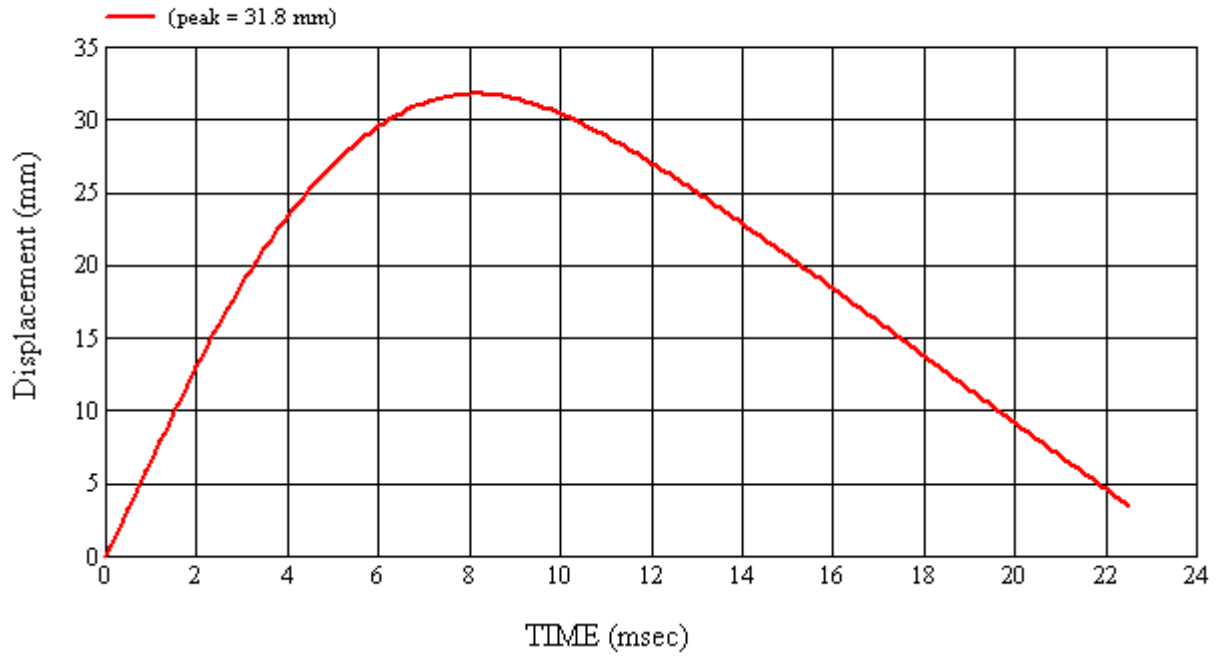
Target Location: UR4, Right Side

Test Date: 5/28/2009















SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G09I7-001.6 VEHICLE YR/MAKE/MODEL:2009/DOT/NHTSA/Mazda 6

GENERAL TEST PARAMETERS:

Target (Vehicle Side): UR5Left

MGA Test Reference No.:FM9139

Approach Horizontal Angles:270°

Approach Vertical Angles:34°

Additional Description:Located at SR3-1

Test Number:#4

Temperature:21.6C

Humidity:58.9%

Time of Test:2:22:48 PM

FMH Serial No:[035]

TEST RESULTS:



HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
620	602	9	24.1	48	10 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-95.6	1.06	1.06
Y	6	J22664	94.3	0.85	0.85
Z	7	J35924	92.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

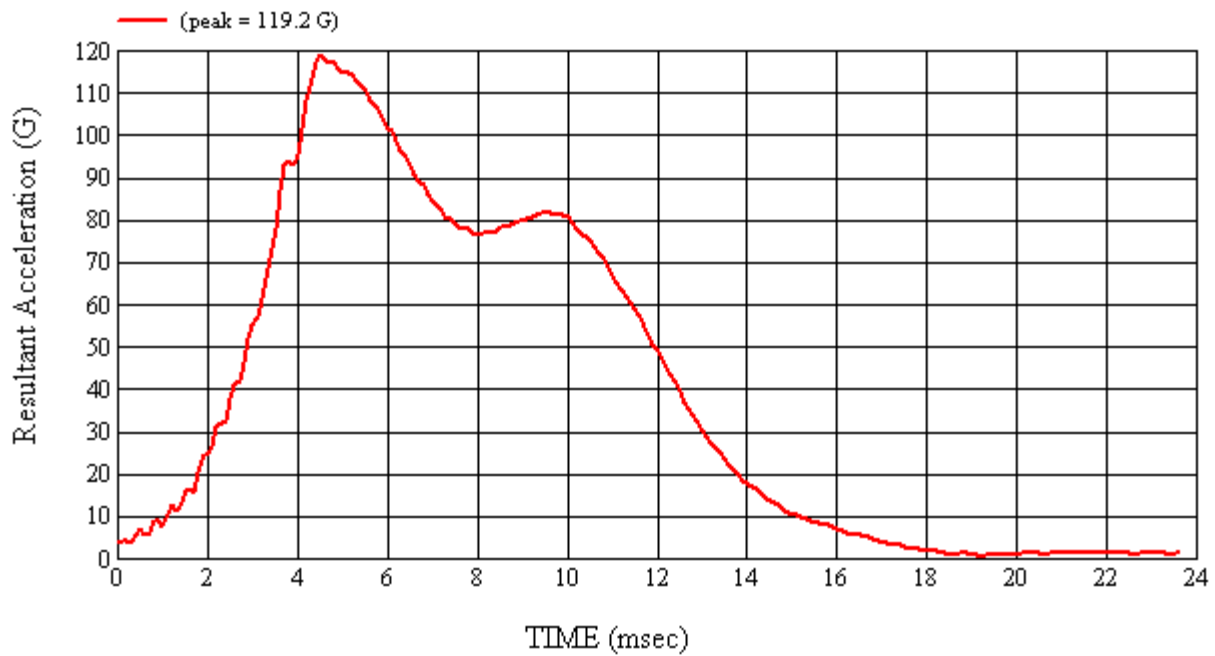
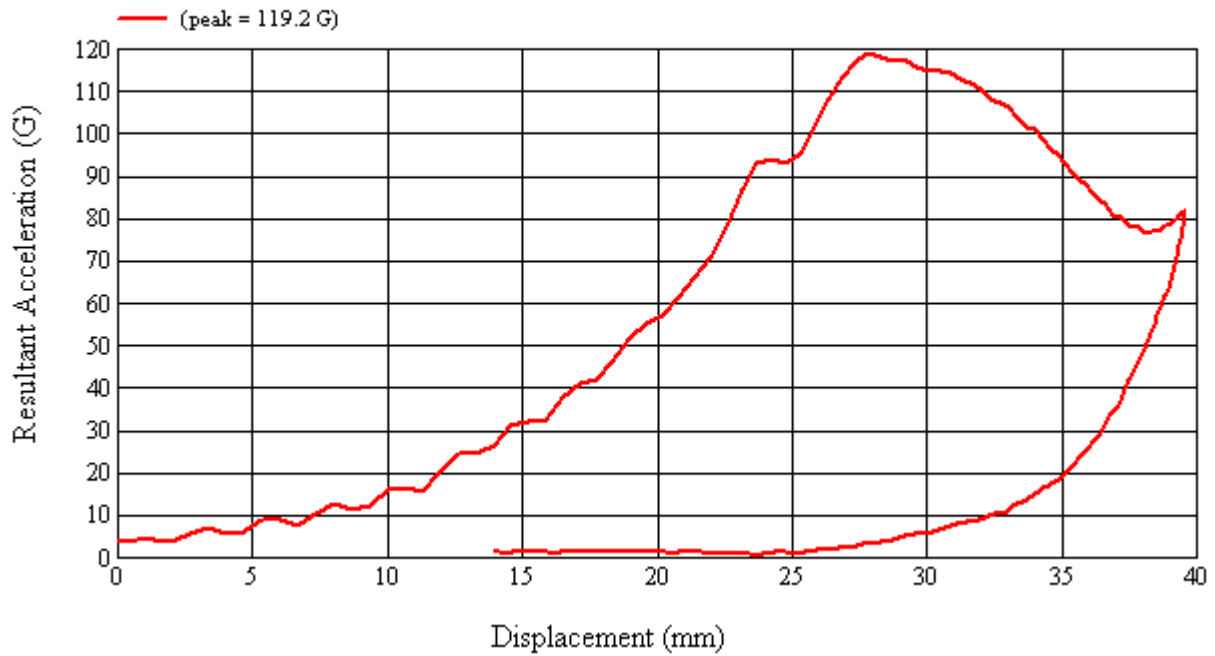
Crease in the headliner

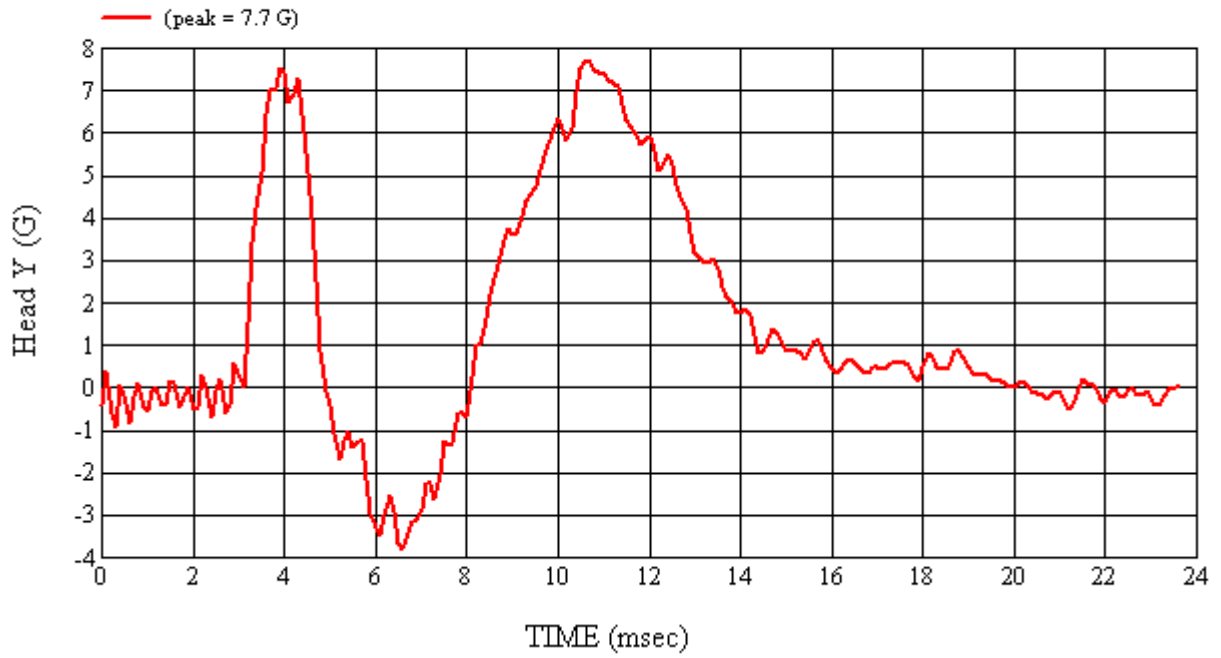
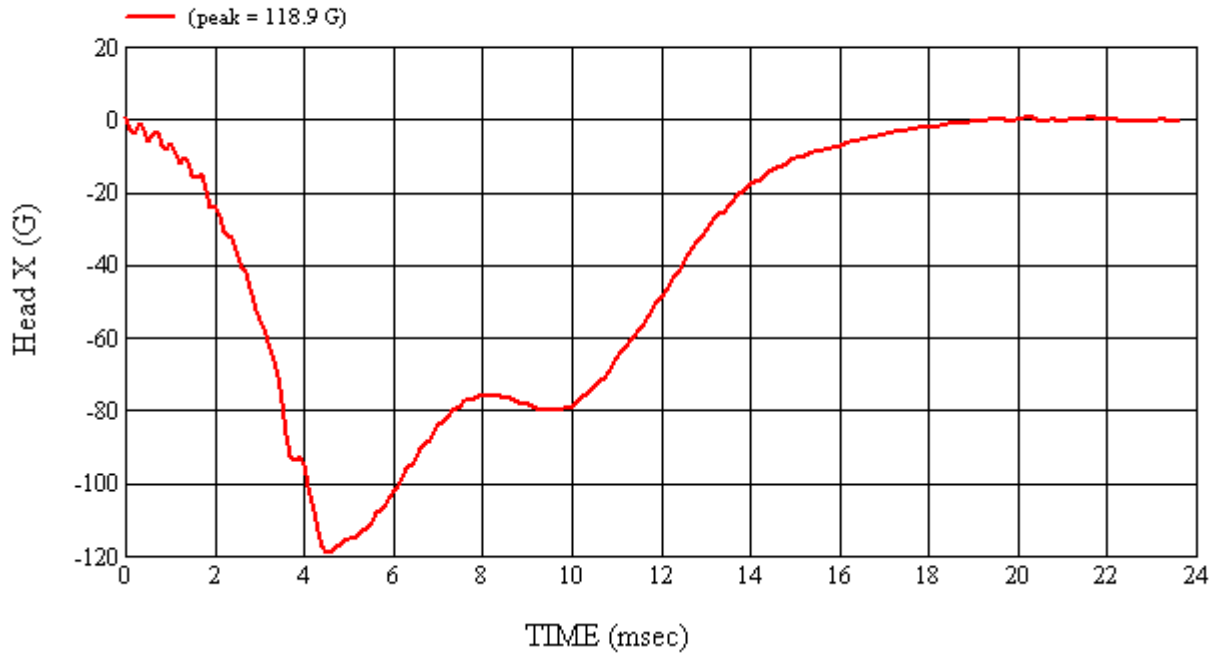
Recorded By:  Approved By*:  Date: 5/27/2009
 *Only necessary for NHTSA (Government) Compliance testing.

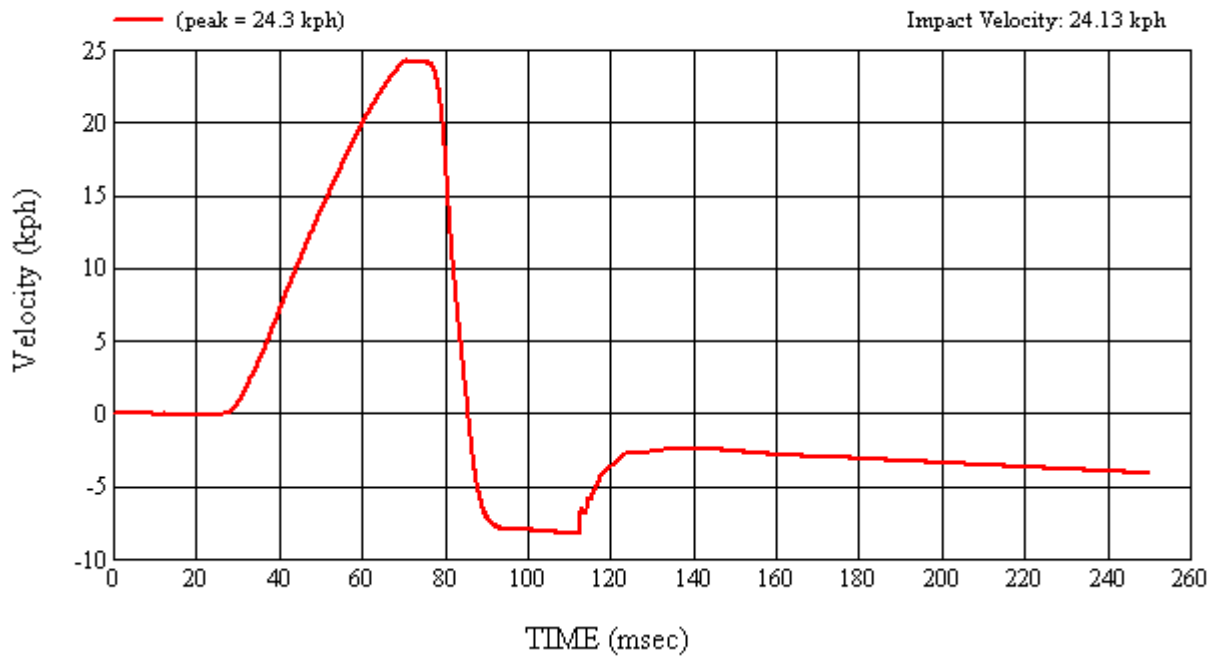
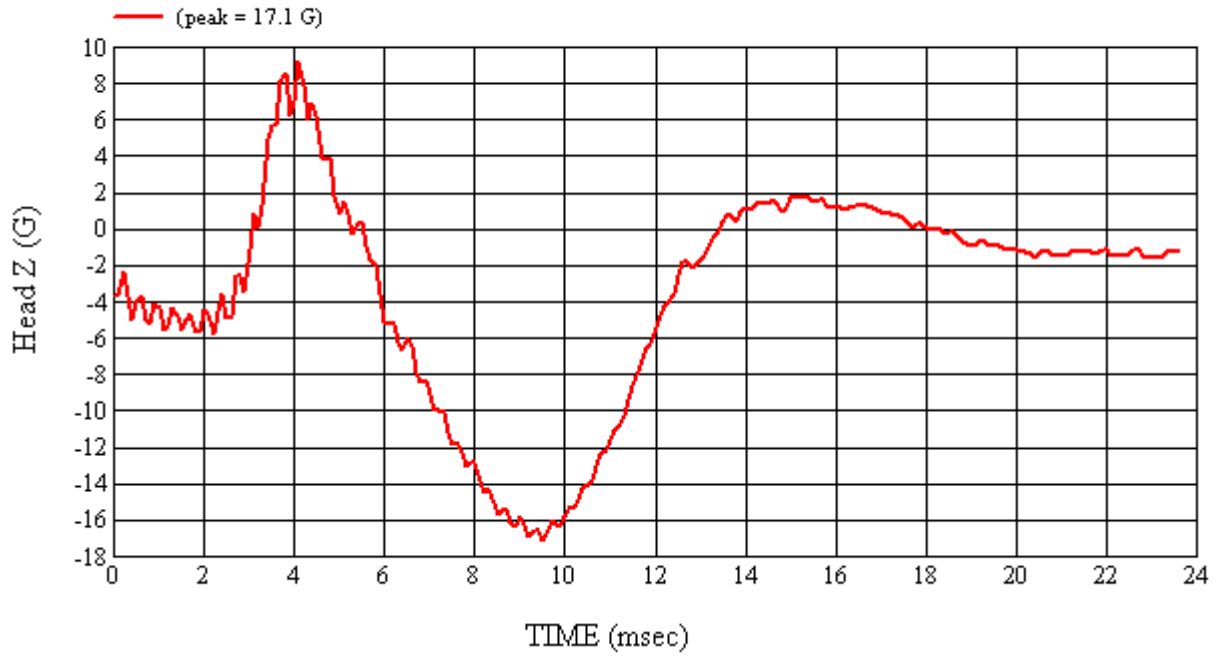
MGA Test #: FM9139

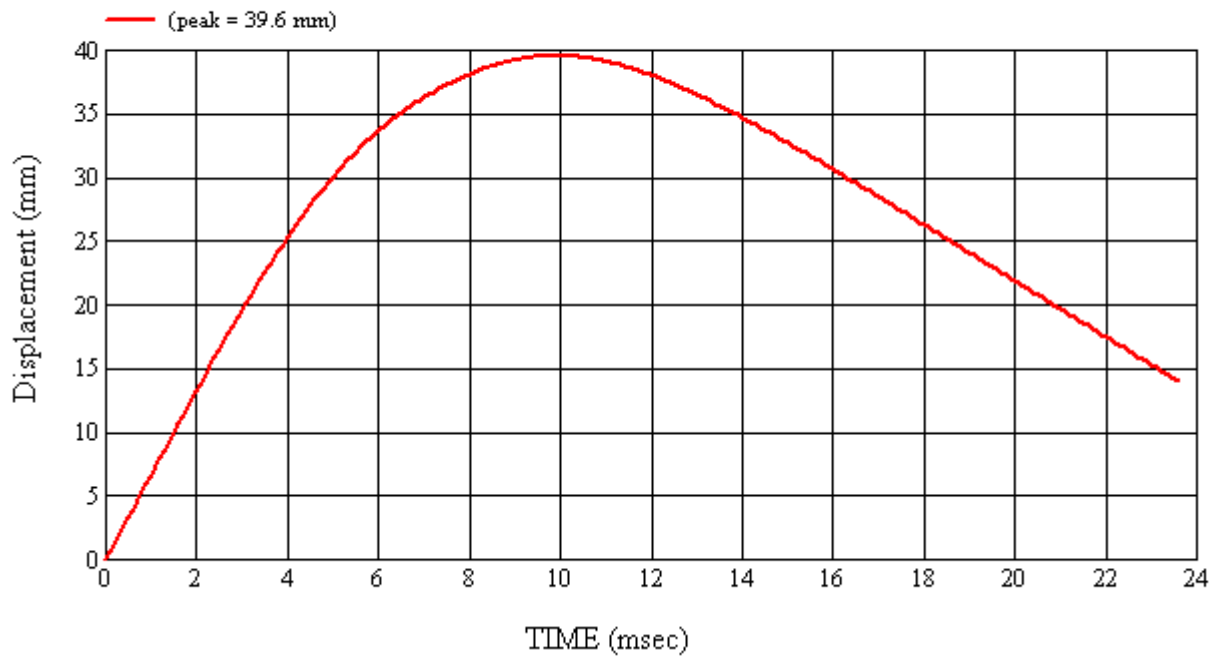
Target Location: UR5, Left Side

Test Date: 5/27/2009









4.0 TEST EQUIPMENT LIST AND CALIBRATION INFORMATION

The following section lists the test equipment for the compliance test series. Items marked with an asterisk are calibrated by an external lab. An additional summary table is given for the pre and post-test calibration data for the Free Motion Headforms. The temperature trace to confirm testing was conducted between 66°F and 78°F (19°C – 26°C) is included in Appendix A. Calibration certificates can be found in Appendix B.

TABLE 4-1 LIST OF ITEMS USED

ITEM	MANUFACTURER NAME	MODEL #	FUNCTION OF ITEM	ACCURACY	CAL. INTERNAL
Head Drop Tower (includes test frame and DAS)	MGA Research Corp.	MGA-100-DC	FMH Calibration	N/A	N/A
Accelerometers	Endevco	7264-2000	Acceleration Data	±0.5%	6 months
*Digital Inclinometer	Mitutoyo	PRO 360 (MGA00730)	Set Angle of FMH/Targeting	0.1°	Annual
FMVSS 201U Test Frame (includes the propulsion control system, actuator, test frame, and DAS)	MGA Research Corp.	MGA-100-FMH	Test System	N/A	N/A
Free Motion Headforms	UTAMA UTAMA UTAMA	035 037 038	Test Device	N/A	Pre and Post-Test Series
High Speed Video	Vision Research	Miro	Record Event	N/A	N/A
*FARO™	Faro Technologies	S08059801273	Targeting	0.1 mm	Annual
Measuring Devices: - Tape Measure - Plumb Bobs - Digital Protractor	Stanley N/A Mitutoyo	TPM906 -- MGA00730	Measurement Targeting FMH setup Horizontal Measurement	1 mm N/A 0.5°	Annual
*Temperature Recorder	Dickson	MGA00152	Record Temperature and Humidity	± 1°C ± 1% RH	Annual
* Scale	Detecto	MGA00081	Weigh FMH Head	± 0.01 lb	Annual
*Vehicle Scale	Sterling Scale Co.	26032389	Weighing Vehicle	± .5 kg	Annual

Each headform was calibrated by an engineer after the headform had soaked in an environment of 66°F to 78°F (19°C to 26°C) for a period of at least four hours.

Each headform was found to comply with the performance criteria under Part 572L for pre and post-test calibrations. That is, the peak resultant acceleration was between 225 and 275 G's, the peak lateral acceleration was less than 15 G's, the headform weighed between 9.9 and 10.1 lbs., the pulse was determined to be unimodal, and there was no major damage to the headform.

TABLE 4-2 FMH CALIBRATION SUMMARY

FMH Serial #		Headform Calibration Date	Weight (lbs)	Temp (°C)	% Humidity	Peak Resultant Acceleration (G's)	Peak Lateral Acceleration (G's)	Unimodal
Pre	#035	5/26/2009	9.90	22.1	40.4	237.5	1.7	Yes
Pre	#035	5/29/2009	9.90	21.8	57.2	235.5	6.8	Yes
Pre	#037	5/26/2009	9.96	22.1	41.3	253.0	4.5	Yes
Post	#037	5/29/2009	9.96	21.7	60.5	251.9	8.3	Yes
Pre	#038	5/26/2009	9.90	22.2	40.6	242.2	14.5	Yes
Post	#038	5/29/2009	9.90	21.8	55.1	250.9	8.4	Yes

4-1 Pre-Test Calibration

**HEAD DROP TEST SUMMARY
 PART 572L**

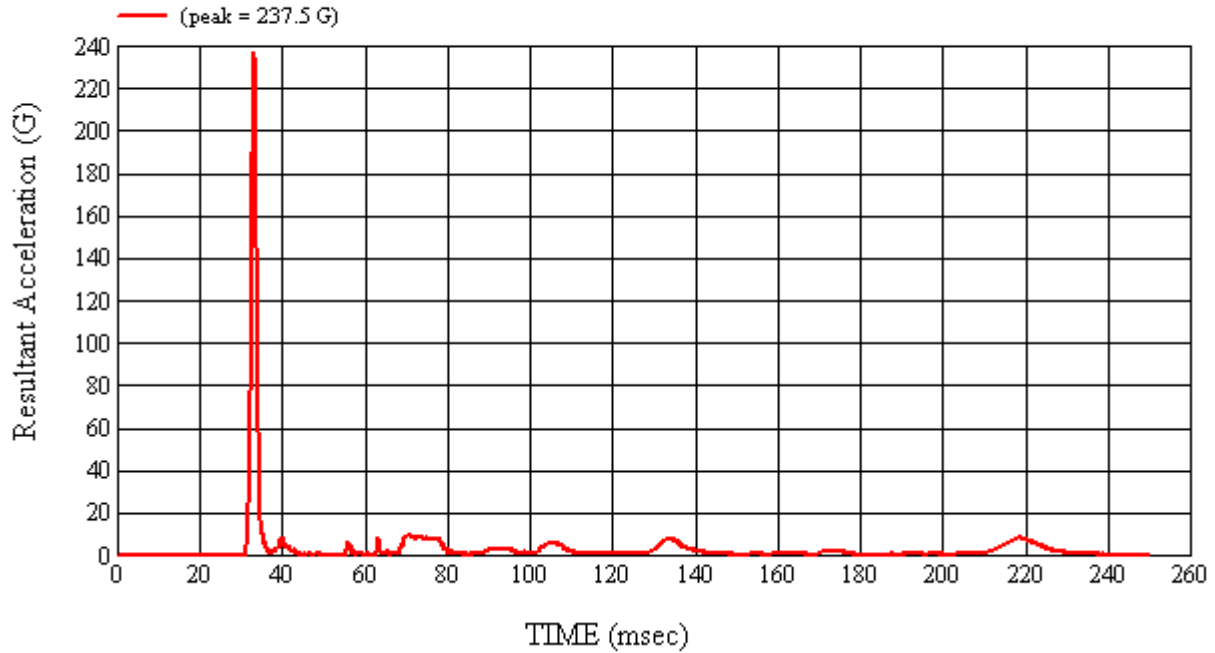
HEADFORM SERIAL NUMBER: 035		CALIBRATION DATE: 5/26/2009
CALIBRATION TIME: 9:35:44 AM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	22.1
Relative Humidity	10% to 70%	40.4
Peak Resultant Acceleration	225 G's to 275 G's	237.5
Peak Lateral Acceleration	15 G's Maximum	1.7
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J35919	03/02/09	09/02/09
2	ENDEVCO	7264-2000	J22664	03/02/09	09/02/09
3	ENDEVCO	7264-2000	J35924	03/02/09	09/02/09

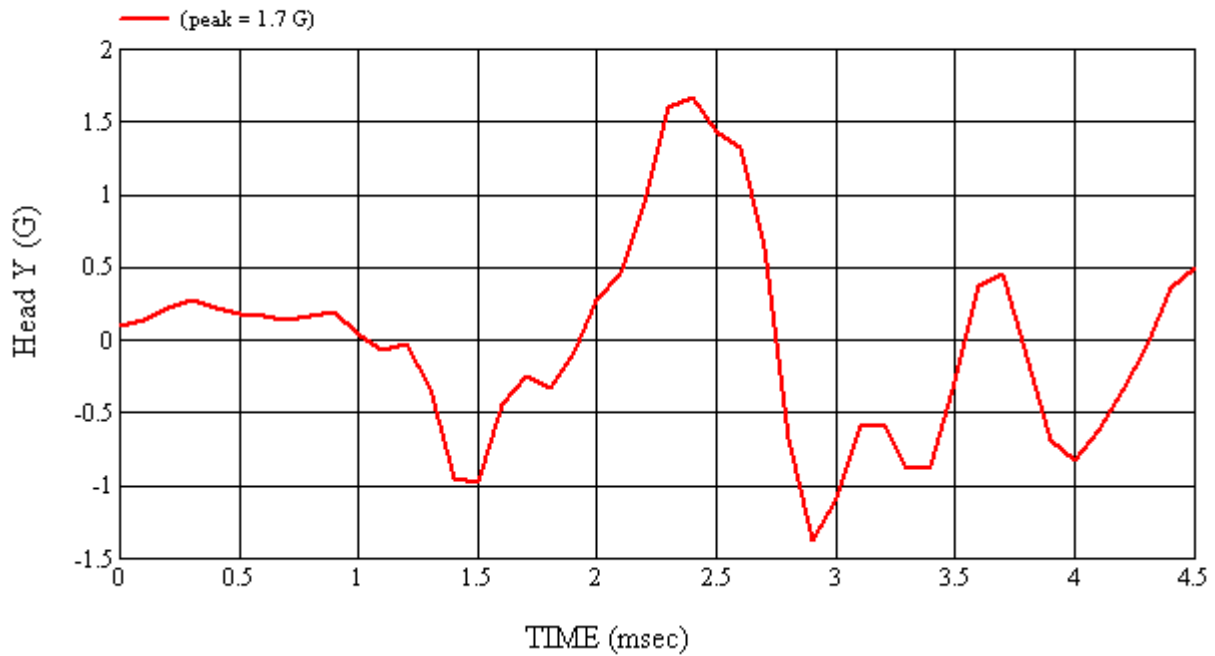
REMARKS:

RECORDED BY:  DATE: 5/26/2009

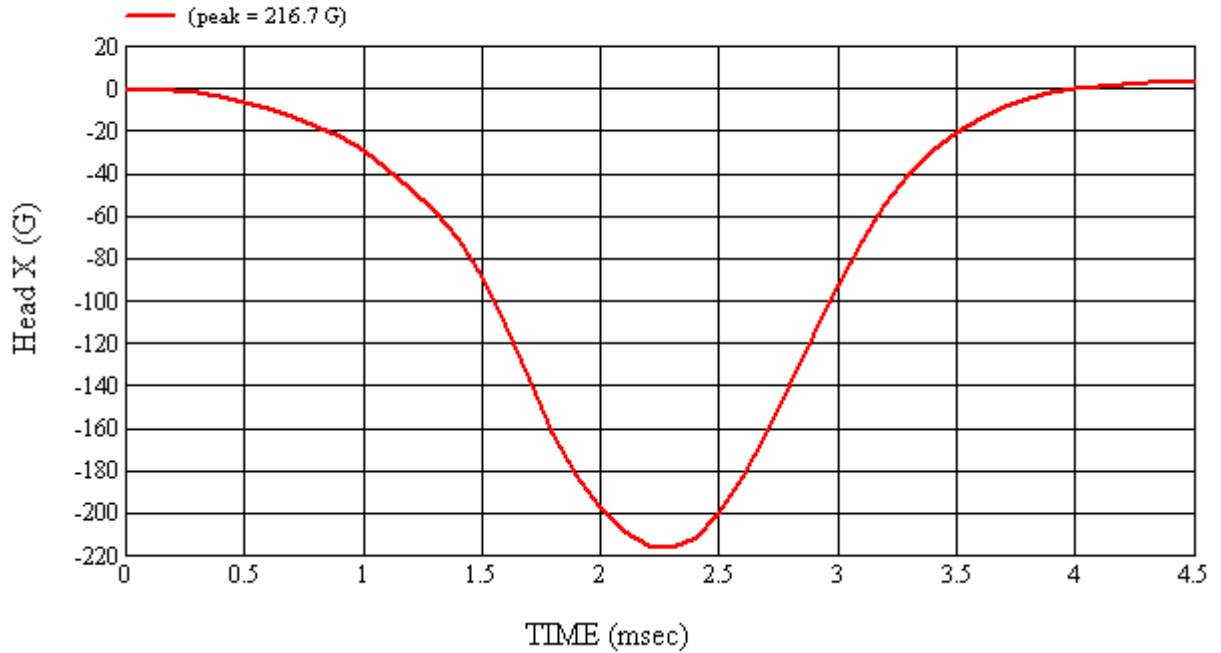
APPROVED BY: 



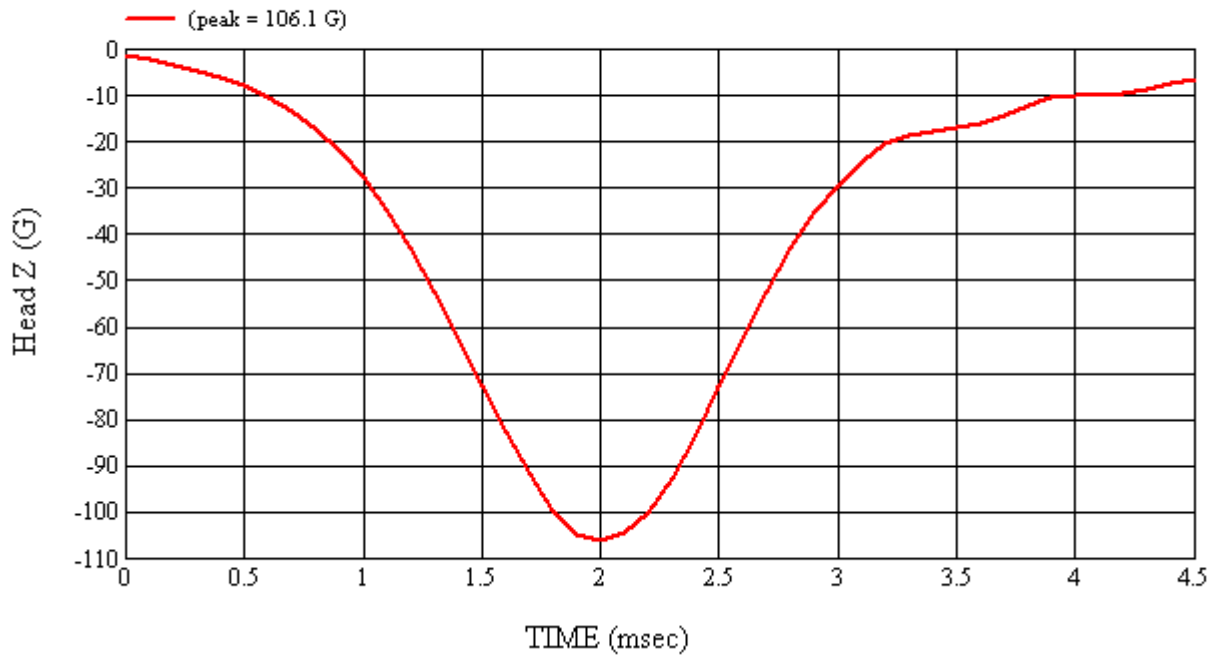
Head 035 (Pre) Calibration #H35017



Head 035 (Pre) Calibration #H35017



Head 035 (Pre) Calibration #H35017



Head 035 (Pre) Calibration #H35017

4-2 Post-Test Calibration


**HEAD DROP TEST SUMMARY
 PART 572L**

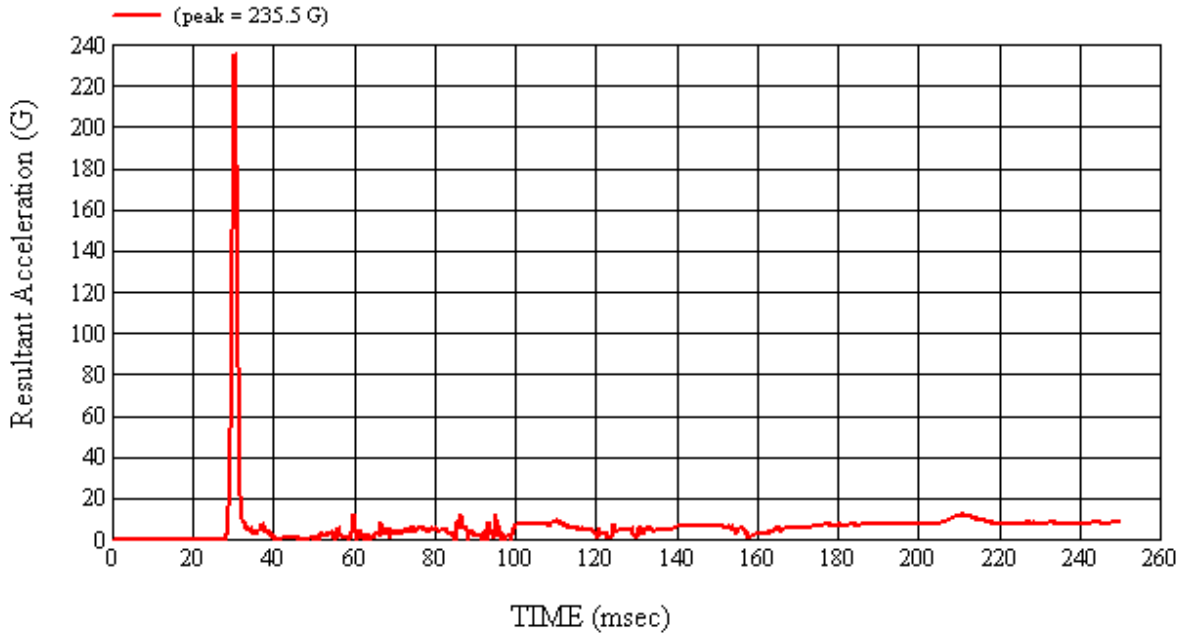
HEADFORM SERIAL NUMBER: 035		CALIBRATION DATE: 5/29/2009
CALIBRATION TIME: 10:47:34 AM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	21.8
Relative Humidity	10% to 70%	57.2
Peak Resultant Acceleration	225 G's to 275 G's	235.5
Peak Lateral Acceleration	15 G's Maximum	6.8
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J35919	03/02/09	09/02/09
2	ENDEVCO	7264-2000	J22664	03/02/09	09/02/09
3	ENDEVCO	7264-2000	J35924	03/02/09	09/02/09

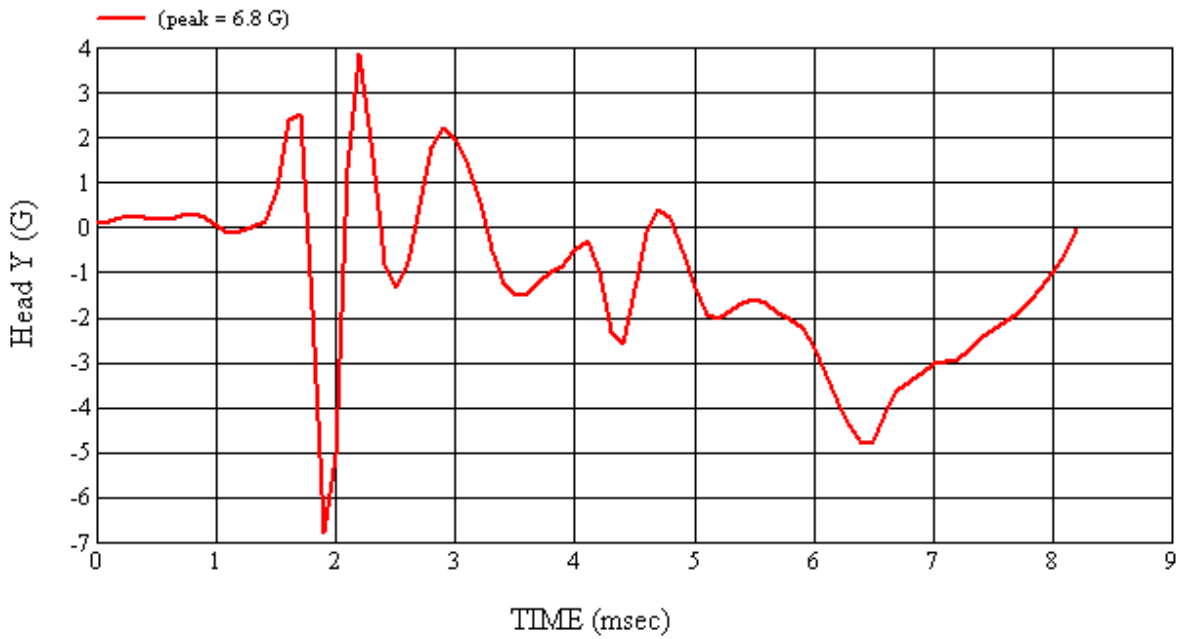
REMARKS:

RECORDED BY:  DATE: 5/29/2009

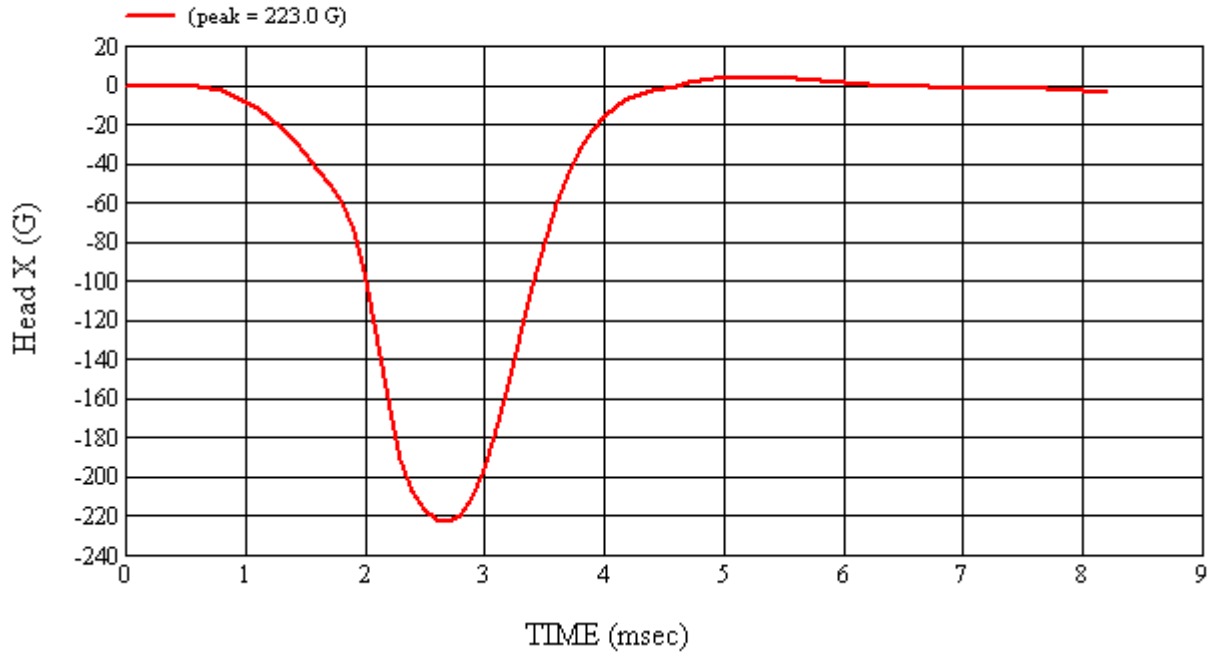
APPROVED BY: 



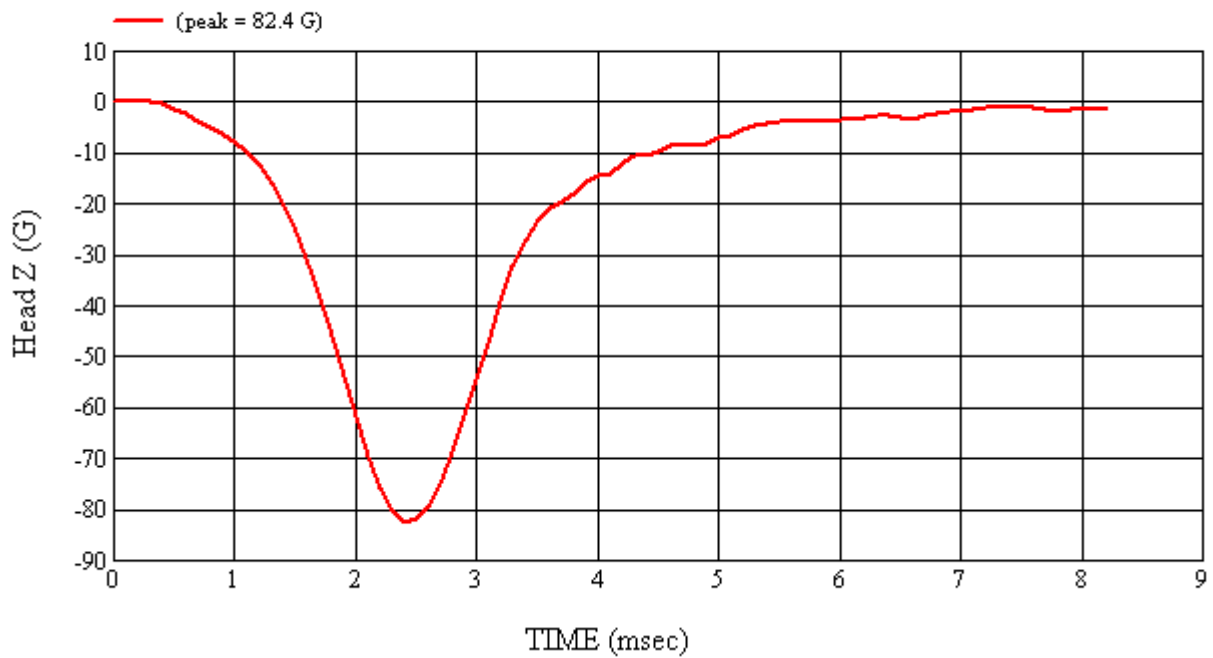
Head 035 (Pre) Calibration #H35018



Head 035 (Pre) Calibration #H35018



Head 035 (Pre) Calibration #H35018



Head 035 (Pre) Calibration #H35018

4-3 Pre-Test Calibration


**HEAD DROP TEST SUMMARY
 PART 572L**

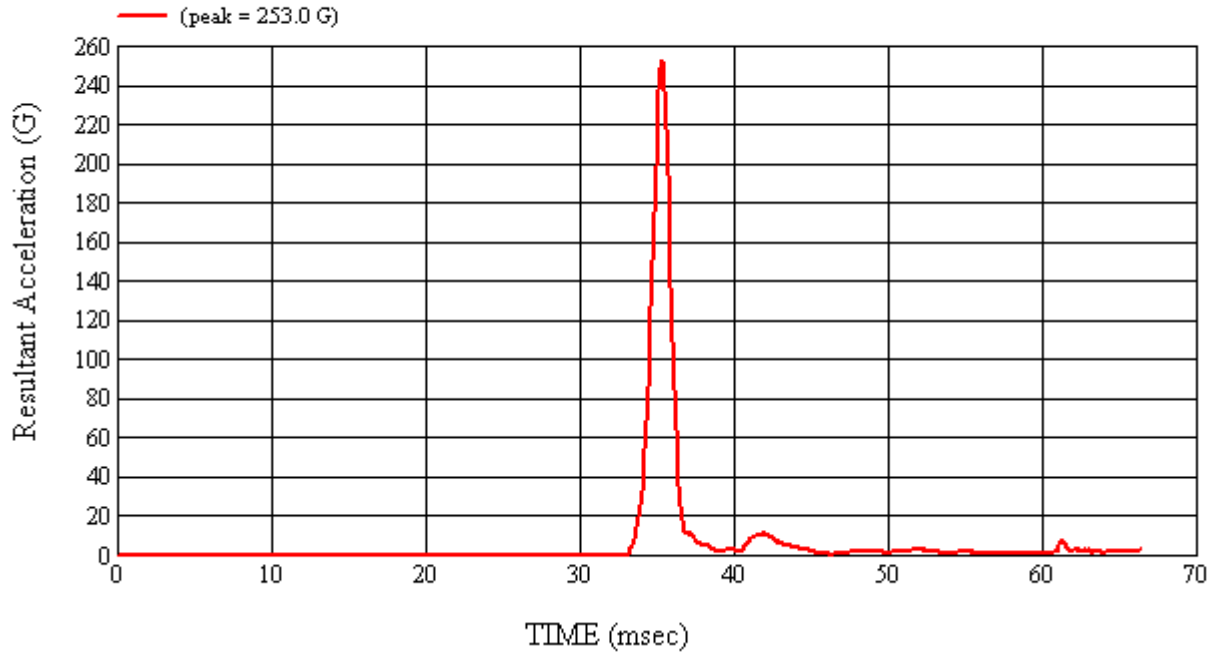
HEADFORM SERIAL NUMBER: 037		CALIBRATION DATE: 5/26/2009
CALIBRATION TIME: 9:57:57 AM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.96
Temperature	19° C to 26° C	22.1
Relative Humidity	10% to 70%	41.3
Peak Resultant Acceleration	225 G's to 275 G's	253.0
Peak Lateral Acceleration	15 G's Maximum	4.5
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	AHTB2	03/02/09	09/02/09
2	ENDEVCO	7264-2000	J14103	03/02/09	09/02/09
3	ENDEVCO	7264-2000	J35800	03/02/09	09/02/09

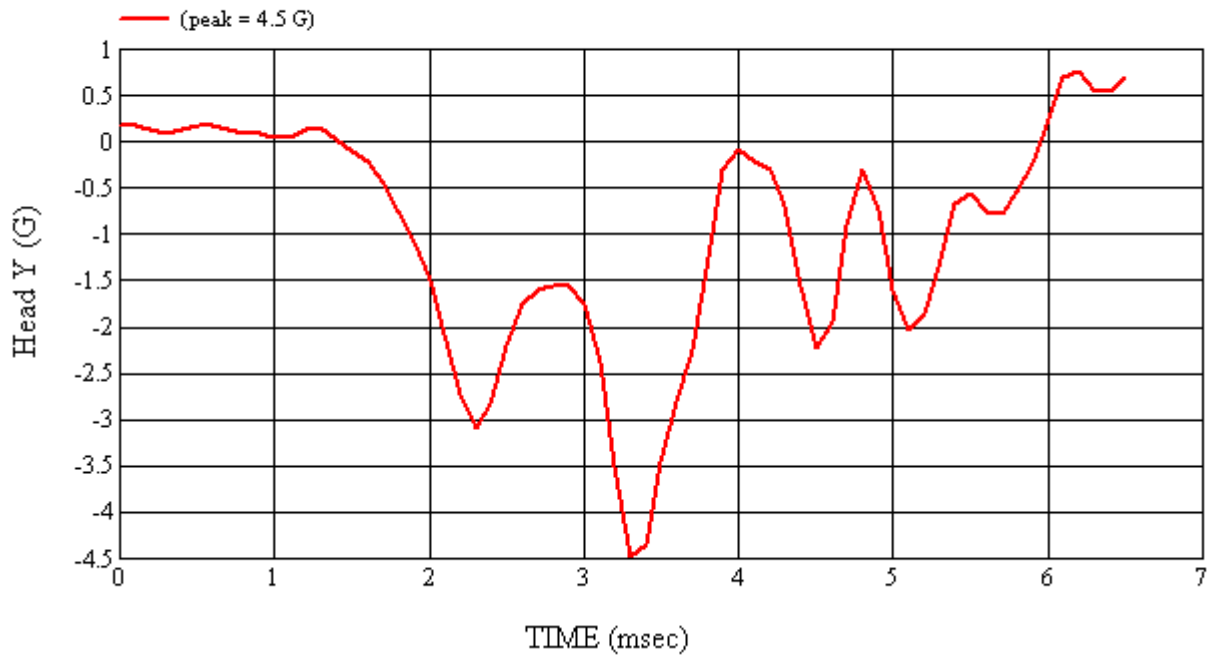
REMARKS:

RECORDED BY:  DATE: 5/26/2009

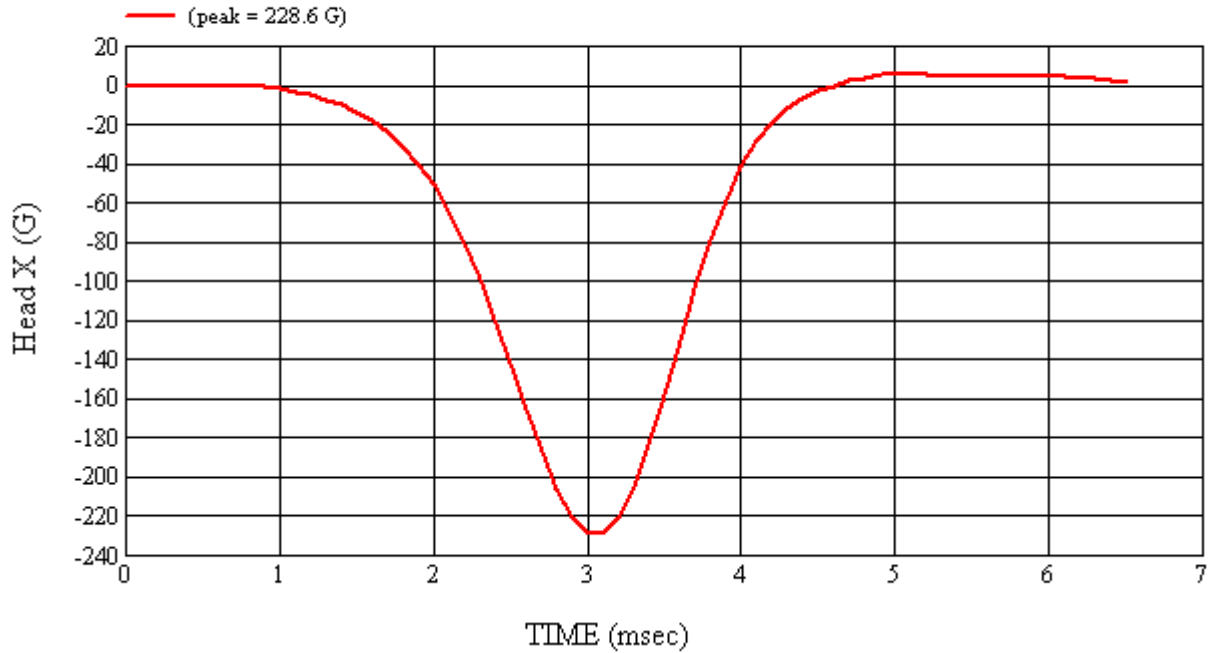
APPROVED BY: 



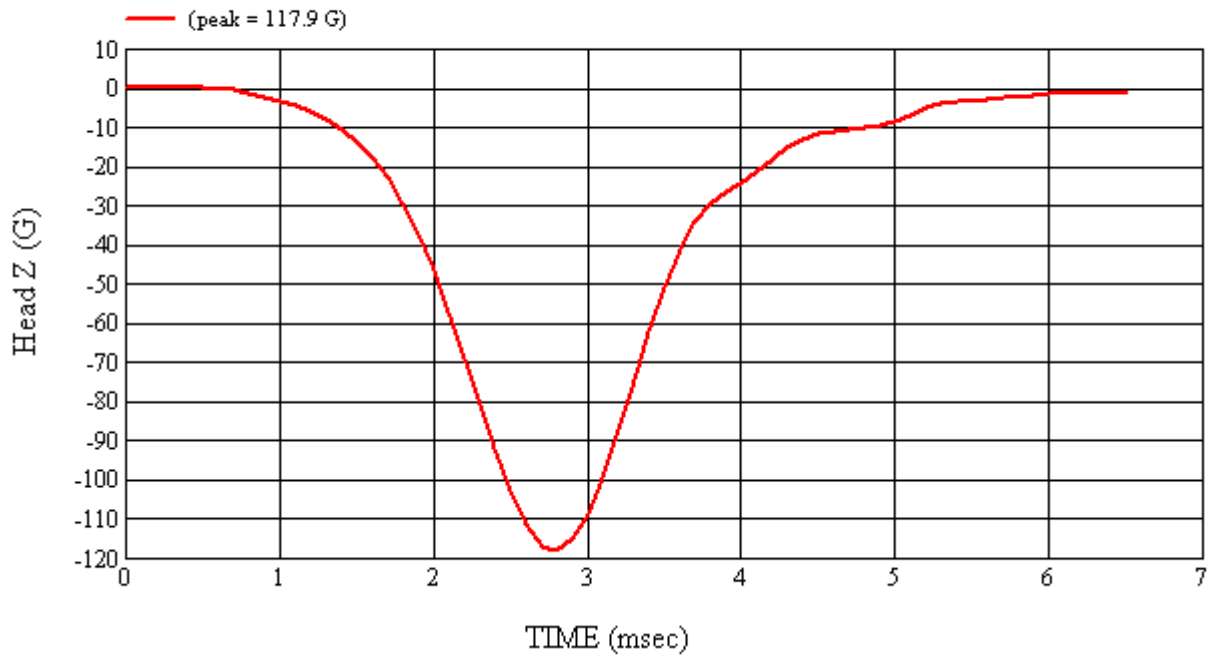
Head 037 (Pre) Calibration #H37017



Head 037 (Pre) Calibration #H37017



Head 037 (Pre) Calibration #H37017



Head 037 (Pre) Calibration #H37017

4-4 Post-Test Calibration


**HEAD DROP TEST SUMMARY
 PART 572L**

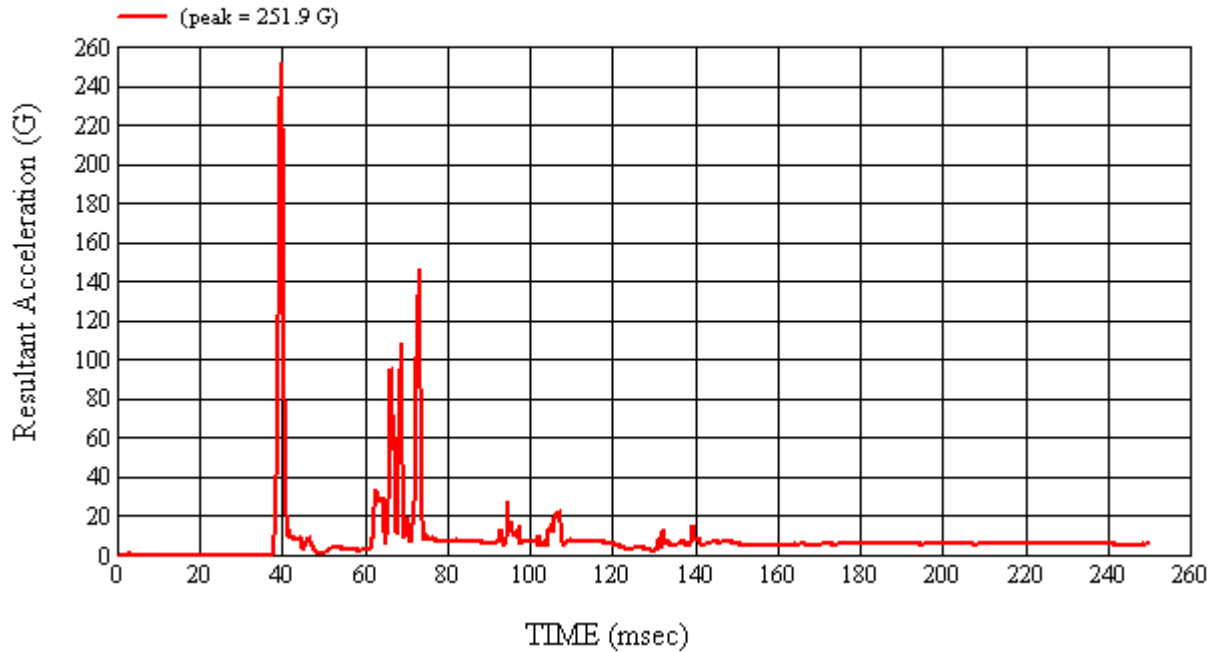
HEADFORM SERIAL NUMBER: 037		CALIBRATION DATE: 5/29/2009
CALIBRATION TIME: 11:02:21 AM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.96
Temperature	19° C to 26° C	21.7
Relative Humidity	10% to 70%	60.5
Peak Resultant Acceleration	225 G's to 275 G's	251.9
Peak Lateral Acceleration	15 G's Maximum	8.3
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	AHTB2	03/02/09	09/02/09
2	ENDEVCO	7264-2000	J14103	03/02/09	09/02/09
3	ENDEVCO	7264-2000	J35800	03/02/09	09/02/09

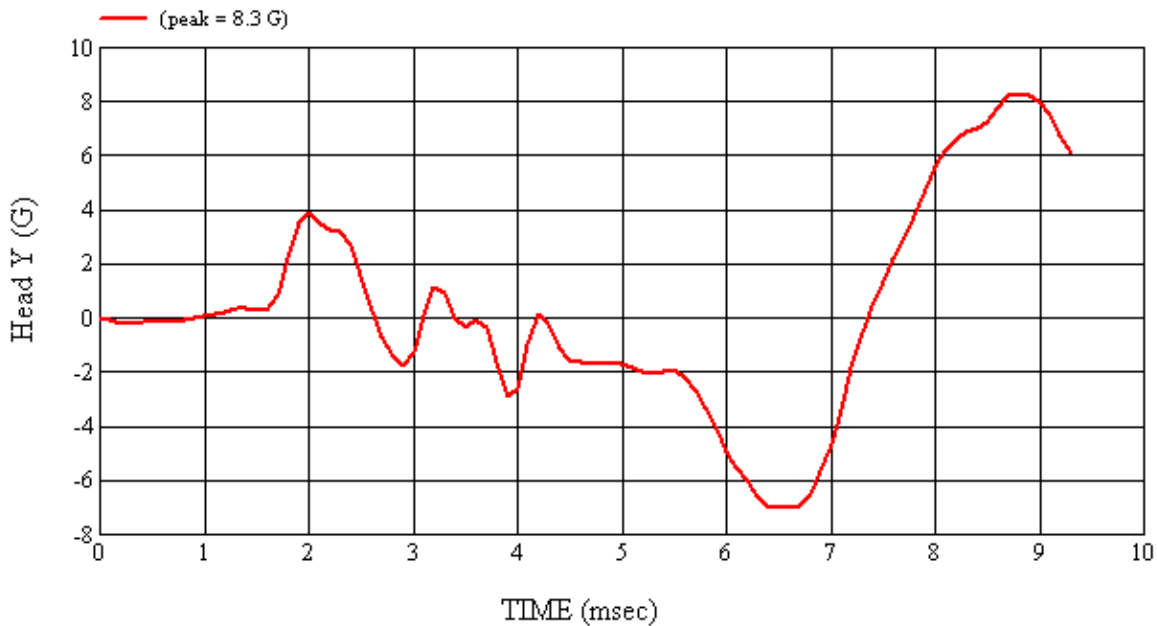
REMARKS:

RECORDED BY:  DATE: 5/29/2009

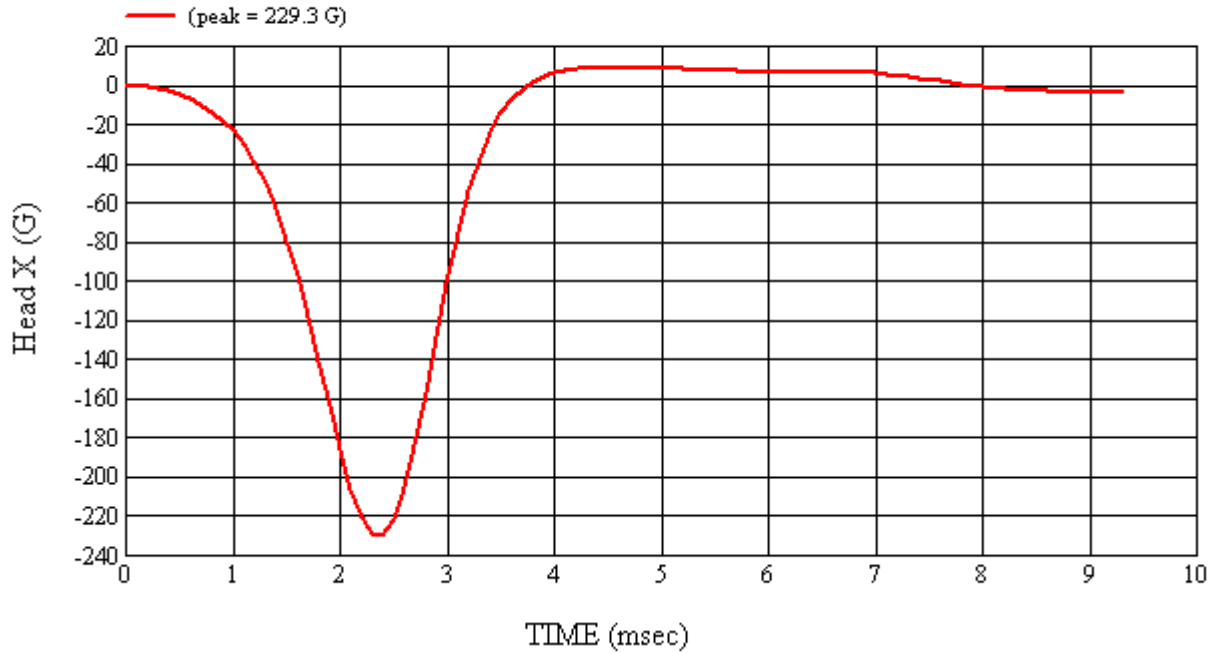
APPROVED BY: 



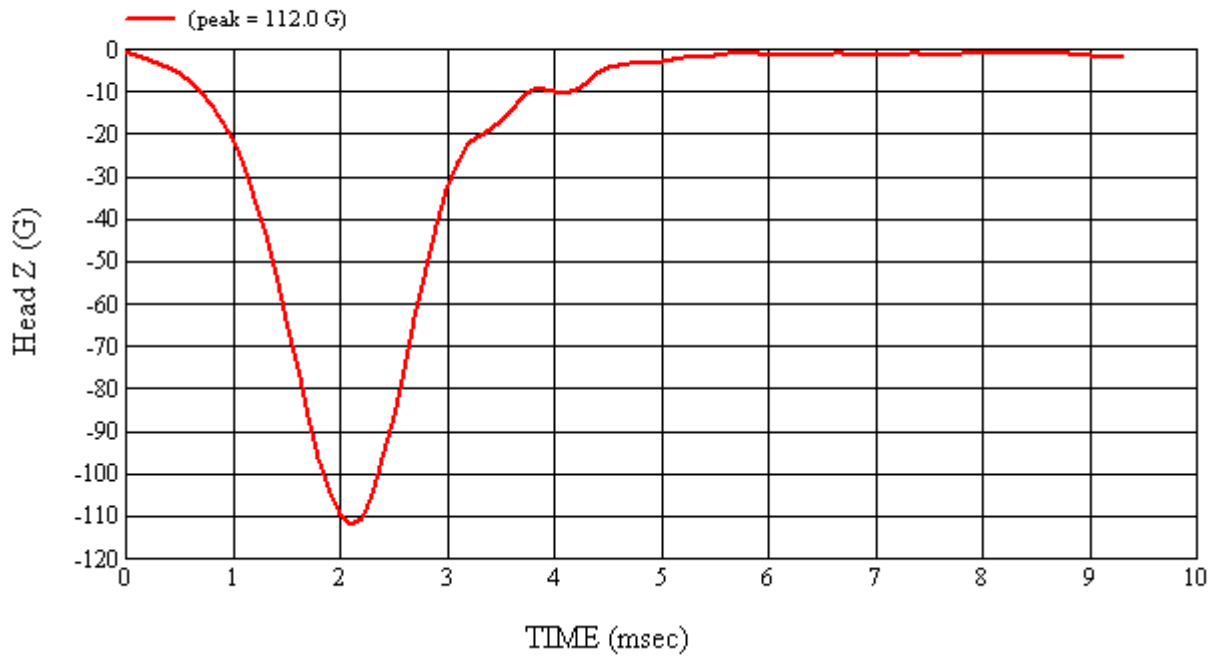
Head 037 (Post) Calibration #H37018



Head 037 (Post) Calibration #H37018



Head 037 (Post) Calibration #H37018



Head 037 (Post) Calibration #H37018


4-5 Pre-Test Calibration


**HEAD DROP TEST SUMMARY
 PART 572L**

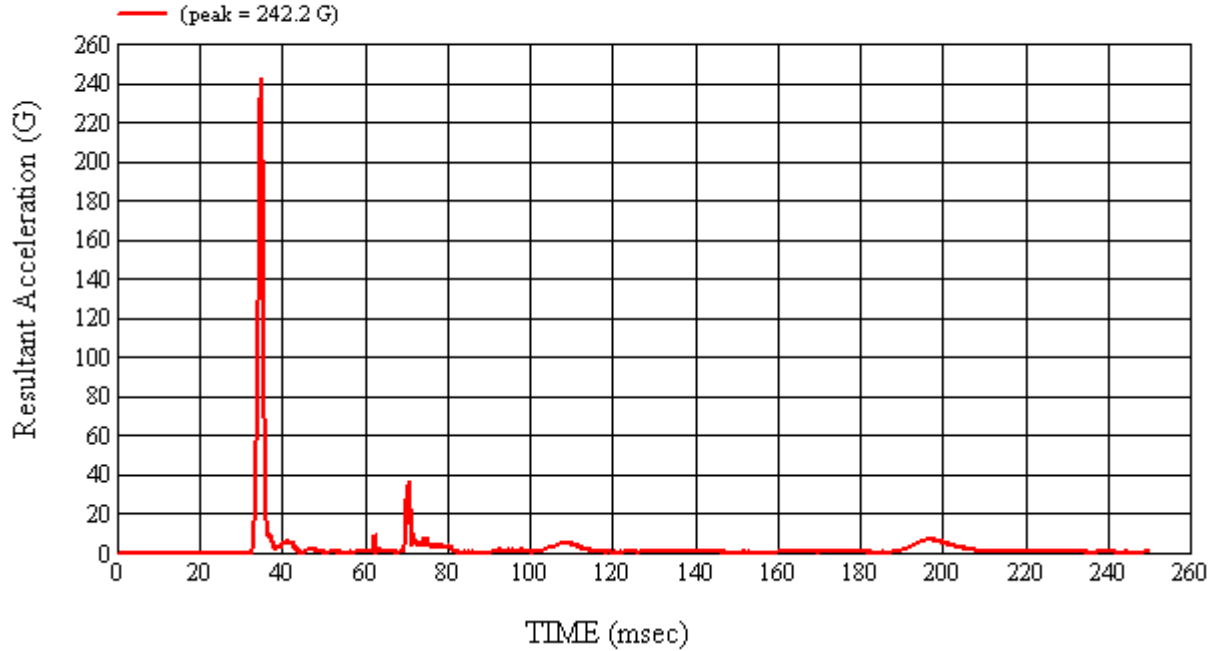
HEADFORM SERIAL NUMBER: 038		CALIBRATION DATE: 5/26/2009
CALIBRATION TIME: 10:25:33 AM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	22.2
Relative Humidity	10% to 70%	40.6
Peak Resultant Acceleration	225 G's to 275 G's	242.2
Peak Lateral Acceleration	15 G's Maximum	14.5
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J22700	04/17/09	10/17/09
2	ENDEVCO	7264-2000	J36197	04/17/09	10/17/09
3	ENDEVCO	7264-2000	J36353	04/17/09	10/17/09

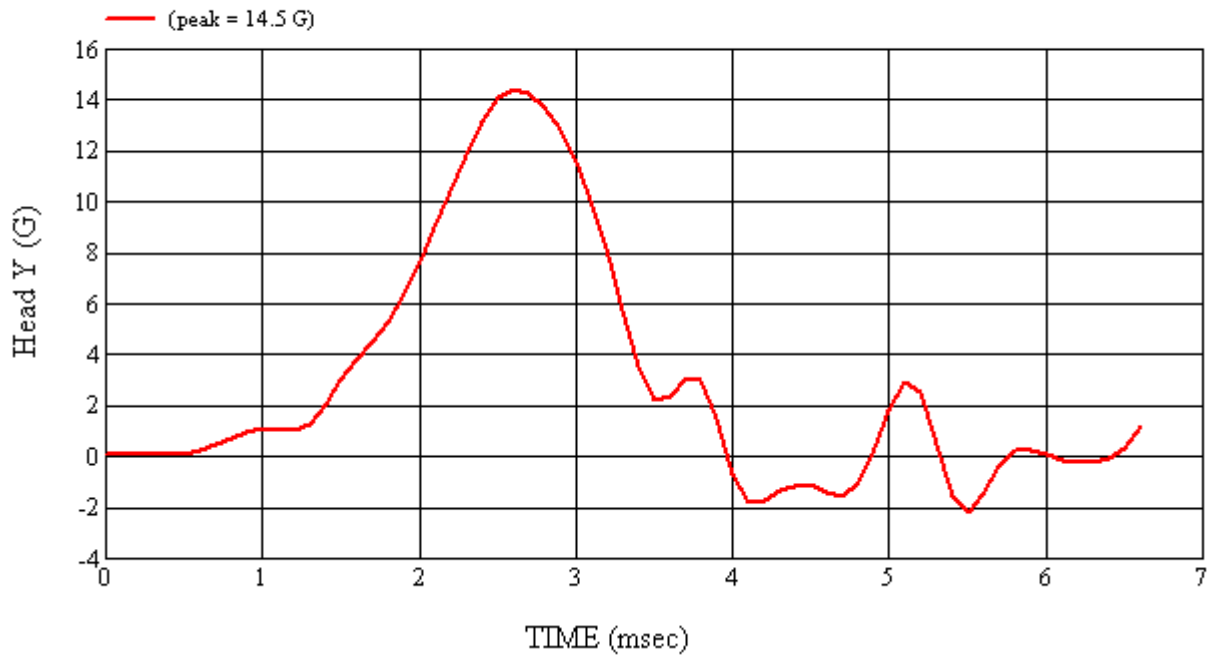
REMARKS:

RECORDED BY:  DATE: 5/26/2009

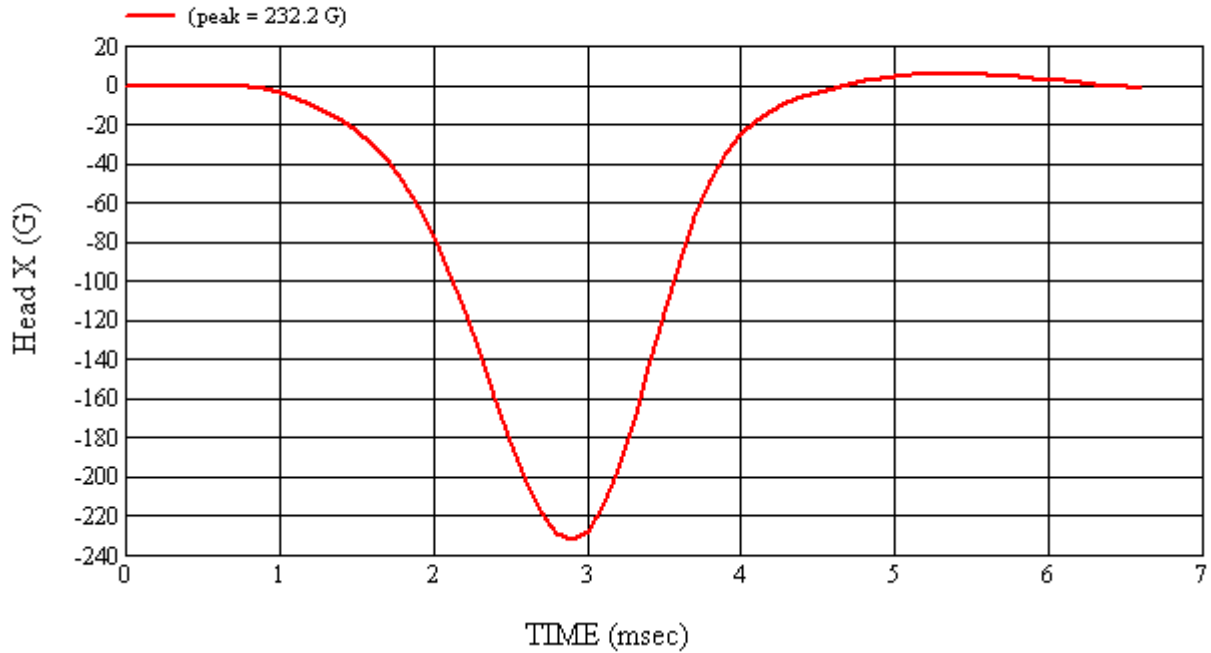
APPROVED BY: 



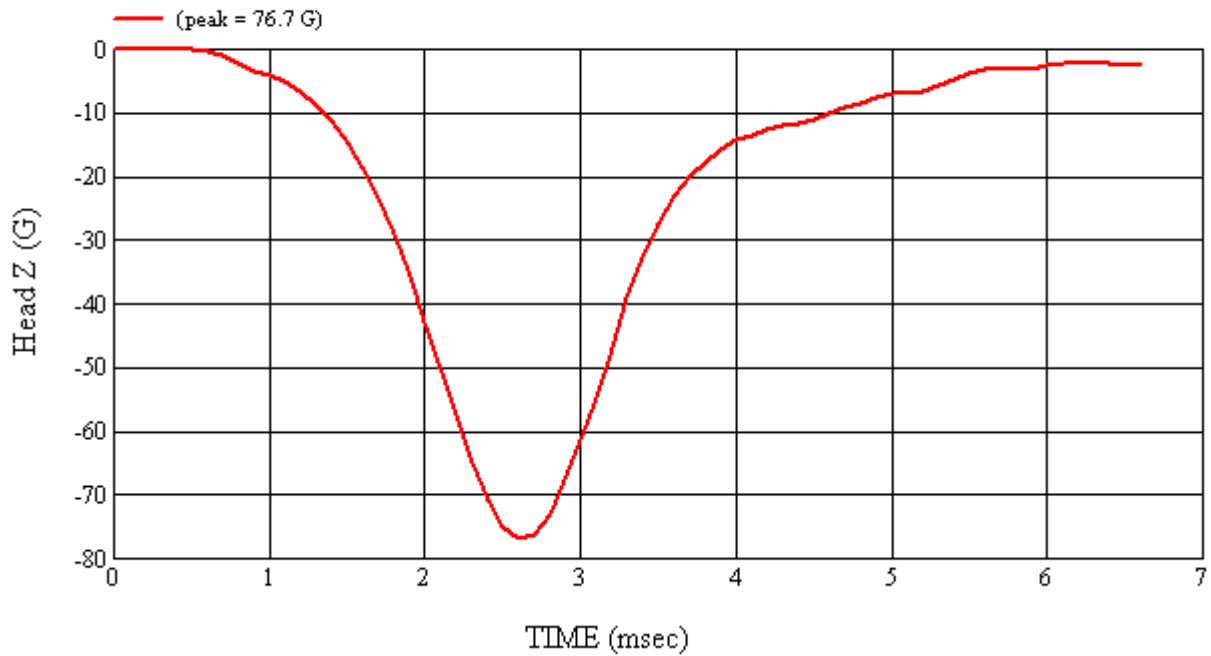
Head 038 (Pre) Calibration #H38017



Head 038 (Pre) Calibration #H38017



Head 038 (Pre) Calibration #H38017



Head 038 (Pre) Calibration #H38017

4-6 Post-Test Calibration


**HEAD DROP TEST SUMMARY
 PART 572L**

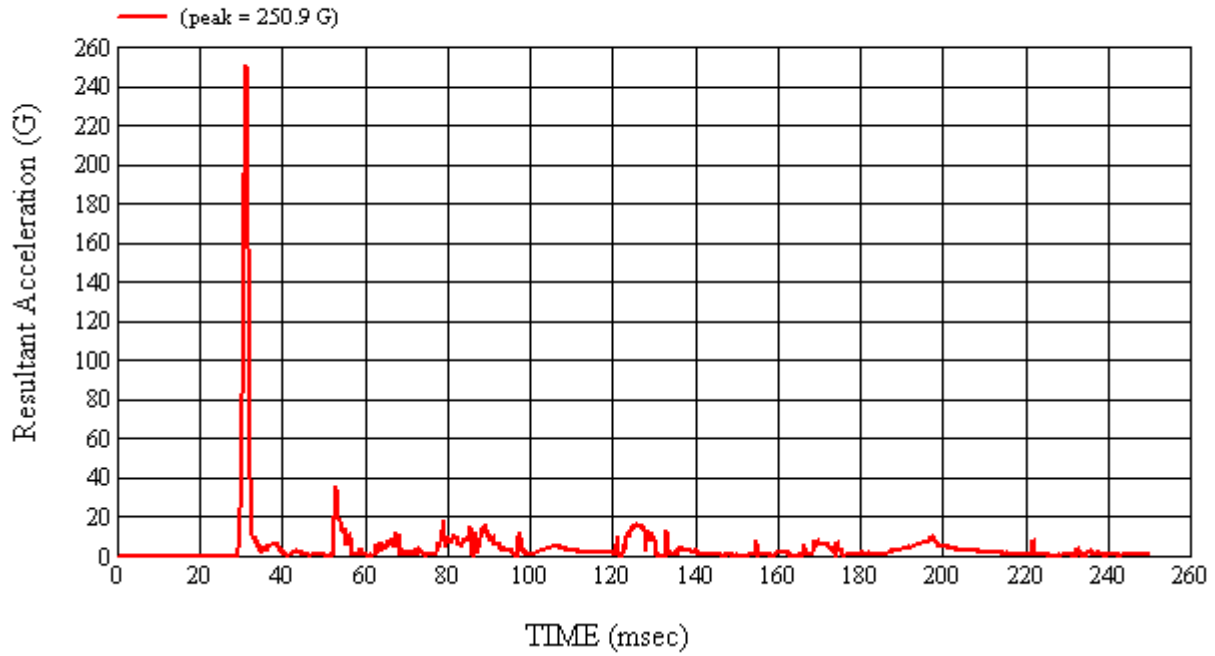
HEADFORM SERIAL NUMBER: 038		CALIBRATION DATE: 5/29/2009
		CALIBRATION TIME: 9:53:21 AM
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	21.8
Relative Humidity	10% to 70%	55.1
Peak Resultant Acceleration	225 G's to 275 G's	250.9
Peak Lateral Acceleration	15 G's Maximum	8.4
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J22700	04/17/09	10/17/09
2	ENDEVCO	7264-2000	J36197	04/17/09	10/17/09
3	ENDEVCO	7264-2000	J36353	04/17/09	10/17/09

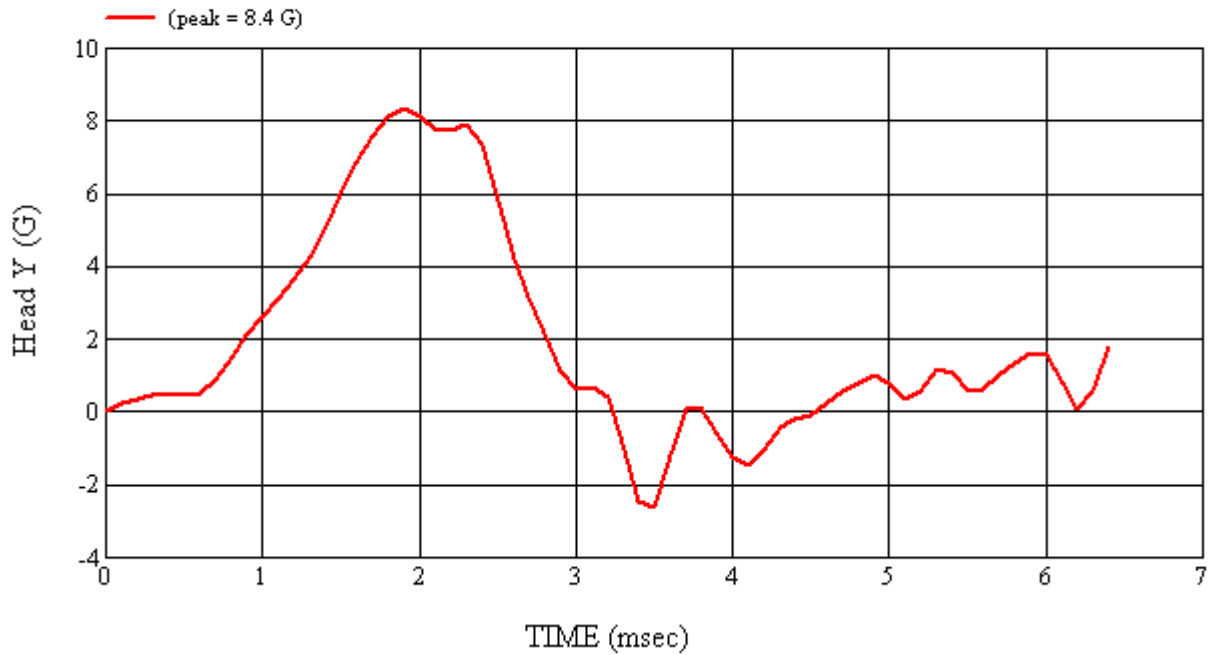
REMARKS:

RECORDED BY:  DATE: 5/29/2009

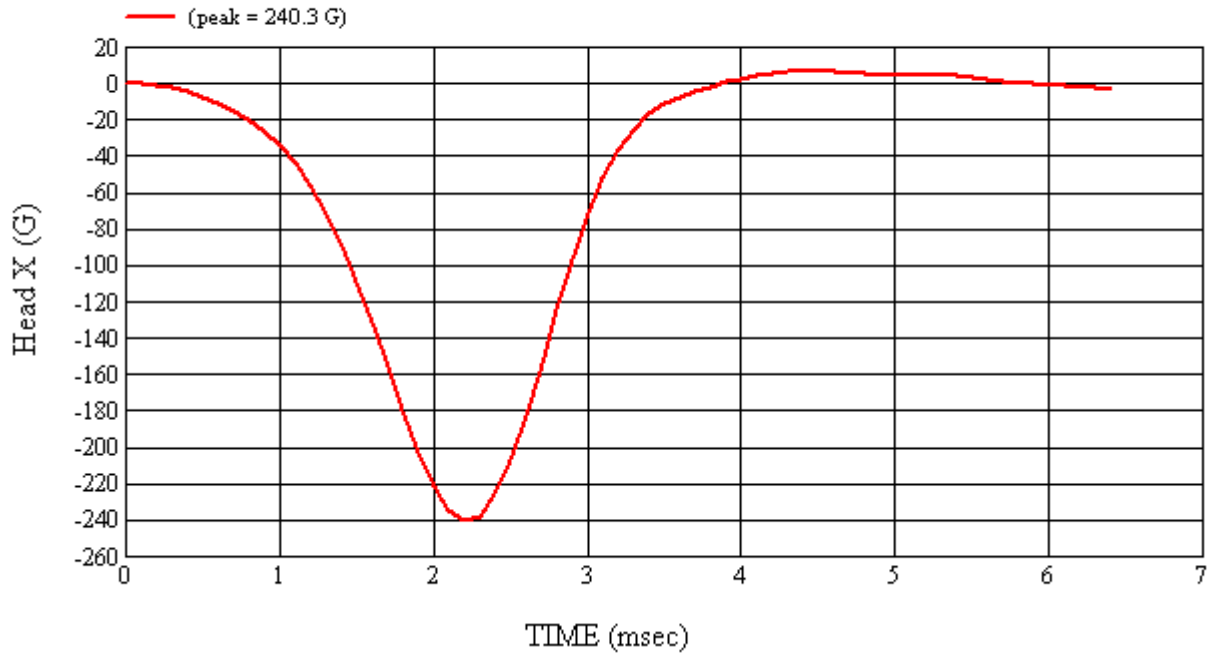
APPROVED BY: 



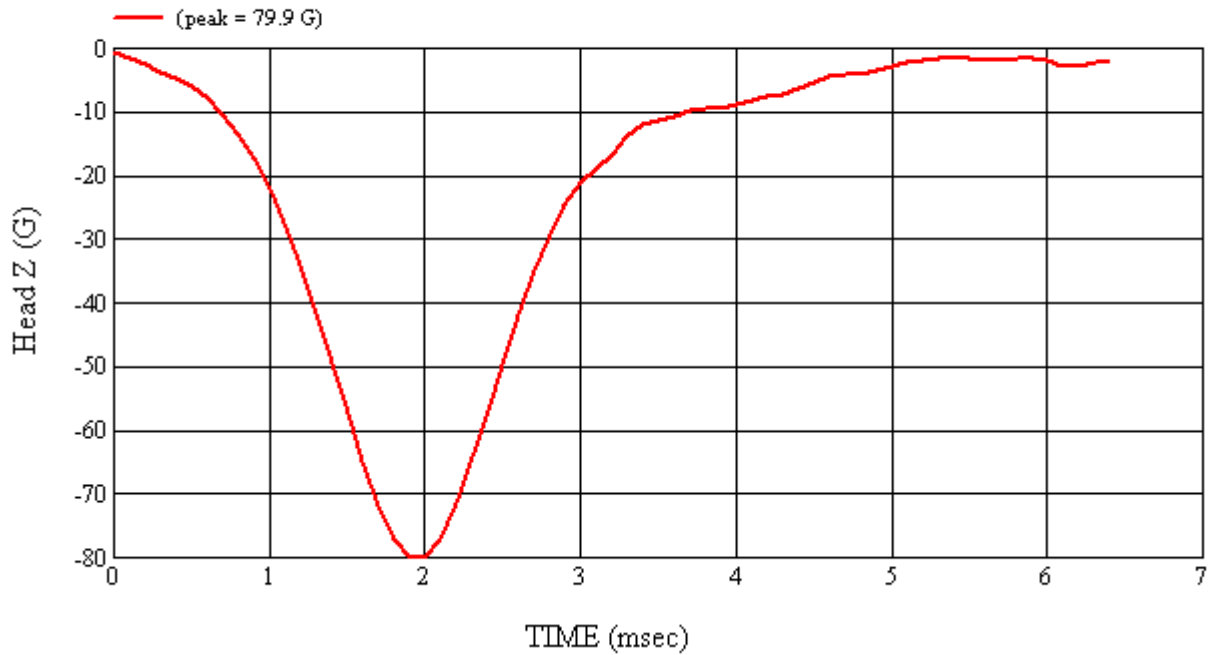
Head 038 (Post) Calibration #H38018



Head 038 (Post) Calibration #H38018



Head 038 (Post) Calibration #H38018



Head 038 (Post) Calibration #H38018

5.0 PHOTOGRAPHS



As Delivered – Left Side View



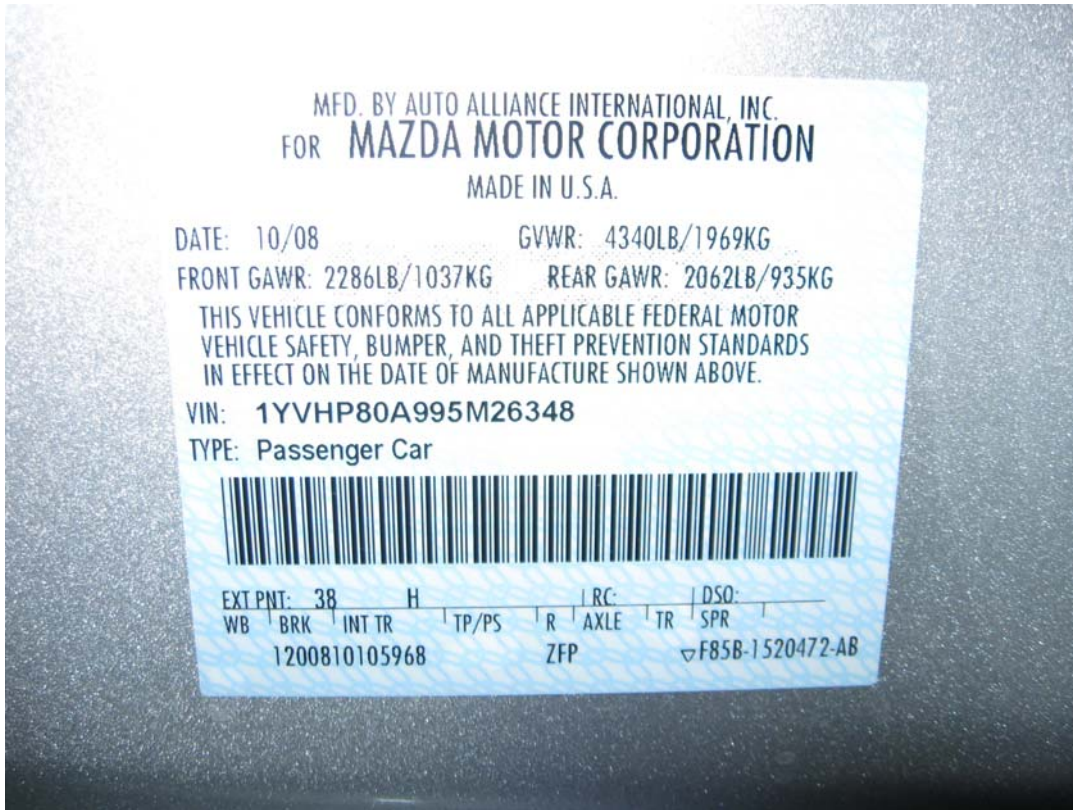
As Delivered – Right Side View



As Delivered – ¾ Front View From Left Side



As Delivered – ¾ Rear View From Right Side



As Delivered – Vehicle’s Certification Label



As Delivered – Vehicle’s Tire Information Label

Pre-Test Component Photographs







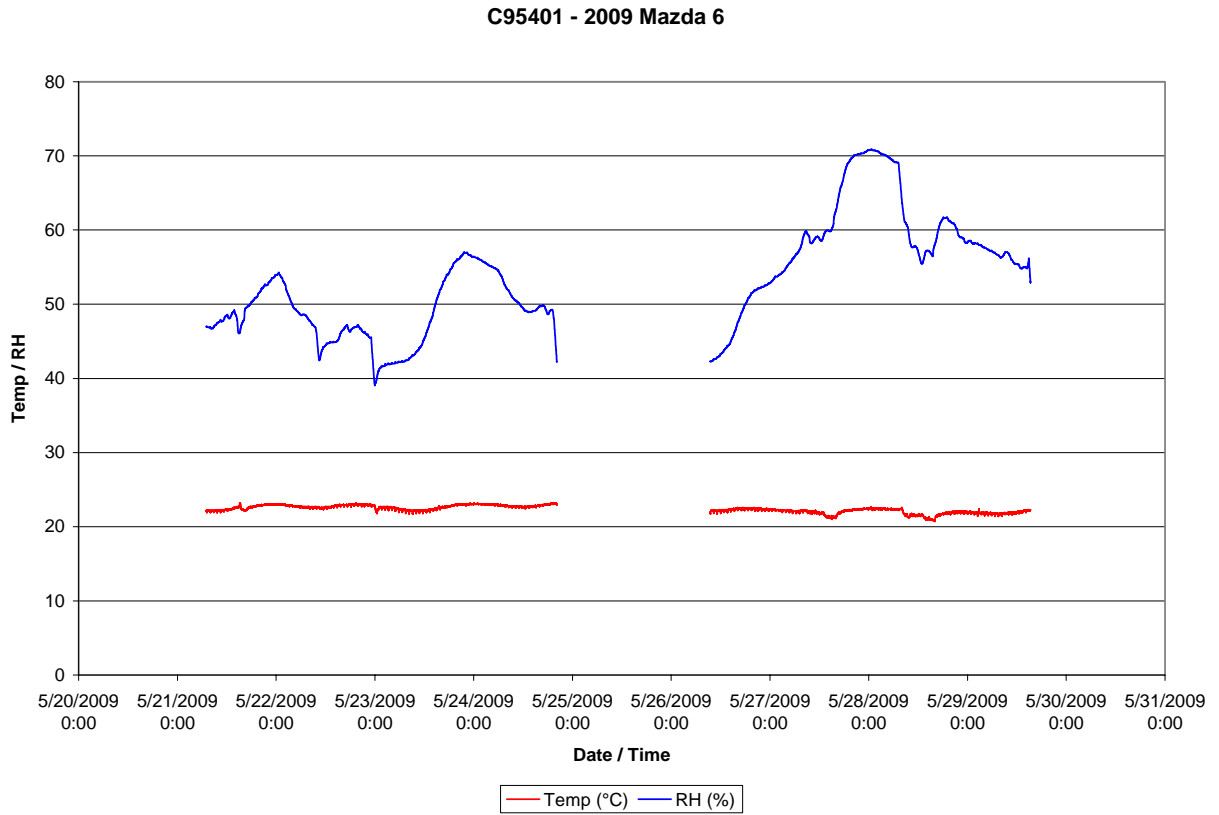
Post-Test Component Photographs







Appendix A – Temperature Trace



Appendix B – Calibration Certificates

Calibration Certificate

Part Description: Silver Certification Date: 08/26/08 Serial#: S08-05-08-01273
 Single Point (Max-Min/2) Specification: S08-05.076mm (.0030") Certificate#: S0127398686
 Volumetric (Max Deviation) Specification: S08-05 +/- .108mm (+/- .0042") Temperature: See attached data

Measurement Standards Traceability

Ball Bar Kit Asset Number: 543 Calibration Date: 07/08/08 *SI Traceability: METAS-L20080708A01
 Thermometer Asset Number: TQ023 Calibration Date: 02/19/08 *SI Traceability: NVLAP-A7C20031

*The reflect shown has been calibrated with a device traceable to the International System of Units (SI) through a National Metrological Institute (NMI) or through a National Metrological Institute (NMI) expanded measurement uncertainty is 2.9 + 6.8X micrometers, where X=measurand value in meters. Uncertainty is expressed at approximately a 95% Level of Confidence using PC-E4.

Certification Results

3 Single Point Articulation Tests at $\pm 20\%$, $20\% - 80\%$ and $> 80\%$ range. **PASSED**
 1 Effective diameter sphere test. **PASSED**
 20 Volumetric Ball Bar tests in 4 quadrants and 2 orientations. **PASSED**

Calibration and certification conforms to procedures developed in accordance with ASME B89.4.22-2004.

Instrument condition as received:

Inoperative

Instrument condition outgoing:

Within specifications

Technician: [Signature] Date: 8/26/08
 Arnold Torres

This certificate shall not be reproduced, except in full, without permission of FARO Technologies, Inc.

The results of this certificate relate only to the items calibrated or tested.

FARO Technologies, Inc.
 PH1:1-800-736-2771
 PH2:407-333-9911
 FAX:407-333-8036
 LAA-B Cert Number: L1147

125 Technology Park
 Lake Mary, FL 32746
 USA

9/2/08



MICHIGAN OPERATIONS
 DATE: 2/7/04
 SUPERCEDES: MGATPTMC.5

DOC. NO.: MGATPTMC
 REVISION NO.: 6
 PAGE 3 OF 3

Tape Measure Calibration Certificate

Reference Steel Rule

Brand: SWANSON
 S/N: MLA 00798
 Calibration Date: 1/15/09

Subject Tape Measure

Brand: TPM 906 Stanley
 S/N: TPM 906
 Calibration Date: 1/23/09

Reference (in)(mm)	Subject Tape Measure	Difference	Reference (in)(mm)	Subject Tape Measure	Difference
0 (0)	0	0	18 (450)	18	0
1 (25)	1	0	19 (475)	19	0
2 (50)	2	0	20 (500)	20	0
3 (75)	3	0	21 (525)	21	0
4 (100)	4	0	22 (550)	22	0
5 (125)	5	0	23 (575)	23	0
6 (150)	6	0	24 (600)	24	0
7 (175)	7	0	25 (625)	25	0
8 (200)	8	0	26 (650)	26	0
9 (225)	9	0	27 (675)	27	0
10 (250)	10	0	28 (700)	28	0
11 (275)	11	0	29 (725)	29	0
12 (300)	12	0	30 (750)	30	0
13 (325)	13	0	31 (775)	31	0
14 (350)	14	0	32 (800)	32	0
15 (375)	15	0	33 (825)	33	0
16 (400)	16	0	34 (850)	34	0
17 (425)	17	0	35 (875)	35	0

If all differences are $\pm 1/32$ of an inch (1 mm), then the tape measure is acceptable.

Pass Fail Maximum Difference = 0

Date: 1/23/2009 Performed By: [Signature]

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is $\pm 0.2\%$. All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor $k=2$.



4700 Barden Court SE, Kentwood MI 49512, Telephone: 616-698-3124, Fax: 616-698-2364, www.metrocal.com

Certificate of Calibration

MGA Research
 446 Executive Drive
 Troy, MI 48083

Order Number: **59696**
 Certificate Number: **080604806**
 Page: 1 of 1

Gauge Number: **MGA00730**
 Gauge Desc: **Digital Protractor**
 Manufacturer: **Mitutoyo**
 Model Number: **N/A**
 Serial Number: **N/A**

Customer PO: **A070681**
 Last Calibration: **N/A**
 Calibration Date: **6/4/08**
 Next Calibration: **6/4/09**

As Found Condition: **In Tolerance**

As Left Condition: **In Tolerance**

MetroCal, Inc maintains reference standards of measurement which are traceable to the National Institute of Standards and Technology, or other authorized National Standards. Calibration was performed in accordance with MetroCal Procedure CP045 and complies with the ANSI/NCSL Z540-1 and ISO/IEC 17025 Standards. Results shall not be reproduced, except in full, without the written approval of MetroCal, Inc. Results relate only to the item(s) calibrated. Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired. Statements of compliance made using simple acceptance rule.

<u>Standard Used</u>	<u>Cal Date</u>	<u>Due Date</u>	<u>Traceable No.</u>	<u>Calibration Procedure</u> <u>Uncertainty Expressed at</u> <u>95% confidence (K=2)</u>
Gage Bk Set ID# 105	6/12/07	6/12/08	821/273187-06	0.0015°
DoAll Sine Bar ID#1879	12/31/07	12/31/08	Cert# 071231399	0.0015°

Results:

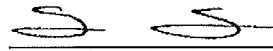
<u>Units</u>	<u>As Found Readings</u>		
	<u>Nominal</u>	<u>Actual</u>	<u>Deviation</u>
Decimal Deg.	5.00	5.0	0.00
	10.00	10.1	0.10
	20.00	20.0	0.00
<u>Tolerance</u>	30.00	30.0	0.00
± 0.1°	40.00	40.0	0.00

Reference Level Check: Within ± 0.1 degrees

<u>As Left Readings</u>		
<u>Nominal</u>	<u>Actual</u>	<u>Deviation</u>
5.00	5.0	0.00
10.00	10.1	0.10
20.00	20.0	0.00
30.00	30.0	0.00
40.00	40.0	0.00

Reference Level Check: Within ± 0.1 degrees

Comments: Environmental conditions during calibration: 68 °F, 41% RH.


 Shannon Shoemaker/bjk
 Calibration Technician

Issued: 6/5/08

Checked box indicate this calibration was performed at the customers facility.

JA 6/6/08



Certificate of Calibration

Schober Calibration Service, Inc.

2550 Oakley Park Road, Suite #300
Walled Lake, MI 48390

Phone: (248) 926-6000 FAX: (248) 926-6006



CALIBRATION 1563.01

Certificate Number: 0001591:1212069510

CUSTOMER: MGA Research Corporation Calibration Location: In House
446 Executive Drive
Troy MI 48083
Contact: Thomas Hutter

Equipment Calibrated

Manufacturer: Dickson Date Received: 05/08/2008
Description: Temp/Humidity Recorder Date Calibrated: 05/29/2008
Model Number: FH125 Calibration Due Date: 05/29/2009
Serial Number: 06163263 Calibration Procedure: CP0001
Asset Number: MGA00152 Revision:
Received Status: Good Performed By: C. Atkinson

Condition as Received: In Tolerance

Condition as Returned: In Tolerance

Notes:

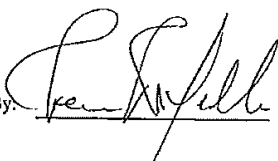
Ambient Calibration Conditions

Ambient Temperature: 21 °C Relative Humidity: 40 % RH Barometric Pressure: 988 mbar

Calibration Equipment Used

Asset Number:	Manufacturer:	Model:	Serial:	Cal Due:
RMS042	Fluke/Hart	1502A	A6C537	15 Feb 2009
RMS043	Hart Scientific	5614	778109	15 Feb 2009
RMS045	Vaisala	HMP76	C0630009	04 Jun 2008

The Uncertainty is estimated using expanded uncertainties and coverage factor (k) of 2, providing a confidence level of approximately 95%.
This calibration is traceable to the International system of units (SI) through standards calibrated by accredited laboratories, or through standards calibrated at NIST. This laboratory meets the requirements of ISO/IEC 17025-2005 and ANSI/NCSL Z540-1-1994. This certificate shall not be reproduced, except in full, without prior written approval by Schober Calibration Service.
Calibration interval determined by the customer. When determining the calibration interval, the customer should take into consideration that any number of factors may cause the calibration item to drift out of calibration before the calibration interval has expired.
The results herein apply only to the calibration of the item described above. No sampling plan was used for this calibration.

Approved By:  Quality Manager Date: 5/29/08
OK 6/2/08

Calibration Data

MFG/MODEL: Dickson / FH126 Serial / ID #: 06163263 / MGA00162

Location: Schober Cal Lab (MGA Research) Date Calibrated: 05/29/08

Certificate No.: 0001691:1212069510

All calculations and data transfers have been reviewed for accuracy and completeness

Range	Nominal	Lower Limit	As Found	As Left	Upper Limit
Data Logger with Sensor System Tests					
Channel 1					
	20.9° C	19.1° C	20.5° C		22.7° C
	-0.4° C	-2.2° C	-0.6° C		1.4° C
Channel 2 (RH @ 21° C)					
	41.0 %rh	39.0 %rh	40.6 %rh		43.0 %rh
	98.8 %rh	96.8 %rh	98.8 %rh		100.8 %rh

Calibration Performed By: C. Atkinson

Temperature Measurement Uncertainty Utemp = 0.46°C Uhumidity = 1.6 %RH

Unless otherwise noted
 As Found = As Left

Calibration Data Report
 (Non-Automated)
 IF0097

Page 2 of 2



4700 Barden Court SE, Kentwood MI 49512, Telephone: 616-698-3124, Fax: 616-698-2364, www.metrocal.com

Certificate of Calibration

MGA Research
 446 Executive Drive
 Troy, MI 48083

Order Number: **60394**
 Certificate Number: **080711801**
 Page: **1 of 1**

Gauge Number: **MGA00081**
 Gauge Desc: **0 to 20lb x 0.01lb Digital Scale**
 Manufacturer: **Detecto**
 Model Number: **AP-20**
 Serial Number: **E33603-0213**

Customer PO: **A070765**
 Last Calibration: **7/9/07**
 Calibration Date: **7/11/08**
 Next Calibration: **7/11/09**

As Found Condition: **In Tolerance**

As Left Condition: **In Tolerance**

MetroCal Inc. maintains reference standards of measurement which traceable to the National Institute of Standards and Technology, or other authorized National Standards. Calibration was performed in accordance with MetroCal's Procedure No. CP-042 and the relevant sections of the manufacturers manual. This Calibration complies with the ISO/IEC 17025 and ANSI/NCSL Z540-1 Standards. Results shall not be reproduced except in full without the written approval of MetroCal Inc. Results relate only to the item(s) calibrated. Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired. Statements of compliance made using simple acceptance rule.

Calibration Procedure
 Uncertainty Expressed at
95% confidence, (K=2)
 +/-0.001% of Load

<u>Standard Used</u>	<u>Cal. Date</u>	<u>Due Date</u>	<u>Traceable No.</u>
Weight Set ID# 2463	8/10/06	8/10/08	MI-04-06-8325

Results:

Tolerance used: ± 0.02

Units: lbs

TI Division/Increment: 0.01

Weight Test	As Found			As Left		
	Nominal	Indication	Deviation	Nominal	Indication	Deviation
0-25% fs	5	5.00	0.00	5	5.00	0.00
26-50% fs	10	9.99	-0.01	10	9.99	-0.01
51-75% fs	15	14.99	-0.01	15	14.99	-0.01
76-100% fs	20	19.99	-0.01	20	19.99	-0.01
Shift Test:		Pass		Shift Test:		Pass
Half Load Test:		Pass		Half Load Test:		Pass

Comments: Environmental conditions during calibration: 68 °F, 46 % RH.

Shannon Shoemaker/bjk
 Calibration Technician

Issued: 7/15/08

Checked box indicate this calibration was performed at the customers facility.

JA 7/17/08

Sterling Scale Co., Inc.
 20950 Boening St.
 Southfield, MI 48075

Certificate of Calibration

F41012-3
 Rev. Date 11/23/05



calibration cert. 1448.01

Customer: MGA Research Cert# 08-4587 Temp/Humidity: 70-20
 Location of Calibration: 2839 Elliott Ave. Troy MI 48063
 Calibration Date: 6/15/2008 Cal Dura: 7-09 Condition of Item: Good
 Equipment Make: Intertec Model: SWD Deluxe Serial ID: 28032389
 Capacity: single pad capacity 2200 x 1lb

Applied Test Wt	Before Adjustment	Tolerance	In-Tolerance Y/N	After Adjustment	In-Tolerance Y/N	Unc .5lb
1000b	1000b	1lb	y	n/a	n/a	.5lb
10000b	10000b	2lb	y	n/a	n/a	.5lb
1000b	1011b	1lb	y	n/a	n/a	.5lb
10000b	10000b	2lb	y	n/a	n/a	.5lb
1000b	1000b	1lb	y	n/a	n/a	.5lb
10000b	10000b	2lb	y	n/a	n/a	.5lb
1000b	1000b	1lb	y	n/a	n/a	.5lb
10000b	10000b	2lb	y	n/a	n/a	.5lb

shift test

Platform #1 Platform #2 Platform #3
 Pass Pass Pass
 Fail Fail Fail

Tests performed: Repeatability Linearity Sensitivity Discrimination

Technician: System passes all tests.
 COMMENTS:

Test wts used: Our test weights s/n on file.

Scale Certified Scale Rejected

Sterling Scale Service Rep: ED Date: 6/12/2008 1 of 1
 The above item has been calibrated using the relevant EPO or OEM procedures utilizing test weights traceable to International Systems of Units (SI), through the Michigan Department of Agriculture. Test numbers on file. Expanded uncertainty (k=2) confidence level of 95% as reported. Results relate only to items listed. The reported uncertainty is valid only for the environment in which it is determined. Any number of factors may cause the item to drift out of calibration before recommended interval has expired. This report shall not be reproduced, except in full without approval of the laboratory. Tolerances followed are maintenance/acceptance per HB 44 or as determined by the customer.

QA 6/19/08

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	Q353B01	Manufacturer	Endevco
Serial #:	84592	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J35919
Calibration Date:	9/18/2008	Capacity/Range:	2,000 (G's)
Calibrated By:	DTI		

Calibration Date: 3/2/2009

New DLR(Units:G'S) ¹ 95.6
100K SHUNT

Linearity: ² 0.99981

New vs Old Sensitivit
(% Difference) -0.4

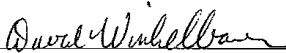
Temperature: 69.9 ° F

Humidity: 38 %

Sensitivity (mV/V/G): 0.026030

Calibrated By: Thomas Miller

Signature: 

Approved by: 

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	Q353B01	Manufacturer	Endevco
Serial #:	84592	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J22664
Calibration Date:	9/18/2008	Capacity/Range:	2,000 (G's)
Calibrated By:	DTI		

Calibration Date: 3/2/2009

New DLR(Units:G'S) ¹ 94.3
100K SHUNT

Linearity: ² 0.99958

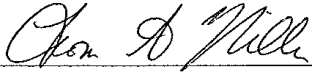
New vs Old Sensitivit
(% Difference) -0.5

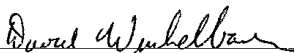
Temperature: 69.9 °F

Humidity: 38 %

Sensitivity (mV/V/G): 0.026381

Calibrated By: Thomas Miller

Signature: 

Approved by: 

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	Q353B01	Manufacturer	Endevco
Serial #:	84592	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J35924
Calibration Date:	9/18/2008	Capacity/Range:	2,000 (G's)
Calibrated By:	DTI		

Calibration Date: 3/2/2009

New DLR(Units:G'S) ¹ 92.8
100K SHUNT

Linearity:² 0.99935

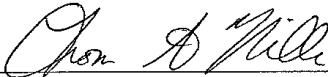
New vs Old Sensitivit
(% Difference) -0.4

Temperature: 69.9 °F

Humidity: 38 %

Sensitivity (mV/V/G): 0.026815

Calibrated By: Thomas Miller

Signature:  _____

Approved by:  _____

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$.

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	Q353B01	Manufacturer	Endevco
Serial #:	84592	Model #:	7264-2000
Capacity:	G's:250	Serial #:	AHTB2
Calibration Date:	9/18/2008	Capacity/Range:	2,000 (G's)
Calibrated By:	DTI		

Calibration Date: 3/2/2009

New DLR(Units:G'S) ¹ 115.9
100K SHUNT

Linearity: ² 0.99947

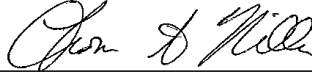
New vs Old Sensitivit
(% Difference) -0.7

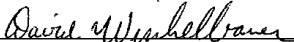
Temperature: 69.9 ° F

Humidity: 38 %

Sensitivity (mV/V/G): 0.021450

Calibrated By: Thomas Miller

Signature: 

Approved by: 

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$.

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	Q353B01	Manufacturer	Endevco
Serial #:	84592	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J14103
Calibration Date:	9/18/2008	Capacity/Range:	2,000 (G's)
Calibrated By:	DTI		

Calibration Date: 3/2/2009

New DLR(Units:G'S) ¹ 93.7
100K SHUNT

Linearity:² 0.99893

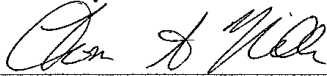
New vs Old Sensitivit
(% Difference) -0.9

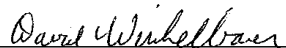
Temperature: 69.9 °F

Humidity: 38 %

Sensitivity (mV/V/G): 0.026528

Calibrated By: Thomas Miller

Signature: 

Approved by: 

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	Q353B01	Manufacturer	Endevco
Serial #:	84592	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J35800
Calibration Date:	9/18/2008	Capacity/Range:	2,000 (G's)
Calibrated By:	DTI		

Calibration Date: 3/2/2009

New DLR(Units:G'S) ¹ 97.1
100K SHUNT

Linearity:² 0.99893


New vs Old Sensitivit
(% Difference) -0.5

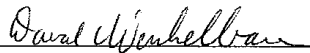
Temperature: 69.9 °F

Humidity: 38 %

Sensitivity (mV/V/G): 0.025575

Calibrated By: Thomas Miller

Signature: 

Approved by: 

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #:	352C03	Manufacturer:	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J22700
Calibration Date:	7/24/2008	Capacity/Range:	2,000 (G's)
Calibrated By:	PCB		

Calibration Date: 4/17/2009

New DLR(Units:G'S) ¹ 94.0
100K SHUNT

Linearity:² 0.99977

New vs Old Sensitivity
(% Difference) 2.0

Temperature: 70 °F

Humidity: 25 %

Sensitivity (mV/V/G): 0.02647

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Donald Kalato

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as 1- (Standard Deviation/ Mean) .

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #:	352C03	Manufacturer:	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J36197
Calibration Date:	7/24/2008	Capacity/Range:	2,000 (G's)
Calibrated By:	PCB		

Calibration Date: 4/17/2009

New DLR(Units:G'S) ¹ 106.3
100K SHUNT

Linearity:² 0.99945

New vs Old Sensitivity
(% Difference) 2.1

Temperature: 70 °F

Humidity: 25 %

Sensitivity (mV/V/G): 0.023407

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Steven D. Kalato

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #:	352C03	Manufacturer:	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J36353
Calibration Date:	7/24/2008	Capacity/Range:	2,000 (G's)
Calibrated By:	PCB		

Calibration Date: 4/17/2009

New DLR(Units:G'S) ¹ 97.5
100K SHUNT

Linearity: ² 0.99962

New vs Old Sensitivity
(% Difference) 1.4

Temperature: 70 °F

Humidity: 25 %

Sensitivity (mV/V/G): 0.025512

Calibrated By: Chris Collins

Signature: Chris Collins

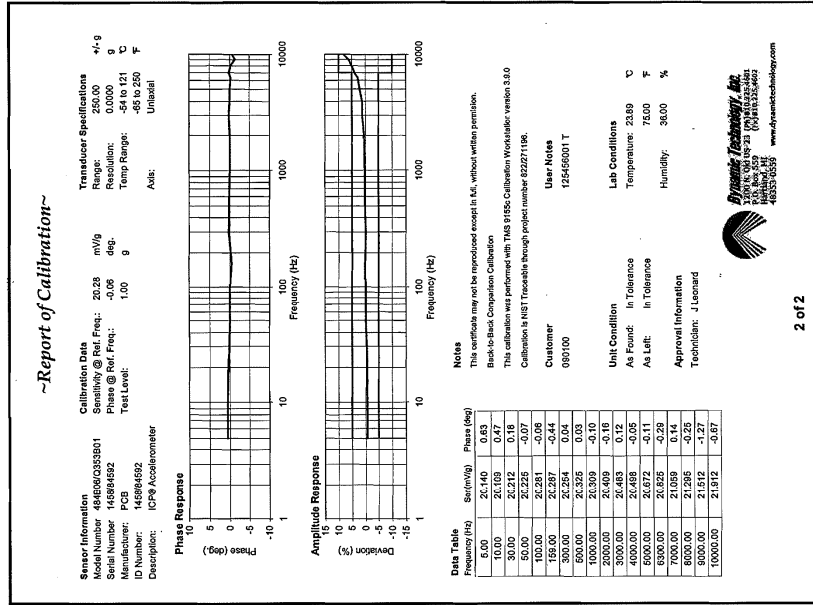
Approved by: Heena R. Kalate

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.



 Dynamic Technology, Inc.
 1200 N. Old US 21, PO Box 559, Hartland, MI 48335-0559
 Phone: 810.225.4601 Fax: 810.225.4602
 www.dynatechtechnology.com

Certificate #: 125456001



Certificate of Calibration

<p>Act #: 090100 Customer: MGA Research Corporation Shipper #: 5000 Warren Road Burlington, WI 53105 Contact: J Leonard PO #: 03-08-0141</p>	<p>Manufacturer: PCB Model: 484B06 Description: Power Unit Serial Number: 00001458 Asset Number: Barcode:</p>
--	--

<p>As Received In Tolerance: X Out of Tolerance: X Inspected: X Operational: X Damaged: N/A</p>	<p>As Returned In Tolerance: X Out of Tolerance: X Inspected: X Operational: X Damaged: N/A</p>
---	---

Cal Date: 09/18/2008
Due Date: 03/18/2009
Temperature: 73.00 deg. F
Humidity: 36.00 %
Baro. Press: DCN (5156)
Precedent: manufacturer's manual
Reference: manufacturer's manual

Calibration Standards Utilized

Cert. #	Manufacturer	Model #	Description	Cal Date	Die Date
108256017	TMS	9155C	Accelerometer Calibration W	02/18/2008	02/18/2009
108256027	PCB	442A102	Signal Conditioner	01/10/2008	01/10/2009

System Instrumentation Includes

ID	Manufacturer	Model	Description	Serial Number
84592	PCB	Q33B01	Accelerometer	84592

Technical Remarks:
 Replacement for unit on WOH132720006. In case with connector cable/power cord and accelerometer. In case
 Uncertainty data to follow.

The above identified unit was calibrated in our laboratory at the address shown below.
 This report applies only to the item(s) identified above and shall not be reproduced, except in full, without the written approval of Dynamic Technology, Inc. This unit has been calibrated utilizing standards with a "True Uncertainty" factor (TU) of power level 41 at 95% confidence level with coverage factor of 2.0 unless otherwise stated above. The calibration is performed using instruments traceable to the NIST through NIST Special Services (SS) and is NIST traceable. The calibration is performed using instruments traceable to the NIST through NIST Special Services (SS) and is NIST traceable. The calibration is performed using instruments traceable to the NIST through NIST Special Services (SS) and is NIST traceable. The calibration is performed using instruments traceable to the NIST through NIST Special Services (SS) and is NIST traceable.

Technician Name/Date: Joseph Leonard, 09/18/2008
Signature: *Joseph Leonard*
QA Approved: *J Leonard*

1200 N. Old US 21, PO Box 559, Hartland, MI 48335-0559 (810) 225-4601 FAX (810) 225-4602
 Page 1 of 2

~ Calibration Certificate ~

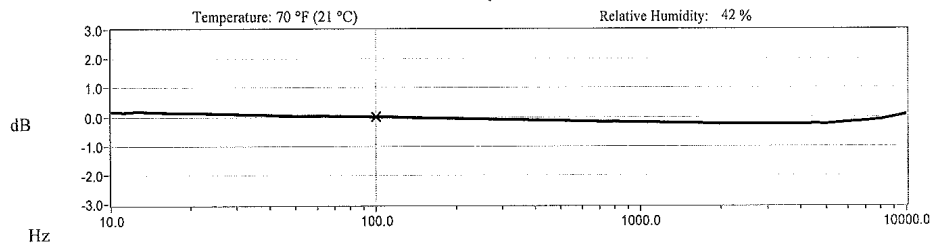
Per ISO 16063-21

Model Number: 352C03
 Serial Number: 95980
 Description: ICP® Accelerometer Method: Back-to-Back Comparison (AT401-3)
 Manufacturer: PCB

Calibration Data

Sensitivity @ 100.0 Hz	10.11 mV/g	Output Bias	11.4 VDC
	(1.031 mV/m/s ²)	Transverse Sensitivity	0.6 %
Discharge Time Constant	1.7 seconds	Resonant Frequency	57.2 kHz

Sensitivity Plot



Data Points

Frequency (Hz)	Dev. (%)	Frequency (Hz)	Dev. (%)	Frequency (Hz)	Dev. (%)
10.0	1.9	300.0	-1.1	7000.0	-1.7
15.0	1.7	500.0	-1.6	10000.0	0.9
30.0	1.0	1000.0	-2.3		
50.0	0.3	3000.0	-3.0		
REF. FREQ.	0.0	5000.0	-2.9		

Mounting Surface: Stainless Steel w/Silicone Grease Coating Fastener: Stud Mount Fixture Orientation: Vertical
 Acceleration Level (rms): 10.0 g (98.1 m/s²)
*The acceleration level may be limited by shaker displacement at low frequencies. If the listed level cannot be obtained, the calibration system uses the following formula to set the vibration amplitude: Acceleration Level (g) = 0.010 x (freq)².
 *The gravitational constant used for calculations by the calibration system is: 1 g = 9.80665 m/s².

Condition of Unit

As Found: n/a
 As Left: New Unit, In Tolerance

Notes

1. Calibration is NIST Traceable thru Project 822/274086 and PTB Traceable thru Project 1060.
2. This certificate shall not be reproduced, except in full, without written approval from PCB Piezotronics, Inc.
3. Calibration is performed in compliance with ISO 9001, ISO 10012-1, ANSI/NCSL Z540-1-1994 and ISO 17025.
4. See Manufacturer's Specification Sheet for a detailed listing of performance specifications.
5. Measurement uncertainty (95% confidence level with coverage factor of 2) for frequency ranges tested during calibration are as follows: 5-9 Hz; +/- 2.0%, 10-99 Hz; +/- 1.5%, 100-1999 Hz; +/- 1.0%, 2-10 kHz; +/- 2.5%.

Technician: Susan Lyon Date: 07/31/08



ACCREDITED
 CALIBRATION CERT #1662.02



VIBRATION DIVISION
 Headquarters: 3425 Walden Avenue, Depew, NY 14043
 Calibration Performed at: 10869 Highway 903, Halifax, NC 27839
 TEL: 888-684-0013 FAX: 716-685-3886 www.pcb.com

TWH
 9/11/08

