

**REPORT NUMBER: 301-MGA-2011-001**

**SAFETY COMPLIANCE TESTING FOR FMVSS 301R  
FUEL SYSTEM INTEGRITY – REAR IMPACT**

**KIA MOTORS CORPORATION  
2011 KIA OPTIMA  
NHTSA NUMBER: CB0506**

**PREPARED BY:  
MGA RESEARCH CORPORATION  
5000 WARREN ROAD  
BURLINGTON, WI 53105**



**Test Date: May 26, 2011**

**Final Report Date: June 15, 2011**

**FINAL REPORT**

**PREPARED FOR:  
U.S. DEPARTMENT OF TRANSPORTATION  
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION  
ENFORCEMENT  
OFFICE OF VEHICLE SAFETY COMPLIANCE  
1200 NEW JERSEY AVENUE, S.E., NVS-220  
WASHINGTON, D.C. 20590**

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6/15/2011

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### Technical Report Documentation Page

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16. Abstract A rear impact was conducted on a 2011 Kia Optima at MGA Research Corporation on May 26, 2011. This test was conducted to obtain data indicant of FMVSS 301R. The impact velocity was 79.3 km/h. The ambient temperature at the time of impact was 12 degrees Celsius.					
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## SECTION 1

### PURPOSE AND SUMMARY OF TEST

#### PURPOSE

This rear impact test is sponsored by the National Highway Traffic Safety Administration (NHTSA) under contract number DTNH22-06-C-00030. The purpose of this test is to reduce deaths and injuries occurring from fires that result from fuel spillage during and after motor vehicle crashes and resulting from ingestion of fuels during siphoning.

#### SUMMARY

A 2011 Kia Optima was impacted by a Moving Deformable Barrier (MDB) at a velocity of 79.3 km/h. The test was performed at MGA Research Corporation on May 26, 2011. Pre-and post-test photographs of the vehicle and dummies can be found in Appendix A.

One real-time camera and five high-speed cameras were used to document the impact event.

- Left Rear Half            1000 fps
- Right Rear Half        1000 fps
- Overhead Overall       1000 fps
- Left Overall            1000 fps
- Right Overall           1000 fps
- Real Time Pan           30 fps

Two ballast Part 572E, 50<sup>th</sup> percentile male anthropomorphic test devices (ATDs) were placed in the driver and right-front passenger seating positions according to dummy placement instructions specified in the Laboratory Indicant Test Procedure.

There was no Stoddard Solvent leakage after the event or during any phase of the static rollover.

The vehicle appeared to comply with all the requirements of FMVSS No. 301 "Fuel System Integrity."

**SECTION 2  
DATA SHEETS**

**DATA SHEET NO. 1  
TEST VEHICLE SPECIFICATIONS**

Test Vehicle: 2011 Kia Optima NHTSA No.: CB0506  
 Test Program: FMVSS 301 Fuel System Integrity Test Date: 5/26/2011

**TEST VEHICLE INFORMATION**

Manufacturer	KIA Motors Corporation
Model	Optima
Body Style	Passenger Car
Major Options	None
NHTSA No.	CB0506
VIN	KNAGM4A76B5056405
Color	Spicy Red
Delivery Date	4/29/11
Odometer Reading (mile)	85
Dealer	Lafontaine Kia
Transmission	Manual
Final Drive	Front Wheel Drive
Number of Cylinders	4
Engine Displacement (L)	2.4
Engine Placement	Lateral

**DATA FROM VEHICLE'S CERTIFICATION LABEL**

Manufactured By	KIA Motor Corporation
Date of Manufacture	10/10

GVWR (kg)	1950
GAWR Front (kg)	1100
GAWR Rear (kg)	960

**VEHICLE CAPACITY DATA**

Measured Parameter	Front	Rear	Third	Total
Type of Seats	Bucket	Bench		
Number of Occupants	2	3		5
Capacity Wt. (VCW) (kg)				410
Number of Occupants x 68 kg.				340
Cargo Wt. (RCLW) (kg)				70

**DATA SHEET NO. 1 (continued)**  
**TEST VEHICLE SPECIFICATIONS**

Test Vehicle: 2011 Kia Optima                      NHTSA No.: CB0506  
 Test Program: FMVSS 301 Fuel System Integrity      Test Date: 5/26/2011

**DATA FROM VEHICLE'S TIRE PLACARD**

Measured Parameter	Front	Rear
Maximum Tire Pressure (kPa)	300	300
Cold Pressure (kPa)	225	225
Recommended Tire Size	P205/65R16	P205/65R16
Recommended Load Range	94H	94H
Tire Size on Vehicle	P205/65R16	P205/65R16
Tire Manufacturer	Nexen	Nexen
Location of Placard of Vehicle	Lower B-Post	
Type of Spare Tire (full size/space saver)	Space Saver	

**DATA SHEET NO. 2****PRE-TEST DATA**Test Vehicle: 2011 Kia OptimaNHTSA No.: CB0506Test Program: FMVSS 301 Fuel System IntegrityTest Date: 5/26/2011**WEIGHT OF TEST VEHICLE**

	Units	As Delivered (UVW) (Axle)			As Tested (ATW) (Axle)		
		Front	Rear	Total	Front	Rear	Total
Left	kg	431.4	311.2		492.6	368.8	
Right	kg	433.2	298.0		484.0	339.3	
Ratio	%	58.7	41.3		58.0	42.0	
Totals	kg	864.6	609.2	1473.8	976.6	708.1	1684.7

**CALCULATION OF TARGET TEST WEIGHT (TTW)**

Measured Parameter	Units	Value
Total Delivered Weight (UVW)	kg	1473.8
Rated Cargo/Luggage Weight (RCLW)	kg	70
Weight of 2 P572E ATDs	kg	148
Calculated Vehicle Target Weight (TVTW)	kg	1691.8

Vehicle Wheelbase	2800 mm
Vehicle Width	1834 mm
Weight of Ballast Secured in Rear Seat	72.6 kg
Method of Securing Ballast	Ratchet Straps
Vehicle Components Removed for Weight Reduction	None

**VEHICLE ATTITUDES**

	Units	LF	RF	LR	RR
As Delivered	mm	703	703	698	700
As Tested	mm	691	690	678	678



**DATA SHEET NO. 2 (continued)**

**PRE-TEST DATA**

Test Vehicle: 2011 Kia Optima NHTSA No.: CB0506  
Test Program: FMVSS 301 Fuel System Integrity Test Date: 5/26/2011

**FUEL SYSTEM DATA**

	Units: Liters
Usable Capacity of "Standard Tank" (Owner's Manual)	70.0
Usable Capacity Figure Furnished by COTR	70.0
Usable Capacity of "Optional" Tank	
92-94% of Usable Capacity	64.4 to 65.8
Actual Test Volume (entire fuel system filled)	65.1

Test Fluid Type	Stoddard Solvent
Test Fluid Kinematic Viscosity (centistokes)	2.1 cSt @ 20° C
Test Fluid Color	Purple
Type of Vehicle Fuel Pump	Electrical
Activate Electric Fuel Pump Operation with Ignition Switch ON, but Engine OFF	Yes

Comments (noticeable attributes of fuel system components, capacity, etc.)	None
--	------

**DATA SHEET NO. 3**  
**MOVING BARRIER DATA**

Test Vehicle: 2011 Kia Optima                      NHTSA No.: CB0506  
 Test Program: FMVSS 301 Fuel System Integrity      Test Date: 5/26/2011

**MOVING BARRIER'S TEST WEIGHT**

	Units	Front	Rear	Total
Left	kg	374.2	308.8	
Right	kg	389.5	291.2	
Ratio	%	56.0	44.0	
Totals	kg	763.7	600.0	1363.7

Tires (Mfr, line, size)	Kumho
Tire Pressure (kPa)	207
Brake Abort System (Yes/No)?	Yes
Date of Last Calibration	8/6/2008

**DATA SHEET NO. 4**

**POST-TEST DATA**

Test Vehicle: 2011 Kia Optima NHTSA No.: CB0506  
Test Program: FMVSS 301 Fuel System Integrity Test Date: 5/26/2011

**IMPACT VELOCITY**

	Units: km/h
Required Impact Velocity	80.0
Actual Impact Velocity (Trap No. 1)	79.3
Actual Impact Velocity (Trap No. 2)	79.3
Average Impact Speed	79.3

Temperature at Time of Impact (°C)	12
Test Time	10:08 am

**WELDING ROD IMPACT POINT**

	Units: mm
Vertical distance from target center (+ above target / - below target)	17 up
Horizontal distance from target center (+ to the right / - to the left)	2 right

**DATA SHEET NO. 5**  
**STATIC ROLLOVER TEST DATA**

Test Vehicle: 2011 Kia Optima

NHTSA No.: CB0506

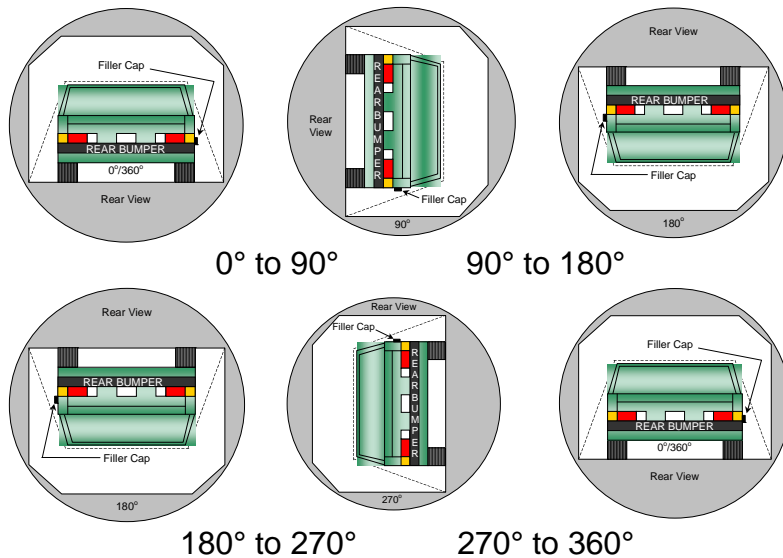
Test Program: FMVSS 301 Fuel System Integrity

Test Date: 5/26/2011

**STODDARD SOLVENT SPILLAGE MEASUREMENT**

- A. From impact until vehicle motion ceases: 0 g  
(Maximum Allowable = 28 grams)
- B. For the 5 minute period after motion ceases: 0 g  
(Maximum Allowable = 28 grams)
- C. For the following 25 minutes: 0 g  
(Maximum Allowable = 28 grams/minute)
- D. Spillage: **None**

**FMVSS 301 STATIC ROLLOVER DATA**



1. The specified fixture rollover rate for each 90° of rotation is 60 to 180 seconds.

2. The position hold time at each position is 300 seconds (minimum).

3. Details of Stoddard Solvent spillage locations: **Not Applicable**

**DATA SHEET NO. 5 (continued)**  
**STATIC ROLLOVER TEST DATA**

Test Vehicle: 2011 Kia Optima NHTSA No.: CB0506  
 Test Program: FMVSS 301 Fuel System Integrity Test Date: 5/26/2011

**STODDARD SOLVENT SPILLAGE MEASUREMENT**  
**Hold Time = 5 minutes at all intervals**

**0° TO 90° Rotation Time (sec) =** 117 sec

Test Phase	Spillage (g)	Spillage Details
First 5 minutes from onset of rotation	0	
Sixth minute from onset of rotation	0	
Seventh minute from onset of rotation	0	
Eight minute if required	N/A	

**90° TO 180° Rotation Time (sec) =** 113 sec

Test Phase	Spillage (g)	Spillage Details
First 5 minutes from onset of rotation	0	
Sixth minute from onset of rotation	0	
Seventh minute from onset of rotation	0	
Eight minute if required	N/A	

**180° TO 270° Rotation Time (sec) =** 107 sec

Test Phase	Spillage (g)	Spillage Details
First 5 minutes from onset of rotation	0	
Sixth minute from onset of rotation	0	
Seventh minute from onset of rotation	0	
Eight minute if required	N/A	

**270° TO 360° Rotation Time (sec) =** 111 sec

Test Phase	Spillage (g)	Spillage Details
First 5 minutes from onset of rotation	0	
Sixth minute from onset of rotation	0	
Seventh minute from onset of rotation	0	
Eight minute if required	N/A	

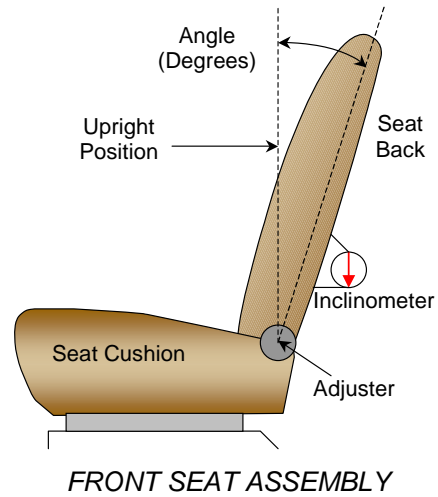
**FORM 1**  
**TEST VEHICLE INFORMATION**

Test Vehicle: 2011 Kia Optima  
Test Program: FMVSS 301 Fuel System Integrity

NHTSA No.: CB0506  
Test Date: 5/26/2011

**NORMAL DESIGN RIDING POSITION**

With the seat in the mid fore-aft seat track position the angle of the driver's seat back when it is in the nominal riding position is set at a headrest post angle of 7.5 degrees.



Driver Seat Back Angle	7.8°
Passenger Seat Back Angle	8.1°

**SEAT FORE/AFT POSITIONING**

	Total Fore/Aft Travel	Placed in Position #
Driver Seat	24 detents	12 <sup>th</sup> detent forward most, 1 <sup>st</sup> as 0
Passenger Seat	24 detents	12 <sup>th</sup> detent forward most, 1 <sup>st</sup> as 0

**D-RING ADJUSTMENT**

The driver and passenger D-rings were full up.

**STEERING COLUMN ADJUSTMENT**

The steering column was placed in the mid position.

**APPENDIX A**  
**PHOTOGRAPHS**

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 MANUFACTURED IN KOREA BY  
**KIA MOTORS CORPORATION**  
 10/10 GVWR 4299LB PAINT IY  
 GAWR FRONT 2425LB GAWR REAR 2116LB TRIM UP  
 THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S.A. FEDERAL  
 MOTOR VEHICLE SAFETY, BUMPER, AND THEFT PREVENTION STANDARDS  
 IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE  
 V.I.N. KNAGM4A76B5056405  
 TYPE PASSENGER CAR

ENT  
 3  
 s.  
 .  
 TD

A-1.

Vehicle's Certification Label



## TIRE AND LOADING INFORMATION RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT

SEATING CAPACITY  
NOMBRE DE PLACES

TOTAL 5

FRONT  
AVANT 2

REAR  
ARRIÈRE 3

The combined weight of occupants and cargo should never exceed 410 kg or 904 lbs.  
Le poids total des occupants et du chargement ne doit jamais dépasser 410 kg ou 904 lb.

TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS À FROID
FRONT AVANT	P205/65R16	225kPa, 33psi
REAR ARRIÈRE	P205/65R16	225kPa, 33psi
SPARE DE SECOURS	T125/80D16	420kPa, 60psi

**SEE OWNER'S  
MANUAL FOR  
ADDITIONAL  
INFORMATION**  
**VOIR LE MANUEL  
DE L'USAGER  
POUR PLUS DE  
RENSEIGNEMENTS**

**TD**



1  
GAW  
FRON  
THI  
MOTOR V  
IN  
V.

A-3.



Pre-Test Front View of Vehicle

A-4.



Post-Test Front View of Vehicle

A-5.



Pre-Test Left Side View of Vehicle



Post-Test Left Side View of Vehicle

A-7.



Pre-Test Left Rear Close-up View of Vehicle





Post-Test Left Rear Close-up View of Vehicle

A-9.



Pre-Test Right Side View of Vehicle

A-10.



Post-Test Right Side View of Vehicle

A-11.



Pre-Test Right Rear Close-up View of Vehicle



A-12.

Post-Test Right Rear Close-up View of Vehicle

A-13.



Pre-Test Rear View of Vehicle



A-14.

Post-Test Rear View of Vehicle

A-15.



Pre-Test ¾ Frontal View From Right Side of Vehicle



A-16.



Post-Test  $\frac{3}{4}$  Frontal View From Right Side of Vehicle

A-17.



Pre-Test ¾ Rear View From Right Side of Vehicle



Post-Test  $\frac{3}{4}$  Rear View From Right Side of Vehicle



Pre-Test  $\frac{3}{4}$  Rear View From Left Side of Vehicle



Post-Test ¾ Rear View From Left Side of Vehicle

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2011 KIA OPTIMA



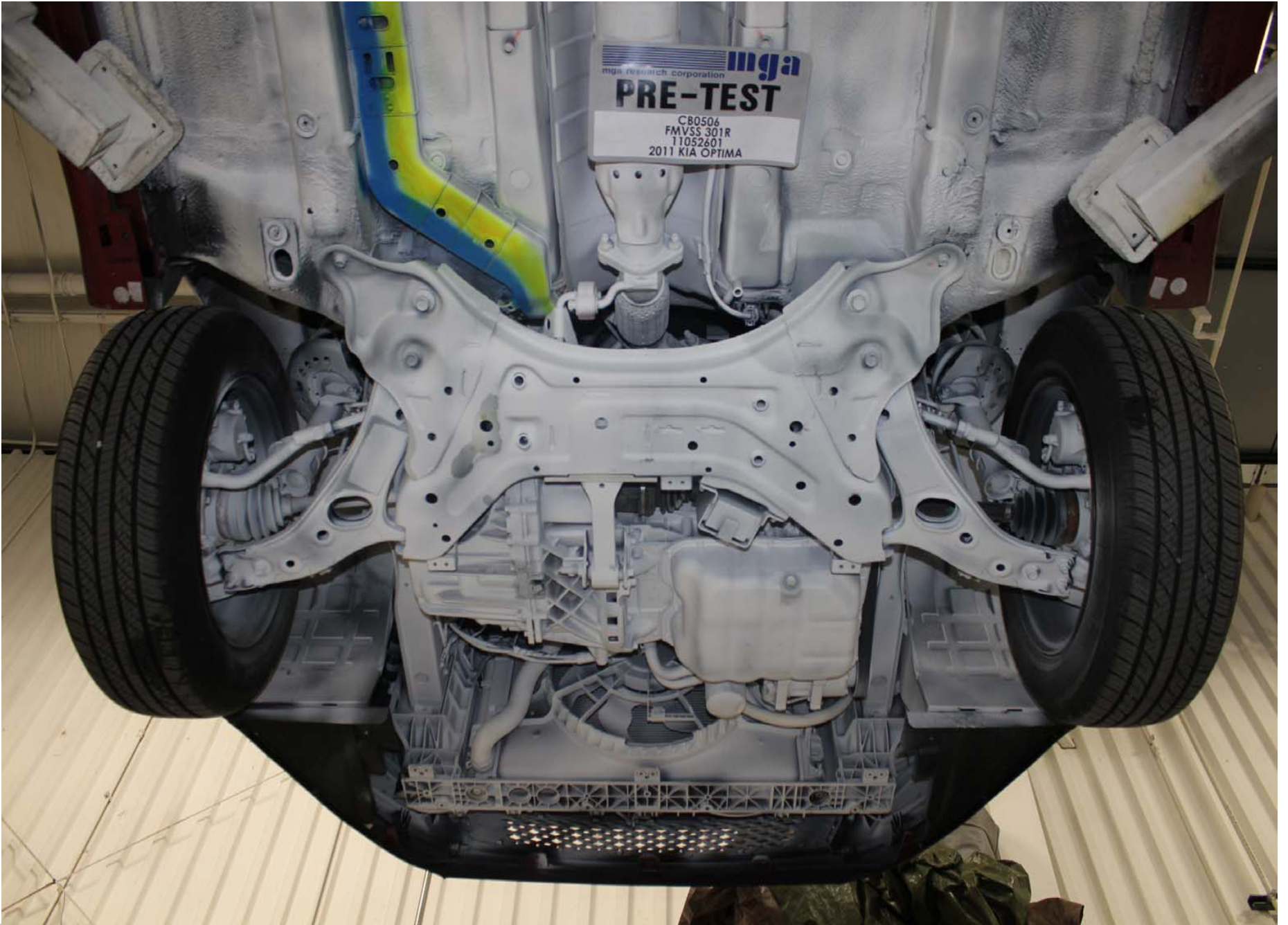
A-21.

Pre-Test Impact Point

A-22.



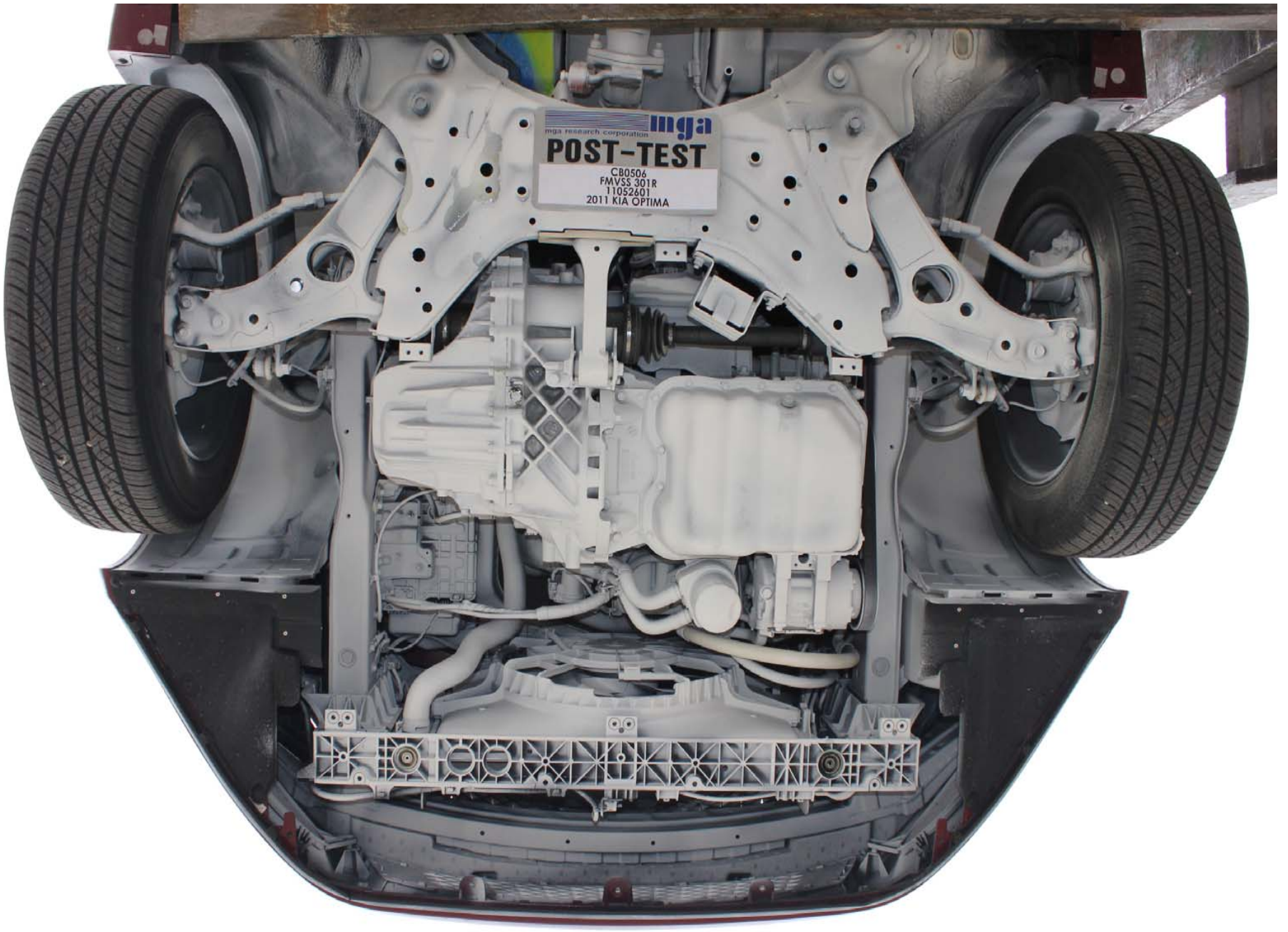
Post-Test Impact Point



A-23.

Pre-Test Underbody View 1

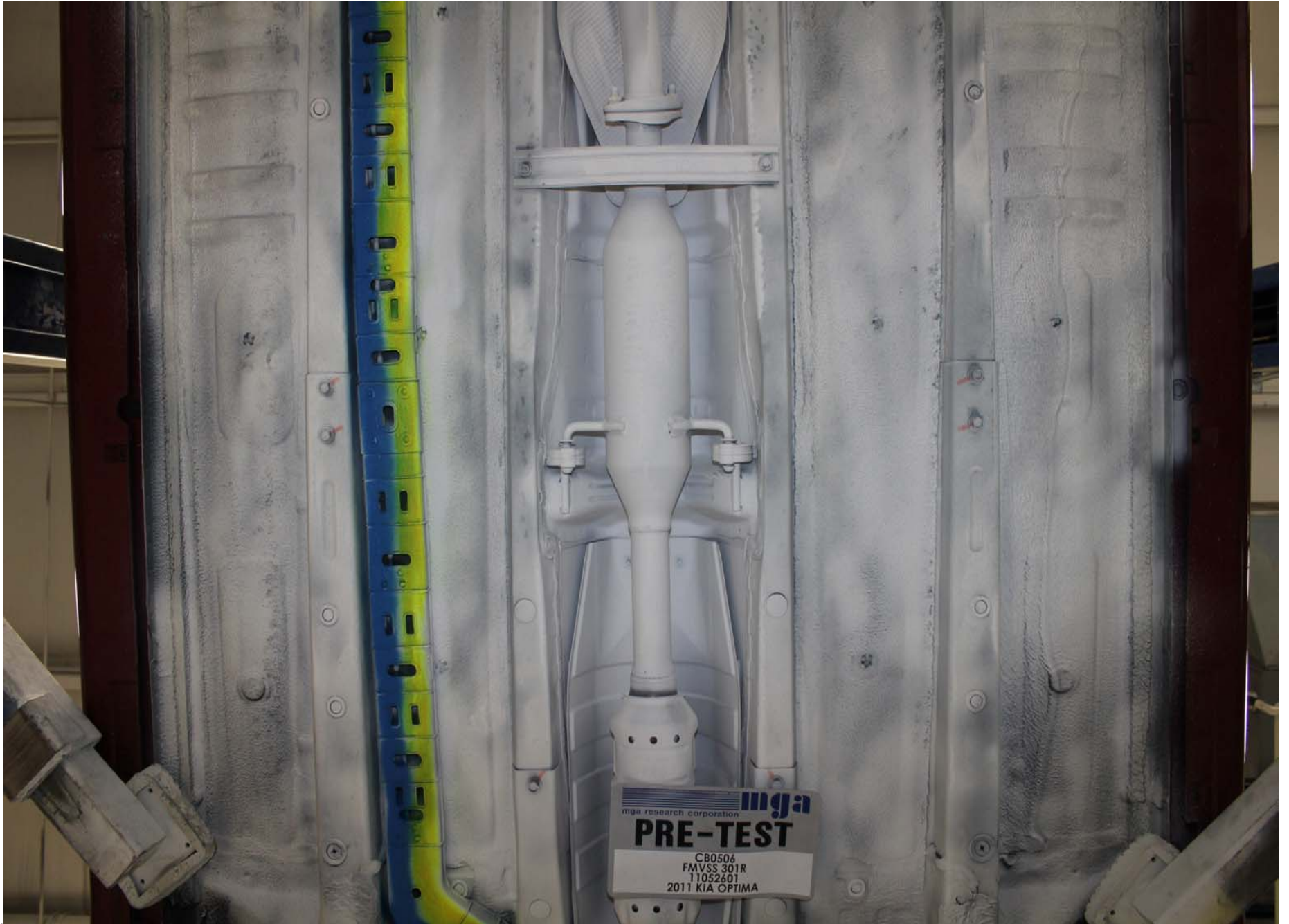




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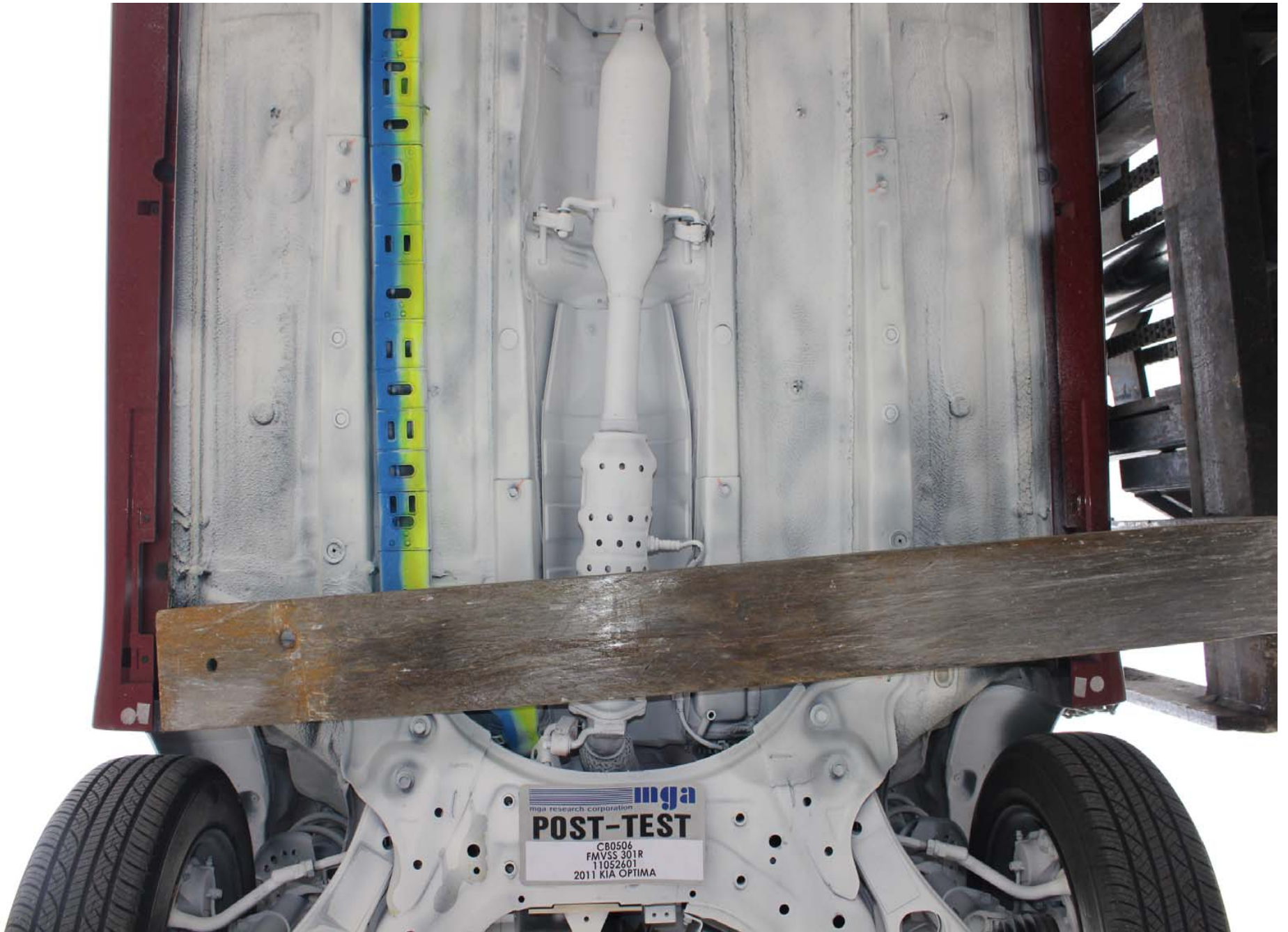
Post-Test Underbody View 1

A-25.



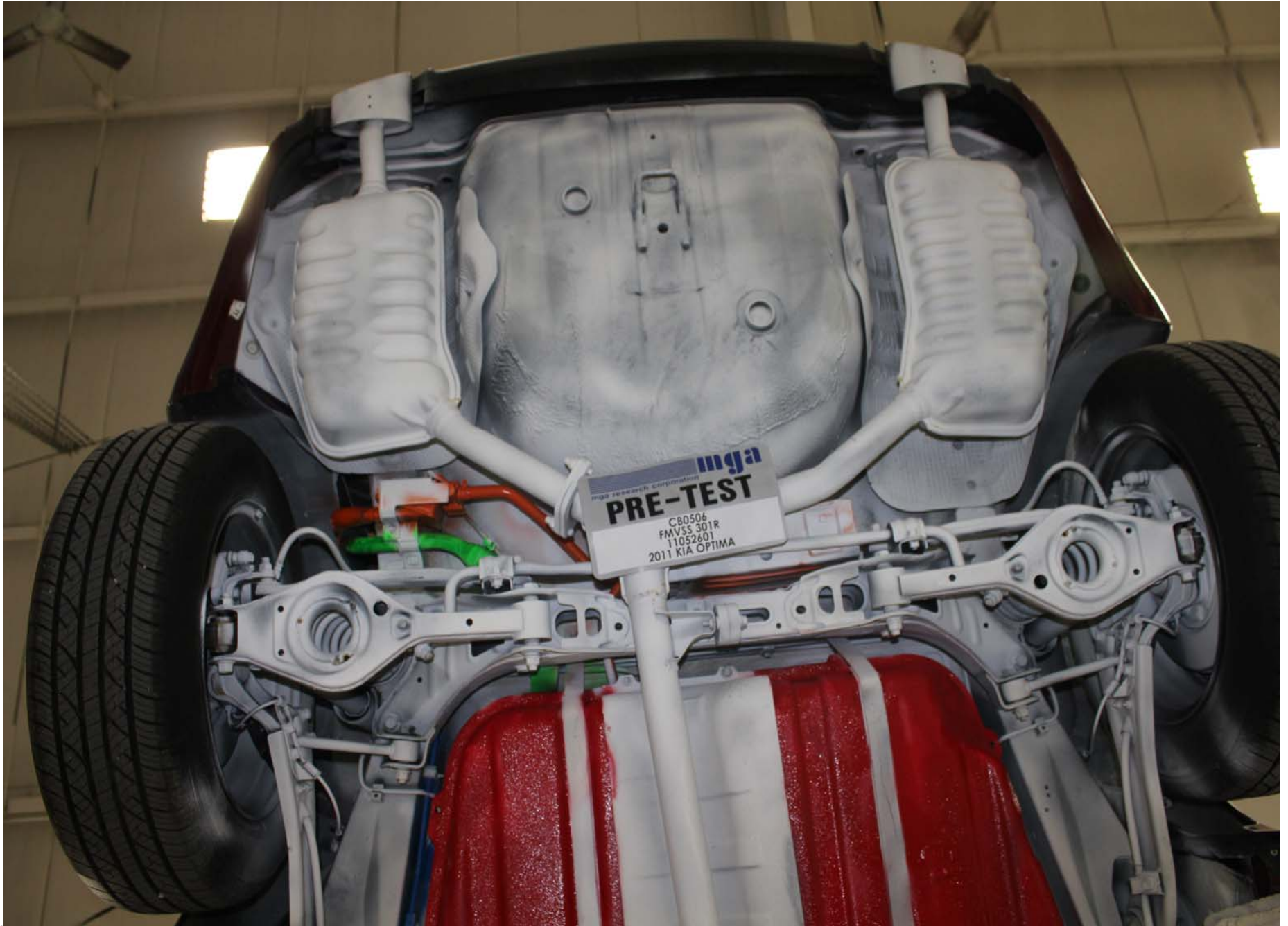
Pre-Test Underbody View 2

A-26.



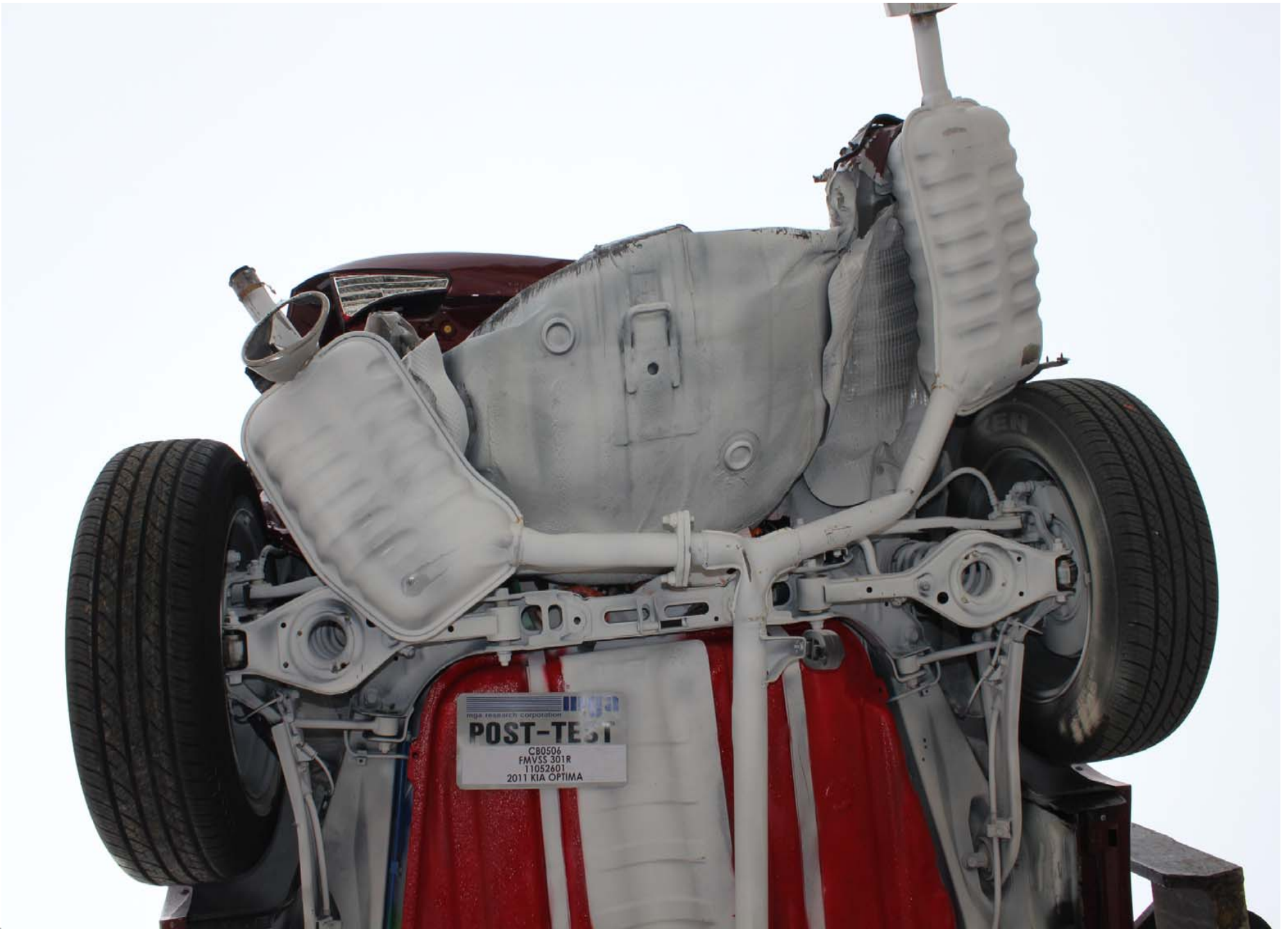
Post-Test Underbody View 2

A-27.



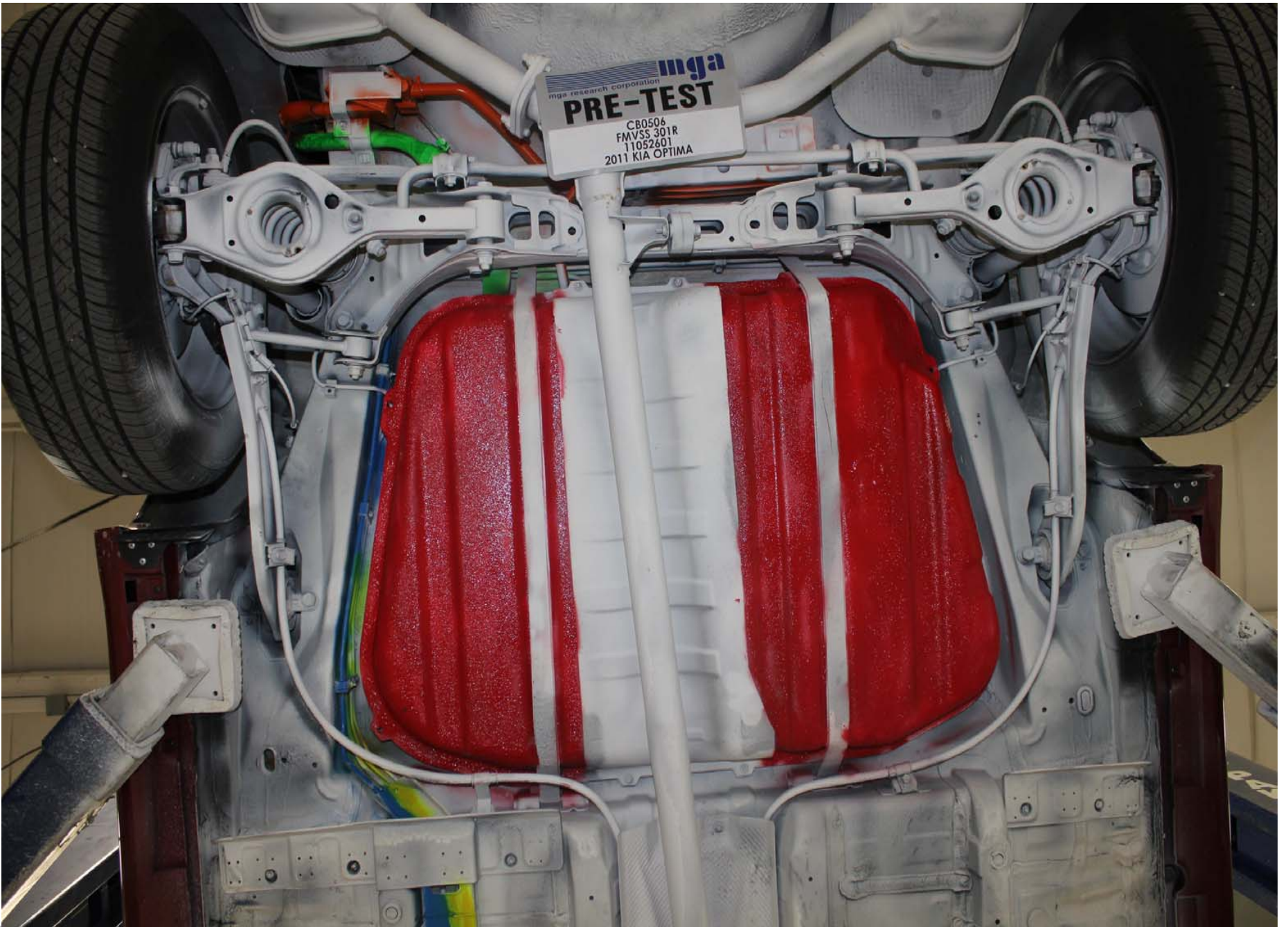
Pre-Test Underbody View 3

A-28.



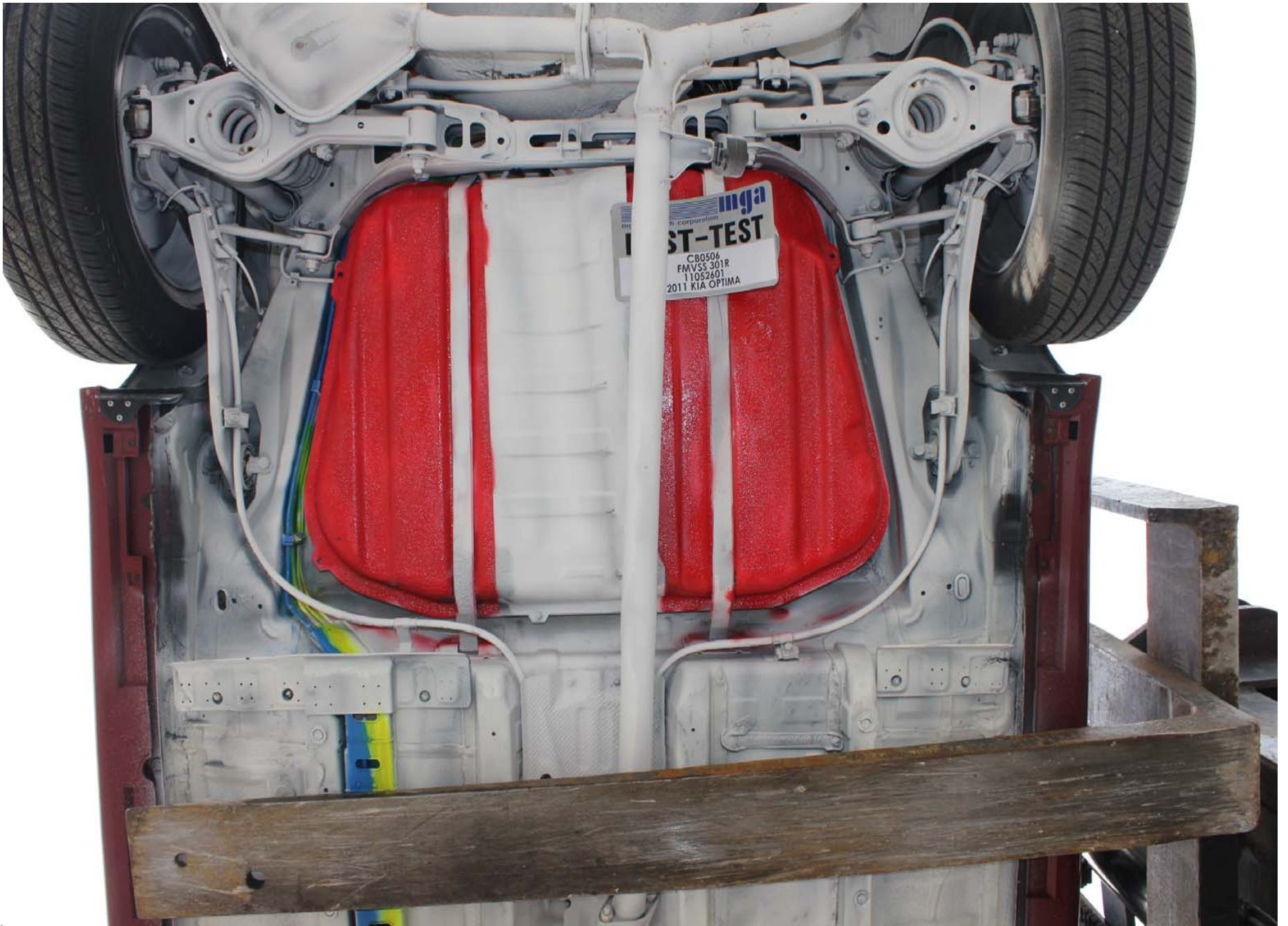
HYUNDAI MOTOR CORPORATION  
**POST-TEST**  
CB0506  
FMVSS 301R  
11052601  
2011 KIA OPTIMA

Post-Test Underbody View 3



A-29.

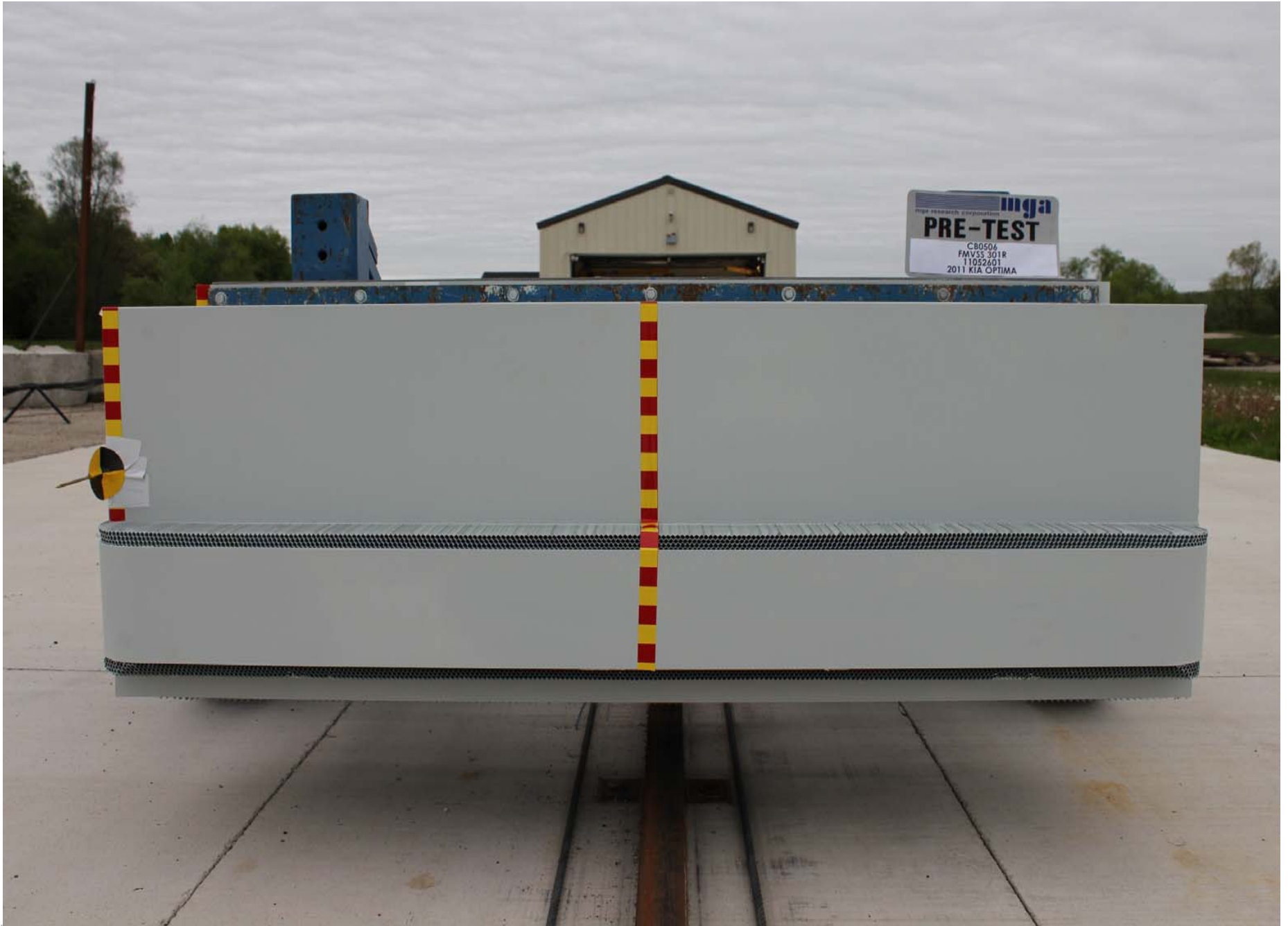
Pre-Test Underbody View 4



A-30.

Post-Test Underbody View 4

A-31.



Pre-Test Front View of MDB



A-32.



Post-Test Front View of MDB

A-33.



Pre-Test  $\frac{3}{4}$  Right Side View of MDB

A-34.



Post-Test ¾ Right Side View of MDB

A-35.



Pre-Test ¾ Left Side View of MDB



Post-Test  $\frac{3}{4}$  Left Side View of MDB

A-37.



Pre-Test Top View of MDB

A-38.



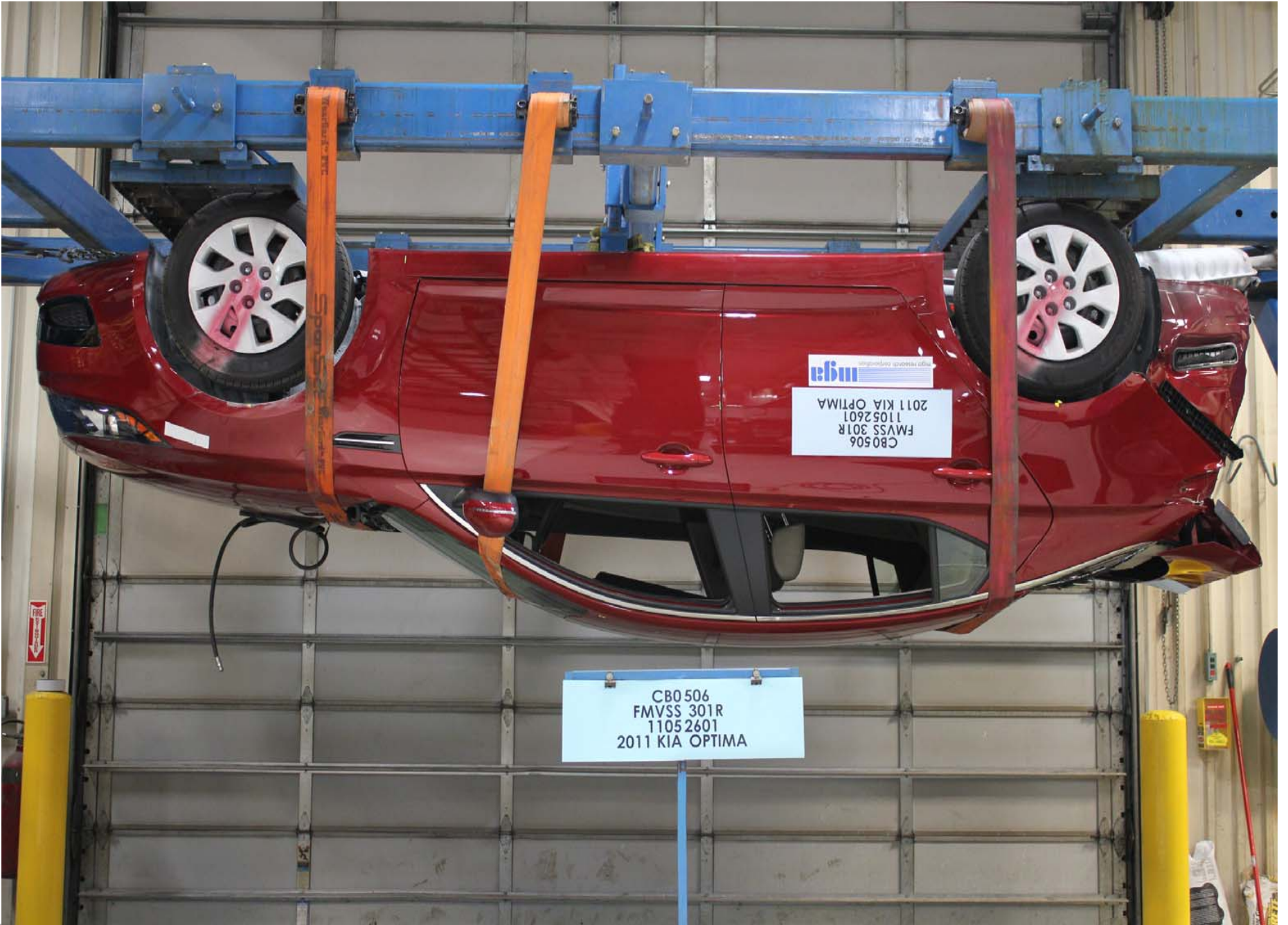
Post-Test Top View of MDB

A-39.



Static Rollover at 90 Degrees

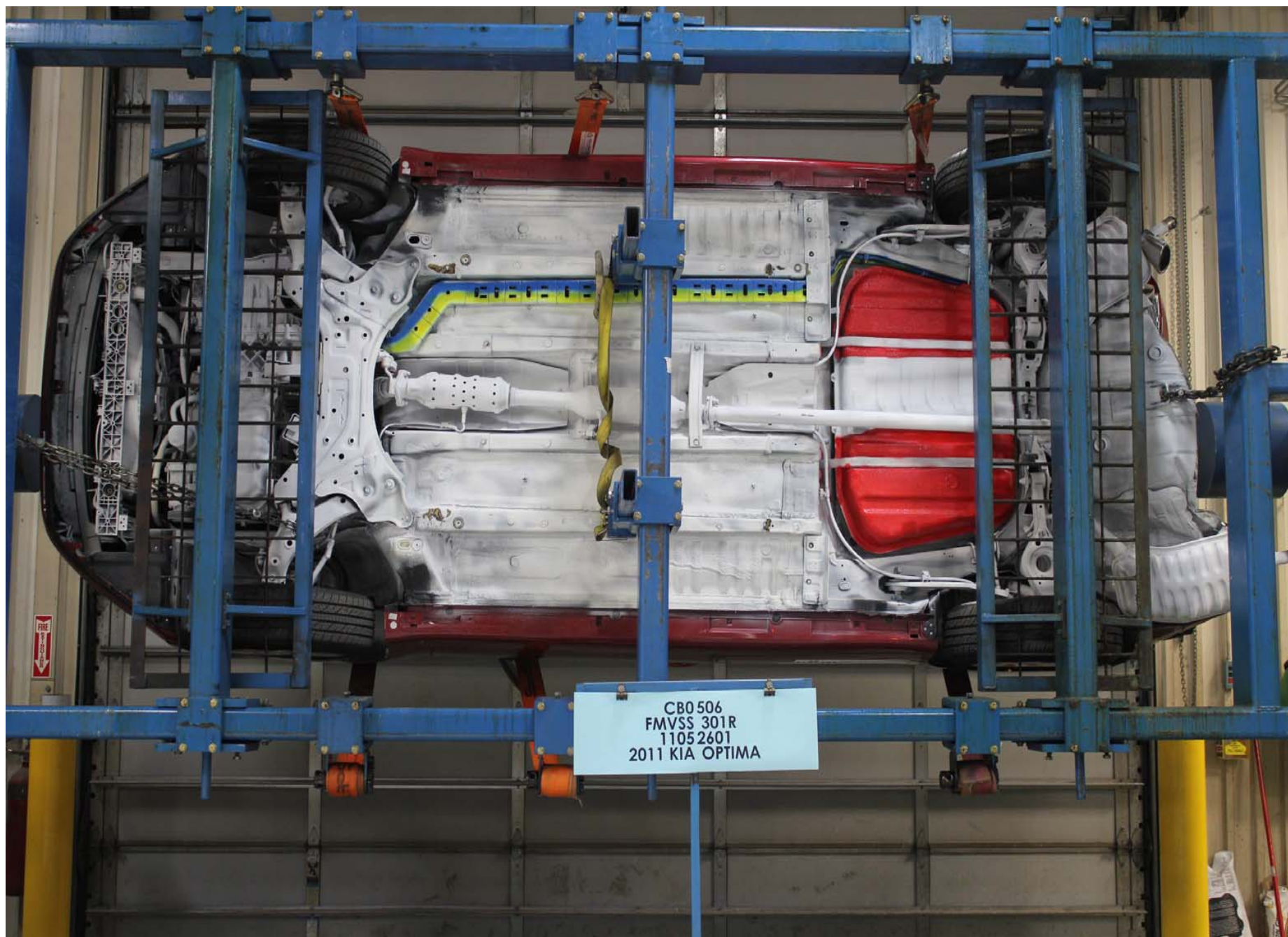




A-40.

Static Rollover at 180 Degrees

A-41.



Static Rollover at 270 Degrees

A-42.



Static Rollover at 360 Degrees