

REPORT NUMBER 118-GTL-08-003

**SAFETY COMPLIANCE TESTING FOR  
FMVSS NO. 118  
POWER-OPERATED WINDOW, PARTITION  
AND ROOF PANEL SYSTEMS**

**FORD MOTOR CO.  
2008 FORD EDGE, MPV  
NHTSA NO. C80207**

**GENERAL TESTING LABORATORIES, INC.  
1623 LEEDSTOWN ROAD  
COLONIAL BEACH, VIRGINIA 22443**



JULY 02, 2008

**FINAL REPORT**

**PREPARED FOR**

**U. S. DEPARTMENT OF TRANSPORTATION  
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION  
ENFORCEMENT  
OFFICE OF VEHICLE SAFETY COMPLIANCE  
1200 NEW JERSEY AVE., SE  
WASHINGTON, D.C. 20590**

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16. Abstract Compliance tests were conducted on the subject 2008 Ford Edge 4-door MPV in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-118-06 for the determination of FMVSS 118 compliance.  Test failures identified were as follows: None		
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## SECTION 1

### PURPOSE OF COMPLIANCE TEST

#### 1.0 PURPOSE OF TEST

A model year 2008 Ford Edge MPV was subjected to Federal Motor Vehicle Safety Standard (FMVSS) No. 118 testing to determine if the vehicle was in compliance with the requirements of the standard. FMVSS 118 specifies requirements for power-operated window, partition, and roof panel systems to minimize the likelihood of death or injury from their accidental operation.

1.1 The test vehicle was a 2008 Ford Edge MPV. The vehicle was identified as follows:

A. Vehicle Identification Number: 2FMDK36CX8BA43491

B. NHTSA No.: C80207

C. Manufacturer: FORD MOTOR CO.

D. Manufacture Date: 12/07

E. Color: Red

#### 1.2 TEST DATE

The test vehicle was subjected to FMVSS No. 118 testing on June 4, 2008.

## SECTION 2

### TEST PROCEDURE AND SUMMARY OF RESULTS

#### 2.0 TEST PROCEDURE

All tests were conducted in accordance with NHTSA, Office of Vehicle Safety Compliance (OVSC) Laboratory Procedure TP-118-06 dated 12 April 2006 and General Testing Laboratories, Inc. (GTL) Test Procedure, TP-118-03A, "Power Operated Window, Partition and Roof Panel Systems".

FMVSS 118 Compliance Testing was performed in the following sequence:

- A. Test Vehicle Identification/Documentation
- B. Power Window, partition and roof panel identification/documentation
- C. Interior, exterior and remote control switch identification/documentation
- D. Pre-test operation of all power windows, partitions and roof panels
- E. Photograph vehicle and interior, exterior and remote control devices
- F. Perform Interior Locking System Off Test
- G. Perform Interior Locking System with Key Removed Test
- H. Perform Exterior Locking System Test
- I. Perform Remote Actuation Device Test
- J. Perform Occupant Compartment Actuation Device Test(Sphere Test/Pull up or Pull Out Test)
- K. Perform Automatic Reversal System Test

Above tests H and I were not required on this vehicle due to no exterior or remote actuation devices. Tests J and K were performed for information purposes only.

#### 2.1 SUMMARY OF RESULTS

The power window operational test resulted in no anomalies being noted. Test data indicate the FMVSS 118 requirements appear to have been satisfied. All test data resulting from the tests were recorded on test data sheets in Section 3.

## SECTION 3

## TEST DATA

3.0 TEST RESULTS

The following data sheets document the results of FMVSS 118 testing on the 2008 Ford Edge.

FMVSS 118  
COMPLIANCE DATA SUMMARY SHEET

VEHICLE MAKE/MODEL/BODY STYLE: 2008 FORD EDGE

VEHICLE NHTSA NO: C80207 VIN: 2FMDK36CX8BA43491

VEHICLE TYPE: MPV DATE OF MANUFACTURE: 12/07

LABORATORY: GENERAL TESTING LABORATORIES TEST DATE: 06/04/08

REQUIREMENT	PASS	FAIL	N/A
S4 Interior Locking system in Off Position(s)	X		
S4 Interior Locking System with Key Removed	X		
S4 Exterior Locking System			X
S4 Remote Actuation Device			X
S6 Occupant Compartment Actuation Devices (Sphere Test/Pull Up or Pull Out Test)	X*		
S5 Automatic Reversal System	X*		

**REMARKS:** \* Compliance not required

RECORDED BY: G. Farrand

DATE: 06/04/08

APPROVED BY: D. Messick



## WPRP PRE-OPERATIONAL CHECK

VEHICLE MAKE/MODEL/BODY STYLE: 2008 FORD EDGEVEHICLE NHTSA NO: C80207 VIN: 2FMDK36CX8BA43491VEHICLE TYPE: MPV DATE OF MANUFACTURE: 12/07LABORATORY: GENERAL TESTING LABORATORIES TEST DATE: 06/04/08

Identify power-operated WPRP and WPRP actuation devices

	LEFT FRONT	LEFT REAR	RIGHT FRONT	RIGHT REAR	TAIL GATE	LEFT VENT	RIGHT VENT	ROOF PANEL
Power WPRP Installed	X	X	X	X				
Individual Interior Actuation Devices	X	X	X	X				
Master Control Panel Actuation Devices	X							
WPRP Operated by Exterior Locking System								
WPRP Operated by Remote Control								
WPRP with Auto-Reverse Capability	X							
WPRP with Express-Up Capability	X							

Master Control Panel Location: DRIVER'S DOOR PANEL

Exterior Locking System Location: \_\_\_\_\_

Remote Control Type: ( ) Line of Sight ( ) Non-line of Sight

WPRP Actuation Device Design (Toggle, Rocker, Push/Pull (Lever) or describe other):

Master Control Panel Push/PullIndividual Window Push/Pull

Roof Panel \_\_\_\_\_

Vents \_\_\_\_\_

Interior Locking System Key Positions (clockwise): LOCK, ACCESSORY, IGNITION "ON"  
START

All WPRP open/close cycles are satisfactory with key in "ON" position:

(X) YES ( ) NO

All WPRP open/close cycles are satisfactory with key in "ACCESSORY" position:

( ) YES (X) Not Applicable –No power to WPRP's

**REMARKS:**RECORDED BY: G. FarrandDATE: 06/04/08APPROVED BY: D. Messick

DATA SHEET 1  
INTERIOR LOCKING SYSTEM TEST

VEHICLE MAKE/MODEL/BODY STYLE: 2008 FORD EDGE

VEHICLE NHTSA NO: C80207 VIN: 2FMDK36CX8BA43491

VEHICLE TYPE: MPV DATE OF MANUFACTURE: 12/07

LABORATORY: GENERAL TESTING LABORATORIES TEST DATE: 06/04/08

Key lock position at start of test execution: (X) ON ( ) ACCESSORY, Then to:

Key lock off position during test execution: (X) LOCK ( ) OFF ( ) ACCESSORY

ACTUATION DEVICES	DOORS CLOSED		LEFT DOOR OPEN		RIGHT DOOR OPEN		PASS/ FAIL
	INOP.	OPER.	INOP.	OPER.	INOP.	OPER.	
<b>MASTER CONTROL PANEL ACTUATION DEVICES</b>							
Left Front (LF)		X	X		X		P
Right Front (RF)		X	X		X		P
Left Rear (LR)		X	X		X		P
Right Rear (RR)		X	X		X		P
Tail Gate (TG)							
Vents							
Roof Panel (RP)							
<b>INDIVIDUAL ACTUATION DEVICES</b>							
Left Front (LF)		X	X		X		P
Right Front (RF)		X	X		X		P
Left Rear (LR)		X	X		X		P
Right Rear (RR)		X	X		X		P
Tail Gate (TG)							
Vents							
Roof Panel (RP)							

REMARKS:

RECORDED BY: G. Farrand

DATE: 06/04/08

APPROVED BY: D. Messick

DATA SHEET 2  
INTERIOR LOCKING SYSTEM WITH KEY REMOVED TEST

VEHICLE MAKE/MODEL/BODY STYLE: 2008 FORD EDGE

VEHICLE NHTSA NO: C80207 VIN: 2FMDK36CX8BA43491

VEHICLE TYPE: MPV DATE OF MANUFACTURE: 12/07

LABORATORY: GENERAL TESTING LABORATORIES TEST DATE: 06/04/08

Key lock position at start of test execution: (X) ON ( ) ACCESSORY, Then to:  
Key lock off position during test execution: (X) LOCK ( ) OFF ( ) ACCESSORY

ACTUATION DEVICES	DOORS CLOSED		LEFT DOOR OPEN		RIGHT DOOR OPEN		PASS/FAIL
	INOP.	OPER.	INOP.	OPER.	INOP.	OPER.	
<b>MASTER CONTROL PANEL ACTUATION DEVICES</b>							
Left Front (LF)		X	X		X		P
Right Front (RF)		X	X		X		P
Left Rear (LR)		X	X		X		P
Right Rear (RR)		X	X		X		P
Tail Gate (TG)							
Vents							
Roof Panel (RP)							
<b>INDIVIDUAL ACTUATION DEVICES</b>							
Left Front (LF)		X	X		X		P
Right Front (RF)		X	X		X		P
Left Rear (LR)		X	X		X		P
Right Rear (RR)		X	X		X		P
Tail Gate (TG)							
Vents							
Roof Panel (RP)							

REMARKS:

RECORDED BY: G. Farrand

DATE: 06/04/08

APPROVED BY: D. Messick

**DATA SHEET 3**  
**OCCUPANT COMPARTMENT ACTUATION DEVICE TEST**  
**SPHERE TEST**

VEHICLE MAKE/MODEL/BODY STYLE: 2008 FORD EDGE  
 VEHICLE NHTSA NO: C80207 VIN: 2FMDK36CX8BA43491  
 VEHICLE TYPE: MPV DATE OF MANUFACTURE: 12/07  
 LABORATORY: GENERAL TESTING LABORATORIES TEST DATE: 06/04/08

ACTUATION DEVICES	APPLICABLE (YES/NO*)	SPHERE ACTIVATED ACTUATION DEVICE CLOSES WPRP (YES/NO)	TEST RESULT PASS/FAIL	COMPLIANCE REQUIRED (Y/N**)
<b>MASTER CONTROL PANEL ACTUATION DEVICES</b>				
Left Front (LF)	Yes	No	Pass	No
Right Front (RF)	No	No	Pass	No
Left Rear (LR)	Yes	No	Pass	No
Right Rear (RR)	Yes	No	Pass	No
Tail Gate (TG)				
Vent Window(s)				
Partition (P)				
Roof Panel (RP)				
<b>INDIVIDUAL ACTUATION DEVICES</b>				
Left Front (LF)	Yes	No	Pass	No
Right Front (RF)	Yes	No	Pass	No
Left Rear (LR)	Yes	No	Pass	No
Right Rear (RR)	Yes	No	Pass	No
Tail Gate (TG)				
Vent Window (s)				
Partition(P)				
Roof Panel (RP)				

\*This requirement does not apply to actuation devices that are mounted in a vehicle's roof, headliner, or overhead console and that can close a window, partition, or roof panel only by continuous rather than momentary switch actuation or actuation devices that comply with the reversing requirement of FMVSS 118, S5.

\*\* Requirement is effective 1 October 2008. Early compliance is voluntary and test results are used for information only.

RECORDED BY: G. Farrand  
 APPROVED BY: D. Messick

DATE: 06/04/08

**DATA SHEET 4**  
**OCCUPANT COMPARTMENT ACTUATION DEVICE TEST**  
**FOR POWER-OPERATED WINDOWS ONLY**  
**PULL UP OR PULL OUT TEST**

VEHICLE MAKE/MODEL/BODY STYLE: 2008 FORD EDGE  
 VEHICLE NHTSA NO: C80207 VIN: 2FMDK36CX8BA43491  
 VEHICLE TYPE: MPV DATE OF MANUFACTURE: 12/07  
 LABORATORY: GENERAL TESTING LABORATORIES TEST DATE: 06/04/08

ACTUATION DEVICES	SWITCH ORIENTATION A – horizontal B – vertical C - angled	CLOSES POWER-OPERATED WINDOW ONLY IF: PULL UP OR PULL OUT	TEST RESULT PASS/FAIL	COMPLIANCE REQUIRED (Y/N**)
<b>MASTER CONTROL PANEL ACTUATION DEVICES</b>				
Left Front (LF)	A	Pull Up	Pass	No
Right Front (RF)	A	Pull Up	Pass	No
Left Rear (LR)	A	Pull Up	Pass	No
Right Rear (RR)	A	Pull Up	Pass	No
Vent Window(s)				
<b>INDIVIDUAL ACTUATION DEVICES</b>				
Left Front (LF)	A	Pull Up	Pass	No
Right Front (RF)	A	Pull Up	Pass	No
Left Rear (LR)	A	Pull Up	Pass	No
Right Rear (RR)	A	Pull Up	Pass	No
Vent Window(s)				

\*\* Requirement is effective 1 October 2008. Early compliance is voluntary and test results are used for information only.

RECORDED BY: G. Farrand  
 APPROVED BY: D. Messick

DATE: 06/04/08

DATA SHEET 5  
WPRP PHYSICAL CONTACT REVERSAL CAPABILITY

VEHICLE MAKE/MODEL/BODY STYLE: 2008 FORD EDGE  
 VEHICLE NHTSA NO: C80207 VIN: 2FMDK36CX8BA43491  
 VEHICLE TYPE: MPV DATE OF MANUFACTURE: 12/07  
 LABORATORY: GENERAL TESTING LABORATORIES TEST DATE: 06/30/08

Window, Partition, Roof Panel	Test Rod Placement In Window, Partition or Roof Panel	Test Rod Size (mm)	Window, Partition or Roof Panel Opening Before/After Closing (mm)	Maximum Force Measured on Test Rod (Newtons)	Window, Partition or Roof Panel Reversing Distance (mm)	Pass/Fail *
Driver Window	Top	200	250 / 250	90	50	**
Driver Window	Top	50	250 / 250	47	200	**
Driver Window	Top	25	250 / 250	41	225	**
Driver Window	Top	5	250 / 250	56	245	**

\*WPRP must reverse direction before contacting or exerting a squeezing force of 100 Newtons. Upon such reversal, the WPRP must open to one of the following positions.

- A. A position that is at least as open as the position at the time closing was initiated.
- B. A position that is not less than 125 mm more open than the position at the time the window reversed direction, or
- C. A position that permits a semi-rigid cylindrical rod that is 200 mm in diameter to be placed Through the opening at the same location as the test rod.

REMARKS: \*\*Not required to meet reversal requirements.

RECORDED BY: G. Farrand  
 APPROVED BY: D. Messick

DATE: 06/30/08

SECTION 4  
TEST EQUIPMENT LIST

VEHICLE MAKE/MODEL/BODY STYLE: 2008 FORD EDGE  
 VEHICLE NHTSA NO: C80207 VIN: 2FMDK36CX8BA43491  
 VEHICLE TYPE: MPV DATE OF MANUFACTURE: 12/07  
 LABORATORY: GENERAL TESTING LABORATORIES TEST DATE: 06/04/08

ITEM	MFR	MODEL	S/N	CAL. PERIOD	DATE OF LAST CALIB.	REMARKS
SLR DIGITAL CAMERA	NIKON	D50	N/A	N/A	N/A	
PINCH FORCE SENSOR	SENSOR DEVELOPMENTS, INC.	10293	179104	12 MO.	06/08	

REMARKS:

RECORDED BY: G. FARRAND

DATE: 06/04/08

APPROVED BY: D. MESSICK

SECTION 5  
PHOTOGRAPHS





2008 FORD EDGE  
NHTSA NO. C80207  
FMVSS NO. 118

FIGURE 5.1  
¾ FRONTAL VIEW FROM RIGHT SIDE OF VEHICLE



2008 FORD EDGE  
NHTSA NO. C80207  
FMVSS NO. 118

FIGURE 5.2  
¾ REAR VIEW FROM LEFT SIDE OF VEHICLE

# MFD. BY FORD MOTOR CO.

DATE: 12/07	GVWR: 5340LB/ 2422KG
FRONT GAWR: 2840LB	REAR GAWR: 2530LB
1288KG	1148KG
P235/65R17	P235/65R17
17x7.5J	17x7.5J
AT 240 kPa/ 35 PSI COLD	AT 240 kPa/ 35 PSI COLD

THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR VEHICLE SAFETY AND THEFT PREVENTION STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.

VIN: 2FMDK36CX8BA43491  
 TYPE: MPV

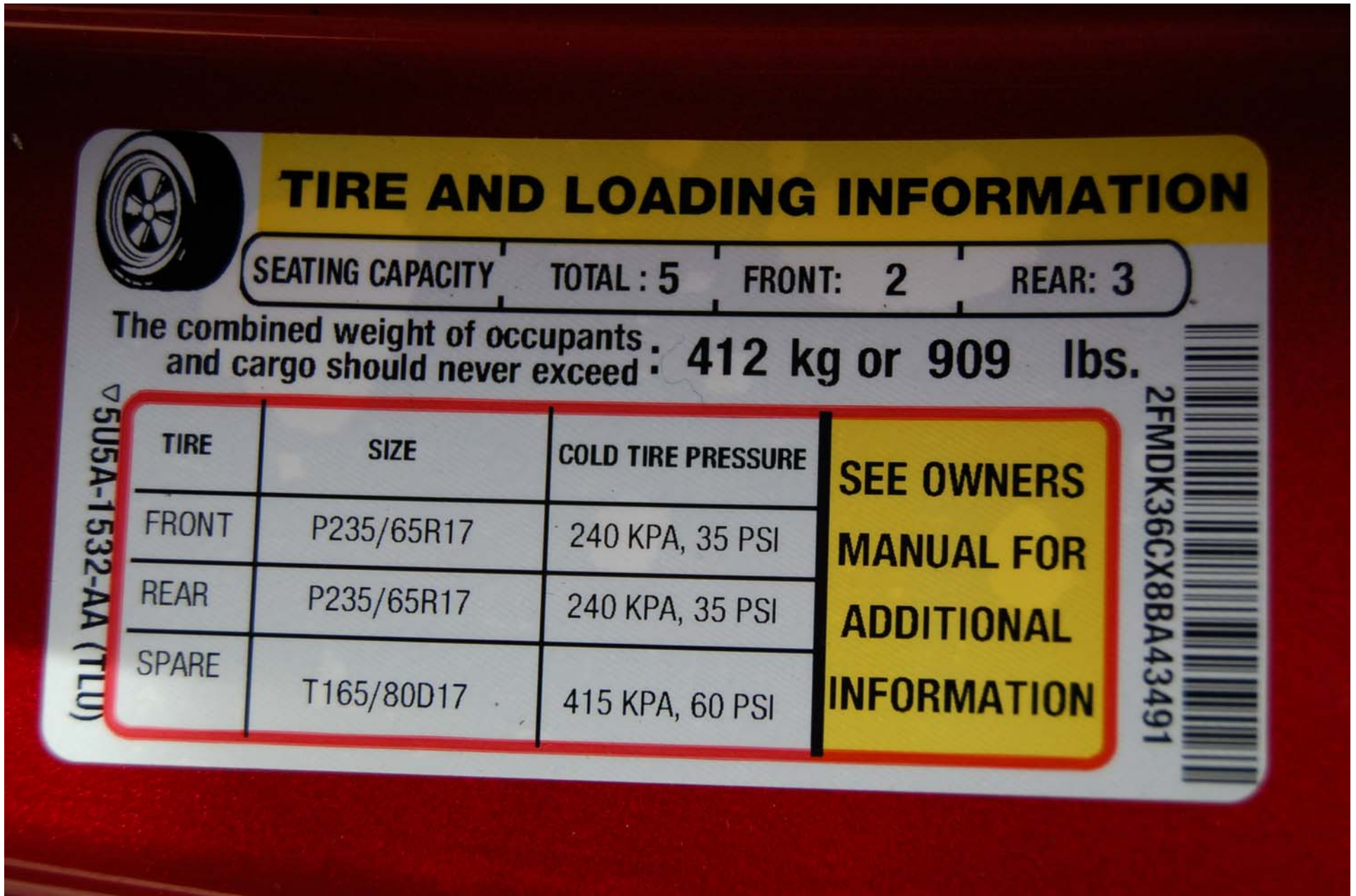
F0149  
 T0493



EXT PNT: G2	RC: 47	DSO:
WB INT TR TP/PS R AXLE TR SPR 8Q11F		
111 1W Z 3E J AAAA WOA		
UTC ▽ 5U5A-1520472-BA		

2008 FORD EDGE  
 NHTSA NO. C80207  
 FMVSS NO. 118

FIGURE 5. 3  
 CLOSE-UP VIEW OF VEHICLE CERTIFICATION LABEL



# TIRE AND LOADING INFORMATION

SEATING CAPACITY TOTAL : 5 FRONT: 2 REAR: 3

The combined weight of occupants and cargo should never exceed : **412 kg or 909 lbs.**

▽5U5A-1532-AA (TLU)

TIRE	SIZE	COLD TIRE PRESSURE
FRONT	P235/65R17	240 KPA, 35 PSI
REAR	P235/65R17	240 KPA, 35 PSI
SPARE	T165/80D17	415 KPA, 60 PSI

**SEE OWNERS  
MANUAL FOR  
ADDITIONAL  
INFORMATION**

2FMDK36CX8BA43491



2008 FORD EDGE  
NHTSA NO. C80207  
FMVSS NO. 118

FIGURE 5.4  
CLOSE-UP VIEW OF TIRE INFORMATION LABEL



2008 FORD EDGE  
NHTSA NO. C80207  
FMVSS NO. 118

FIGURE 5.5  
CLOSE-UP VIEW OF VEHICLE IGNITION SWITCH



2008 FORD EDGE  
NHTSA NO. C80207  
FMVSS NO. 118

FIGURE 5.6  
CLOSE-UP VIEW OF LEFT FRONT POWER WINDOW SWITCH



2008 FORD EDGE  
NHTSA NO. C80207  
FMVSS NO. 118

FIGURE 5.7  
CLOSE-UP VIEW OF RIGHT FRONT POWER WINDOW  
SWITCH



2008 FORD EDGE  
NHTSA NO. C80207  
FMVSS NO. 118

FIGURE 5.8  
CLOSE-UP VIEW OF LEFT REAR POWER WINDOW  
SWITCH





2008 FORD EDGE  
NHTSA NO. C80207  
FMVSS NO. 118

FIGURE 5.9  
CLOSE-UP VIEW OF RIGHT REAR POWER WINDOW  
SWITCH



2008 FORD EDGE  
NHTSA NO. C80207  
FMVSS NO. 118

FIGURE 5.10  
CLOSE-UP VIEW OF POWER WINDOW MASTER SWITCH



2008 FORD EDGE  
NHTSA NO. C80207  
FMVSS NO. 118

FIGURE 5.11  
PINCH FORCE SENSOR

SECTION 6  
OWNER'S MANUAL INFORMATION

## Driver Controls

### POWER WINDOWS



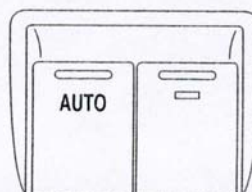
Do not leave children unattended in the vehicle and do not let children play with the power windows. They may seriously injure themselves.



When closing the power windows, you should verify they are free of obstructions and ensure that children and/or pets are not in the proximity of the window openings.

Press and pull the window switches to open and close windows.

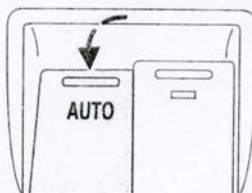
- Push down (to the first detent) and hold the switch to open.
- Pull up (to the first detent) and hold the switch to close.



**Rear Window Buffeting:** When one or both of the rear windows are open, the vehicle may demonstrate a wind throb or buffeting noise. This noise can be alleviated by lowering a front window approximately two to three inches.

#### One touch down (AUTO)

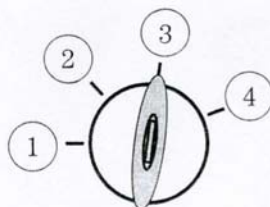
Allows the driver's window to open fully without holding the control down. Push the switch completely down to the second detent and release quickly. The window will open fully. Momentarily press the switch to any position to stop the window operation.



## STARTING

### Positions of the ignition

1. LOCK, locks the automatic transaxle gearshift lever and allows key removal. This position also shuts the engine and all electrical accessories off without locking the steering wheel. To lock the steering wheel, remove the key then turn the steering wheel.



2. ACC, allows the electrical accessories such as the radio to operate while the engine is not running. This position also unlocks the steering wheel.

3. RUN, all electrical circuits operational. Warning lights illuminated. Key position when driving.

4. START, cranks the engine. Release the key as soon as the engine starts.

### Preparing to start your vehicle

Engine starting is controlled by the powertrain control system. This system meets all Canadian Interference-Causing Equipment standard requirements regulating the impulse electrical field strength of radio noise.

When starting a fuel-injected engine, avoid pressing the accelerator before or during starting. Only use the accelerator when you have difficulty starting the engine. For more information on starting the vehicle, refer to *Starting the engine* in this chapter.



Extended idling at high engine speeds can produce very high temperatures in the engine and exhaust system, creating the risk of fire or other damage.



Do not park, idle, or drive your vehicle in dry grass or other dry ground cover. The emission system heats up the engine compartment and exhaust system, which can start a fire.