REPORT NUMBER: 301-CAL-10-1

SAFETY COMPLIANCE TESTING FOR FMVSS 301
FUEL SYSTEM INTEGRITY – REAR IMPACT

Toyota Motor Manufacturing
2010 Toyota Venza
5 door sedan

NHTSA NUMBER: CA5103

CALSPAN
TRANSPORTATION SCIENCES CENTER
P.O. BOX 400
BUFFALO, NEW YORK 14225

June 4, 2010

FINAL REPORT

U. S. DEPARTMENT OF TRANSPORTATION
National Highway Traffic Safety Administration
Enforcement
Office of Vehicle Safety Compliance (NVS-224)
1200 New Jersey Avenue, SE
Washington, DC 20590

This Final Test Report was prepared for the U.S. Department of Transportation, National Highway Traffic Safety Administration, under Contract No. DTNH22-06-C-00031. This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration, in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufactures' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

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SECTION 1

PURPOSE AND TEST PROCEDURE

This rear impact test is part of the FMVSS 301 Compliance Test Program sponsored by the National Highway Traffic Safety Administration (NHTSA) under Contract No. DTNH22-06-C-00031. The purpose of this test was to determine if the subject vehicle, a 2010 Toyota Venza 5 door sedan, meets the performance requirements of FMVSS No. 301R-02 "Fuel System Integrity – Rear Impact." The test was conducted in accordance with the Office of Vehicle Safety Compliance's Laboratory Test Procedure (TP-301R-02, dated January 17, 2007).

SECTION 2

COMPLIANCE TEST RESULTS SUMMARY

A 1878.0 kg 2010 Toyota Venza 5 door sedan was impacted from the rear by a 1357 kg moving barrier at a velocity of 79.7 kph (49.5 mph). The test was performed by Calspan Corporation on June 4, 2010.

The test vehicle was equipped with a 67 liter fuel tank which was filled to 92 percent capacity with stoddard fluid prior to impact. Additional ballast (22.5 kg) was secured in the vehicle cargo area. Two ballast Part 572E 50th percentile male Anthropomorphic Test Device (ATD) were placed in the front occupant seating positions and.

The crash event was recorded by three high-speed cameras and one real-time camera. High-speed camera locations and other pertinent camera information are found on page 3-6 of this report. Pre- and post-test photographs of the vehicle can be found in Appendix A.

There was no fuel system fluid spillage following the impact or during any portion of the static rollover test. The average vehicle longitudinal crush was 404 millimeters. The vehicle appeared to comply with all the requirements of FMVSS No. 301 "Fuel System Integrity."

SECTION 3

SUMMARY OF TEST RESULTS

DATA SHEET 1

TEST VEHICLE SPECIFICATIONS

TEST VEHICLE INFORMATION:

Year/Make/Model/Body Style: 2010 Toyota Venza 5 door sedan

Vehicle Body Color: Gray NHTSA Number: CA5103

Engine Data: 4 Cylinders; ____ CID; 2.7 Liters; ____ cc

Transmission: 6 Speed; ____ Manual; X Automatic; ____ Overdrive

Final Drive: ____ Rear Wheel Drive; X Front Wheel Drive; ____ Four Wheel Drive

MAJOR TEST VEHICLE OPTIONS:

X AC: X Pwr Steering: X Power Brakes: X Power Locks: X Power Seats

X ABS; X Tilt Wheel; X Stab Control X Traction Control ____ Anti-Theft

DEALER AND DELIVERY INFORMATION:

Date Received: February 26, 2010 ; Odometer Reading 21 km

Selling Dealer: West Herr Toyota

Dealer Address: 8135 Main St.; Williamsville, NY 14221

DATA FROM VEHICLE'S CERTIFICATION LABEL:

Vehicle Manufacturer: Toyota Motor Corporation

Vehicle Build Date: 12/09

VIN:: 4T3ZA3BB3AU022561

GVWR: 2245 kg; GAWR: 1400 kg FRONT; 1230 kg REAR

DATA FROM VEHICLE'S TIRE LABEL AND SIDEWALL:

Location of Tire Placard: Driver sill

Type of Spare Tire: T165/90D18

	Front	Rear
Maximum Tire Pressure (sidewall - kPa)	300	300
Cold Pressure (tire placard - kPa) – test pressure	220	220
Recommended Tire Size (tire placard)	P245/55R19	P245/55R19
Vehicle Tire Size with load index & speed symbol	P245/55R19 103 S	P245/55R19 103 S
Tire Manufacturer	Bridgestone	Bridgestone
Tire Name	Dueler	Dueler
Treadwear, Traction, Temperature	400, B, B	400, B, B

VEHICLE CAPACITY DATA:

Type of Front Seats: ____ Bench; x Bucket; ____ Split Bench

Number of Occupants: 2 Front; 3 Rear; 5 Total

Vehicle Capacity Weight (VCW) = 370 kg

No. of Occupants x 68.04 kg = 340.2 kg

Rated Cargo/Luggage Weight (RCLW) = 29.8 kg

DATA SHEET 2

PRE-TEST DATA

WEIGHT OF TEST VEHICLE AS RECEIVED FROM DEALER (with maximum fluids)= UDW:

	Left Side (kg)	Right Side (kg)	Ratio (%)	Total (kg)
Front =	493.5	484.0	57.5	977.5
Rear =	366.0	356.0	42.5	722.0
			Total Delivered Weight (UDW) =	1699.5

CALCULATION OF VEHICLE'S TARGET TEST WEIGHT:

Total Delivered Weight (UDW) =	1699.5	kg
Rated Cargo/Luggage Weight (RCLW) =	29.8	kg
Weight of 2 p.572E Dummies @ 78 each =	156	kg
TARGET TEST WEIGHT =	1885.3	kg

WEIGHT OF TEST VEHICLE WITH TWO DUMMIES AND 22.5 KG OF CARGO WEIGHT:

	Left Side (kg)	Right Side (kg)	Ratio (%)	Total (kg)
Front =	539.5	523.5	56.6	1063.0
Rear =	415.0	400.0	43.4	815.0
			Total Vehicle Test Weight (ATW) =	1878.0

Weight of Ballast Secured in Vehicle[1] = 22.5 kg Ballast Type Shot bag

Method of securing Ballast: Taped to rear seat floor pan

Components Removed for Weight Reduction: None

VEHICLE ATTITUDE (all dimension in millimeters):

	Left Front	Right Front	Left Rear	Right Rear	CG[2]
AS DELIVERED:	822	828	839	846	
AS TESTED:	807	816	824	827	

Vehicle's Wheel Base: 2771 mm

[1]Ballast weight does not include the weight of instrumentation, on-board cameras and data acquisition system

[2]Rearward of the front axle centerline.

VEHICLE PRE-TEST WIDTH AND IMPACT OFFSET MEASUREMENT:

Vehicle Width at Widest Point: 1914 mm Location: Front wheel well

Centerline offset for impact line: 382.8 mm

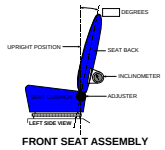
Filler neck side (left/right) left

DATA SHEET 2 (continued)

PRE-TEST DATA

Vehicle: 2010 Toyota Venza 5 door sedan NHTSA No. CA5103

Nominal Design Riding Position for adjustable driver and passenger seat backs. Please describe how to position the inclinometer to measure the seat back angle. Include description of the location of the adjustment latch detent, if applicable.



FRONT SEAT ASSEMBLY

Seat back angle for driver's seat: 87°

Measurement instructions: Seat back reclined 3 degrees from most vertical position.

Seat back angle for passenger's seat: 87°

Measurement instructions: Placed in notch 7 back from full up (position 0).

2. SEAT FORE AND AFT POSITIONING:

Positioning of the driver's seat: Full travel range is 288 mm. Seat in full down position placed at 144 mm. location.

Positioning of the passenger's seat: Full travel range is 240 mm. Seat in full down position placed at 120 mm.

3. FUEL TANK CAPACITY DATA:

3.1 A. "Usable Capacity" of the standard equipment fuel tank is 67 liters

B. "Usable Capacity" of the optional equipment fuel tank is - liters

C. "Usable Capacity" of the vehicle(s) used for certification testing to requirements of FMVSS 301 = 61.6 to 63.0 liters

3.2 Actual Amount of Stoddard solvent added to vehicle for test = 62.5 liters

Stoddard Fluid: specific gravity: 0.764 ; kinematic viscosity: 0.96 centistokes; color: Purple

3.3 Is vehicle equipped with electric fuel pump? Yes- x ; No- ____

If YES, explain the vehicle operating conditions under which the fuel pump will pump fuel.

Fuel pump operates with the ignition in the on position and engine running.

4. STEERING COLUMN ADJUSTMENTS:

Steering wheel and column adjustments are made so that the steering wheel hub is at the geometric center of the locus it describes when it is moved through its full range of driving positions. If the tested vehicle has any of these adjustments, does your company use any specific procedures to determine the geometric center.

Operational Instructions: Telescoping range set to midpoint of 38 mm full range of travel.

Tilt set to geometric center of range of tilt., 4 degrees.

5. SEAT BELT UPPER ANCHORAGE:

Nominal design riding position:

Four positions with uppermost defined as 0. Anchorage set to position 1.

6. COMMENTS:

None

DATA SHEET 3

MOVING DEFORMABLE BARRIER (MDB) DATA

Vehicle: 2010 Toyota Venza 5 door sedan NHTSA No. CA5103

MDB FACE MANUFACTURER AND SERIAL NUMBER:

Plascore A0409037

MDB DETAILS:

Overall Width of Framework Carriage	=	1250	millimeters
Overall Length of MDB (incl. honeycomb impact face)	=	4120	millimeters
Wheelbase of Framework Carriage	=	2591	millimeters
Tread of Framework Carriage (Front & Rear)	=	1875	millimeters
C.G. Location Rearward of Front Axle	=	1136	millimeters

MDB WEIGHT:

Left Front	=	358.0	kg	Left Rear	=	322.0	kg
Right Front	=	404.0	kg	Right Rear	=	273.0	kg
TOTAL FRONT =		762.0	kg	TOTAL REAR	=	595.0	kg
TOTAL MDB WEIGHT =		1357.0	kg				

Tires (Mfr, line, size): Dunlop Radial Rover AT P205/75-R15

TIRE PRESSURE:

Left Front	=	207	kPa	Left Rear	=	207	kPa
Right Front	=	207	kPa	Right Rear	=	207	kPa

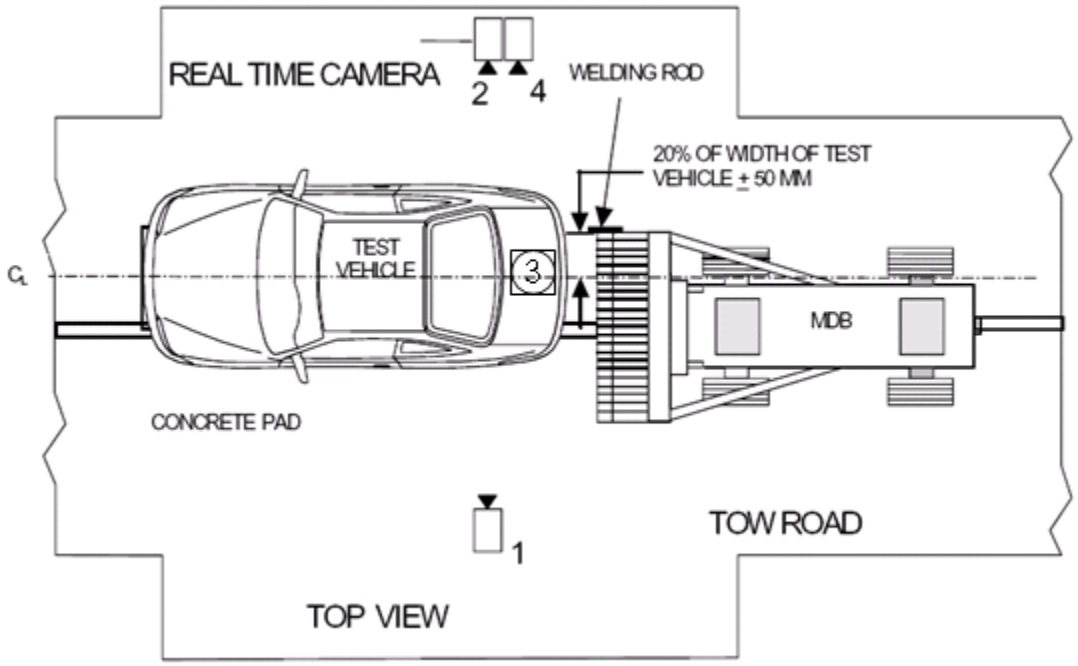
Brake Abort System? (Yes/No) Yes

Date of Last Calibration: 5/15/2010

DATA SHEET 4

HIGH SPEED CAMERA LOCATIONS AND DATA SUMMARY

Vehicle: 2010 Toyota Venza 5 door sedan NHTSA No. CA5103



Camera No.	View	Coordinates (millimeters)			Angle (deg.)	Lens (mm)	Film Speed (fps)
		X*	Y*	Z*			
1	Left Side View	8070	1980	970	-0.5	24	1000
2	Real-Time Camera	-	-	-	-	-	30
3	Overhead View	0	775	4900	-90	20	1000
4	Right Side View	8760	1710	1015	-1.5	24	1000

* Reference (from point of impact); all measurements accurate to within ±6 mm.
X = (Impact Point) + Forward
Y = (Impact Point) + To Right
Z = (Ground Level) + Down

DATA SHEET 5

POST-TEST DATA

Vehicle: 2010 Toyota Venza 5 door sedan NHTSA No. CA5103

REQUIRED IMPACT VELOCITY RANGE:: 78.5 to 80.1 km/h

ACTUAL IMPACT VELOCITY WITHIN 1.5 M OF IMPACT PLANE:

Trap No. 1 = 79.7 km/h Trap No. 2 = 79.8 km/h

Average Impact Speed = 80.0 km/h

WELDING ROD IMPACT POINT:

-2 Vertical distance from target center (+ is above) Tolerance: ±40 mm

3 Horizontal distance from target center (+ is right) Tolerance: ±50 mm

STODDARD SOLVENT SPILLAGE MEASUREMENT:

A. Front impact until vehicle motion ceases -

Actual = 0 g Maximum Allowable = 28 g

B. For 5 minute period after vehicle motion ceases -

Actual = 0 g Maximum Allowable = 28 g

C. For next 25 minutes -

Actual = 0 g/minute Maximum Allowable = 28 g/minute

D. Provide Spillage Details:

None

DATA SHEET 5

POST-TEST DATA (Continued)

Vehicle: 2010 Toyota Venza 5 door sedan NHTSA No. CA5103

POST TEST SEAT DATA

LOCATION	SEAT MOVEMENT (mm)	SEAT BACK FAILURE
P1 (Left Front)	0	Partially reclined
P2 (Right Front)	0	Partially reclined

POST TEST ATD CONTACT DATA

LOCATION	Position 1 (Driver)	Position 2 (Passenger)
Head	Headrest	Headrest
Chest	none	none
Abdomen	none	none
Left Knee	none	none
Right Knee	none	none

VEHICLE DIMENSIONS:

Vehicle length:

	Left Side	Centerline	Right Side
Pre-Test	4673	4804	4676
Post-Test	4296	4225	4421
Crush	377	579	255

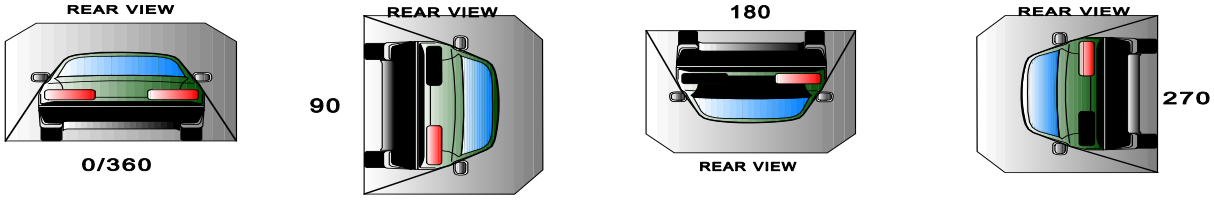
Vehicle Wheel Base:

	Left Side	Right Side
Pre-Test	2771	2766
Post-Test	2673	2778
Crush	98	-12

DATA SHEET 6

FMVSS 301 ROLLOVER DATA

Vehicle: 2010 Toyota Venza 5 door sedan NHTSA No.: CA5103



I. DETERMINATION OF SOLVENT COLLECTION TIME PERIOD:

Rollover Stage	Rotation Time (spec. 1 -3 min)				FMVSS 301 Hold Time		Total Time				Next Whole Minute Interval	
0º - 90º	1	minutes	06	seconds	5	minutes	6	minutes	6	seconds	7	minutes
90º - 180º	1	minutes	06	seconds	5	minutes	6	minutes	6	seconds	7	minutes
180º-270º	1	minutes	03	seconds	5	minutes	6	minutes	3	seconds	7	minutes
270º-360º	1	minutes	10	seconds	5	minutes	6	minutes	10	seconds	7	minutes

II. FMVSS 301 REQUIREMENTS: (Maximum allowable solvent spillage):

First 5 minutes from onset of rotation	6th min.	7th min.	8th min. (if required)
142 g	28 g	28 g	28 g

III. ACTUAL TEST VEHICLE SOLVENT SPILLAGE:

Rollover Stage	First 5 minutes from onset of rotation (g)	6th min. (g)	7th min. (g)	8th min. (if required) (g)
0º - 90º	0	0	n/a	N/A
90º - 180º	0	0	n/a	N/A
180º-270º	0	0	n/a	N/A
270º-360º	0	0	n/a	N/A

Note: Record spillage for whole minute intervals only as determined above.

IV. SOLVENT SPILLAGE LOCATION(S):

Rollover Stage	Spillage Location
0º - 90º	None
90º - 180º	None
180º-270º	None
270º-360º	None

APPENDIX A

PHOTOGRAPHS

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Figure A-2: Vehicle Tire Placard

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Figure A-4: Post-Test Front View

Figure A-5: Pre-Test Left Side View

Figure A-6: Post-Test Left Side View

Figure A-7: Pre-Test Right Side View

Figure A-8: Post-Test Right Side View

Figure A-9: Pre-Test Left Front Three-Quarter View

Figure A-10: Post-Test Left Front Three-Quarter View

Figure A-11: Pre-Test Right Front Three-Quarter View

Figure A-12: Post-Test Right Front Three-Quarter View

Figure A-13: Pre-Test Left Rear Three-Quarter View

Figure A-14: Post-Test Left Rear Three-Quarter View

Figure A-15: Pre-Test Right Rear Three-Quarter View

Figure A-16: Post-Test Right Rear Three-Quarter View

Figure A-17: Pre-Test Rear View

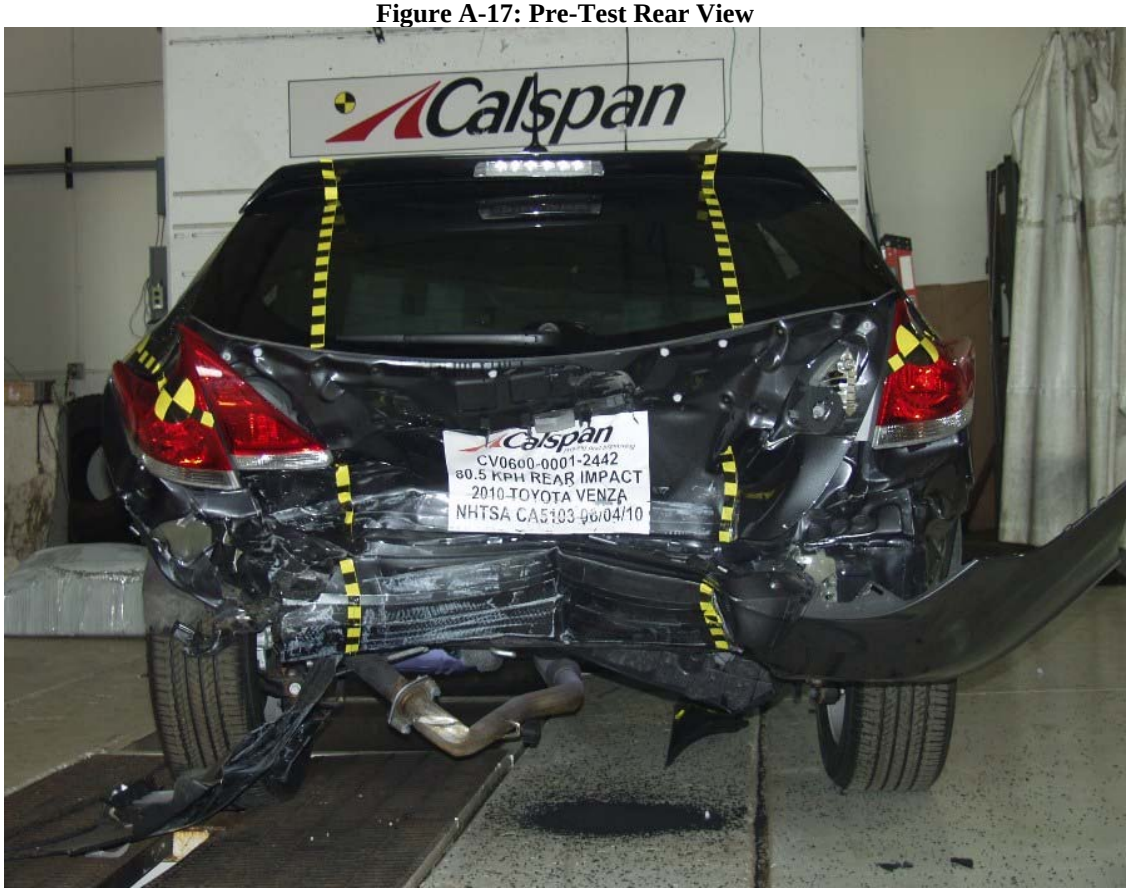

Figure A-18: Post-Test Rear View

Figure A-19: Pre-Test MDB Front View

Figure A-20: Post-Test MDB Front View

Figure A-21: Pre-Test MDB Left Side View

Figure A-22: Post-Test MDB Left Side View

Figure A-23: Pre-Test MDB Right Side View

Figure A-24: Post-Test MDB Right Side View

Figure A-25: Pre-Test MDB Top View

Figure A-26: Post-Test MDB Top View

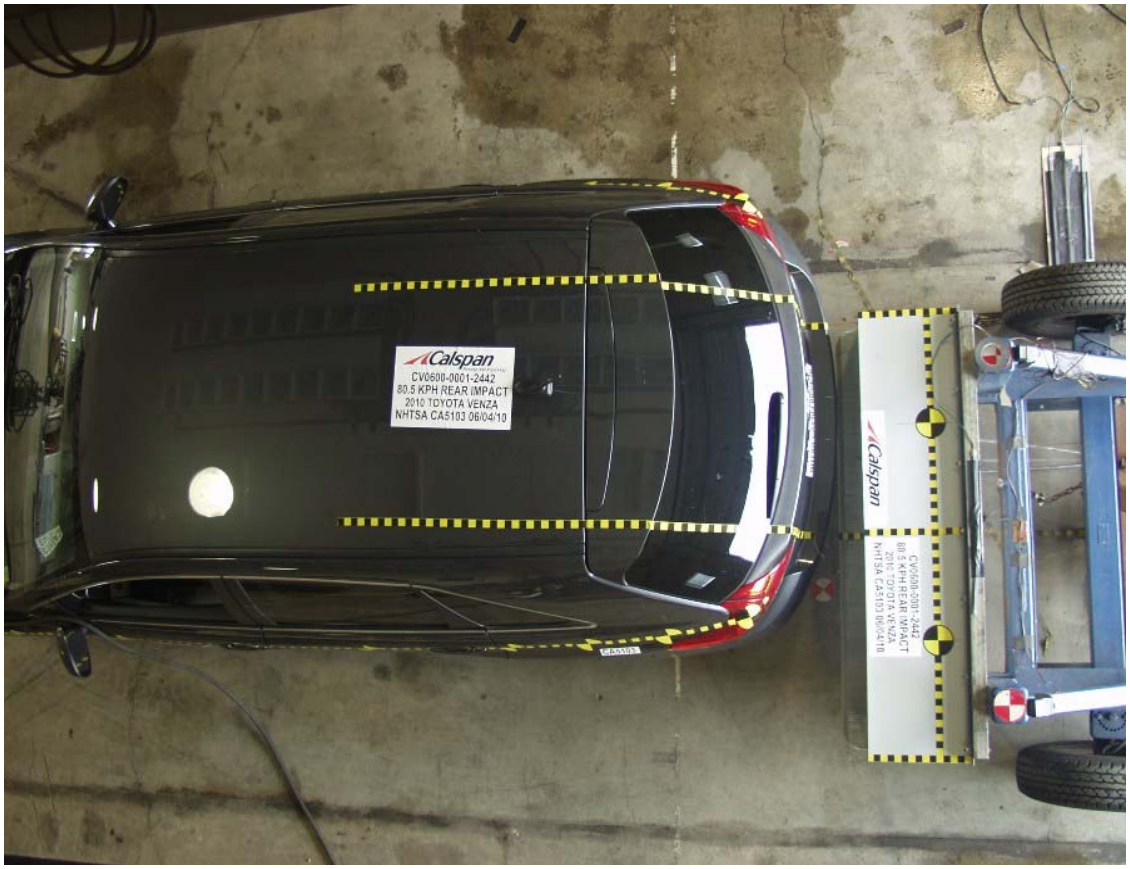

Figure A-27: Pre-Test Overhead Vehicle and MDB View

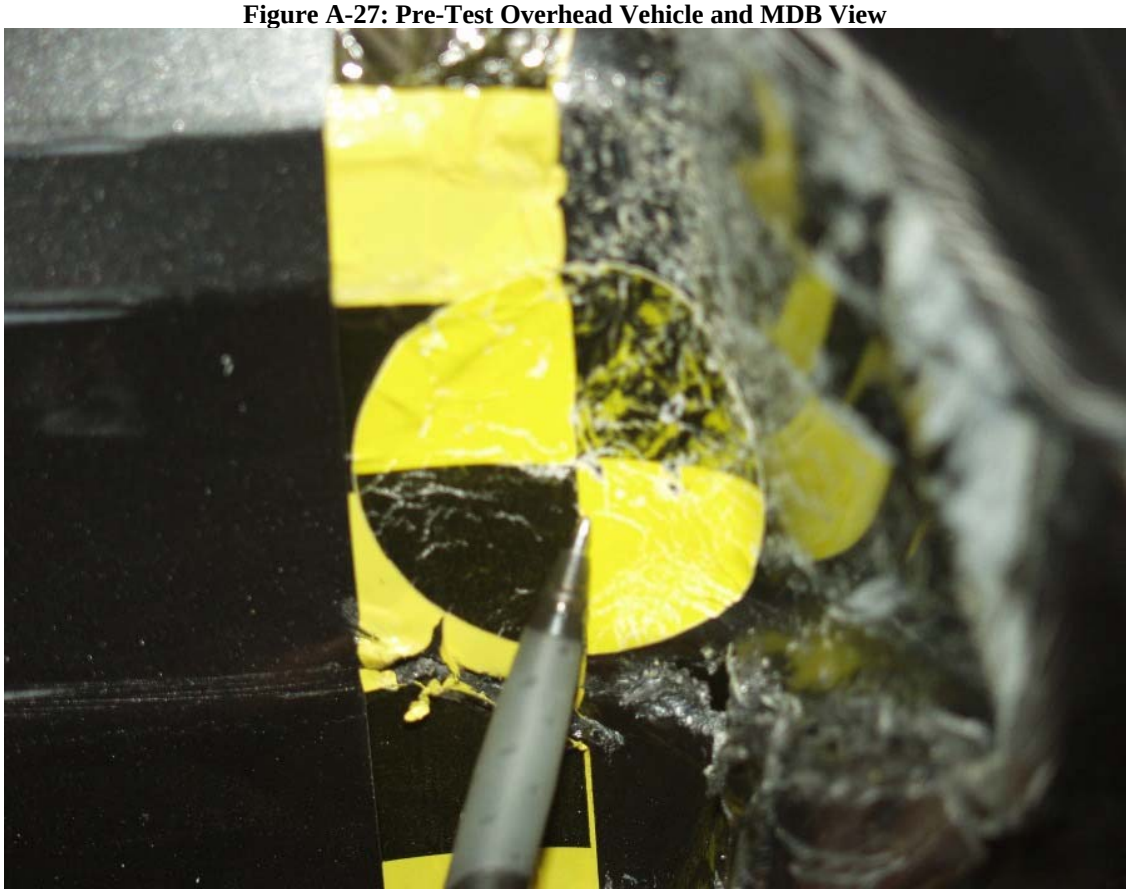

Figure A-28: Post-Test Impact Target View

Figure A-29: Pre-Test Front Underbody View

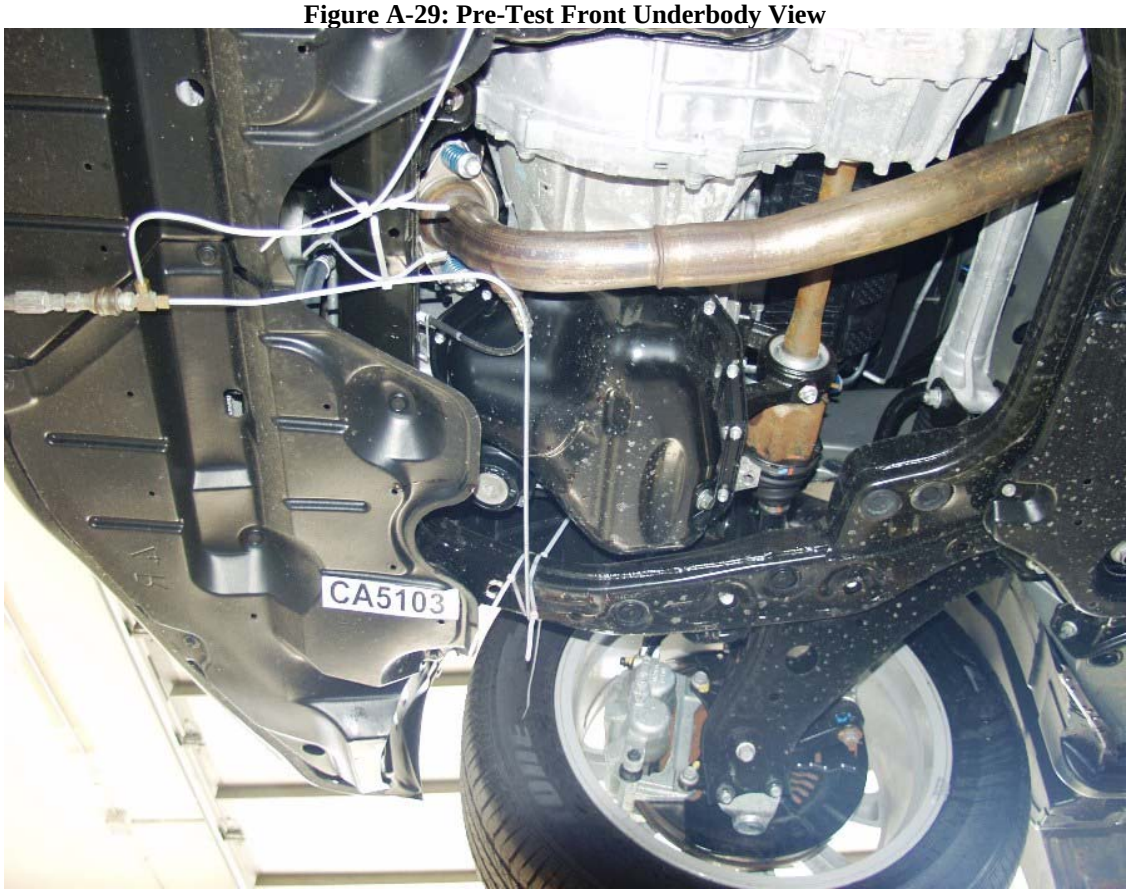

Figure A-30: Post-Test Front Underbody View

Figure A-31: Pre-Test Mid Underbody View

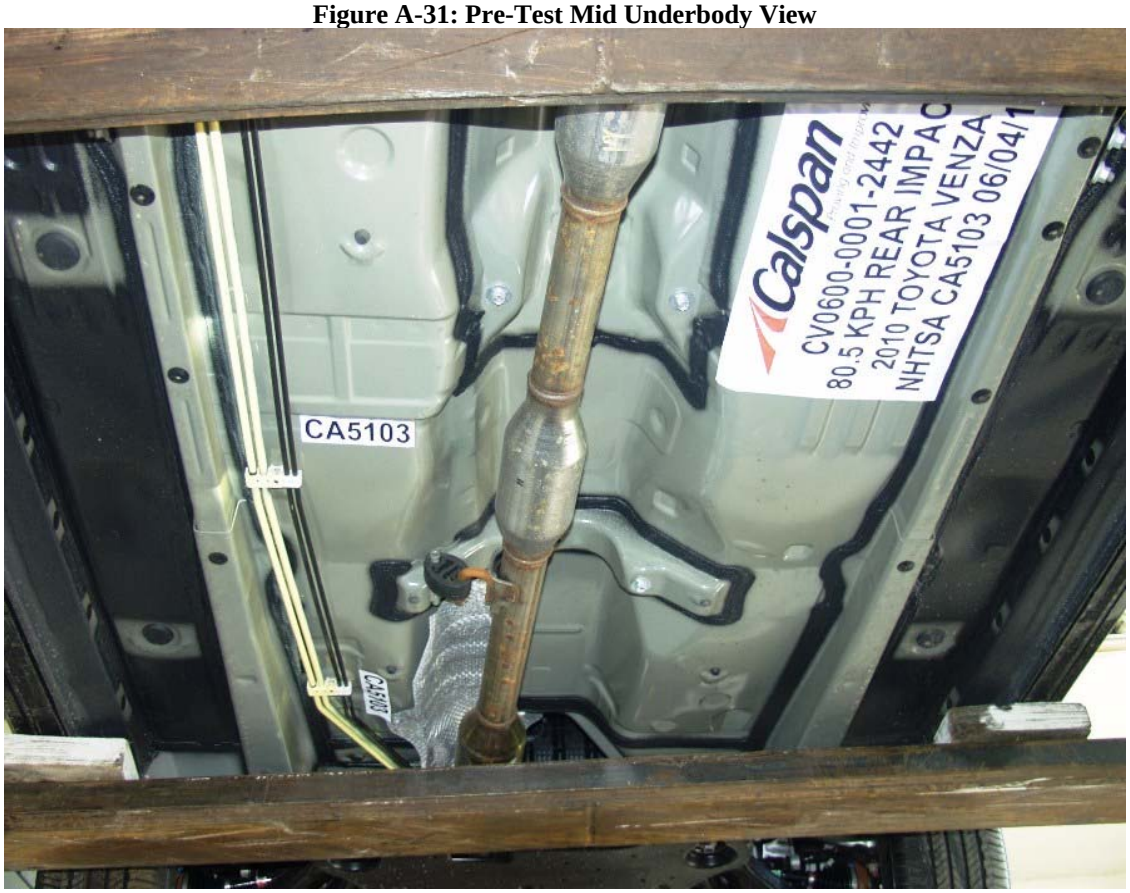

Figure A-32: Post-Test Mid Underbody View

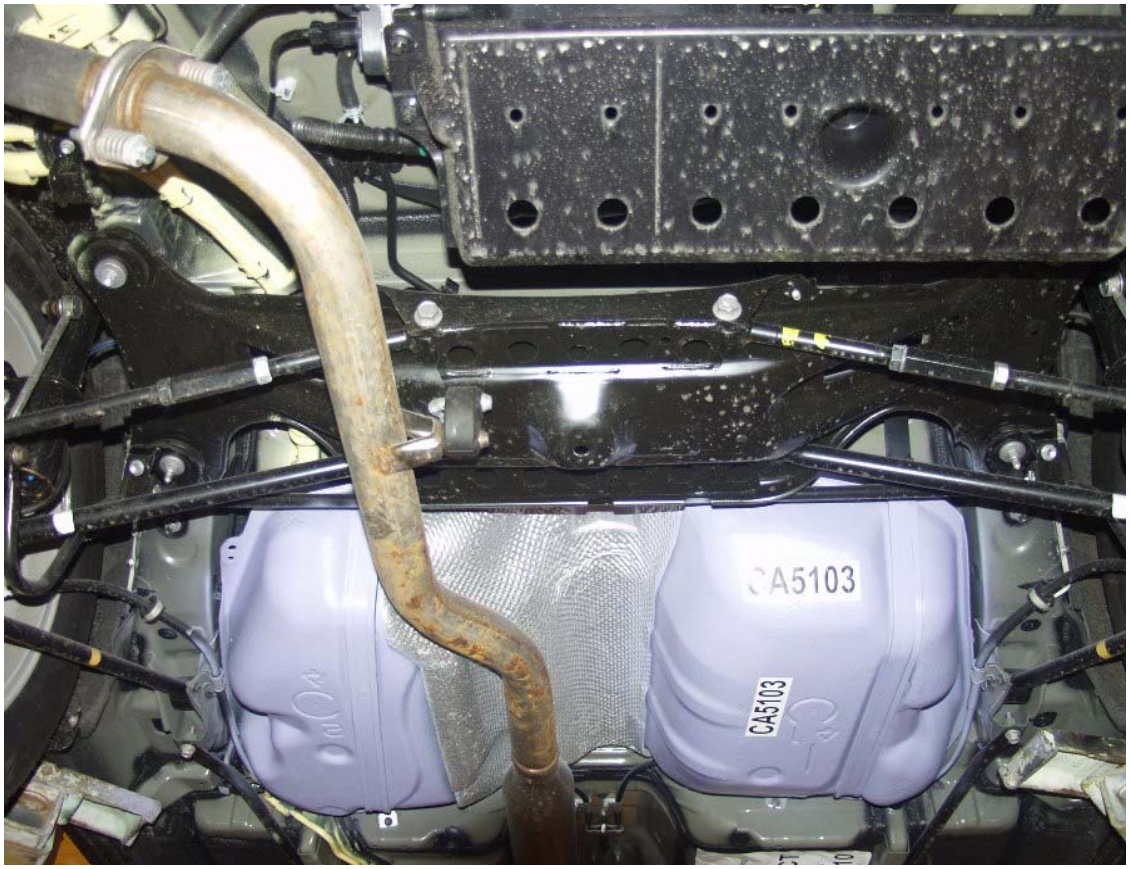

Figure A-33:Pre-Test Rear Underbody View

Figure A-34: Post-Test Rear Underbody View

Figure A-35: Pre-Test Fuel Filler Cap View

Figure A-36: Post-Test Fuel Filler Cap View

Figure A-37: Impact View

Figure A-38: Rollover 90° View

Figure A-39: Rollover 180° View

Figure A-40: Rollover 270° View

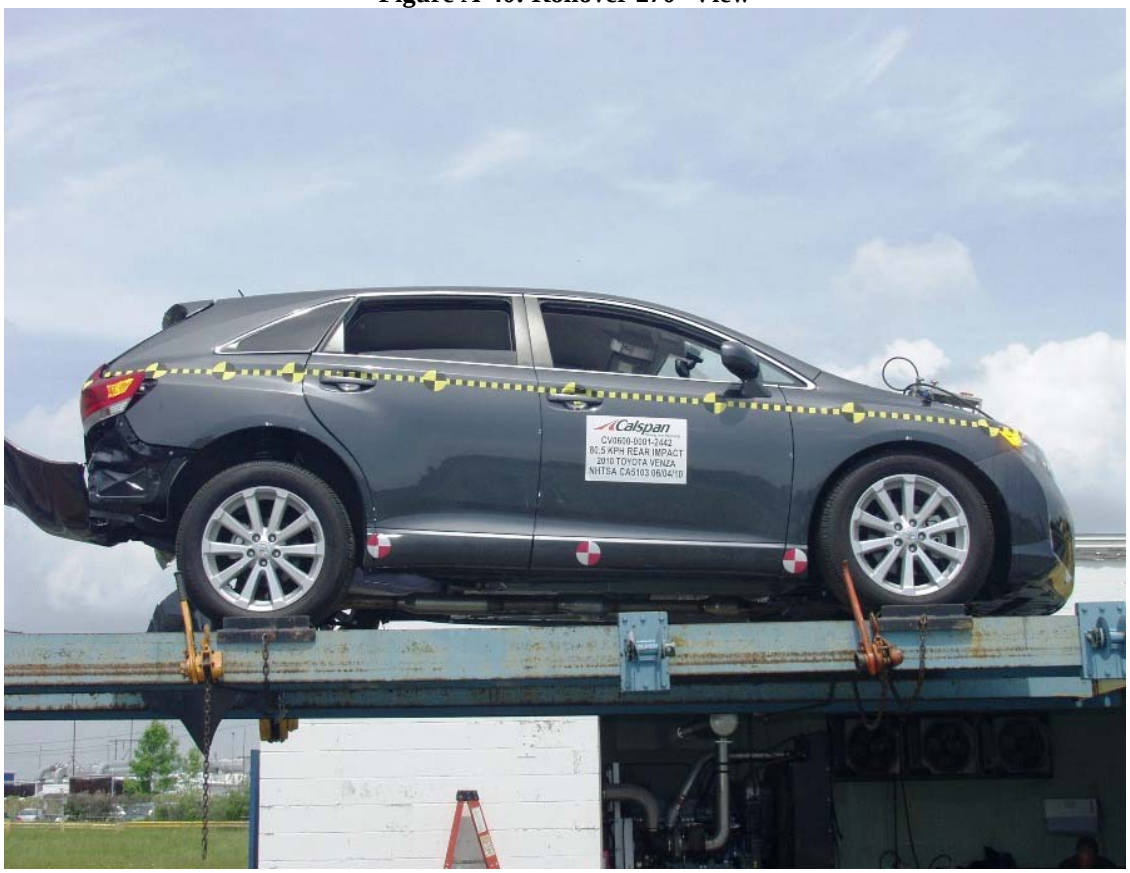

Figure A-41: Rollover 360° View