

FINAL REPORT NUMBER 201UI-MGA-11-04

**SAFETY COMPLIANCE TESTING FOR FMVSS 201
Occupant Protection In Interior Impact
Upper Interior Head Impact Protection**

**KIA MOTORS MANUFACTURING GEORGIA, INC.
2011 KIA SORENTO BASE MT
NHTSA No. CB0507**

**MGA RESEARCH CORPORATION
446 Executive Drive
Troy, Michigan 48083**



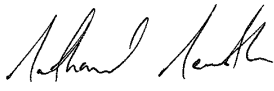
Test Dates: April 14-15, 2011
Report Date: April 19, 2011


FINAL REPORT

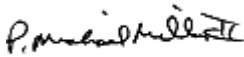
PREPARED FOR:

**U.S. DEPARTMENT OF TRANSPORTATION
NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
ENFORCEMENT
OFFICE OF VEHICLE SAFETY COMPLIANCE
1200 New Jersey Avenue, SE
West Building
WASHINGTON, D.C. 20590**

This publication is distributed by the U.S. Department of Transportation, National Highway Traffic Safety Administration in the interest of information exchange. The opinions, findings and conclusions expressed in this publication are those of the author(s) and not necessarily those of the Department of Transportation or the National Highway Traffic Safety Administration. The United States Government assumes no liability for its contents or use thereof. If trade or manufacturers' names or products are mentioned, it is only because they are considered essential to the object of the publication and should not be construed as an endorsement. The United States Government does not endorse products or manufacturers.

Prepared By: 
Nathaniel Newth, Project Engineer


Helen A. Kaleto, Project Manager

Approved By: 

Approval Date: _____

FINAL REPORT ACCEPTANCE BY OVSC:

Accepted By: _____

Acceptance Date: _____

TECHNICAL REPORT STANDARD TITLE PAGE

1. Report No. 201UI-MGA-11-04		2. Government Accession No.		3. Recipient's Catalog No.	
4. Title and Subtitle Final Report of FMVSS 201 Compliance Testing of a 2011 Kia Sorento Base MT, NHTSA No. CB0507				5. Report Date April 19, 2011	
				6. Performing Organization Code MGA	
7. Author(s) Helen A. Kaleto, Project Manager Nathaniel Newth, Project Engineer				8. Performing Organization Report No. 201UI-MGA-11-04	
9. Performing Organization Name and Address MGA Research Corporation 446 Executive Drive Troy, Michigan 48083				10. Work Unit No.	
				11. Contract or Grant No. DTNH22-09-D-00131	
12. Sponsoring Agency Name and Address U.S. Department Of Transportation National Highway Traffic Safety Administration Enforcement Office of Vehicle Safety Compliance 1200 New Jersey Avenue, SE West Building, 4 th Floor Washington, D.C. 20590				13. Type of Report and Period Covered Final Test Report	
				14. Sponsoring Agency Code NVS-220	
15. Supplementary Notes					
16. Abstract A compliance test series was conducted on the subject 2011 Kia Sorento Base MT, NHTSA No. CB0507, in accordance with the specifications of the Office of Vehicle Safety Compliance Test Procedure No. TP-201U-01 for the determination of FMVSS 201 compliance. The testing was conducted at MGA Research Corporation in Troy, Michigan on April 14-15, 2011. Test failures identified were as follows: None The data recorded indicates that the 2011 Kia Sorento Base MT tested appears to comply with the upper interior requirements of FMVSS 201.					
17. Key Words Compliance Testing Safety Engineering FMVSS 201UI 2011 Kia Sorento Base MT				18. Distribution Statement Copies of this report are available from: NHTSA Technical Reference Division, Mail Code: NPO-410 1200 New Jersey Avenue, SE West Building Washington, D.C. 20590	
19. Security Classif. (of this report) Unclassified		20. Security Classif. (of this page) Unclassified		21. No. of Pages 171	22. Price N/A

TABLE OF CONTENTS

<u>SECTION</u>	<u>DESCRIPTION</u>	<u>PAGE NO.</u>
1.0	PURPOSE OF COMPLIANCE TEST	6
2.0	COMPLIANCE TEST DATA SUMMARY	7
3.0	TEST DATA (Including Acceleration and Velocity Plots)	24
4.0	TEST EQUIPMENT LIST AND CALIBRATION INFORMATION	122
	4.1 Pre-Test Calibration FMH #35	
	4.2 Post-Test Calibration FMH #35	
	4.3 Pre-Test Calibration FMH #37	
	4.4 Post-Test Calibration FMH #37	
	4.5 Pre-Test Calibration FMH #38	
	4.6 Post-Test Calibration FMH #38	
5.0	PHOTOGRAPHS	142
	Appendix A - Temperature Trace	154
	Appendix B - Calibration Certificates	155

LIST OF TABLES

<u>TABLE</u>	<u>DESCRIPTION</u>	<u>PAGE NO.</u>
2-1	SUMMARY TABLE OF TEST RESULTS	8
2-2	GENERAL TEST AND VEHICLE PARAMETER DATA	10
2-3	HORIZONTAL IMPACT ANGLE RANGE FOR A- AND B-PILLARS	14
2-4	VERTICAL IMPACT ANGLE RANGES	15
2-5	TARGET MEASUREMENTS	18
2-6	SUMMARY OF TARGETING RESULTS	21
4-1	LIST OF ITEMS USED	122
4-2	FMH CALIBRATION SUMMARY	123

1.0 PURPOSE OF COMPLIANCE TEST

The purpose of this head impact compliance test was to determine whether the subject vehicle, a 2011 Kia Sorento Base MT, meets the performance requirements of FMVSS 201, Occupant Protection in Interior Impact - Upper Interior Head Impact Protection.

Tests were conducted on April 14-15, 2011 on a 2011 Kia Sorento Base MT, manufactured by Kia Motors Manufacturing Georgia, Inc.

All tests were conducted in accordance with the U. S. Department of Transportation, National Highway Traffic Safety Administration's Laboratory Test Procedure TP-201U-01 dated April 3, 1998 and the corresponding MGA Research Corporation's FMVSS 201U procedure number MGATP201U_FRAME#2 dated August 21, 2009.

All tests were conducted at MGA Research Corporation in Troy, Michigan and were performed by MGA engineers and technicians. The FMVSS 201U impactor test machine was used to conduct the testing. Target locations were determined by using a Coordinate Measurement Machine in conjunction with the MGA EZ-Target™ program and MGA procedure MGATP201U_Test Series dated November 9, 2009.

2.0 COMPLIANCE TEST DATA SUMMARY

The 2011 Kia Sorento Base MT was equipped with A, B, O, and rear-pillars, an adjustable seat belt anchorage on each B-pillar, a fixed seat belt anchorage on each O-pillar, and grab handles located on the side rail above the front passenger door and each rear door.

Upon completion of targeting the test vehicle, twelve (12) targets were chosen to be impacted based upon engineering judgment and certification test data provided by the manufacturer. The twelve (12) targets chosen were:

AP1	BP1	OP1	UR3@BP
AP2	BP2	SR1	UR5@SR3-2
AP3	BP4	SR3-1	UR6@OP

The 2011 Kia Sorento Base MT tested appears to comply with the upper interior performance criteria for FMVSS 201. The HIC(d) measured using the Part 572L (Free Motion Headform) was below 1000 for each tested component.

TABLE 2-1

SUMMARY TABLE OF TEST RESULTS

VEH. MOD YR/MAKE/MODEL/BODY: 2011 Kia Sorento Base MT

VEH. NHTSA NO.: CB0507 VIN: 5XYKT3A12BG147653 COLOR: Bright Silver/Gray

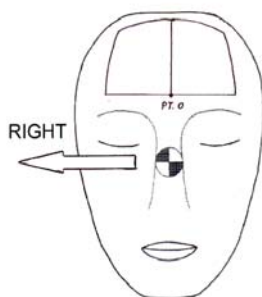
VEH. BUILD DATE: January, 2011 TEST DATES: April 14-15, 2011

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen Kaleto, Nathaniel Newth, Kevin McKenna, Sean Moran, Ryan Jones

TARGET	VEHICLE SIDE	HORIZONTAL ANGLE (deg)	VERTICAL ANGLE (deg)	VELOCITY (kph)	HIC(d)	FMH HIC	IMPACT ON FMH (mm)	
							Above	Left/Right
AP1	Right	115	25	19.0	562	525	24	3 Right
AP2	Left	205	48	19.0	518	466	20	3 Left
AP3	Right	157	43	19.1	573	538	6	3 Left
BP1	Right	90	21	18.4	407	319	51	8 Left
BP2	Left	270	6	23.8	745	767	6	5 Right
BP4	Right	155	-7	23.8	470	402	16	6 Left
OP1	Left	270	0	23.9	599	573	22	7 Left
SR1	Left	270	43	18.9	573	538	36	9 Left
SR3-1	Right	90	50	19.1	332	219	14	8 Left
UR3@BP	Left	270	50	24.0	694	699	26	10 Left
UR5@SR3-2	Left	270	50	23.6	782	816	30	3 Left
UR6@OP	Right	90	50	23.9	658	651	31	7 Left

Above and left/right refers to the position relative to reference pt. 0 where the target made contact with the Free Motion Headform. See the diagram below for details.



POST TEST COMMENTS:

The following description lists any post-test damage or other test observations for each target.

BP2 Left: Non-functional anchorage adjuster.

BP4 Right: Cracked and dislodged trim; dislodged vent.

OP1 Left: Cracked trim.

UR3@BP Left: Headliner dislodged.

UR5@SR3-2 Left: Cracked grab handle.

UR6@OP Right: Dislodged headliner.

REMARKS:

The targets listed were impacted in the following order:

Left: UR5@SR3-2, UR3@BP, BP2, OP1, SR1, AP2

Right: BP1, BP4, UR6@OP, SR3-1, AP1, AP3

The 150 mm rule was observed for targets horizontal to each other and the 200 mm rule was observed for vertical components.

RECORDED BY: Nathaniel Newth

DATE: April 15, 2011

APPROVED BY: Helen A. Kaleto

TABLE 2-2

GENERAL TEST AND VEHICLE PARAMETER DATA

VEH. MOD YR/MAKE/MODEL/BODY: 2011 Kia Sorento Base MT

VEH. NHTSA NO.: CB0507 VIN: 5XYKT3A12BG147653 COLOR: Bright Silver/Gray

VEH. BUILD DATE: January, 2011 TEST DATES: April 14-15, 2011

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen Kaleto, Nathaniel Newth, Kevin McKenna, Sean Moran, Ryan Jones

INTERIOR TRIM INFORMATION: A, B, O, and rear-pillars, an adjustable seat belt anchorage on each B-pillar, a fixed seat belt anchorage on each O-pillar, and grab handles located on the side rail above the front passenger door and each rear door.

SUNROOF INFORMATION:

Installed: Yes No

Operation: Electric Manual

SIDE RAIL CURTAIN AIRBAG INFORMATION:

Installed: Yes No

ROLL-BAR INFORMATION:

Installed: Yes No

Padded: Yes No

Braces: Yes No

GENERAL INFORMATION:

Date Received: February 23, 2011; Odometer Reading 178 miles

DATA FROM VEHICLE'S CERTIFICATION LABEL:

Vehicle Manufactured By: Kia Motors Manufacturing Georgia, Inc.

Date of Manufacture: January, 2011; VIN: 5XYKT3A12BG147653

GVWR: 2189.9 kg; GAWR FRONT: 1350.3 kg;

GAWR REAR: 1450.1 kg;

DATA FROM TIRE PLACARD:

Tire Pressure with Maximum Capacity Vehicle Load:

FRONT: 230 kPa REAR: 230 kPa

Recommended Tire Size: P235/65R17

Recommended Cold Tire Pressure:

FRONT: 230 kPa REAR: 230 kPa

Size of Tire on Test Vehicle: P235/65R17

Type of Spare Tire: T165/90R17; Space Saver: X; Standard __

VEHICLE CAPACITY DATA:

Type of Front Seats: Bench __; Bucket X; Split Bench __

Number of Occupants: Front 2; Rear 3; TOTAL 5

VEHICLE CAPACITY WEIGHT:

Vehicle Capacity Weight (VCW) = 420 kg

No. of Occupants x 68 kg = 340 kg

Rated Cargo/Luggage Weight (RCLW) = 80 kg (difference)

WEIGHT OF TEST VEHICLE AS DELIVERED AT LABORATORY: (with maximum fluids)

Right Front = 462.5 kg Right Rear = 350.5 kg

Left Front = 472.0 kg Left Rear = 355.0 kg

TOTAL FRONT = 934.5 kg TOTAL REAR = 705.5 kg

% Total Weight = 57.0 % % Total Weight = 43.0 %

TOTAL DELIVERED WEIGHT = 1640.0 kg

CALCULATION OF VEHICLE'S TARGET TEST WEIGHT:

Total Delivered Weight = 1640.0 kg

Max. Test Cargo/Luggage Weight = 80.0 kg

Target Test Weight = 1720.0 kg

WEIGHT OF TEST VEHICLE FULLY LOADED:

Right Front =	<u>457.0</u> kg	Right Rear =	<u>398.0</u> kg
Left Front =	<u>462.5</u> kg	Left Rear =	<u>402.0</u> kg
TOTAL FRONT =	<u>919.5</u> kg	TOTAL REAR =	<u>800.0</u> kg
% Total Weight =	<u>53.5</u> %	% Total Weight =	<u>46.5</u> %

TOTAL TEST WEIGHT = 1719.5 kg

Weight of ballast secured in vehicle's cargo area = 79.5 kg

TEST VEHICLE ATTITUDE:

AS DELIVERED: Right Front 807 mm; Left Front 807 mm;
Right Rear 805 mm; Left Rear 806 mm;
Pitch Angle at Right Door Sill = 0.3 Rear is higher
Pitch Angle at Left Door Sill = 0.2 Rear is higher
Roll Angle at Front Bumper = 0.3 Right is higher
Roll Angle at Rear Bumper = 0.2 Right is higher

FULLY LOADED: Right Front 810 mm; Left Front 810 mm;
Right Rear 791 mm; Left Rear 792 mm;
Pitch Angle at Right Door Sill = 0.1 Front is higher
Pitch Angle at Left Door Sill = 0.1 Front is higher
Roll Angle at Front Bumper = 0.2 Right is higher
Roll Angle at Rear Bumper = 0.1 Right is higher

AS TARGETED: Right Front 944 mm; Left Front 941 mm;
Right Rear 939 mm; Left Rear 939 mm;
Pitch Angle at Right Door Sill = 0.1 Rear is higher
Pitch Angle at Left Door Sill = 0.2 Rear is higher
Roll Angle at Front Bumper = 0.2 Right is higher
Roll Angle at Rear Bumper = 0.2 Right is higher

AS TESTED ON RIGHT SIDE:

Pitch Angle at Right Door Sill = 0.2 Rear is higher

Pitch Angle at Left Door Sill = 0.0

Roll Angle at Front Bumper = 0.2 Right is higher

Roll Angle at Rear Bumper = 0.1 Right is higher

AS TESTED ON LEFT SIDE:

Pitch Angle at Right Door Sill = 0.0

Pitch Angle at Left Door Sill = 0.1 Rear is higher

Roll Angle at Front Bumper = 0.3 Right is higher

Roll Angle at Rear Bumper = 0.2 Right is higher

VEHICLE WHEELBASE = 2700 mm

REMARKS: The seat travel distance was measured to be 230 mm for the driver front seat and 230 mm for the passenger front seat.

RECORDED BY: Nathaniel Newth

DATE: April 5, 2011

APPROVED BY: Helen A. Kaleto

TABLE 2-3
HORIZONTAL IMPACT ANGLE RANGE FOR A AND B PILLARS

VEH. MOD YR/MAKE/MODEL/BODY: 2011 Kia Sorento Base MT

VEH. NHTSA NO.: CB0507 VIN: 5XYKT3A12BG147653 COLOR: Bright Silver/Gray

VEH. BUILD DATE: January, 2011 TEST DATES: April 14-15, 2011

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen Kaleto, Nathaniel Newth, Kevin McKenna, Sean Moran, Ryan Jones

HORIZONTAL IMPACT ANGLE RANGE FOR A AND B PILLARS

	HORIZONTAL ANGLE SPECIFIED RANGE	MINIMUM HORIZONTAL ANGLE	MAXIMUM HORIZONTAL ANGLE
A-PILLAR	L 195°-255°	L 204.2°	L 251.1°
	R 105°-165°	R 110.8°	R 157.5°
B-PILLAR	L 195°-345°	L 201.0°	L 285.4°
	R 15°-165°	R 80.2°	R 158.9°

AS DETERMINED USING THE PROCEDURES SPECIFIED IN S8.13.4.1

REMARKS:

RECORDED BY: Nathaniel Newth

DATE: April 5, 2011

APPROVED BY: Helen A. Kaleto

TABLE 2-4

VERTICAL IMPACT ANGLE RANGES

VEH. MOD YR/MAKE/MODEL/BODY: 2011 Kia Sorento Base MT

VEH. NHTSA NO.: CB0507 VIN: 5XYKT3A12BG147653 COLOR: Bright Silver/Gray

VEH. BUILD DATE: January, 2011 TEST DATES: April 14-15, 2011

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen Kaleto, Nathaniel Newth, Kevin McKenna, Sean Moran, Ryan Jones

VERTICAL IMPACT ANGLE RANGES

		VERTICAL ANGLE SPECIFIED RANGE		MINIMUM VERTICAL ANGLE		MAXIMUM VERTICAL ANGLE		
FRONT HEADER	FH1	L	0°-50°	L	0°	L	50°	
		R	0°-50°	R	0°	R	50°	
	FH2	L	0°-50°	L	0°	L	50°	
		R	0°-50°	R	0°	R	50°	
SIDE RAIL	SR1	L	0°-50°	L	0°	L	43°	
		R	0°-50°	R	0°	R	43°	
	SR2A	L	0°-50°	L	0°	L	35°	
		R	0°-50°	R	0°	R	50°	
	SR2B	L	0°-50°	L	0°	L	40°	
		R	0°-50°	R	0°	R	50°	
	SR3-1	L	0°-50°	L	0°	L	50°	
		R	0°-50°	R	0°	R	50°	
	SR3-2	L	0°-50°	L	0°	L	50°	
		R	0°-50°	R	0°	R	50°	
	SR3-3	L	0°-50°	L	0°	L	14°	
		R	0°-50°	R	0°	R	14°	
	REAR HEADER	RH**	L	0°-50°	L	0°	L	N/A

		VERTICAL ANGLE SPECIFIED RANGE		MINIMUM VERTICAL ANGLE		MAXIMUM VERTICAL ANGLE		
		R	0°-50°	R	0°	R	N/A	
A-PILLAR	AP1	L	-5°-50°	L	-5°	L	25°	
		R	-5°-50°	R	-5°	R	25°	
	AP2	L	-5°-50°	L	-5°	L	48°	
		R	-5°-50°	R	-5°	R	48°	
	AP3	L	-5°-50°	L	-5°	L	43°	
		R	-5°-50°	R	-5°	R	43°	
B-PILLAR	BP1	L	-10°-50°	L	-10°	L	20°	
		R	-10°-50°	R	-10°	R	21°	
	BP2*	L	0°-50°	L	0°	L	6°	
		R	0°-50°	R	0°	R	6°	
	BP3	L	-10°-50°	L	-10°	L	7°	
		R	-10°-50°	R	-10°	R	7°	
	BP4	L	-10°-50°	L	-10°	L	-7°	
		R	-10°-50°	R	-10°	R	-7°	
	REAR PILLAR	RP1**	L	-10°-50°	L	-10°	L	N/A
			R	-10°-50°	R	-10°	R	N/A
RP2**		L	-10°-50°	L	-10°	L	N/A	
		R	-10°-50°	R	-10°	R	N/A	
OTHER PILLAR	OP1	L	-10°-50°	L	-10°	L	0°	
		R	-10°-50°	R	-10°	R	0°	
	OP2	L	-10°-50°	L	-10°	L	0°	
		R	-10°-50°	R	-10°	R	0°	
UPPER ROOF 1		0°-50°		0°		50°		
UPPER ROOF 2		0°-50°		0°		50°		
UPPER ROOF 3		0°-50°		0°		50°		
UPPER ROOF 4		0°-50°		0°		50°		

	VERTICAL ANGLE SPECIFIED RANGE	MINIMUM VERTICAL ANGLE	MAXIMUM VERTICAL ANGLE
UPPER ROOF 5	0°-50°	0°	50°
UPPER ROOF 6	0°-50°	0°	50°

As determined using the Procedures specified in S8.13.4.2. *Target BP2 is a seat belt anchorage location.

**Target is located rearward of a vertical plane 600 mm behind the rearmost design seating position and therefore is exempt from being tested.

RECORDED BY: Nathaniel Newth

DATE: April 5, 2011

APPROVED BY: Helen A. Kaleto

TABLE 2-5

TARGET MEASUREMENTS

VEH. MOD YR/MAKE/MODEL/BODY: 2011 Kia Sorento Base MT

VEH. NHTSA NO.: CB0507 VIN: 5XYKT3A12BG147653 COLOR: Bright Silver/Gray

VEH. BUILD DATE: January, 2011 TEST DATES: April 14-15, 2011

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen Kaleto, Nathaniel Newth, Kevin McKenna, Sean Moran, Ryan Jones

Measurement	Description	Left Side	Right Side
M	Seat Fore/Aft Travel (Front seats)	230 mm	230 mm
T°	Horizontal < {CG-F1 (Left Seat) to (Right A-Pillar)}	108.9°	--
A1°	360° - T°	251.1°	--
W°	Horizontal < {CG-2 (Left Seat) to (Left A-Pillar)}	204.2°	--
A2°	A2° = W°	204.2°	--
U°	Horizontal < {CG-2 (Left Seat) to (Left B-Pillar)}	285.4°	--
B1°	B1° = U°	285.4°	--
V°	Horizontal < {CG-R (Left Seat) to (Left B-Pillar)}	201.0°	--
B2°	B2° = V°	201.0°	--
W° (right)	Horizontal < {CG-F2 (Right Seat) to (Right A-Pillar)}	--	157.5°
A1° (right)	A1° (right) = W° (right)	--	157.5°
T ° (right)	Horizontal < {CG-F1 (Right Seat) to (Left A-Pillar)}	--	249.2°
A2° (right)	360°-T° (right)	--	110.8°
V ° (right)	Horizontal < {CG-R (Right Seat) to (Right B-Pillar)}	--	158.9°
B1° (right)	B1° (right) = V° (right)	--	158.9°
U ° (right)	Horizontal < {CG-F2 (Right Seat) to (Right B-Pillar)}	--	80.2°
B2° (right)	B2° (right) = U° (right)	--	80.2°
J	A-Pillar {(Plane 3) – (Plane 5)}	325.7 mm	327.0 mm
J/2	J ÷ 2	162.9 mm	163.5 mm
D1	Upper Roof {(Plane A) – (Plane B)}	2294.0 mm	
D1/2	D1 ÷ 2	1147.0 mm	

Measurement	Description	Left Side	Right Side
D2	Upper Roof {(Plane C) – (Plane D)}	1255.3 mm	
D2/2	D2 ÷ 2	627.7 mm	
.35D1	.35 x D1	802.9 mm	
.35D2	.35 x D2	439.4 mm	
N	B-Pillar {(BPR) – (lowest point on daylight opening forward of B-Pillar)}	453.2 mm	452.7 mm
N/2	B-Pillar {(BP3) – (lowest point on daylight opening forward of B-Pillar)}	226.6 mm	226.4 mm
N/4	B-Pillar {(BP4) – (lowest point on daylight opening forward of B-Pillar)}	113.3 mm	113.2 mm
Q	O-Pillar (Plane 13 – Plane 14)	400.9 mm	404.5 mm
Q/2	Q / 2	200.5 mm	202.3 mm
D	R-Pillar (Point 7 – Point M)	920.0 mm	920.0 mm
3D/7	3*D / 7	394.3 mm	394.3 mm

As determined using the Procedures specified in S10.1-10.13.

SgRP Locations (world coordinates)						
	Left (mm)			Right (mm)		
	x	y	z	x	y	z
Front	1368.0	-390.0	377.0	1395.0	390.0	355.0
Rear	2205.0	-375.0	385.0	2205.0	375.0	385.0

SgRP Locations (vehicle coordinates)						
	Left (mm)			Right (mm)		
	x	y	z	x	y	z
Front	1368.0	-390.0	377.0	1395.0	390.0	355.0
Rear	2205.0	-375.0	385.0	2205.0	375.0	385.0

CG Locations (world coordinates)						
	Left (mm)			Right (mm)		
	x	y	z	X	y	z
CGF1	1298.0	-390.0	1037.0	1325.0	390.0	1015.0
CGF2	1528.0	-390.0	1037.0	1555.0	390.0	1015.0
CGR	2365.0	-375.0	1045.0	2365.0	375.0	1045.0

REFERENCE FOR VEHICLE COORDINATE SYSTEM (measured in millimeters):

Front driver door striker top bolt hole (x, y, z) = 1522.6, -808.6, 578.7

Front passenger door striker top bolt hole (x, y, z) = 1522.6, 808.6, 578.7

Rear passenger door striker bottom bolt hole (x, y, z) = 2556.1, 818.8, 599.6

REMARKS:

RECORDED BY: Nathaniel Newth

DATE: April 5, 2011

APPROVED BY: Helen A. Kaleto

TABLE 2-6

SUMMARY OF TARGETING RESULTS

VEH. MOD YR/MAKE/MODEL/BODY: 2011 Kia Sorento Base MT

VEH. NHTSA NO.: CB0507 VIN: 5XYKT3A12BG147653 COLOR: Bright Silver/Gray

VEH. BUILD DATE: January, 2011 TEST DATES: April 14-15, 2011

TEST LABORATORY: MGA Research Corporation

OBSERVERS: Helen Kaleto, Nathaniel Newth, Kevin McKenna, Sean Moran, Ryan Jones

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
A-Pillar Left Side								
AP1	1129.0	-567.8	1144.0	--	--	Yes	--	--
REL	1132.8	-591.8	1117.7	245	25	--	1	No
AP2	1009.7	-620.2	1056.6	205	48	No	--	Yes
AP3	877.6	-648.7	981.2	205	43	No	--	No
A-Pillar Right Side								
AP1	1128.1	570.9	1143.4	--	--	Yes	--	--
REL	1125.2	594.2	1119.2	115	25	--	1	Yes
AP2	1006.9	626.1	1055.4	157	48	No	--	No
AP3	875.0	654.6	979.8	157	43	No	--	Yes
B-Pillar Left Side								
BP1	1669.2	-482.7	1226.6	270	20	No	--	No
BP2	1638.9	-599.6	993.5	270	6	No	--	Yes
BP3	1585.0	-641.6	992.9	285	7	No	--	No
BP4	1685.2	-680.8	886.0	198	-7	No	--	No
B-Pillar Right Side								
BP1	1672.5	504.9	1225.0	90	21	No	--	Yes
BP2	1639.3	620.9	991.8	90	6	No	--	No
BP3	1585.4	643.5	993.3	81	7	No	--	No

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
BP4	1684.5	683.0	884.1	155	-7	No	--	Yes
Other Pillar Left Side								
OP1	2528.4	-599.5	1027.3	270	0	No	--	Yes
OP2	2544.2	-598.5	1031.1	270	0	No	--	No
Other Pillar Right Side								
OP1	2523.3	638.3	1024.7	90	0	No	--	No
OP2	2540.9	636.0	1030.1	90	0	No	--	No
Rear Pillar Left Side								
RP1*	3076.2	-486.4	1150.0	Target exempt from testing per S6.3(b).				No
RP2*	2836.4	-707.1	989.3	Target exempt from testing per S6.3(b).				No
Rear Pillar Right Side								
RP1*	3075.1	534.0	1147.0	Target exempt from testing per S6.3(b).				No
RP2*	2838.2	704.9	988.1	Target exempt from testing per S6.3(b).				No
Front Header Left Side								
FH1	1067.6	-468.3	1176.1	--	--	Yes	--	--
REL	1046.2	-456.9	1163.0	180	50	--	1	No
FH2	1049.5	-323.2	1182.5	180	50	No	--	No
Front Header Right Side								
FH1	1064.6	475.6	1173.1	--	--	Yes	--	--
REL	1046.8	456.3	1163.1	180	50	--	1	No
FH2	1048.9	328.9	1180.0	180	50	No	--	No
Side Rail Left Side								
SR1	1279.7	-506.8	1192.9	270	43	No	--	Yes
SR2A	1428.2	-499.3	1217.1	270	35	No	--	No
SR2B	1369.1	-502.5	1210.5	270	40	No	--	No
SR3-1	1986.8	-495.0	1204.5	270	50	No	--	No
SR3-2	2142.7	-495.8	1205.6	270	50	No	--	No
SR3-3	2585.6	-545.6	1185.9	270	14	No	--	No

SUMMARY OF TARGETING RESULTS								
Target	Location (mm)			Horizontal Angle (deg)	Vertical Angle (deg)	Relocation (Yes/No)	Extension (# of 25 mm Spheres)	Impact (Yes/No)
	x	y	z					
Side Rail Right Side								
SR1	1277.3	522.4	1191.7	90	43	No	--	No
SR2A	1428.2	525.3	1218.7	--	--	Yes	--	--
REL	1418.6	490.2	1199.3	90	50	--	2	No
SR2B	1372.0	527.9	1213.3	--	--	Yes	--	--
REL	1342.0	518.5	1179.2	90	50	--	2	No
SR3-1	1985.5	522.6	1202.5	90	50	No	--	Yes
SR3-2	2141.3	526.2	1204.9	90	50	No	--	No
SR3-3	2586.7	546.1	1181.3	90	14	No	--	No
Rear Header Left Side								
RH*	3100.2	-375.5	1184.5	Target exempt from testing per S6.3(b).				No
Rear Header Right Side								
RH*	3098.2	374.4	1184.1	Target exempt from testing per S6.3(b).				No
Upper Roof Left Side								
UR1@SR1	1324.1	-422.3	1226.5	225	50	No	--	No
UR3@BP	1651.9	-384.1	1262.0	270	50	No	--	Yes
UR5@SR3-2	2119.5	-351.0	1282.3	270	50	No	--	Yes
Upper Roof Right Side								
UR2@SR2A	1481.2	351.4	1268.4	90	50	No	--	No
UR4@SR3-1	1990.0	355.1	1283.2	90	50	No	--	No
UR6@OP	2428.3	385.5	1271.2	90	50	No	--	Yes

As determined using the Procedures specified in S10.1-10.13.

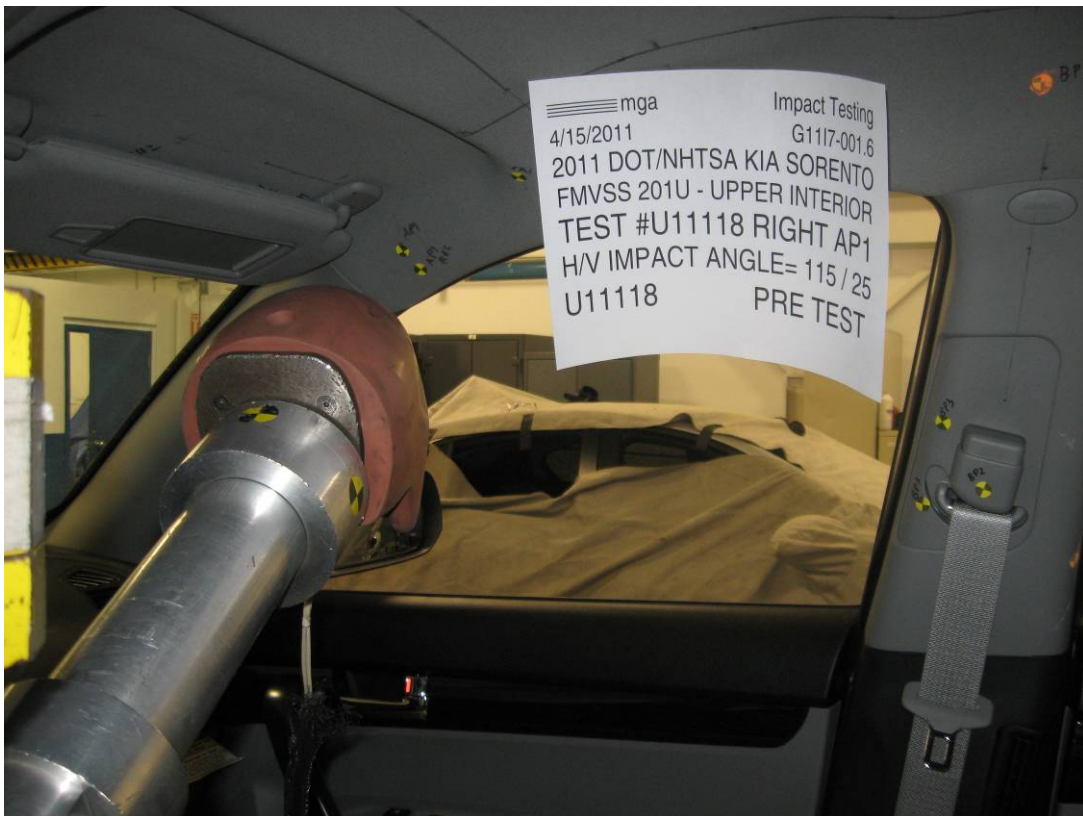
*Target is located rearward of a vertical plane 600 mm behind the rearmost design seating position and therefore is exempt from being tested.

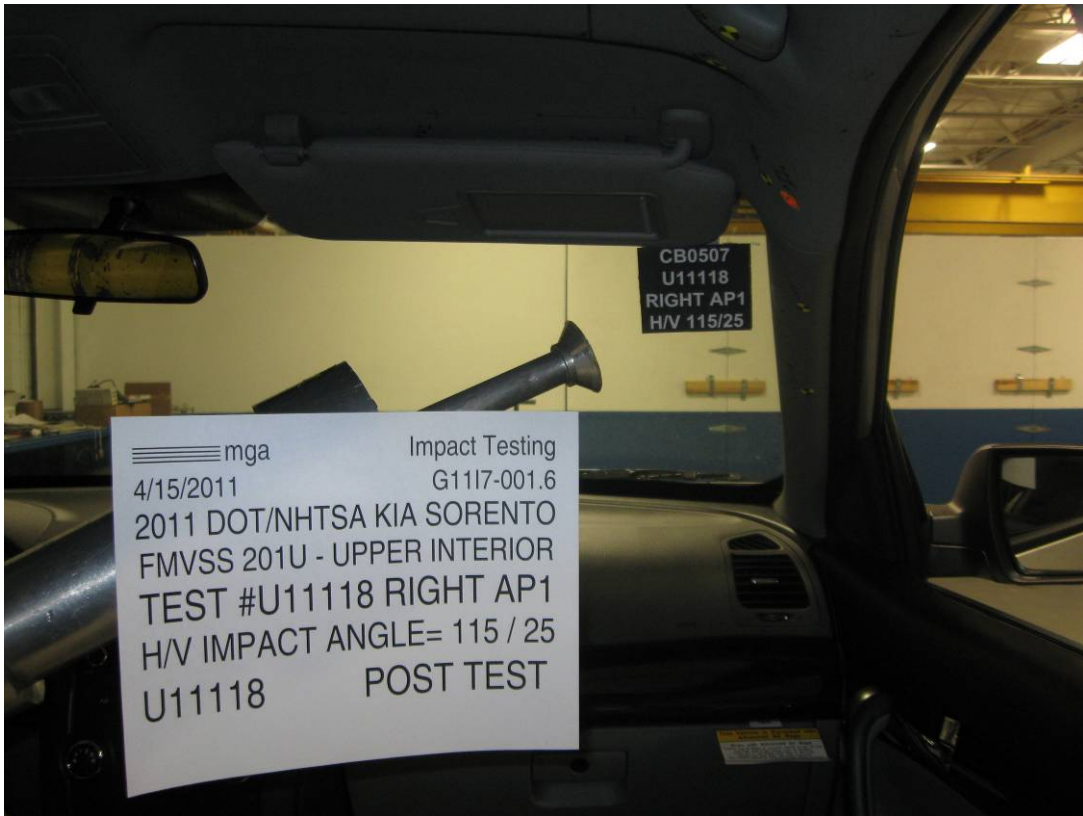
RECORDED BY: Nathaniel Newth

DATE: April 5, 2011

APPROVED BY: Helen A. Kaleto

3.0 TEST DATA (Including Acceleration and Velocity Plots)







SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.6 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Sorento

GENERAL TEST PARAMETERS:

Test Number:#U11118

Target (Vehicle Side): AP1Right

Temperature:22.2C

MGA Test Reference No.:U11118

Humidity:25.6%

Approach Horizontal Angles:115°

Time of Test:3:24:44 PM

Approach Vertical Angles:25°

FMH Serial No:[037]

Additional Description:

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
562	525	3.6	19.0	24	3 Right

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J32177	-113.7	1.07	1.07
Y	6	J14103	93.9	0.85	0.85
Z	7	J35800	97.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

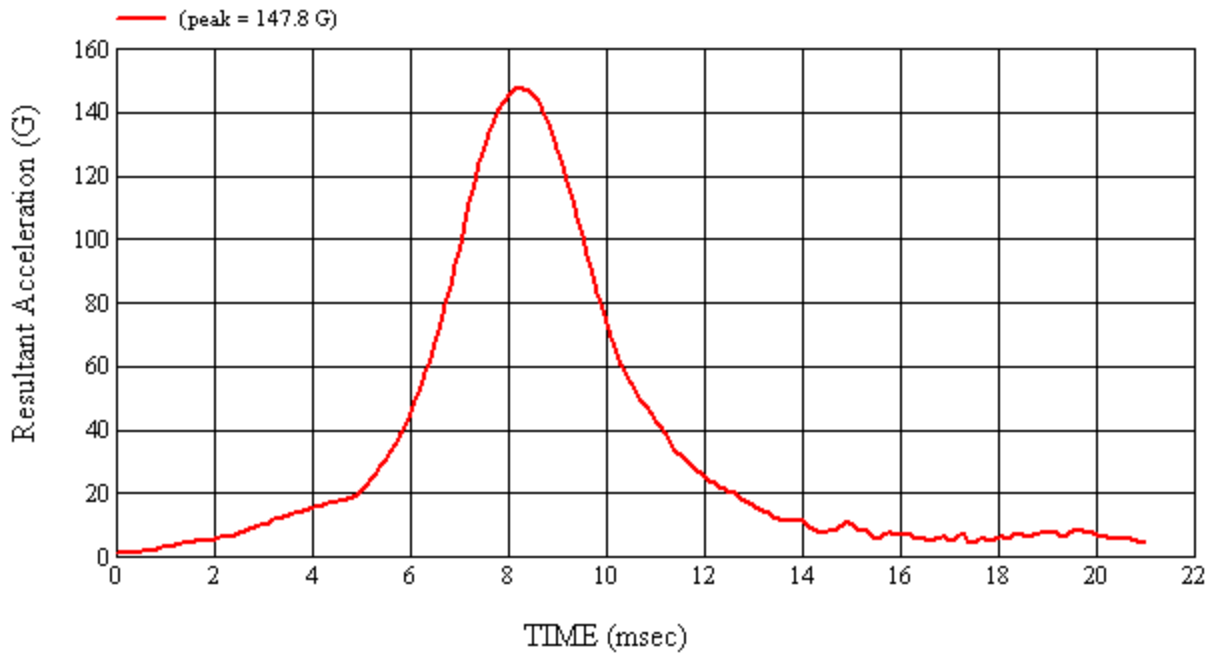
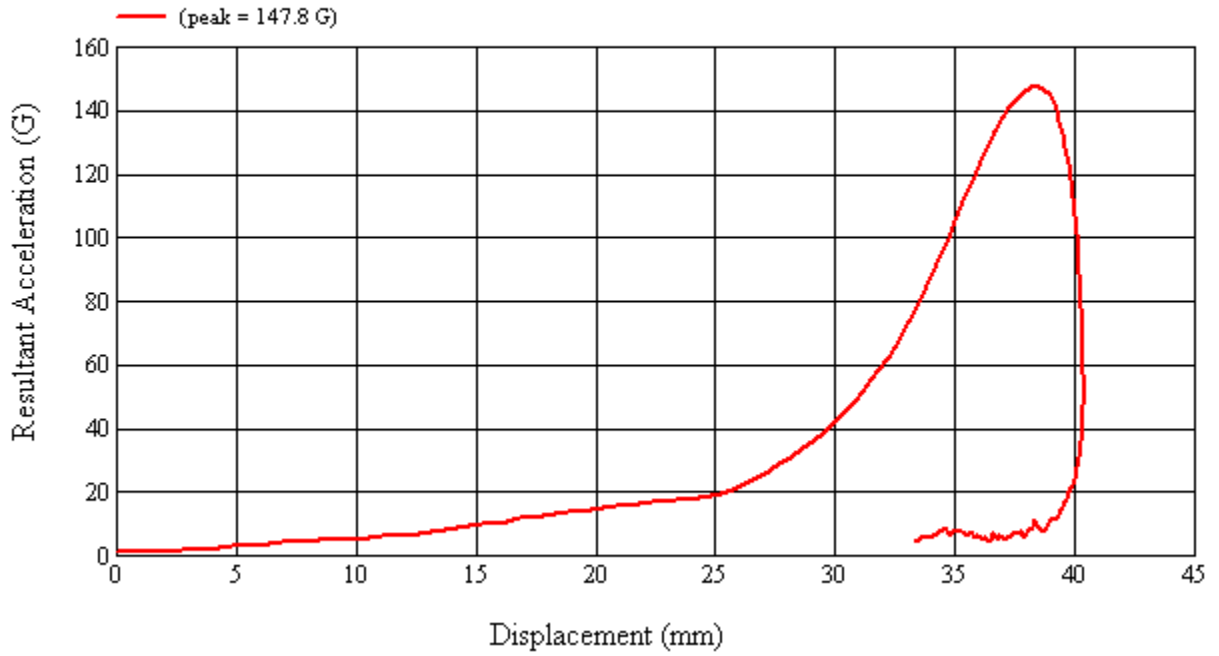
No visible damage.

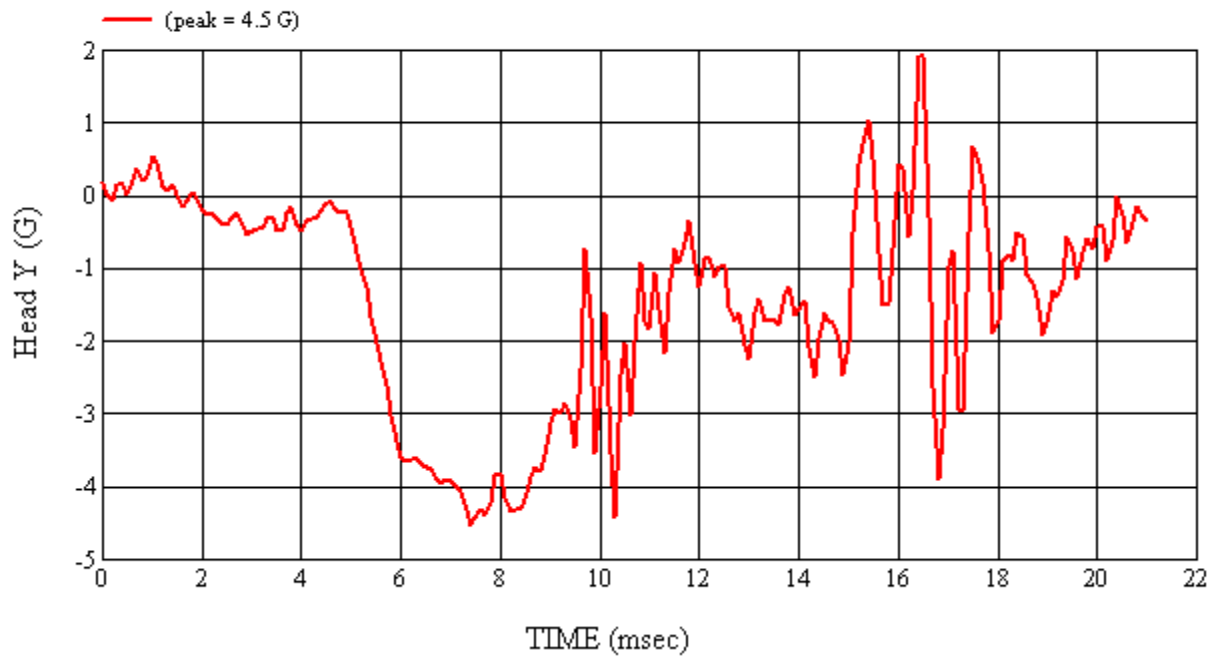
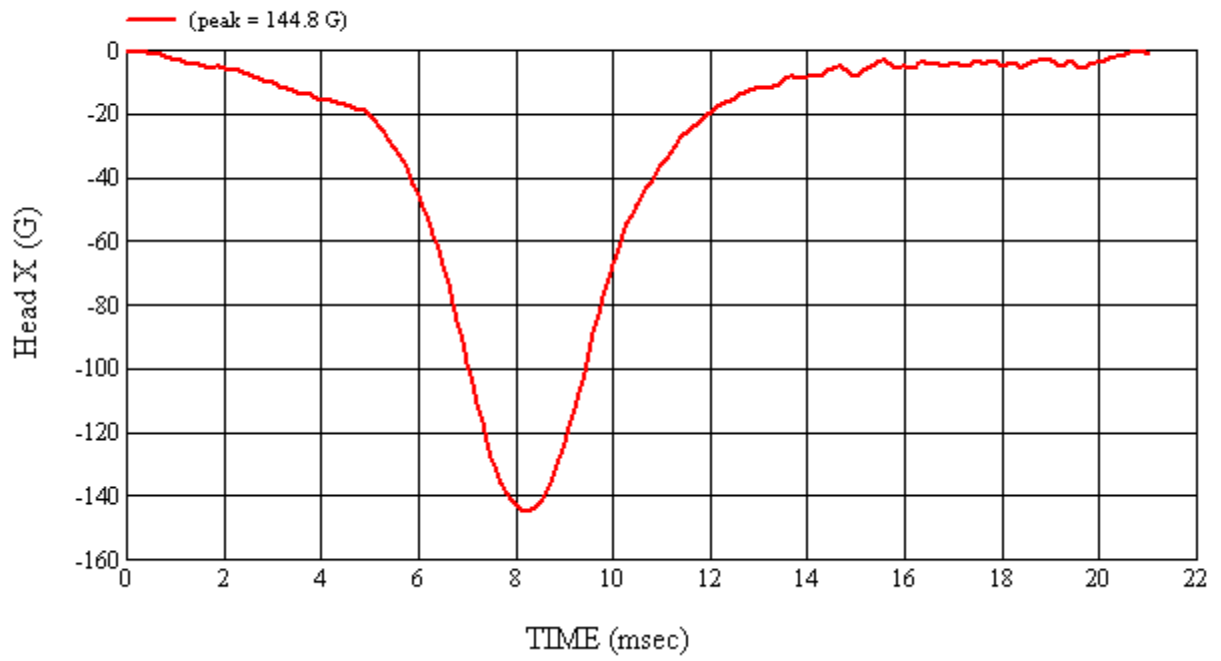
Recorded By: *Kevin D. McFerran* Approved By*: *Arthur I. Smith* Date: 4/15/2011
 *Only necessary for NHTSA (Government) Compliance testing.

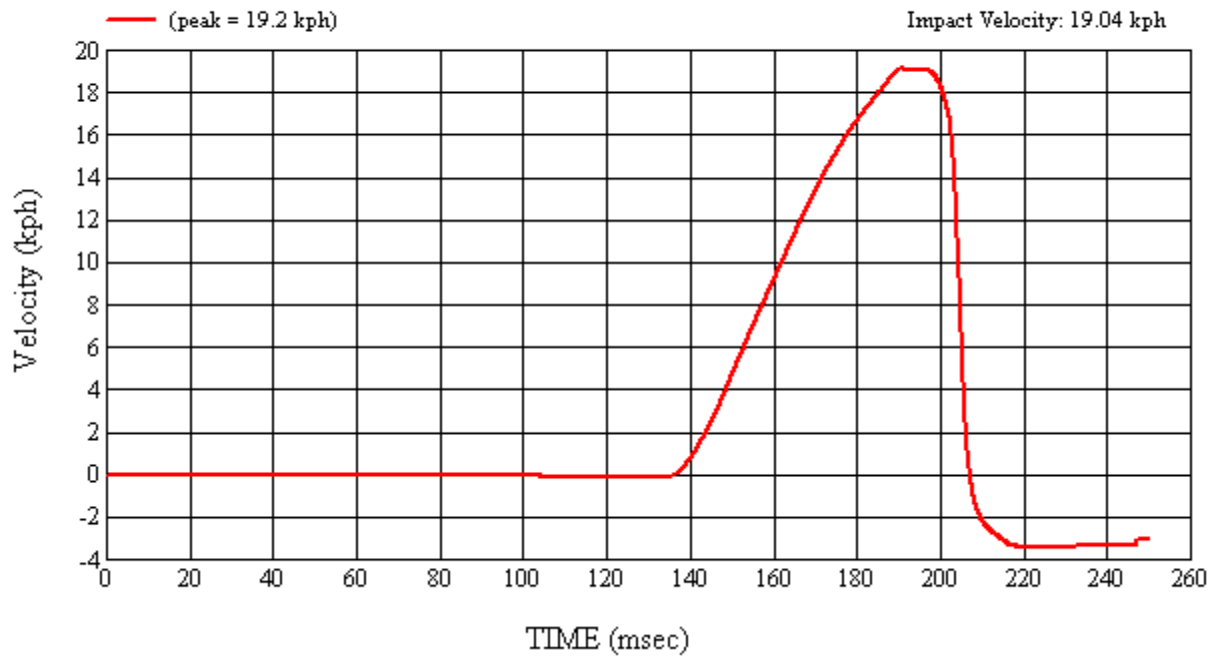
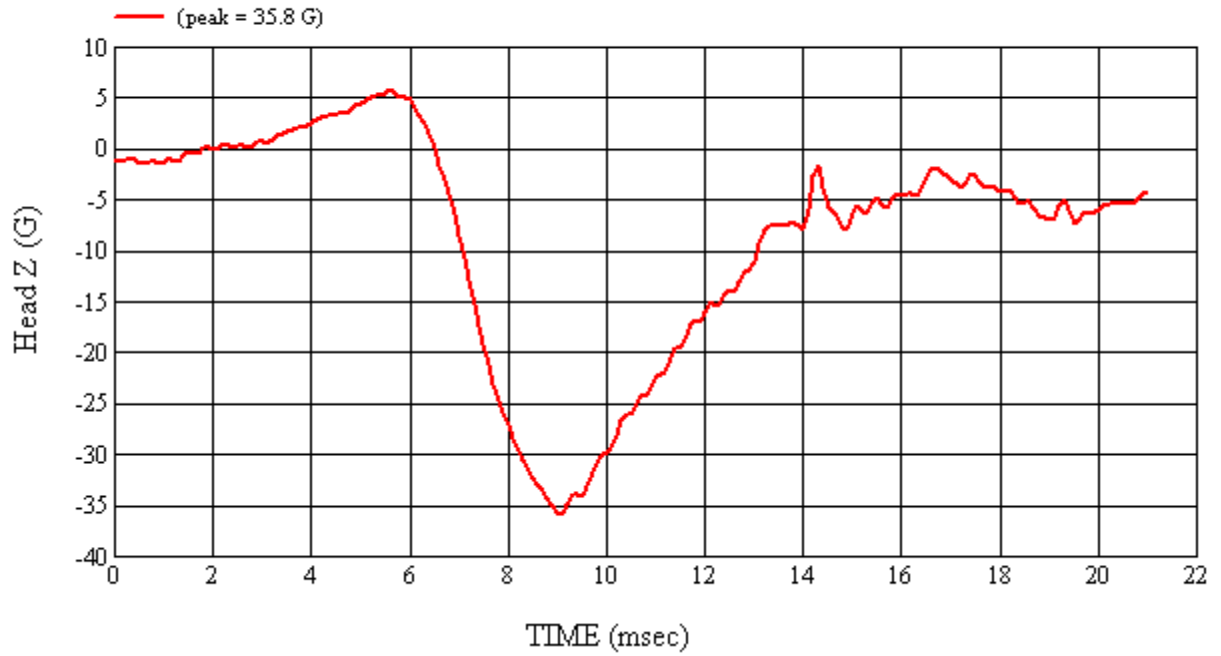
MGA Test #: U11118

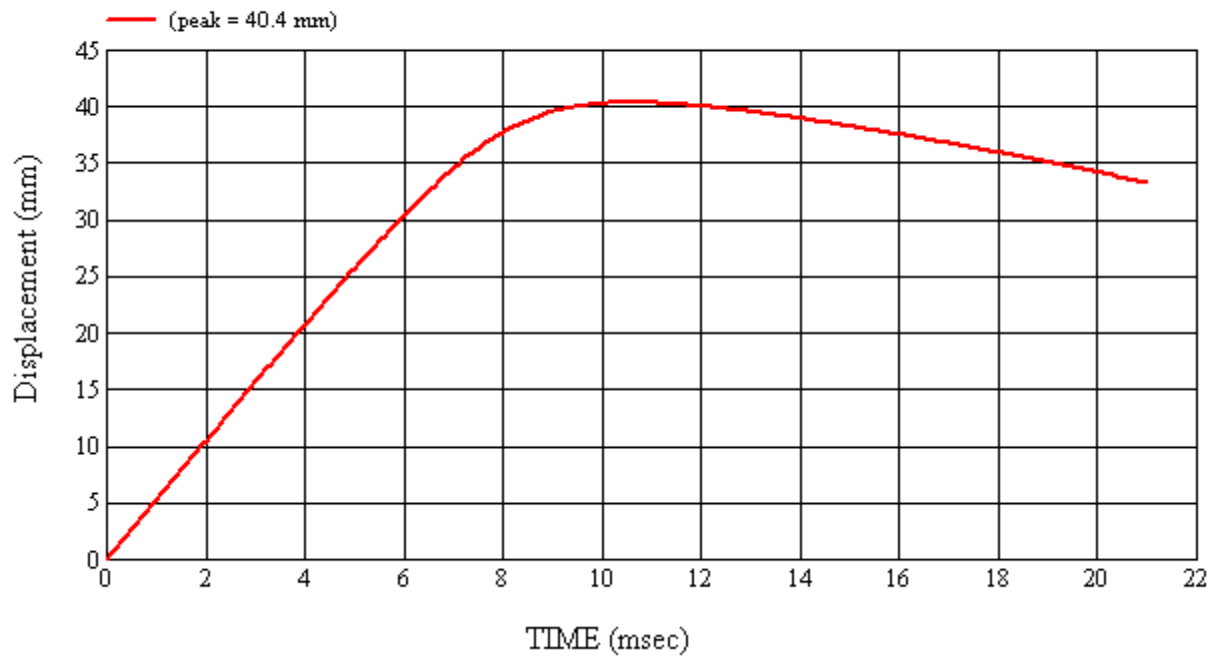
Target Location: API, Right Side

Test Date: 4/15/2011















SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.6 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Sorento

GENERAL TEST PARAMETERS:

Target (Vehicle Side): AP2Left

MGA Test Reference No.:U11113

Approach Horizontal Angles:205°

Approach Vertical Angles:48°

Additional Description:

Test Number:#U11113

Temperature:22.0C

Humidity:31.5%

Time of Test:5:47:01 PM

FMH Serial No:[038]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
518	466	5.1	19.0	20	3 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-96.4	1.07	1.07
Y	6	J36197	108.7	0.85	0.85
Z	7	J36353	99.1	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage.

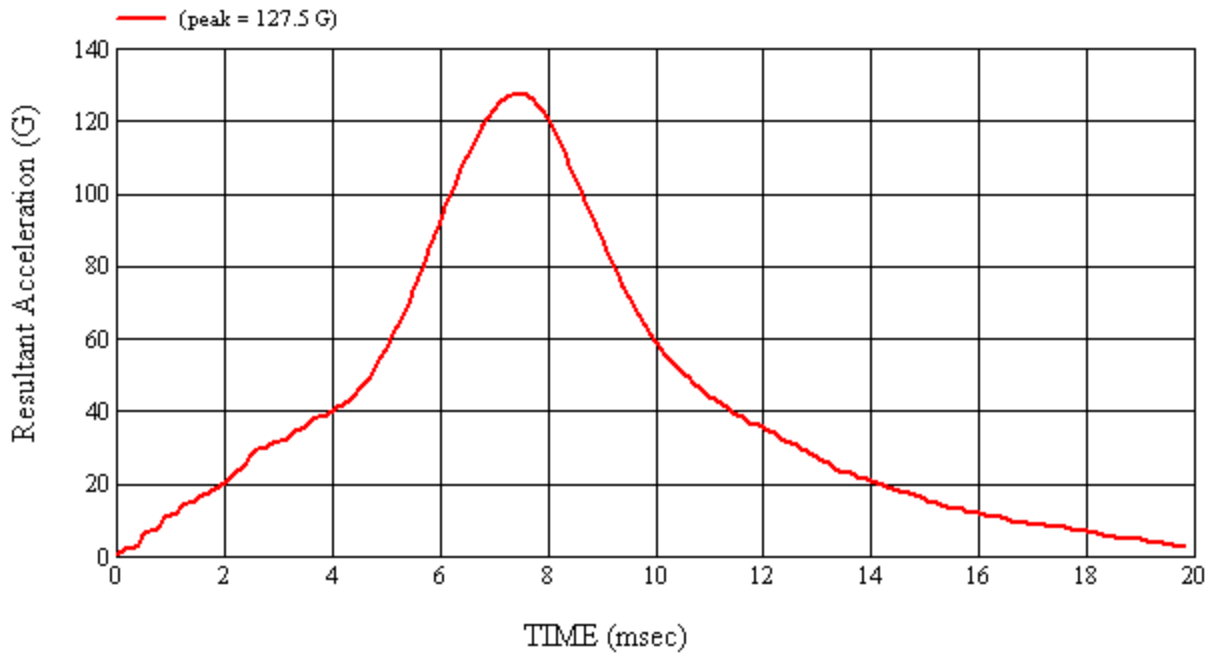
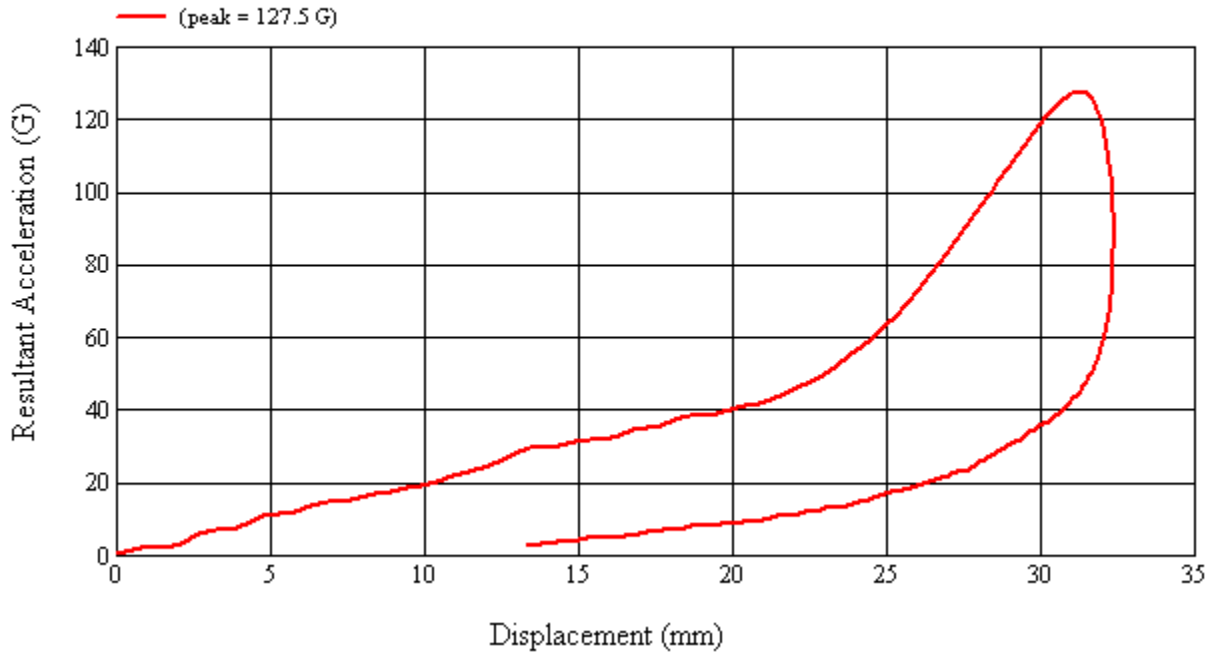
Recorded By: *Kevin D. McLean* Approved By*: *Richard I. Smith* Date: 4/14/2011

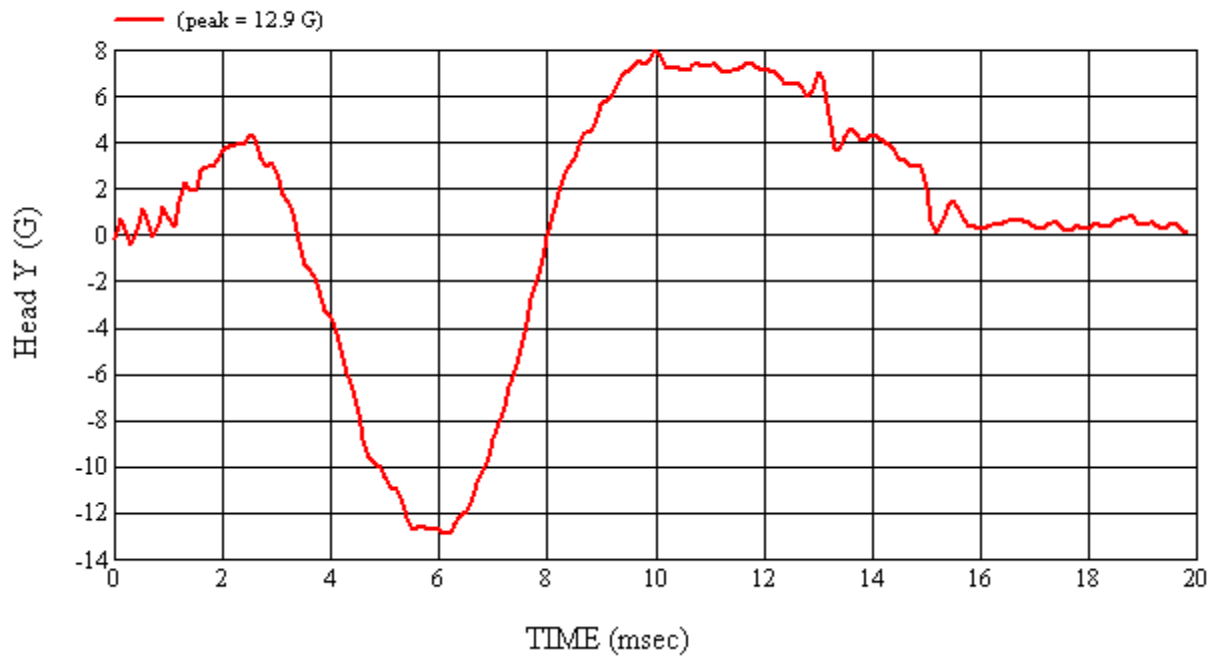
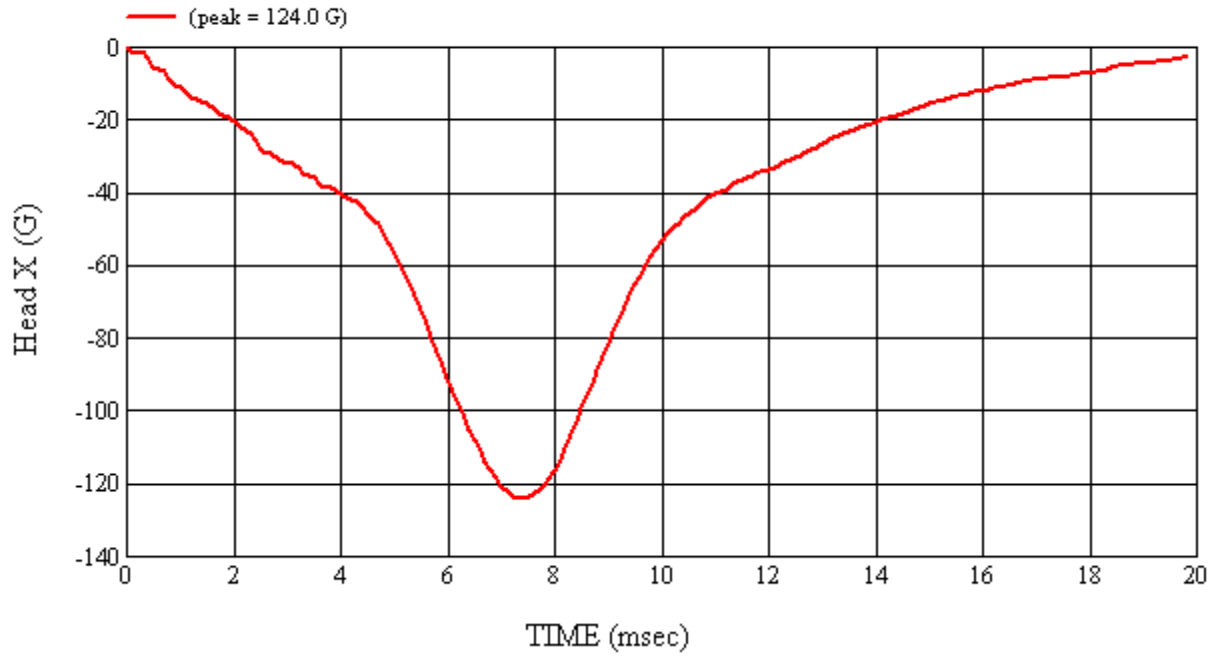
*Only necessary for NHTSA (Government) Compliance testing.

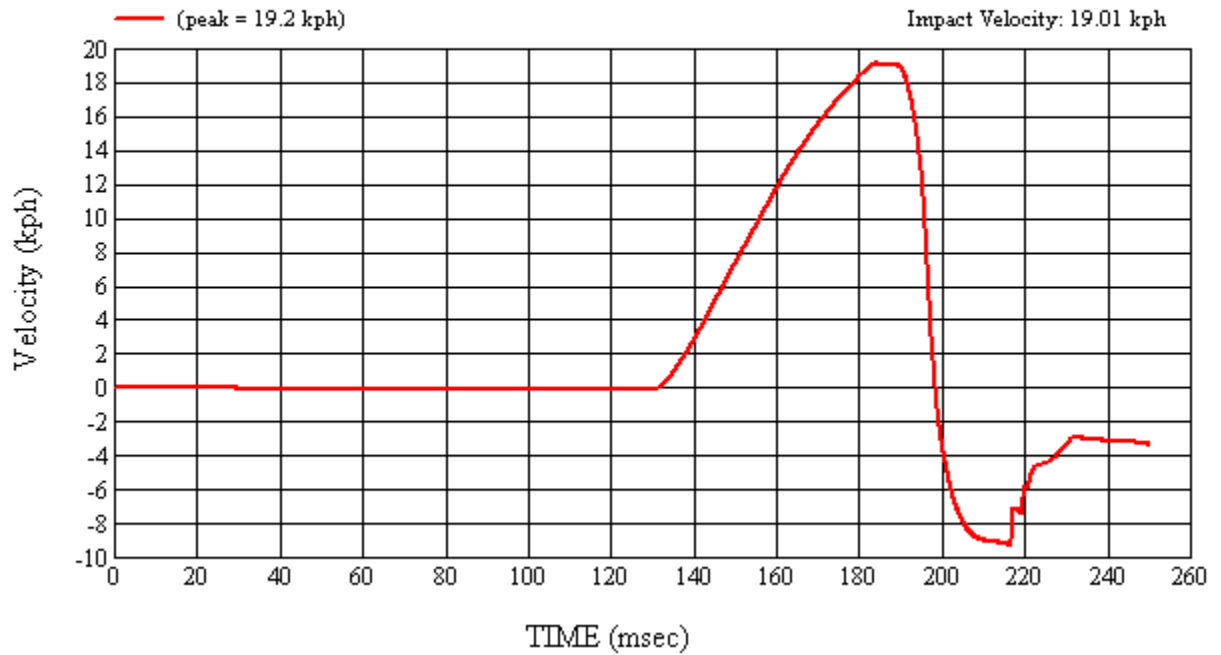
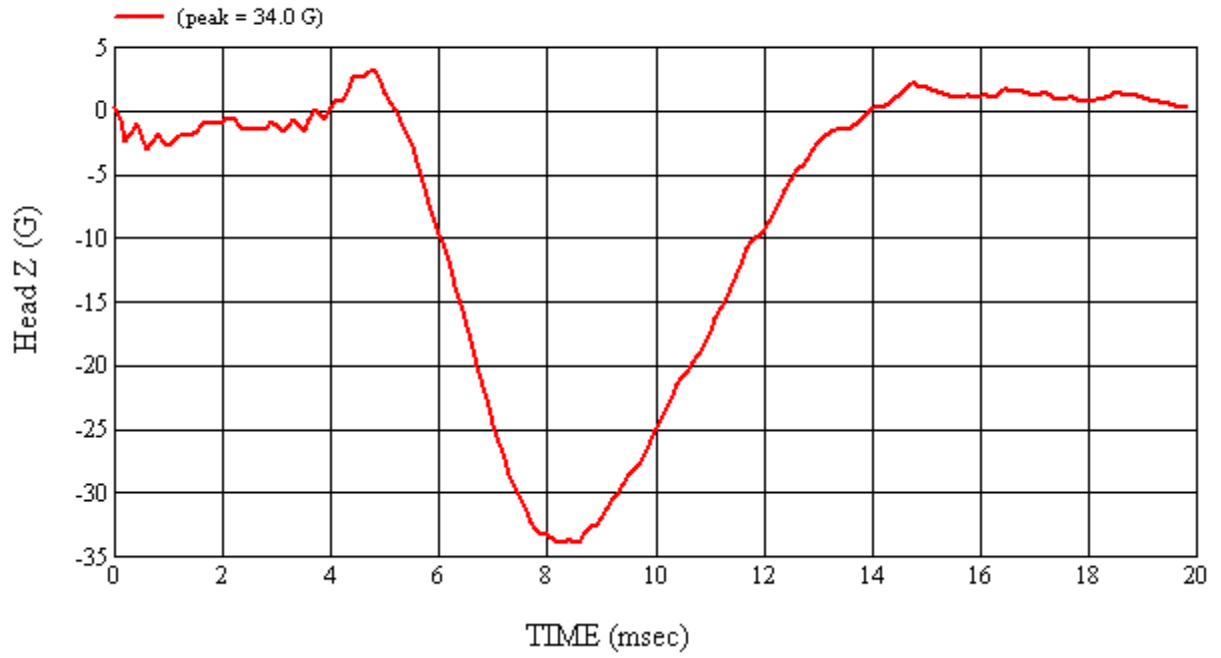
MGA Test #: U11113

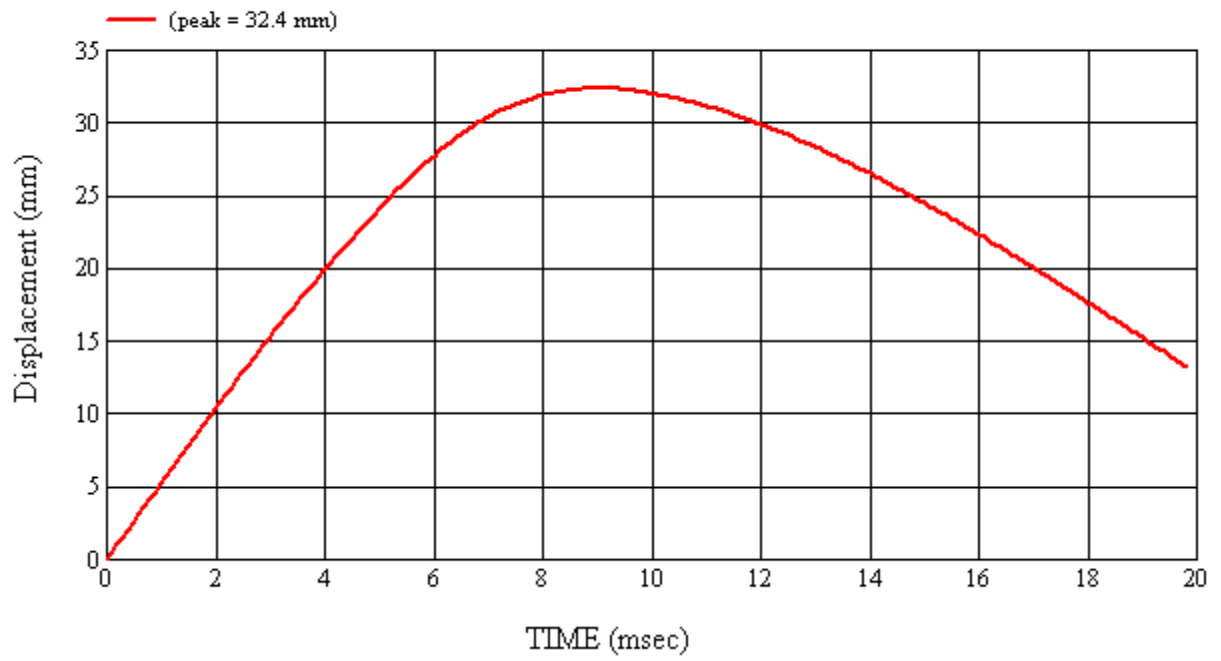
Target Location: AP2, Left Side

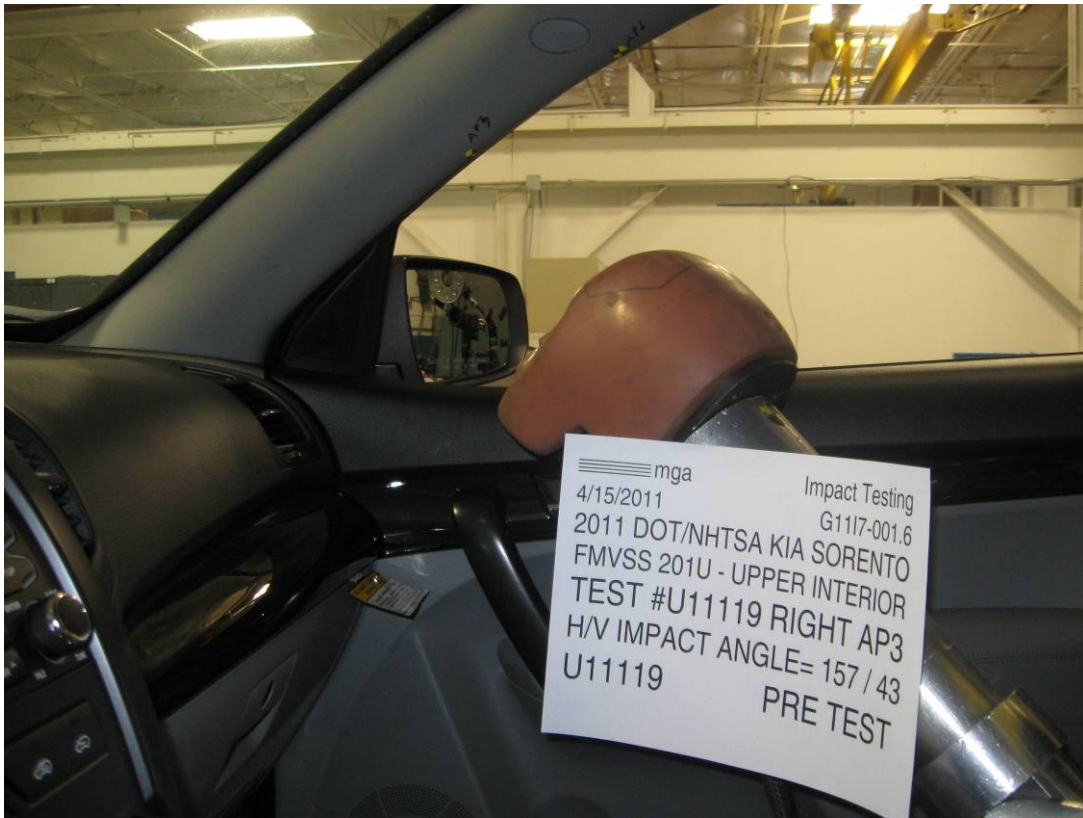
Test Date: 4/14/2011



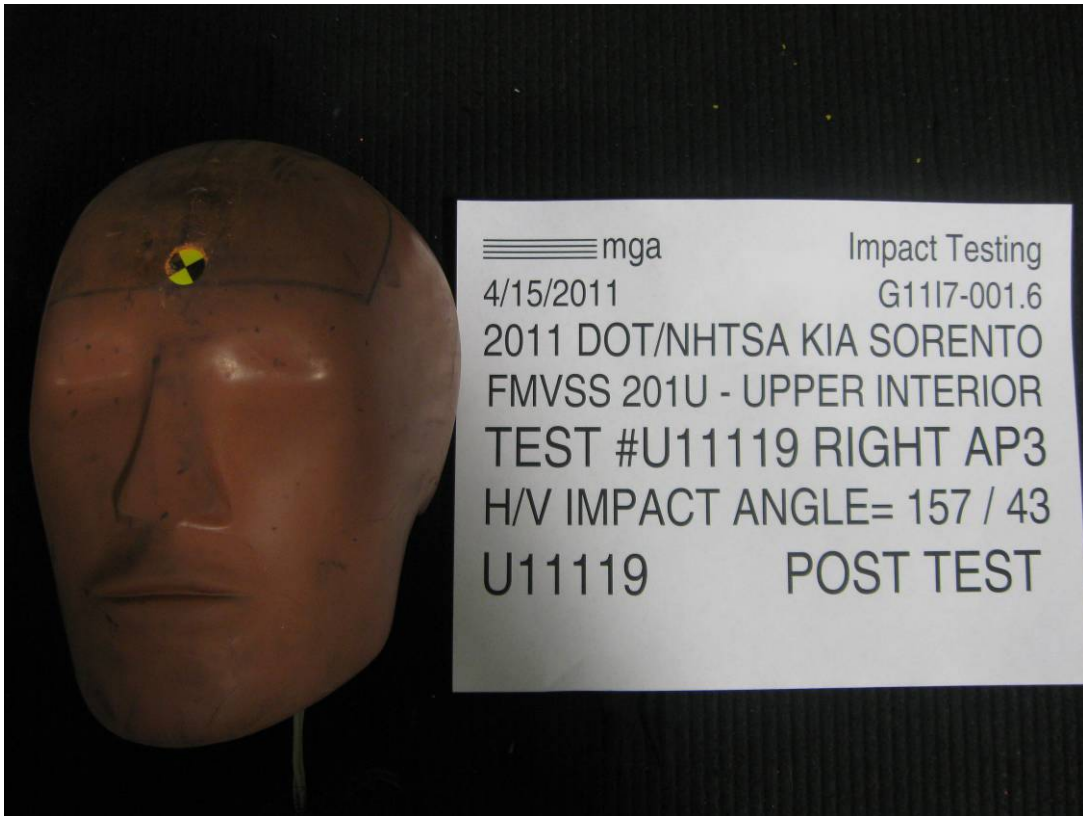












JOB/NHTSA NO: G1117-001.6 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Sorento

GENERAL TEST PARAMETERS:

Target (Vehicle Side): AP3Right

MGA Test Reference No.:U11119

Approach Horizontal Angles:157°

Approach Vertical Angles:43°

Additional Description:

Test Number:#U11119

Temperature:22.0C

Humidity:24.6%

Time of Test:4:19:19 PM

FMH Serial No:[038]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
573	538	4.8	19.1	6	3 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-96.4	1.07	1.07
Y	6	J36197	108.7	0.85	0.85
Z	7	J36353	99.1	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

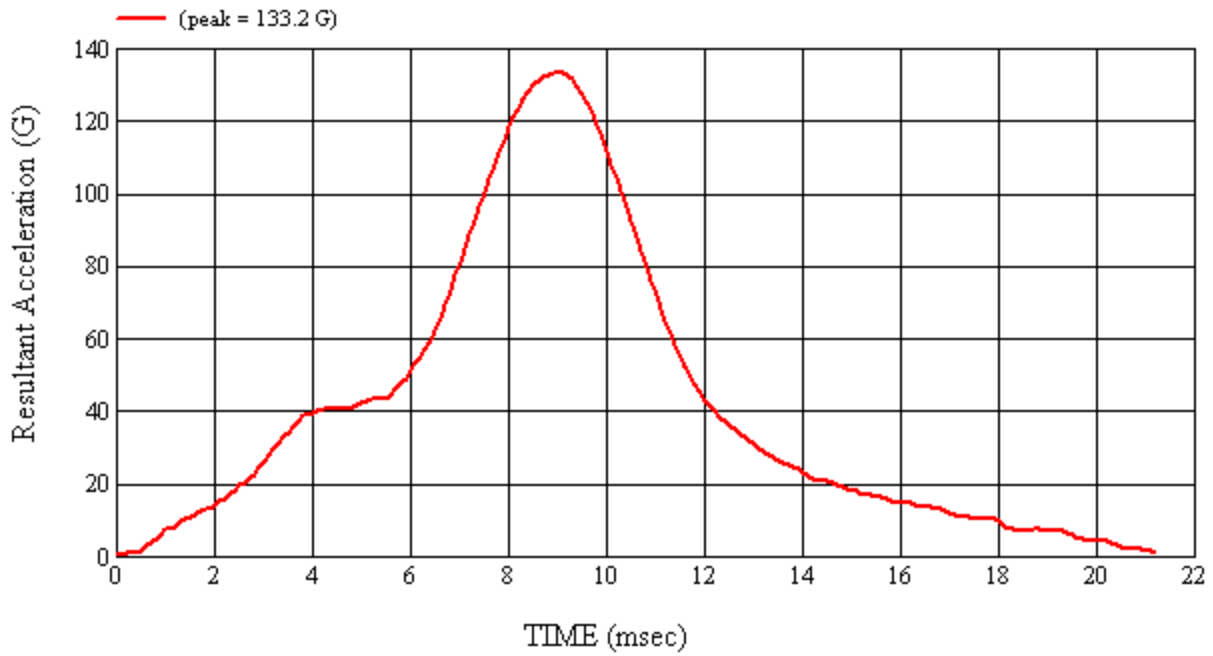
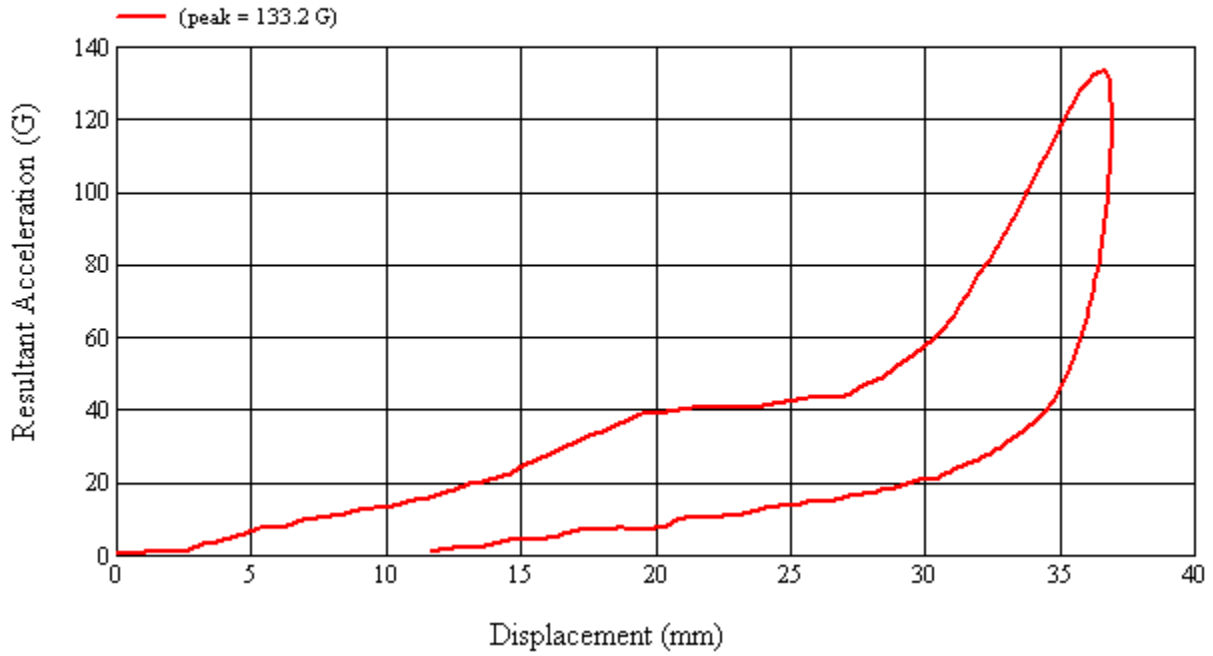
No visible damage.

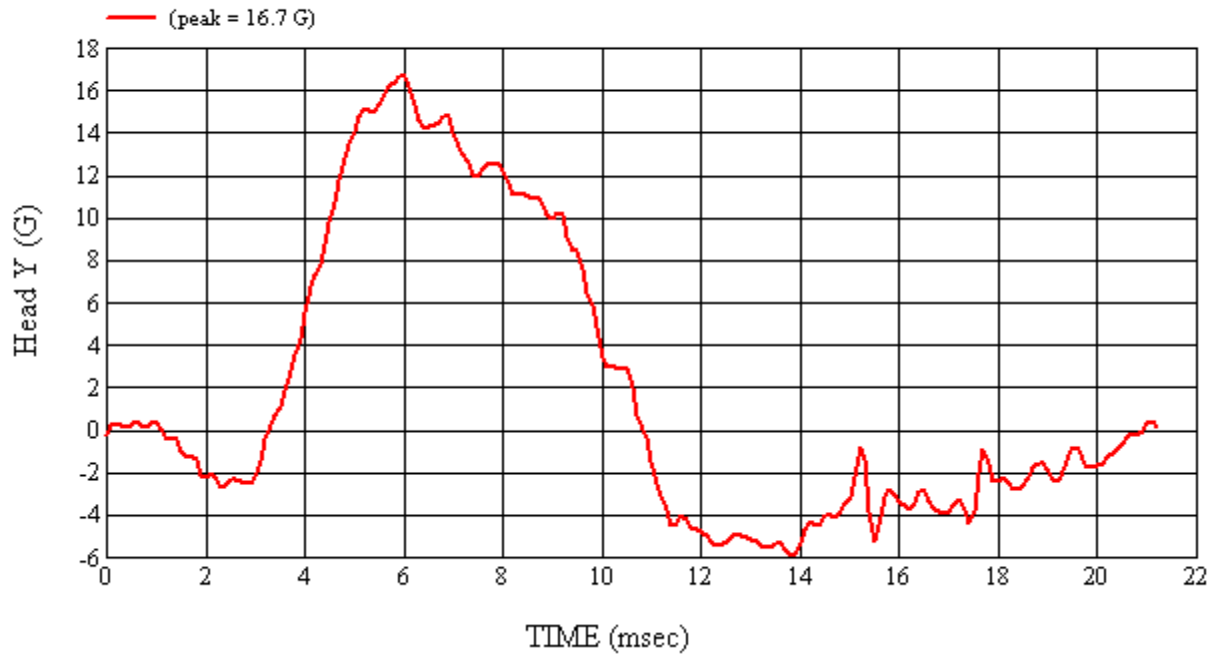
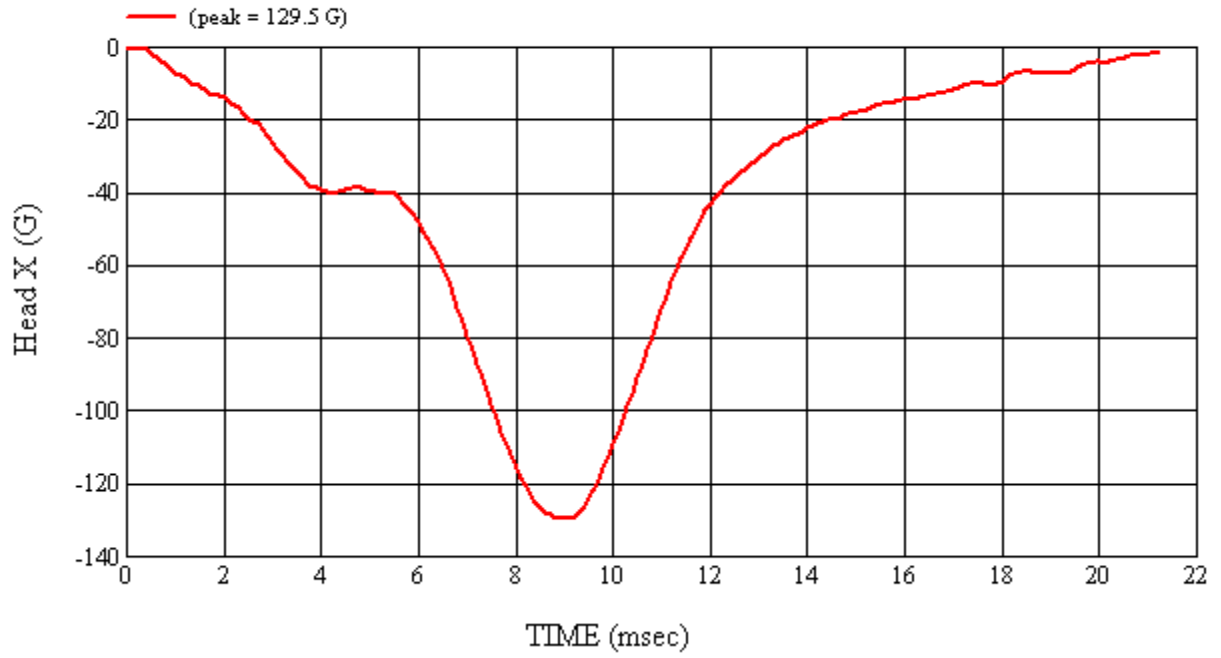
Recorded By: *Kevin D. McLean* Approved By*: *Richard I. Smith* Date: 4/15/2011
 *Only necessary for NHTSA (Government) Compliance testing.

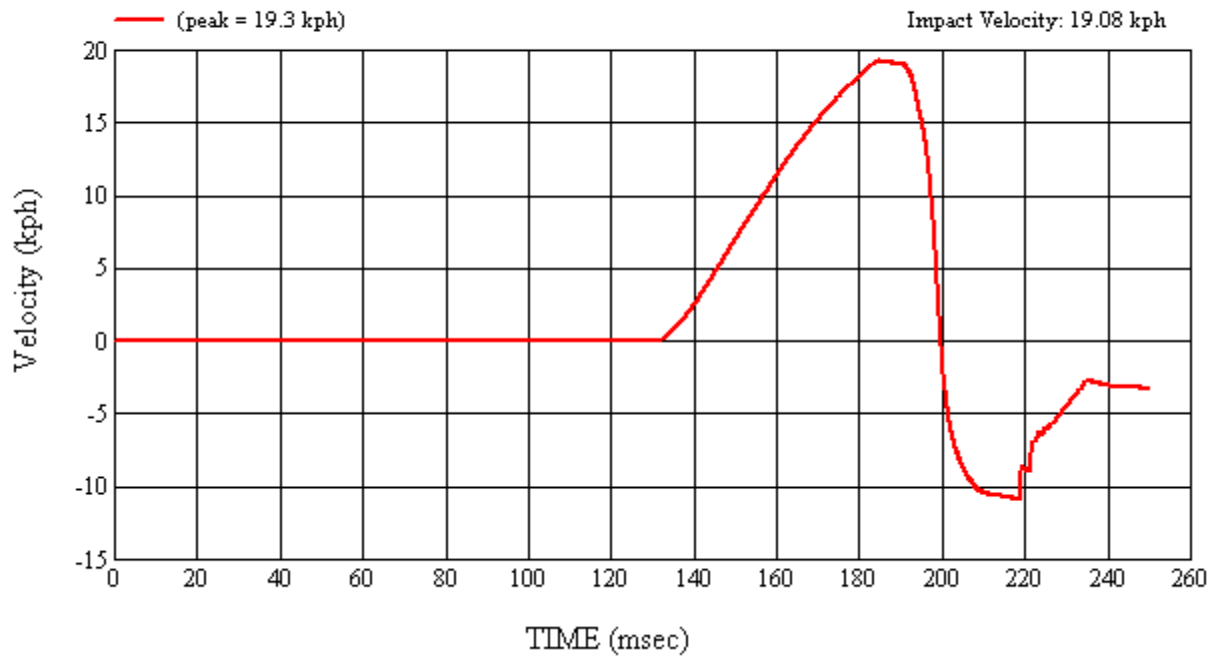
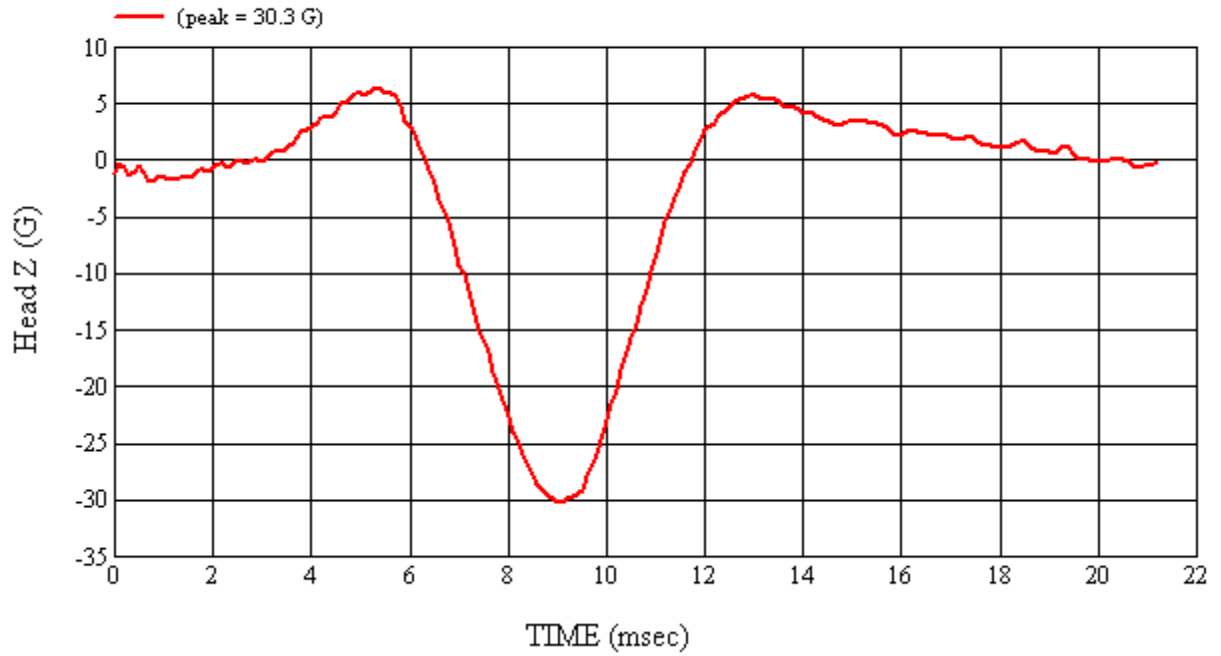
MGA Test #: U11119

Target Location: AP3, Right Side

Test Date: 4/15/2011







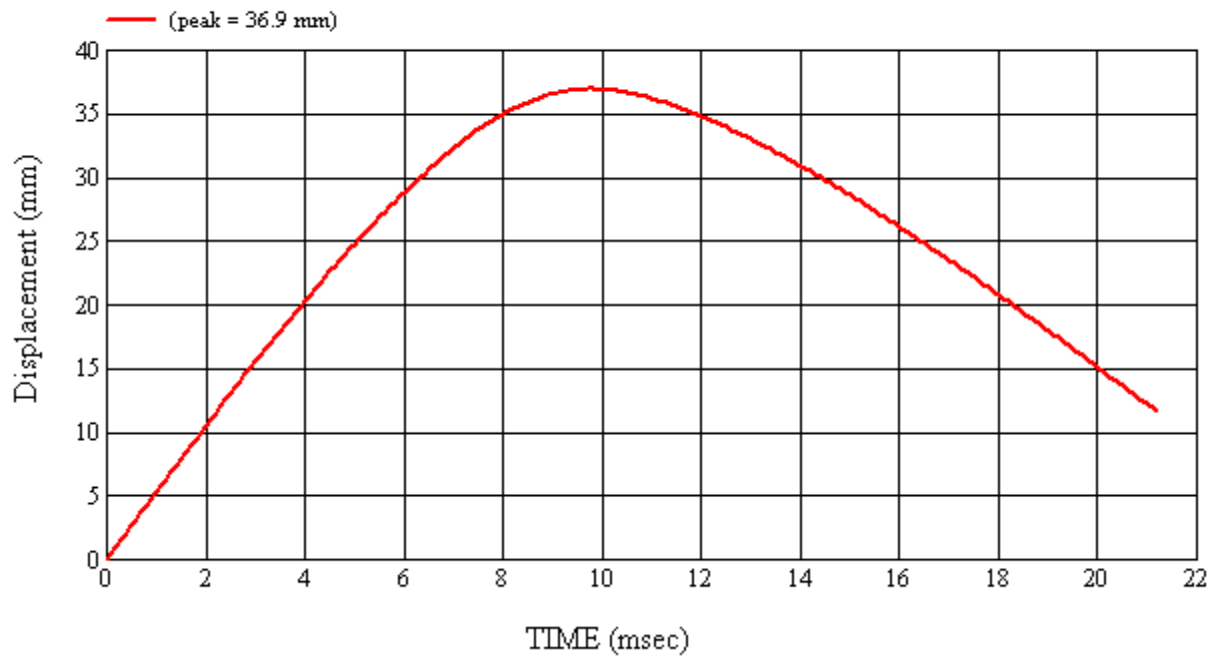
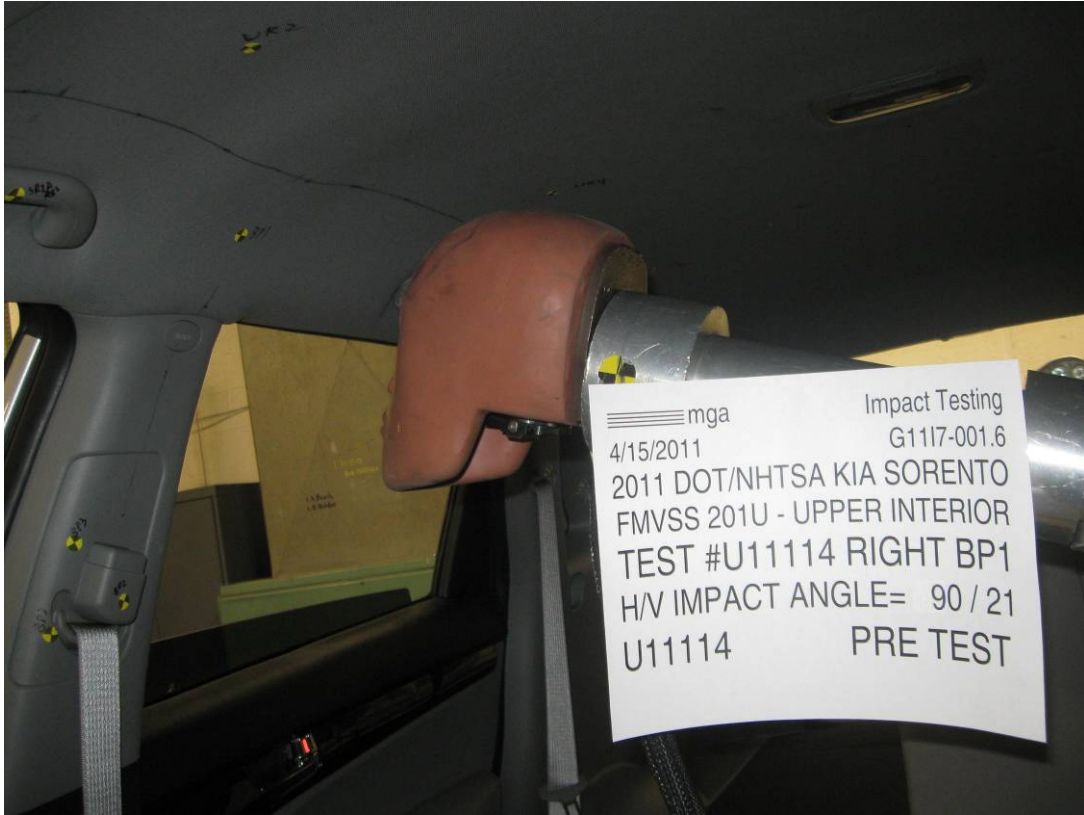
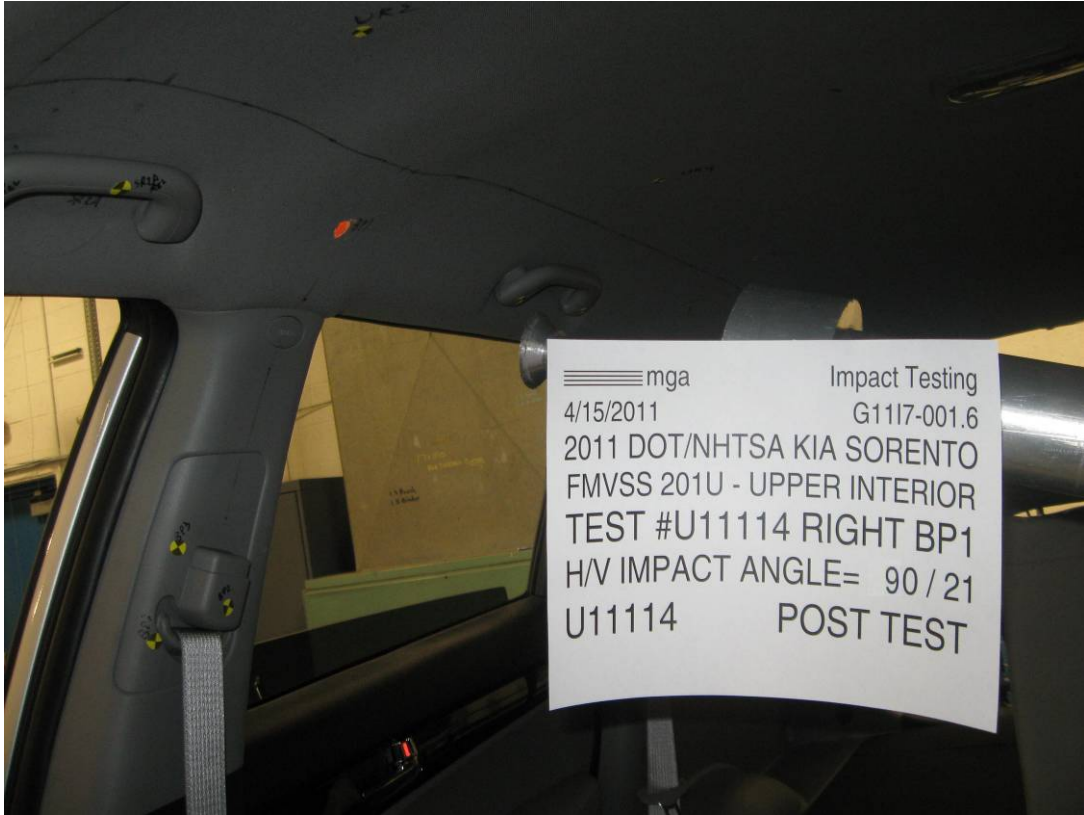


Figure 42 Test #U11119







SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.6 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Sorento

GENERAL TEST PARAMETERS:

Target (Vehicle Side): BP1Right

MGA Test Reference No.:U11114

Approach Horizontal Angles:90°

Approach Vertical Angles:21°

Additional Description:

Test Number:#U11114

Temperature:21.6C

Humidity:24.2%

Time of Test:10:23:26 AM

FMH Serial No:[035]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
407	319	6.7	18.4	51	8 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-95.8	1.07	1.07
Y	6	J22664	94.2	0.85	0.85
Z	7	J35924	92.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

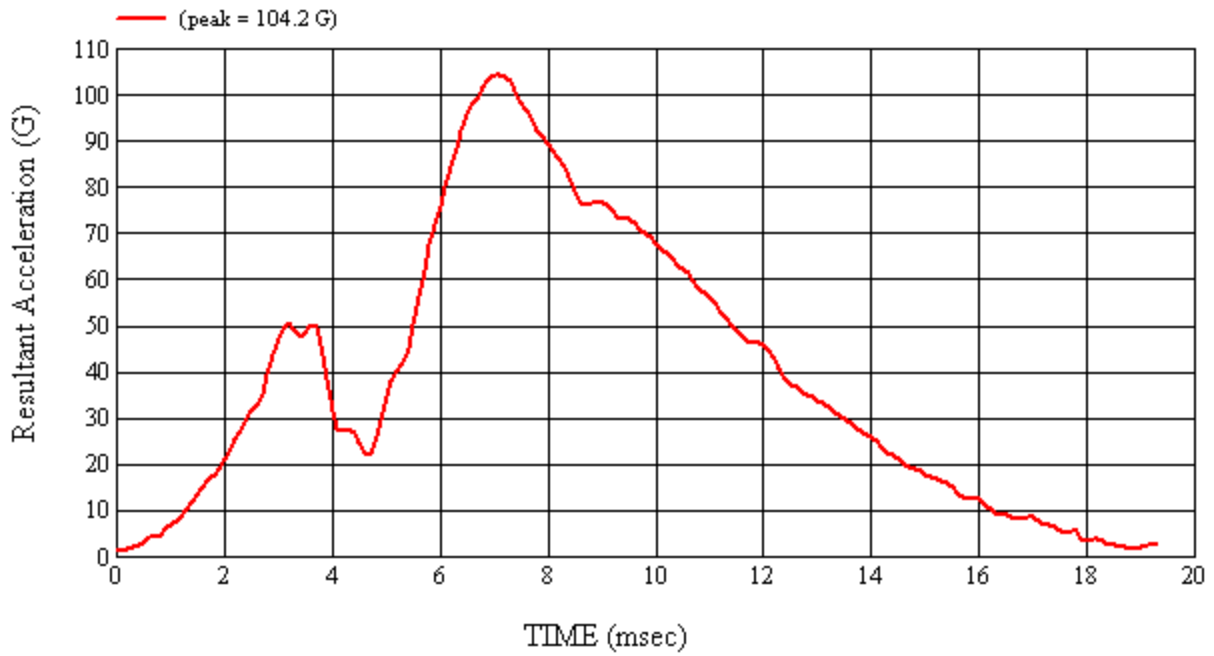
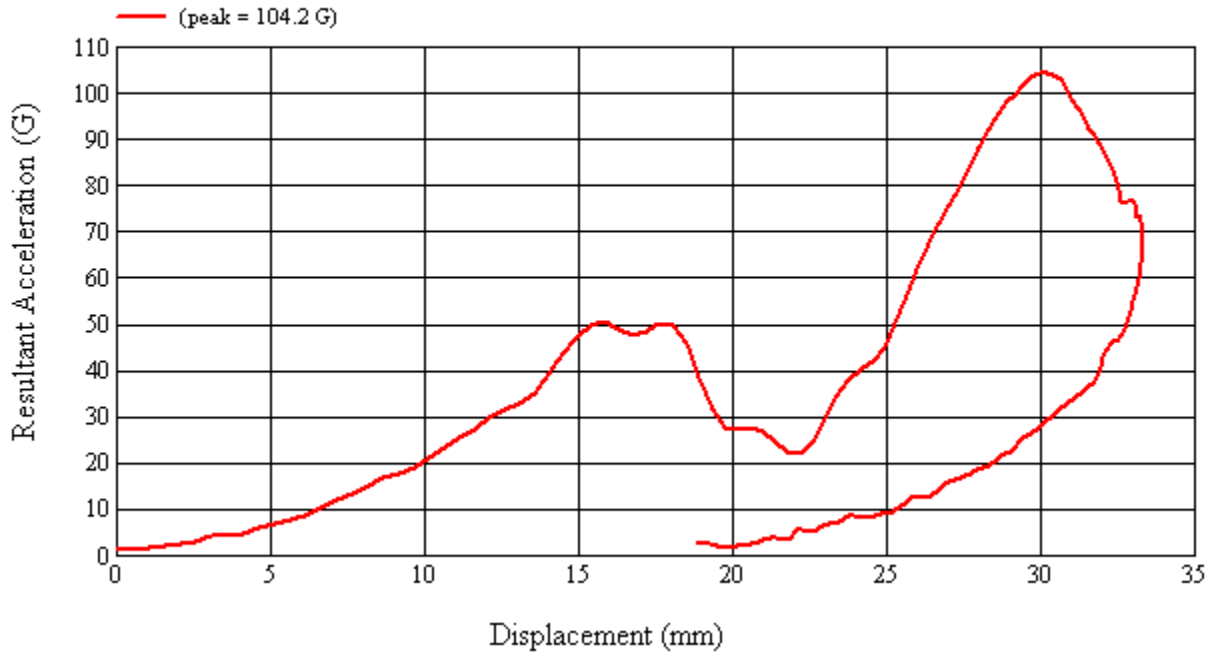
No visible damage.

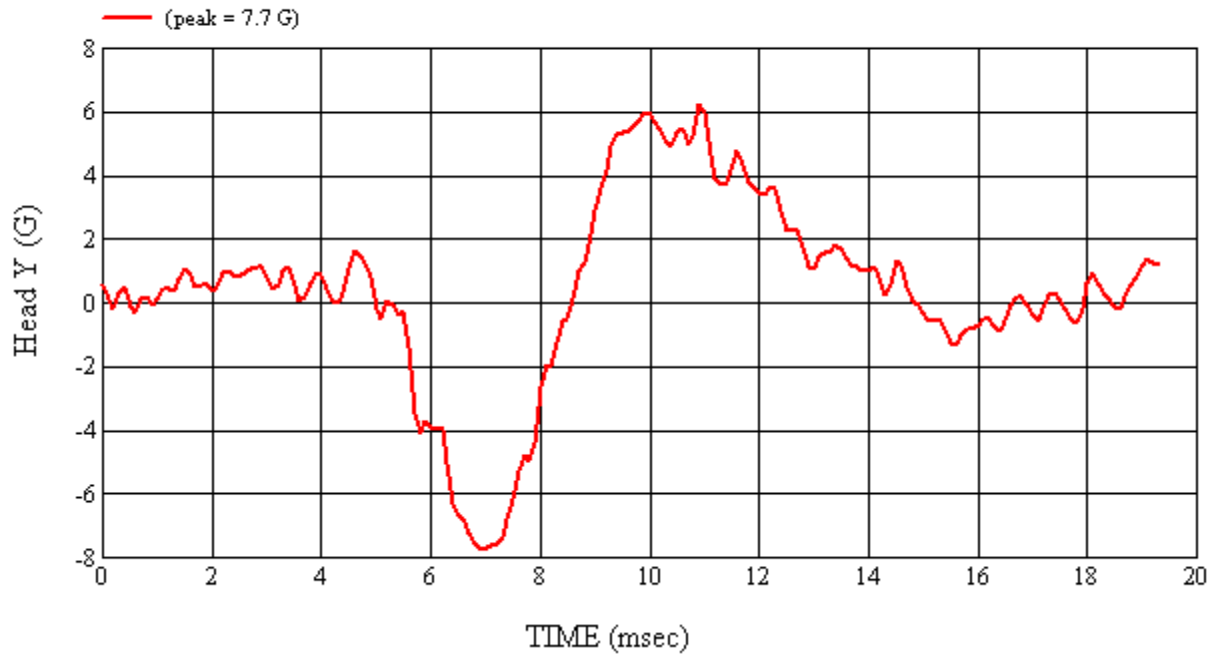
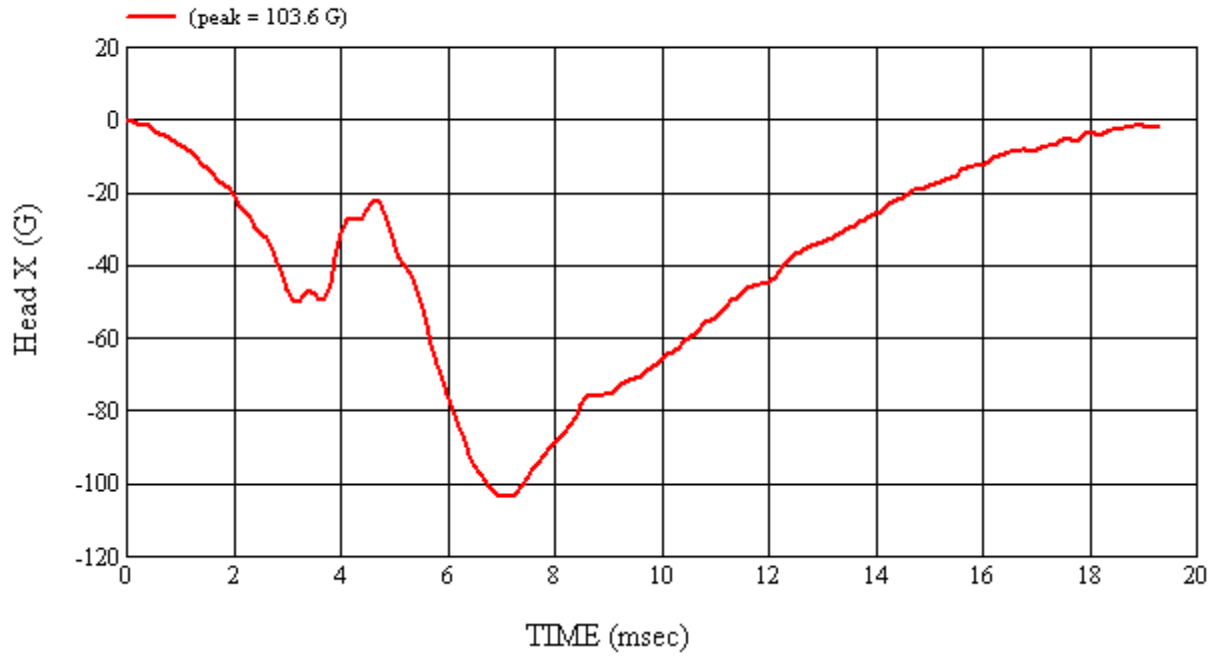
Recorded By: *Kevin D. McLean* Approved By*: *Arthur I. Smith* Date: 4/15/2011
 *Only necessary for NHTSA (Government) Compliance testing.

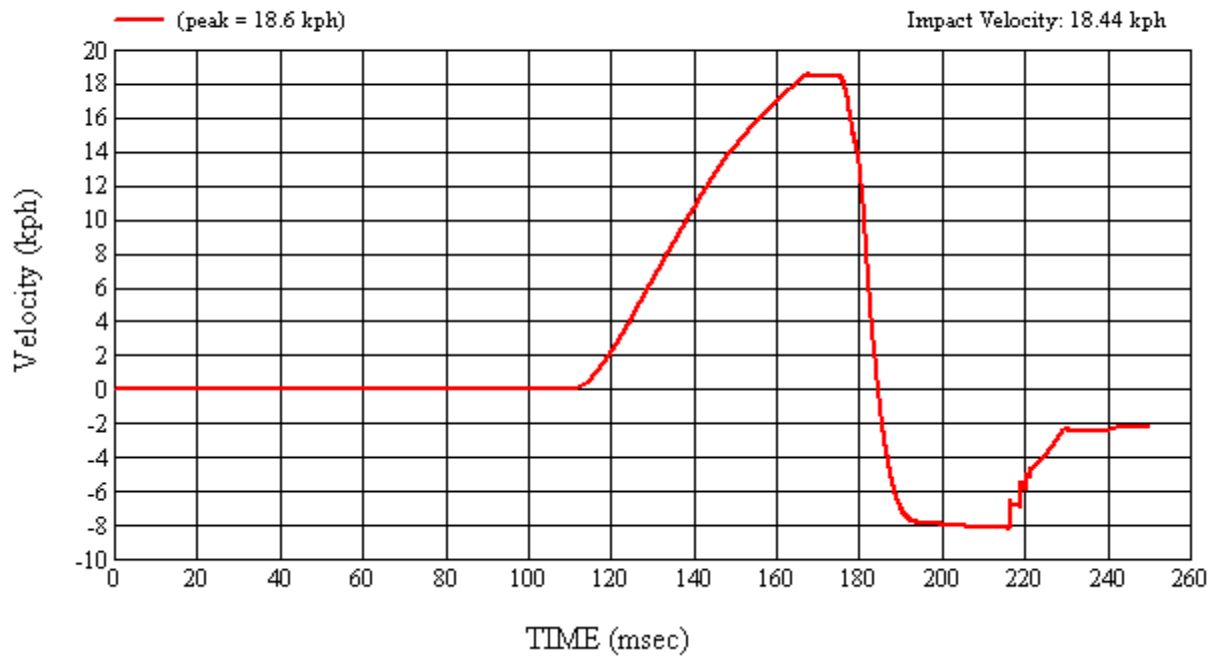
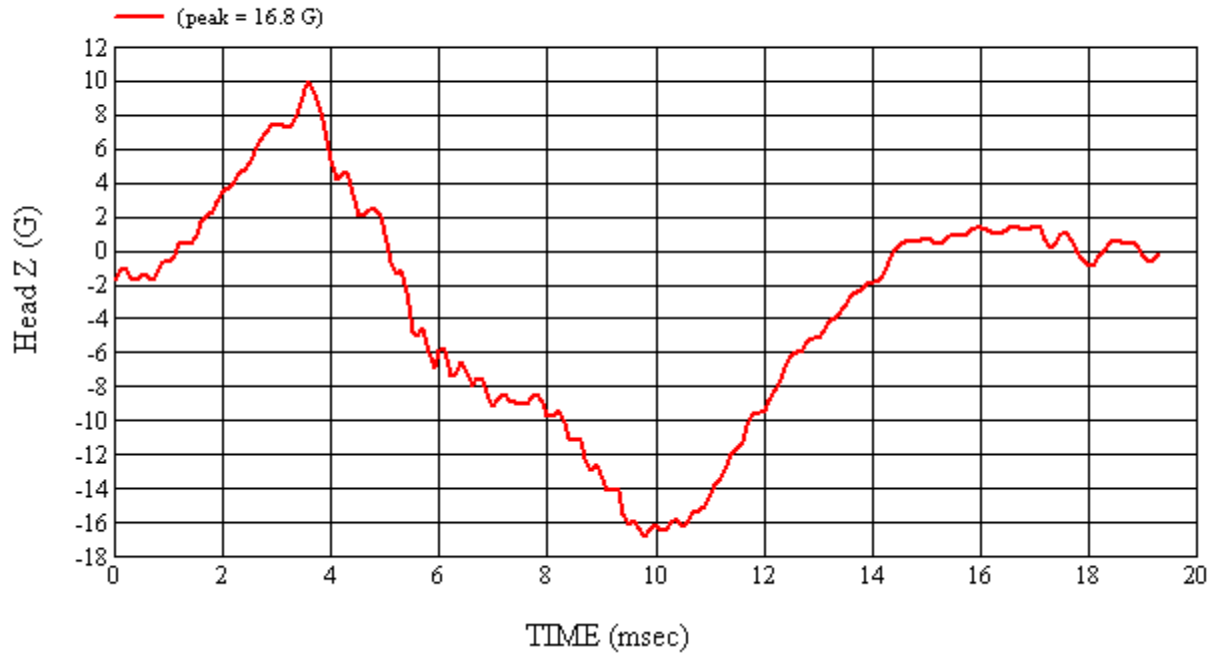
MGA Test #: U11114

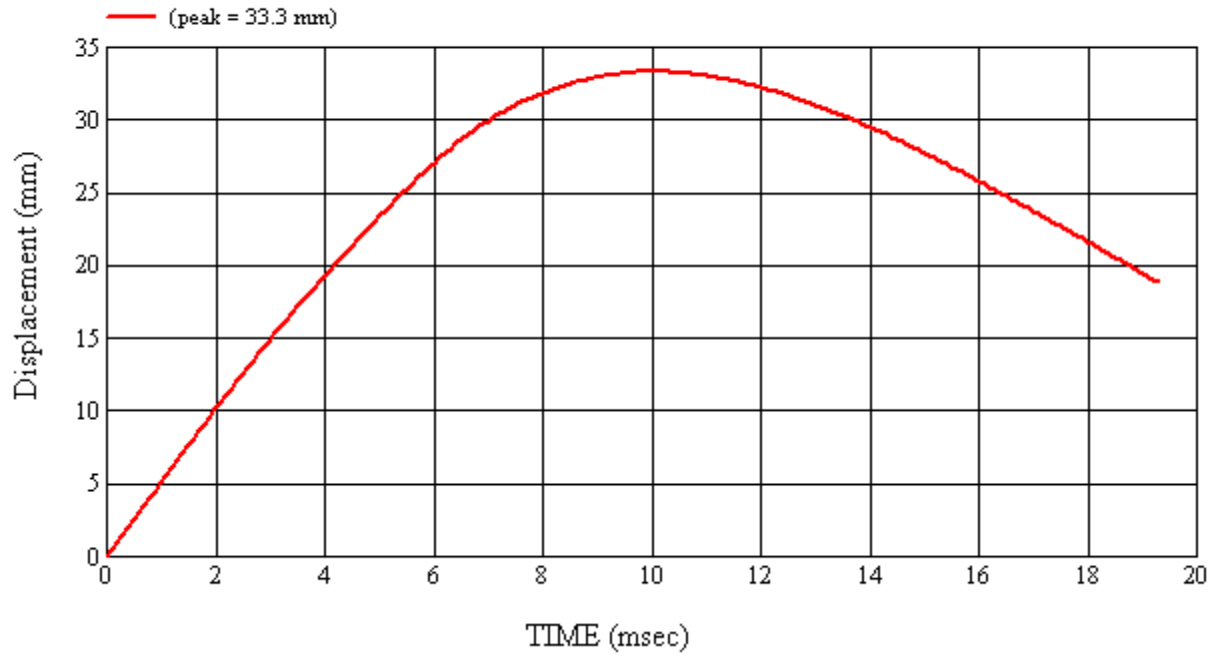
Target Location: BPI, Right Side

Test Date: 4/15/2011















SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.6 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Sorento

GENERAL TEST PARAMETERS:

Test Number:#U11110
 Target (Vehicle Side): BP2Left Temperature:21.7C
 MGA Test Reference No.:U11110 Humidity:33.0%
 Approach Horizontal Angles:270° Time of Test:2:15:35 PM
 Approach Vertical Angles:6° FMH Serial No:[038]
 Additional Description:

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
745	767	5.7	23.8	6	5 Right

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-96.4	1.07	1.07
Y	6	J36197	108.7	0.85	0.85
Z	7	J36353	99.1	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

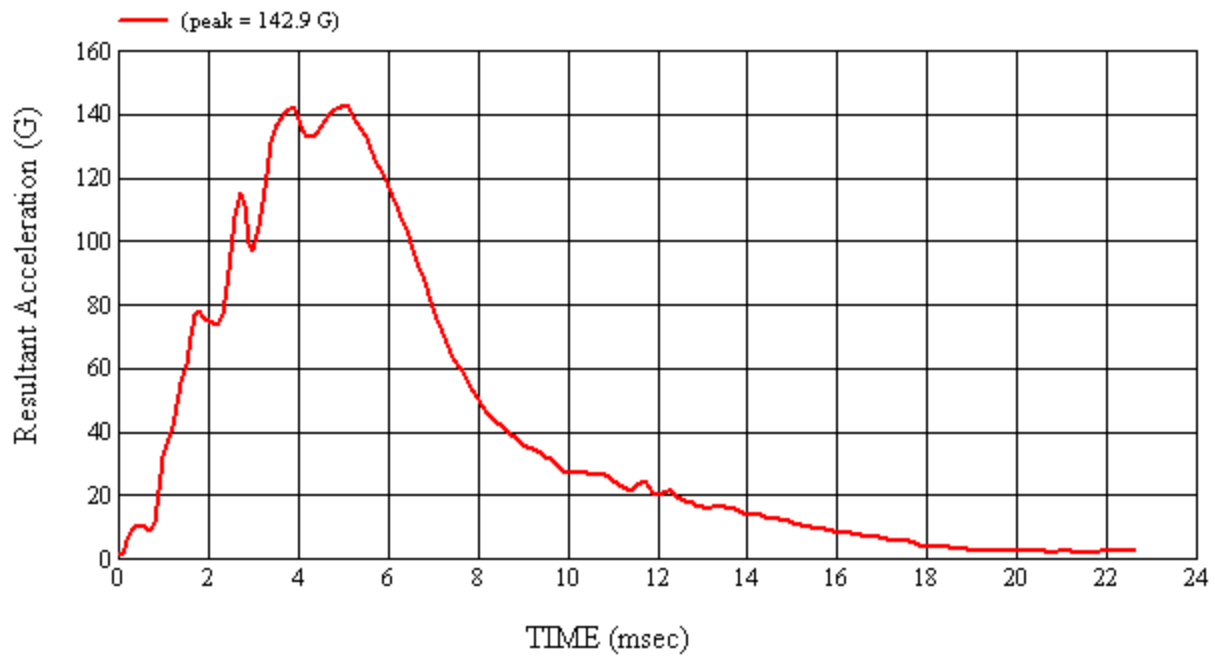
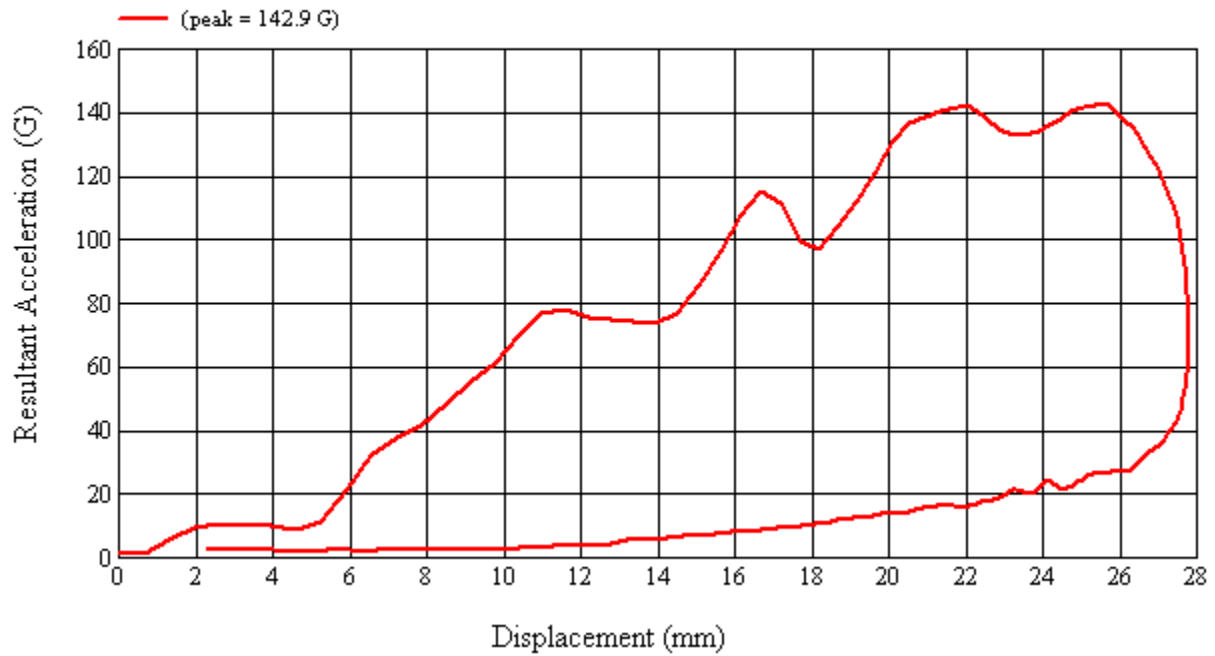
Non functional anchorage adjuster.

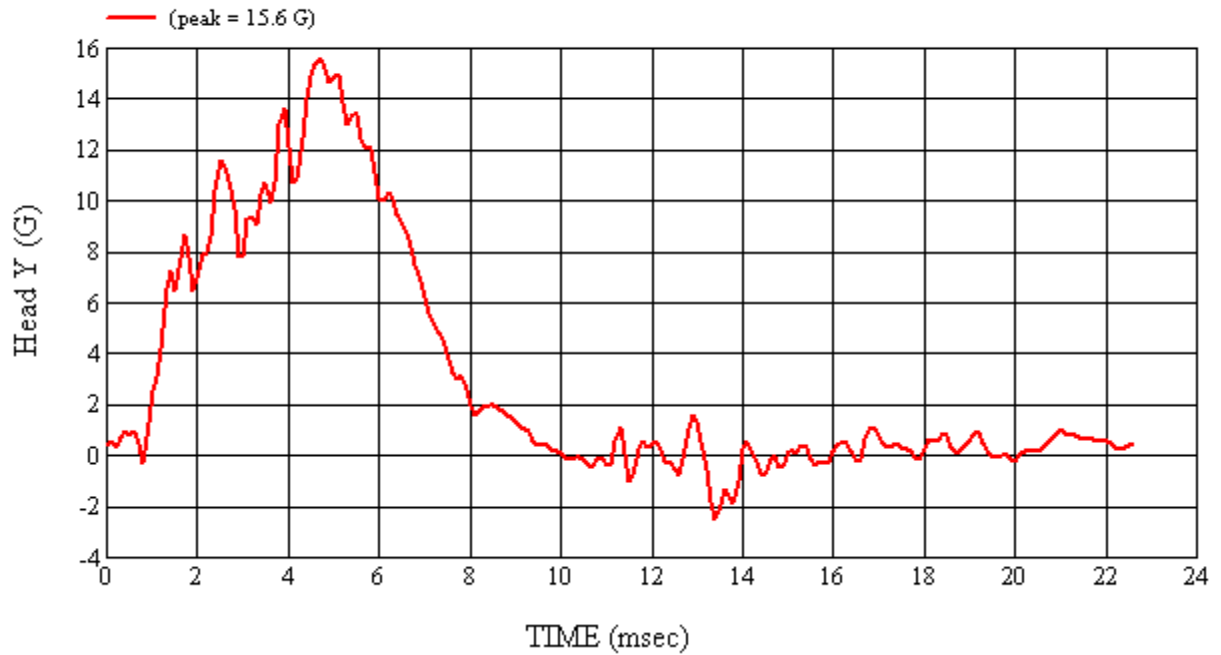
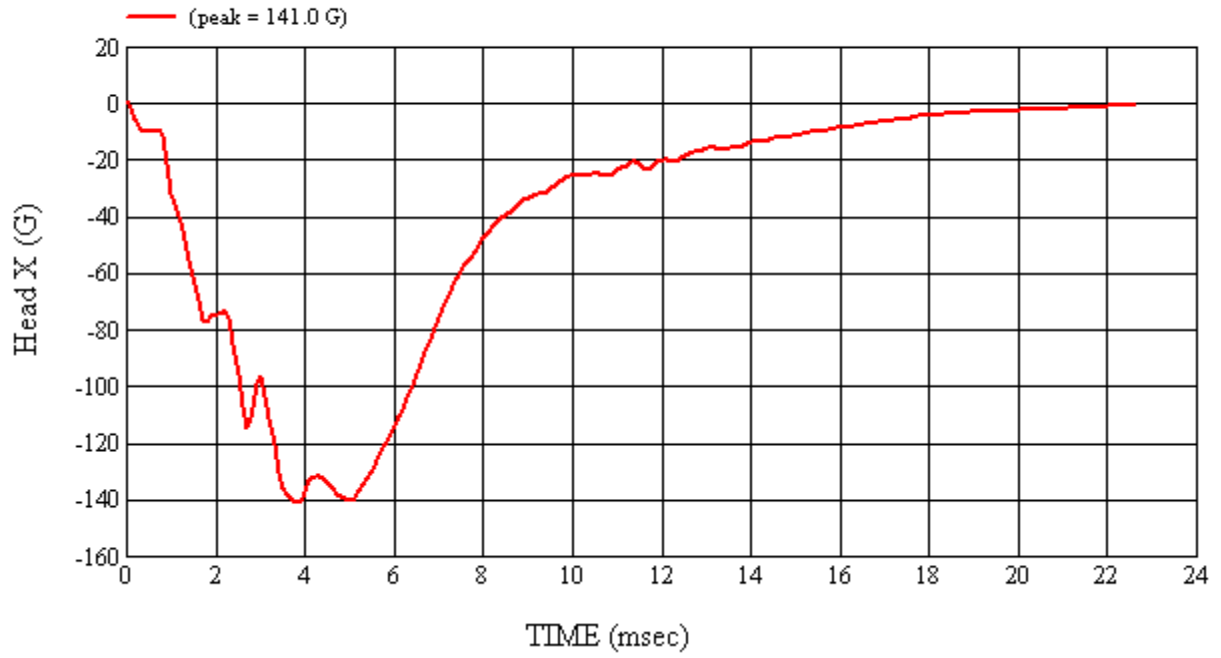
Recorded By: *Kevin D. McLeana* Approved By*: *Arthur I. Smith* Date: 4/14/2011
 *Only necessary for NHTSA (Government) Compliance testing.

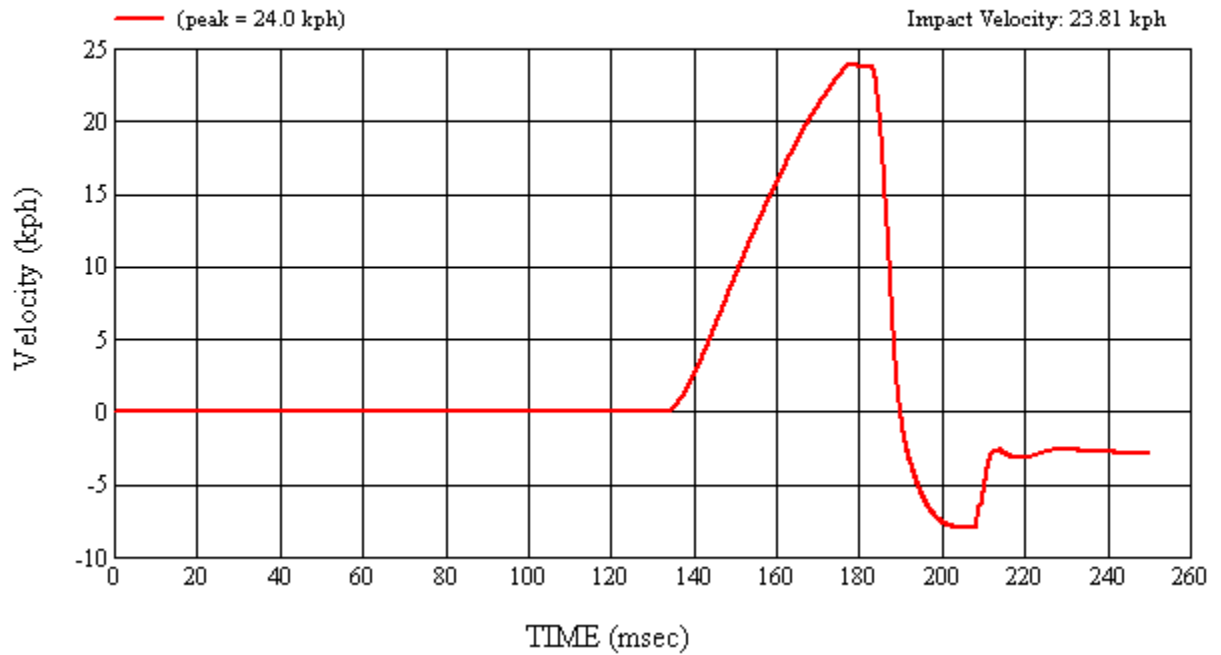
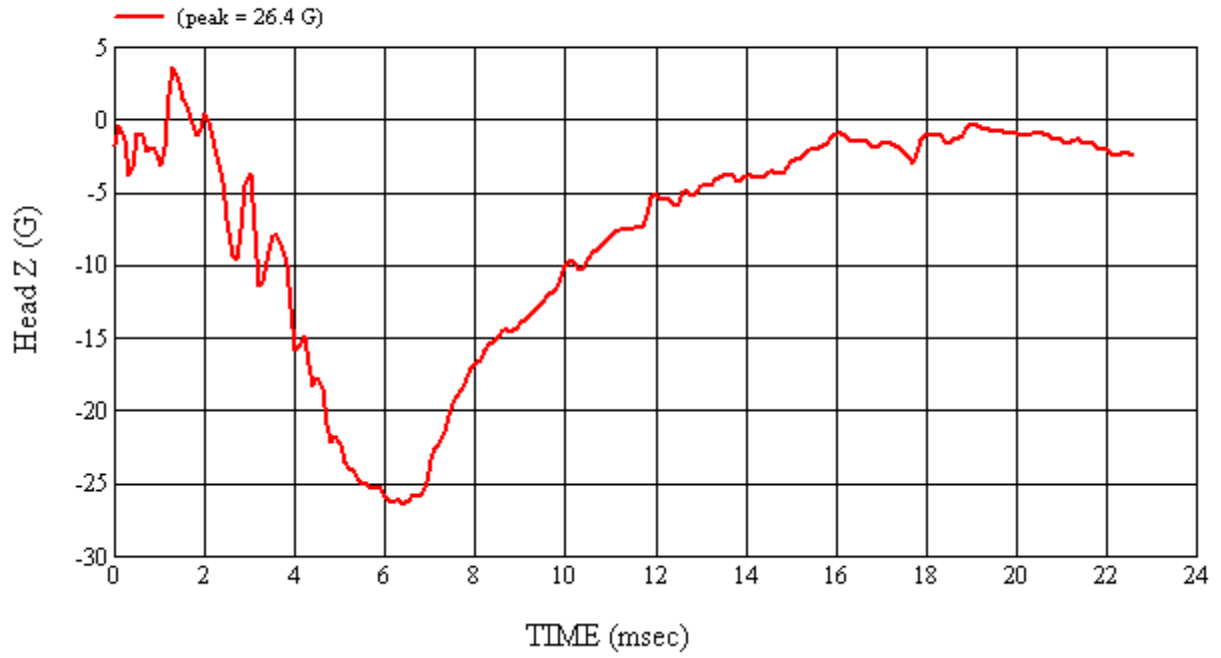
MGA Test #: U11110

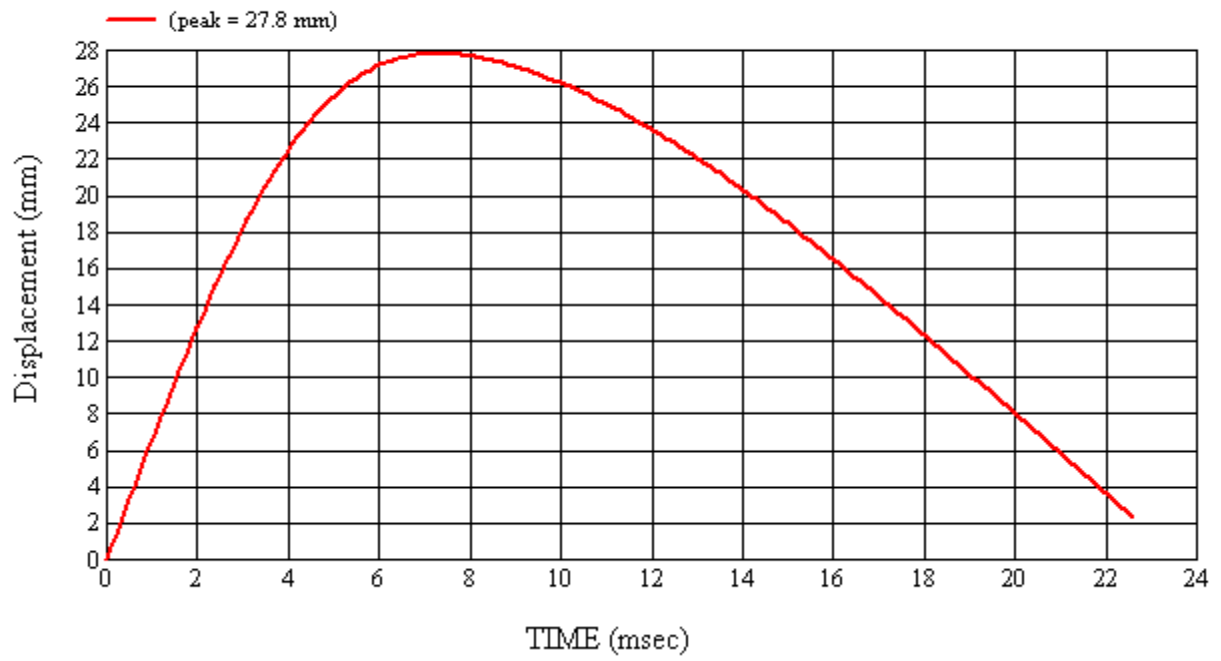
Target Location: BP2, Left Side

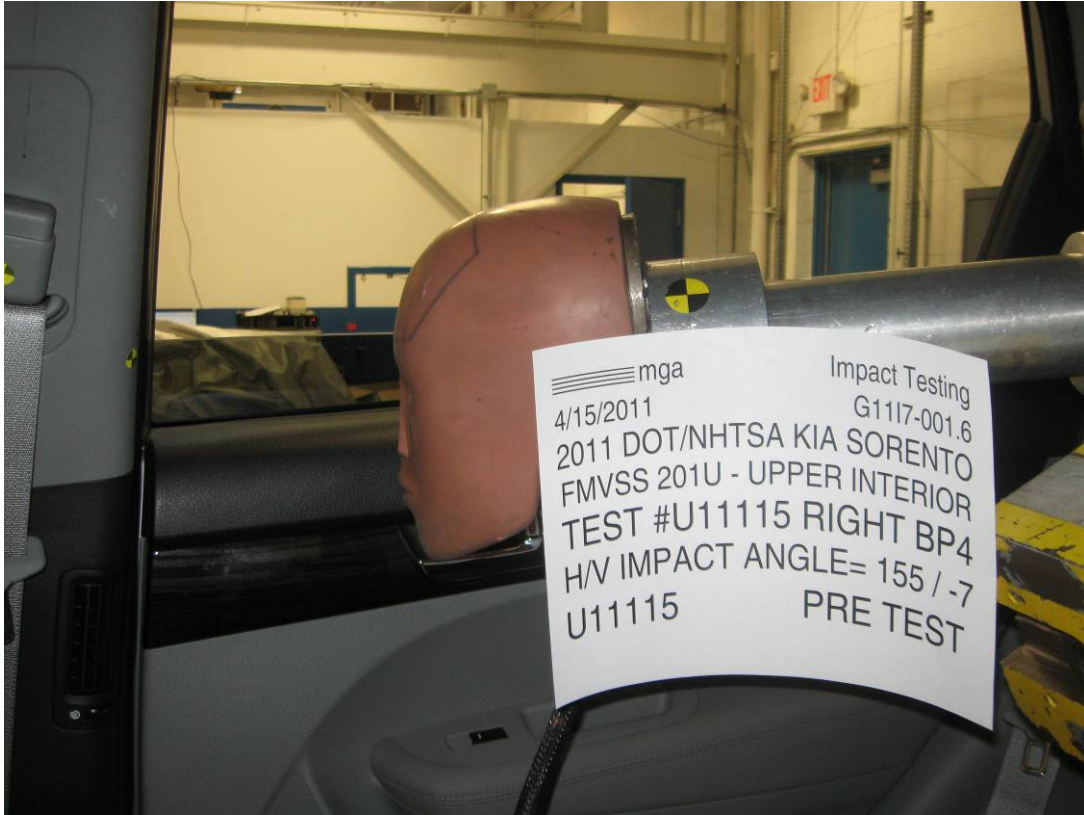
Test Date: 4/14/2011



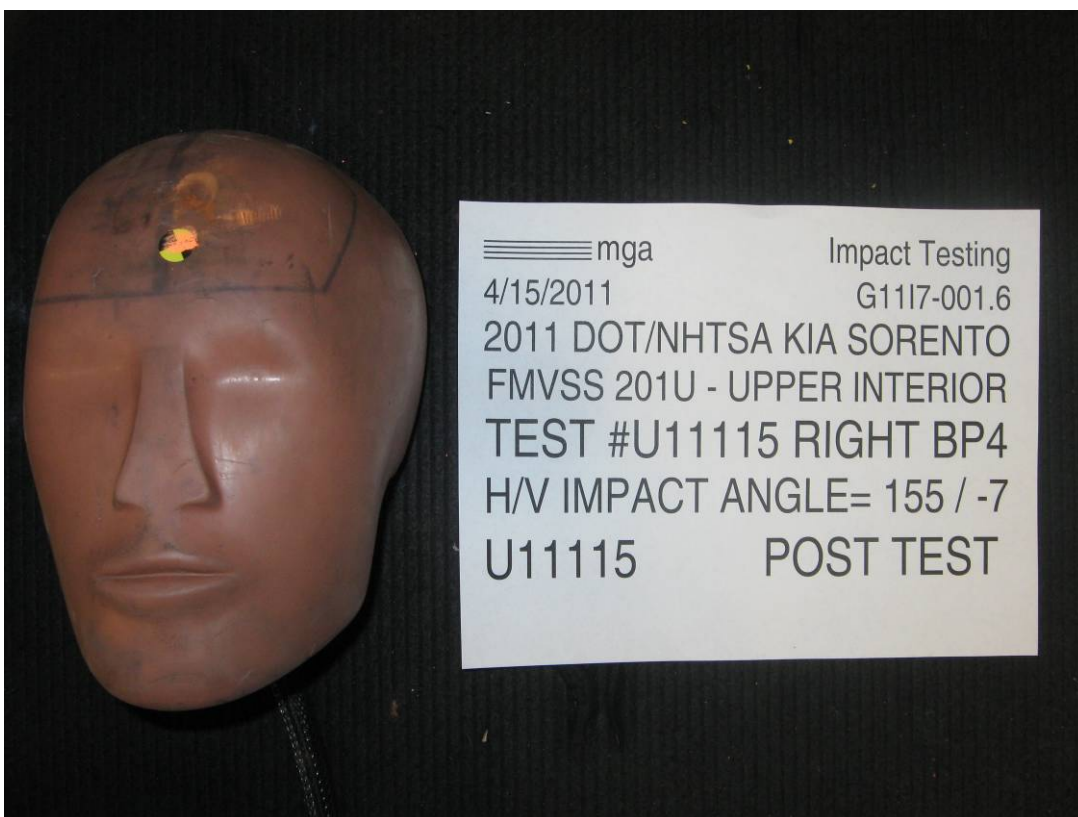












SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.6 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Sorento

GENERAL TEST PARAMETERS:

Target (Vehicle Side): BP4Right

MGA Test Reference No.:U11115

Approach Horizontal Angles:155°

Approach Vertical Angles:-7°

Additional Description:

Test Number:#U11115

Temperature:21.6C

Humidity:26.2%

Time of Test:12:16:18 PM

FMH Serial No:[037]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
470	402	12.2	23.8	16	6 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J32177	-113.7	1.07	1.07
Y	6	J14103	93.9	0.85	0.85
Z	7	J35800	97.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

Cracked and dislodged trim. Dislodged vent.

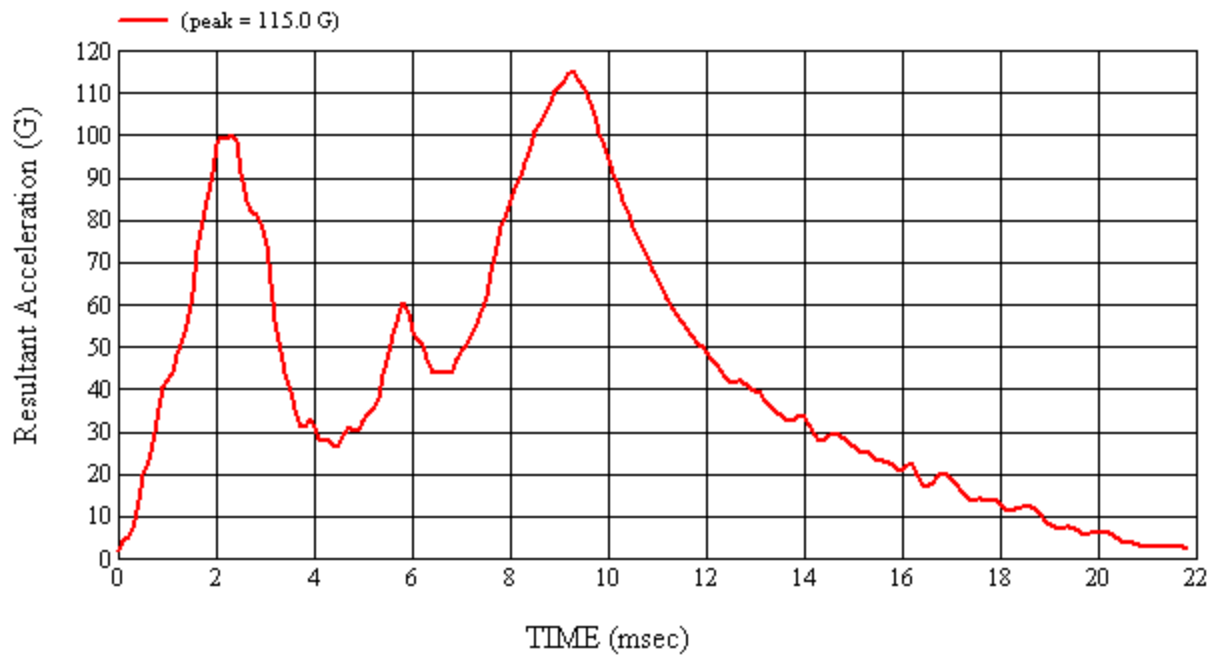
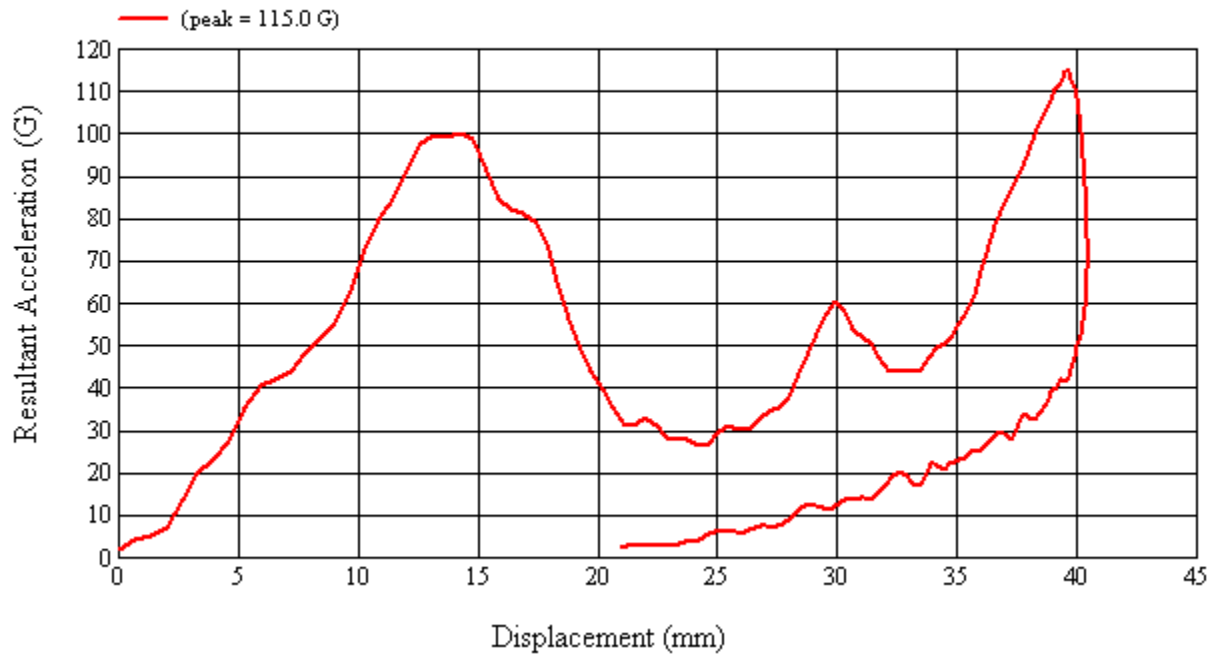
Recorded By: *Kevin D. McLean* Approved By*: *Richard I. Smith* Date: 4/15/2011

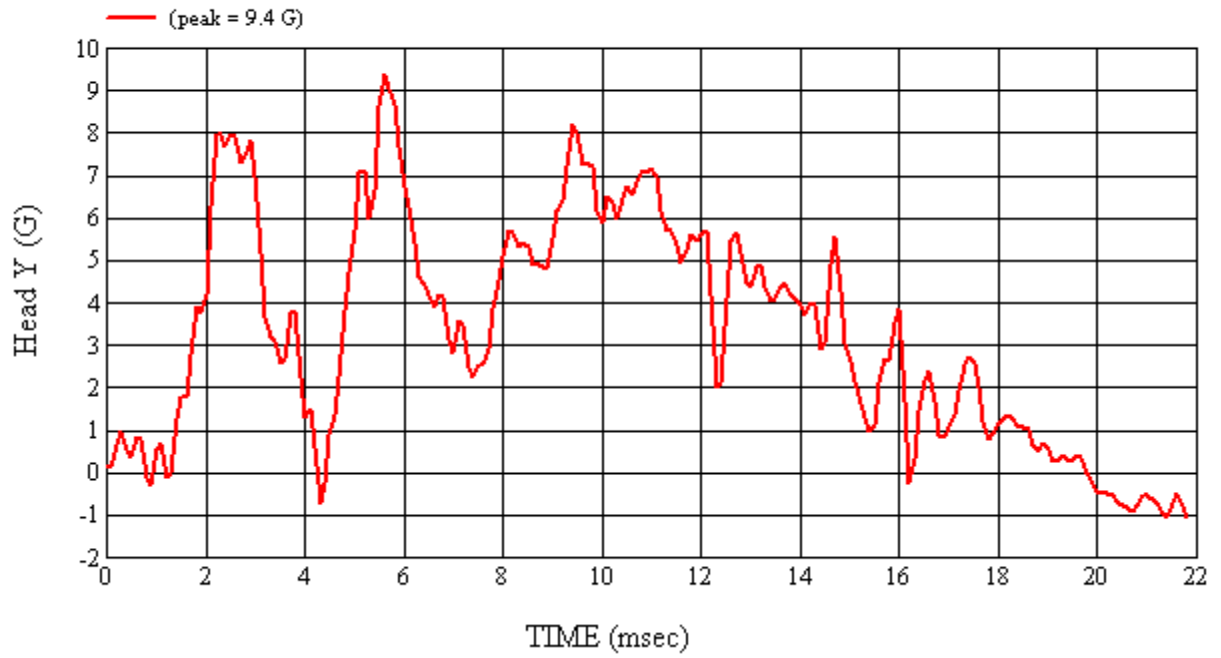
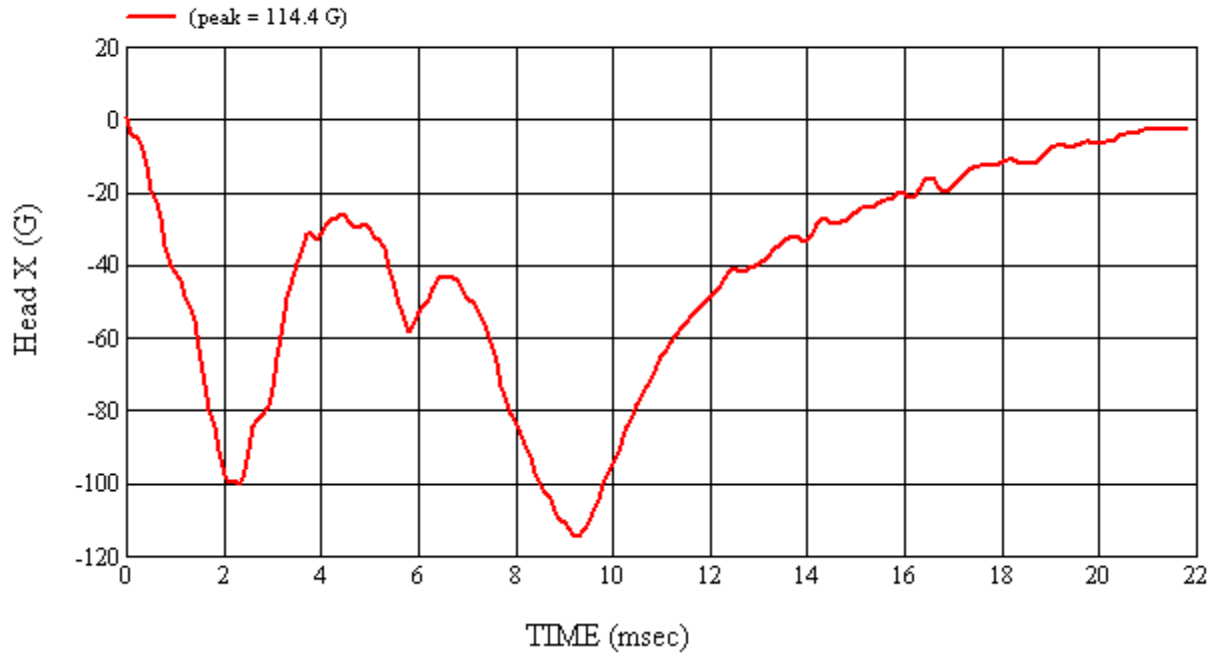
*Only necessary for NHTSA (Government) Compliance testing.

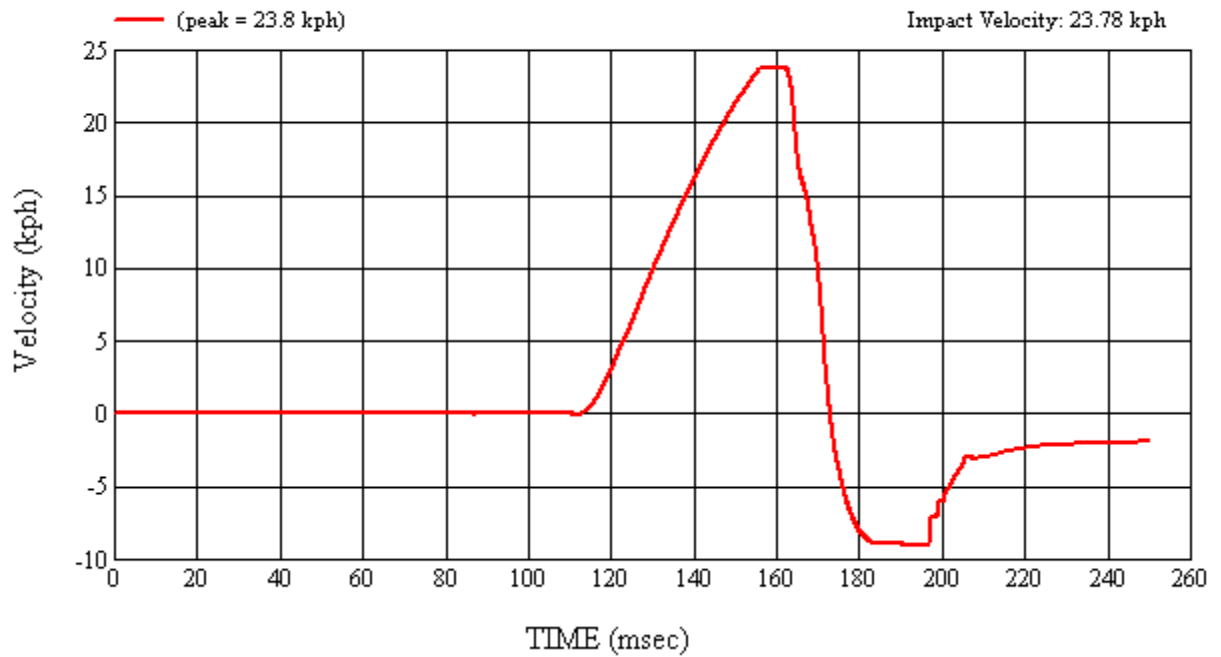
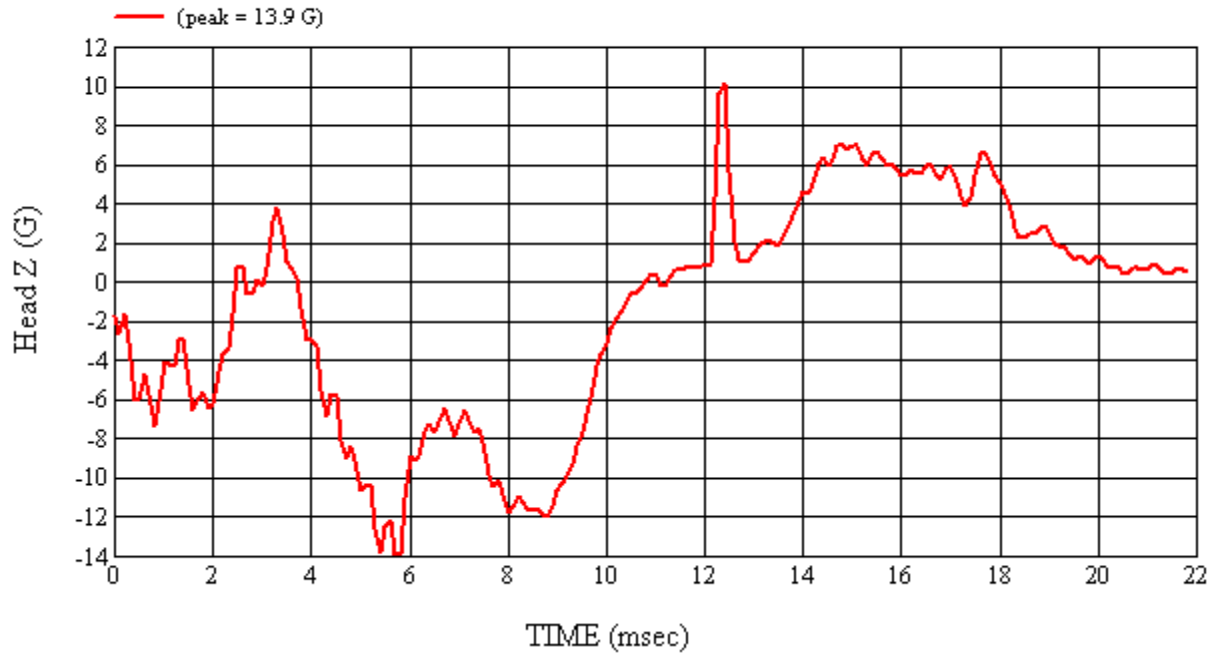
MGA Test #: U11115

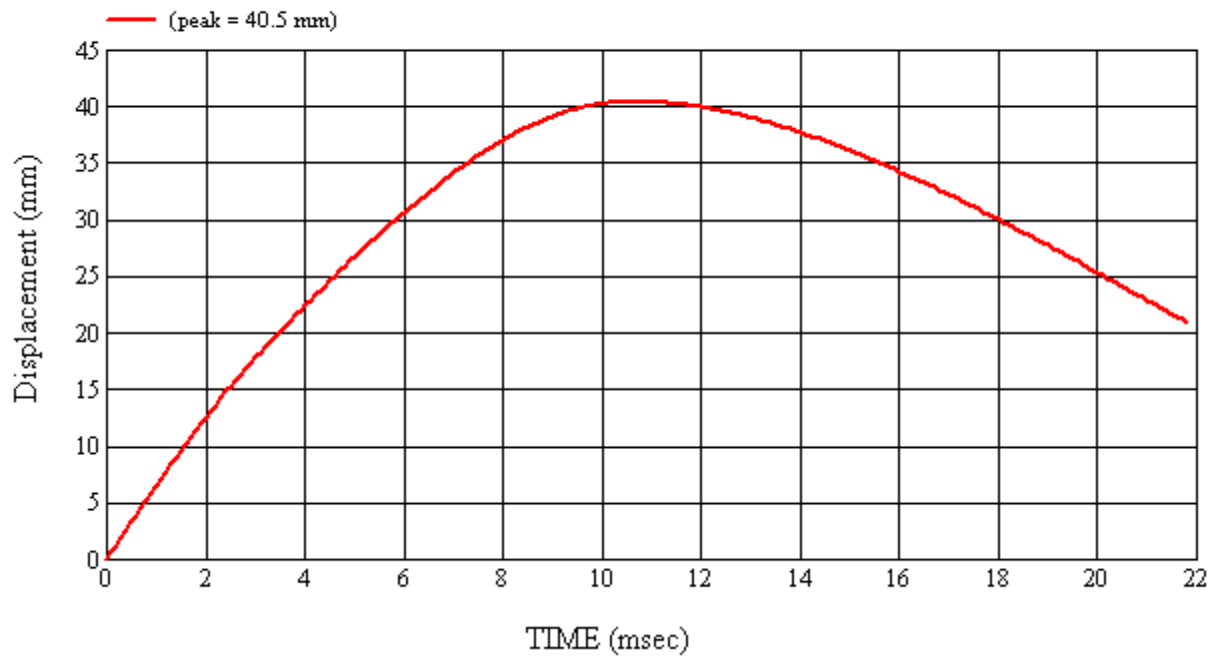
Target Location: BP4, Right Side

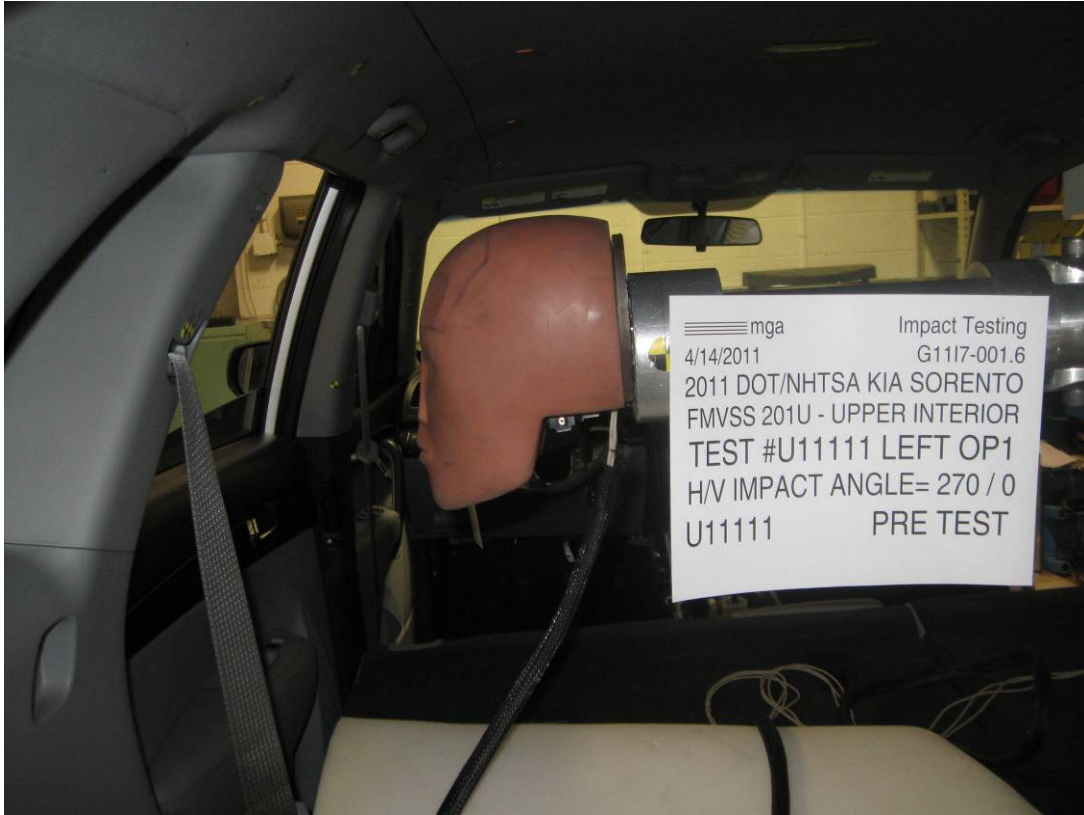
Test Date: 4/15/2011

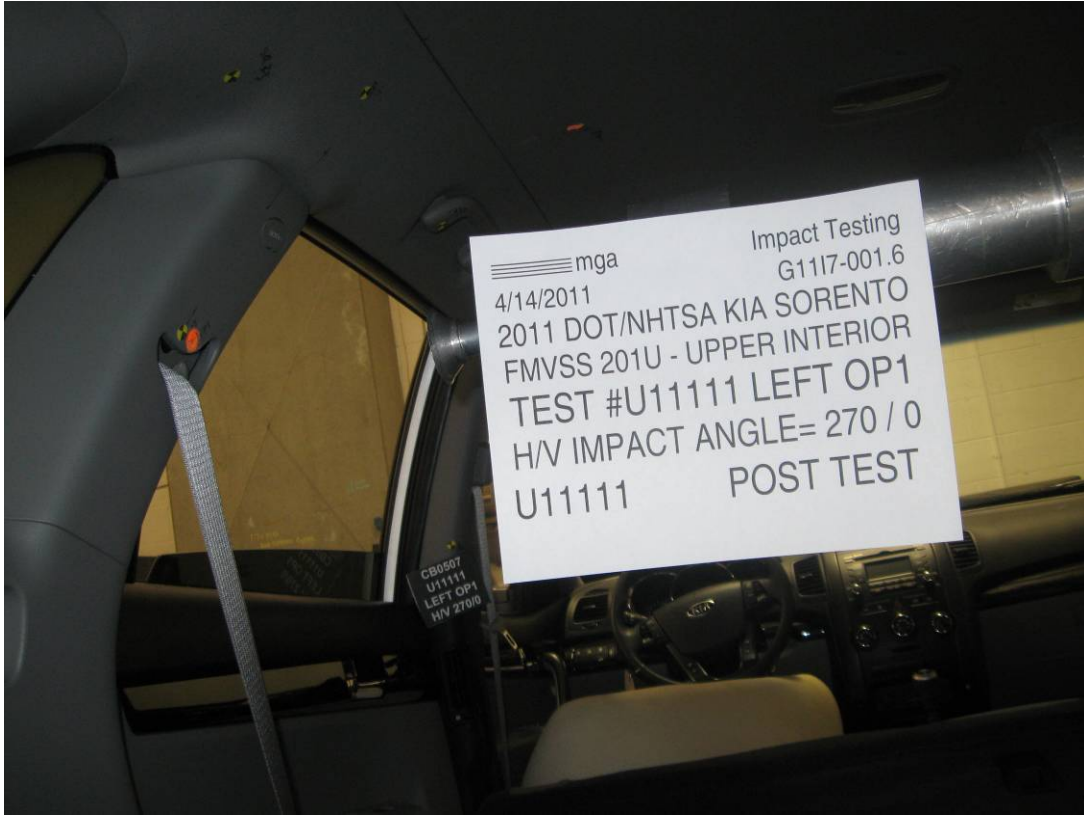


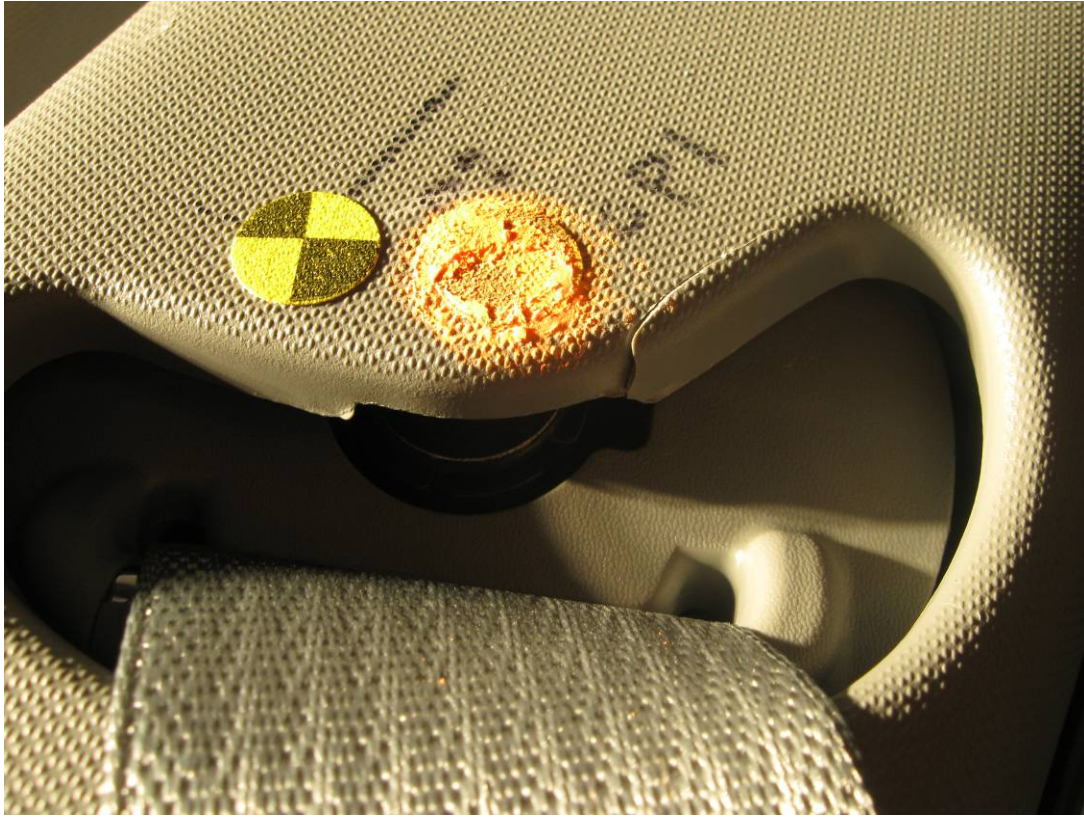












==== mga

Impact Testing

4/14/2011

G1117-001.6

2011 DOT/NHTSA KIA SORENTO

FMVSS 201U - UPPER INTERIOR

TEST #U11111 LEFT OP1

H/V IMPACT ANGLE= 270 / 0

U11111

POST TEST

SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.6 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Sorento

GENERAL TEST PARAMETERS:

Test Number:#U11111
 Target (Vehicle Side): OP1Left Temperature:21.7C
 MGA Test Reference No.:U11111 Humidity:32.5%
 Approach Horizontal Angles:270° Time of Test:3:22:36 PM
 Approach Vertical Angles:0° FMH Serial No:[035]
 Additional Description:

TEST RESULTS:



HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
599	573	7.8	23.9	22	7 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-95.8	1.07	1.07
Y	6	J22664	94.2	0.85	0.85
Z	7	J35924	92.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

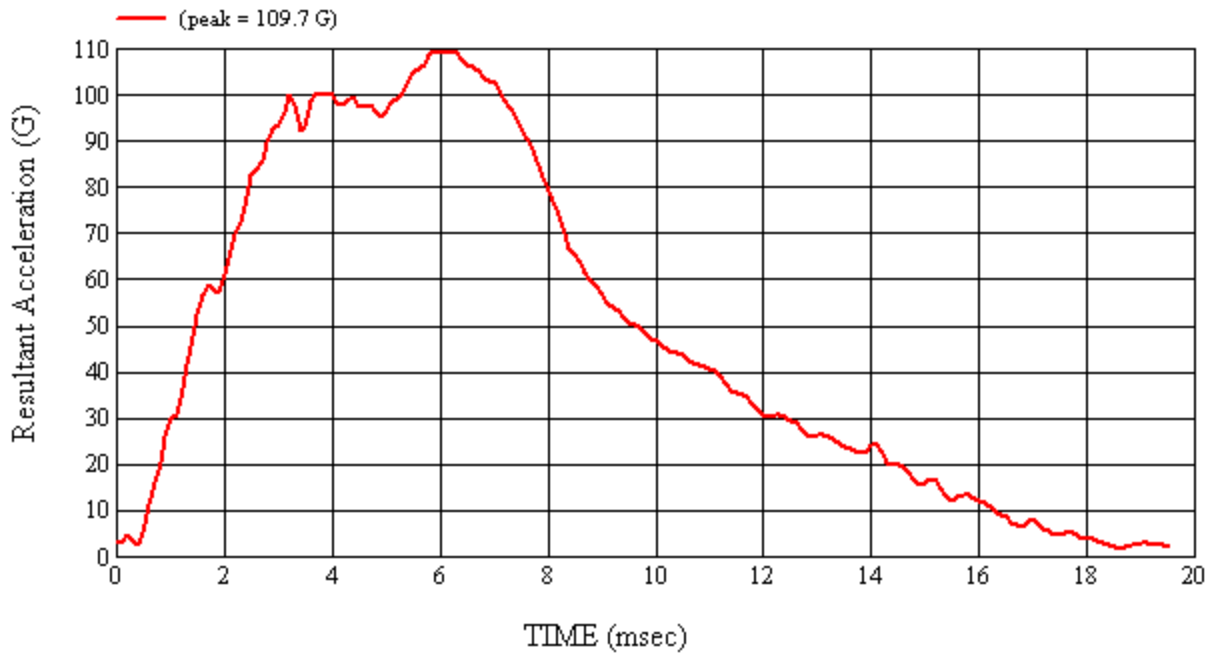
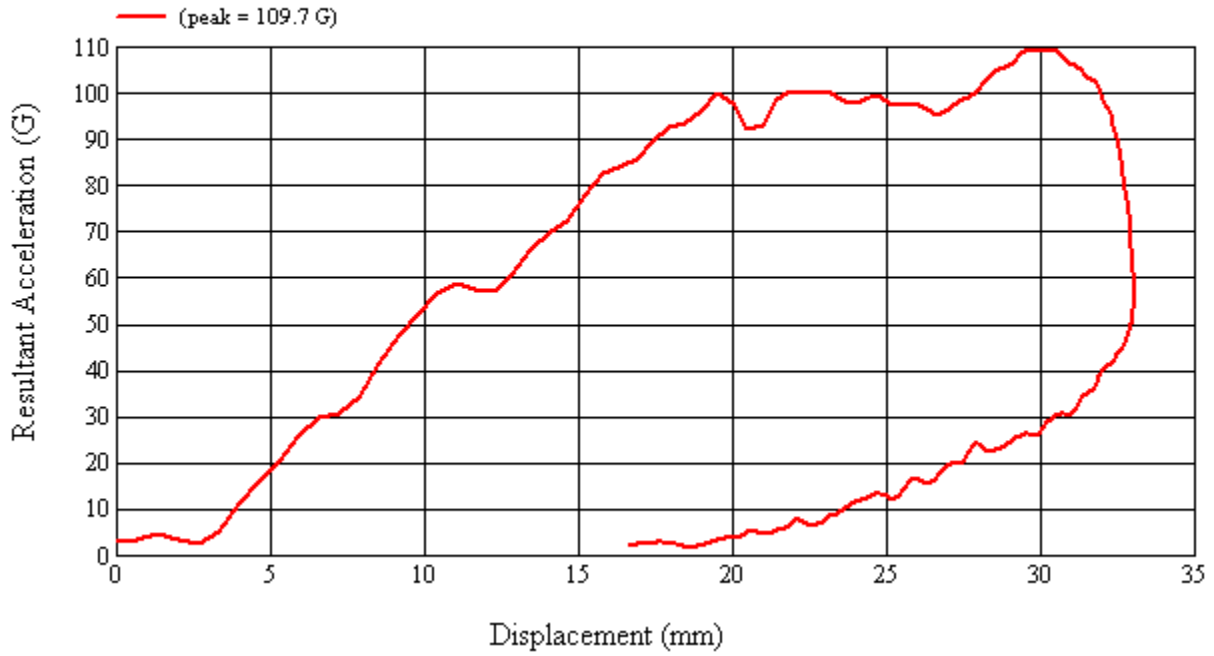
Cracked trim.

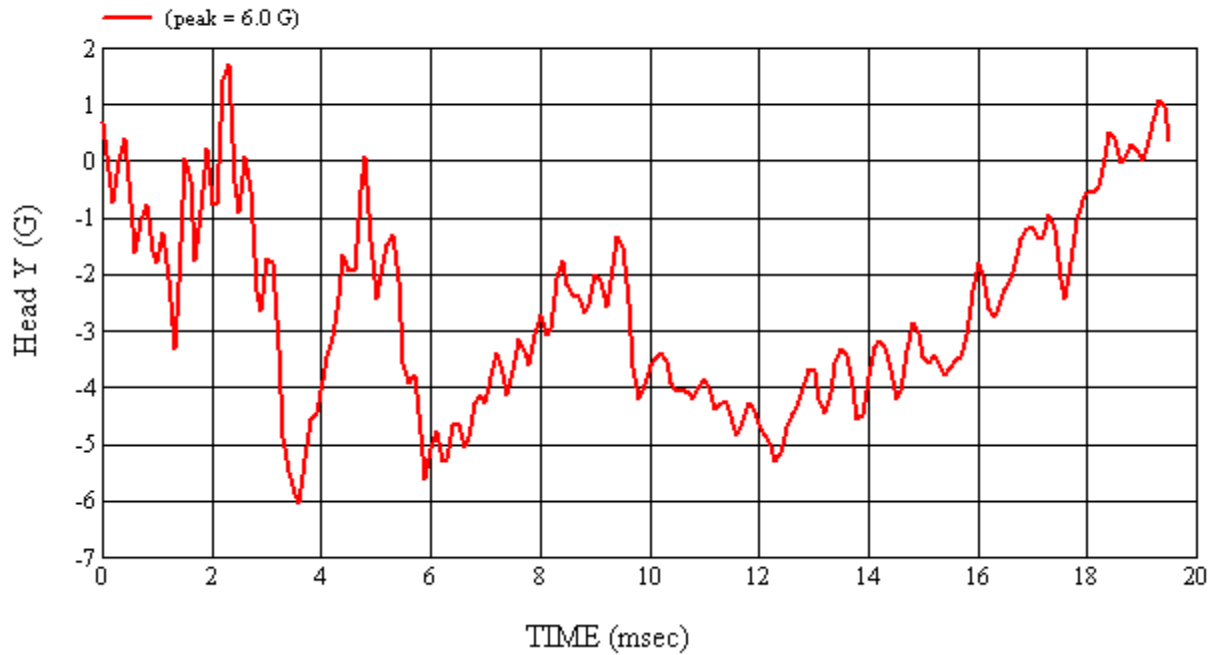
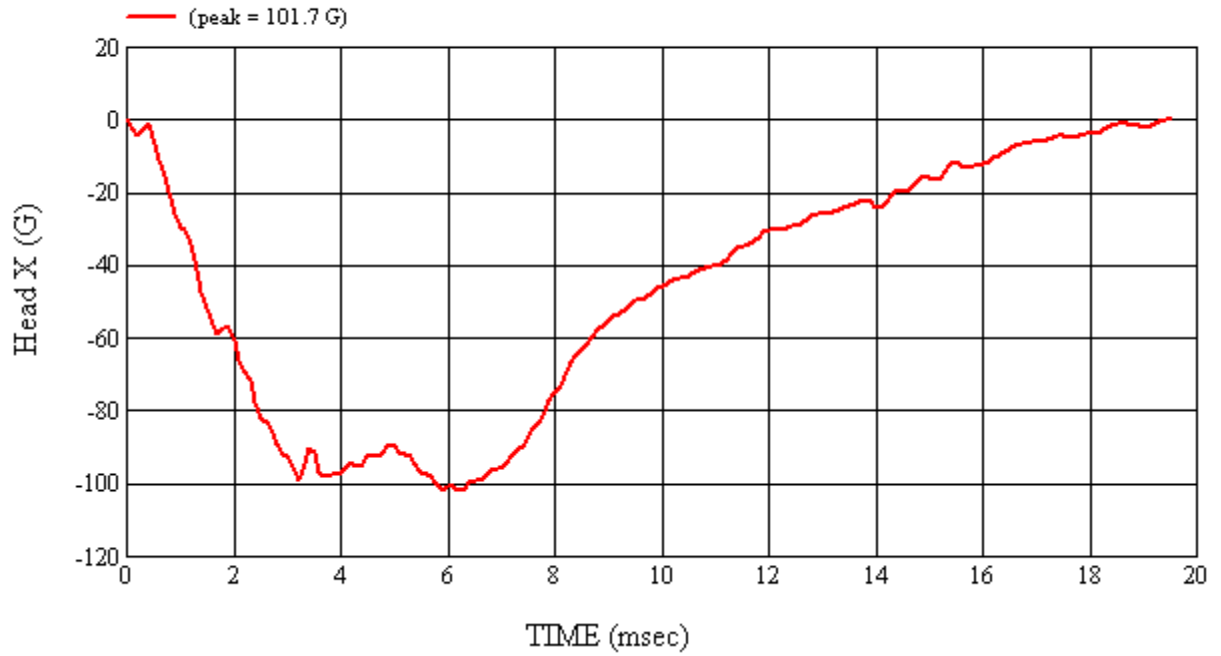
Recorded By:  Approved By*:  Date: 4/14/2011
 *Only necessary for NHTSA (Government) Compliance testing.

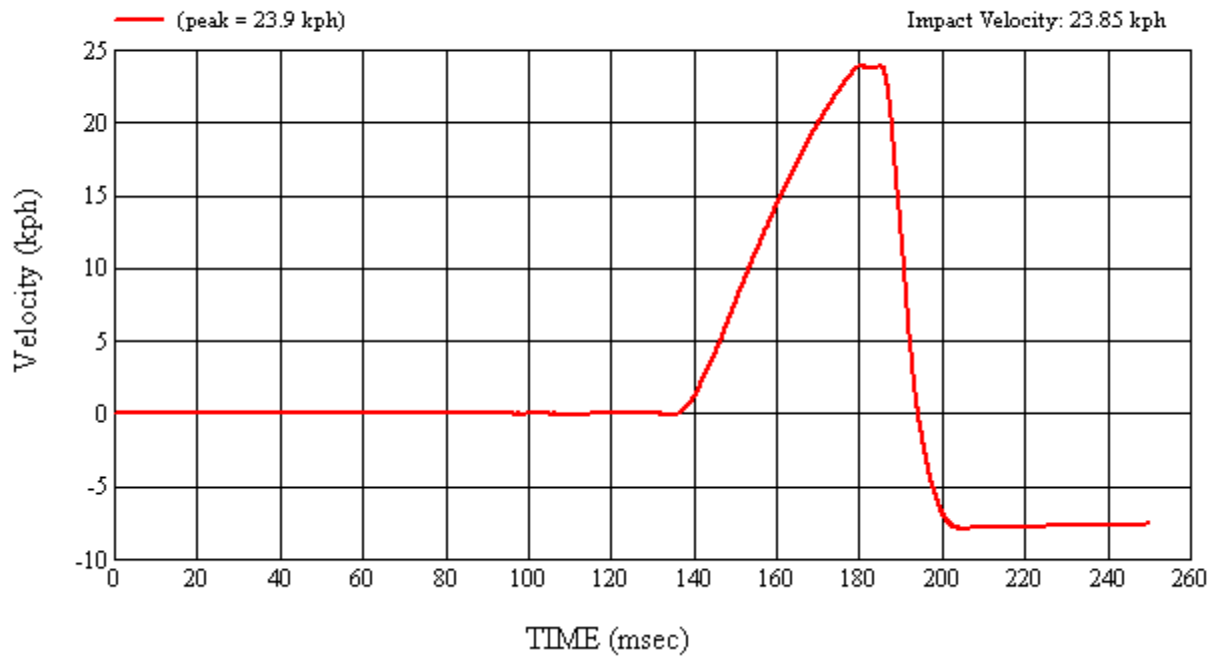
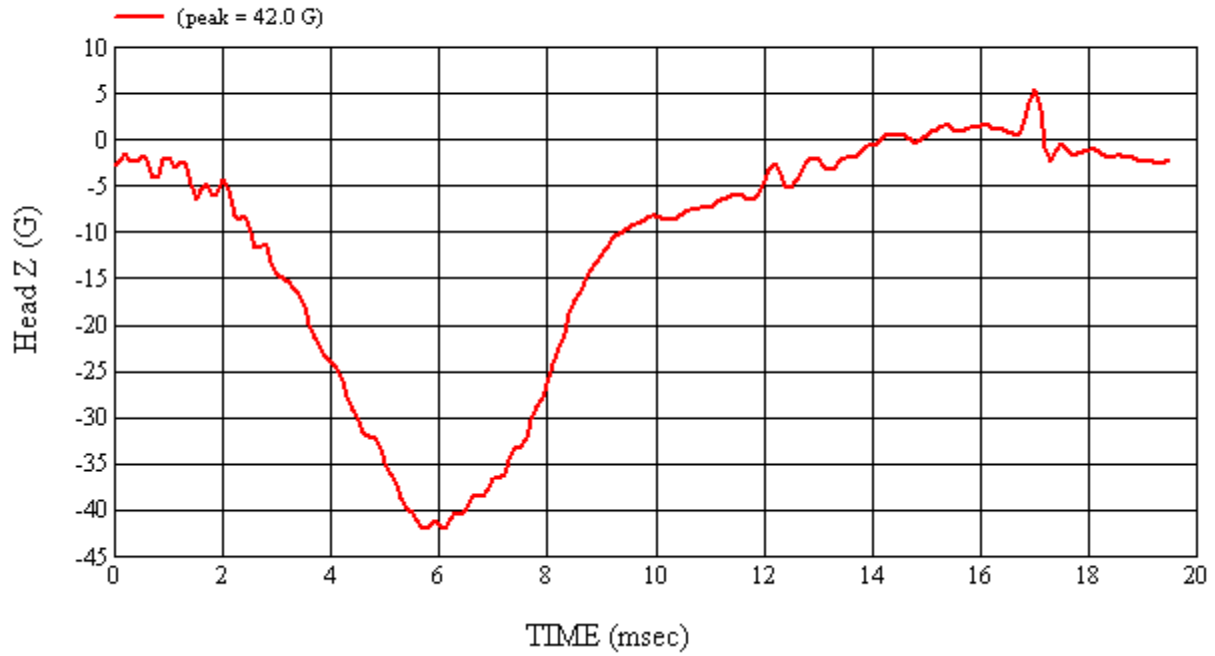
MGA Test #: U11111

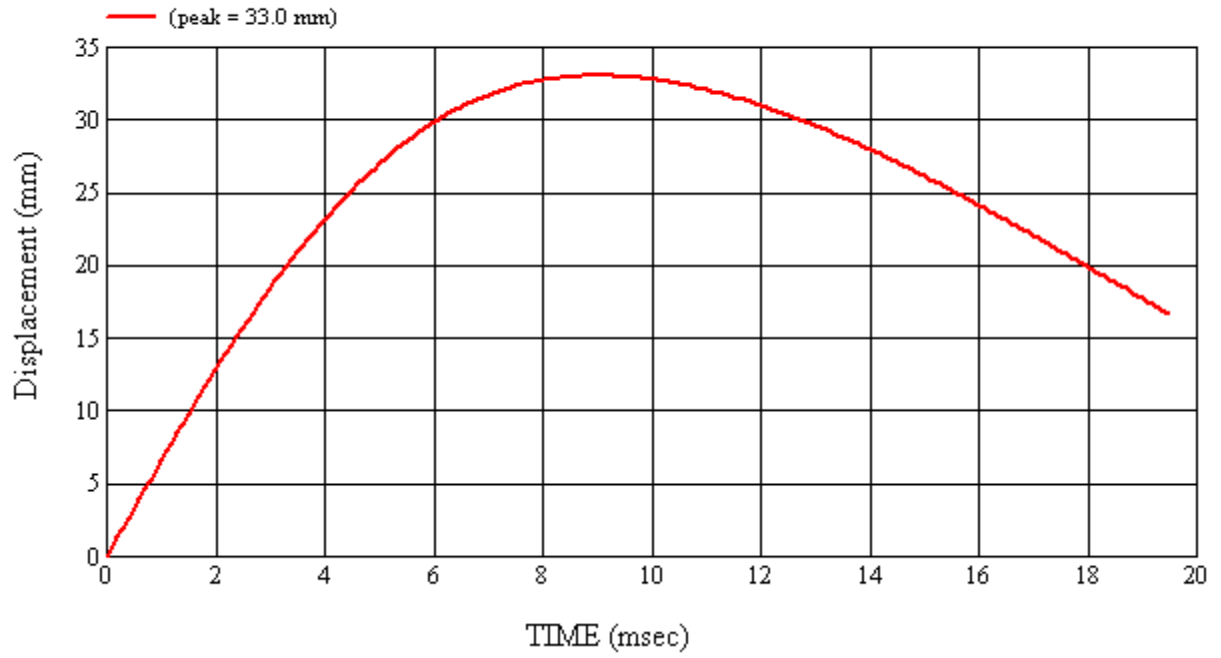
Target Location: OPI, Left Side

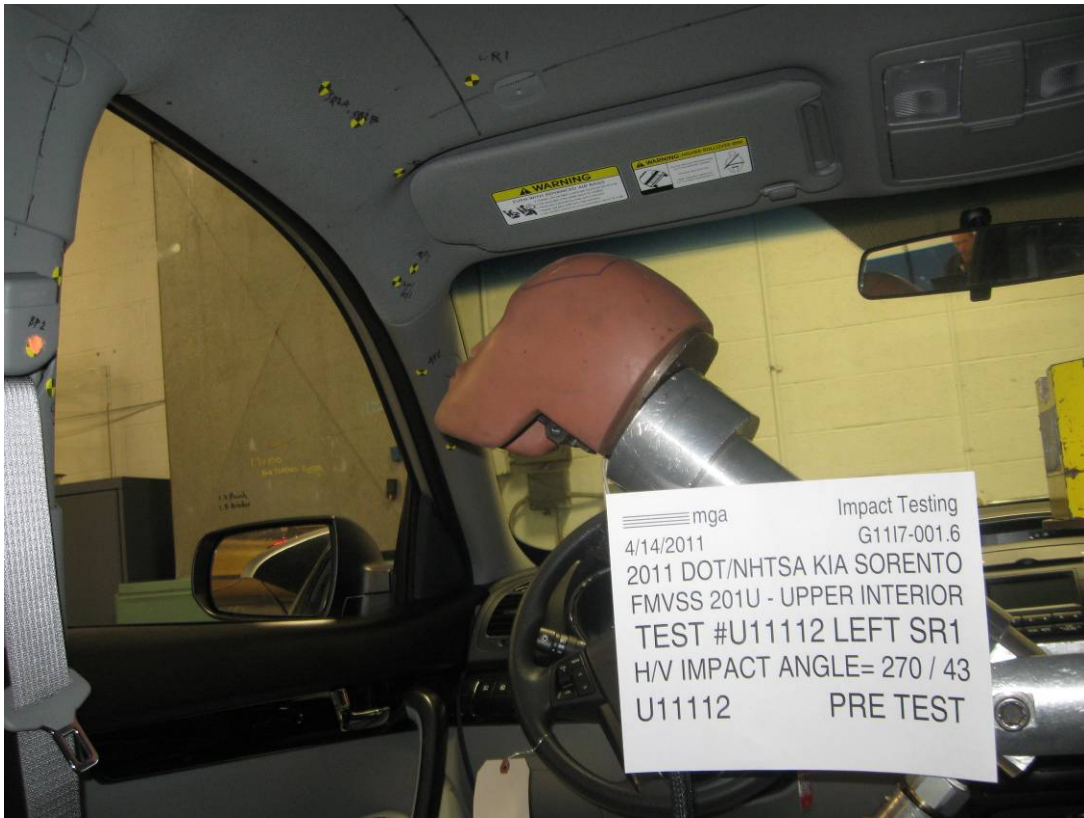
Test Date: 4/14/2011



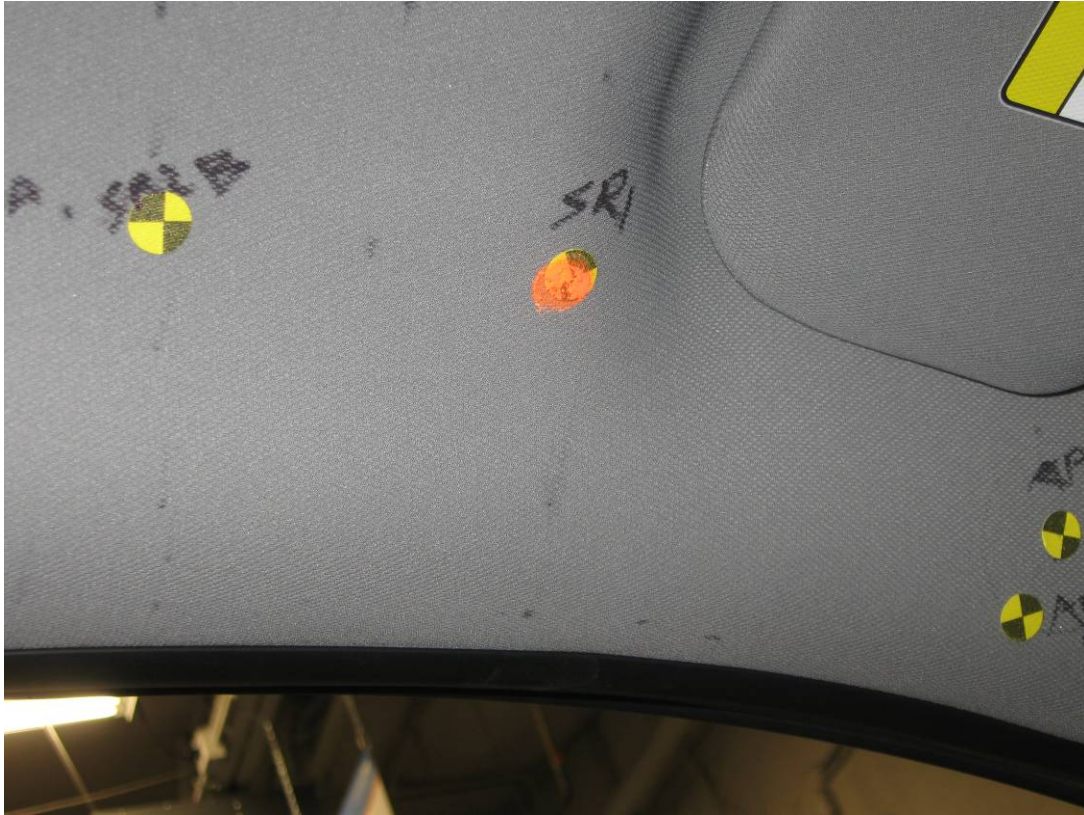












SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.6 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Sorento

GENERAL TEST PARAMETERS:

Test Number:#U11112

Target (Vehicle Side): SR1Left

Temperature:21.7C

MGA Test Reference No.:U11112

Humidity:32.5%

Approach Horizontal Angles:270°

Time of Test:4:23:10 PM

Approach Vertical Angles:43°

FMH Serial No:[037]

Additional Description:

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
573	538	4.3	18.9	36	9 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J32177	-113.7	1.07	1.07
Y	6	J14103	93.9	0.85	0.85
Z	7	J35800	97.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

No visible damage.

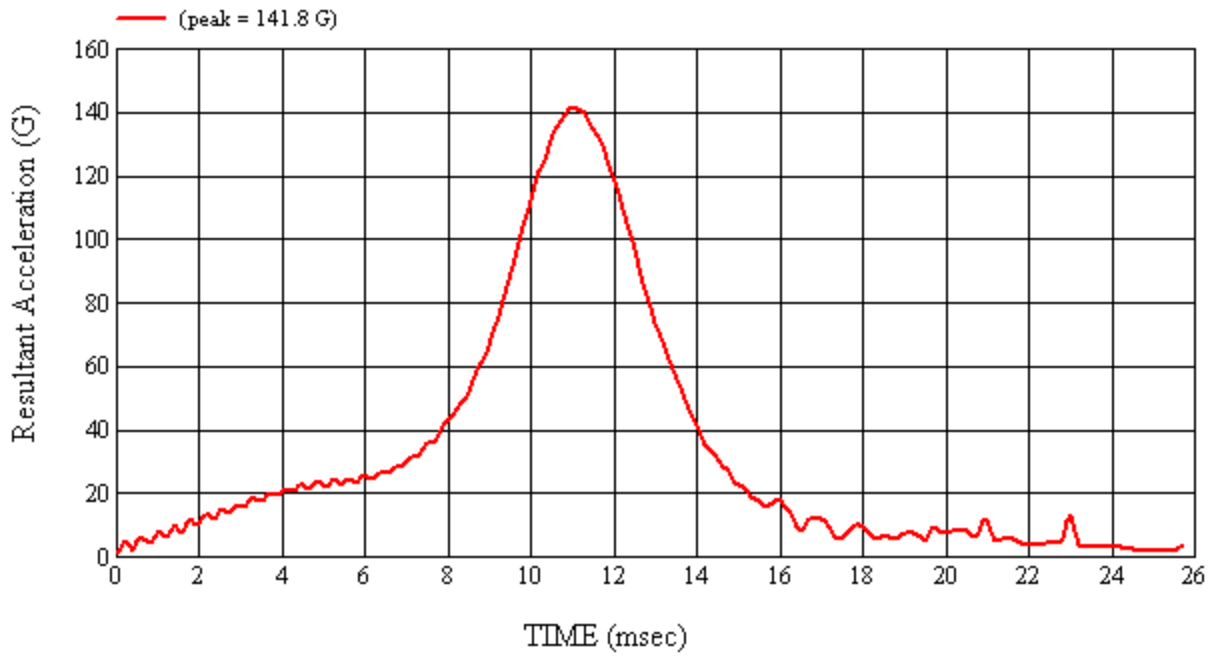
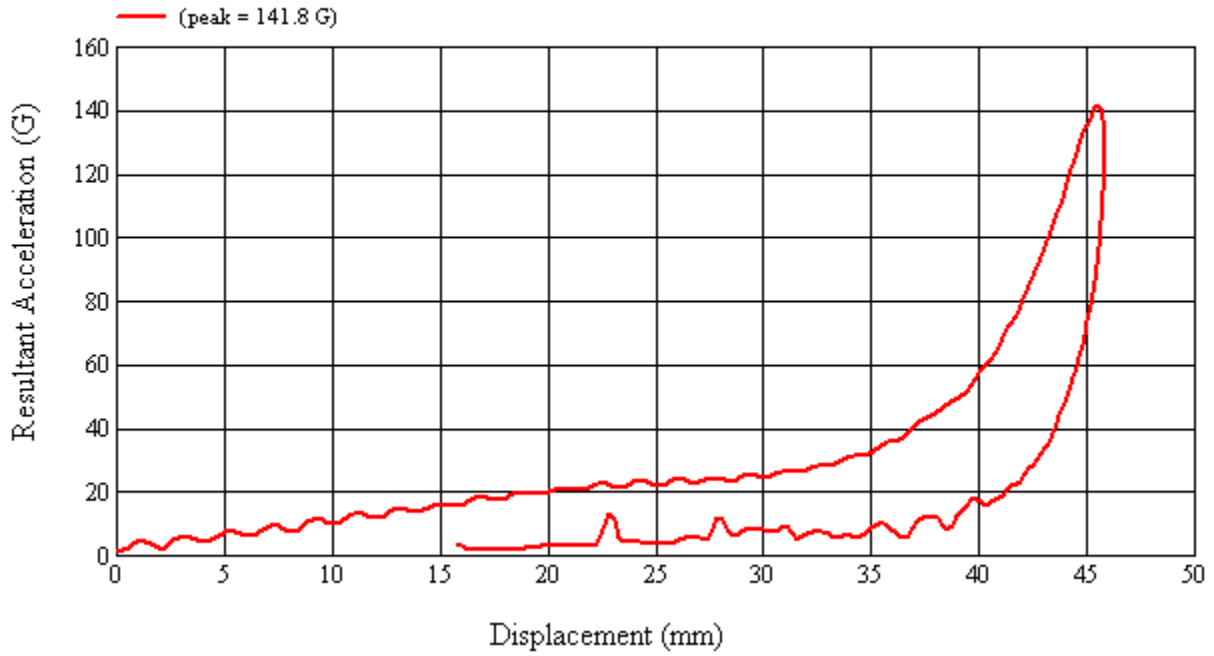
Recorded By: *Kevin D. McLean* Approved By*: *Richard I. Smith* Date: 4/14/2011

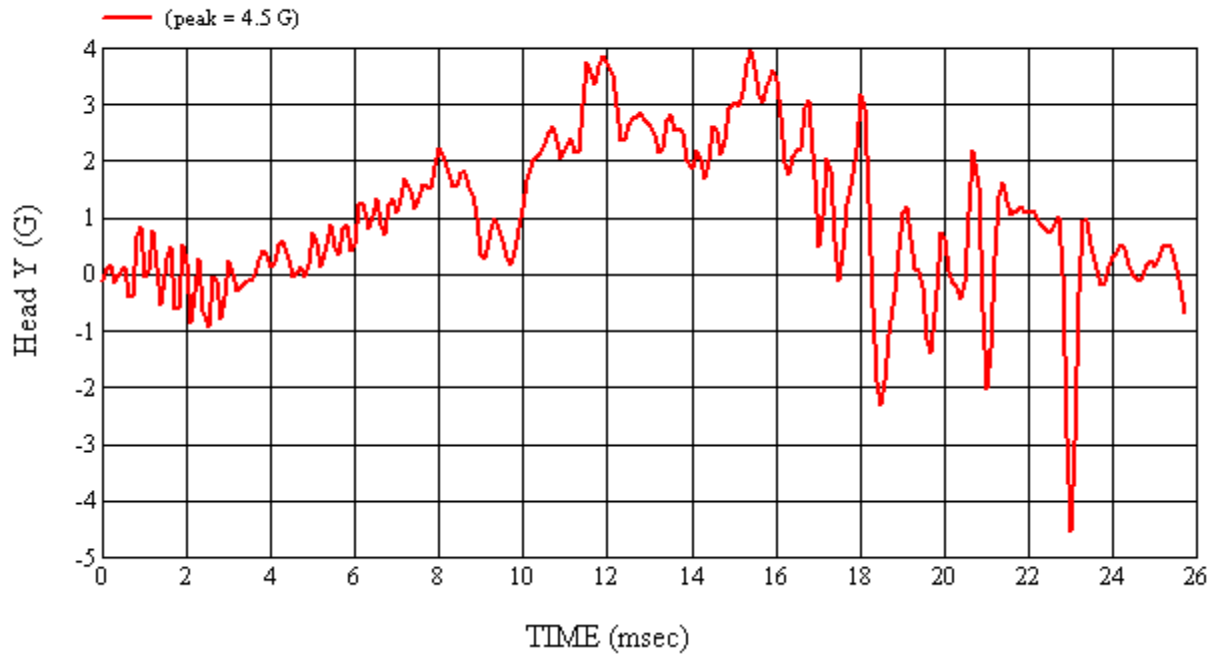
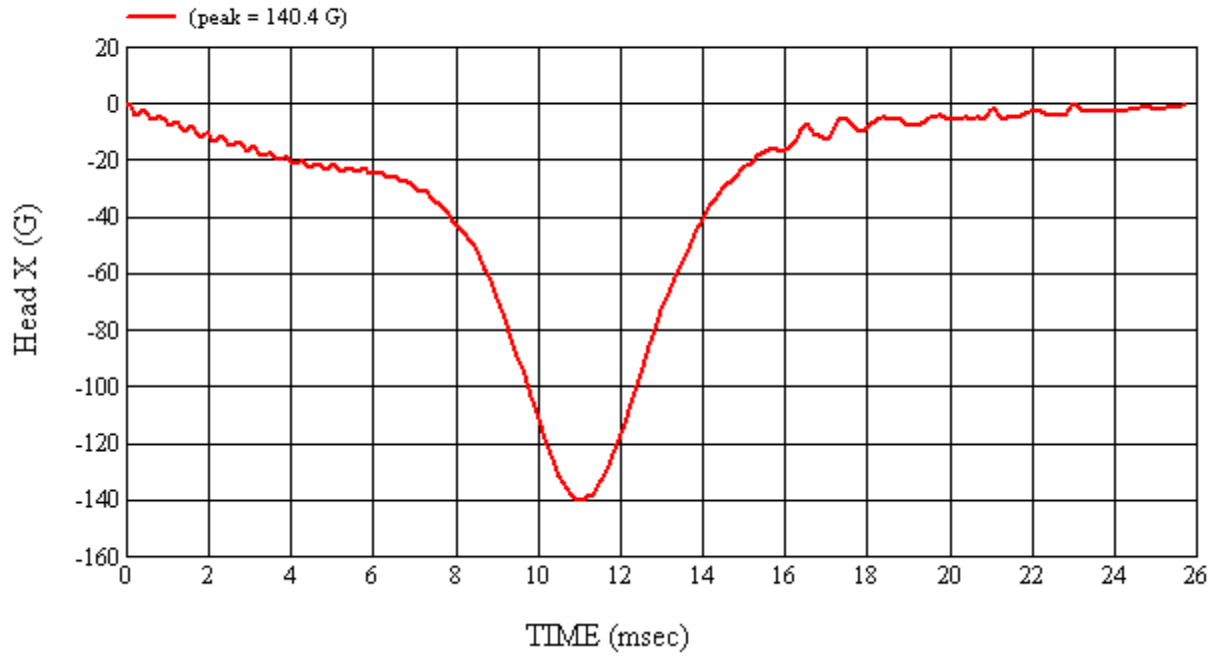
*Only necessary for NHTSA (Government) Compliance testing.

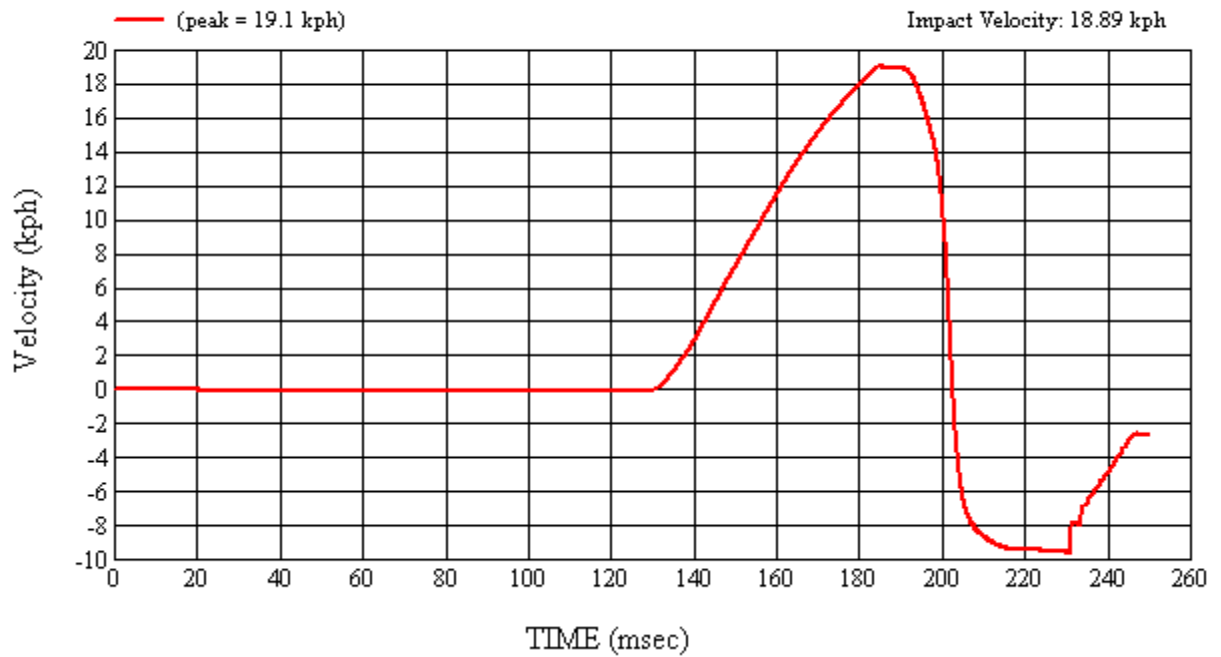
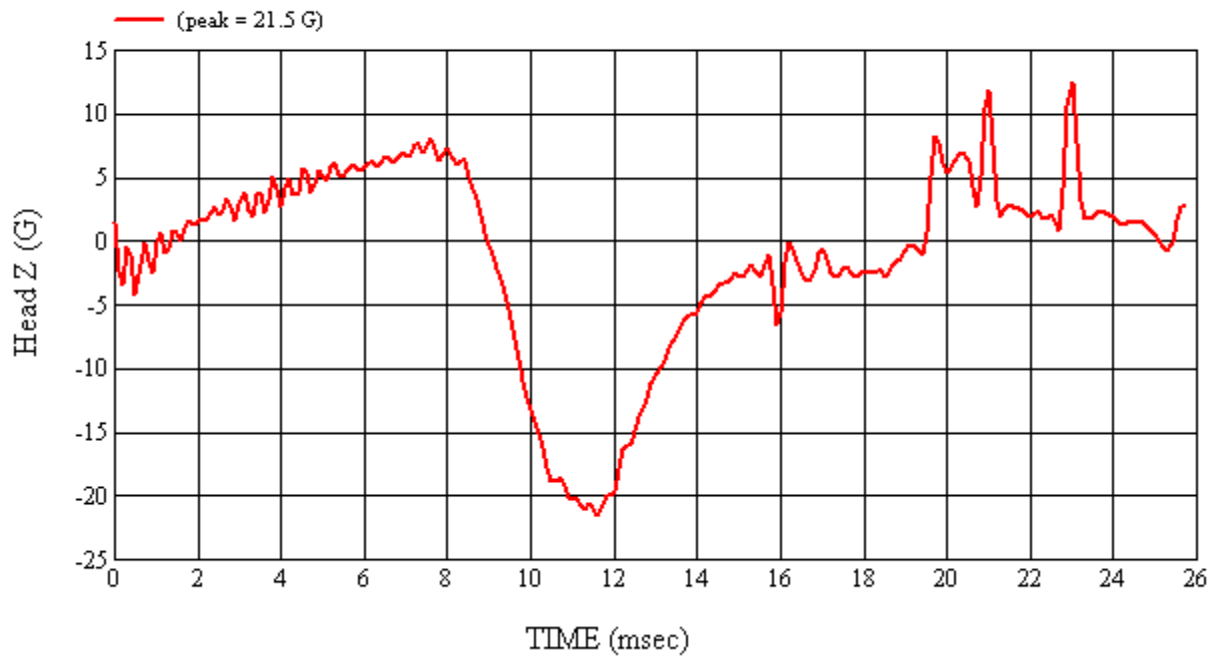
MGA Test #: U11112

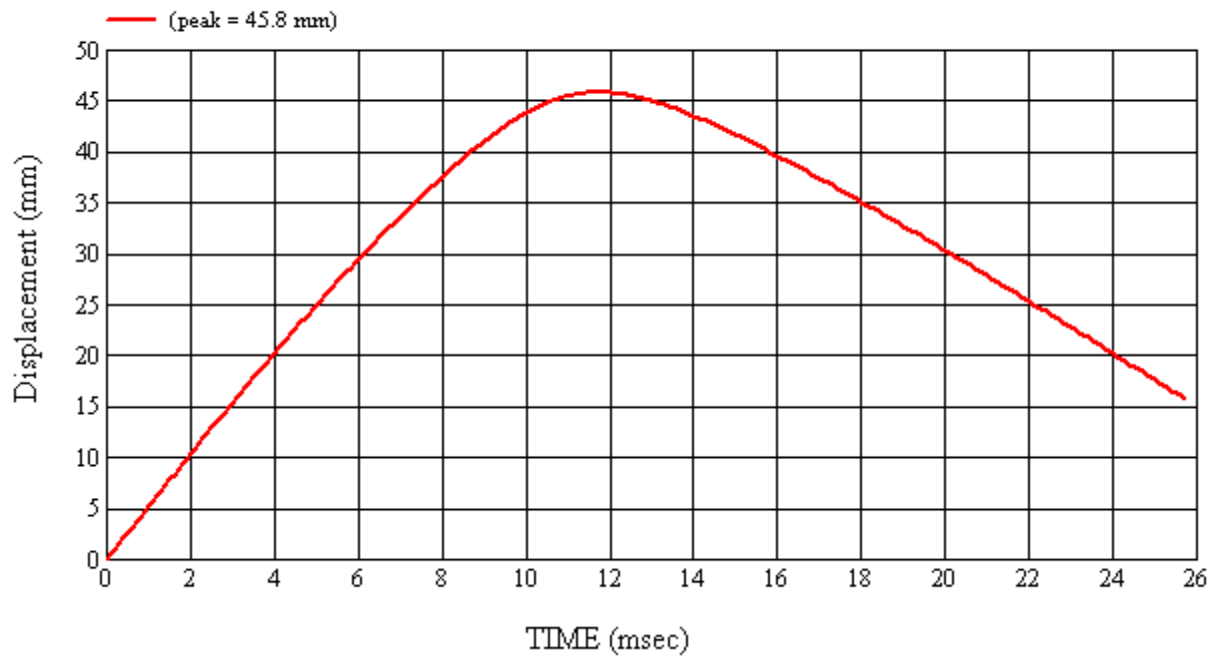
Target Location: SR1, Left Side

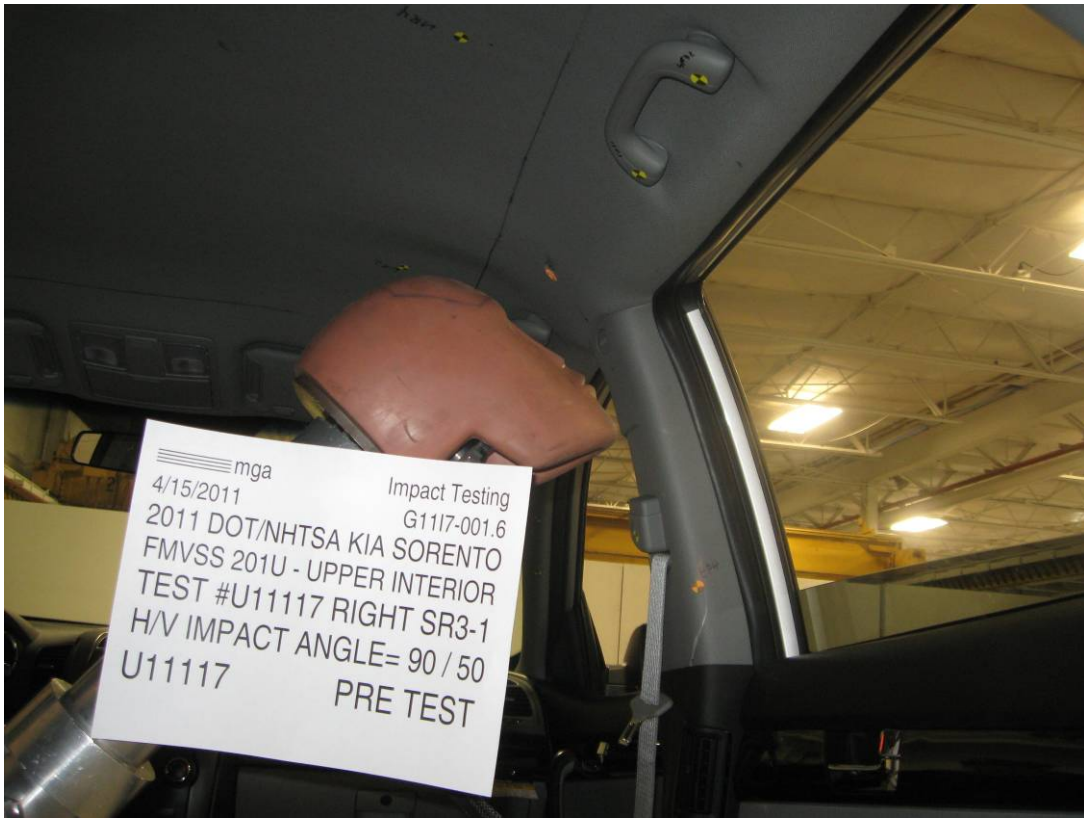
Test Date: 4/14/2011

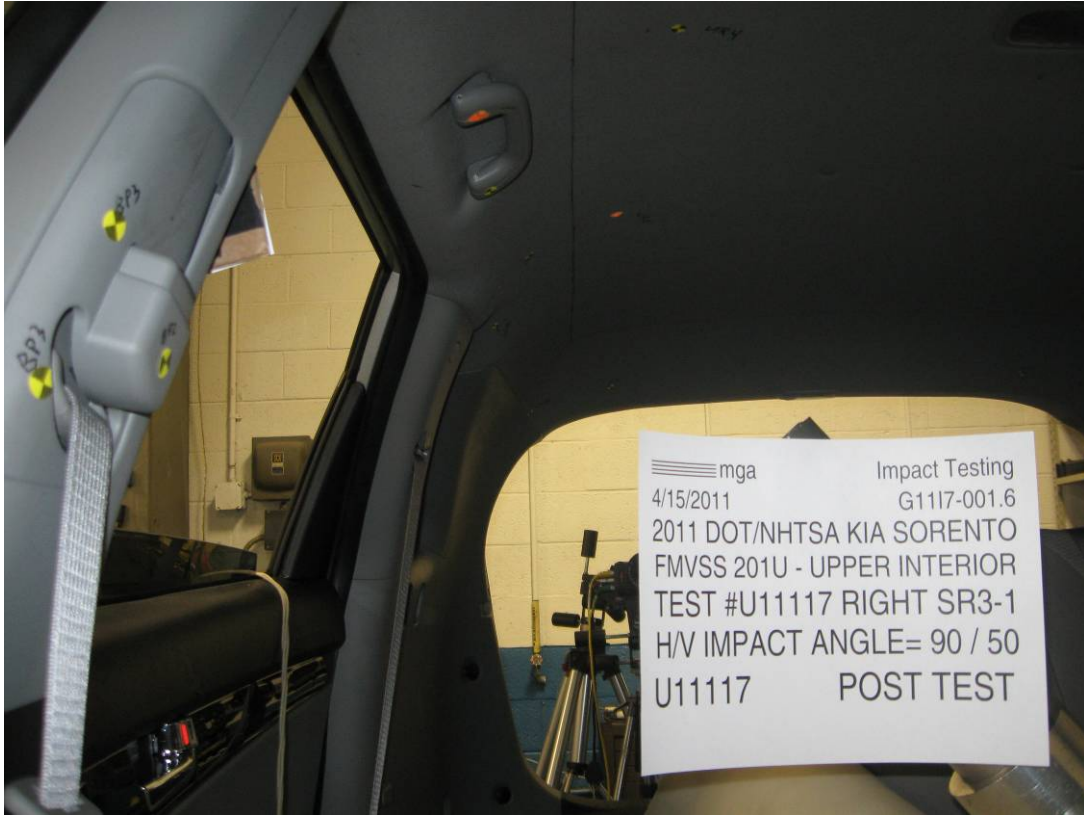


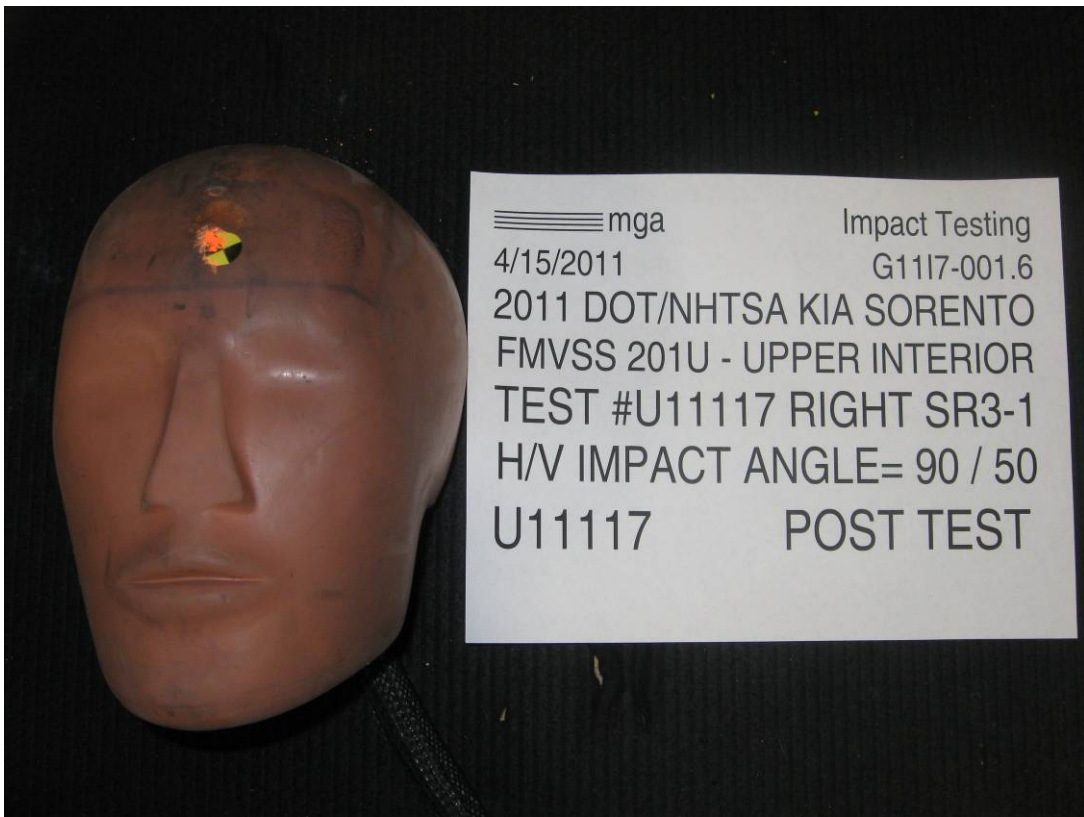












SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.6 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Sorento

GENERAL TEST PARAMETERS:

Target (Vehicle Side): SR3-1Right

MGA Test Reference No.:U11117

Approach Horizontal Angles:90°

Approach Vertical Angles:50°

Additional Description:

Test Number:#U11117

Temperature:21.8C

Humidity:26.9%

Time of Test:1:55:47 PM

FMH Serial No:[035]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
332	219	10	19.1	14	8 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-95.8	1.07	1.07
Y	6	J22664	94.2	0.85	0.85
Z	7	J35924	92.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

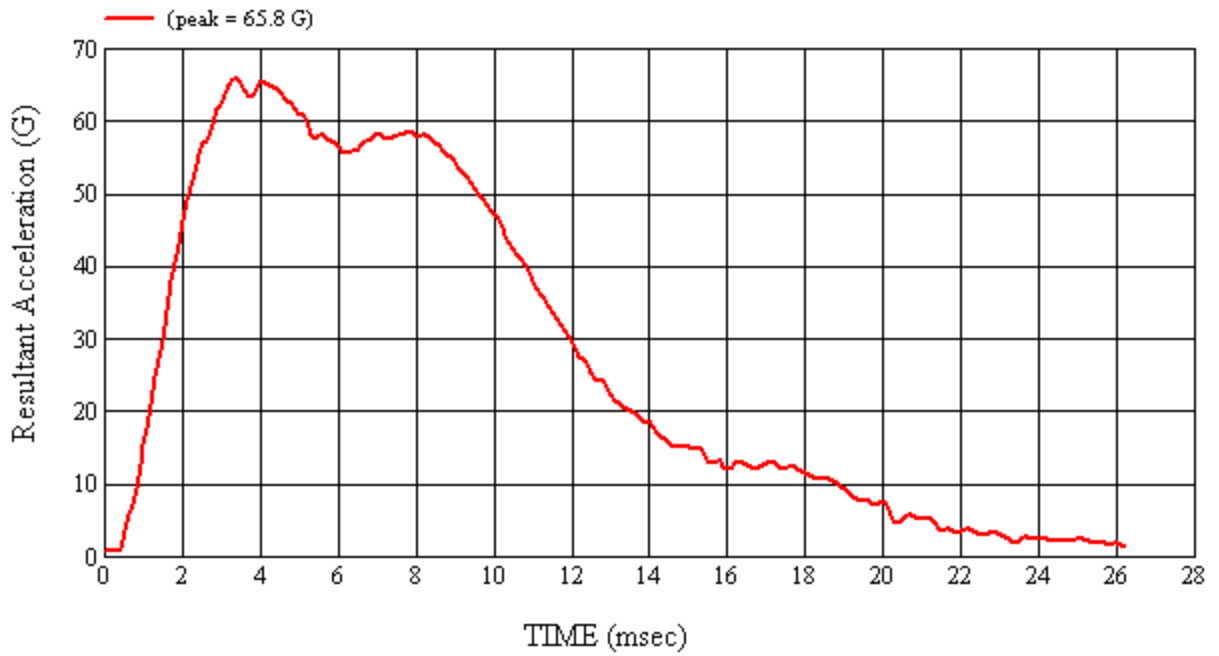
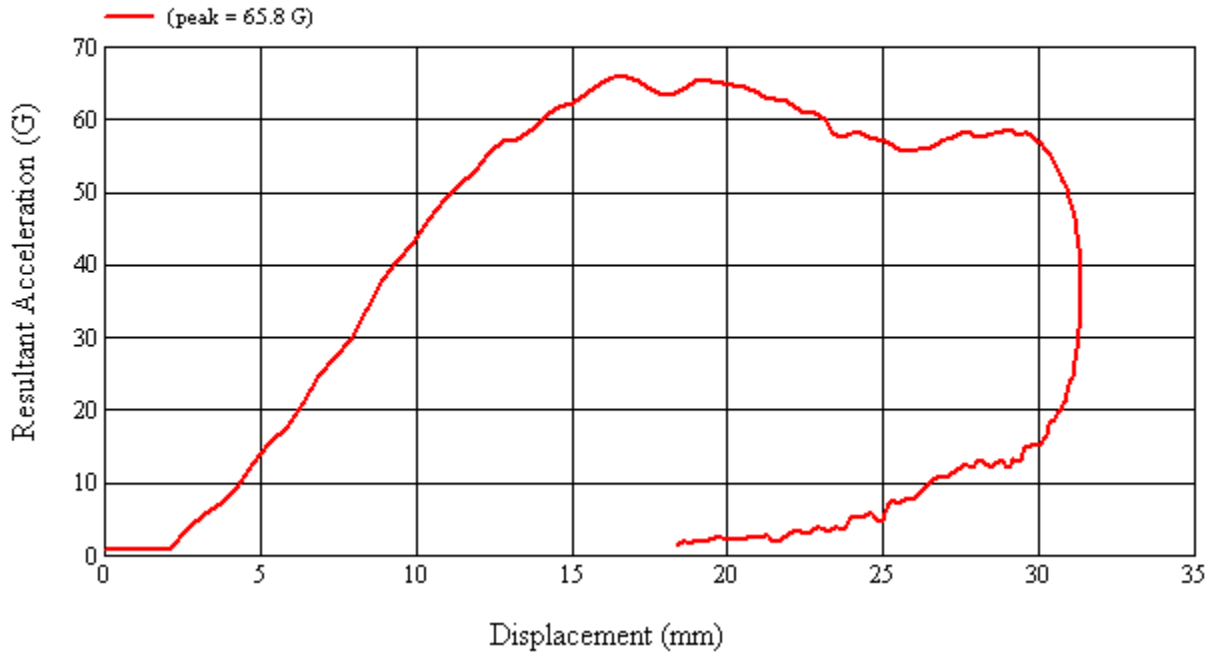
No visible damage.

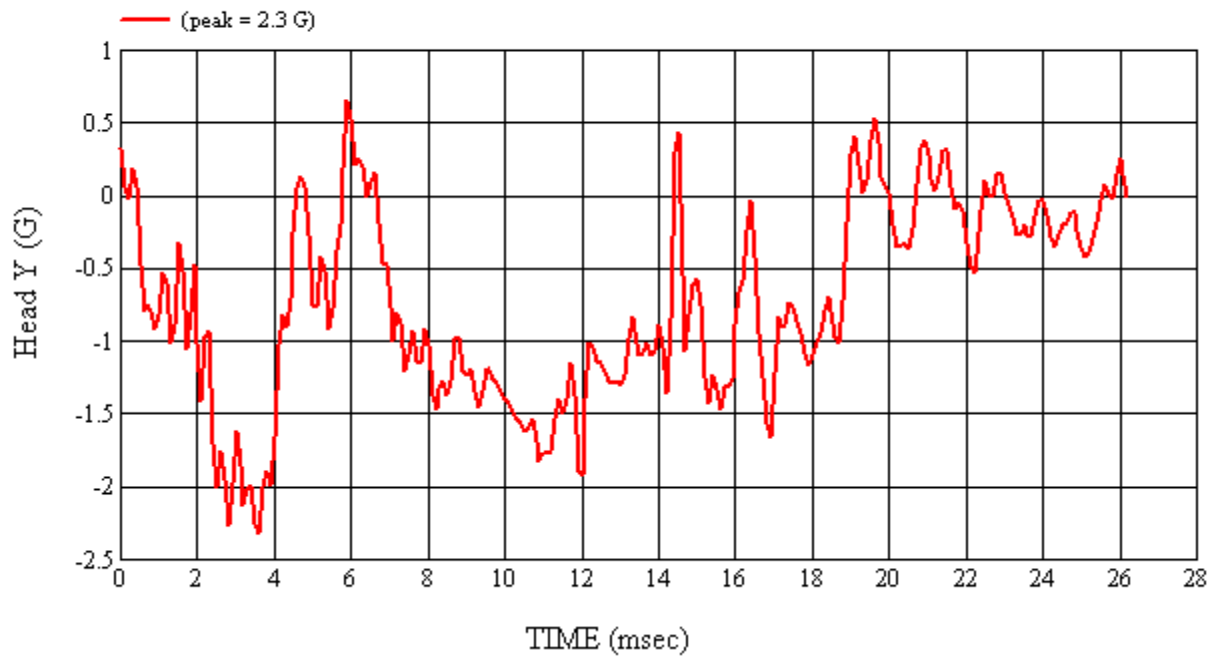
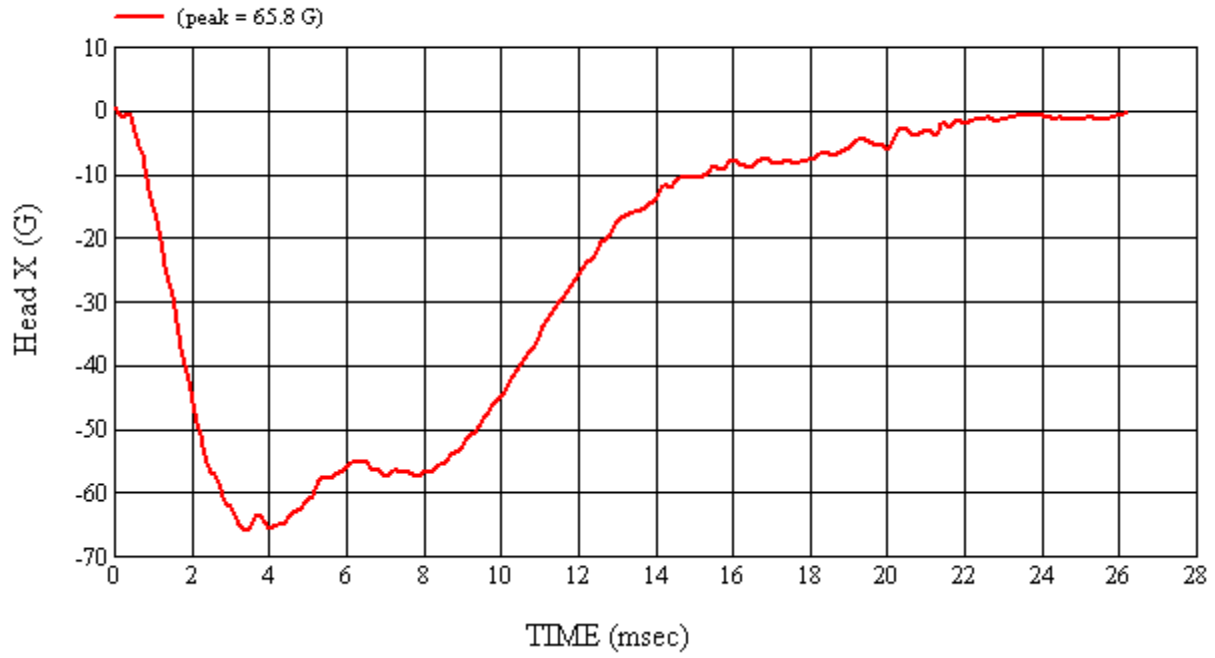
Recorded By: *Kevin D. McFerran* Approved By*: *Arthur I. Smith* Date: 4/15/2011
 *Only necessary for NHTSA (Government) Compliance testing.

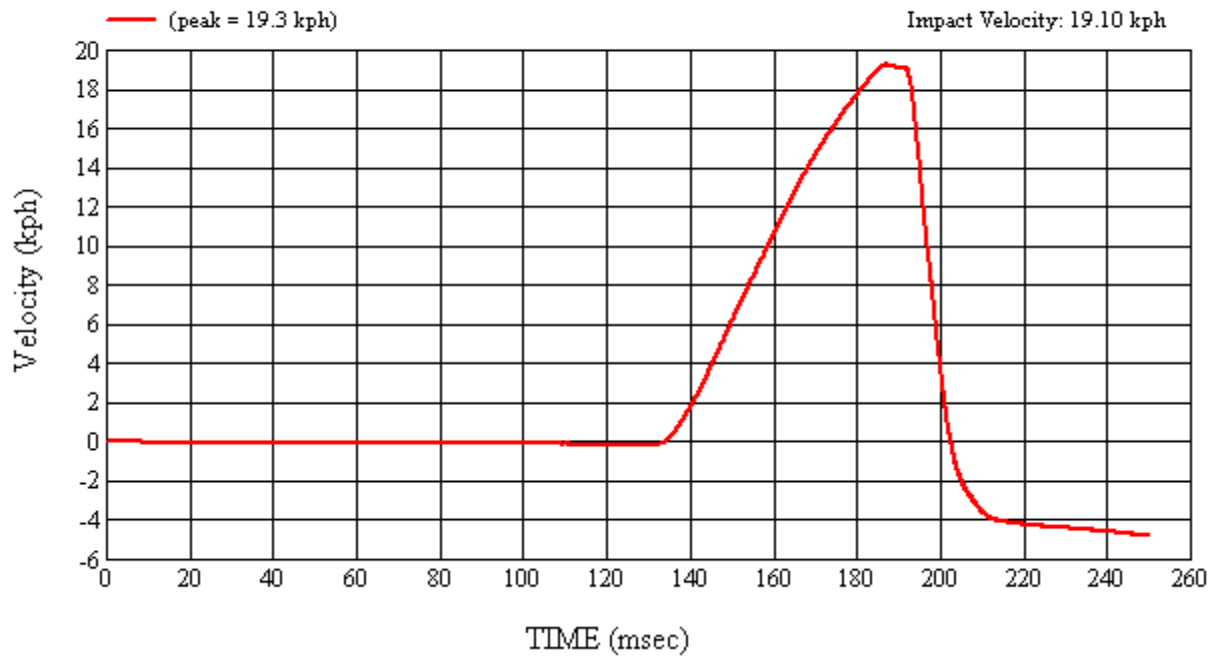
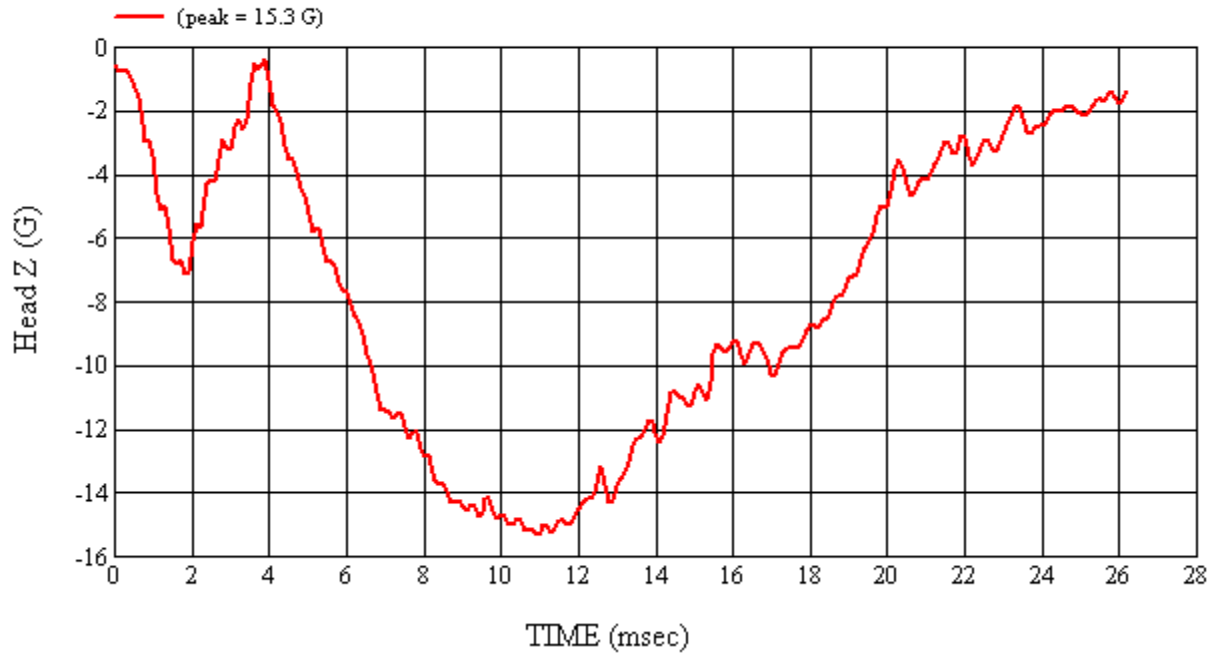
MGA Test #: U11117

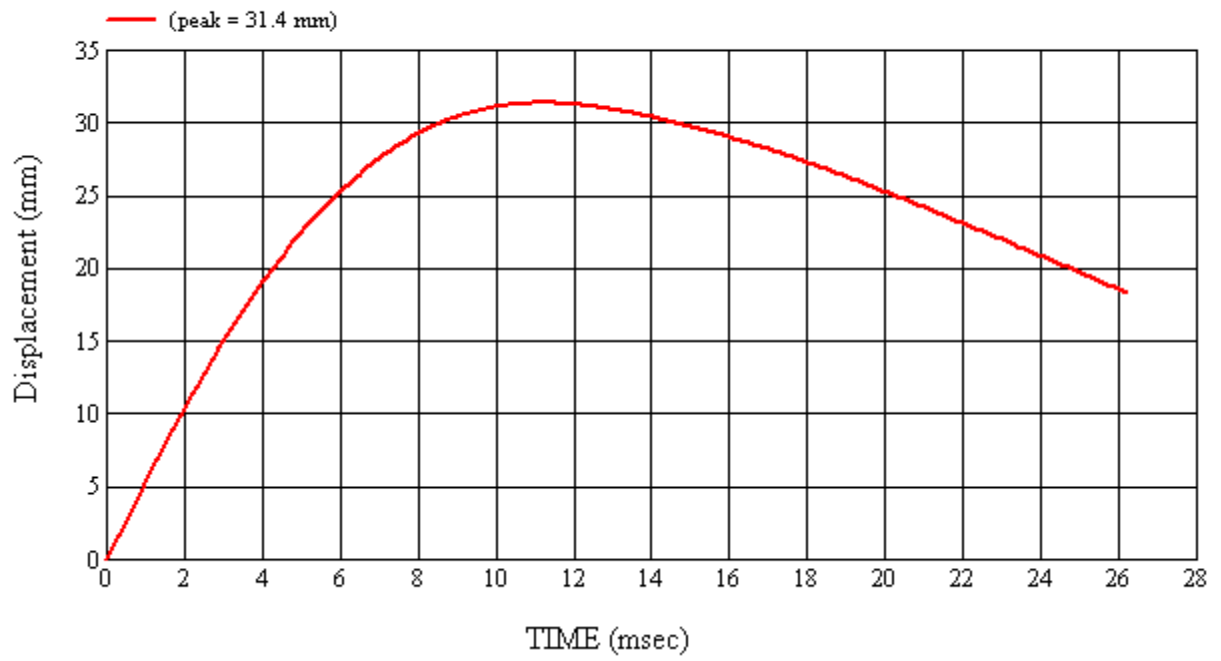
Target Location: SR3-1, Right Side

Test Date: 4/15/2011

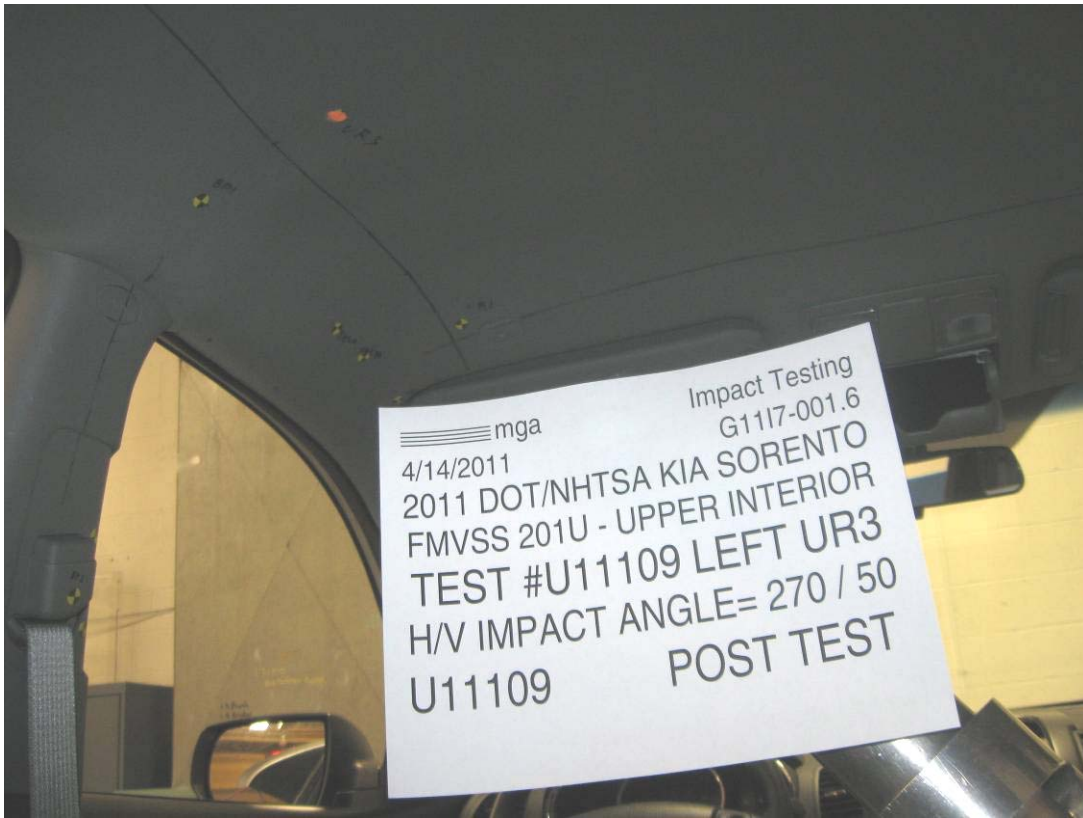




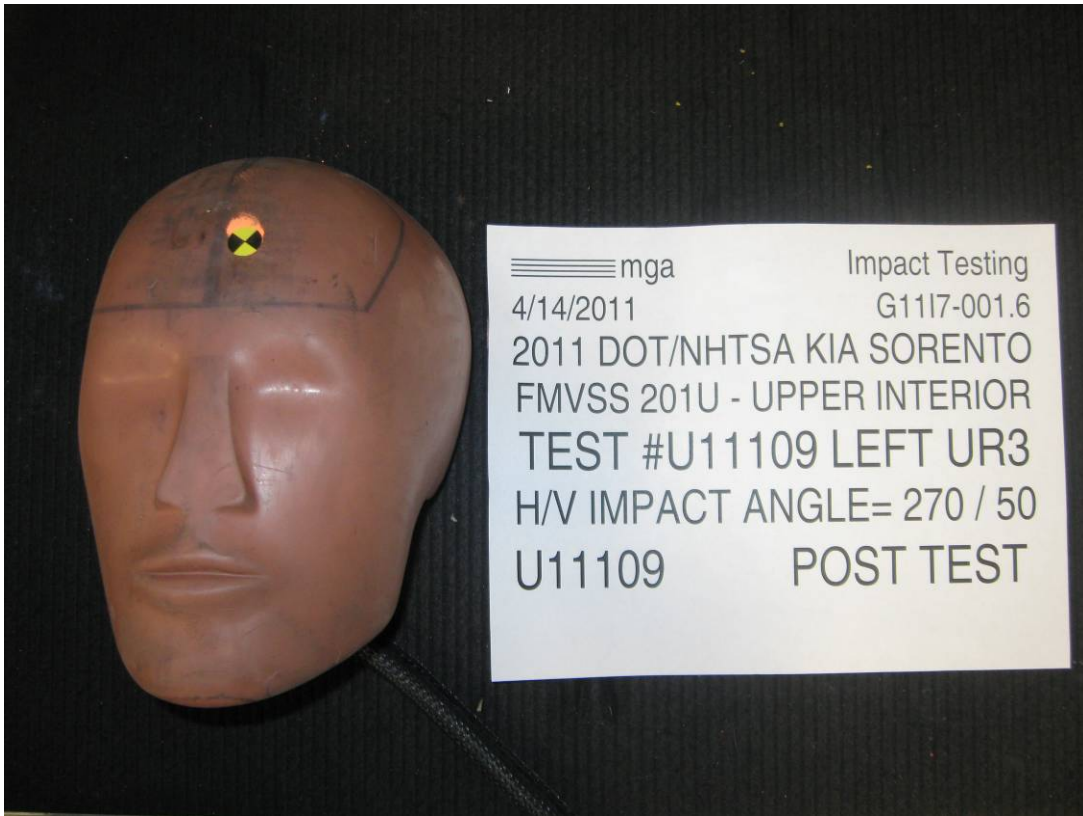












SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.6 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Sorento

GENERAL TEST PARAMETERS:

Target (Vehicle Side): UR3Left

MGA Test Reference No.:U11109

Approach Horizontal Angles:270°

Approach Vertical Angles:50°

Additional Description: @BP

Test Number:#U11109

Temperature:21.6C

Humidity:32.0%

Time of Test:12:15:04 PM

FMH Serial No:[037]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
694	699	7	24.0	26	10 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J32177	-113.7	1.07	1.07
Y	6	J14103	93.9	0.85	0.85
Z	7	J35800	97.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

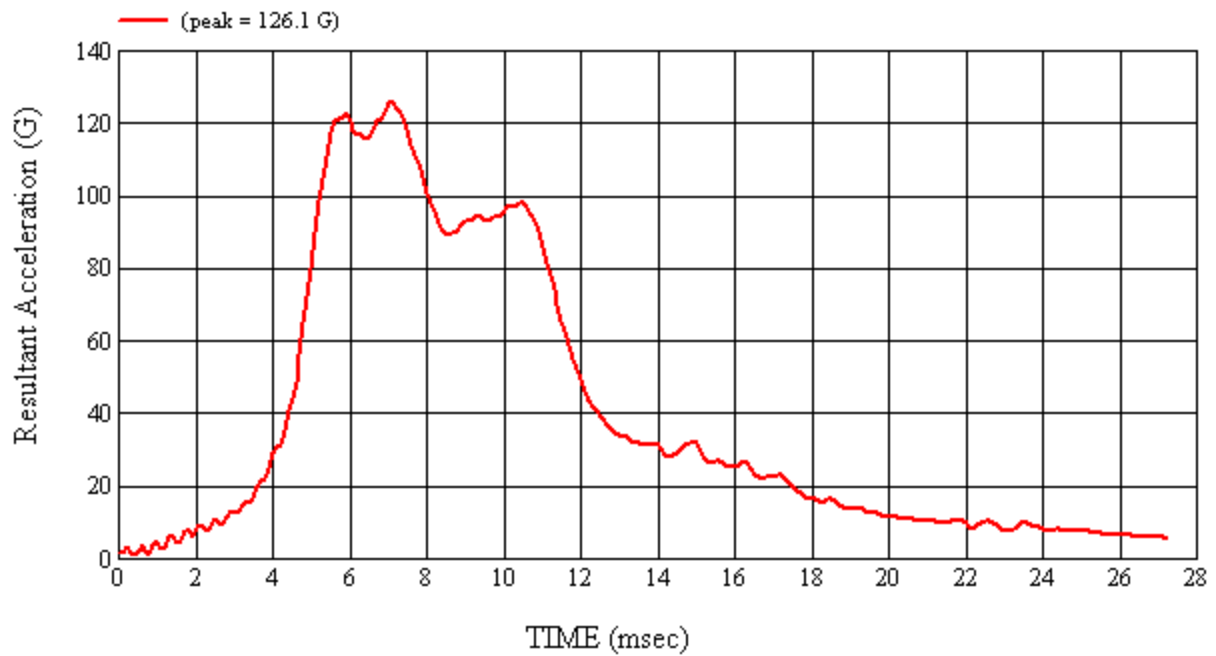
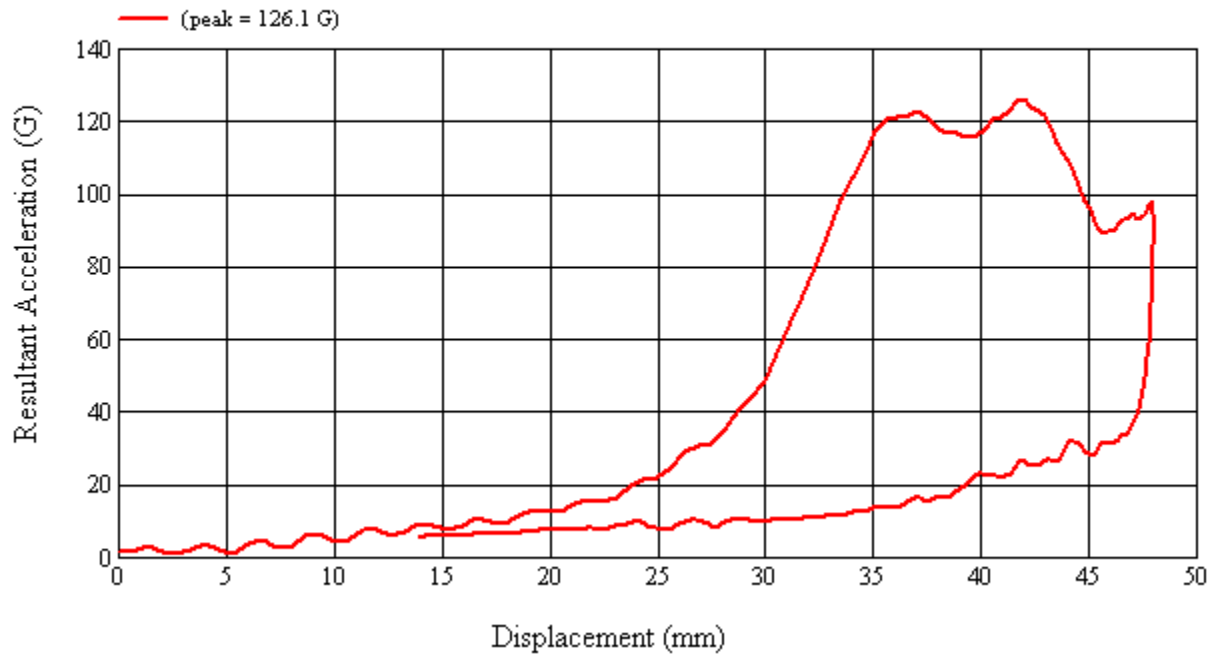
Headliner dislodged

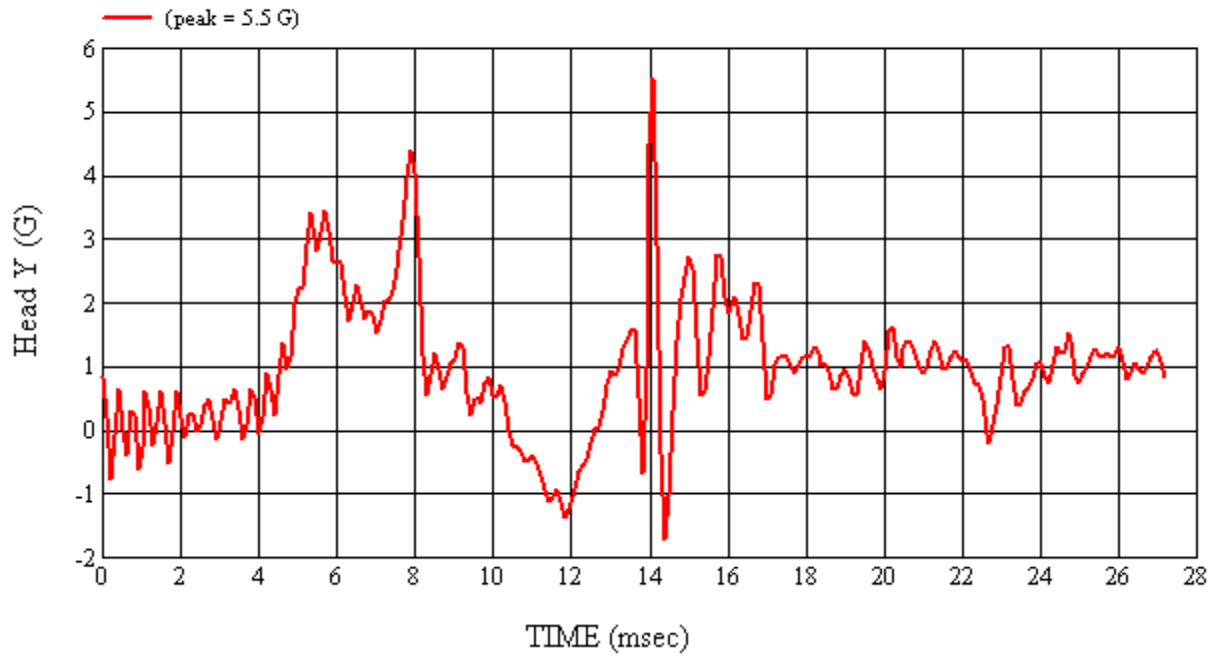
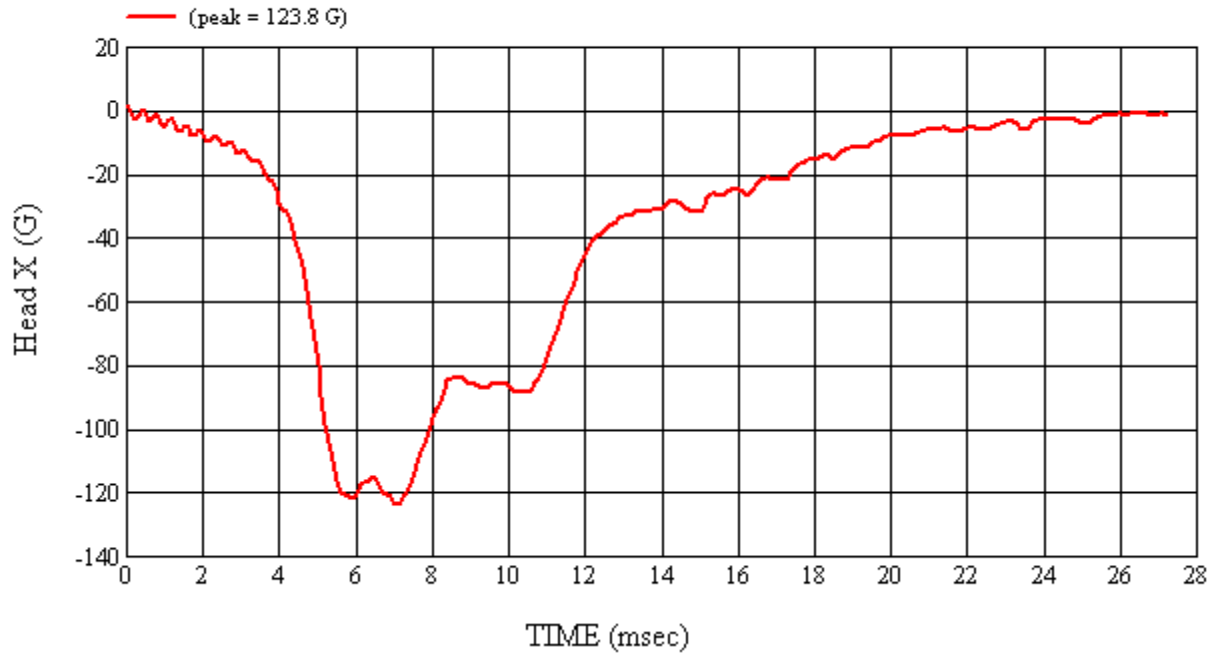
Recorded By: *Kevin D. McFerran* Approved By*: *Adrian I. Smith* Date: 4/14/2011
 *Only necessary for NHTSA (Government) Compliance testing.

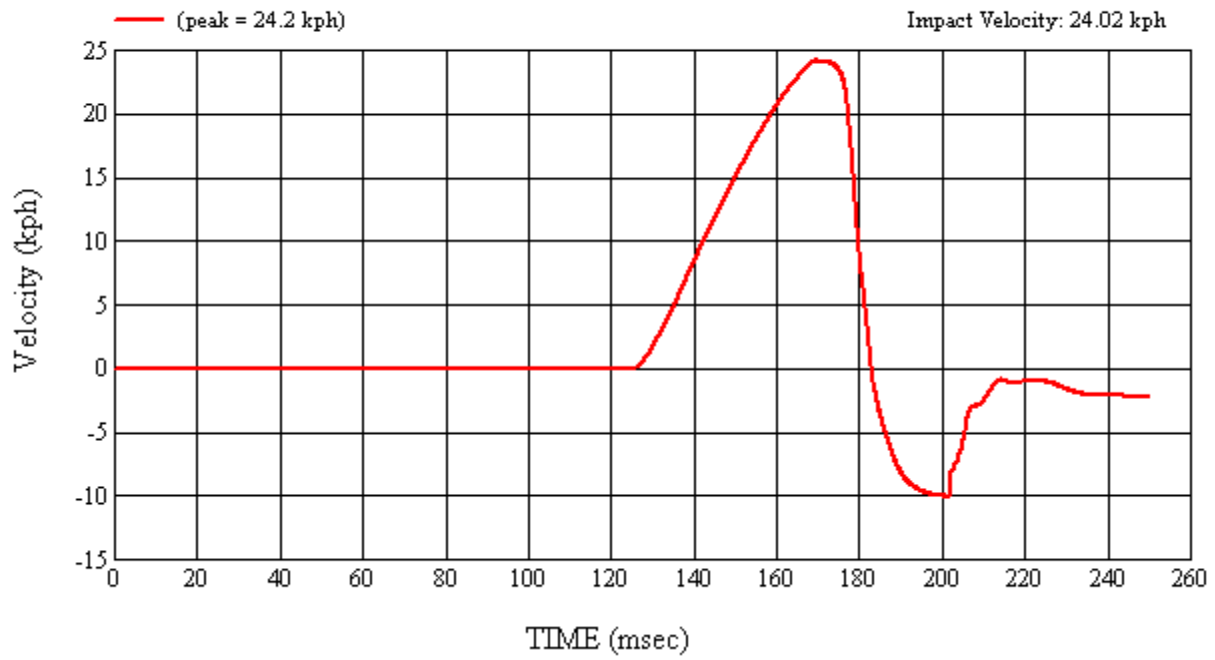
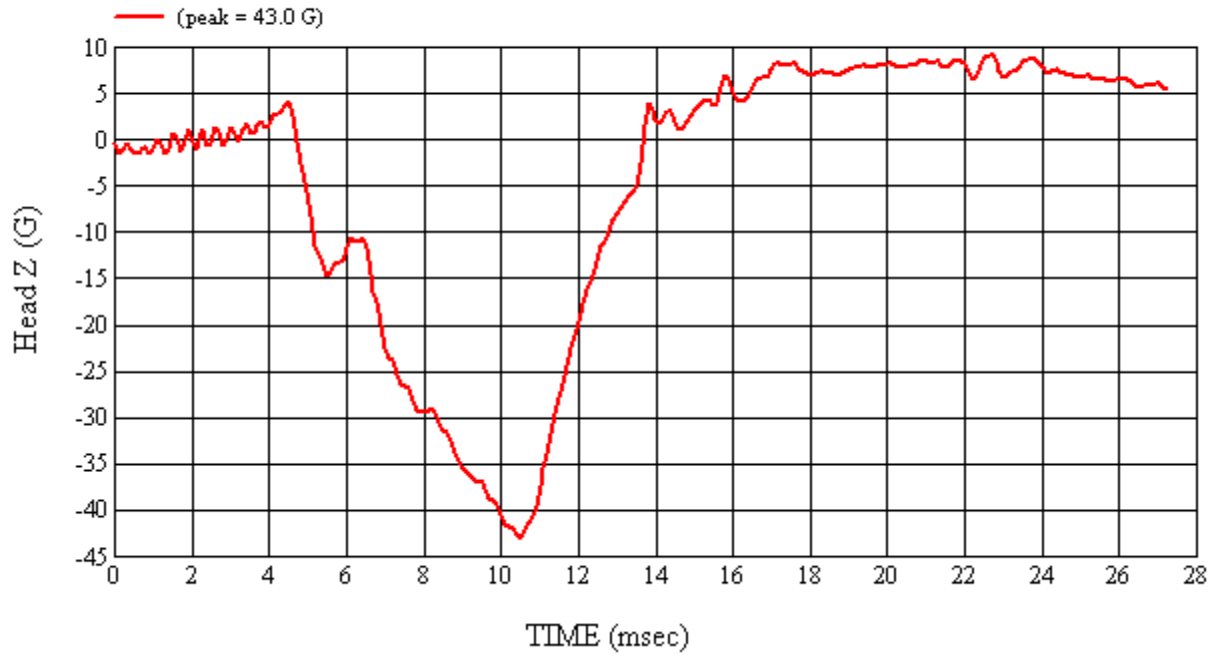
MGA Test #: U11109

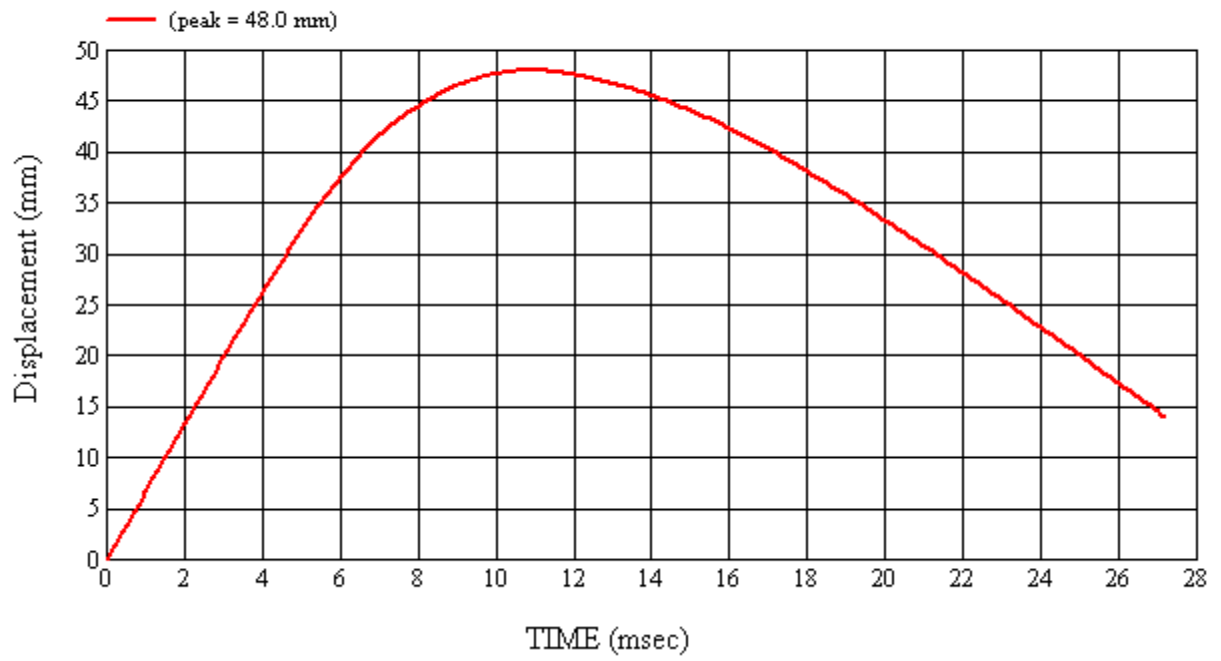
Target Location: UR3, Left Side

Test Date: 4/14/2011

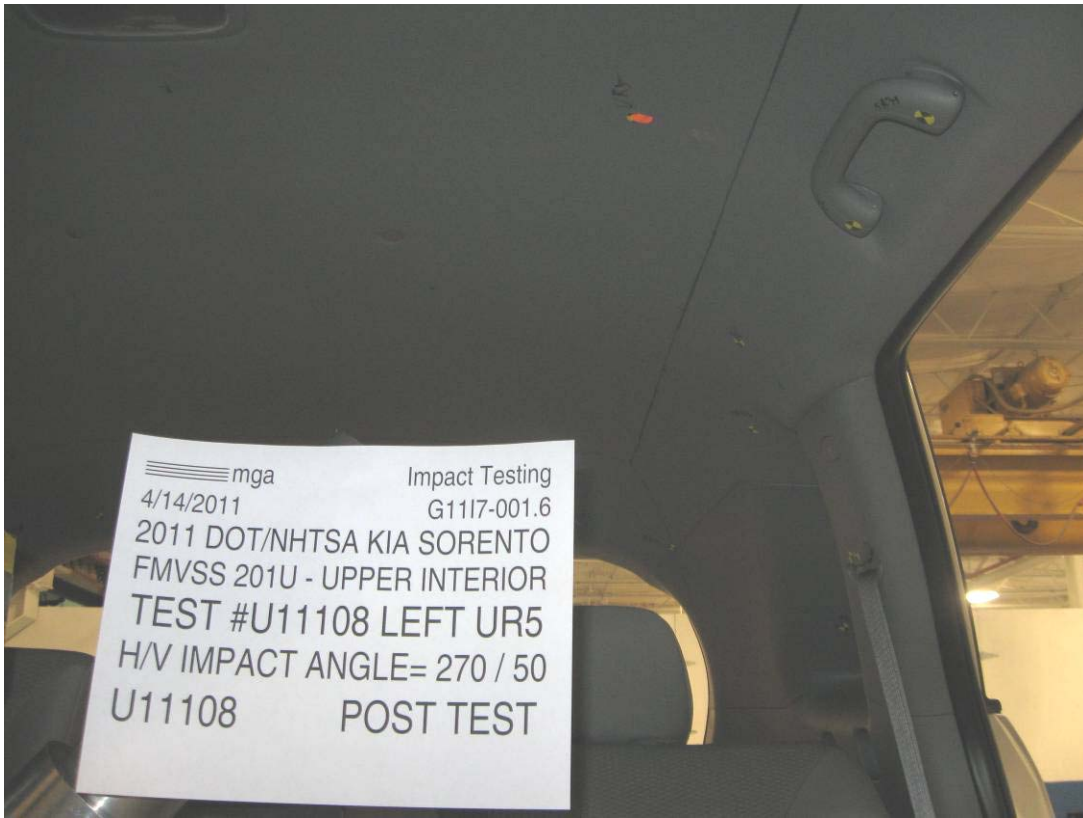
















SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.6 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Sorento

GENERAL TEST PARAMETERS:

Target (Vehicle Side): UR5Left

MGA Test Reference No.:U11108

Approach Horizontal Angles:270°

Approach Vertical Angles:50°

Additional Description:@ SR3-2

Test Number:#U11108

Temperature:21.8C

Humidity:30.1%

Time of Test:11:17:01 AM

FMH Serial No:[035]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
782	816	7.4	23.6	30	3 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J35919	-95.8	1.07	1.07
Y	6	J22664	94.2	0.85	0.85
Z	7	J35924	92.8	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

Cracked grab handle.

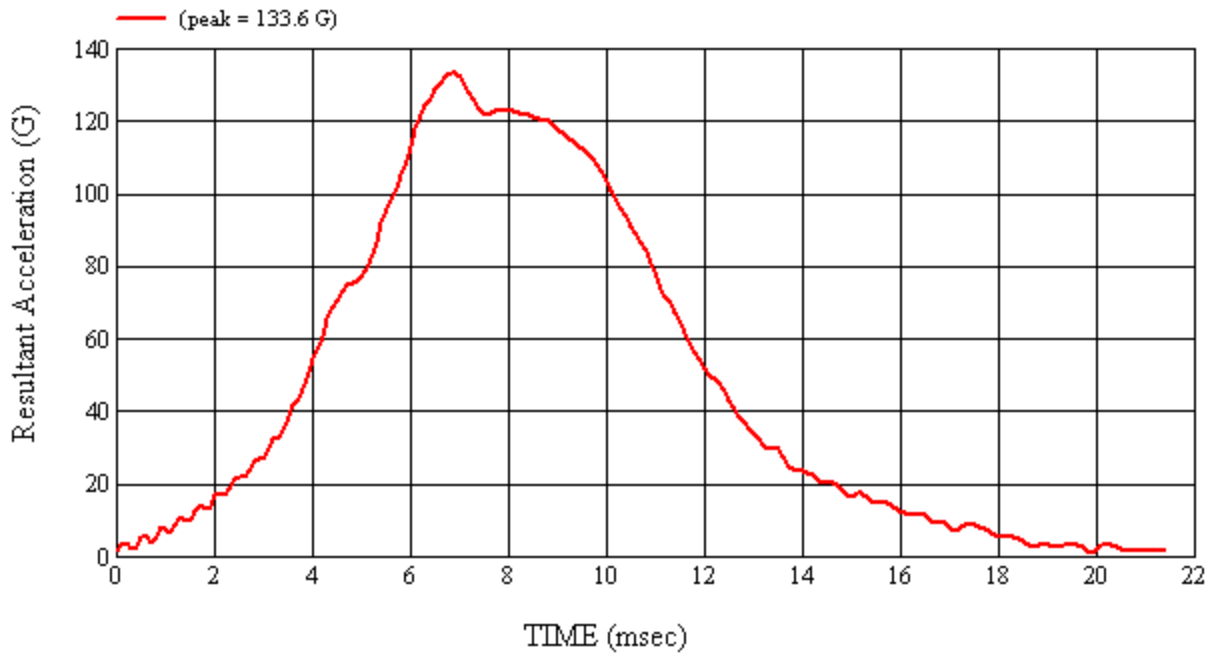
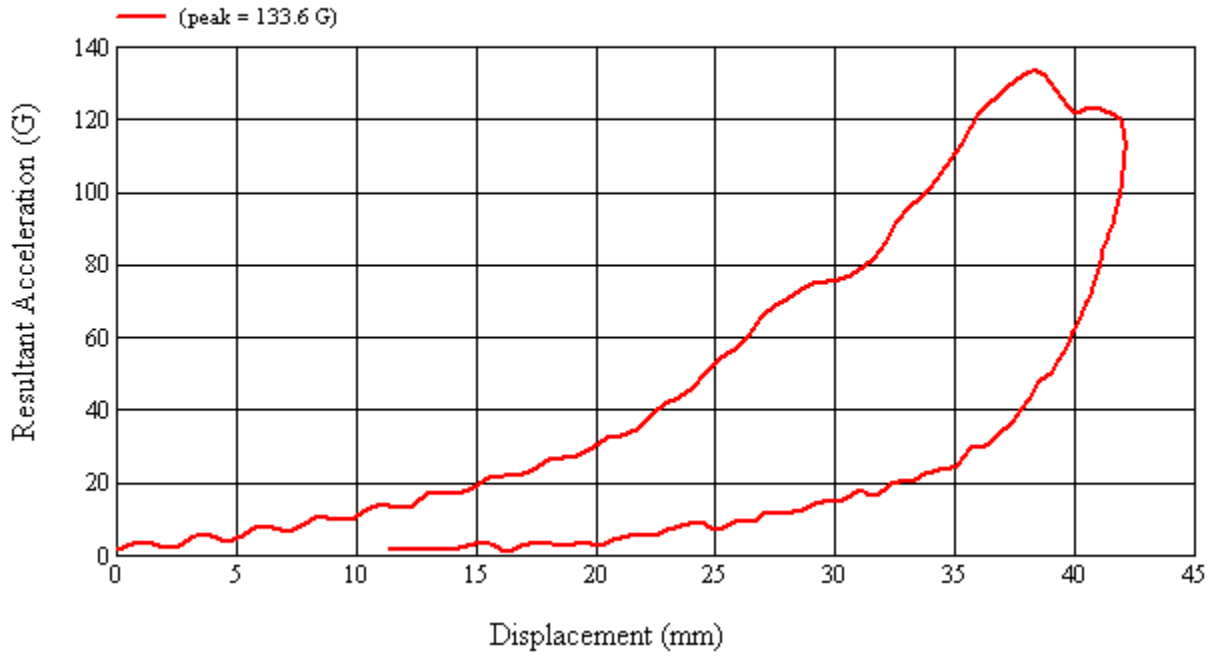
Recorded By: *Kevin D. McLean* Approved By*: *Richard I. Smith* Date: 4/14/2011

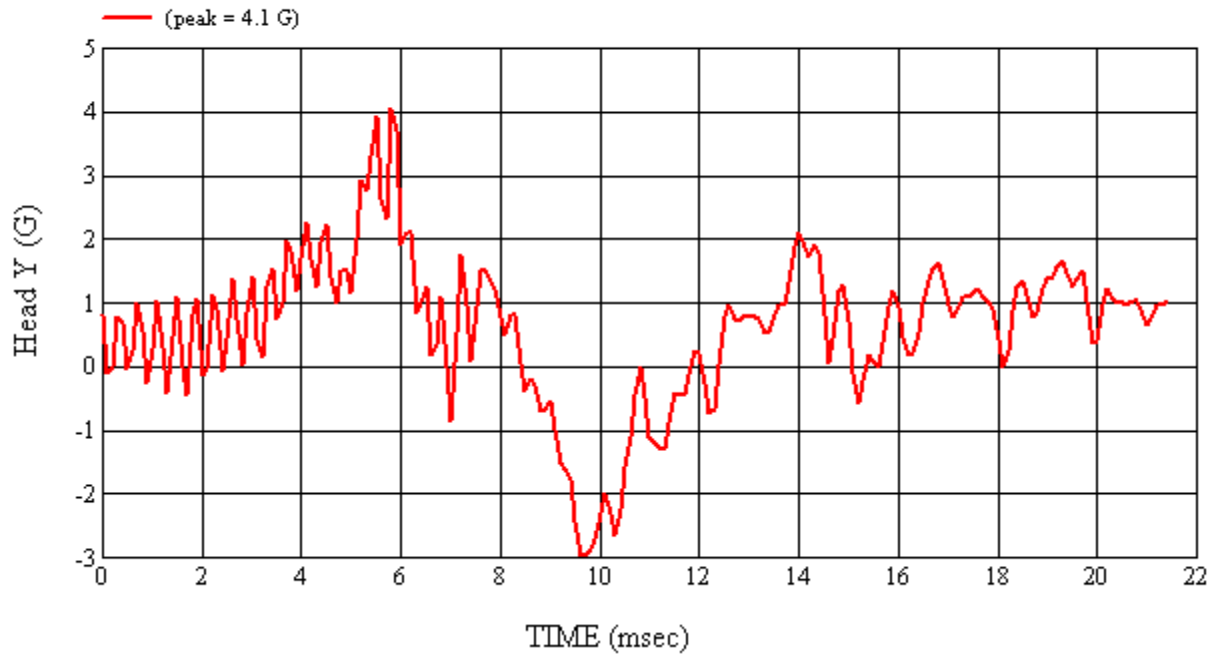
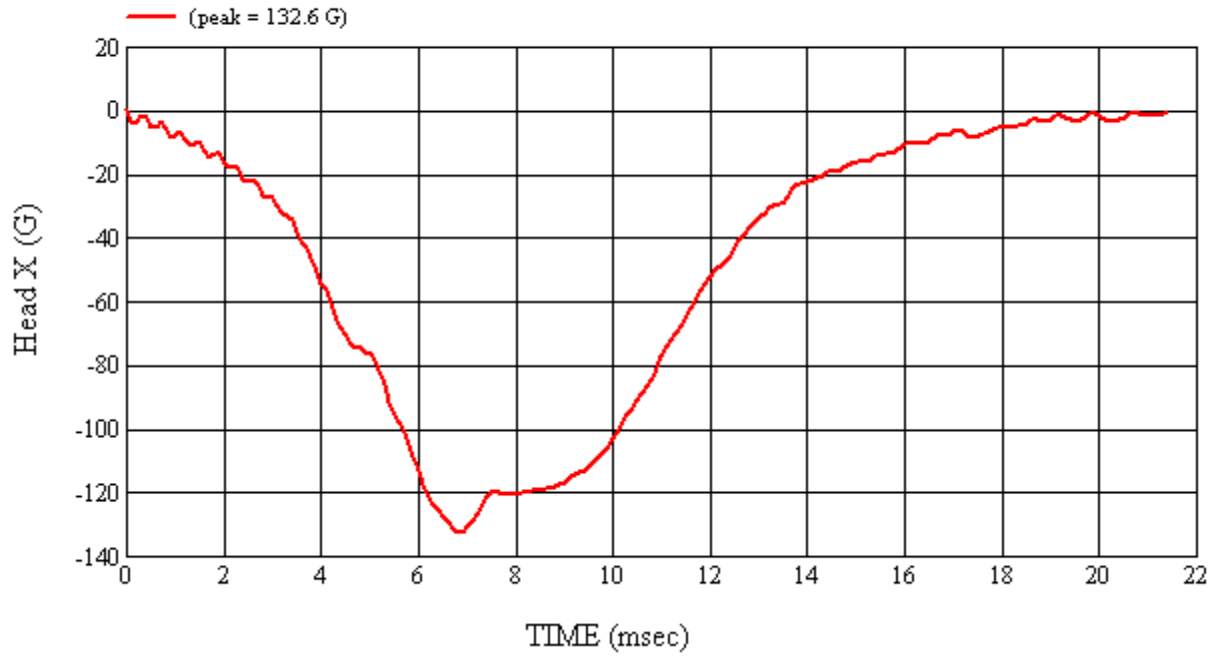
*Only necessary for NHTSA (Government) Compliance testing.

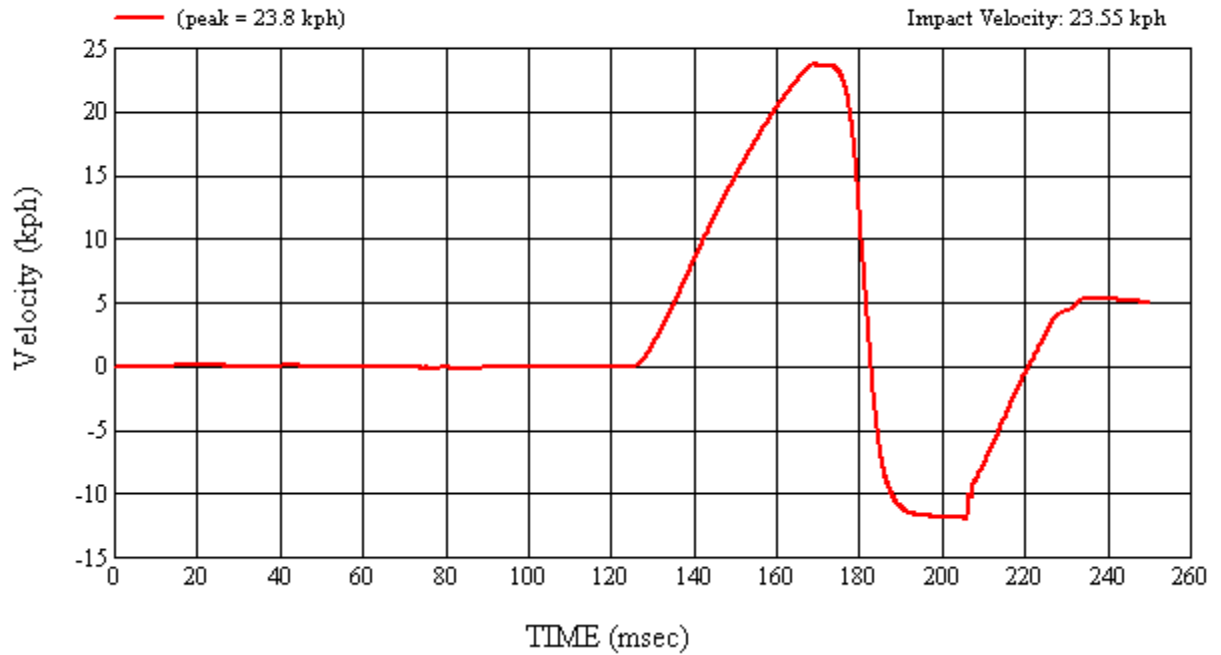
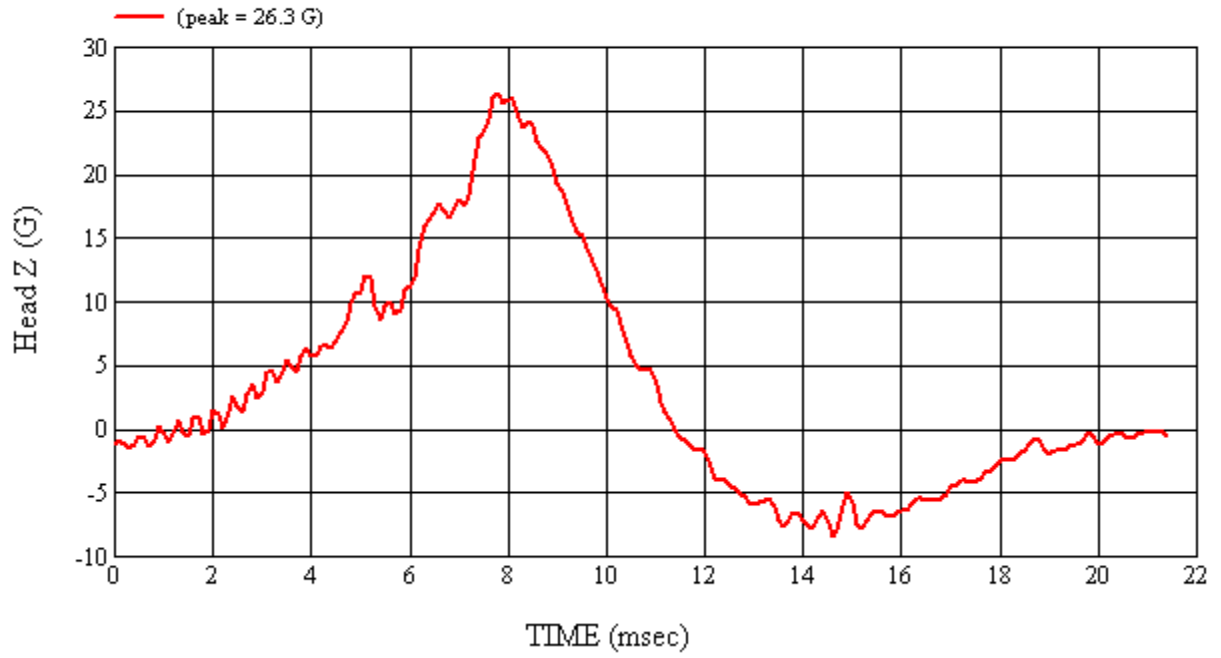
MGA Test #: U11108

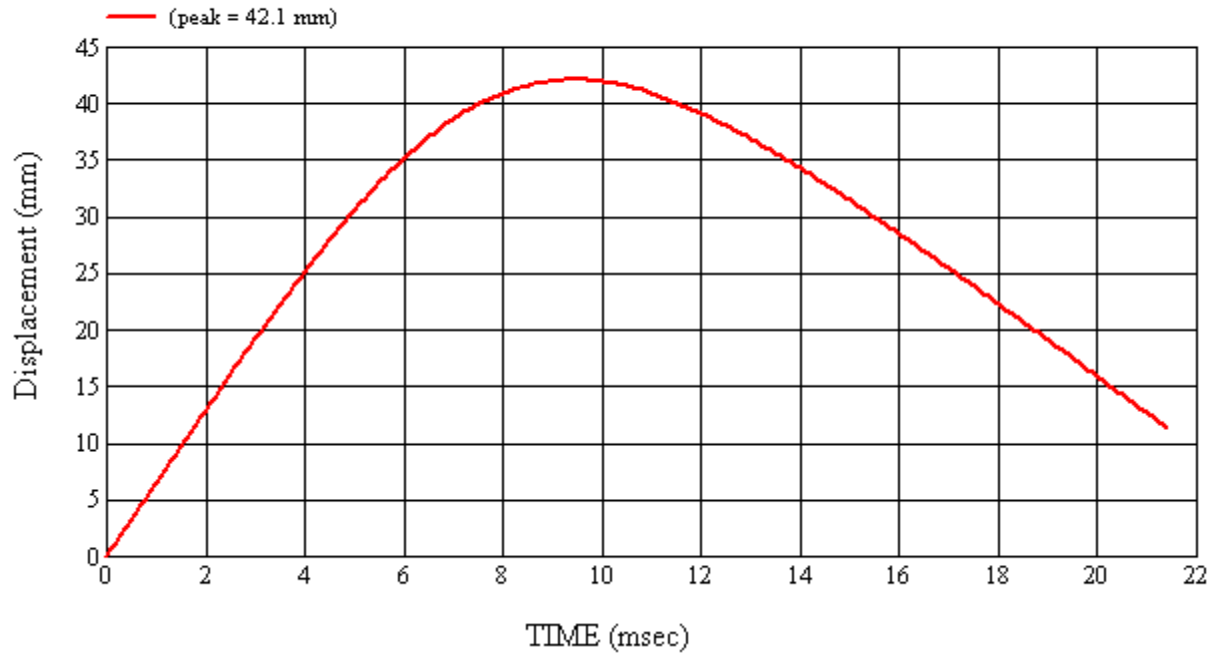
Target Location: UR5, Left Side

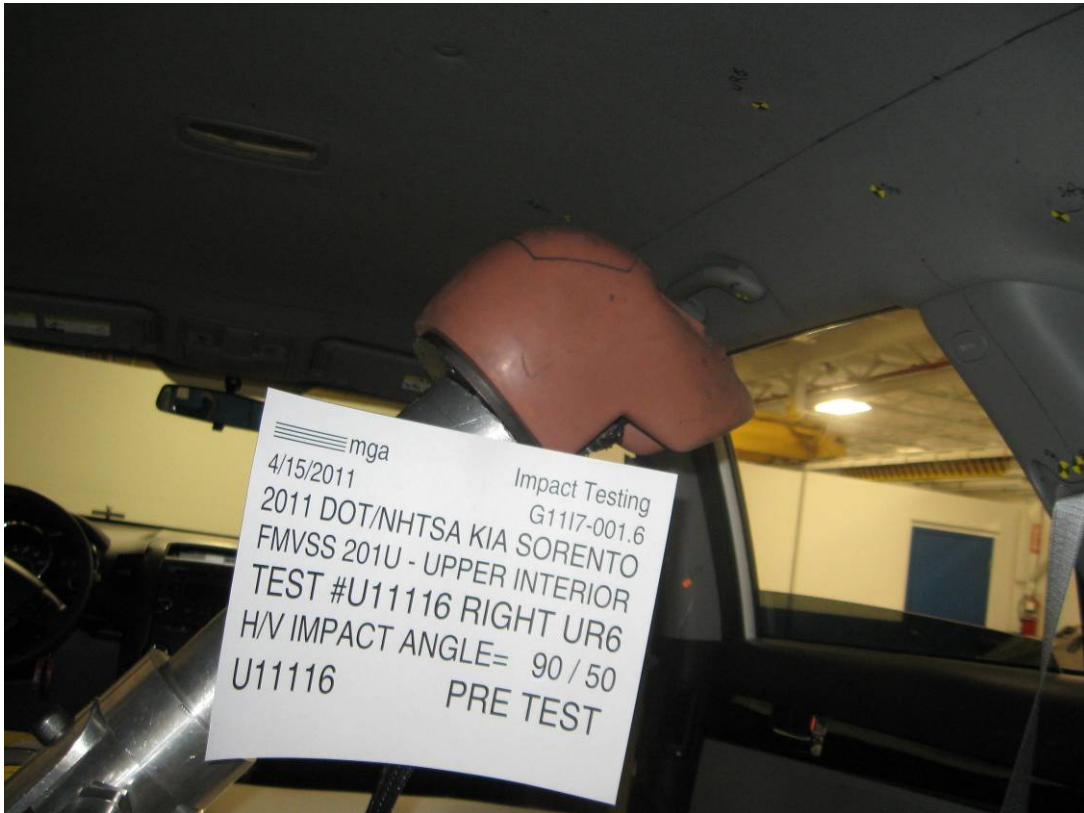
Test Date: 4/14/2011

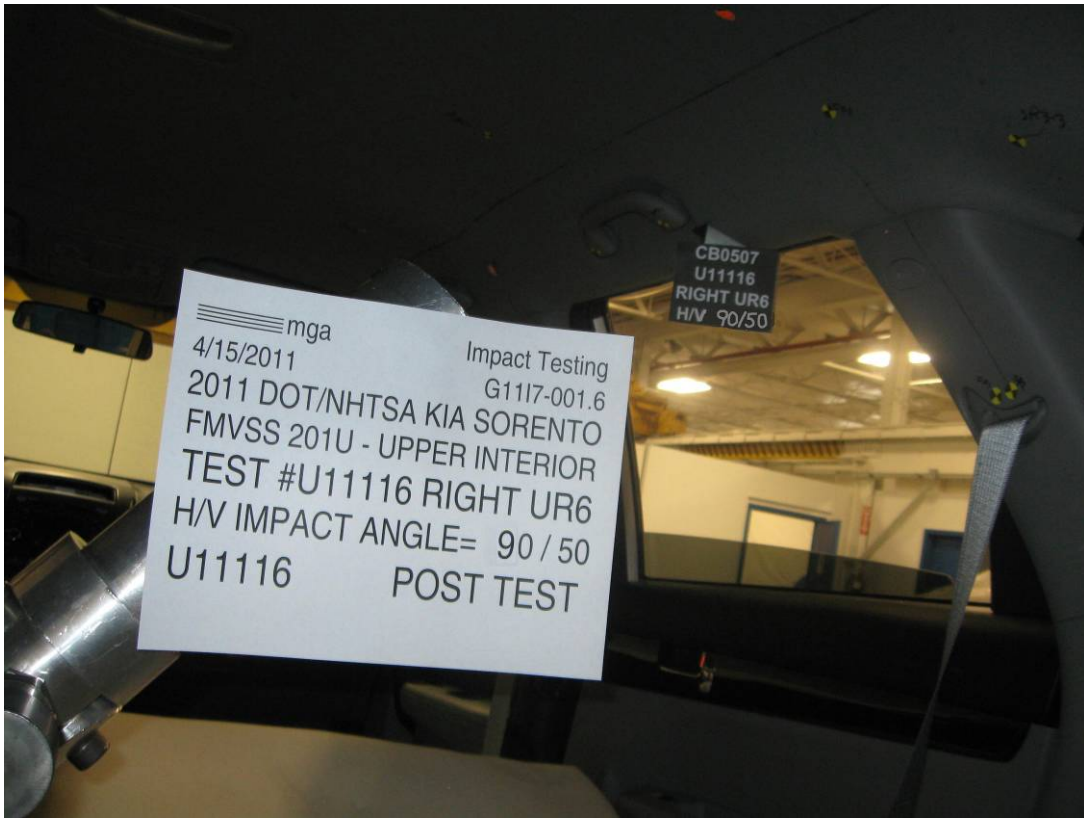


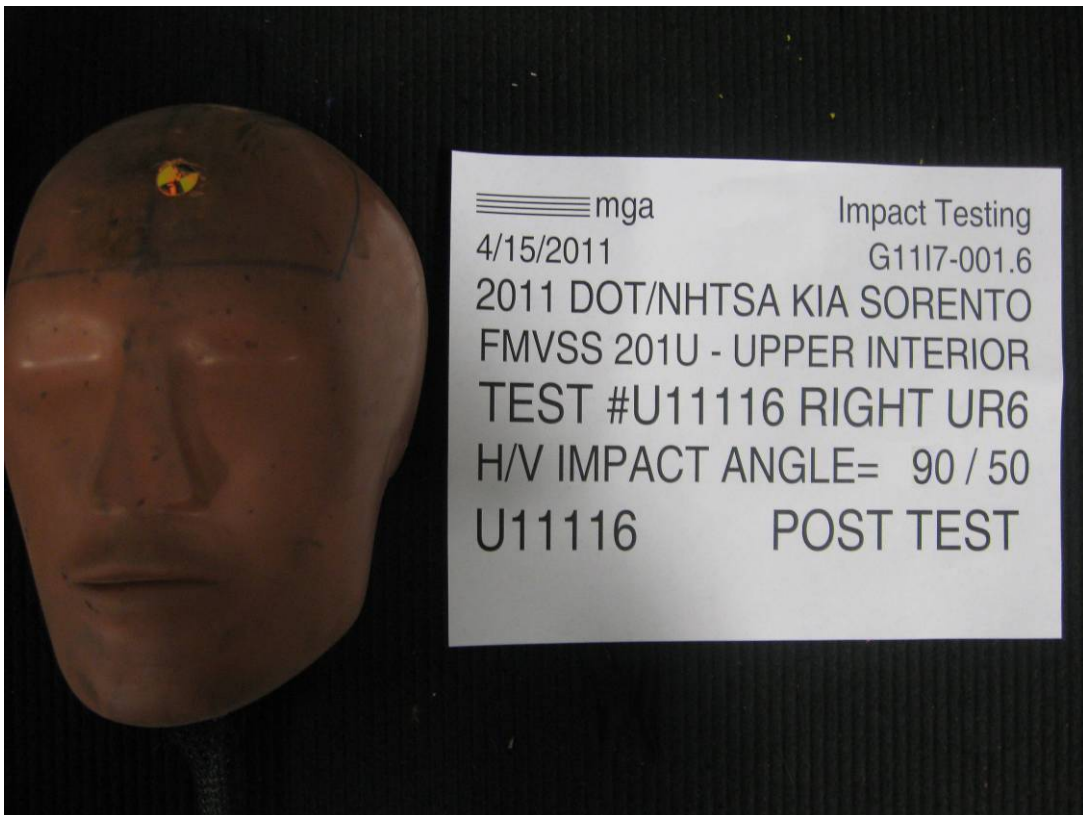
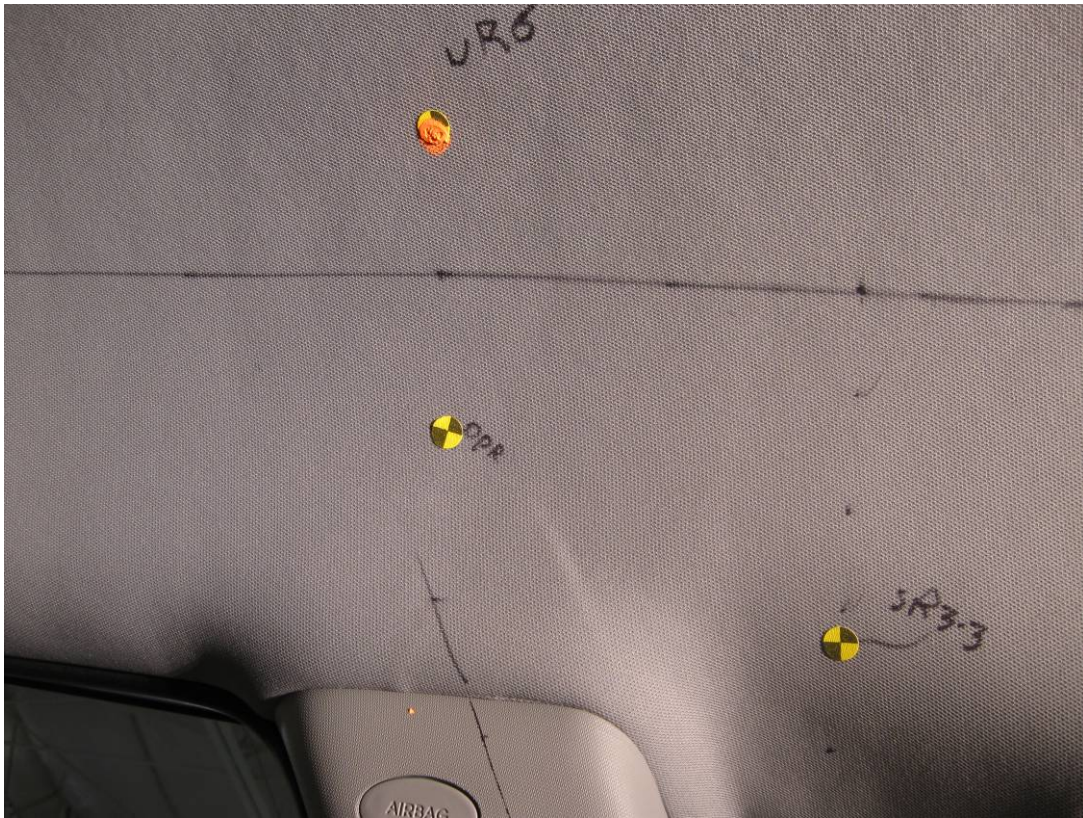












SUMMARY OF FMVSS 201U TEST

JOB/NHTSA NO: G1117-001.6 VEHICLE YR/MAKE/MODEL:2011/DOT/NHTSA/Kia Sorento

GENERAL TEST PARAMETERS:

Target (Vehicle Side): UR6Right

MGA Test Reference No.:U11116

Approach Horizontal Angles:90°

Approach Vertical Angles:50°

Additional Description:@ OP

Test Number:#U11116

Temperature:21.6C

Humidity:26.6%

Time of Test:12:56:17 PM

FMH Serial No:[038]

TEST RESULTS:

HIC(d)	HIC	Δt (msec)	Velocity (kph)	Impact location on FMH (mm)	
				Above Pt. O	Left/Right Pt. O
658	651	8.8	23.9	31	7 Left

INSTRUMENTATION INFORMATION: (all accelerometers are Endevco 7264-2000)

Axis	Channel	Serial No.	DLR Value	ΔV Pre-Test	ΔV Post-Test
X	5	J22700	-96.4	1.07	1.07
Y	6	J36197	108.7	0.85	0.85
Z	7	J36353	99.1	0.94	0.94

REMARKS (Summary of test, damage, non-compliance, invalid test, etc.):

Dislodged headliner.

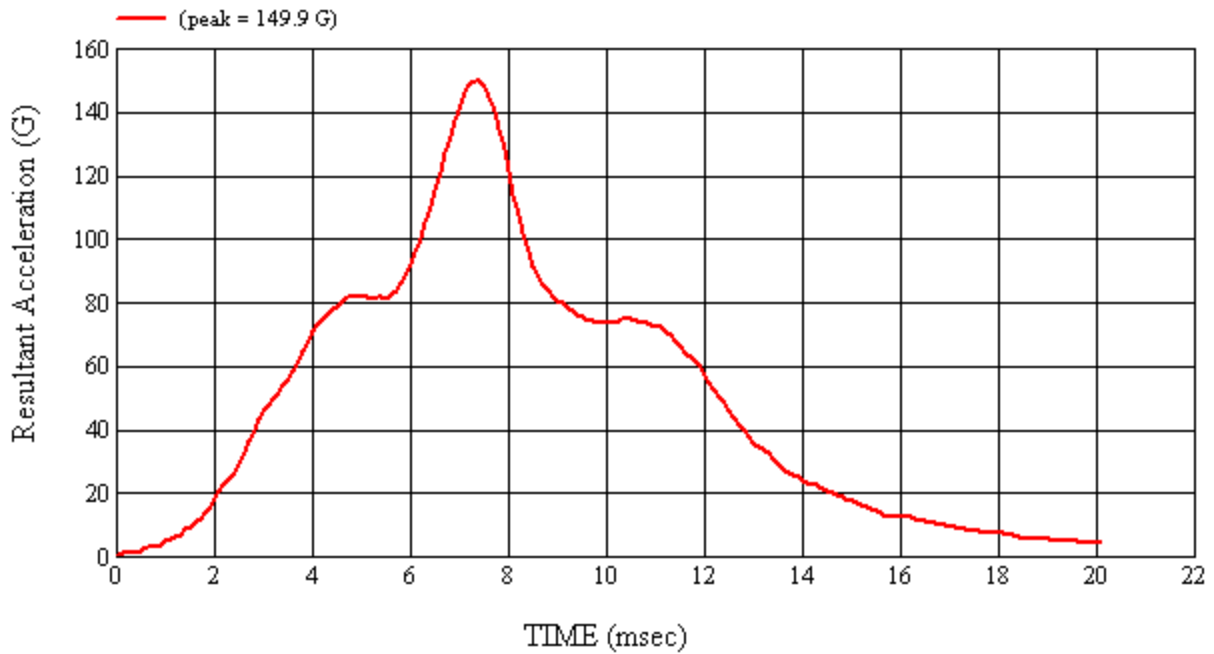
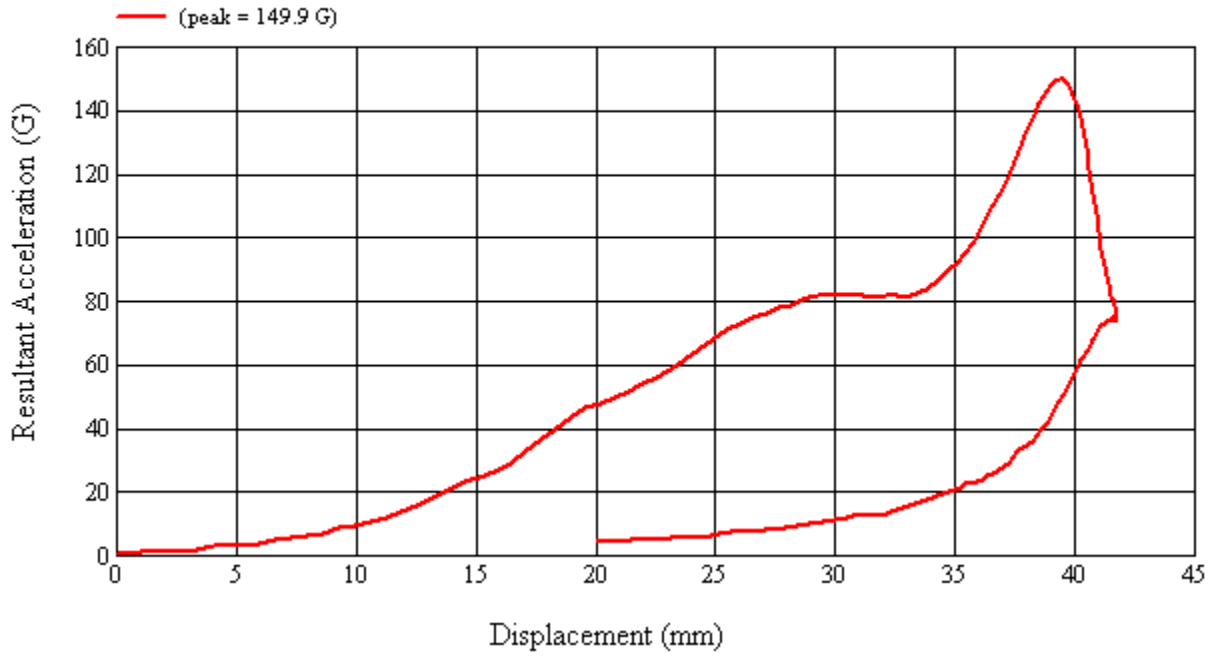
Recorded By: *Kevin D. McLean* Approved By*: *Richard I. Smith* Date: 4/15/2011

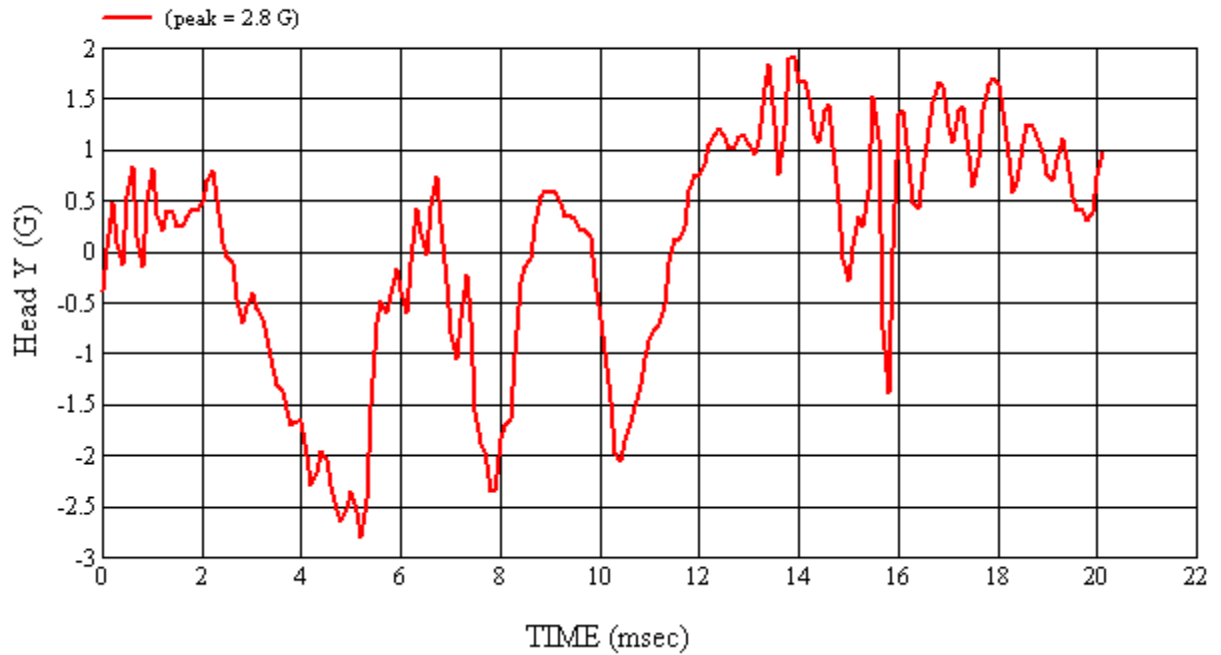
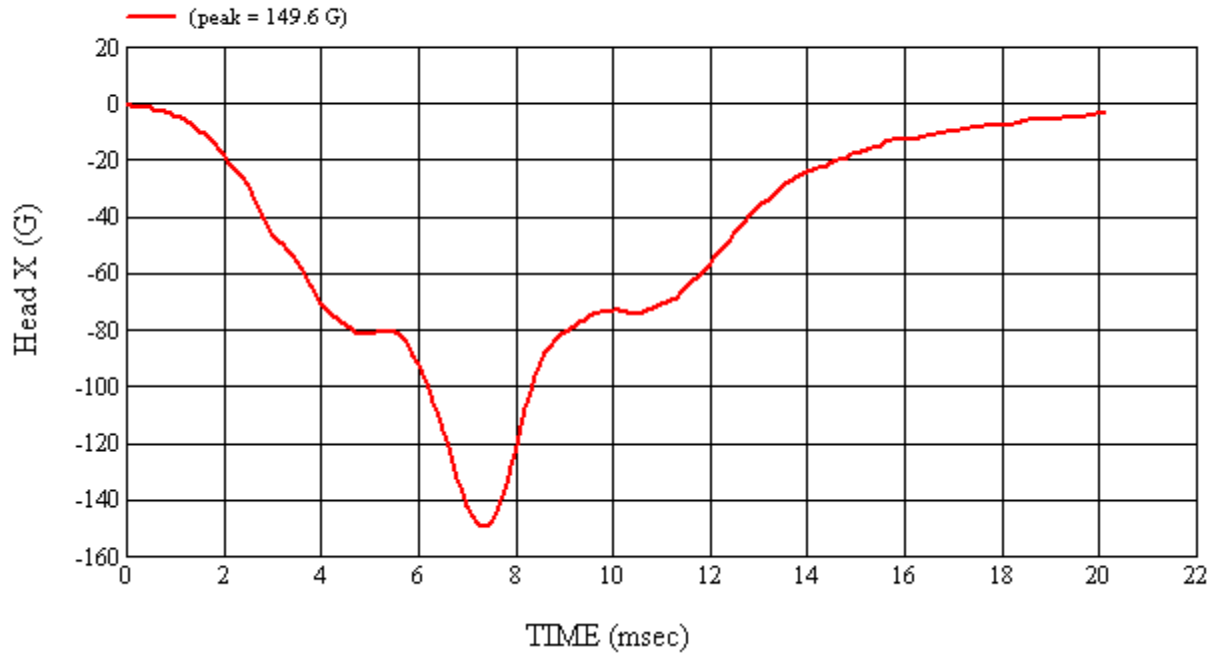
*Only necessary for NHTSA (Government) Compliance testing.

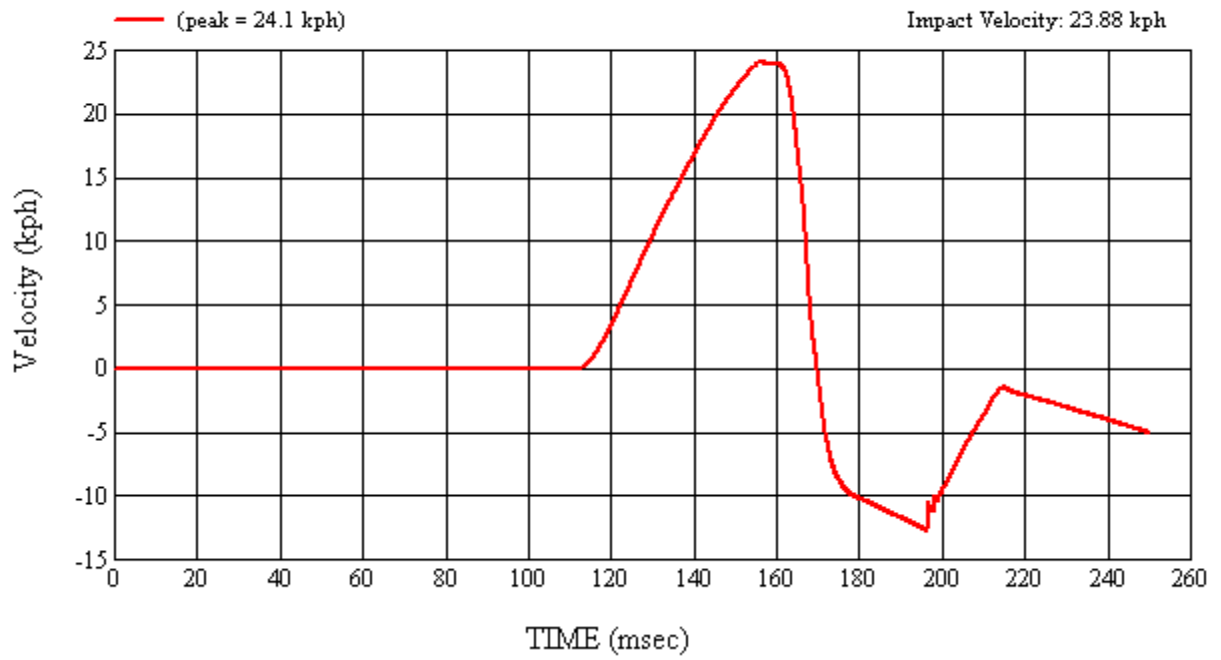
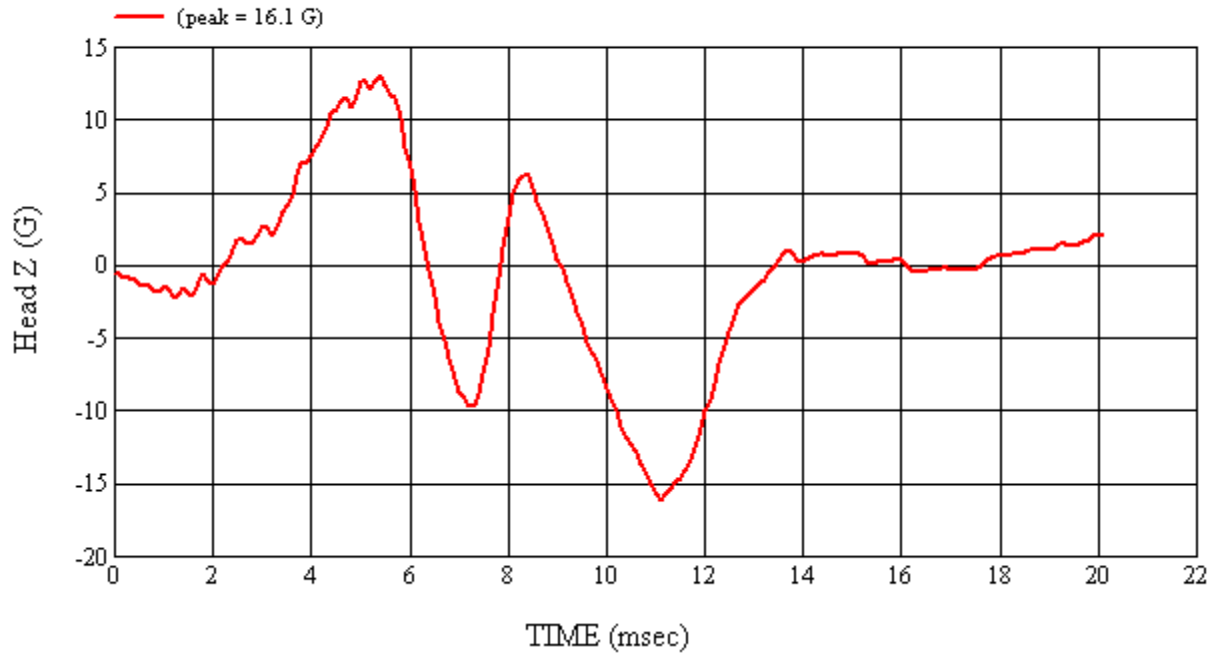
MGA Test #: U11116

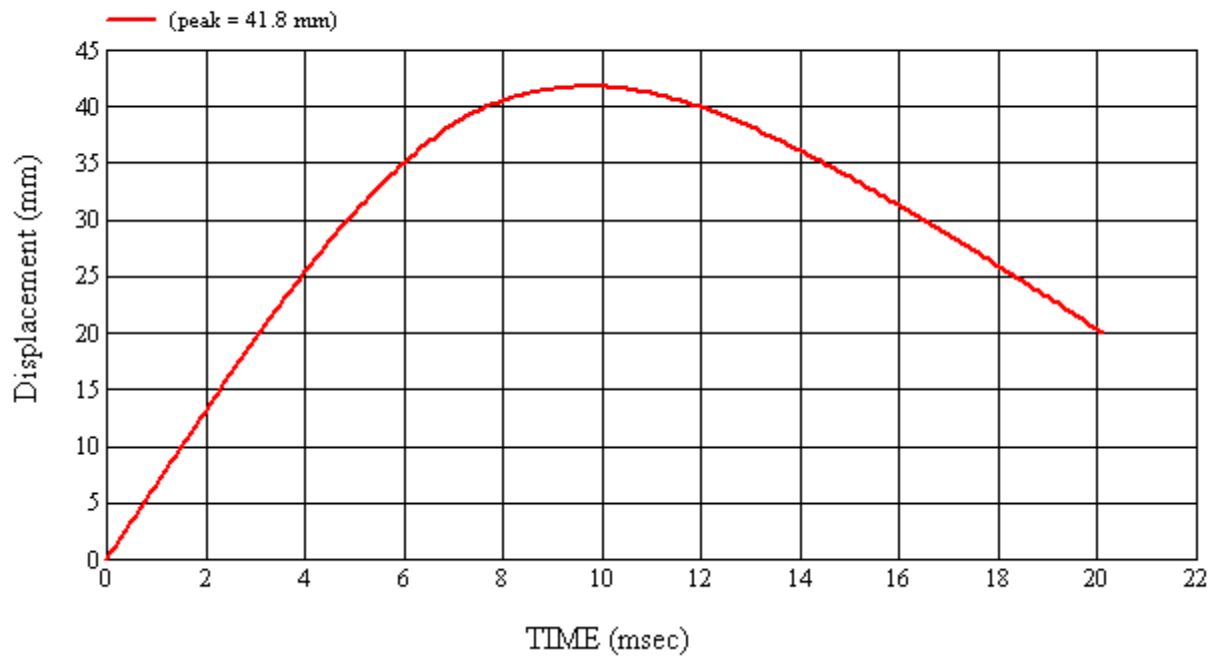
Target Location: UR6, Right Side

Test Date: 4/15/2011









4.0 TEST EQUIPMENT LIST AND CALIBRATION INFORMATION

The following section lists the test equipment for the compliance test series. Items marked with an asterisk are calibrated by an external lab. An additional summary table is given for the pre and post-test calibration data for the Free Motion Headforms. The temperature trace to confirm testing was conducted between 66°F and 78°F (19°C – 26°C) is included in Appendix A. Calibration certificates can be found in Appendix B.

TABLE 4-1 LIST OF ITEMS USED

ITEM	MANUFACTURER NAME	MODEL #	FUNCTION OF ITEM	ACCURACY	CAL. INTERNAL
Head Drop Tower (includes test frame and DAS)	MGA Research Corp.	MGA-100-DC	FMH Calibration	N/A	N/A
Accelerometers	Endevco	7264-2000	Acceleration Data	±0.5%	6 months
FMVSS 201U Test Frame (includes the propulsion control system, actuator, test frame, and DAS)	MGA Research Corp.	MGA-100-FMH	Test System	N/A	N/A
Free Motion Headforms	UTAMA UTAMA UTAMA	035 037 038	Test Device	N/A	Pre and Post-Test Series
High Speed Video	Vision Research	Miro Ex4	Record Event	N/A	N/A
*FARO™	Faro Technologies	S08059801273	Targeting	0.1 mm	Annual
Measuring Devices: - Tape Measure - Plumb Bobs - Digital Protractor	Stanley N/A Mitutoyo	TPM112 -- MGA00712	Measurement Targeting FMH setup Horizontal Measurement	1 mm N/A 0.5°	Annual
*Temperature Recorder	Dickson	MGA00152	Record Temperature and Humidity	± 1°C ± 1% RH	Annual
* Scale	Detecto	MGA00783	Weigh FMH Head	± 0.01 lb	Annual
*Vehicle Scale	Intercomp	26032389	Weighing Vehicle	± .5 kg	Annual

Each headform was calibrated by an engineer after the headform had soaked in an environment of 66°F to 78°F (19°C to 26°C) for a period of at least four hours.

Each headform was found to comply with the performance criteria under Part 572L for pre and post-test calibrations. That is, the peak resultant acceleration was between 225 and 275 G's, the peak lateral acceleration was less than 15 G's, the headform weighed between 9.9 and 10.1 lbs., the pulse was determined to be unimodal, and there was no major damage to the headform.

TABLE 4-2 FMH CALIBRATION SUMMARY

FMH Serial #		Headform Calibration Date	Weight (lbs)	Temp (°C)	% Humidity	Peak Resultant Acceleration (G's)	Peak Lateral Acceleration (G's)	Unimodal
Pre	#035	4/13/2011	9.90	22.0	21.9	246.9	7.2	Yes
Post	#035	4/18/2011	9.90	21.5	29.1	250.1	4.7	Yes
Pre	#037	4/13/2011	9.96	22.5	22.4	262.8	8.6	Yes
Post	#037	4/18/2011	9.96	21.4	29.3	262.0	4.1	Yes
Pre	#038	4/13/2011	9.90	22.5	22.4	264.7	10.2	Yes
Post	#038	4/18/2011	9.90	21.5	29.1	257.3	13.4	Yes

4-1 Pre-Test Calibration

**HEAD DROP TEST SUMMARY
 PART 572L**

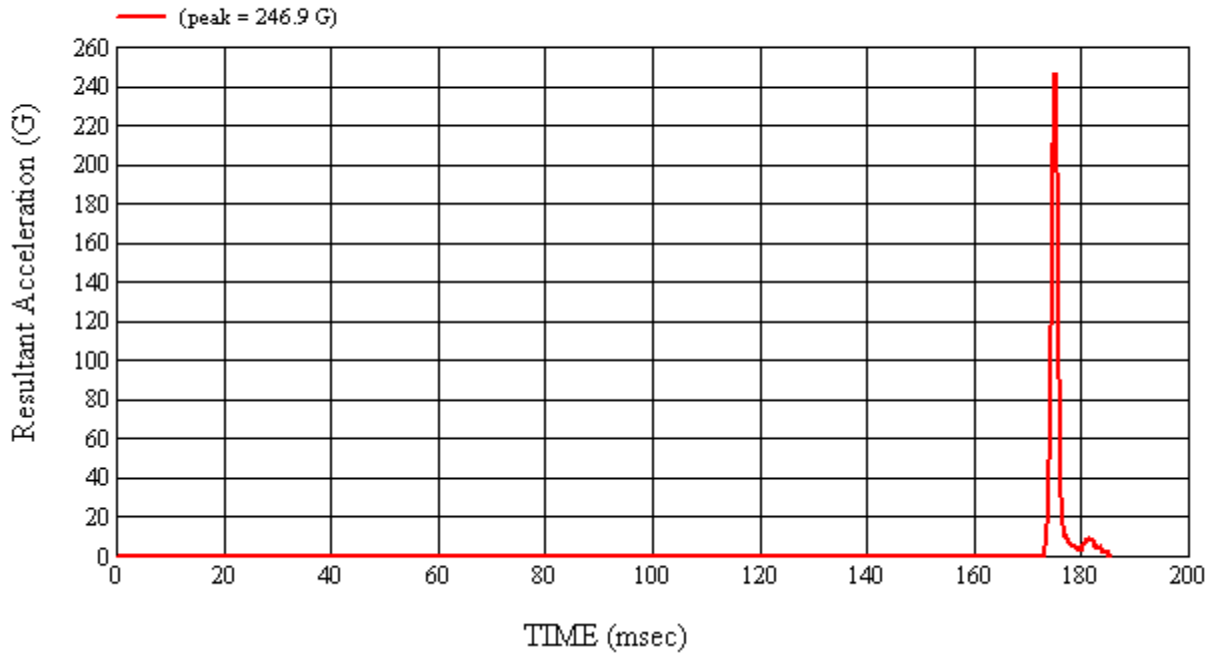
HEADFORM SERIAL NUMBER: 035		CALIBRATION DATE: 4/13/2011
CALIBRATION TIME: 1:31:32 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	22.0
Relative Humidity	10% to 70%	21.9
Peak Resultant Acceleration	225 G's to 275 G's	246.9
Peak Lateral Acceleration	15 G's Maximum	7.2
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J35919	02/04/11	08/04/11
2	ENDEVCO	7264-2000	J22664	02/04/11	08/04/11
3	ENDEVCO	7264-2000	J35924	02/04/11	08/04/11

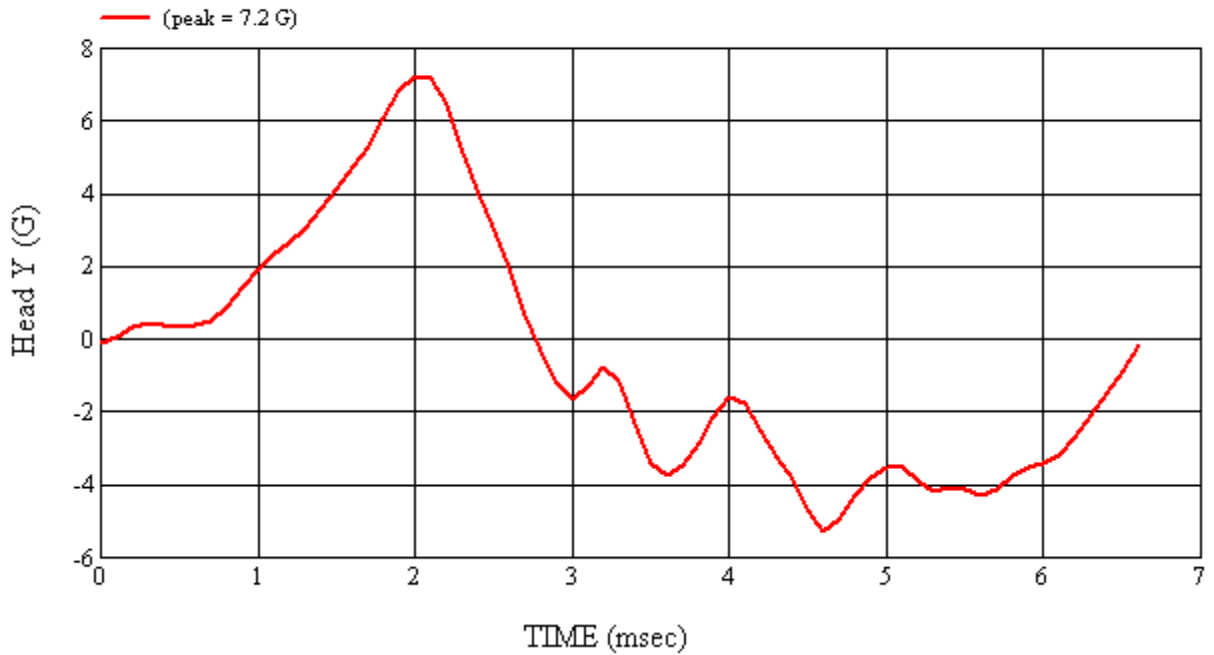
REMARKS:

RECORDED BY: *Ken D. McLean* DATE: 4/13/2011

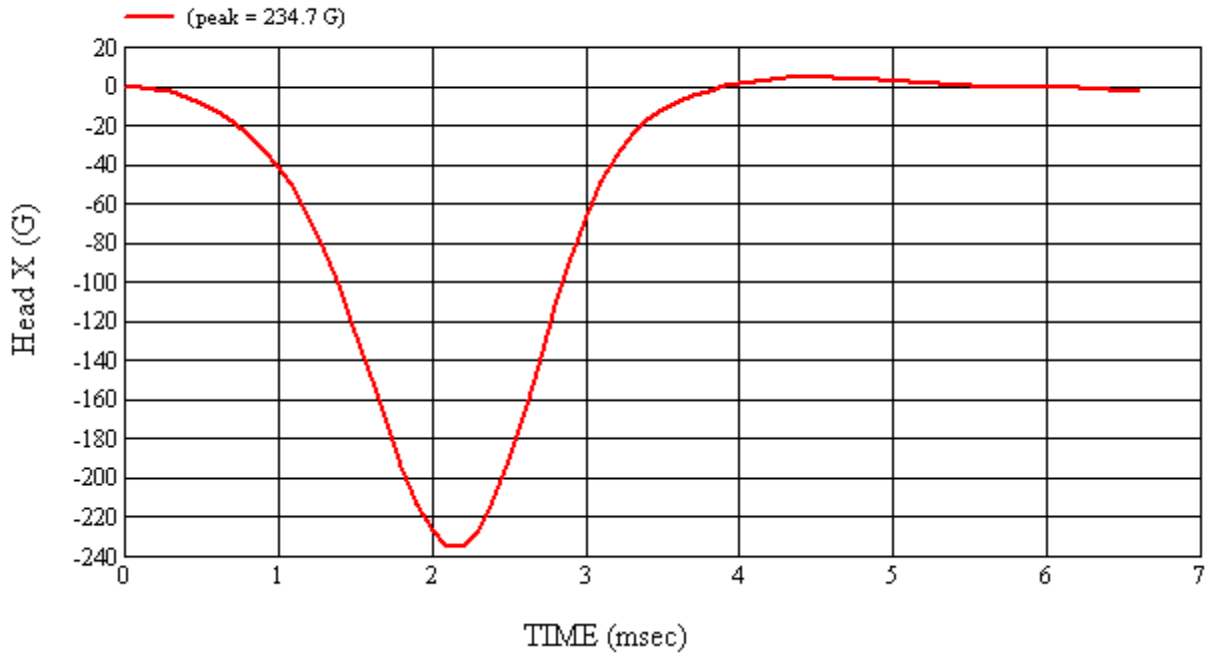
APPROVED BY: *Adrian I. Smith*



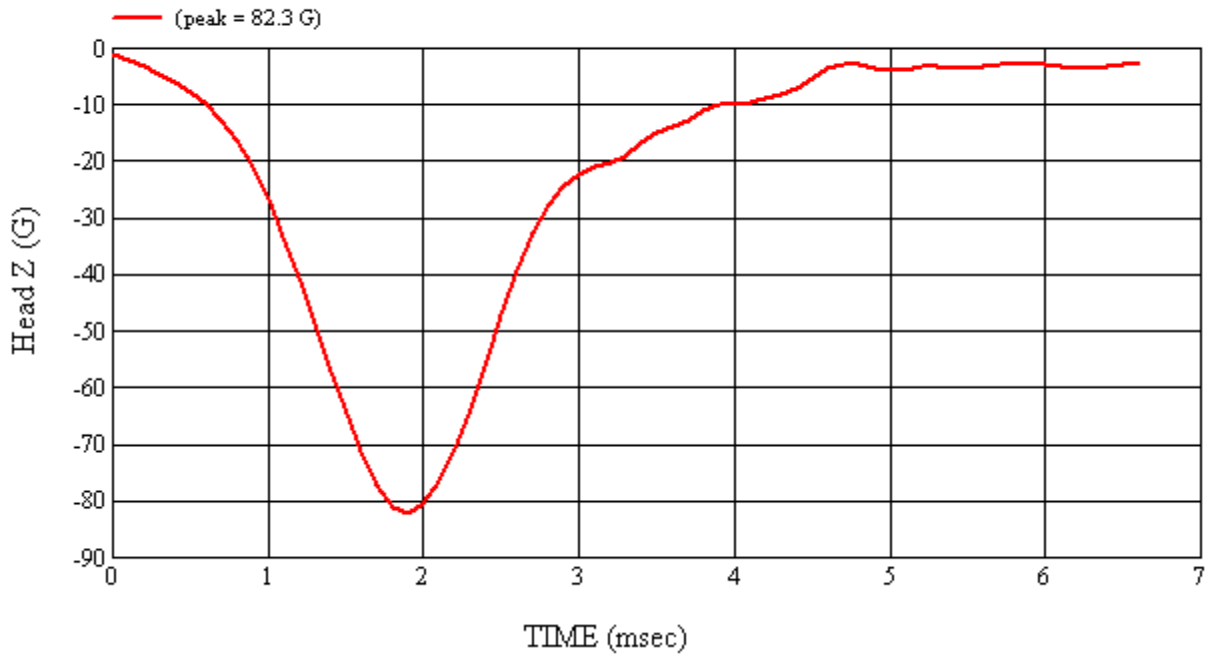
Head 035 (Pre) Calibration #H35011



Head 035 (Pre) Calibration #H35011



Head 035 (Pre) Calibration #H35011



Head 035 (Pre) Calibration #H35011

4-2 Post-Test Calibration

**HEAD DROP TEST SUMMARY
 PART 572L**

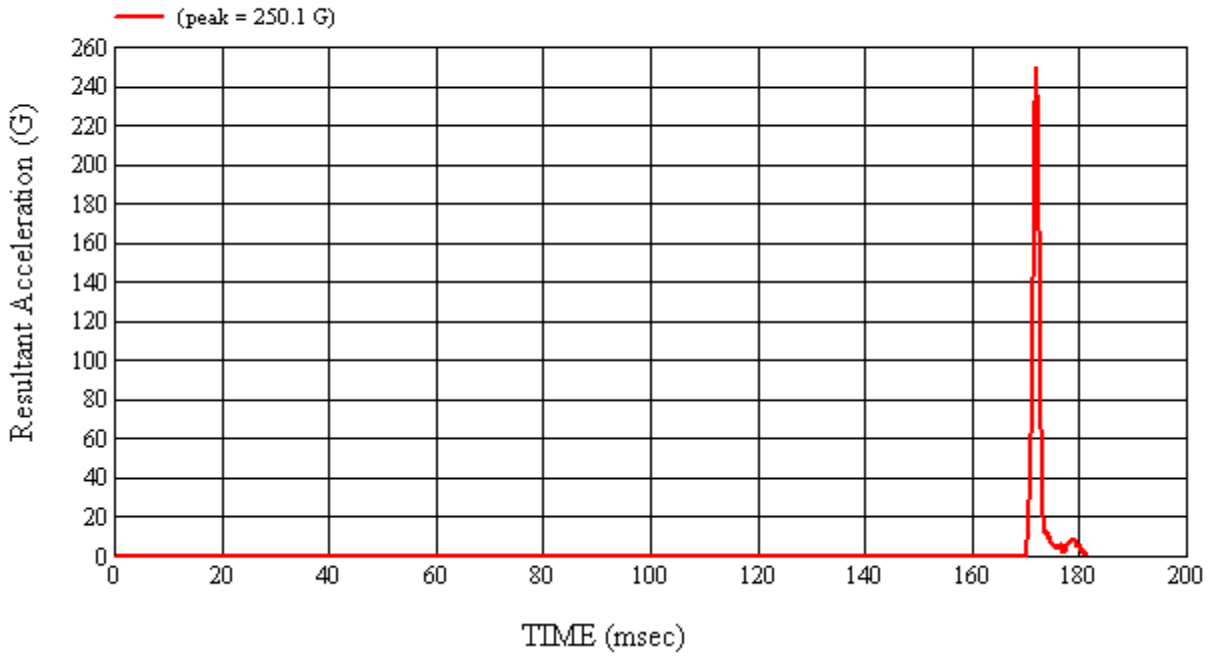
HEADFORM SERIAL NUMBER: 035		CALIBRATION DATE: 4/18/2011
CALIBRATION TIME: 1:51:07 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	21.5
Relative Humidity	10% to 70%	29.1
Peak Resultant Acceleration	225 G's to 275 G's	250.1
Peak Lateral Acceleration	15 G's Maximum	4.7
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J35919	02/04/11	08/04/11
2	ENDEVCO	7264-2000	J22664	02/04/11	08/04/11
3	ENDEVCO	7264-2000	J35924	02/04/11	08/04/11

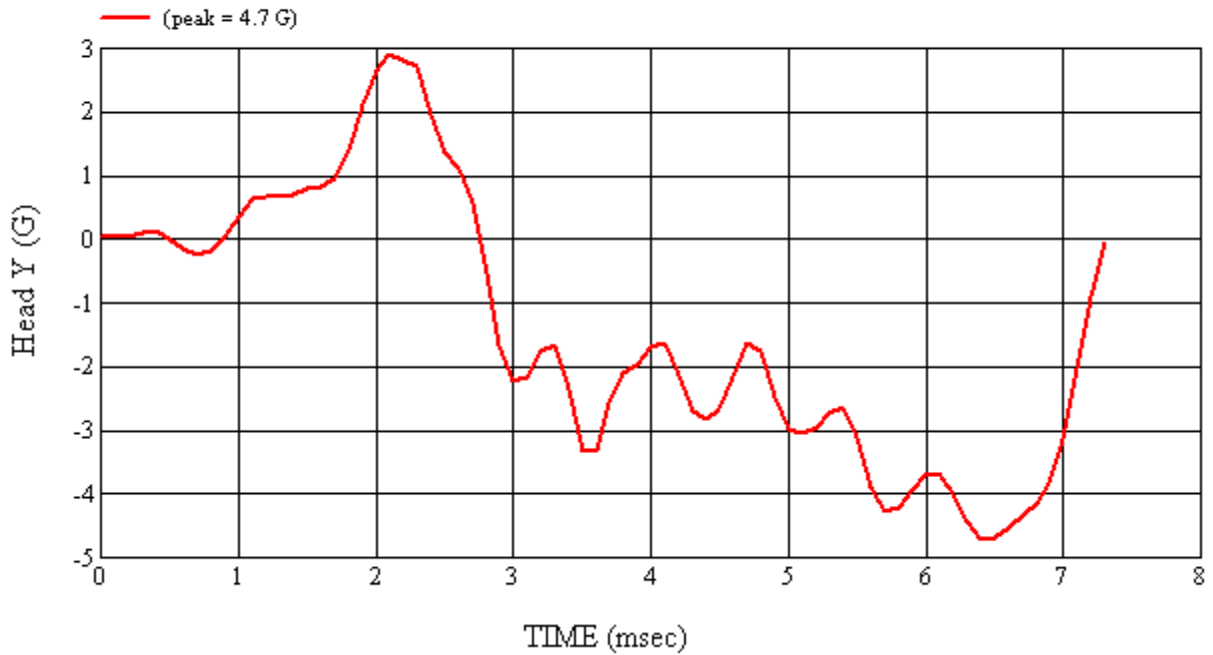
REMARKS:

RECORDED BY: *Ken D. McLean* DATE: 4/18/2011

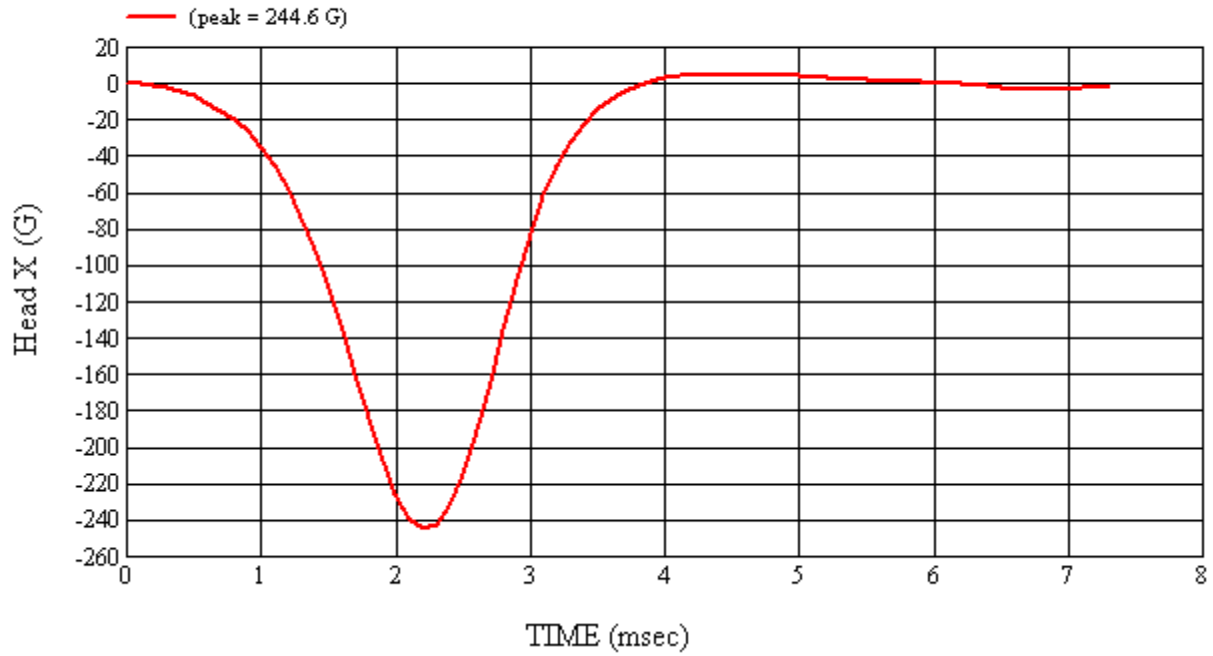
APPROVED BY: *Adrian I. Smith*



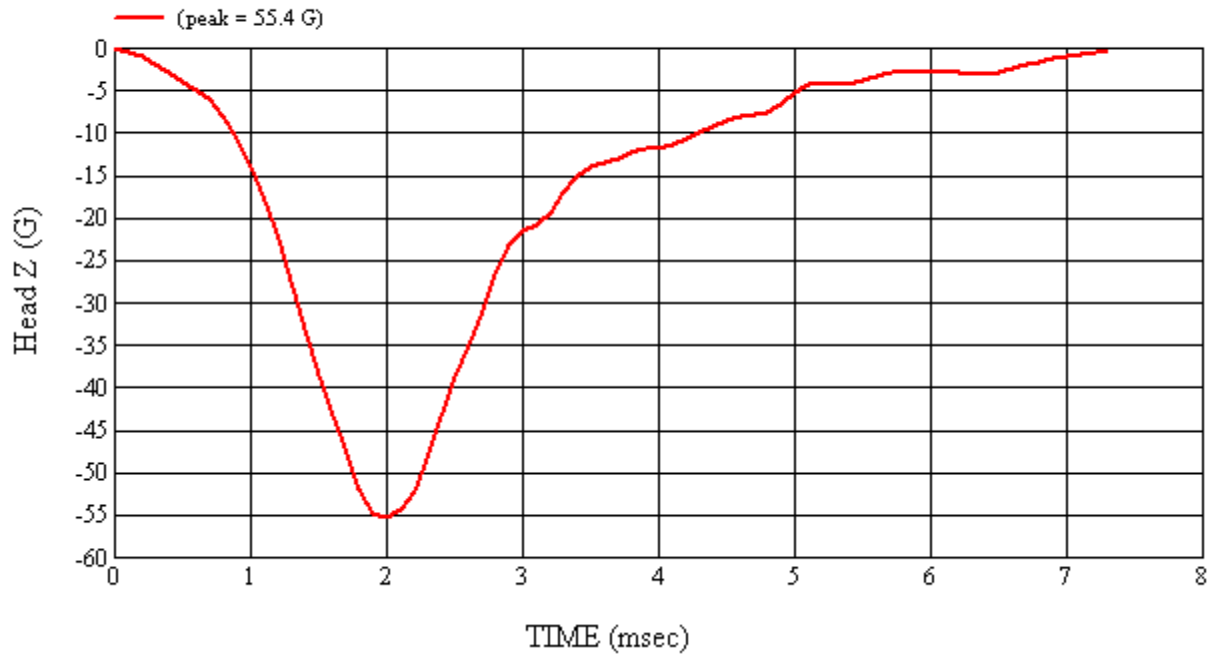
Head 035 (Post) Calibration #H35012



Head 035 (Post) Calibration #H35012



Head 035 (Post) Calibration #H35012



Head 035 (Post) Calibration #H35012

4-3 Pre-Test Calibration

**HEAD DROP TEST SUMMARY
 PART 572L**

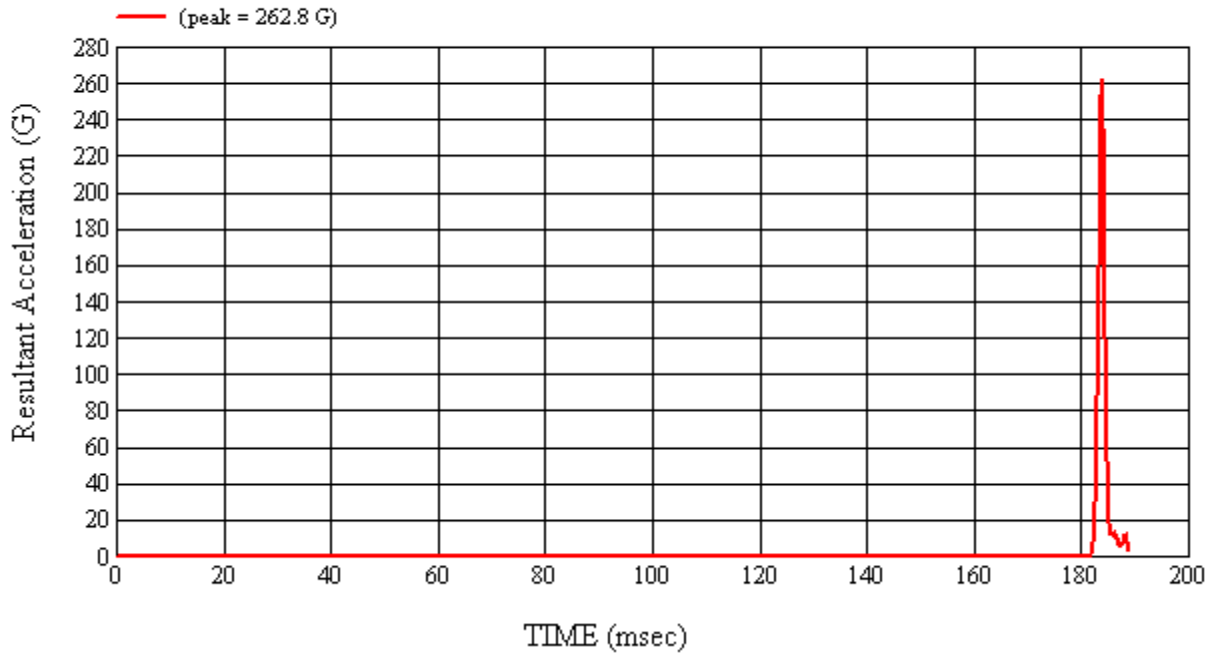
HEADFORM SERIAL NUMBER: 037		CALIBRATION DATE: 4/13/2011
CALIBRATION TIME: 5:01:42 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.96
Temperature	19° C to 26° C	22.5
Relative Humidity	10% to 70%	22.4
Peak Resultant Acceleration	225 G's to 275 G's	262.8
Peak Lateral Acceleration	15 G's Maximum	8.6
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J32177	02/04/11	08/04/11
2	ENDEVCO	7264-2000	J14103	02/04/11	08/04/11
3	ENDEVCO	7264-2000	J35800	02/04/11	08/04/11

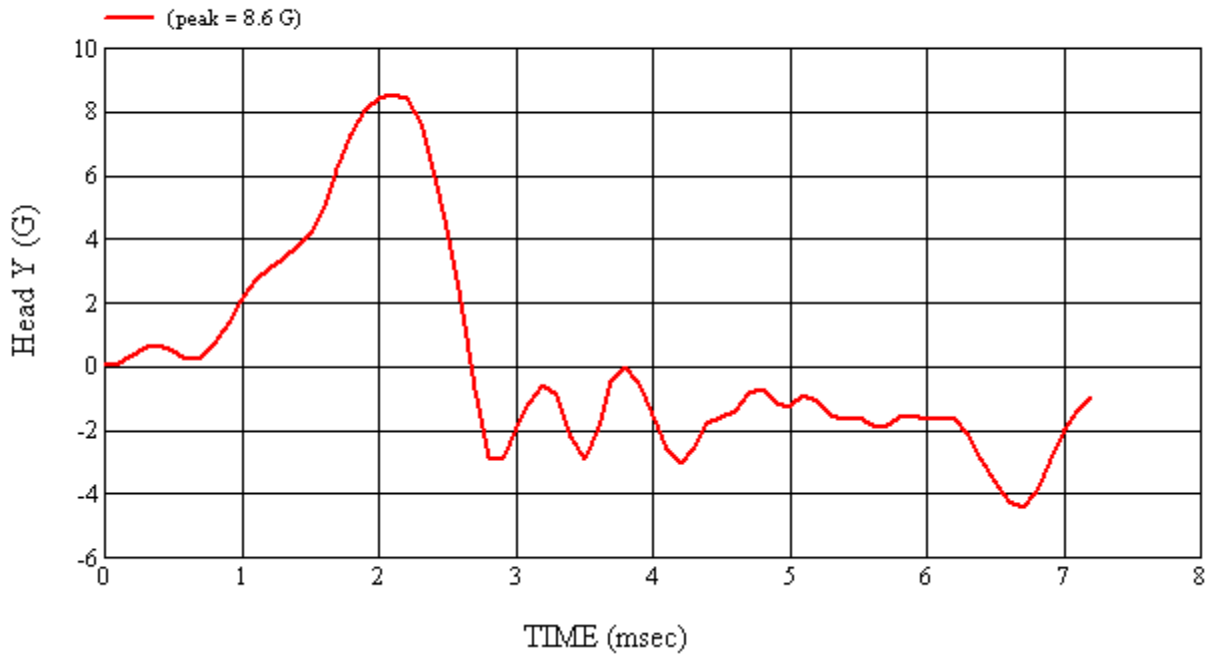
REMARKS:

RECORDED BY: *Ken D. McLean* DATE: 4/13/2011

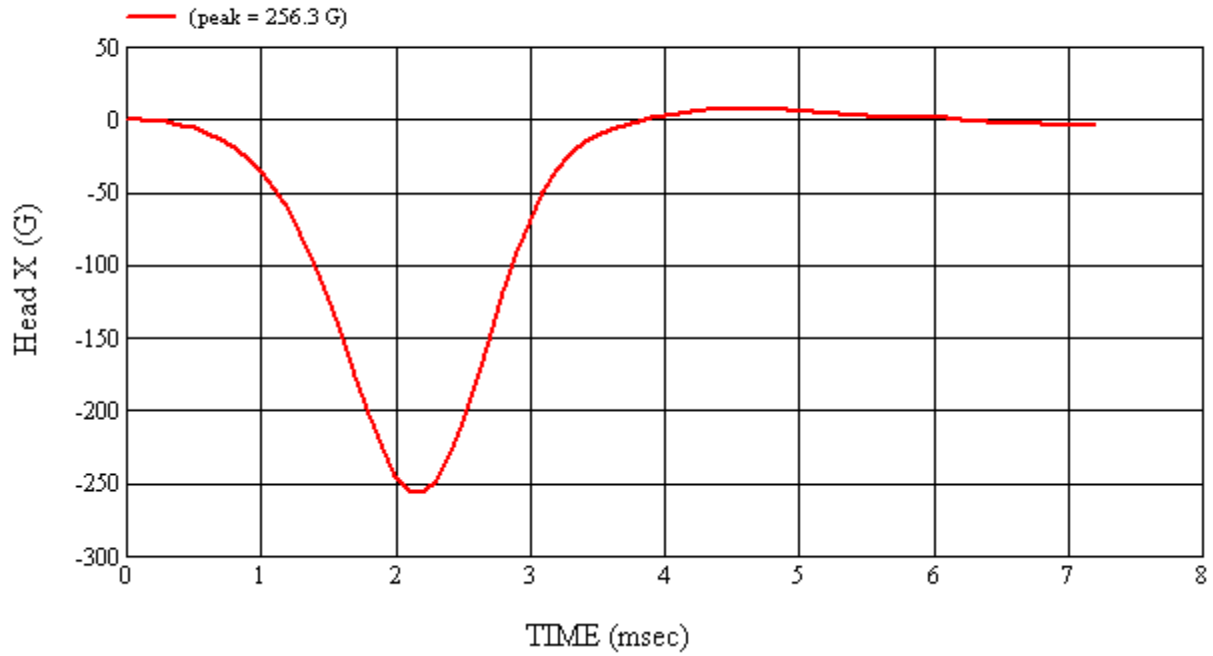
APPROVED BY: *Adrian I. Smith*



Head 037 (Pre) Calibration #H37011



Head 037 (Pre) Calibration #H37011



Head 037 (Pre) Calibration #H37011

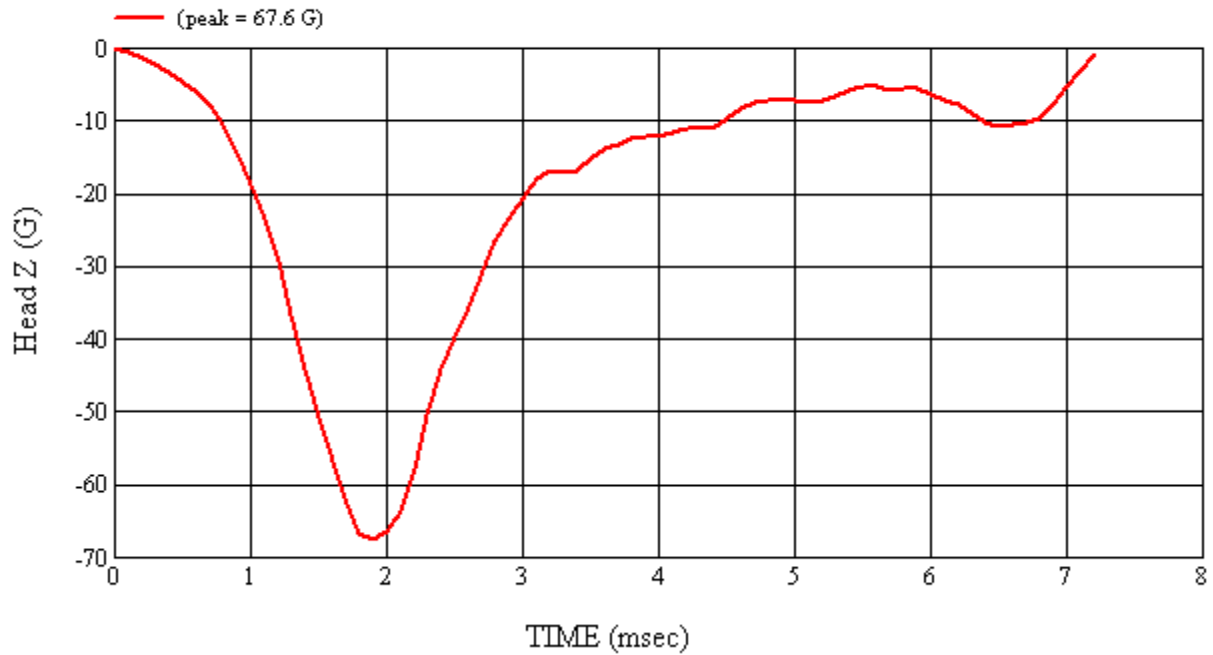


Figure 50 Head 037 (Pre) Calibration #H37011

4-4 Post-Test Calibration

**HEAD DROP TEST SUMMARY
 PART 572L**

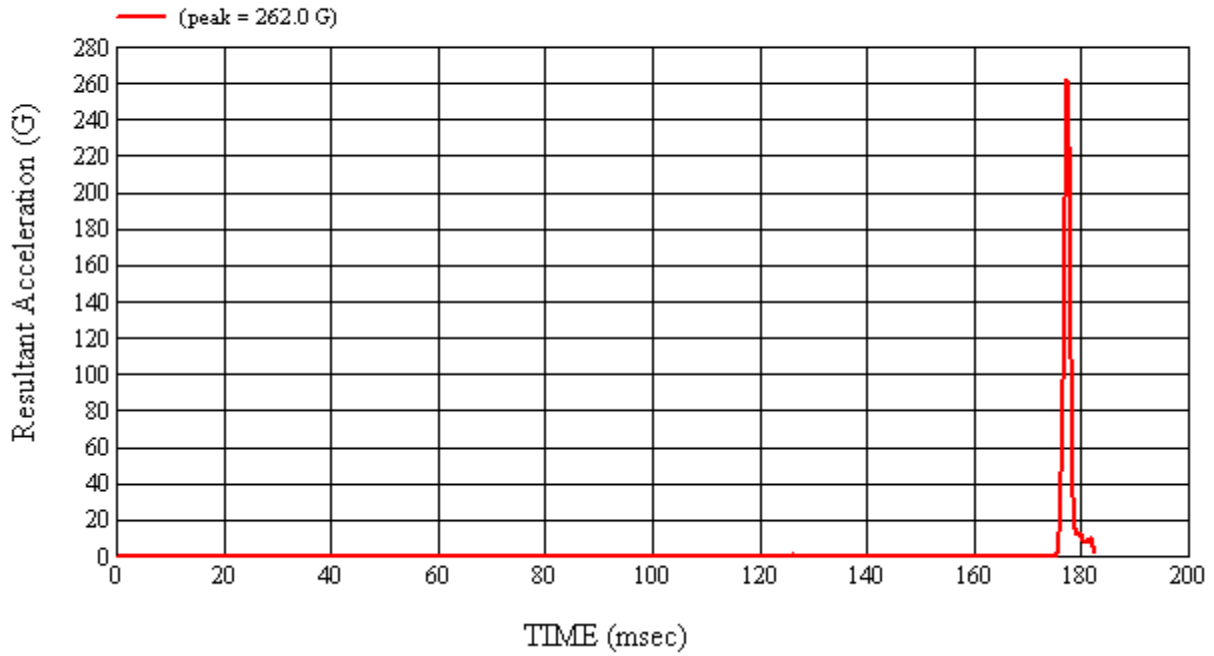
HEADFORM SERIAL NUMBER: 037		CALIBRATION DATE: 4/18/2011
CALIBRATION TIME: 2:11:31 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.96
Temperature	19° C to 26° C	21.4
Relative Humidity	10% to 70%	29.3
Peak Resultant Acceleration	225 G's to 275 G's	262.0
Peak Lateral Acceleration	15 G's Maximum	4.1
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J32177	02/04/11	08/04/11
2	ENDEVCO	7264-2000	J14103	02/04/11	08/04/11
3	ENDEVCO	7264-2000	J35800	02/04/11	08/04/11

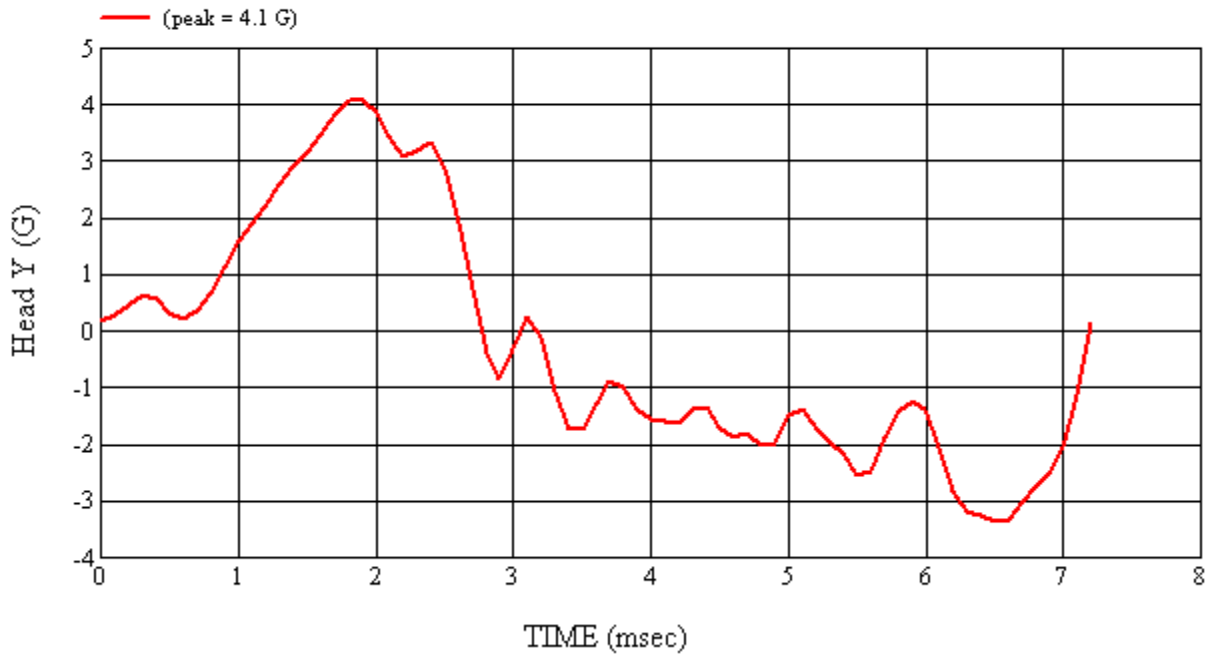
REMARKS:

RECORDED BY: *Ken D. McLean* DATE: 4/18/2011

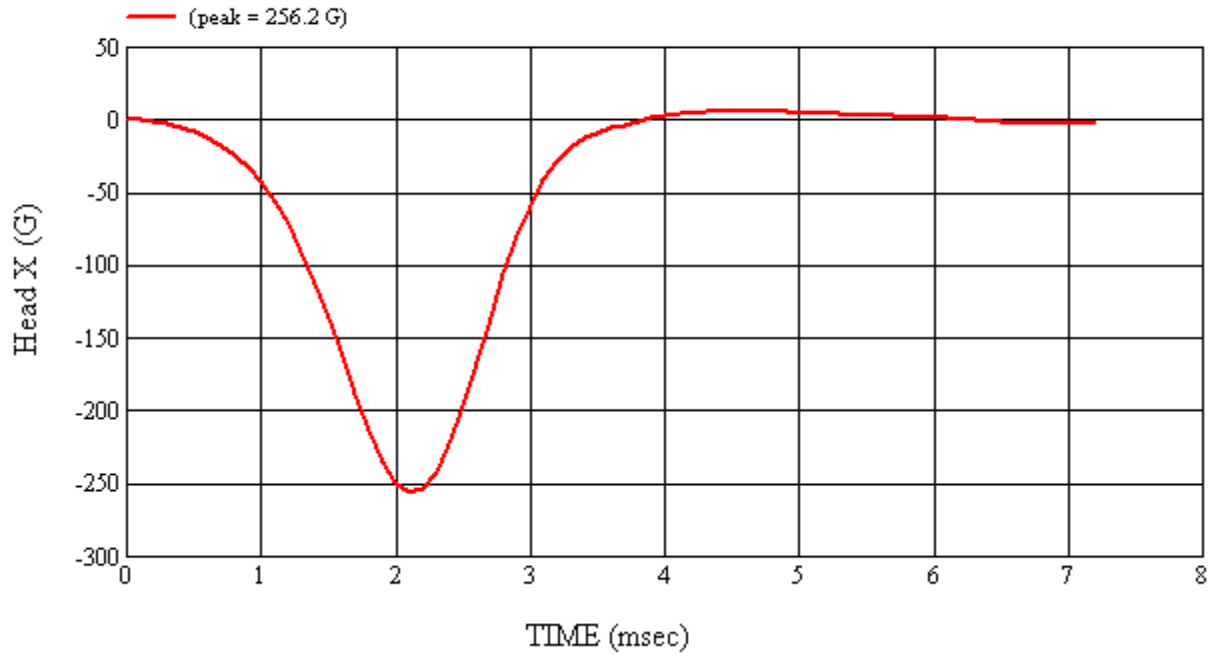
APPROVED BY: *Adrian I. Smith*



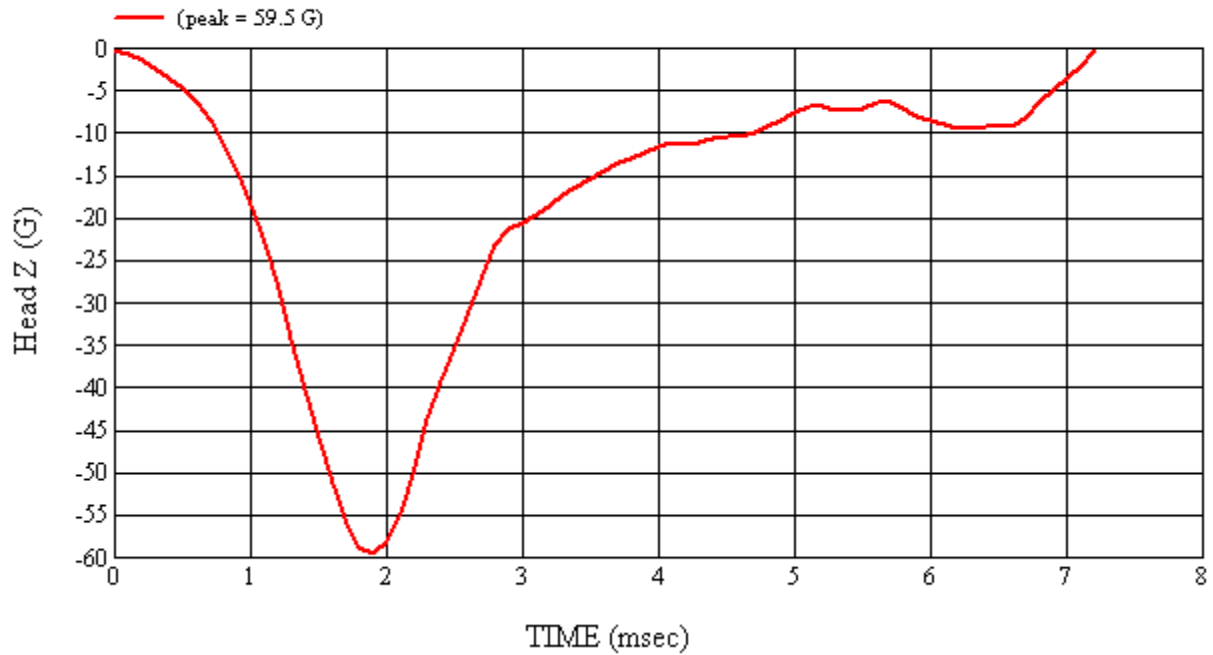
Head 037 (Post) Calibration #H37012



Head 037 (Post) Calibration #H37012



Head 037 (Post) Calibration #H37012



Head 037 (Post) Calibration #H37012

4-5 Pre-Test Calibration

**HEAD DROP TEST SUMMARY
 PART 572L**

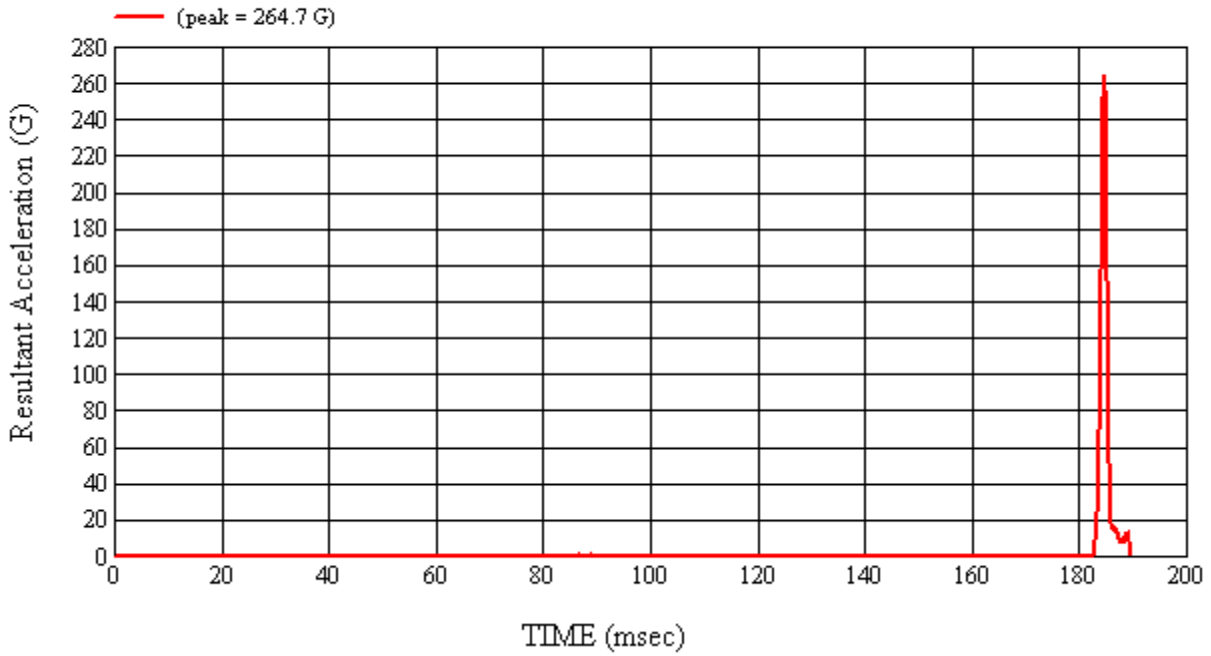
HEADFORM SERIAL NUMBER: 038		CALIBRATION DATE: 4/13/2011
CALIBRATION TIME: 5:18:24 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	22.5
Relative Humidity	10% to 70%	22.4
Peak Resultant Acceleration	225 G's to 275 G's	264.7
Peak Lateral Acceleration	15 G's Maximum	10.2
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J22700	02/07/11	08/07/11
2	ENDEVCO	7264-2000	J36197	02/07/11	08/07/11
3	ENDEVCO	7264-2000	J36353	02/07/11	08/07/11

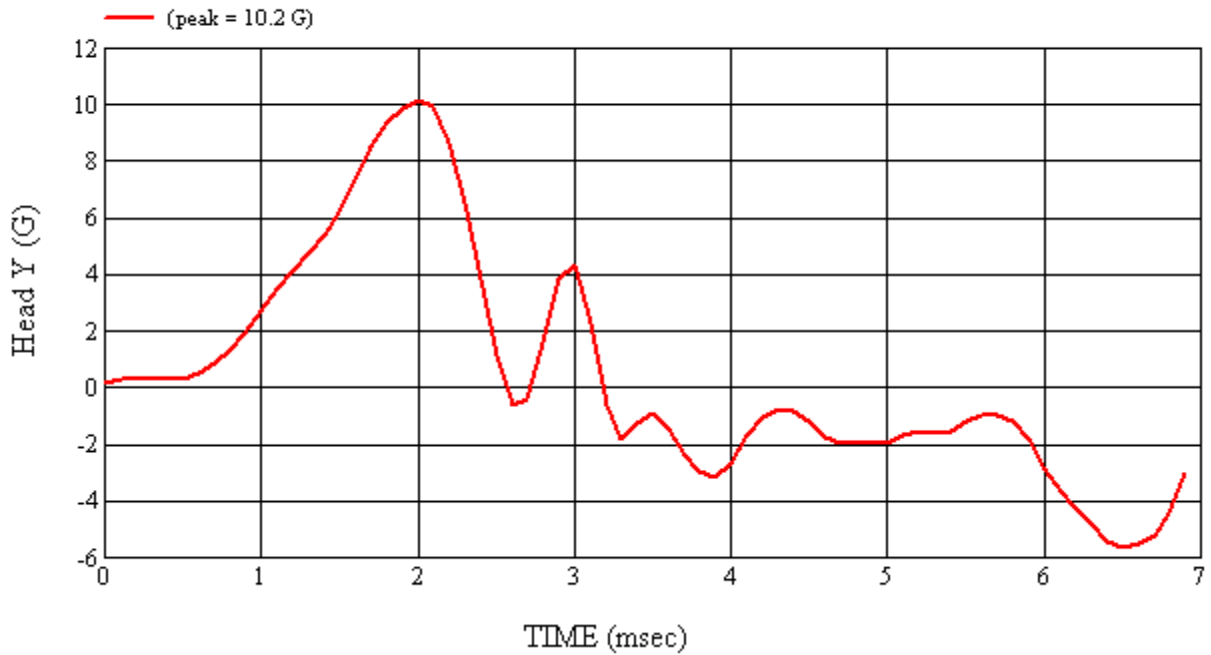
REMARKS:

RECORDED BY: *Ken D. McLean* DATE: 4/13/2011

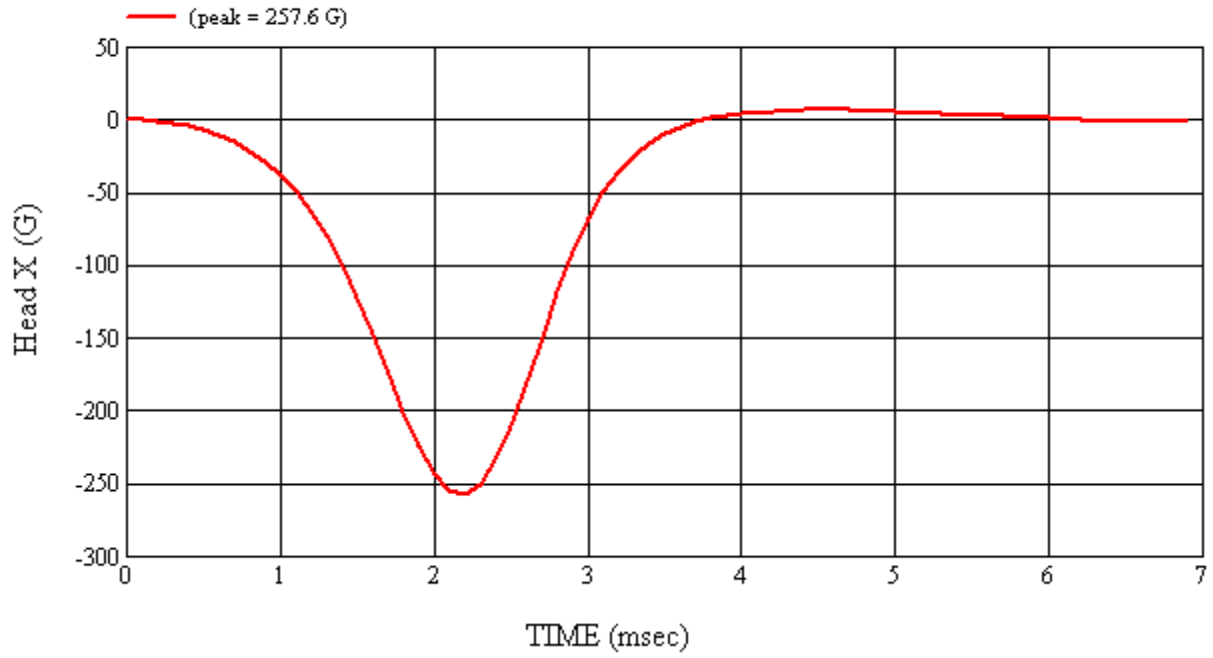
APPROVED BY: *Adrian I. Smith*



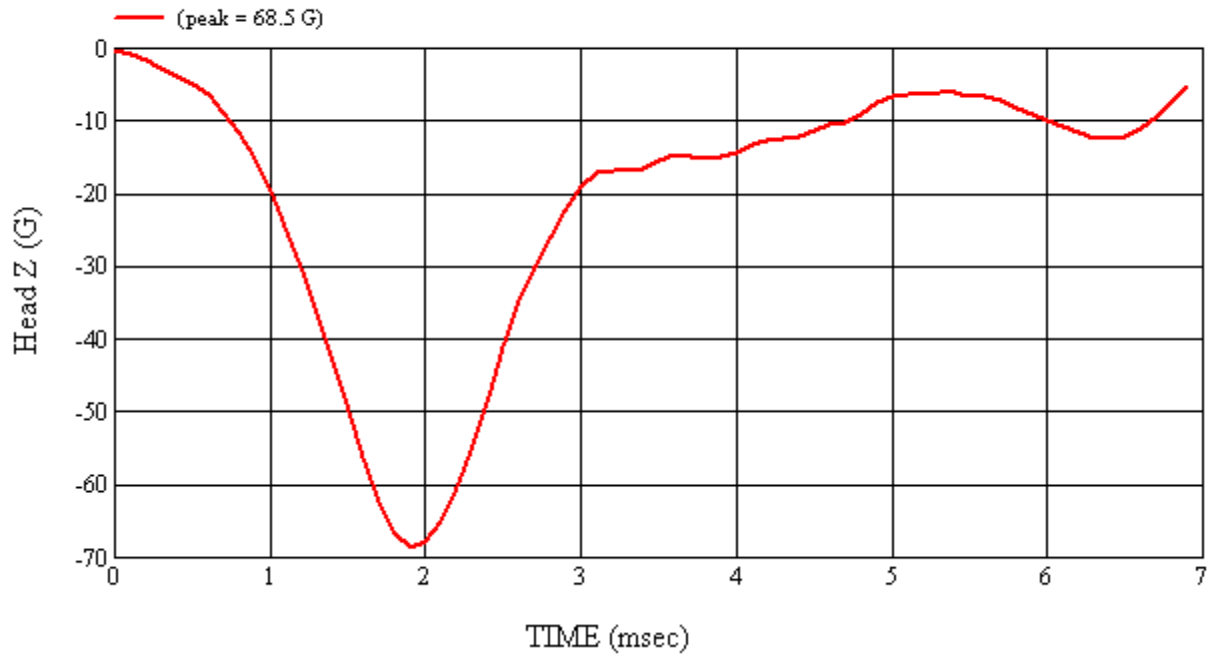
Head 038 (Pre) Calibration #H38011



Head 038 (Pre) Calibration #H38011



Head 038 (Pre) Calibration #H38011



Head 038 (Pre) Calibration #H38011

4-6 Post-Test Calibration

**HEAD DROP TEST SUMMARY
 PART 572L**

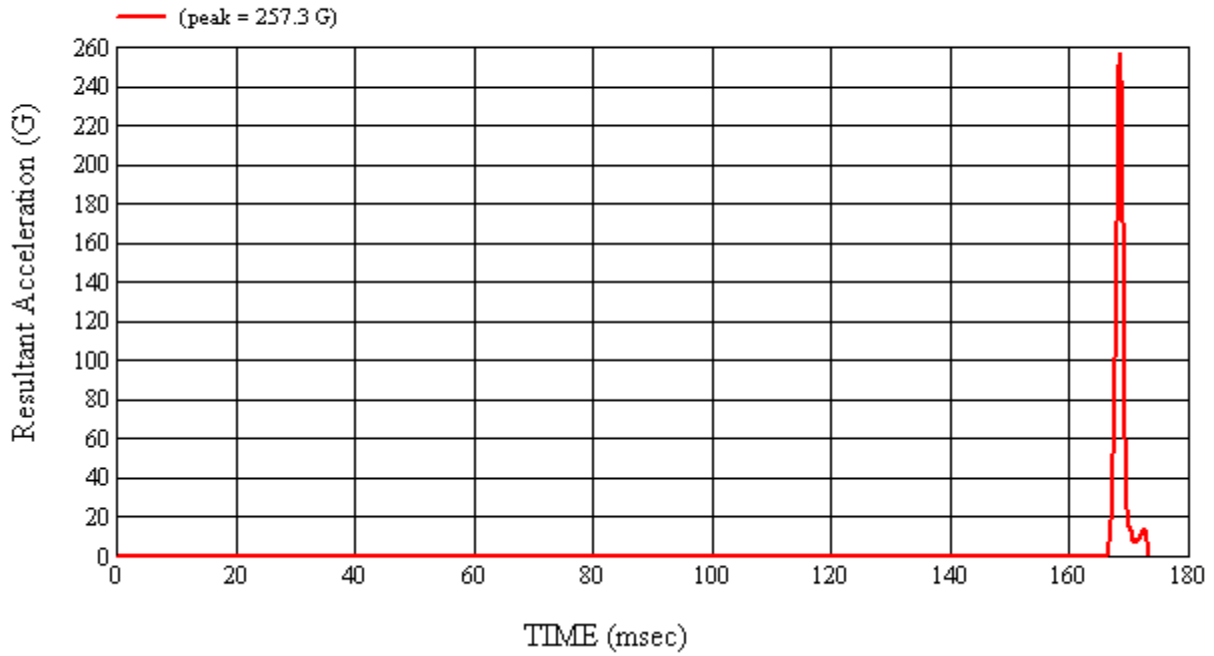
HEADFORM SERIAL NUMBER: 038		CALIBRATION DATE: 4/18/2011
CALIBRATION TIME: 2:29:27 PM		
TEST PARAMETER	SPECIFICATION	TEST RESULTS
Weight	9.90 to 10.10 lbs.	9.90
Temperature	19° C to 26° C	21.5
Relative Humidity	10% to 70%	29.1
Peak Resultant Acceleration	225 G's to 275 G's	257.3
Peak Lateral Acceleration	15 G's Maximum	13.4
Unimodal Acceleration Curve	YES	YES

FMH INSTRUMENTATION					
HEAD ACCELEROMETERS					
Channel Number	Manufacturer	Model Number	Serial Number	Date of Last Calibration	Date of Next Calibration
1	ENDEVCO	7264-2000	J22700	02/07/11	08/07/11
2	ENDEVCO	7264-2000	J36197	02/07/11	08/07/11
3	ENDEVCO	7264-2000	J36353	02/07/11	08/07/11

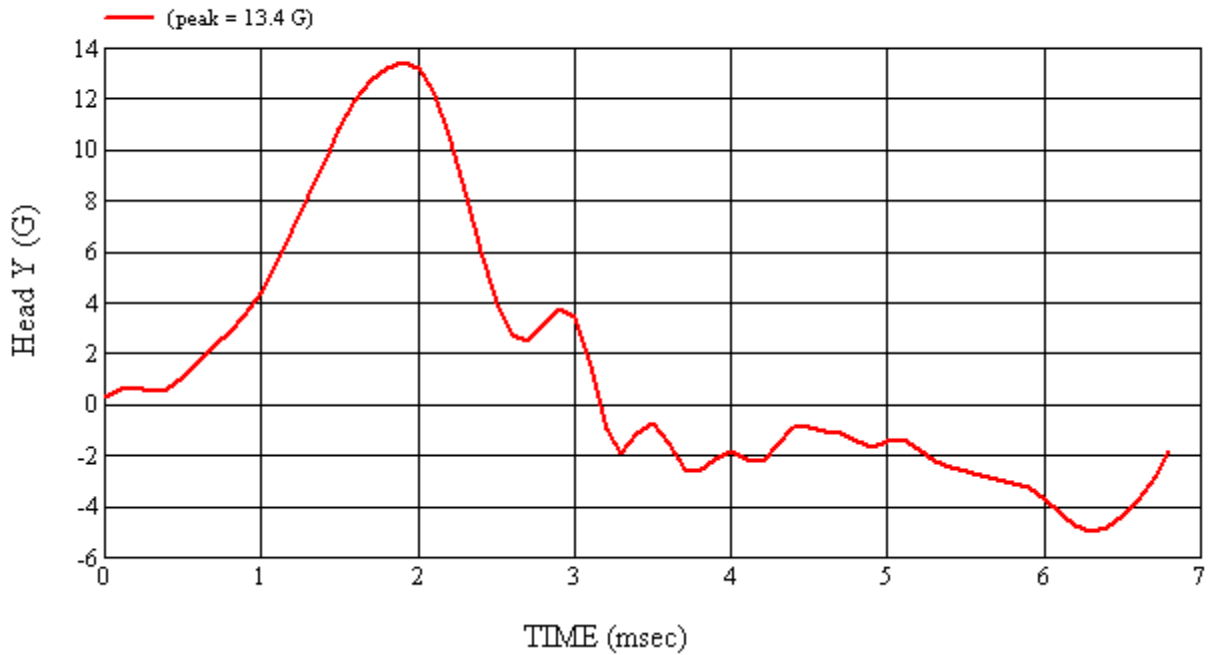
REMARKS:

RECORDED BY: *Keri D. McKenna* DATE: 4/18/2011

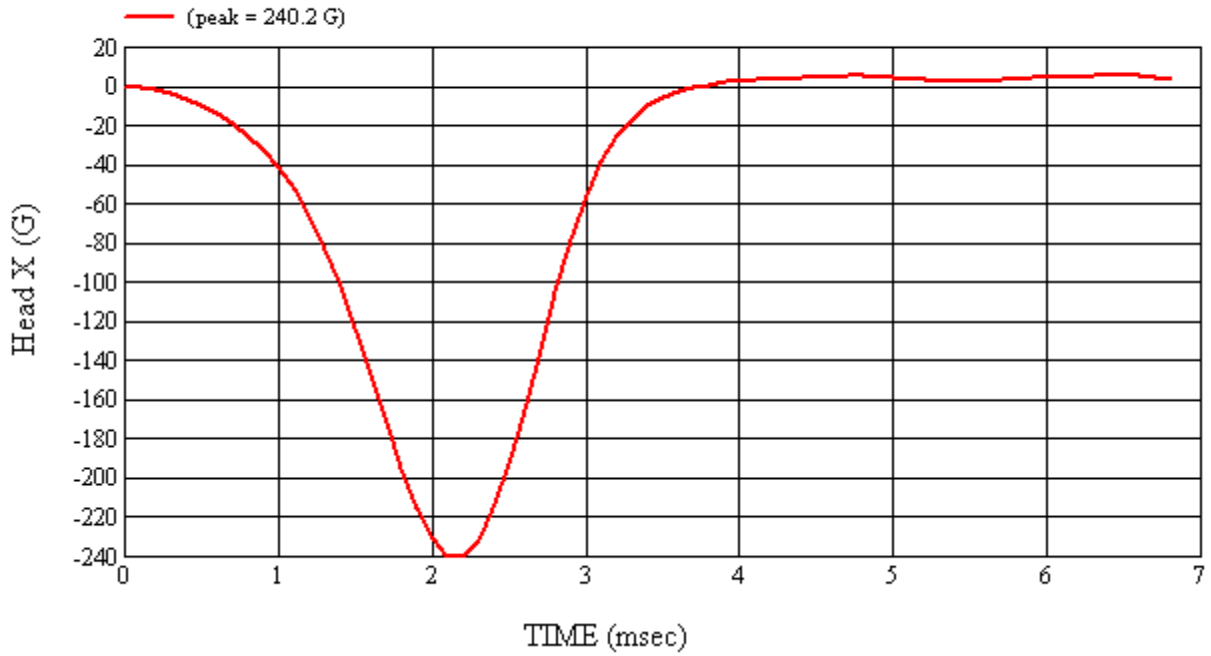
APPROVED BY: *Adham I. Sheikh*



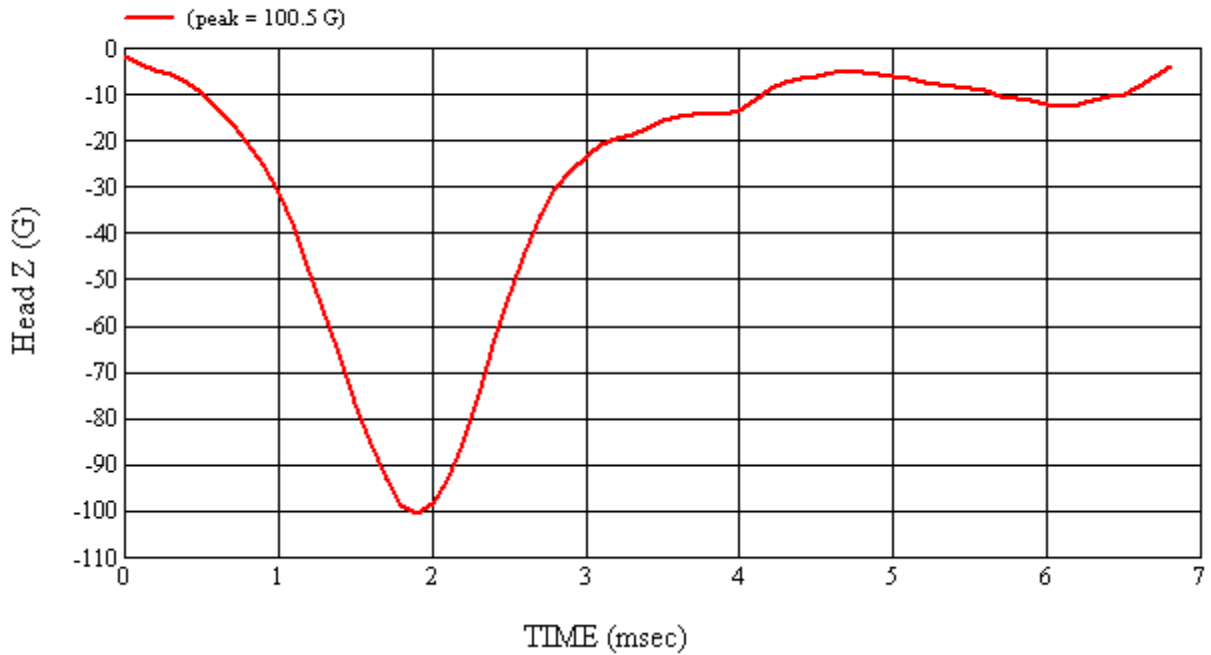
Head 038 (Post) Calibration #H38012



Head 038 (Post) Calibration #H38012



Head 038 (Post) Calibration #H38012



Head 038 (Post) Calibration #H38012

5.0 PHOTOGRAPHS



As Delivered – Left Side View



As Delivered – Right Side View



As Delivered – 3/4 Front View From Left Side



As Delivered – 3/4 Rear View From Right Side



As Delivered – Vehicle’s Certification Label



As Delivered – Vehicle’s Tire Information Label

Pre-Test Component Photographs

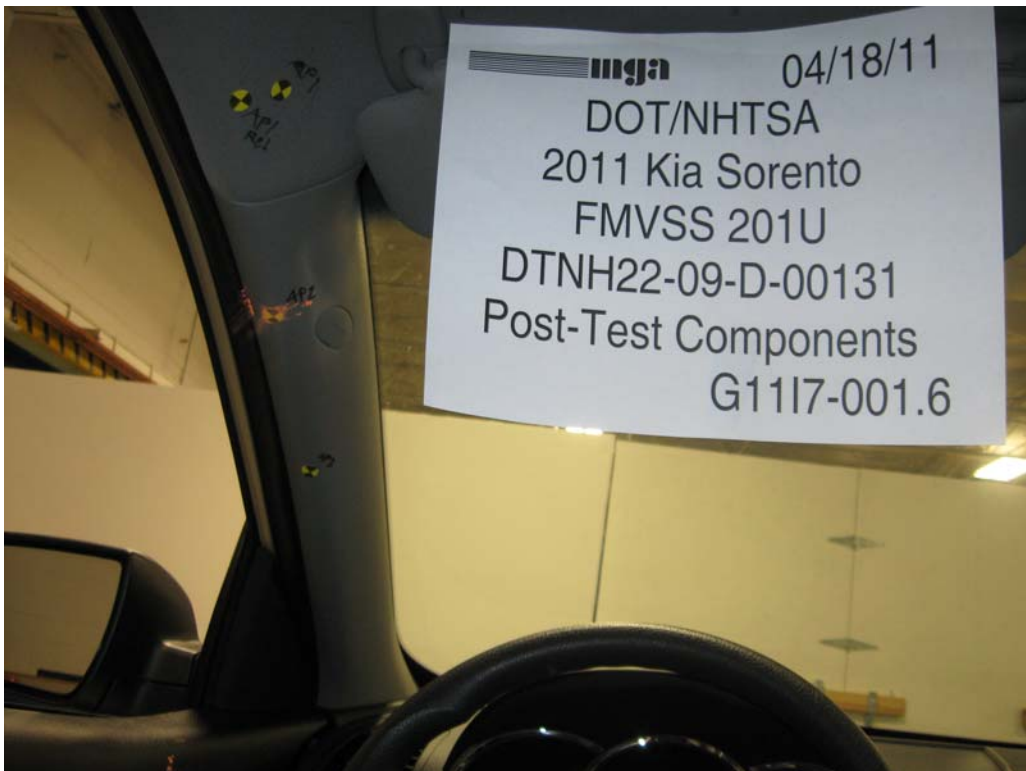


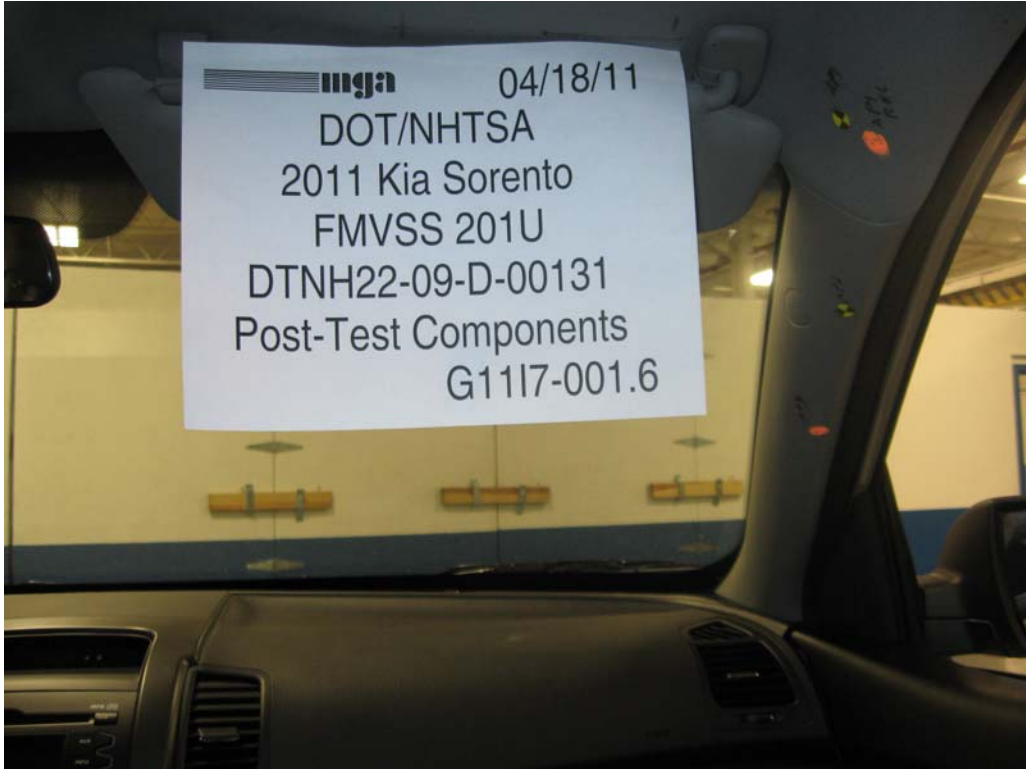




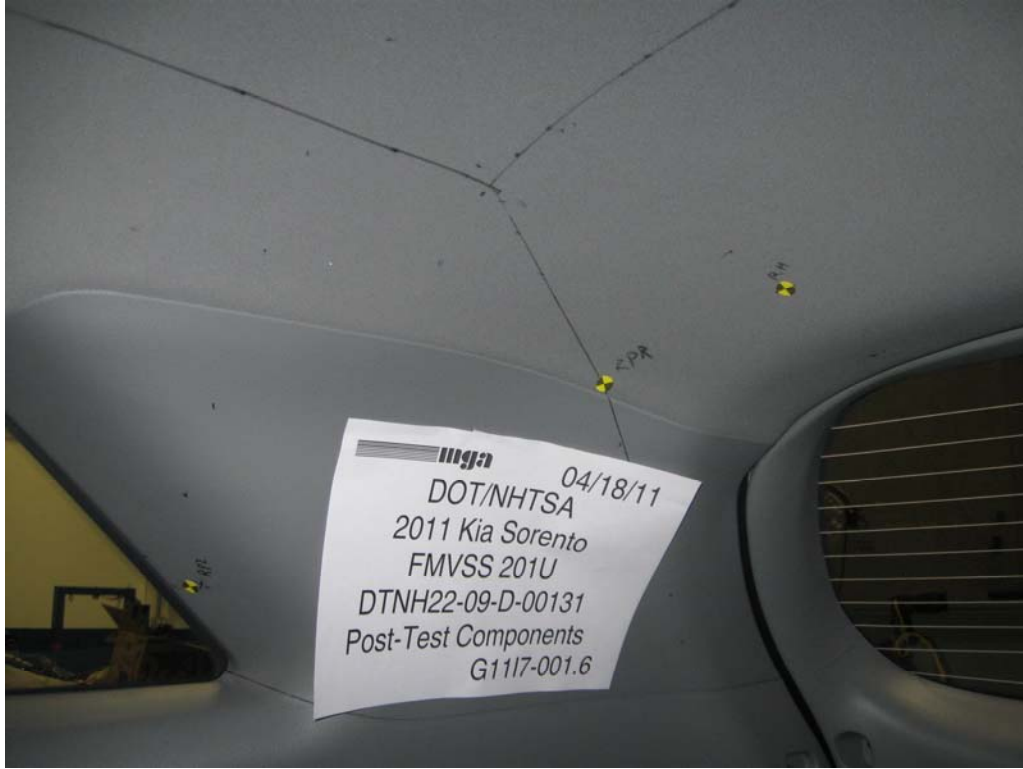


Post-Test Component Photographs



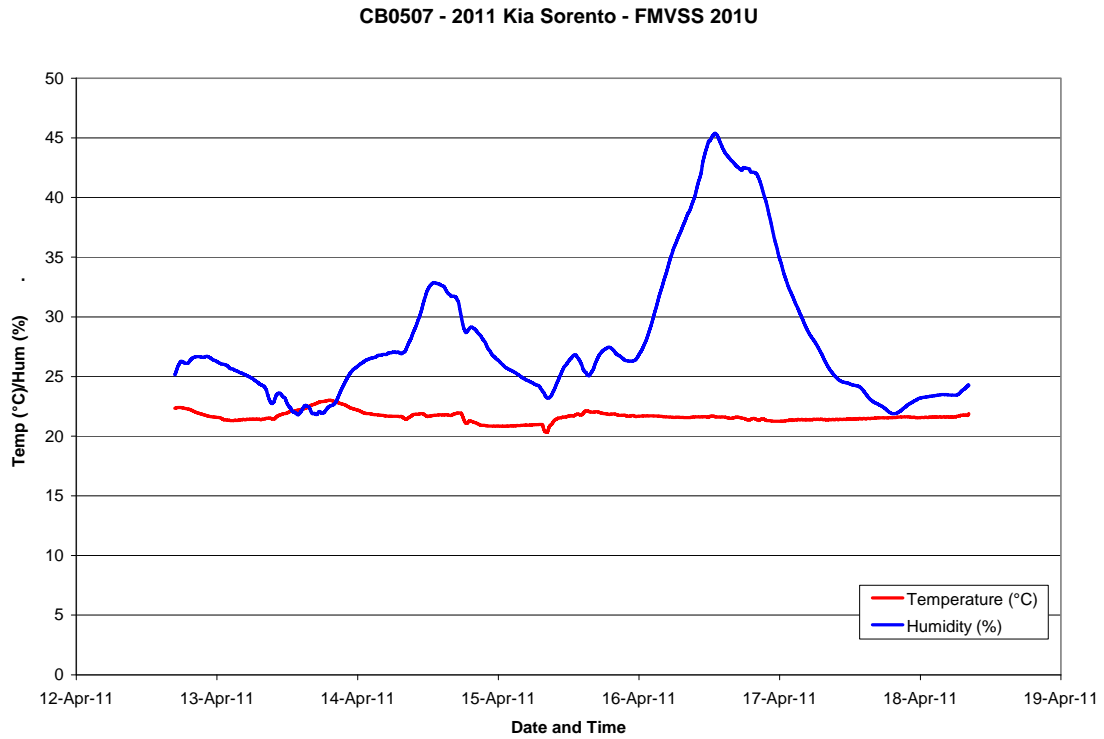








Appendix A – Temperature Trace





Appendix B – Calibration Certificates

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGAMI
Model #	352C03	Manufacturer:	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J35919
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/4/2011
New DLR(Units:G'S) ¹ 95.8
100K SHUNT
Linearity: ² 0.99951
New vs Old Sensitivit (% Difference) 0.7
Temperature: 72 °F
Humidity: 20 %
Sensitivity (mV/V/G): 0.025975
Calibrated By: Ryan Jones

Signature: 
Approved by: 

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology


Calibration uncertainty no greater than 4.0% at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGAMI
Model #	352C03	Manufacturer:	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J22664
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/4/2011
New DLR(Units:G'S) ¹ 94.2
100K SHUNT
Linearity:² 0.99938
New vs Old Sensitivit
(% Difference) 1.2
Temperature: 72 °F
Humidity: 20 %
Sensitivity (mV/V/G): 0.026447
Calibrated By: Ryan Jones

Signature: 

Approved by: 

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer:	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J35924
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/4/2011

New DLR(Units:G'S) ¹ 92.8
100K SHUNT

Linearity: ² 0.99947

New vs Old Sensitivity (% Difference) 1.2

Temperature: 72 °F

Humidity: 20 %

Sensitivity (mV/V/G): 0.026824

Calibrated By: Ryan Jones

Signature: _____

Approved by: _____

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGAMI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J32177
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/4/2011
New DLR(Units:G'S) ¹ 113.7
100K SHUNT
Linearity:² 0.9997
New vs Old Sensitivit (% Difference) -0.2
Temperature: 72 °F
Humidity: 20 %
Sensitivity (mV/V/G): 0.021883
Calibrated By: Ryan Jones

Signature: _____

Approved by: _____

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as 1- (Standard Deviation/ Mean)

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

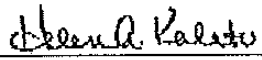
MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGAMI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J14103
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/4/2011
New DLR(Units:G'S) ¹ 93.9
100K SHUNT
Linearity:² 0.99955
New vs Old Sensitivit (% Difference) -0.1
Temperature: 72 °F
Humidity: 20 %
Sensitivity (mV/V/G): 0.026479
Calibrated By: Ryan Jones

Signature: 

Approved by: 

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as 1- (Standard Deviation/ Mean)

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

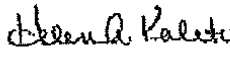
MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J35800
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/4/2011
New DLR(Units:G'S) ¹ 97.8
100K SHUNT
Linearity:² 0.9995
New vs Old Sensitivity
(% Difference) 0.6
Temperature: 72 °F
Humidity: 20 %
Sensitivity (mV/V/G): 0.025451
Calibrated By: Ryan Jones

Signature: 

Approved by: 

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGAMI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J22700
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/7/2011

New DLR(Units:G'S) ¹ 96.4
100K SHUNT

Linearity:² 0.99966

New vs Old Sensitivity
(% Difference) 0.5

Temperature: 70 °F

Humidity: 20 %

Sensitivity (mV/V/G): 0.025819

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Aben D. Kalato

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGAMI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J36197
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/7/2011

New DLR(Units:G'S) ¹ 108.7
100K SHUNT

Linearity: ² 0.99976

New vs Old Sensitivity (% Difference) 0.9

Temperature: 70 °F

Humidity: 20 %

Sensitivity (mV/V/G): 0.022869

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Blair A. Kaleski

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0 % at the 95% confidence level.

MGA Research Corporation-Calibration Certificate

ACCELEROMETER

Reference		Sensor	
Name:	Accel Standard	Name:	MGA MI
Model #	352C03	Manufacturer	Endevco
Serial #:	95980	Model #:	7264-2000
Capacity:	G's:250	Serial #:	J36353
Calibration Date:	9/14/2010	Capacity/Range:	2,000 (G's)
Calibrated By:	Modal Shop		

Calibration Date: 2/7/2011

New DLR(Units:G'S) ¹ 99.1
100K SHUNT

Linearity:² 0.99988

New vs Old Sensitivit (% Difference) 0.9

Temperature: 70 °F

Humidity: 20 %

Sensitivity (mV/W/G): 0.025114

Calibrated By: Chris Collins

Signature: Chris Collins

Approved by: Heaven A. Kaleski

1. Actual data of reference and sensor instruments is found in calibration files

2. Linearity is defined as $1 - (\text{Standard Deviation} / \text{Mean})$

All calibrations are traceable to the National Institute of Standards and Technology

Calibration uncertainty no greater than 4.0% at the 95% confidence level.



~Calibration Certificate~

3149 East Kemper Rd.
 Cincinnati, OH 45241
 Ph : 513-351-9919
 Fax: 513-458-2172
 www.modalshop.com

Sensor Information

Model Number: 352C03
 Serial Number: 95980
 Manufacturer: PCB
 ID Number:
 Description: ICP® Accelerometer

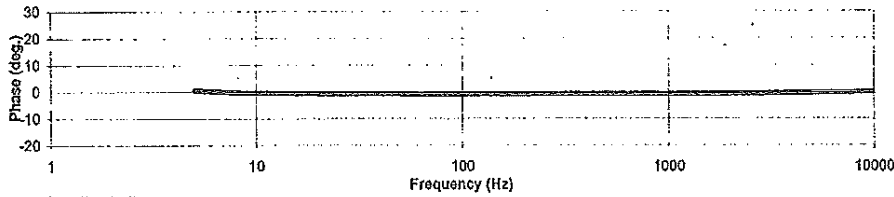
Calibration Data

Sensitivity @ 100 Hz: 9.94 mV/g
 Phase @ 100 Hz: -0.87 deg.
 Test Level: 10.00 g

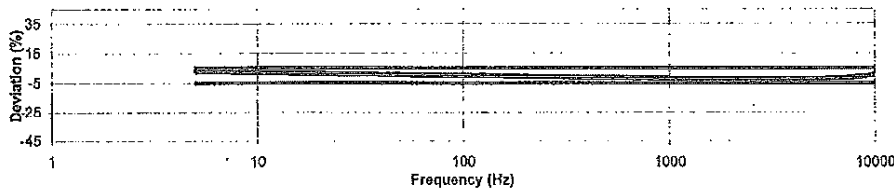
Transducer Specifications

Amp. Range: ± 500 g
 Resolution: 0.0005 g
 Resonant Freq: ≥ 60000 Hz
 Temp. Range: -54 to 121 °C
 -65 to 250 °F
 Axis: Uni-Axial

Phase Response



Amplitude Response



Data Table

Freq. (Hz)	Deviation (%)	Phase (deg)
5	3.15	0.41
10	2.18	-0.36
30	0.99	-0.71
50	0.62	-0.68
100	0.00	-0.87
300	-0.88	-0.81
500	-1.29	-0.77
1000	-1.87	-0.77
2000	-2.45	-0.68
3000	-2.46	-0.61
4000	-2.59	-0.49
5000	-2.40	-0.40
6000	-2.09	-0.26
7000	-1.63	-0.23
8000	-1.10	-0.13
9000	-0.30	0.02
10000	0.76	-0.01

Notes

Results relate only to the items calibrated.
 This certificate may not be reproduced except in full, without written permission.
 Method: Calibration is performed in compliance with ISO 9001 and ISO 17025
 This calibration was performed with TMS 9155C Calibration Workstation version 4.6.1
 Calibration traceable to primary method which has been proficiency validated through interlaboratory comparison to NIST (project number 822/271196).
 Back-to-Back Comparison Calibration per ISO16063-21
 Procedure Used: PRD-P220
 Measurement uncertainty (95% confidence level with coverage factor 2) for frequency ranges tested during calibration are as follows: 0.5-4.99 Hz; ± 3.00%, 5-9.99 Hz; ± 2.50%, 10-99 Hz; ± 1.70%, 100 Hz; ± 1.25%, 101-920 Hz; ± 1.40%, 921-5000 Hz; ± 1.70%, 5001-10,000 Hz; ± 2.20%, 10,001-15,000 Hz; ± 3.65%, 15,001-20,000 Hz; ± 4.75%.

Customer

MGA Research Corp.

User Notes

Unit Condition

As Found: In Tolerance
 As Left: In Tolerance

Lab Conditions

Temperature: 73 (23) °F (°C)
 Humidity: 32 %

Approval Information

Technician: Ed Devlin
 Approval: *Ed Devlin*

Cal Date: 9/14/2010
 Due Date:



Cal ID: 15803 2649 01



~Calibration Certificate~

3149 East Kemper Rd.
 Cincinnati, OH 45244
 Ph: 513-351-9919
 Fax: 513-458-2172
 www.modalshop.com

Sensor Information

Model Number	352C03
Serial Number	95980
Manufacturer	PCB
ID Number	

Note

This certificate may not be reproduced
 except in full, without written
 permission.

Standards and/or Equipment Used During Calibration

Description	Manufacturer	Model	Serial	Due Date
Data Acquisition Card	NI	4461	15004324	6/29/2011
Std Accelerometer	PCB	080A200	110553	12/8/2010
Air Bearing Shaker	PCB	396C11	603	n/a
Std Sig Conditioner	PCB	442A102	173	12/8/2010
SUT Signal Conditioner	PCB	443B101	379	9/19/2010
Power Amplifier	TMS	2100E21-C	1002	n/a

Technician: Ed Devlin *Ed Devlin*

Cal Date: 9/14/2010

Customer: MGA Research Corp.

Due Date:



Calibration Certificate

Part Description: Silver
 Certification Date: 10/19/2010
 Serial#: S08-05-98-01273

Single Point - (Max-Min)/2 Specification: S08-05 .075mm (.0030")
 Certificate#: S01273-0470

Volumetric (Max Deviation) Specification: S08-05 +/- .108mm (+/- .0042")
 Temperatures: See attached data

Measurement Standards Traceability: *SI Traceability: METAS-L201.00204R61

Ball Bar Kit
 Asset Number: 1039
 Calibration Due: 10/24/2010

Thermometer
 Asset Number: TQ023
 Calibration Due: 11/20/2010

Reference Sphere
 Asset Number: 1241
 Calibration Due: 11/21/2011

The articles above have been calibrated with a device traceable to the International System of Units (SI) through a National Metrological Institute (NMI) or through an ISO17025 Accredited Laboratory.
 Measurement uncertainty @ 23°C ± 20% (maximum), unless A = length in meters.
 Uncertainty is expressed as approximately a 95% level of confidence using GUM.

Calibration Results*

3 Single Point Articulation Tests at <-20%, 20% > 80% and >=80% range:
 1 Effective diameter sphere test
 20 Volumetric Ball Bar Tests in 4 quadrants and 2 orientations.
 *Calibration conforms to procedure developed in accordance with ACR 2004.22-2004. See attached data for measurement results.

**Instrument Condition as Received:
 Not Within Specification**

Instrument condition outstanding
 Within specifications

Technician: Anthony Parker Date: 10/19/10

This certificate shall not be reproduced, except in full, without permission of FARO Technologies, Inc.
 The results of this verification relate only to the items calibrated or tested.

FARO Technologies, Inc.
 PH: 1-800-736-2771
 PH: 2-407-333-9911
 FAX: 407-333-8056
 L-A-B Cert Number: L1147-1



125 Technology Park
 Lake Mary, FL 32746
 USA

AMC 11/110

MICHIGAN OPERATIONS
 DATE: 2/7/10
 SUPERCERDES: MGATP/MC.5

DOC. NO.: MGATP_TMC
 REVISION NO.: 6
 PAGE 3 OF 3

Tape Measure Calibration Certificate

Reference Steel Rule

Brand: SUN ANSON
 S/N: MA00799
 Calibration Date: 1/15/10

Subject Tape Measure

Brand: STANLEY
 S/N: TPM 112
 Calibration Date: 12/13/10

Reference in (mm)	Subject Tape Measure	Difference	Reference in (mm)	Subject Tape Measure	Difference
0 (0)	0	0	18 (450)	450	0
1 (25)	25	0	19 (475)	475	0
2 (50)	50	0	20 (500)	500	0
3 (75)	75	0	21 (525)	525	0
4 (100)	100	0	22 (550)	550	0
5 (125)	125	0	23 (575)	575	0
6 (150)	150	0	24 (600)	600	0
7 (175)	175	0	25 (625)	625	0
8 (200)	200	0	26 (650)	650	0
9 (225)	225	0	27 (675)	675	0
10 (250)	250	0	28 (700)	700	0
11 (275)	275	0	29 (725)	725	0
12 (300)	300	0	30 (750)	750	0
13 (325)	325	0	31 (775)	775	0
14 (350)	350	0	32 (800)	800	0
15 (375)	375	0	33 (825)	825	0
16 (400)	400	0	34 (850)	850	0
17 (425)	425	0	35 (875)	875	0

If all differences are $\pm 1/32$ of an inch (1 mm), then the tape measure is acceptable.
 Pass Fail Maximum Difference = 0

Date: 12/13/2010 Performed By: [Signature]

All calibrations are traceable to the National Institute of Standards and Technology. Estimated uncertainty of the measurement is $\pm 0.2\%$. All certification data and equipment are on file for inspection at your request. Best uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor $k=2$.

gary.hockin@midwayproducts.com



4700 Barden Court SE, Kentwood MI 49512, Telephone: 616-698-3124, Fax: 616-698-2354, www.metrocal.com

Certificate of Calibration

MGA Research
 446 Executlve Drive
 Troy, MI 48083

Gauge Number: MGA00712
 Gauge Desc: Digital Protractor
 Manufacturer: Mitutoyo
 Model Number: 950-315
 Serial Number: 06091641

Order Number: 69370
 Certificate Number: 100903801
 Page: 1 of 1

Customer PO: N/A
 Last Calibration: N/A
 Calibration Date: 9/3/10
 Next Calibration: 9/3/11

As Found Condition: In Tolerance

As Left Condition: In Tolerance

MetroCal, Inc maintains reference standards of measurement which are traceable to the National Institute of Standards and Technology, or other authorized National Standards. Calibration was performed in accordance with MetroCal Procedure CP045 and complies with the ANSI/NCSL Z540-1 and ISO/IEC 17025 Standards. Results shall not be reproduced, except in full, without the written approval of MetroCal, Inc. Results relate only to the item(s) calibrated. Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired. Statements of compliance made using simple acceptance rule.

Standard Used	Cal Date	Due Date	Traceable No.	Calibration Procedure
				Uncertainty Expressed at
				95% confidence (K=2)
Gage Block Set	8/2/10	8/2/11	ID# 105	0.0015°
DoAll Sine Bar	1/21/10	1/21/11	ID# 1879	0.0015°

Results:

Units	As Found Readings		
	Nominal	Actual	Deviation
5.00	5.0	5.0	0.00
Decimal Deg.	10.00	10.1	0.10
	20.00	20.0	0.00
Tolerance	30.00	30.0	0.00
± 0.1° Level	40.00	39.9	-0.10
± 0.2° Maximum Error	Reference Level Check: Within ± 0.1 degrees		

As Left Readings		
Nominal	Actual	Deviation
5.00	5.0	0.00
10.00	10.1	0.10
20.00	20.0	0.00
30.00	30.0	0.00
40.00	39.9	-0.10
Reference Level Check: Within ± 0.1 degrees		

Comments: Environmental conditions during calibration: 68 °F, 44% RH.
 No adjustment required.

Shannon Kubicek
 Shannon Kubicek
 Calibration Technician

Issued: 9/3/10

Checked box indicate this calibration was performed at the customers facility.

@ 9/8/10



Metrology Management Services
Remit to address:

Calibration Certificate

35200 Plymouth Rd.
Livonia, MI 48150



CALIBRATION # 1277.01
Calibration Certificate #:
Z50918:1281429469

DICKSON FH125 TEMP/RH RECORDER		WORK ORDER: 1281429469
SERIAL NUMBER:	06163263	
ASSET NUMBER:	Z50918	
CUST. ASSET NUM:	MGA00152	
PROCEDURE NAME:	1012	
PROCEDURE REV:	A	
CALIBRATED BY:	JOE McCONNAUGHAY	TEST RESULT: PASS
CUSTOMER:	MGA RESEARCH CORP	PERFORMED ON: 8/10/2010
	446 EXECUTIVE DRIVE	CAL DUE DATE: 8/10/2011
	TROY, MI 48083	DATA TYPE: FOUND-LEFT
PRIMARY CONTACT:	THOMAS M. HUTTER	TEMPERATURE: 21.00 °C
		HUMIDITY: 43 %

This instrument has been processed and calibrated in accordance with the NovaStar Solutions Quality System Manual and is traceable to the National Institute of Standards and Technology (NIST), or to NIST accepted intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. The NovaStar Solutions quality system is accredited to ISO/IEC 17025:2005 and ANSI/NCSL Z540-1-1994.

The results reported herein apply only to the calibration of the item described above. No sampling plan was used for this calibration.

The ratio of the tolerance of the instrument or parameter being calibrated to the expanded uncertainty of the standard (TUR) is greater than 4:1 unless otherwise specified. Expanded uncertainties are expressed at the approximate 95% level of confidence using a K=2. Due to any number of factors, the recommended due date on the item does not imply continuing conformance to specifications during the recommended interval.

For range and best measurement capability specifications for the standards used to perform this calibration, see the most recent calibration report maintained by this calibration laboratory (available upon request).

This report may not be reproduced, except in full, without written approval from NovaStar Solutions

As Received Condition: IN TOLERANCE

As Returned Condition: IN TOLERANCE

Action Taken: FULL CALIBRATION

REMARKS:

Asset #	Cert#	Description	Cal Date	Due Date
002326	002326:1264588323	VAISALA HMK-15 HUMIDITY SALTS	1/27/2010	1/27/2011
1914	1914:1262708187	FLUKE 1502A THERMOMETER READOUT	1/5/2010	1/5/2011
1915	1915:1264951189	HART SCIENTIFIC 5614 PRT	1/31/2010	1/31/2011
1917	1917:1263989036	VAISALA MI70/HMP76 MEASUREMENT INDICATOR/PROBE	1/20/2010	1/20/2011

***** End of Certificate *****

8/13/2010

QA approved: MB Date: 8-11-10
Signature: [Signature]

Asset Barcode:



4700 Barden Court SE, Kentwood MI 49512, Telephone: 616-698-3124, Fax: 616-698-2364, www.metrocal.com

Certificate of Calibration

MGA Research
 446 Executive Drive
 Troy, MI 48063

Order Number: 69370
 Certificate Number: 100826804
 Page: 1 of 1

Gauge Number: MGA00783
 Gauge Desc: 0 to 20lb x 0.01lb Digital Scale
 Manufacturer: Detecto
 Model Number: AP-20
 Serial Number: E10807-0187

Customer PO: N/A
 Last Calibration: 8/14/09
 Calibration Date: 8/28/10
 Next Calibration: 8/28/11

As Found Condition: See Results

As Left Condition: See Results

MetroCal Inc. maintains reference standards of measurement which are traceable to the National Institute of Standards and Technology, or other authorized National Standards. Calibration was performed in accordance with MetroCal Procedure CP042 and relevant sections of the manufacturer's manual. This calibration complies with ISO/IEC 17025 and ANSI/NCSL Z540-1 Standards. Results shall not be reproduced except in full without the written approval of MetroCal Inc. Results relate only to the item(s) calibrated. Any number of factors may cause the calibration item to drift out of calibration before the recommended interval has expired. Statements of compliance made using simple acceptance rule.

Calibration Procedure
 Uncertainty Expressed at
 95% confidence, (K=2)

Standard Used	Cal. Date	Due Date	Traceable No.	Calibration Procedure Uncertainty Expressed at 95% confidence, (K=2)
Dead Weight Set	3/3/09	3/3/11	ID# 16992	+/-0.001% of Load
Weight Set	9/3/08	9/3/10	ID# 2463	+/-0.001% of Load

Results:

Tolerance used: Class III

Units: lbs TI Division/Increment: 0.01

Weight Test	As Found			As Left		
	Nominal	Indication	Deviation	Nominal	Indication	Deviation
Zero	0.00	0.00	0.00	0.00	0.00	0.00
0-25% fs	5.00	5.01	0.01	5.00	5.01	0.01
26-50% fs	10.00	10.02	0.02	10.00	10.02	0.02
51-75% fs	15.00	15.02	0.02	15.00	15.02	0.02
76-100% fs	20.00	20.03	0.03	20.00	20.03	0.03
1/2 load test	10.00	10.02	0.02	10.00	10.02	0.02
return to zero	0.00	0.00	0.00	0.00	0.00	0.00
4 quad/Shift Test:	Pass			4 quad/Shift Test:	Pass	

Comments: Environmental conditions during calibration: 75 °F, 39 % RH.
 The adapter that was sent in with the scale has loose components, be careful when using.
 No adjustments required.

Shannon Kubicek
 Shannon Kubicek
 Calibration Technician

Issued: 8/28/10

Checked box indicate this calibration was performed at the customers facility.

@ 9/8/10

Sterling Scale Co., Inc.
 20950 Boening St.
 Southfield, MI 48075

Certificate of Calibration

F410/12-3
 Rev. Date 11/23/05



calibration cert. 1448.01

Customer: MGA Research Cert# 10-6914 Temp/Humidity: ok
 Location of Calibration: 2839 Elliot Rd Troy MI 48063
 Calibration Date: 7/21/2010 Due Date: Jul-11 Condition of Item: Fair
 Equipment Make: Intercomp Model: SW Deluxe Serial Number 26032389 Capacity: 2200 lb x 1 lb Per weigh pad
 8800 lb x 1 lb Scale system total capacity

Applied Test Wt	Before Adjustment	Tolerance	In-Tolerance Y/N	After Adjustment	In-Tolerance Y/N	Unc	
10 lb	9 lb	1 lb	y	n/a	y	0.002 lb	Right Rear Pad
100 lb	100 lb	1 lb	y	n/a	y	0.11 lb	
1000 lb	1000 lb	2 lb	y	n/a	y	0.14 lb	
10 lb	10 lb	1 lb	y	n/a	y	0.002 lb	Right Front Pad
100 lb	100 lb	1 lb	y	n/a	y	0.11 lb	
1000 lb	999 lb	2 lb	y	n/a	y	0.14 lb	

Shift test
 n/a

Platform #1 Platform #2 Platform #3
 Pass Pass Pass
 Fail Fail Fail

Tests performed: Repeatability Linearity Sensitivity Discrimination

Technician: This scale is a wheel weigh system, there are a total of 4 wheel pads. Each pad has a capacity of 2200lb. A lb. All 4 pads together have a total capacity of 8800 lb.
 COMMENTS/ Scale passes tests
 weights used sn on file
 Page 2 of 2

Scale Certified Scale Rejected

Sterling Scale Service Rep: E.Denny Date: 7/21/2010 1 of 1
 The above item has been calibrated using the relevant EPO or OEM procedures utilizing test weights traceable to International Systems of Units (SI), through the Michigan Department of Agriculture. Test numbers on file. Expanded uncertainty (k=2) confidence level of 95% as reported. Results relate only to items listed.
 The reported uncertainty is valid only for the environment in which it is determined. Any number of factors may cause the item to drift out of calibration before recommended interval has expired. This report shall not be reproduced, except in full without approval of the laboratory. Tolerances followed are maintenance/acceptance per HB 44 or as determined by the customer. Sterling Scale does not warranty calibration.